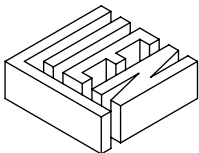
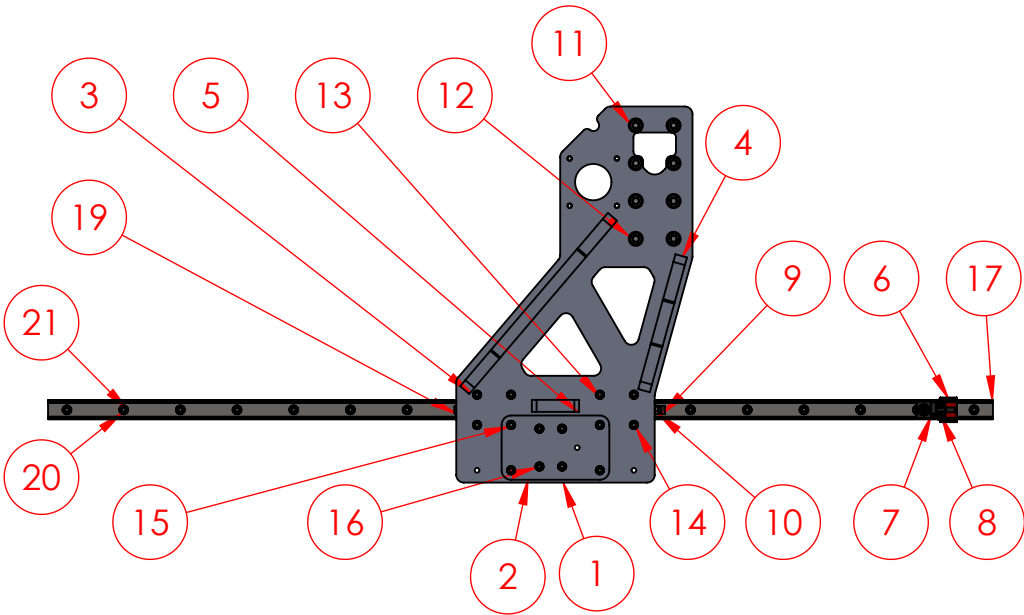
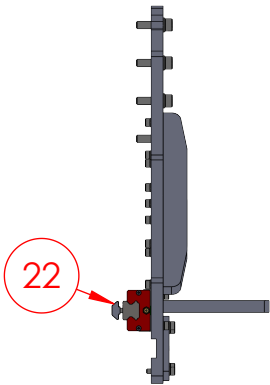
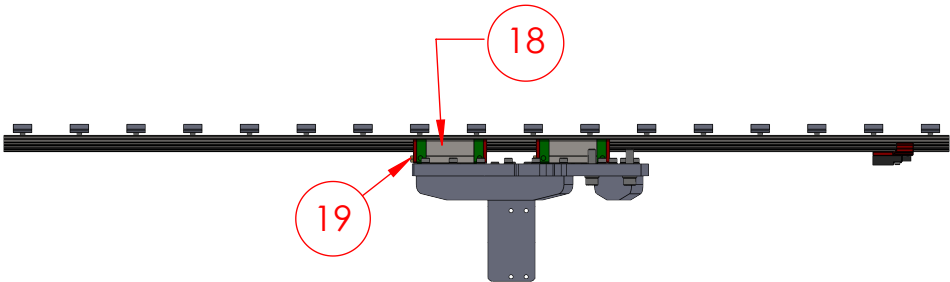
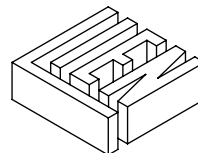
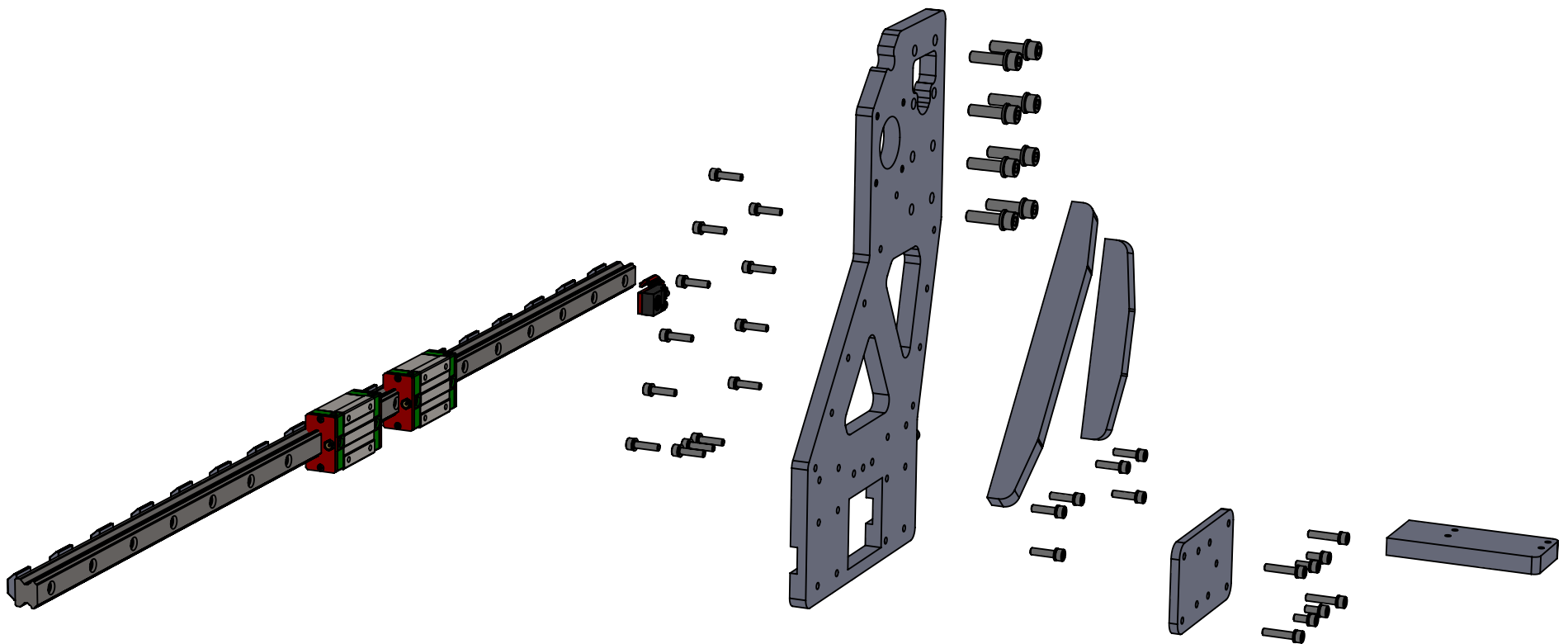


