

ITEM NO.	QTY. By Assembly	PART NUMBER	DESCRIPTION	Prints & Manuals
1	1	CNC Base and Electronics	Assembly	LCNC_BC & LCNC_TLA
1.1	1	Workbench	Wood	LCNC_WB
1.1.1	1	2x4 Frame	Lumber Frame	LCNC_WB
1.1.1.1	654 in	2x4 (Pine)	2x4 Lumber (1.5" x 3.5")	LCNC_WB
1.1.2	1	Workbench Lower Shelf	3/4" Plywood or MDF	LCNC_WB
1.1.3	1	Workbench Top	3/4" Plywood or MDF	LCNC_WB
1.1.4	2	2406T34	Ridged Caster	LCNC_WB
1.1.5	2	2406T29	Swivel Caster	LCNC_WB
1.1.6	1	Shelf Back Panel	3/4" Plywood or MDF	LCNC_WB
1.1.7	16	92351A544	1/4" x 1-1/4"L Lag	LCNC_WB
1.2	1	LienCNC_Base	CNC Base Frame	LCNC_BA
1.2.1	1	8020_Base_Frame	8020 Aluminum Frame Components	LCNC_BF
1.2.1.1	2	40-4012 (1000mm)	80/20 40-4012 PROFILE	LCNC_BF
1.2.1.2	4	40-4080 (860mm)	80/20 40-4080 PROFILE	LCNC_BF
1.2.2	1	Spoilboard (Bottom)	3/4" MDF Bottom Spoilboard	LCNC_BA
1.2.3	1	Spoilboard (Top)	3/4" MDF Top Spoilboard	LCNC_BA
1.2.4	36	98689A116	8mm SST Washer	LCNC_BA
1.2.5	16	91292A208	SCS M8 x 1.25 x 45mm Long PT (SST)	LCNC_BA
1.2.6	20	8mm SCS SST x 25mm	Stainless Steel M8 Socket Head Cap Screw	LCNC_BA
1.2.7	4	40-2849 (8020 Foot)	8020 Rubber Foot	LCNC_BA
1.2.8	8	40-1984	M8 Tnut for 40 series Tslot	LCNC_BA
1.2.9	16	5mm SCS SST x 12mm	M5 SCS	LCNC_BA
1.2.10	16	98689A114	5mm SST Washer	LCNC_BA
1.2.11	16	M5_Tnut_40Series-Profile	M5 Tnut for 40 series Tslot	LCNC_BA
1.2.12	1	Y_Axis_Endplate	Front Right Y Axis Endplate	LCNC_YE & LCNC_BA
1.2.13	2	Nema24_Yaxis_Endplate	Fabricated Plate	LCNC_YE & LCNC_BA
1.2.14	2	Backsplash	1/8" Aluminum Dust Backsplash	LCNC_DG & LCNC_BA
1.2.15	2	Side Profiles	Fabricated Angle Aluminum Side Dust Profiles	LCNC_DG & LCNC_BA
1.2.16	1	MirrorY_Axis_Endplate	Fabricated Plate	LCNC_YE & LCNC_BA
1.3	1	CNC Control Panel	Electrical CNC Controls	LCNC_CP & LCNC_BC
1.3.1	1	YuCo YC-20X16X10-UL	16x20x10 Yuco Electronics Enclosure	LCNC_CP
1.3.2	1	SCN-1000-48	48V/20A Switching CNC Power supply	LCNC_CP
1.3.3	1	MEAN WELL MDR 24V	MEAN WELL MDR-60-24 DIN-Rail Power Supply 24V 2.5 Amp 60W	LCNC_CP
1.3.4	1	MEAN WELL MDR 5V	MEAN WELL MDR-60-5 AC to DC DIN-Rail Power Supply 5V 10 Amp 50W	LCNC_CP
1.3.5	1	CNCDRIVE AXBB-E	AXBB-E Ethernet Motion Controller + UCCNC License File Bundle)	LCNC_CP
