```
eMessageVerbose 2025-03-18-09:54:03.071 XtsStation_ID_1 StationState
                                                                                 STATION INIT: PROGRESS DONE
                                                                                 STATION INIT: PROGRESS DONE
     eMessageVerbose 2025-03-18-09:54:03.071 XtsStation ID 2 StationState
     eMessageVerbose 2025-03-18-09:54:03.073 Xpu_ID_1
                                                                                 PROGRESS_BUSY: 0
                                                         Xpu_fbEnvironment
     eMessageVerbose 2025-03-18-09:54:03.871 Xpu_ID_1
                                                                                 PROGRESS_BUSY: INIT_ENVIRONMENT_OID
                                                         Xpu_fbEnvironment
     eMessageVerbose 2025-03-18-09:54:03.877 Xpu_ID_1
                                                         Xpu_fbEnvironment
                                                                                 PROGRESS_PREPARE: INIT_CA_GROUP_OID
                                                                                 PROGRESS_PREPARE: INIT_CA_GROUP_GET_OID
     eMessageVerbose 2025-03-18-09:54:03.887 Xpu_ID_1
                                                         Xpu_fbEnvironment
                                                                                 PROGRESS_PREPARE: INIT_CA_GROUP_CHECK_OID
                                                         Xpu_fbEnvironment
                                                                             0
7
     eMessageVerbose 2025-03-18-09:54:03.889 Xpu_ID_1
                                                         Xpu_fbEnvironment
                                                                             1
                                                                                 PROGRESS_PREPARE: INIT_CA_GROUP_COM
8
     eMessageVerbose 2025-03-18-09:54:03.891 Xpu_ID_1
     eMessageVerbose 2025-03-18-09:54:03.893 Xpu_ID_1
                                                                                 PROGRESS_PREPARE: INIT_PARAMETERSET_COUNT
9
                                                         Xpu_fbEnvironment
                                                                             1
10
     eMessageVerbose 2025-03-18-09:54:03.905 Xpu_ID_1
                                                         Xpu fbEnvironment
                                                                             1
                                                                                 PROGRESS_PREPARE: INIT_PARAMETERSET_OID
     eMessageVerbose 2025-03-18-09:54:03.919 Xpu_ID_1
                                                                                         PROGRESS_PREPARE: INIT_PARAMETERSET_COM_NEXT
11
                                                         Xpu_fbParameterSet 16842768
12
     eMessageVerbose 2025-03-18-09:54:03.923 Xpu_ID_1
                                                         Xpu_fbProcessingUnit
                                                                                     PROGRESS_STARTUP: INIT_PROCESSING_UNIT_PART_COUNT
                                                                                     PROGRESS_STARTUP: INIT_PROCESSING_UNIT_PART_OID
13
     eMessageVerbose 2025-03-18-09:54:03.925 Xpu_ID_1
                                                         Xpu_fbProcessingUnit
                                                                                 1
                                                                                     PROGRESS_STARTUP: INIT_PROCESSING_UNIT_TRACK_COUNT
14
     eMessageVerbose 2025-03-18-09:54:03.927 Xpu_ID_1
                                                         Xpu_fbProcessingUnit
                                                                                 1
                                                                                     PROGRESS_STARTUP: INIT_PROCESSING_UNIT_TRACK_OID
     eMessageVerbose 2025-03-18-09:54:03.927 Xpu_ID_1
                                                         Xpu_fbProcessingUnit
                                                                                 1
15
                                                                                     PROGRESS_STARTUP: INIT_PROCESSING_UNIT_MOVER_COUNT
                                                                                 0
16
     eMessageVerbose 2025-03-18-09:54:03.929 Xpu_ID_1
                                                         Xpu_fbProcessingUnit
                                                         Xpu_fbProcessingUnit
                                                                                     PROGRESS_STARTUP: INIT_PROCESSING_UNIT_MOVER_OID
17
     eMessageVerbose 2025-03-18-09:54:03.929 Xpu_ID_1
                                                                                 6
18
     eMessageVerbose 2025-03-18-09:54:03.931 Xpu_ID_1
                                                         Xpu_fbProcessingUnit
                                                                                     PROGRESS_STARTUP: INIT_PROCESSING_UNIT_TASK_COUNT
                                                                                     PROGRESS STARTUP: INIT PROCESSING UNIT TASK OID
19
     eMessageVerbose 2025-03-18-09:54:03.931 Xpu ID 1
                                                         Xpu_fbProcessingUnit
                                                                                 1
                                                         Xpu_fbXpuTrack 1