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Gantry_Riser	Fabricated Plate	1
2	Y-Axis_Ballscrew_Connection_Plate	Fabricated Plate	1
3	Gantry_Rib1	Fabricated Plate	1
4	Gantry_Rib2	Fabricated Plate	1
5	Drag Chain Mount (Y Axis)	Fabricated Plate	1
6	Endstop Rail Mount	3D Printed Part	1
7	TL-W5MC1 (NO NPN Proximity Switch)	Inductive Probe	1
8	M3 SCS SST x 10mm	M3 SCS	2
9	91290A238	5mm BO SCS x 18mm	1
10	91828A241	M5 Hex Nut	1
11	M8 SCS SST x 30mm	M8 SCS	8
12	98689A116	8mm SST Washer	8
13	5mm SCS SST x 20mm	M5 SCS	19
14	98689A114	5mm SST Washer	27
15	5mm SCS SST x 25mm	M5 SCS	4
16	5mm SCS SST x 12mm	M5 SCS	4
17	HGR20R x 1000 mm	20mm Linear Rail	1
18	HGH20CAZ0C	20mm Linear Rail Block	2
19	2421K31	M6 x1 Low Profile Zerk	2
20	5mm SCS SST x 20mm	M5 SCS	17
21	98689A114	M5 Compact Washer	17
22	M5_Tnut_40Series-Profile	M5 Tnut for 40 series Tslot	17



DRAWING NAME:	Y Axis ASMB (Right)		DRAWING #:	LCNC_YR1	
SCALE:	1:8	SHEET SIZE:	8.5" x 11"	DATE:	06-24-2021
DRAWN:	ECL	DIM UNITS:	mm	REVISION:	R00
MATERIAL:	NA		FINISH:	NA	



DRAWING NAME:	Y Axis ASMB (Right)		DRAWING #:	LCNC_YR2	
SCALE:	1:4	SHEET SIZE:	8.5" x 11"	DATE:	06-24-2021
DRAWN:	ECL	DIM UNITS:	mm	REVISION:	R00
MATERIAL:	NA		FINISH:	NA	