1.3.6	1	CNC DIVE UCSB	UCSB single port breakout board for AXBB-E	LCNC_CP
1.3.7	1	CNC Drive_Parts_Mount	3D Printed Part	LCNC_CP & STLs
1.3.8	4	CL57Y Stepper Driver	YE Series 1 Axis Closed Loop Stepper CNC Kit 3.0 Nm(424.92oz.in) Nema 24 Motor & Driver	LCNC_CP
1.3.9	1	7578K262	Slotted Wire Duct with Snap-on Cover Adhesive-Back, 2-1/4" Ht X 1-1/2" Wd, 3-1/4"Lg, Gray	LCNC_CP
1.3.10	1	8961K150	Steel DIN 3 Rail, 7.5mm Deep	LCNC_CP
1.3.14	2	Lovato Electric FB01F1P	DIN Rail Mounted Midget Fuse Holder, 2 Pole, 18 to 8 AWG, 30 Amp, 600V	LCNC_CP
1.3.15	10	7641K526	AKA 7641K52 = Screw Terminal DIN-Rail Terminal Block (8-22 ga)	LCNC_CP
1.3.16	2	7641K350	Din Rail Mounted End Stop	LCNC_CP
1.3.17	4	7641K924	AKA 7641K921 = Screw Terminal DIN-Rail Terminal Block (12-22 ga)	LCNC_CP
1.3.18	18	M5 Bolt Nut Washer Assembly	Assembly	LCNC_CP
1.3.18.1	18 x 1	5mm x 12mm SST BSC	5mm x 10mm SST BSC	LCNC_CP
1.3.18.2	18 x 1	M5 Nylock Nut	Trimcraft M5 Nylock Nut	LCNC_CP
1.3.18.3	18 x 2	M5 Flat Washer	Trimcraft M5 Flat Washer	LCNC_CP
1.3.19	1	MinixForum_UM300	Mini PC for running UCCNC	LCNC_CP
1.3.20	1	Power Brick Mount	3D Printed Part	LCNC_CP & STLs
1.3.21	1	UM300 Power Brick	Part of UM300	LCNC_CP
1.3.22	1	120mm Fan	120mm (48V) fan	LCNC_CP
1.3.23	2	120mm Filter	120mm filter for air inlet and outlet	LCNC_CP
1.3.24	1	ALLEN-BRADLEY_194E-E25-1753-6N	Main Disconnect	LCNC_CP
1.3.25	1	YW1B-V4E11R EMERGENCY STOP (IDEC)	Estop (one NO one NC contact)	LCNC_CP
1.3.26	1	Gland Plate Assembly	Assembly	LCNC_CP
1.3.26.1	1	Controller Gland Plate	Fabricated Plate	LCNC_CP
1.3.26.2	5	GX20-4 Aviation Connector	20mm 4 pin panel connection (Stepper Coils and 12V Power)	LCNC_CP
1.3.26.3	5	GX12-3 Aviation Connector	12mm 3 pin panel connection (Limit Switches and Tool Probe))	LCNC_CP
1.3.26.4	4	GX16-6 Aviation Connector	20mm 4 pin panel connection (Encoder Connections)	LCNC_CP
1.3.26.5	2	Female US 3 Pin Power Socket Plug Panel Mount	US 3 Pin Power Plugs for external VAC and Aux Plugs	LCNC_CP
1.3.26.6	1	CNLINKO LP24 4pin Connector	4 Pin Plug Disconnect for VFD Power to Spindle	LCNC_CP
1.3.26.7	1	BATIGE USB3_HDMI_Panel_Mount	Panel mount HDMI out to Monitor	LCNC_CP
