



- Decade + Experience Designing & Testing Rotorcraft
 Fly-by-Wire Flight Controls @ Boeing Philadelphia
- Dynamics, Controls & Aerodynamics Specialties
- Wife & 2 Kids











BDK: 2014-01-15



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My Professional Controls Design Experience









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How & Why to Contact Me

HOW

- Please Use PIAZZA
- bruce.d.kothmann@gmail.com
- Office = Towne 320
- MEAM Labs (GM Lab & M81): Very Frequent Lab Sections
- Cell Phone (Discretion Please) 610-529-9527
- Don't E-Mail Homework Unless Assignment Says You Should

WHY

- Get Help with Lecture / Homework
- Comments on Course
- Share Fun Stories / Questions About Controls



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Goals of Class

- Familiarity with Key Ideas & Results of "Classical Control"
 - Time Domain
 - Frequency Domain
 - What Do I Want My New Boeing Colleagues to Know?
- Ability to Design & Analyze Typical Student Projects
 - Mechatronics
 - Senior Design
- Development of Good Engineering Skills & Habits
- Have Fun Studying Really Interesting Stuff



Syllabus (Details on Blackboard)

- Part I = Modeling & Mathematics
- Part II = Time-Domain Dynamics & Control
 - Time Response
 - PID Control
 - Root Locus
- Part III = Frequency-Domain Dynamics & Control
 - Frequency Response
 - System Requirements & Design
 - Stability Margins
- Part IV = Brief Intro to "Modern Control"



Course Elements

- Lectures (Mon & Wed)
 - Some Demonstrations
 - Mostly Theory with Examples
 - Please Ask Questions!
- Reading Assignments
 - Textbook (Franklin) ~ Continuous
 - Technical Papers ~ Sometimes
- Homework (Weekly)
 - Lots of MATLAB / SIMULINK
 - Mostly "Textbook" Problems; Some "Discussion" Problems
- Projects (2) (Details TBA)
- Weekly Quizzes (Wednesday)
 - Not Intended to be Difficult (5 Multiple Choice Questions)
 - Cover Previous Week's Lectures & Reading
- Exams = Midterm & Final



Approximate Course Grading

- 30% = Final Exam
- 15% = Midterm
- 10% = In-Class Quizzes
- 25% = Homework
 - Assigned Wednesday & Due Following Wednesday (Beg of Class)
 - 2 "Late Passes" Per Student (Worth One Class Extension)
 - "Rogue" Homework Accepted for 50% Credit (Not Graded)
- 15% = Projects
- 5% = Participation (Class & Piazza)
- Final Grades Based on "Floating Curve"
 - $\sim 45\% A$
 - ~45% B (Note: B- is a flavor of B)
 - ~10% C



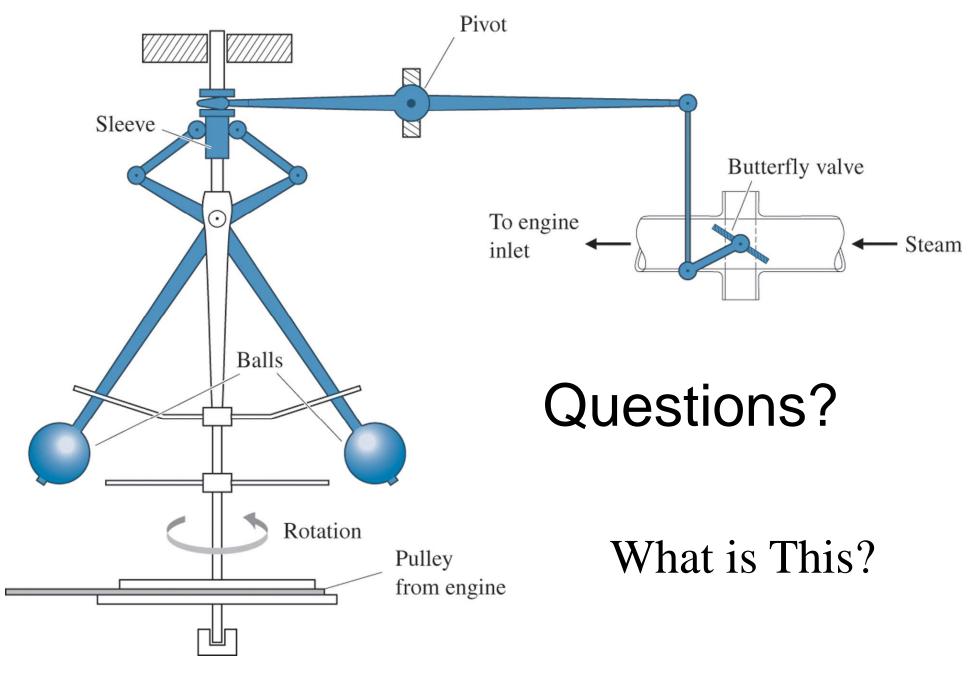
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Academic Integrity

- Homework & Projects
 - Work Together (You Learn More That Way)
 - You MUST Understand What You Submit!
 - Don't Use Past Student's HW or Book Solution Manuals
- Exams & Quizzes
 - MUST Work Completely Independently
- My Experience
 - University of Virginia Honor Code
 - Penn's Office of Student Conduct
- Giving or Receiving Aid of Any Kind on Exam or Quiz
 - → F in Course & Referral to OSC



