



WC-753 A/B

CLEAR 45 SHORE D

POLYURETHANE ADHESIVE/COATING SYSTEM

PRODUCT HIGHLIGHTS:

- Tough and impact resistant
- 7 - 10 minute working time
- 100% solids, no solvent or exudates
- Good weatherability, clear, colorless, odorless
- Convenient 1 to 1 mix ratio by weight or volume
- Ideal hardness to form tough, flexible bonds to plastic substrates

PRODUCT DESCRIPTION:

WC-753 A/B is a two part, clear 45 Shore D polyurethane adhesive/coating system designed to repair cracks and scratches. WC-753 A/B is also used to bond dissimilar substrates and has excellent adhesion to plastic surfaces. It is particularly suited for bonding or clear coating a wide variety of porous, synthetic, or natural substrates, such as rigid or flexible foamed plastics, fabrics, wood or modeling board. WC-753 A/B will bond construction materials such as polystyrene insulation board, rigid polyurethane foam, ABS, PVC and Neoprene rubber.

TYPICAL PRODUCT USES:

- ◆ Repair cracks and scratches on acrylic and polycarbonate
- ◆ Excellent adhesion to natural or plastic substrates
- ◆ Laminating rigid foams, pattern board, or wood
- ◆ Bonding synthetic rubbers, expanded polystyrene and flexible foams

PHYSICAL PROPERTIES:

Hardness, Shore D ASTM D-2240.....	45
Specific Gravity, (g/cc) cured ASTM D-792	1.07
Color/Appearance.....	Colorless; Clear to Translucent
Tensile Strength, (psi) ASTM D-638.....	2,200
Elongation, (%) ASTM D-638.....	160
Flexural Strength, (psi) ASTM D-790.....	180
Flexural Modulus, (psi) ASTM D-790	5,800
T-peel Strength, (pli) ASTM D-1876	40

HANDLING PROPERTIES:

Mix Ratio (by weight or volume):

Part A 100 parts by weight or volume

Part B 100 parts by weight or volume

Viscosity, (cps) @ 77°F (25°C) Brookfield:

Part A 600 ± 50

Part B 550

Mixed 650 ± 50

Color:

Part A Clear/colorless

Part B Clear/colorless

Work Time, (100-gram mass) @ 77°F (25°C) 7 - 10 minutes

Tack Free Time @ 77°F (25°C) 1 hour

Cure Schedule 2 - 3 days at R.T., or 2 - 4 hours at 100° - 120° F (38° - 49°C). See HEAT CURING below.

HEAT CURING:

Generally, for most coating or adhesive applications, ambient temperature curing is adequate. However, optimum physical properties are obtained by moderate post-curing WC-753 for 2 - 4 hours at 120 - 140° F (49° - 60°C), after tack free and dry to touch at ambient temperature cure.

STORAGE:

Store in a cool dry place. Unopened containers will have a shelf life of 6 months, from date of shipment, when properly stored at room temperatures. Purge opened containers with dry nitrogen before re-sealing.

PACKAGING:

Quart Kits 2 lbs. A, 2 lbs. B

Gallon Kits 8 lbs. A, 8 lbs. B

5 Gallon Kits 40 lbs. A, 40 lbs. B

SAFETY PRECAUTIONS:

Avoid contact with skin using protective gloves and protective clothing. Repeated or prolonged contact on the skin may cause an allergic reaction. Eye protection is extremely important. Always use approved safety glasses or goggles when handling this product. Use in well-ventilated areas. Avoid breathing vapors. If exposures cannot be kept at a minimum, a respirator may be necessary in addition to ventilation. The use of a positive pressure air supplied respirator is mandatory when airborne isocyanate concentrations are "not known" or exceeds OSHA'S TWA of 0.005 ppm. Air purifying, organic cartridge type respirators are not generally recommended to use when handling this material without implementation of an end of life service program. Observe OSHA regulations for respirator use (29 CFR 1910.134). Employers are responsible for selecting the correct respirator for each situation.

IF CONTACT OCCURS:

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Seek qualified medical attention if allergic reactions occur.

Eyes: Immediately flush with water for at least 15 minutes. Call a physician.

Ingestion: If conscious, give plenty of water to drink. Induce vomiting only as directed by medical personnel. Contact a physician immediately.

Refer to the Material Safety Data Sheet before using this product.