1.3.26.8	1	3/4 Knockout Cord Grip	3/4" Knockout Cord Grip for Controller Power In	LCNC_CP
1.3.27	1	IceSpring_USB3_X2_Panel_Mount	Panel Mount USB for Front Connection to Mini PC	LCNC_CP
1.3.28	1	GT-2R2G-2 (220V) Huanyang VFD	HUANYANG - 2.2KW 220V AC Vector Control VFD With Modbus	LCNC_CP
1.3.29	1	AD-SSR630-22-DCZ	30A SSR Relay	LCNC_CP
1.3.30	1	AD-SSR210-22-DCZ	10A SSR Relay	LCNC_CP
1.4	4	92351A544	1/4" x 1-1/4"L Lag	LCNC_BC
1.5	4	92141A029	1/4" Flat Washer	LCNC_BC
2	1	X Axis ASMB	Assembly	LCNC_XA & LCNC_TLA
2.1	1	X Axis_Beam	Assembly	LCNC_XA
2.1.1	1	40-8016 (1000mm)	80/20 40-8016 PROFILE	LCNC_XB & LCNC_XA
2.2	2	HGR20 LINEAR GUIDE SUBASSEMBLY	Assembly	LCNC_XA
2.2.1	1 x 2	HGR20R x 1000 mm	20mm Linear Rail	LCNC_XA
2.2.2	2 x 2	HGH20CAZ0C	20mm Linear Rail Block	LCNC_XA
2.2.2.3	2 x 1	2421K31	M6 x1 Low Profile Zerk	LCNC_XA
2.2.3	17	M5_Rail_Mounting-Tnut_ASMB	Assembly	LCNC_XA
2.2.3.1	17 x 1	5mm SCS SST x 20mm	M5 SCS	LCNC_XA
2.2.3.2	17 x 1	98689A114	M5 Compact Washer	LCNC_XA
2.2.3.3	17 x 1	M5_Tnut_40Series-Profile	M5 Tnut for 40 series Tslot	LCNC_XA
2.3	1	Endstop_With_Mount(X_Y)	Assembly	LCNC_XA
2.3.1	1	Endstop Rail Mount	3D Printed Part	LCNC_XA & STLs
2.3.2	1	TL-W5MC1	Inductive Probe(NO NPN)	LCNC_XA
2.3.3	2	M3 SCS SST x 10mm	M3 SCS	LCNC_XA
2.4	1	Spindle Cooling Radiator System	Assembly	LCNC_SR
2.4.1	1	XSPC EX240 Radiator	240mm Radiator	LCNC_SR
2.4.2	2	Noctua_nf-p12 redux-1700	20mm Fan (12V)	LCNC_SR
2.4.3	1	Freezemode FS6PD-17 Pump and Resevoive combo	Freezemode Pump/Reservoir	LCNC_SR

2.4.3.2	1	Freezemode PU-FS6M Bracket	Fabricated Plate	LCNC_DG & LCNC_SR
2.4.3.3	1	Bitspower_T_Fitting	G14 T-Fitting	LCNC_SR
2.4.3.4	2	EK-AF Extender Rotary M-M G1_4	G14 MxM Swivel Union	LCNC_SR
2.4.3.5	2	EK-AF Angled 90deg G1_4	G14 MxF Swivel 90deg Elbow	LCNC_SR
2.4.3.6	2	G14x6mm_Barb	G14 Male x 6mm Barb Fitting	LCNC_SR
2.4.3.7	1	G14_Valve	Válvula Bitspower Roscas 1/4"	LCNC_SR
2.4.3.8	1	G14_Plug	G14 Plug (Acetal)	LCNC_SR
2.4.4	2	G14x6mm_Barb	G14 Male x 6mm Barb Fitting	LCNC_SR
2.4.5	1	Flow_Temp_Indicator_ASMB	Assembly	LCNC_SR
2.4.5.1	1	Flow and Temp Printed Mount	3D Printed Part	LCNC_SR & STLs
2.4.5.2	1	Fosa Pointer Temp Display	Digital Temp Indicator	LCNC_SR
2.4.5.3	1	Fosa G14 Flow Meter	Acrylic Flow Wheel Indicator	LCNC_SR