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Some Example Systems

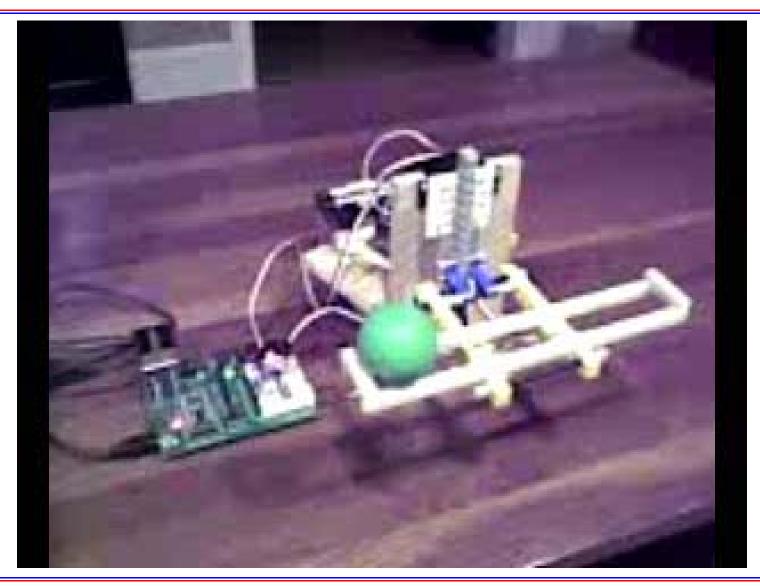
Let's Talk Briefly About What We Think

Are Important Design Goals & Potential

Challenges in Achieving Them



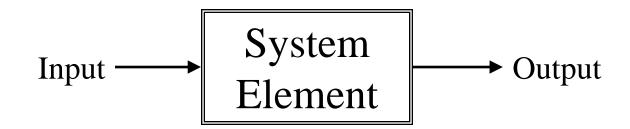
Ping Pong Poise





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System = Collection of Elements ("Blocks")



- "Input" and "Output" = Real-Valued Continuous Functions of Time
 - Attitude of a Satellite
 - Temperature in an Oven
 - Position of a Car's Accelerator Pedal
 - Voltage in a Circuit
- Element Defines Dynamic Relationship Between Input & Output
 - Algebraic
 - Differential Equation (Ordinary / Partial)
 - Other Dynamics Relationship

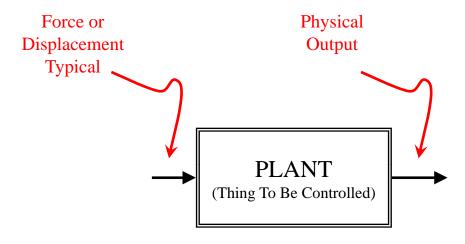
We Need Good Mathematical Tools Here

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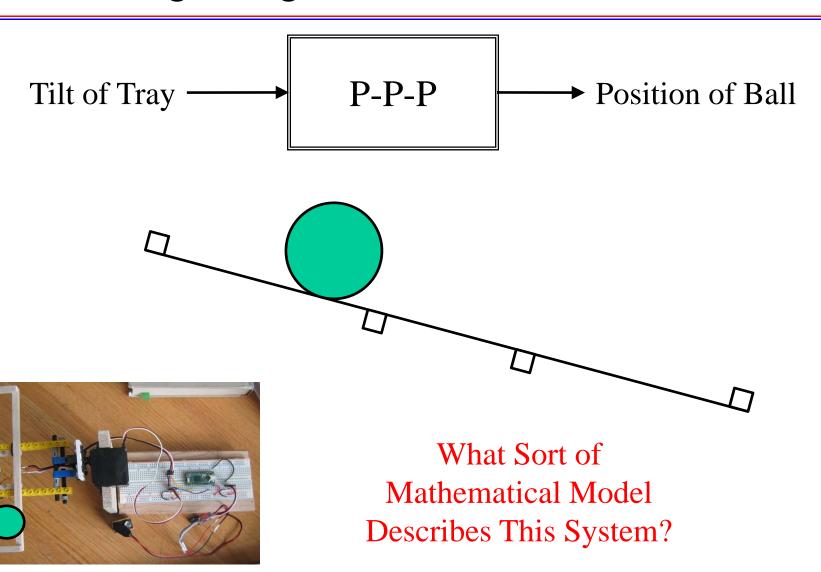
Typical System Elements : Plant





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Ping Pong Poise Elements: Plant





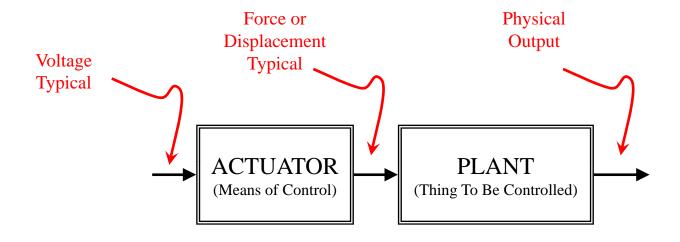
Other Example Plants

- Industrial Process
- Computer Disk Drives
- CD & DVD Players
- Missiles / Bombs
- Autonomous Vehicles
 - Unmanned Aerial Vehicles (UAVs)
 - Urban Grand Challenge
- Temperature (Oven / Refridgerator / Home)