                                                                             PROGRESS_CHECK: INIT_PROCESSING_UNIT_TASK_OID
20
     eMessageVerbose 2025-03-18-09:54:03.933 Xpu_ID_1
                                                                             PROGRESS STILL WORKING: INIT PART COM
21
     eMessageVerbose 2025-03-18-09:54:03.933 Xpu_ID_1
                                                         Xpu_fbXpuTrack 1
22
     eMessageVerbose 2025-03-18-09:54:03.935 Xpu_ID_1
                                                         Xpu_fbXpuPart
                                                                             PROGRESS_STILL_WORKING: INIT_PART_MODULE_COUNT
23
                                                                             PROGRESS_STILL_WORKING: INIT_PART_MODULE_OID
     eMessageVerbose 2025-03-18-09:54:03.937 Xpu_ID_1
                                                         Xpu_fbXpuPart
                                                                                 PROGRESS_STILL_WORKING: INIT_PART_MODULE_COM
24
     eMessageVerbose 2025-03-18-09:54:03.939 Xpu_ID_1
                                                         Xpu_fbPartModules
                                                                                 PROGRESS_STILL_WORKING: INIT_PART_MODULE_COM
25
     eMessageVerbose 2025-03-18-09:54:03.943 Xpu_ID_1
                                                         Xpu_fbPartModules
                                                                             2
                                                         Xpu_fbPartModules
     eMessageVerbose 2025-03-18-09:54:03.947 Xpu_ID_1
                                                                             3
                                                                                 PROGRESS_STILL_WORKING: INIT_PART_MODULE_COM
26
27
     eMessageVerbose 2025-03-18-09:54:03.951 Xpu_ID_1
                                                         Xpu_fbPartModules
                                                                             4
                                                                                 PROGRESS_STILL_WORKING: INIT_PART_MODULE_COM
     eMessageVerbose 2025-03-18-09:54:03.955 Xpu_ID_1
28
                                                         Xpu_fbPartModules
                                                                             5
                                                                                 PROGRESS_STILL_WORKING: INIT_PART_MODULE_COM
29
     eMessageVerbose 2025-03-18-09:54:03.959 Xpu_ID_1
                                                         Xpu_fbPartModules
                                                                             6
                                                                                 PROGRESS_STILL_WORKING: INIT_PART_MODULE_COM
                                                                                 PROGRESS_STILL_WORKING: INIT_PART_MODULE_COM
30
     eMessageVerbose 2025-03-18-09:54:03.963 Xpu_ID_1
                                                         Xpu_fbPartModules
                                                                             7
                                                                                 PROGRESS_STILL_WORKING: INIT_PART_MODULE_COM
31
     eMessageVerbose 2025-03-18-09:54:03.967 Xpu_ID_1
                                                         Xpu_fbPartModules
                                                                             8
                                                                             PROGRESS_STILL_WORKING: INIT_MOVER_COM
     eMessageVerbose 2025-03-18-09:54:03.971 Xpu_ID_1
                                                         Xpu_fbMoverXpu 1
32
     eMessageVerbose 2025-03-18-09:54:03.975 Xpu_ID_1
                                                         Xpu_fbMoverXpu 2
                                                                             PROGRESS_STILL_WORKING: INIT_MOVER_COM
33
                                                                             PROGRESS_STILL_WORKING: INIT_MOVER_COM
     eMessageVerbose 2025-03-18-09:54:03.979 Xpu_ID_1
                                                         Xpu_fbMoverXpu 3
34
35
     eMessageVerbose 2025-03-18-09:54:03.983 Xpu_ID_1
                                                         Xpu_fbMoverXpu 4
                                                                             PROGRESS_STILL_WORKING: INIT_MOVER_COM
                                                                             PROGRESS STILL WORKING: INIT MOVER COM
                                                         Xpu fbMoverXpu 5
36
     eMessageVerbose 2025-03-18-09:54:03.987 Xpu_ID_1
     eMessageVerbose 2025-03-18-09:54:03.991 Xpu ID 1
37
                                                         Xpu_fbMoverXpu 6
                                                                             PROGRESS_STILL_WORKING: INIT_MOVER_COM
     eMessageVerbose 2025-03-18-09:54:03.995 Xpu_ID_1
                                                         Xpu fbProcessingUnit
                                                                                     PROGRESS_STILL_WORKING: INIT_DATA_GET
38
                                                         Xpu_fbProcessingUnit
                                                                                     INIT_DATA_CHECK: PROCESSING_UNIT_POSITIONS_VALID
39
     eMessageInfo
                    2025-03-18-09:54:03.999 Xpu_ID_1
     eMessageInfo
                    2025-03-18-09:54:04.003 Xpu ID 1
                                                                                 0
40
                                                         Xpu_fbProcessingUnit