2.4.5.4	1	EK-AF Angled 90deg G1_4	G14 MxF Swivel 90deg Elbow	LCNC_SR
2.4.5.5	2	G14x6mm_Barb	G14 Male x 6mm Barb Fitting	LCNC_SR
2.4.6	1	EK-AF Angled 90deg G1_4	G14 MxF Swivel 90deg Elbow	LCNC_SR
2.4.7	1	Water Cooling Tubes	5mm ID x 8mm OD Clear Tube	LCNC_SR
2.4.8	2	G14_Plug	G14 Plug (Acetal)	LCNC_SR
2.4.9	1	Radiator Mount1	3D Printed Part	LCNC_SR & STLs
2.4.10	1	Radiator Mount2	3D Printed Part	LCNC_SR & STLs
2.4.11	2	Fan_Grill	3D Printed Part	LCNC_SR & STLs
2.4.12	4	3mm x 06mm SST BSC	3mm x 6mm SST BSC	LCNC_SR
2.4.13	8	3mm x 30mm SST BSC	3mm x 30mm SST BSC	LCNC_SR
2.4.14	6	5mm SCS SST x 16mm	M5 SCS	LCNC_SR
2.4.15	8	98689A114	5mm SST Washer	LCNC_SR
2.4.16	8	M5_Tnut_40Series-Profile	M5 Tnut for 40 series Tslot	LCNC_SR
2.4.17	2	5mm SCS SST x 25mm	M5 SCS	LCNC_SR
2.4.18	4	4mm SCS SST x 08mm	M4 SCS	LCNC_SR
2.4.19	4	98689A113	4mm SST Washer	LCNC_SR
2.5	1	XandY Axis Ballscrew ASMB	Assembly	LCNC_XA
2.5.1	4	5mm SCS SST x 25mm	M5 SCS	LCNC_XA
2.5.2	10	98689A114	5mm SST Washer	LCNC_XA
2.5.3	4	91290A207	M6 BO FT SCS x 60mm	LCNC_XA
2.5.4	4	98689A115	6mm SST Washer	LCNC_XA
2.5.5	1	Nema24_Spacer_Plate	Fabricated Plate	LCNC_MP2 & LCNC_XA
2.5.6	1	24HE34-5004D-E1000	Nema 24 - 3Nm CL Stepper	LCNC_XA
2.5.7	1	SFU1605-1610_Ball-Nut-Housing	16mm Ball Screw Nut Housing	LCNC_XA
2.5.8	1	RM1605-C7 L1000_Overall	16mm Ball Screw x 1000mm L	LCNC_XA
2.5.9	1	SFU1605-3	16mm Ball Screw Nut	LCNC_XA
2.5.10	1	BK12	12mm Fixed Side Bearing Block	LCNC_XA
2.5.11	1	Shaft Coupling (3 piece)	10mm x 10 mm Shaft Coupling	LCNC_XA
2.5.11.1	2	9939T321	Set Screw Vibration-Damping Precision Flexible Shaft Couplings	LCNC_XA
2.5.11.2	1	9845T14	Urethane Flex Shaft Spider	LCNC_XA
2.5.12	1	6661K83	6000-2RS (10x26x8 Sealed Bearing)	LCNC_XA
2.5.13	6	5mm x 20mm SST BSC	5mm x 10mm SST BSC	LCNC_XA
3	1	Y Axis ASMB	Assembly	LCNC_YR
3.1	1	Gantry_Riser	Fabricated Plate	LCNC_GP1 & LCNC_YR
3.2	1	Y-Axis_Ballscrew_Connection_Plate	Fabricated Plate	LCNC_MP2 & LCNC_YR
3.3	1	Gantry Rib1	Fabricated Plate	LCNC_GR & LCNC_YR
3.4	1	Gantry Rib2	Fabricated Plate	LCNC_GR & LCNC_YR
3.5	1	Drag Chain Mount (Y Axis)	Fabricated Plate	LCNC_MP2 & LCNC_YR
3.6	1	Endstop_With_Mount(X_Y)	Assembly	LCNC_YR