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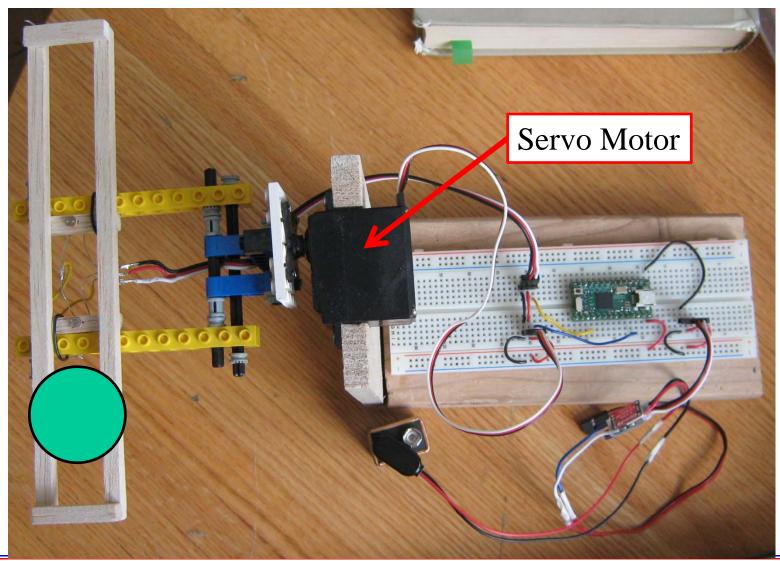
Typical System Elements : Actuator





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Ping Pong Poise Elements : Actuator

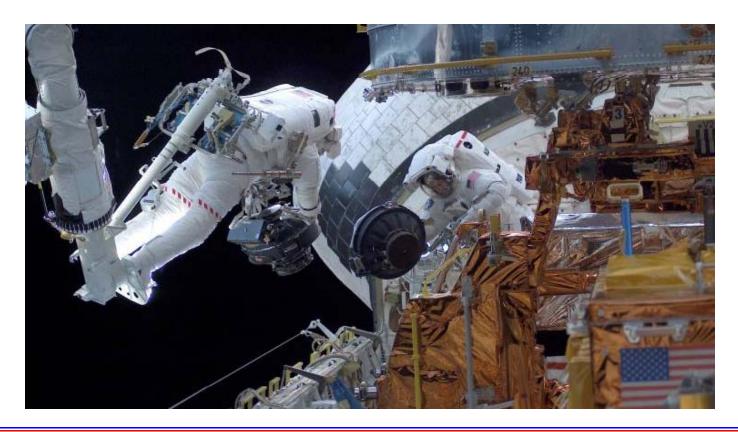




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Actuator: Hubble Reaction Wheel

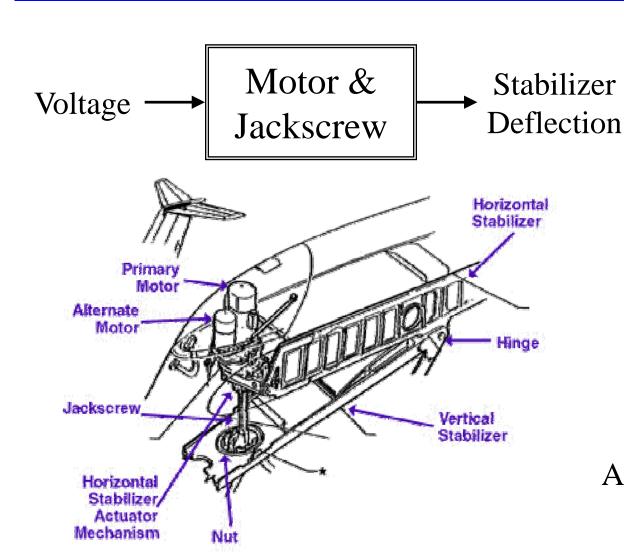






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Actuator: MD-83 Elevator "Jackscrew"





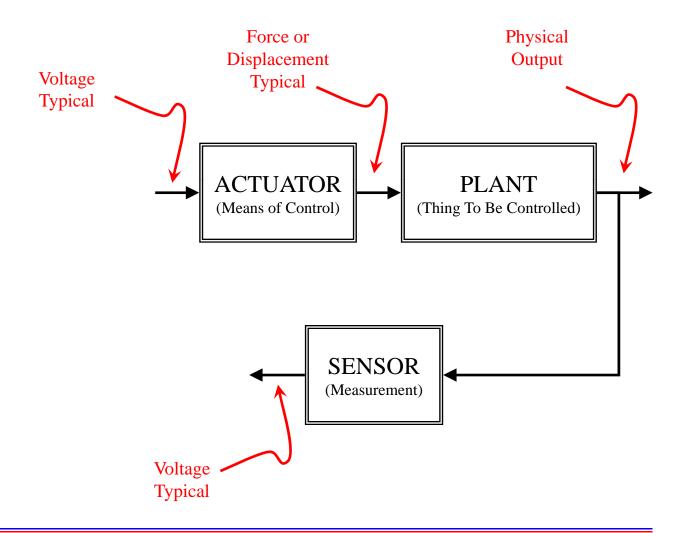
Alaska Airlines Flight 261 31 January 2000

