



## Product

# ENG Tough

## Technical Property

Mechanical Properties		Test Method
Color	Dark green	
Density (g/cm <sup>3</sup> )	1.05	ASTM D445
Hardness (shore)	D74	ASTM D2240
Shrinkage (%)	1.0	
Viscosity (cp)	300	
Tensile Strength (Mpa)	35	ASTM D638
Elongation at break (%)	2.8	ASTM D638
Young's Modulus (Mpa)	1602	ASTM D638
Bending Strength (Mpa)	30	ASTM D790
HDT (°C)	43.5	ASTM D648

### Notes:

1. Material properties may vary with object geometry, printing settings and orientation, operating procedure and temperature.
2. For more information, please refer to SDS.

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