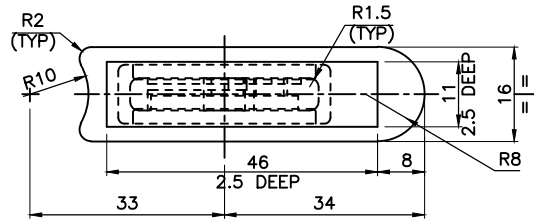
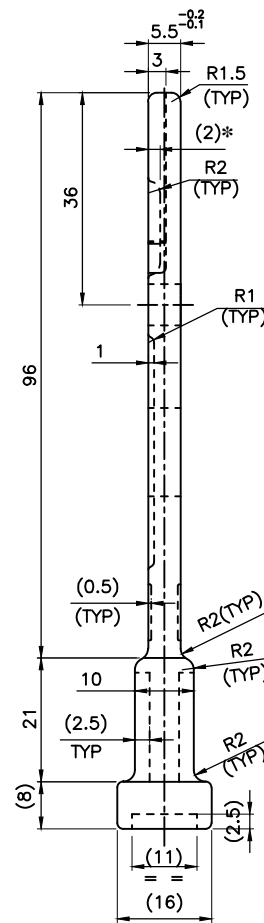


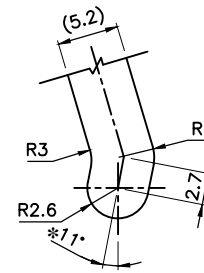
FRONT VIEW



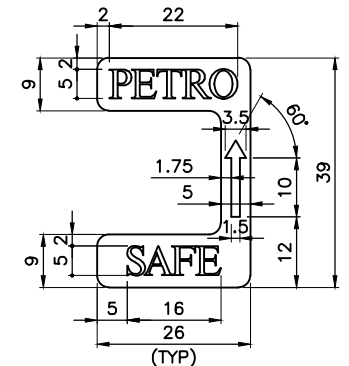
TOP VIEW



SIDE VIEW



DETAILS - "A"  
(SCALE - 2:1)



DETAIL - "B"

- NOTES :-
- FIGURE SHOWN ABOVE RECESSED BY 1.0
  - LETTERS & ARROW RISEN BY 0.75 ON SURFACE.

# NOTE:-

- ALL DIMENSIONS ARE IN mm.
- REMOVE ALL SHARP CORNERS & EDGES.
- ALL RADII R0.5 (MAX) UNLESS MENTIONED OTHERWISE.
- DIMENSIONS GIVEN IN ( ) ARE ONLY FOR REFERENCE.
- \*CRITICAL DIMENSIONS SHOULD BE MAINTAINED AS PER DRAWING.
- UNSPECIFIED TOLERANCE AS PER IS:11166:1993, CLASS 2
- CASTING REPAIR BY WELDING IS NOT ALLOWED.
- CASTING SHOULD BE BRIGHT FINISH ELECTROPOLISHED.
- ASK US IF ANY DOUBT. DO NOT ASSUME.

01	△	19.01.2017	SHEET UPDATED	SRP	ASG
ERN NO	REV NO	DATE	MODIFICATION	DRAWN	APPD
DRAWN	SIGN	DATE	MATERIAL:-	PROJ.	
CHECKED	VBK	17.09.2015	ASTM A351 Gr. CF8M		
APPD.	BRT	10.05.2016	TITLE:-		
SCALE : 1:1	SHEET : 10F1		QTLS 90° KEY		REV. 01
WEIGHT (KG) :-					



PETROSAFE SAFETY SYSTEMS  
(DIVISION OF PETROMECH ENGG. PVT. LTD.)  
OFFICE NO.-606, 6<sup>th</sup> FLOOR, SOUTH BLOCK, SACRED WORLD, WANOWARI, PUNE

DRG.NO.  
QTLs-005A-CD-01

Casting Deviation for open Dimensions. (IS: 11166)

Dim's	Over	-	6	10	18	30	80	180	300
Upto & Inc.	6	10	18	30	80	180	300	500	
Tolerance	±0.10	±0.12	±0.20	±0.30	±0.45	±0.60	±1.00	±2.00	

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