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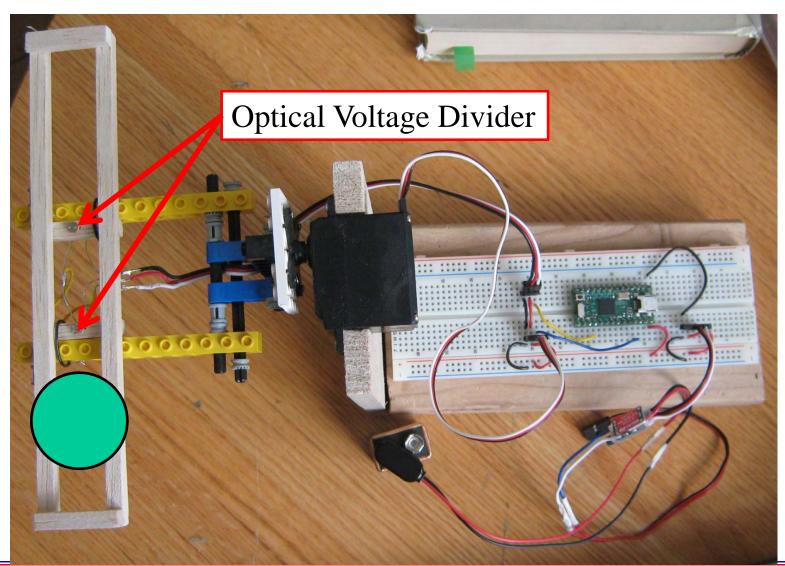
Typical System Elements : Sensor





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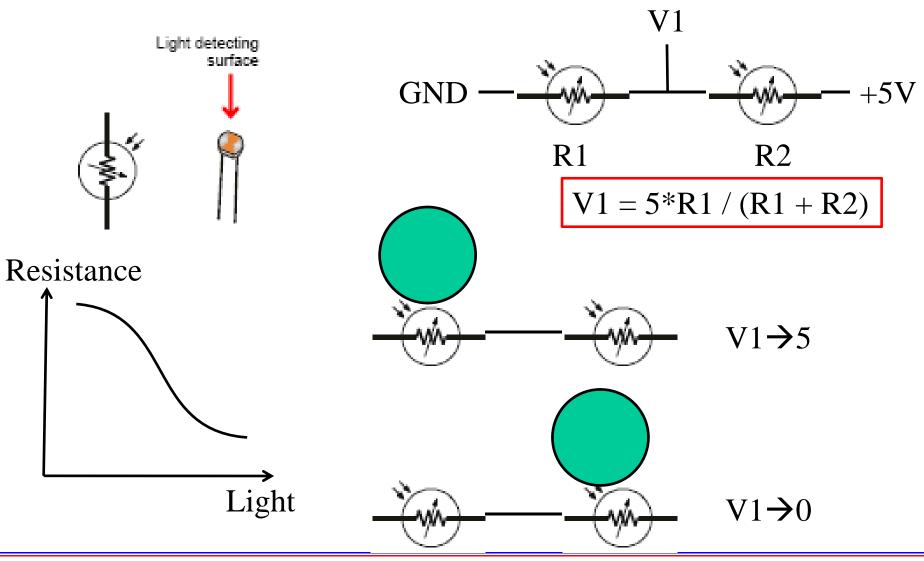
Ping Pong Poise Elements : Sensor





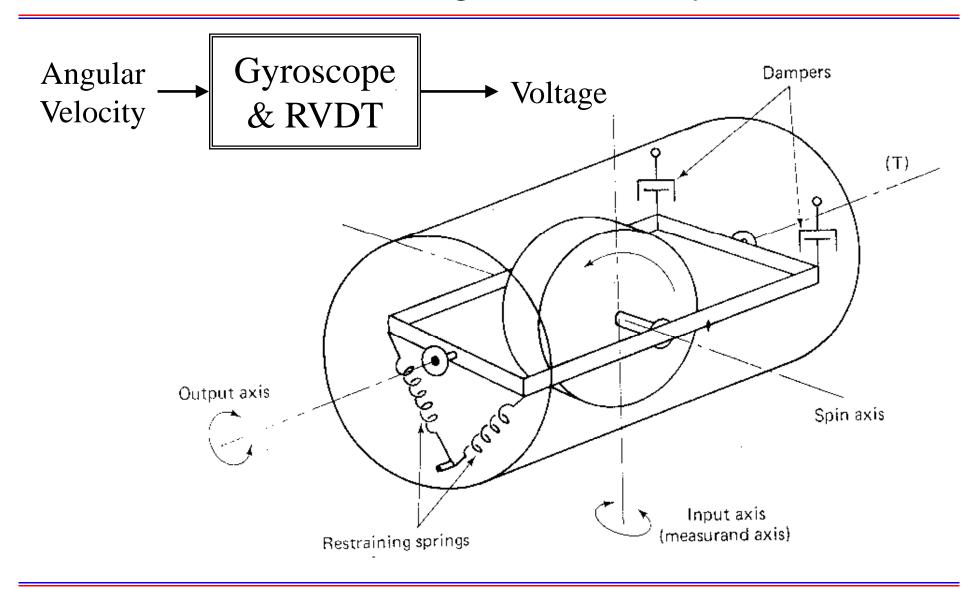
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Details of Optical Voltage Divider





