



Product

ENG Hard

Technical Property

Mechanical Properties		Test Method
Color	Yellow	
Density (g/cm ³)	1.05	ASTM D445
Hardness (shore)	D83	ASTM D2240
Shrinkage (%)	1.0	
Viscosity (cp)	280	
Tensile Strength (Mpa)	32.9	ASTM D638
Elongation at break (%)	1.2	ASTM D638
Young's Modulus (Mpa)	1896	ASTM D638
Bending Strength (Mpa)	39	ASTM D790
HDT (°C)	51.3	ASTM D648

Notes:

1. Material properties may vary with object geometry, printing settings and orientation, operating procedure and temperature.
2. For more information, please refer to SDS.



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