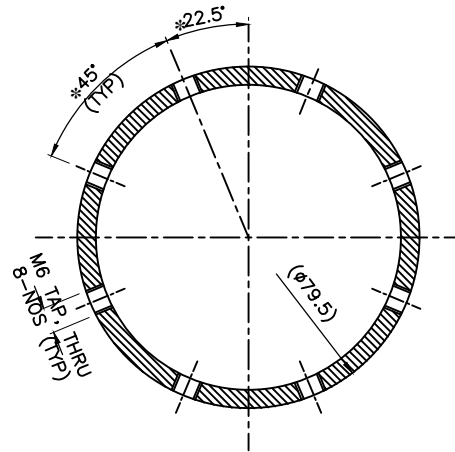
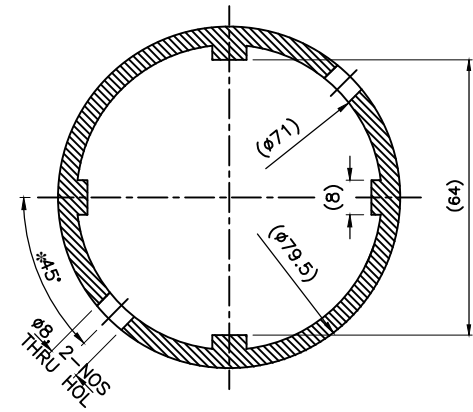


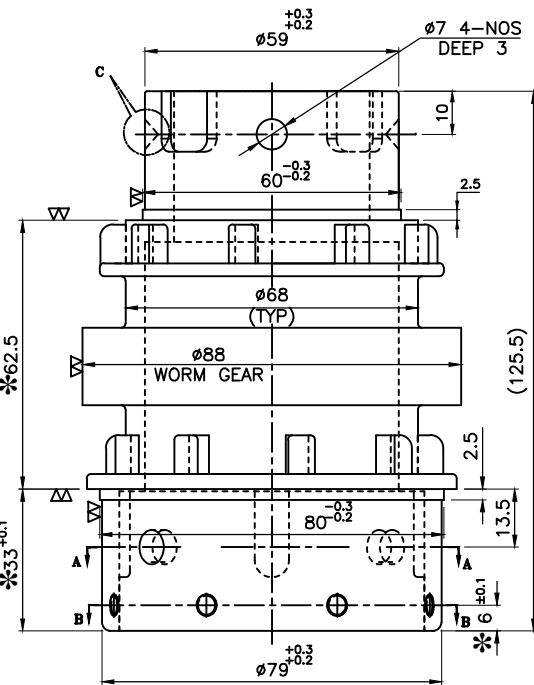
TOP VIEW



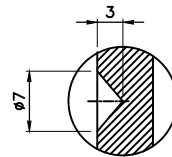
SECTION 'B-B'



SECTION 'A-A'



FRONT VIEW



DETAIL-C
SCALE-2:1





MODULE -1.25
PITCH - 3.92

NOTE:-

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP CORNERS & EDGES.
3. DIMENSIONS GIVEN IN () ARE ONLY FOR REFERENCE.
4. * CRITICAL DIMENSIONS SHOULD BE MAINTAINED AS PER DRAWING.
5. ASK US IF ANY DOUBT. DO NOT ASSUME.

CASTING DRG NO.

MTLL-003-CD-01

2		20.10.2016	DIMENSIONING METHOD CHANGED FOR EASY MACHINING	SRP	VBK
1		01.07.2016	O-RING STEP MODIFIED & CONE POINT MACHINING	SRP	VBK
ERN NO	REV NO	DATE	MODIFICATION		DRAWN APPD
	SIGN	DATE	<u>MATERIAL:-</u> ASTM A351 Gr. CF8M		<u>PROJ.</u> 
DRAWN	VBK	16.04.2015			
CHECKED	VBK	20.01.2016			
APPD.	BRT	22.01.2016	<u>TITLE:-</u> MTLL SPROCKET		<u>REV.</u> 02
SCALE : 1:1	SHEET : 10F1				
WEIGHT (KG) : -					
 PETROSAFE SAFETY SYSTEMS (DIVISION OF PETROMECH ENGG. PVT. LTD.) OFFICE NO.-606, 6 TH FLOOR, SOUTH BLOCK, SACRED WORLD, WANOWARI, PUNE			<u>DRG.NO.</u> MTLL-003-MD-02		

M/cg Deviation for open Dimms. (Med. to IS: 2102)									
Dimms.	Over	-	6	30	120	315	1000	2000	>4000
Upto & Inc.	6	30	120	315	1000	2000	4000		
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	

Surface Roughness Symbols									
New	N12	N11	N9	N6	N3	N6	N6	N6	N6
Old	~	▽	▽▽	▽▽▽	▽▽▽▽	▽▽▽▽	▽▽▽▽	▽▽▽▽	▽▽▽▽

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For other Roughness Symbols & Values See IS:3073 (TS:11507)