



Product

General

Technical Property

Mechanical Properties		Test Method
Color	Black	
Density (g/cm ³)	1.10	ASTM D445
Hardness (shore)	D83	ASTM D2240
Shrinkage (%)	1.8	
Viscosity (cp)	360	
Tensile Strength (Mpa)	28	ASTM D638
Elongation at break (%)	4.2	ASTM D638
Young's Modulus (Mpa)	1009	ASTM D638
Bending Strength (Mpa)	20	ASTM D790
HDT (°C)	42.7	ASTM D648

Notes:

1. Material properties may vary with object geometry, printing settings and orientation, operating procedure and temperature.
2. For more information, please refer to SDS.

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