3.6.1	1	Endstop Rail Mount	3D Printed Part	LCNC_YR & STLs
3.6.2	1	TL-W5MC1	Inductive Probe(NO NPN)	LCNC_YR
3.6.3	2	M3 SCS SST x 10mm	M3 SCS	LCNC_YR
3.7	1	91290A238	5mm BO SCS x 18mm	LCNC_YR
3.8	1	91828A241	M5 Hex Nut	LCNC_YR
3.9	8	M8 SCS SST x 30mm	M8 SCS	LCNC_YR
3.10	8	98689A116	8mm SST Washer	LCNC_YR
3.11	19	5mm SCS SST x 20mm	M5 SCS	LCNC_YR
3.12	27	98689A114	5mm SST Washer	LCNC_YR
3.13	4	5mm SCS SST x 25mm	M5 SCS	LCNC_YR
3.14	4	5mm SCS SST x 12mm	M5 SCS	LCNC_YR
3.15	1	HGR20 LINEAR GUIDE SUBASSEMBLY	Assembly	LCNC_YR
3.15.1	1	HGR20R x 1000 mm	20mm Linear Rail	LCNC_YR
3.15.2	2	HGH20CAZ0C	20mm Linear Rail Block	LCNC_YR
3.15.2.3	1	2421K31	M6 x1 Low Profile Zerk	LCNC_YR
3.15.3	17	M5_Rail_Mounting-Tnut_ASMB	Assembly	LCNC_YR
3.15.3.1	17 x 1	5mm SCS SST x 20mm	M5 SCS	LCNC_YR
3.15.3.2	17 x 1	98689A114	M5 Compact Washer	LCNC_YR
3.15.3.3	17 x 1	M5_Tnut_40Series-Profile	M5 Tnut for 40 series Tslot	LCNC_YR
4	2	XandY Axis Ballscrew ASMB	Assembly (2 x One for each Y Axis)	LCNC_YR
4.1	2 x 4	5mm SCS SST x 25mm	M5 SCS	LCNC_YR
4.2	2 x 10	98689A114	5mm SST Washer	LCNC_YR
4.3	2 x 4	91290A207	M6 BO FT SCS x 60mm	LCNC_YR
4.4	2 x 4	98689A115	6mm SST Washer	LCNC_YR
4.5	2 x 1	Nema24_Spacer_Plate	Fabricated Plate	LCNC_MP2 & LCNC_YR
4.6	2 x 1	24HE34-5004D-E1000	Nema 24 - 3Nm CL Stepper	LCNC_YR
4.7	2 x 1	SFU1605-1610_Ball-Nut-Housing	16mm Ball Screw Nut Housing	LCNC_YR
4.8	2 x 1	RM1605-C7 L1000_Overall		LCNC_YR
4.9	2 x 1	SFU1605-3		LCNC_YR
4.10	2 x 1	BK12	16mm Ball Screw Nut	LCNC_YR
4.11	2 x 1	Shaft Coupling (3 piece)	12mm Fixed Side Bearing Block	LCNC_YR
4.11.1	2 x 2	9939T321	10mm x 10 mm Shaft Coupling	LCNC_YR
4.11.2	2 x 1	9845T14	Set Screw Vibration-Damping Precision Flexible Shaft Couplings	LCNC_XA
4.12	2 x 1	6661K83	Urethane Flex Shaft Spider	LCNC_YR
4.13	2 x 6	5mm x 20mm SST BSC	6000-2RS (10x26x8 Sealed Bearing)	LCNC_YR
5	1	Y Axis ASMB (Mirror)	5mm x 10mm SST BSC	LCNC_YR
5.1	1	Y-Axis_Ballscrew_Connection_Plate	Assembly	LCNC_YL
5.2	1	Gantry Rib1	Fabricated Plate	LCNC_MP2 & LCNC_YL
5.3	1	Gantry Rib2	Fabricated Plate	LCNC_GR & LCNC_YR
5.4	1	MirrorGantry_Riser	Fabricated Plate	LCNC_GR & LCNC_YR
5.5	1	Endstop_With_Mount(X_Y)	Fabricated Plate	LCNC_GP2 & LCNC_YL
