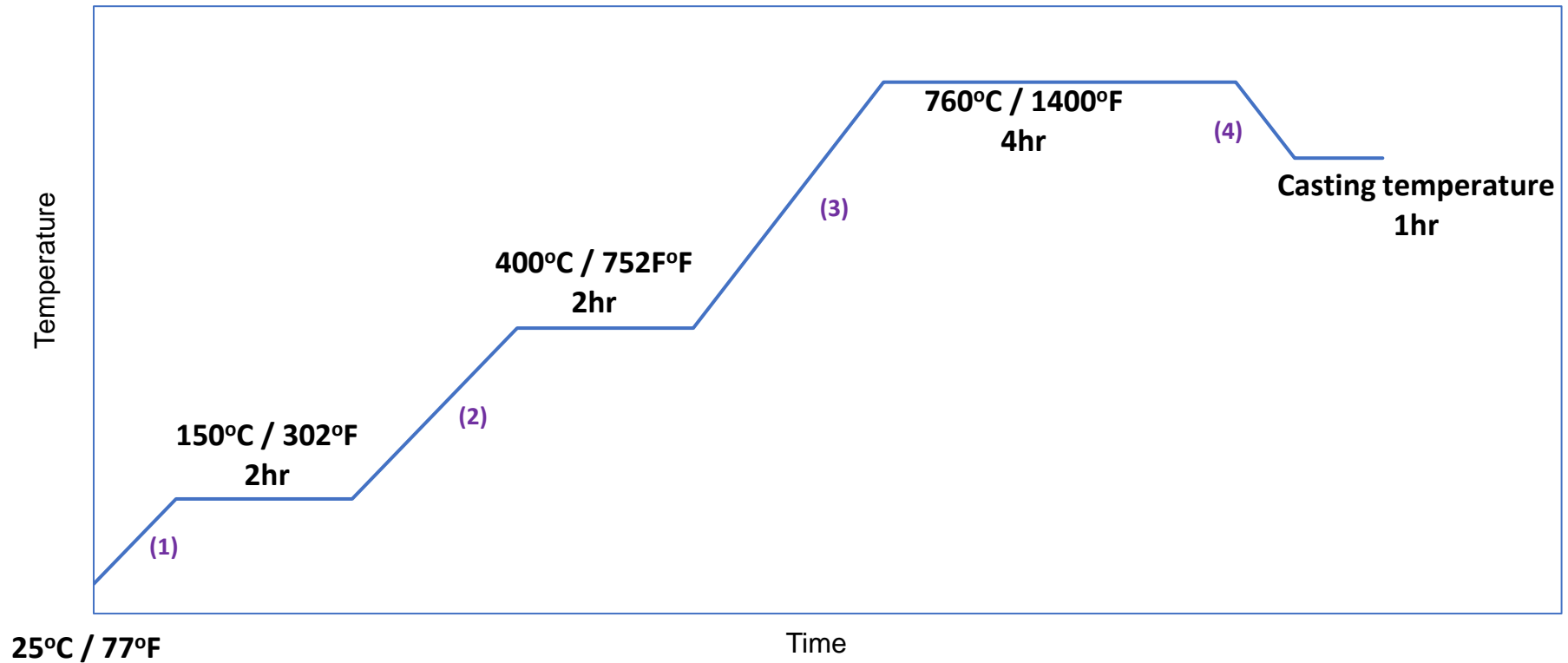




Bean Cast Resin Burnout Schedule



Note: 1. Stage (1) and (2) for 4°F/min, stage (3) and (4) for 5°F/min

2. Casting temperature: 1200°F for 10K/14K/18K white gold and pink gold
950°F for 10K/14K/18K yellow gold and silver