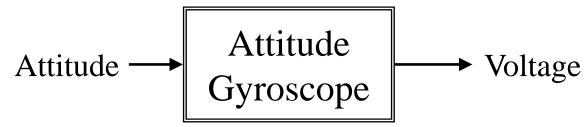
Sensor: Angular Rate Gyro





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Sensor : Attitude Gyro







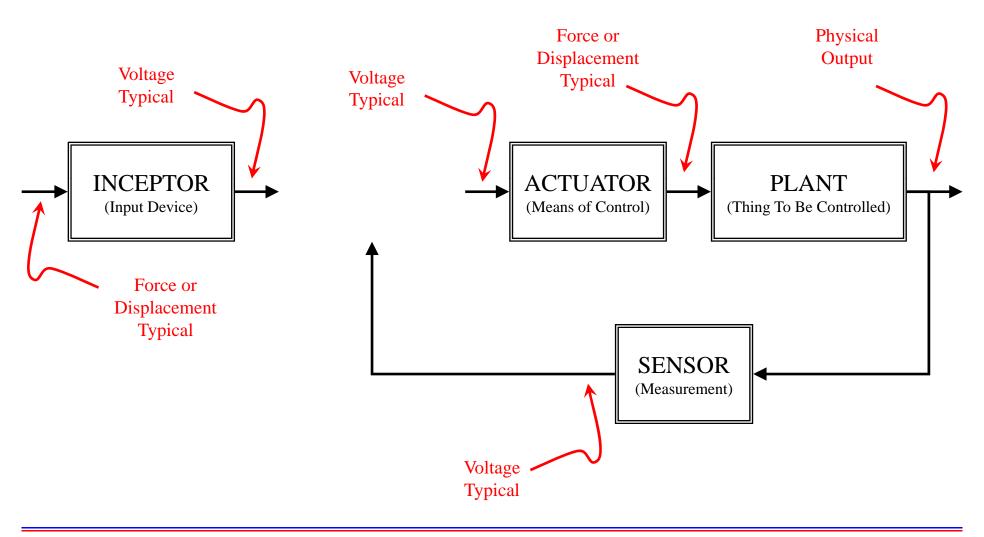
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Apollo Flight Director Attitude Indicator Assembly



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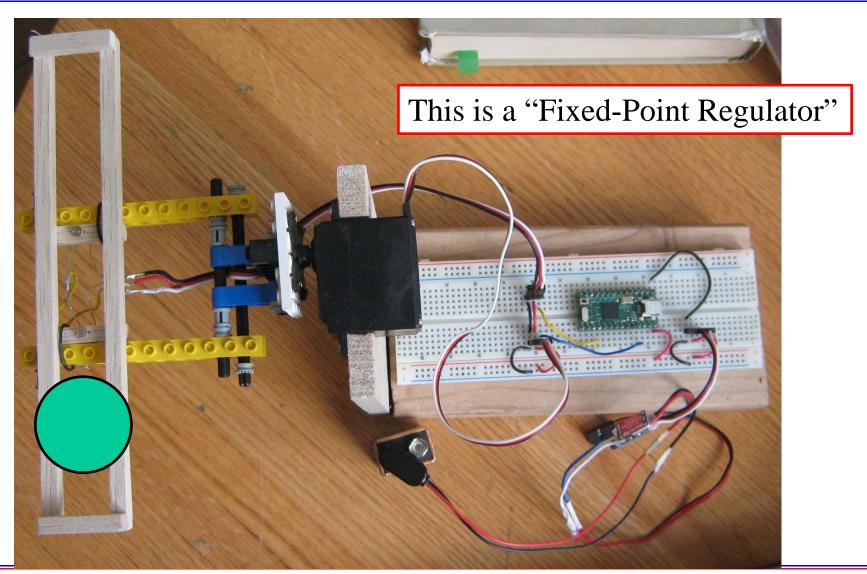
Typical System Elements: Inceptor





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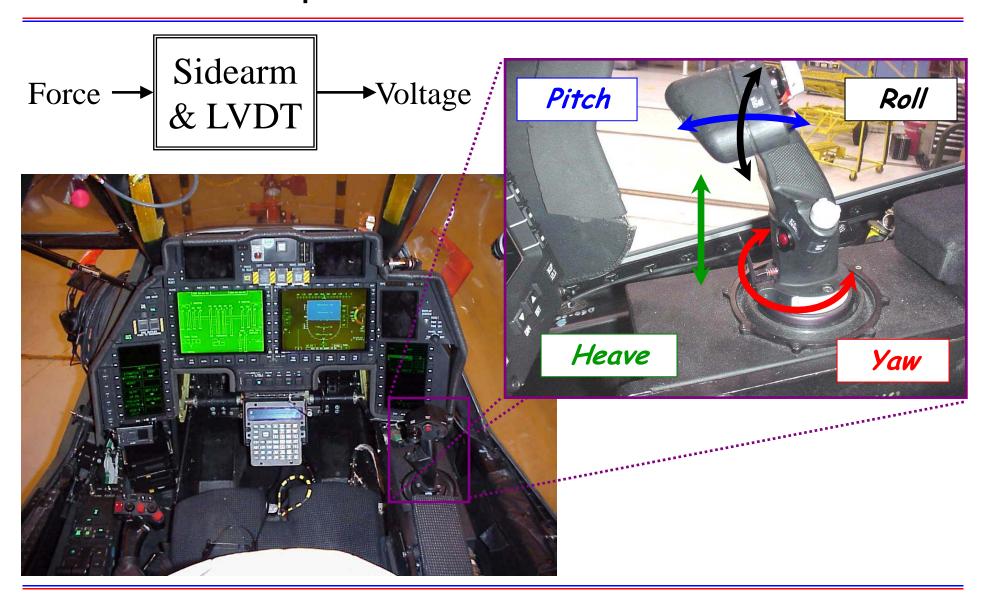
Ping Pong Poise Elements: No Inceptor