5.5.1	1	Endstop Rail Mount	Assembly	LCNC_YL
5.5.2	1	TL-W5MC1	3D Printed Part	LCNC_YL & STLs
			Inductive Probe(NO NPN)	LCNC_YL

5.5.3	2	M3 SCS SST x 10mm	M3 SCS	LCNC_YL
5.6	1	91290A238	5mm BO SCS x 18mm	LCNC_YL
5.7	1	91828A241	M5 Hex Nut	LCNC_YL
5.8	8	M8 SCS SST x 30mm	M8 SCS	LCNC_YL
5.9	8	98689A116	8mm SST Washer	LCNC_YL
5.1	16	5mm SCS SST x 20mm	M5 SCS	LCNC_YL
5.11	24	98689A114	5mm SST Washer	LCNC_YL
5.12	4	5mm SCS SST x 25mm	M5 SCS	LCNC_YL
5.13	4	5mm SCS SST x 12mm	M5 SCS	LCNC_YL
5.14	1	HGR20 LINEAR GUIDE SUBASSEMBLY	Assembly	LCNC_YL
5.14.1	1	HGR20R x 1000 mm	20mm Linear Rail	LCNC_YL
5.14.2	2	HGH20CAZ0C	20mm Linear Rail Block	LCNC_YL
5.14.2.3	1	2421K31	M6 x1 Low Profile Zerk	LCNC_YL
5.14.3	17	M5_Rail_Mounting-Tnut_ASMB	Assembly	LCNC_YL
5.14.3.1	17 x 1	5mm SCS SST x 20mm	M5 SCS	LCNC_YL
5.14.3.2	17 x 1	98689A114	M5 Compact Washer	LCNC_YL
5.14.3.3	17 x 1	M5_Tnut_40Series-Profile	M5 Tnut for 40 series Tslot	LCNC_YL
6	1	Z Axis ASMB	Assembly	LCNC_YL
6.1	1	HY02D223B	2.2KW - 24000RPM HUANYANG Spindle	LCNC_ZA & Huanyang 2.2KW Spindle.pdf
6.2	2	YY-M-15 80mm	80mm Spindle Clamp	LCNC_ZA
6.3	1	Endmill	Endmill for representation purposes	LCNC_ZA
6.4	1	TL-W5MC1	Inductive Probe(NO NPN)	LCNC_ZA
6.5	1	24HE34-5004D-E1000	Nema 24 - 3Nm CL Stepper	LCNC_ZA
6.6	1	Banana Plug Socket (Black)	Black Z Probe Plug	LCNC_ZA
6.7	1	Banana Plug Socket (Red)	Red Z Probe Plug	LCNC_ZA
6.8	2	HGR20-300mm w/ 2xBLOCKS	20mm x 300L Linear Rail w/ Bearings	LCNC_ZA
6.8.1	1	HGR20R LINEAR GUIDE RAIL, CONFIGURABLE	20mm Linear Rail	LCNC_ZA
6.8.2	2	HGH20CAZ0C	20mm Linear Rail Block	LCNC_ZA
6.8.2.3	1	2421K31	M6 x1 Low Profile Zerk	LCNC_ZA
6.9	1	BF12	12mm Support Side Bearing Block	LCNC_ZA
6.1	1	BK12	12mm Fixed Side Bearing Block	LCNC_ZA
6.11	1	RM1605-C7 L300_Overall	16mm x 300mm Ballscrew	LCNC_ZA
6.12	1	SFU1605-1610_Ball-Nut-Housing	16mm Ball Screw Nut Housing	LCNC_ZA
6.13	1	SFU1605-3	16mm Ball Screw Nut	LCNC_ZA
6.14	1	Shaft Coupling (3 piece)	10mm x 10 mm Shaft Coupling	LCNC_ZA
6.14.1	2	9939T321	Set Screw Vibration-Damping Precision Flexible Shaft Couplings	LCNC_ZA
6.14.2	1	9845T14	Urethane Flex Shaft Spider	LCNC_ZA
6.15	1	Drag Chain Mount (Z Axis)	Fabricated Plate	LCNC_MP1 & LCNC_ZA
