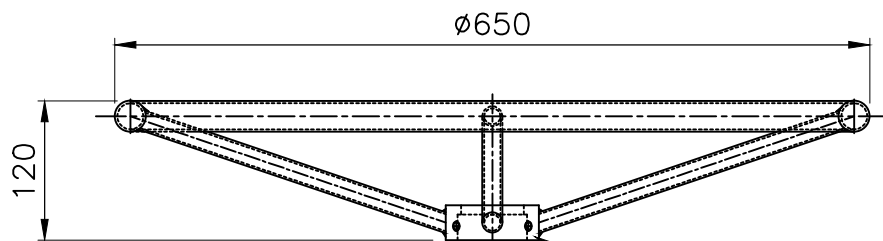
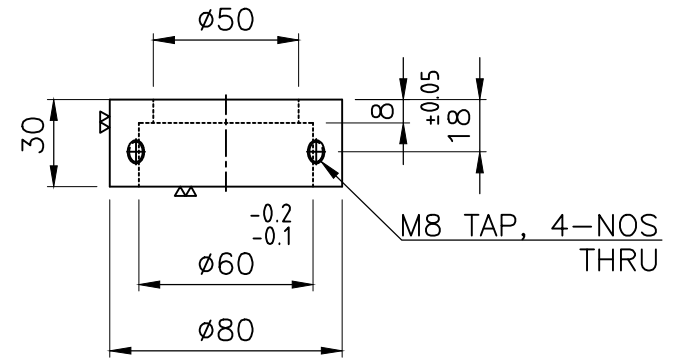


TOP VIEW



FRONT VIEW



③ BUSH  
(SCALE - 5:2)

PART BOM				
SR NO.	COMPONENT NAME	SIZE	WEIGHT (KG)	QTY.
1	OUTER PIPE	3/4"(SCH 10)x1965		01
2	INNER PIPE	3/8"(SCH 10)x305		04
3	BUSH	80x30 THK.		01

NOTE:-

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP CORNERS & EDGES.
3. DIMENSIONS GIVEN IN ( ) ARE ONLY FOR REFERENCE.
4. \* CRITICAL DIMENSIONS SHOULD BE MAINTAINED AS PER DRAWING.
5. ASK US IF ANY DOUBT. DO NOT ASSUME.

14	1	15.03.2017	HEIGHT CHANGE FORM 150 TO 120	SRP	VBK
ERN NO	REV NO	DATE	MODIFICATION	DRAWN	APPD
	SIGN	DATE	MATERIAL:-	PROJ.	
DRAWN	SRP	21.06.2016	SS316		
CHECKED	VBK	25.07.2016			
APPD.	BRT	27.07.2016	TITLE:-		REV.
SCALE : 1:1	SHEET : 10F1		MTLL		01
WEIGHT (KG) : -			HAND WHEEL DIA-650 (PIPE)		

M/cg Deviation for open Dimns. (Med. to IS: 2102)									
Dimns.	Over	-	6	30	120	315	1000	2000	>4000
Upto & Inc.	6	30	120	315	1000	2000	4000		
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	

Surface Roughness Symbols									
New	N12	N11	N9	N6	N3	N6 HRD	N6 HRD & GRD		
Old	~	▽	▽▽	▽▽▽	▽▽▽▽	▽▽▽▽	▽▽▽▽		

PETROSAFE SAFETY SYSTEMS  
(DIVISION OF PETROMECH ENGG. PVT. LTD.)  
OFFICE NO.-606, 6<sup>TH</sup> FLOOR, SOUTH BLOCK, SACRED WORLD, WANOWARI, PUNE

DRG.NO.  
MTLL-022E-MD-01