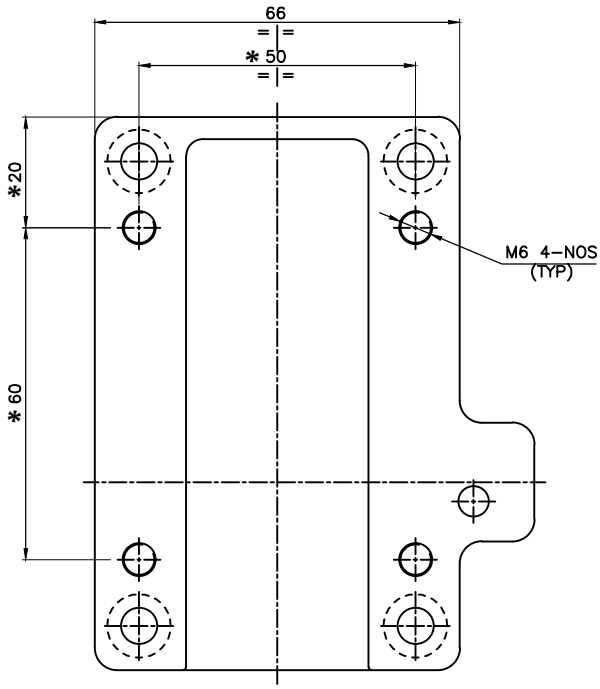
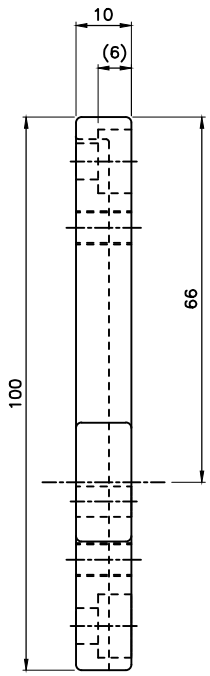


TOP VIEW



SIDE VIEW

FRONT VIEW

NOTE:-

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP CORNERS & EDGES.
3. DIMENSIONS GIVEN IN ( ) ARE ONLY FOR REFERENCE.
4. * CRITICAL DIMENSIONS SHOULD BE MAINTAINED AS PER DRAWING.
5. ASK US IF ANY DOUBT. DO NOT ASSUME.

111	0	27.02.2018	NEW RELEASE	SRP	BRT
ECN NO	REV NO	DATE	MODIFICATION	DRAWN	APPD
	SIGN	DATE	MATERIAL:- ASTM A351 Gr. CF8M	PROJ.	
DRAWN	SRP	27.02.2018			
CHECKED	VBK	27.02.2018			
APPD.	BRT	27.02.2018	TITLE:- DCS CASING BOTTOM	REV. 00	
SCALE : 1:1	SHEET : 10F1				
WEIGHT (KG) :-					

PETROSAFE SAFETY SYSTEMS
(DIVISION OF PETROMECH ENGG. PVT. LTD.)
OFFICE NO.-606, 6th FLOOR, SOUTH BLOCK, SACRED WORLD, WANOWARI, PUNE

DRG.NO. DCS-003-MD-00

Surface Roughness Symbols

Old	New
~	N12
	N11
	N9
	N6
	N3
	N6 HRD.& GRD.
	N6 HRD.& GRD.

For other Roughness Symbols & Values See IS:3073 (TS-11507)

Mfcg Deviation for open Dimns. (Med. to IS: 2102)

Tolerance	Dims. Upto & Inc.	Over
±0.1	6	-
±0.2	30	6
±0.3	120	30
±0.5	315	120
±0.8	1000	315
±1.2	2000	1000
±2.0	4000	2000
±3.0	>4000	

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