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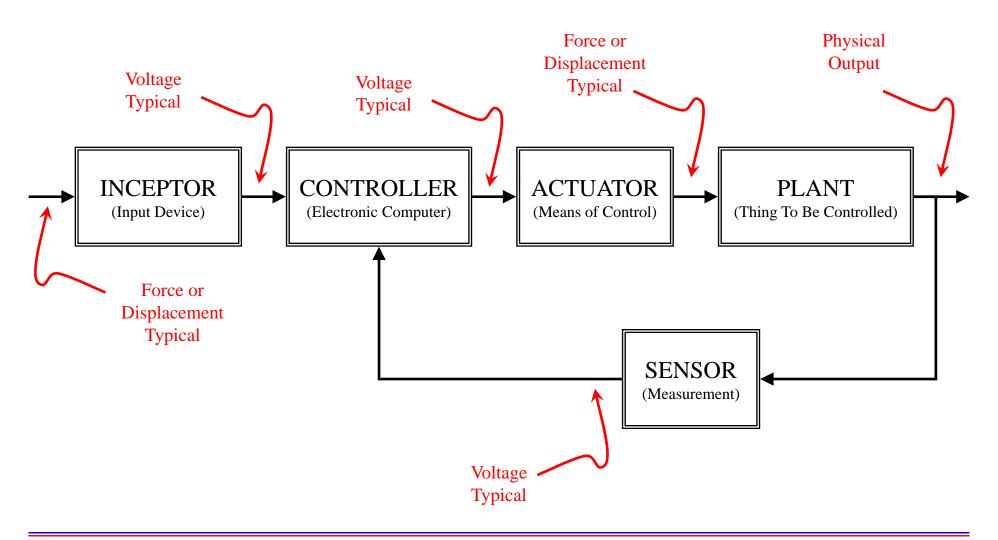
Inceptor: Sidearm Controller





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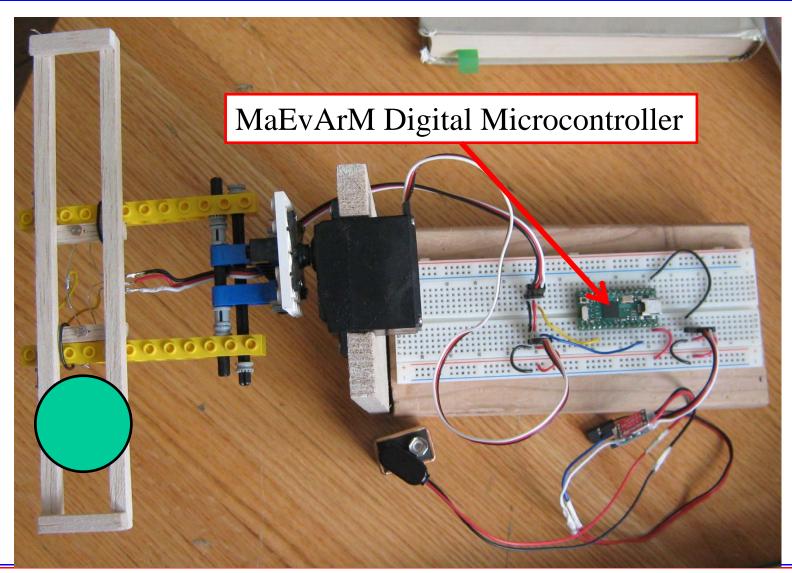
Typical System Elements: Controller





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Ping Pong Poise Elements : Controller





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Important External Signals

Disturbance Affects Output P-P-P Example = Tilting the Disturbance Table or Blowing on Ball CONTROLLER ACTUATOR **PLANT INCEPTOR** Output **SENSOR** Noise Affects Measurement P-P-P Example = Shadows **Noise** Causing Spurious Voltage Changes

