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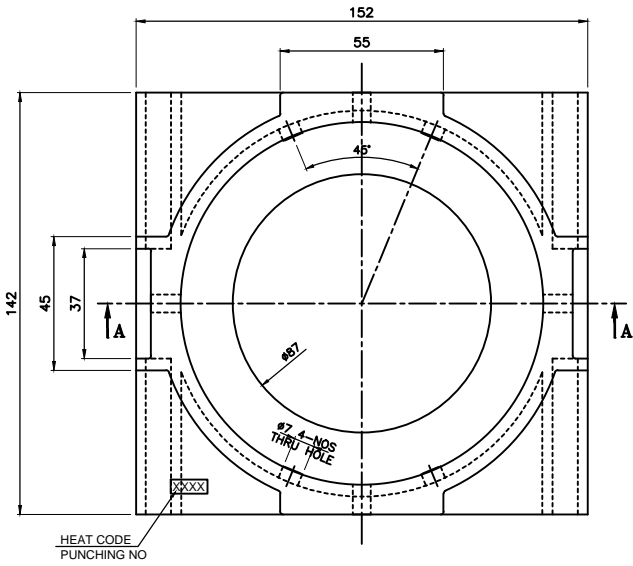
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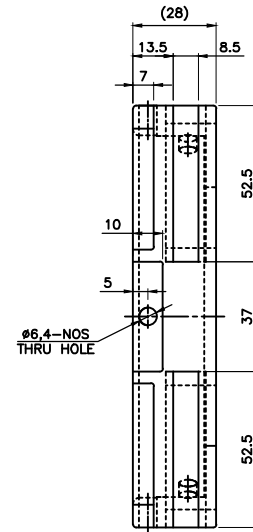
Casting Deviation for open Dimensions. (IS: 11166)

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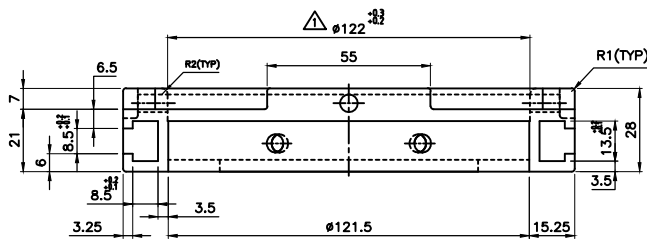
Dim's	Over	-	6	10	18	30	80	180	300
Upto & Inc.	6	10	18	30	80	180	300	500	
Tolerance	±0.10	±0.12	±0.20	±0.30	±0.45	±0.60	±1.00	±2.00	



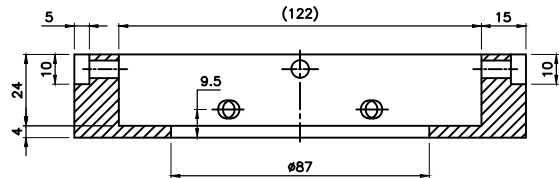
TOP VIEW



SIDE VIEW



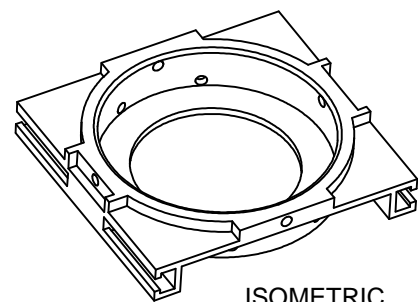
FRONT VIEW



SECTION 'A-A'

NOTE:-

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP CORNERS & EDGES.
3. ALL RADII R0.5 (MAX) UNLESS MENTIONED OTHERWISE.
4. DIMENSIONS GIVEN IN () ARE ONLY FOR REFERENCE.
5. * CRITICAL DIMENSIONS SHOULD BE MAINTAINED AS PER DRAWING.
6. UNSPECIFIED TOLERANCE AS PER IS:11166:1993, CLASS 2
7. CASTING REPAIR BY WELDING IS NOT ALLOWED.
8. CASTING SHOULD BE BRIGHT FINISH ELECTROPOLISHED.
9. ASK US IF ANY DOUBT. DO NOT ASSUME.



ISOMETRIC

2	△	19.01.17	SHEET UPDATED	MMS	ASG
1	△	06.12.16	DIAMETER CHANGE 121.5 TO 122	SRP	BRT
ERN NO	REV NO	DATE	MODIFICATION	DRAWN	APPD
	SIGN	DATE	MATERIAL:-	PROJ.	
DRAWN	VBK	03.03.2015	ASTM A351 Gr. CF8M		
CHECKED	VBK	12.01.2016			
APPD.	BRT	14.01.2016	TITLE:-		
SCALE : 1:1	SHEET : 10F1		(QTLL90°)		
WEIGHT (KG) :-			CLAMPING PLATE		
				REV.	02



PETROSAFE SAFETY SYSTEMS
(DIVISION OF PETROMECH ENGG. PVT. LTD.)

OFFICE NO.-606, 6thFLOOR, SOUTH BLOCK, SACRED WORLD, WANOWARI, PUNE

DRG.NO.

QTLL-009-CD-02

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