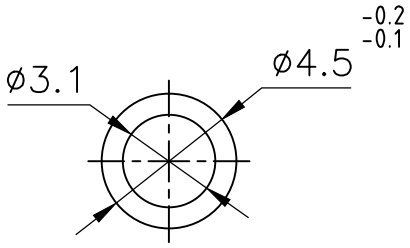
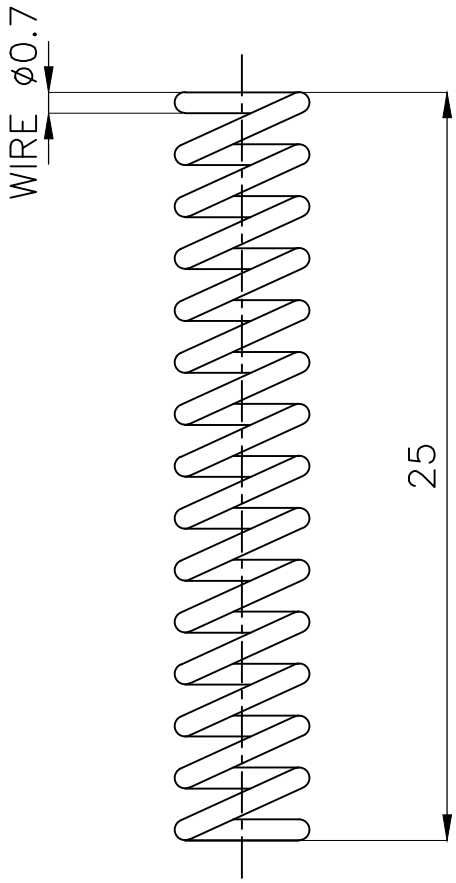


TOP VIEW



FRONT VIEW

NO OF COILS -15

NOTE:-

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP CORNERS & EDGES.
3. DIMENSIONS GIVEN IN ( ) ARE ONLY FOR REFERENCE.
4. ✱CRITICAL DIMENSIONS SHOULD BE MAINTAINED AS PER DRAWING.
5. ASK US IF ANY DOUBT. DO NOT ASSUME.

Dims. Over	Upto & Inc.	Tolerance
-	6	±0.1
6	30	±0.2
30	120	±0.3
120	315	±0.5
315	1000	±0.8
1000	2000	±1.2
2000	4000	±2.0
>4000		±3.0

M/cg Deviation for open Dimns. (Med. to IS: 2102)

Surface Roughness Symbols

New	Old
N12/	~
N11/	▽
N9/	▽▽
N6/	▽▽▽
N3/	▽▽▽▽
N6/ HRD	
N6/ HRD & GRD	

For other Roughness Symbols & Values See IS:3073 (TS:11507)

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-	0	-	NEW RELEASE	-	-
ERN NO	REV NO	DATE	MODIFICATION	DRAWN	APPD
	SIGN	DATE	MATERIAL:- SS304	PROJ.	
DRAWN	VBK	16.05.2013			
CHECKED	VBK	12.01.2016			
APPD.	BRT	14.01.2016	TITLE:- QTLS COMPRESSION SPRING	REV. 00	
SCALE : 1:1	SHEET : 1OF1				
WEIGHT (KG) :-					

PETROSAFE SAFETY SYSTEMS
(DIVISION OF PETROMECH ENGG. PVT. LTD.)
OFFICE NO.-606, 6th FLOOR, SOUTH BLOCK, SACRED WORLD, WANOWARI, PUNE

DRG.NO. QTLS-006-MD-00