6.16	1	Z_Axis_Motor_Plate	Fabricated Plate	LCNC_MP1 & LCNC_ZA
6.17	1	Z_Axis_Plate	Fabricated Plate	LCNC_SP & LCNC_ZA
6.18	1	Z_Axis_Spacer	Fabricated Plate	LCNC_MP1 & LCNC_ZA
6.19	1	Z_Axis_Spacer_DC	Fabricated Plate	LCNC_MP2 & LCNC_ZA
6.2	1	X_Axis_Plate	Fabricated Plate	LCNC_XP & LCNC_ZA
6.21	1	X-Axis_Ballscrew_Connection_Plate	Fabricated Plate	LCNC_MP2 & LCNC_ZA
6.22	1	Nema24_Spacer_Plate	Fabricated Plate	LCNC_MP2 & LCNC_ZA
6.23	1	Drag Chain Mount (X Axis)	Fabricated Plate	LCNC_MP1 & LCNC_ZA
6.24	1	Z_Axis_Endstop_Mount	3D Printed Part	LCNC_ZA & STLs
6.25	1	Spindle Probe Jack Mount	3D Printed Part	LCNC_ZA & STLs
6.26	1	91290A238	5mm BO SCS x 18mm	LCNC_ZA
6.27	2	91828A241	M5 Hex Nut	LCNC_ZA
6.28	26	5mm SCS SST x 25mm	M5 SCS	LCNC_ZA
6.29	81	98689A114	5mm SST Washer	LCNC_ZA
6.3	24	5mm SCS SST x 16mm	M5 SCS	LCNC_ZA
6.31	17	5mm SCS SST x 20mm	M5 SCS	LCNC_ZA
6.32	1	91290A194	5mm BO SCS x 30mm	LCNC_ZA
6.33	8	5mm SCS SST x 14mm	M5 SCS	LCNC_ZA
6.34	6	M6 SCS BO PT x 40mm	6mm BO PT SCS x 40mm	LCNC_ZA
6.35	6	98689A115	6mm SST Washer	LCNC_ZA
6.36	4	5mm SCS SST x 30mm	M5 SCS	LCNC_ZA
6.37	3	3mm x 10mm SST BSC	3mm x 10mm SST BSC	LCNC_ZA
6.38	2	5mm x 10mm SST BSC	5mm x 10mm SST BSC	LCNC_ZA
6.39	2	3mm x 16mm SST SCS	3mm x 16mm SST SCS	LCNC_ZA
6.4	2	3mm x 12mm SST SCS	3mm x 12mm SST SCS	LCNC_ZA
7	1	X Axis Drag Chain ASMB	Assembly	LCNC_DC & LCNC_TLA
7.1	1	Cable Chain X End Mount	3D Printed Part	STLs
7.2	1	Cable Chain Exit Combs V2	3D Printed Part	STLs
7.3	1	Cable Chain Exit Combs	3D Printed Part	STLs
7.4	1	H25 (25x57mm Drag Chain)	Assembly	LCNC_DC
7.4.1	1	H25-EndLink1 (25x57_ID_Drag_Chain)	Link1	LCNC_DC
7.4.2	25	H25-CenterLink (25x57_ID_Drag_Chain)	Link2	LCNC_DC
7.4.3	1	H25-EndLink2 (25x57_ID_Drag_Chain)	Link3	LCNC_DC
7.5	8	5mm x 12mm SST BSC	5mm x 10mm SST BSC	LCNC_DC
7.6	4	5mm x 10mm SST BSC	5mm x 10mm SST BSC	LCNC_DC
7.7	6	5mm x 16mm SST BSC	5mm x 10mm SST BSC	LCNC_DC
7.8	4	90225A101	M5 Square Nut	LCNC_DC
7.9	2	M5_Tnut_40Series-Profile	M5 Tnut for 40 series Tslot	LCNC_DC
7.1	2	98689A114	5mm SST Washer	LCNC_DC
8	1	Z Axis Drag Chain ASMB	Assembly	LCNC_DC & LCNC_TLA
8.1	1	H25 (25x38mm Drag Chain)	Assembly	LCNC_DC
8.1.1	1	H25-EndLink1 (25x38_ID_Drag_Chain)	Link1	LCNC_DC
