Material Safety Data Sheet

TC-857 PART A

Date of Preparation: 7/23/03 **Revision: 7/23/03**

Section 1 - Chemical Product and Company Identification

Product Name: TC-857 PART A **Product Class:** Polyurethane Resin

Chemical Type: Polyglycol, isocyanate terminated/aliphatic diisocyanate mixture

Manufacturer: BJB Enterprises, Inc., 14791 Franklin Avenue, Tustin, CA 92780, Phone (714) 734-8450, Fax (714) 734-8929,

(M-Th: 8-4:30, F: 7:30-4), Emergency Phone: Chemtrec (800) 424-9300 or (703) 527-3887

Section 2 - Composition / Information on Ingredients

Ingredient Name	CASRN	% wt
1. Dicyclohexylmethane 4, 4'-diisocyanate	5124-30-1	70±2

Trace Impurities: N/A

•	OSHA PEL		ACGIH TLV		NIOSH REL		NIOSH
Ingredient	TWA	STEL	TWA	STEL	TWA	STEL	IDLH
#1	N/E	N/E	0.05 mg/m^3	N/E	N/E	N/E	N/E

Section 3 - Hazards Identification

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Appearance: clear liquid; Odor: negligible; May cause irritation to skin and eyes. Use in well ventilated areas. Toxic gases/fumes may be generated during combustion or high heat exposure.

HMIS H 2 1 R 1 PPE[†]

Potential Health Effects

Primary Entry Routes: Eye and skin contact; inhalation of vapors, accidental ingestion.

Inhalation/Ingestion: Irritation to respiratory tract, acute or delayed asthmatic symptoms/possible corrosive to gastric tract.

Eye: May cause redness/irritation, possible tearing or burning sensation.

Skin: May cause irritation from long term or repeated exposure. Rash may develop. Sensitization is possible in some individuals.

Medical Conditions Aggravated by Long-Term Exposure: Chronic respiratory problems; prior sensitization to isocyanates.

Section 4 - First Aid Measures

Inhalation: Not likely. Remove to fresh air environment.

Ingestion: If swallowed, call a physician immediately. Remove stomach contents by gastric suction or induce vomiting only as directed by medical personnel. Never give anything by mouth to an unconscious person.

Eye Contact: Flush eyes with clean, lukewarm water for 15 minutes. Obtain medical attention if irritation develops.

Skin Contact: Remove contaminated clothing and wash affected areas well with soap and water. Launder contaminated clothing before use.

Note to Physicians: Treat any ill effects symptomatically.

Section 5 - Fire-Fighting Measures

Flash Point/Method: 392° F (200°C) PMCC

Extinguishing Media: Dry Chemical; Carbon Dioxide; Foam; Water spray for large fires.

Unusual Fire or Explosion Hazards: Toxic fumes/gases may be generated during combustion or high heat

exposure.

Fire-Fighting Instructions: Cool fire exposed containers with water spray. Remove containers from fire area if possible. Do not release runoff from fire control methods to sewers or waterways.

Fire-Fighting Equipment: Firefighters should wear positive pressure self-contained breathing apparatus (SCBA) and consider use of unmanned hose holders or monitor nozzles for fighting large fires.

Section 6 - Accidental Release Measures

Spill /Leak Procedures: Provide adequate ventilation and wear personal protective equipment. Evacuate personnel as a precaution. Prevent product spill from entering sewers, streams, or drinking water supplies. Collect liquid or soak up with inert filler or an absorbent, such as dry earth, sand, or oil absorbent (sweeping) compound. Collect material into suitable containers for disposal. Wash area with dilute ammonia solution and detergent or paint thinner (Mineral Spirits) with detergent. Containment: For large spills, dike ahead of liquid spill for later neutralization, absorption, clean up, and disposal.

Decontamination Solution: Dilute ammonia solution in water and detergent or paint thinner (Mineral Spirits) and detergent.

Section 7 - Handling and Storage

Handling Precautions: Avoid contact with eyes, skin and clothing. Avoid breathing vapor over open container. Avoid excessive heating.

Storage Temperature: Do not store below 50°F (10°C) as possible freezing may occur.

Storage Requirements: Store containers in a cool, dry place. Keep container tightly closed. Water or humid air exposure may generate pressure in containers.

Shelf life: 6 months from date of shipment in unopened containers when stored under manufacturers recommended conditions.

Section 8 - Exposure Controls / Personal Protection

Eye Protection Requirements: Safety goggles or glasses recommended. Plastic face shield should be worn for complete face protection.

Skin Protection Requirements: Impermeable gloves. Avoid skin contact during all handling and usage. Employees should wash their hands and face before eating, drinking, or using tobacco products.

Ventilation Requirement: Local exhaust or well-ventilated work area must be provided.

Respiratory Requirement: Vapor TLV concentration must not be exceeded in work place. An organic vapor cartridge or fresh air supplied respirator may be necessary during any extensive handling, particularly when working with heated or curing material or spray operations. Consider the type of application, environmental concentrations, and other materials being used concurrently when determining respirator use and selection. Observe OSHA regulations for respirator use (29 CFR 1910.134). Safety Stations: Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.

Section 9 - Physical and Chemical Properties

Physical State: Liquid

Appearance and Odor: Clear colorless/negligible odor **Vapor Pressure:** <.001 mm Hg at 75°F (24°C),

0.40 @ 300°F (149°C)

Specific Gravity (H₂O=1): 1.08

Water Solubility: Insoluble, but reacts slowly **Boiling Point:** >300°F (149°C) decomposes

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Viscosity: 600 cps **% Volatile:** < 0.1

V.O.C. (ref EPA meth 24): 1.5 gms/liter

Section 10 - Stability and Reactivity

Stability: Stable at room temperature in closed containers under normal storage and handling conditions. Polymerization: Hazardous polymerization may partially occur during long term exposure to humid air.

Chemical Incompatibilities/Conditions to Avoid: Water, amines, strong acids and bases, alcohols, and some metal

compounds/Avoid unnecessary exposure to humid air.

Hazardous Decomposition: Toxic fumes/gases may be generated during combustion or high heat exposure.

Section 11- Toxicological Information

No toxicological information available

Section 12 - Ecological Information

No Ecological information available

Section 13 - Disposal Considerations

Waste Disposal: Dispose of in accordance with all federal, state, and local regulations for chemical pollution control.

Section 14 - Transport Information

Not regulated

Not regulated

Not regulated

Section 15 - Regulatory Information

U.S. Federal Regulations:

OSHA:

This document has been prepared in accordance with the MSDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

SARA TITLE III

Sections 311/312 Hazard Classification:

Immediate Health Hazard, Delayed Health Hazard, Reactive Hazard

Section 313: This product contains the following substances subject to the reporting requirements of EPCRA, Section 313 and 40 CFR 372:

Dicyclohexylmethane-4, 4' diisocyanate

CAS# 5124-30-1

72% (max)

TSCA: This product or its components are listed in or exempt from the TSCA inventory requirements. This product contains the following substances subject to export notification under Section 12 (b) of TSCA: None

Section 16 - Other Information

Reason for Issue: New Issue Prepared By: M. Rose Approval Date: 7/23/2003 Supersedes Date: N/A

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