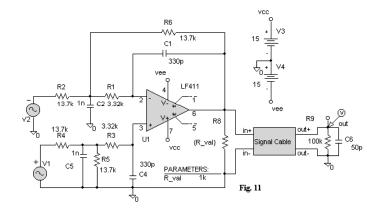


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Analog Controllers



Op-Amp Circuit



Analog Filter Board

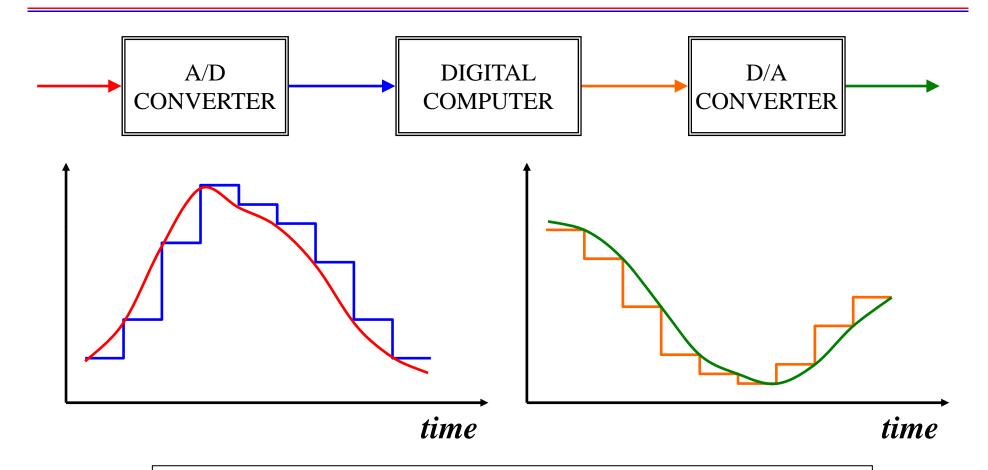


http://www.siliconbreakdown.com/msl/SSM1.html



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Digital Controllers

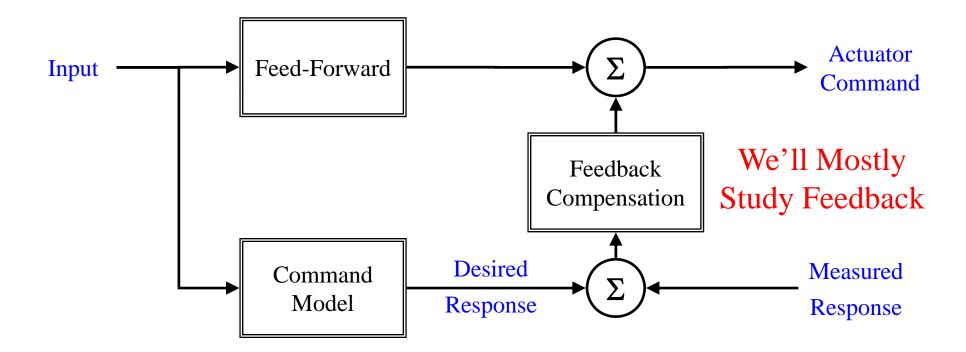


NOTE: D/A & A/D Introduce <u>Time Delay</u> Critical Element of Control System Design & Analysis



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Typical Digital Controller Architecture