8.1.2	10	H25-CenterLink (25x38_ID_Drag_Chain)	Link2	LCNC_DC
8.1.3	1	H25-EndLink2 (25x38_ID_Drag_Chain)	Link3	LCNC_DC
8.2	1	Cable Chain Exit Combs Z1	3D Printed Part	STLs
8.3	1	Cable Chain Exit Combs Z1	3D Printed Part	STLs
8.4	8	5mm x 16mm SST BSC	5mm x 10mm SST BSC	LCNC_DC
8.5	8	90225A101	M5 Square Nut	LCNC_DC
8.6	8	5mm x 12mm SST BSC	5mm x 10mm SST BSC	LCNC_DC
9	1	Y Axis Dragchain	Assembly	LCNC_DC & LCNC_TLA
9.1	1	Cable Chain Exit Comb Y Exit V3	3D Printed Part	STLs
9.2	1	Cable Chain X End Mount	3D Printed Part	STLs
9.3	1	Cable Chain Exit Comb Y Exit	3D Printed Part	STLs
9.4	1	H25 (25x57mm Drag Chain)	Assembly	LCNC_DC
9.4.1	1	H25-EndLink1 (25x57_ID_Drag_Chain)	Link1	LCNC_DC
9.4.2	25	H25-CenterLink (25x57_ID_Drag_Chain)	Link2	LCNC_DC

9.4.3	1	H25-EndLink2 (25x57_ID_Drag_Chain)	Link3	LCNC_DC
9.5	4	90225A101	M5 Square Nut	LCNC_DC
9.6	4	5mm x 20mm SST BSC	5mm x 10mm SST BSC	LCNC_DC
9.7	8	5mm x 12mm SST BSC	5mm x 10mm SST BSC	LCNC_DC
9.8	4	5mm x 10mm SST BSC	5mm x 10mm SST BSC	LCNC_DC
9.9	2	90305A112	Wood Screw	LCNC_DC
10	1	Dust_Shoe	Assembly	LCNC_DU
10.1	1	Dust_Shoe	3D Printed Part	LCNC_DU & STLs
10.2	8	3mm x 06mm SST BSC	3mm x 6mm SST BSC	LCNC_DU
10.3	2	5mm SCS SST x 20mm	M5 SCS	LCNC_DU
10.4	2	98689A114	5mm SST Washer	LCNC_DU
10.5	2	M5 Nylock Nut	Trimcraft M5 Nylock Nut	LCNC_DU
10.6	20	8mm x 3mm Neodymium Magnet	Magnets to hold on dust shoe	LCNC_DU
11	1	5Gallon_Pail_Dust_Cyclone	Assembly	LCNC_DU
11.1	1	5_Gallon_Pail	Cut down 5gal pail to act as upper section	LCNC_DU
11.2	1	5_Gallon_Pail	5gal pail	LCNC_DU
11.3	1	Cyclone_Top_Under_Plate	Fabricated Wood Plate	LCNC_DU
11.4	1	2in x 6in Length of PVC Pipe	6in Length of PVC Pipe	LCNC_DU
11.5	2	4880K26	2in PVC FxF Elbow	LCNC_DU
11.6	1	2in x 1.75in Length of PVC Pipe	1.75in Length of PVC Pipe	LCNC_DU
11.7	1	1608T103	2in PVC FxF Union	LCNC_DU
11.8	2	2IN_ABS_Coupling	2IN_ABS_Coupling	LCNC_DU
11.9	1	1608T125	2in PVC FxF Elbow	LCNC_DU
11.1	1	Cyclone_Baffle_Plate	Fabricated Wood Plate	LCNC_DU
11.11	4	90630A121	3/8" Nylock Nut	LCNC_DU
11.12	4	98023A031	3/8" Washer	LCNC_DU
11.13	1	95475A646	3/8 Threaded Rod	LCNC_DU
11.14	2	2IN_Pipe_to_2.25ID_Hose_Adapter	3D Printed Part	LCNC_DU & STLs