



**NOTE:-**

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP CORNERS & EDGES.
3. ALL RADII R0.5 (MAX) UNLESS MENTIONED OTHERWISE.
4. DIMENSIONS GIVEN IN ( ) ARE ONLY FOR REFERENCE.
- 5.\* CRITICAL DIMENSIONS SHOULD BE MAINTAINED AS PER DRAWING.
6. UNSPECIFIED TOLERANCE AS PER IS:11166:1993, CLASS 2
7. CASTING REPAIR BY WELDING IS NOT ALLOWED.
8. CASTING SHOULD BE BRIGHT FINISH ELECTROPOLISHED.
9. ASK US IF ANY DOUBT. DO NOT ASSUME.

Casting Deviation for open Dimensions. (IS: 11166)

Dim.	Over	-	6	10	18	30	80	180	300
Upto & Inc.	6	10	18	30	80	180	300	500	
Tolerance	±0.10	±0.12	±0.20	±0.30	±0.45	±0.60	±1.00	±2.00	

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1	△	19.01.2017	SHEET UPDATED	MMS	ASG
ECN NO	REV NO	DATE	MODIFICATION	DRAWN	APPD
	SIGN	DATE	MATERIAL:-	PROJ.	
DRAWN	VBK	11.08.2015	ASTM A351 Gr. CF8M		
CHECKED	VBK	13.06.2016			
APPD.	BRT	14.06.2016	TITLE:-		
SCALE : 1:1	SHEET : 10F1		MTLS SCREW COVER		REV. 01
WEIGHT (KG) :-0.33Kg					
PETROSAFE SAFETY SYSTEMS (DIVISION OF PETROMECH ENGG. PVT. LTD.) OFFICE NO.-606, 6 <sup>th</sup> FLOOR, SOUTH BLOCK, SACRED WORLD, WANOWARI, PUNE			DRG.NO. MTLS-028-CD-01		