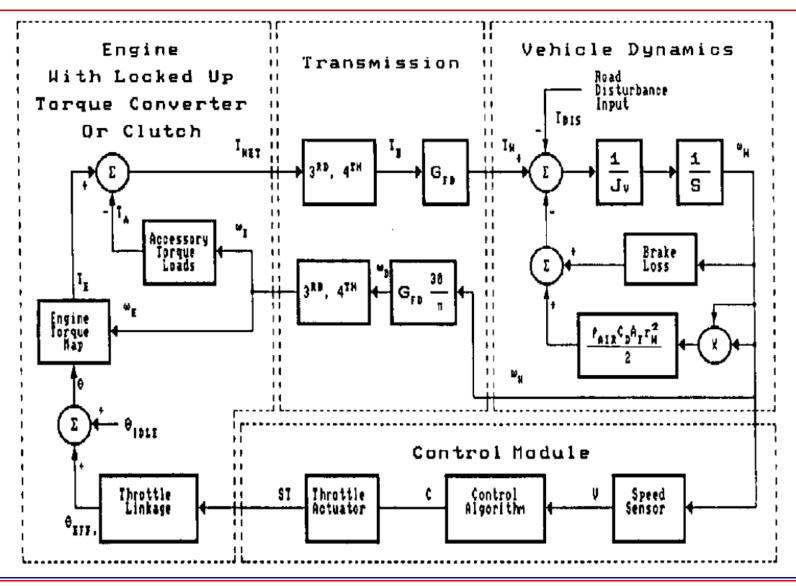




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Automobile Speed Controller

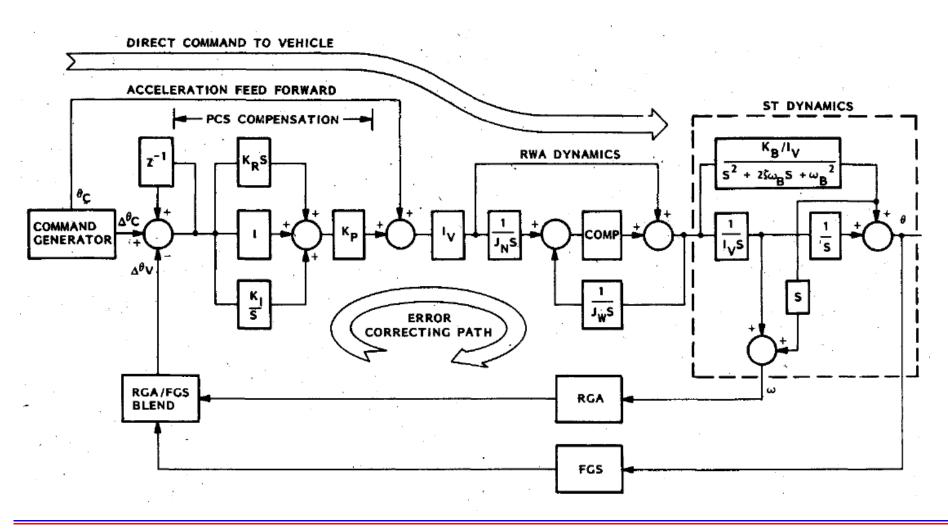




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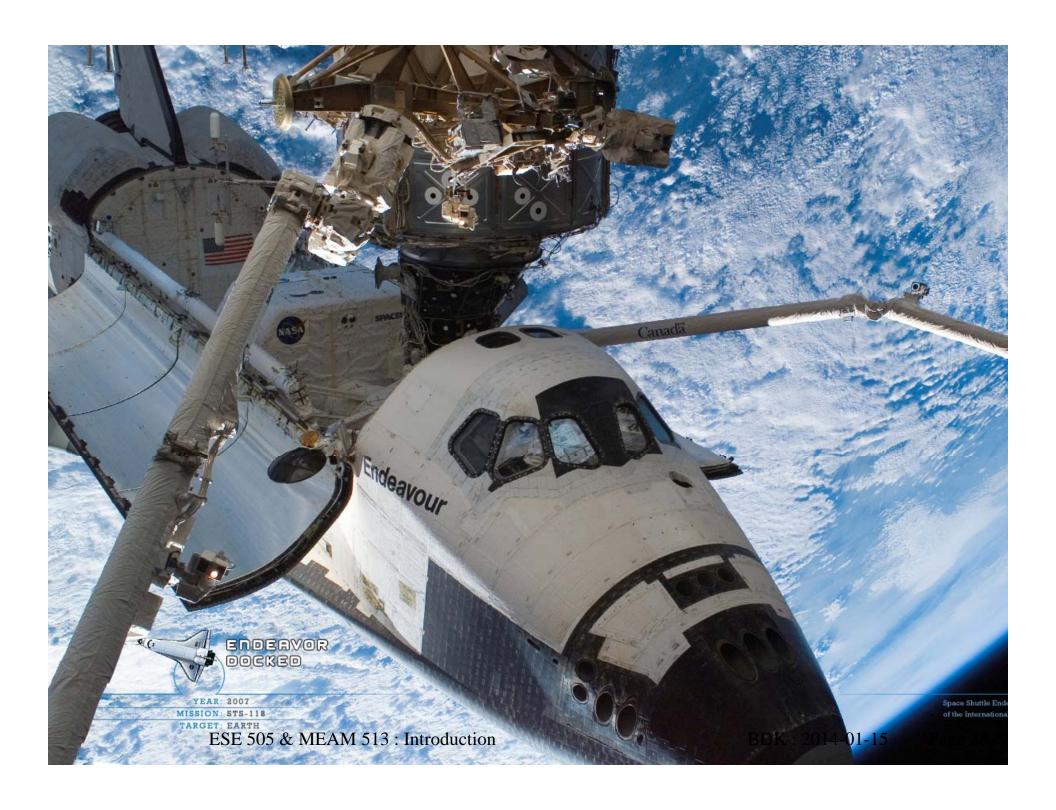


Space Telescope Pointing Controller

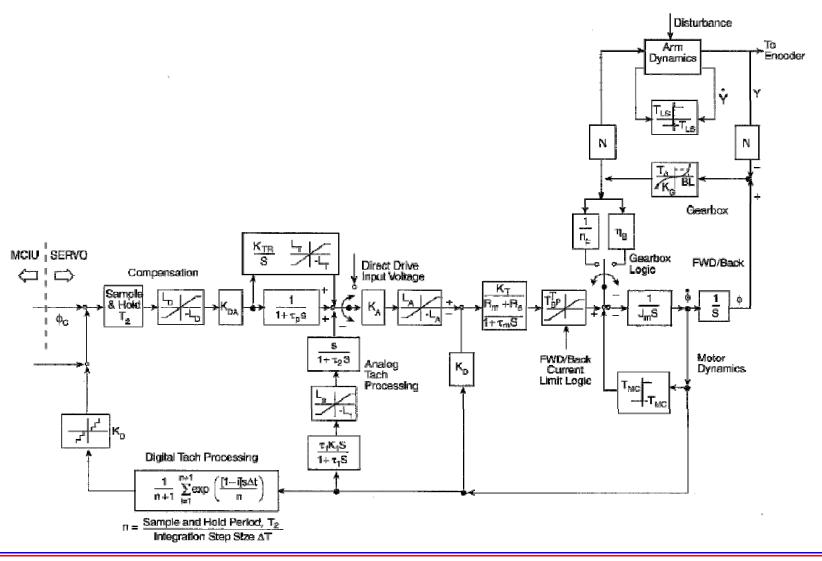




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Robotic Arm Controller

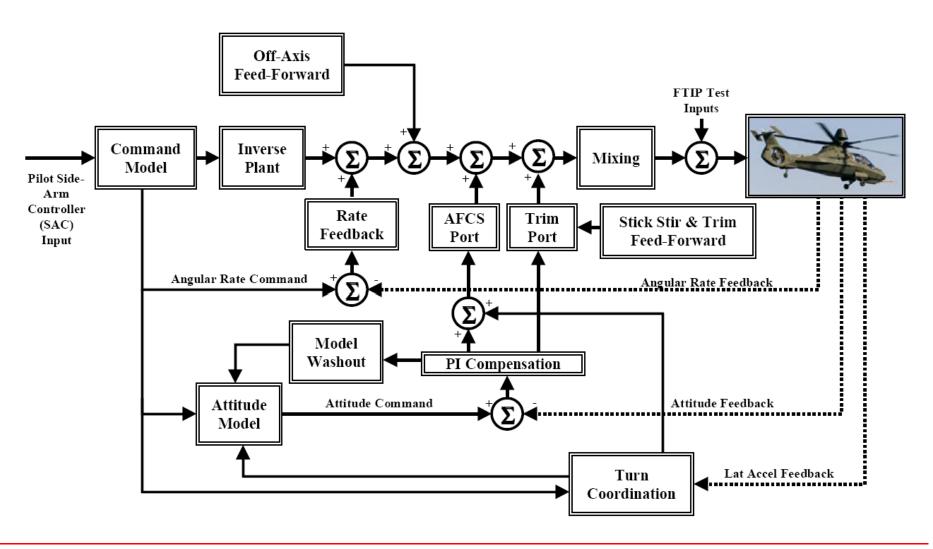




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Fly-By-Wire Aircraft Control System





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Comanche 4-Axis Control Task





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Summary: Control Objectives & Requirements

- Performance Requirements
 - Command Response = Make Output Respond Properly to Inputs
 - Disturbance Rejection = Prevent Output from Responding to Disturbances
 - Noise Suppression = Prevent Output from Responding to Noise in Measurement
- Stability = Tendency to Remain in Steady Condition After Brief Excitation (Input / Disturbance / Noise)
- Robustness = Ability to Maintain Performance &
 Stability When System Elements (Plant / Actuator /
 Sensor) Change (or Are Different Than Model Used for Design)



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