                                                                                     INIT_DONE: PROGRESS_DONE
                    2025-03-18-09:54:04.005 Xpu_ID_1
                                                         Xpu_fbProcessingUnit
                                                                                 0
41
     eMessageInfo
                                                                                     OperationMode: Simulation
                     2025-03-18-09:54:04.005 Xpu_ID_1
                                                                                 0
                                                         Xpu_fbProcessingUnit
                                                                                     MOVER_ID_DETECTION_MODE: Standard
42
     eMessageInfo
     eMessageVerbose 2025-03-18-09:57:17.465 Mover_ID_1
                                                         fbHalt 0
                                                                     PROGRESS_PREPARE
43
44
     eMessageInfo
                     2025-03-18-09:57:17.465 Mover_ID_1
                                                         fbHalt 0
                                                                     PROGRESS_DONE
     eMessageVerbose 2025-03-18-09:57:17.467 Mover_ID_2
                                                                     PROGRESS_PREPARE
45
                                                         fbHalt 0
                     2025-03-18-09:57:17.467 Mover ID 2
                                                                     PROGRESS DONE
46
     eMessageInfo
                                                         fbHalt 0
47
     eMessageVerbose 2025-03-18-09:57:17.469 Mover_ID_3
                                                         fbHalt 0
                                                                     PROGRESS_PREPARE
                     2025-03-18-09:57:17.469 Mover_ID_3
48
     eMessageInfo
                                                         fbHalt 0
                                                                     PROGRESS_DONE
                                                                     PROGRESS_PREPARE
     eMessageVerbose 2025-03-18-09:57:17.471 Mover_ID_4
49
                                                         fbHalt 0
                    2025-03-18-09:57:17.471 Mover_ID_4
     eMessageInfo
                                                                     PROGRESS_DONE
50
                                                         fbHalt 0
     eMessageVerbose 2025-03-18-09:57:17.473 Mover_ID_5
                                                                     PROGRESS_PREPARE
51
                                                         fbHalt 0
52
     eMessageInfo
                    2025-03-18-09:57:17.473 Mover_ID_5
                                                         fbHalt 0
                                                                     PROGRESS_DONE
53
     eMessageVerbose 2025-03-18-09:57:17.475 Mover_ID_6
                                                        fbHalt 0
                                                                     PROGRESS_PREPARE
54
     eMessageInfo
                     2025-03-18-09:57:17.475 Mover_ID_6 fbHalt 0
                                                                     PROGRESS_DONE
55
     eMessageInfo
                     2025-03-18-09:57:17.475 CaGroup_ID_0
                                                             fbCaGroup
                                                                         6 McHaltAll: PROGRESS_DONE
56
     eMessageVerbose 2025-03-18-09:57:17.477 CaGroup_ID_0
                                                             fbGroupRemoveAxis 0 PROGRESS_DONE
57
     eMessageVerbose 2025-03-18-09:57:17.479 CaGroup_ID_0
                                                             fbReset 1
                                                                         PROGRESS_BUSY
     eMessageVerbose 2025-03-18-09:57:17.479 CaGroup_ID_0
                                                             fbReset 2
                                                                         PROGRESS_BUSY
58
59
     eMessageVerbose 2025-03-18-09:57:17.479 CaGroup_ID_0
                                                             fbReset 3
                                                                         PROGRESS_BUSY
60
     eMessageVerbose 2025-03-18-09:57:17.479 CaGroup_ID_0
                                                             fbReset 4
                                                                         PROGRESS_BUSY
61
     eMessageVerbose 2025-03-18-09:57:17.479 CaGroup_ID_0
                                                             fbReset 5
                                                                         PROGRESS_BUSY
     eMessageVerbose 2025-03-18-09:57:17.479 CaGroup_ID_0
62
                                                             fbReset 6
                                                                         PROGRESS_BUSY
     eMessageVerbose 2025-03-18-09:57:17.479 Mover_ID_1 fbReset 0
                                                                     PROGRESS_PREPARE
63
64
     eMessageInfo
                     2025-03-18-09:57:17.479 Mover_ID_1
                                                         fbReset 0
                                                                     PROGRESS_DONE
     eMessageVerbose 2025-03-18-09:57:17.479 Mover_ID_2
65
                                                         fbReset 0
                                                                     PROGRESS PREPARE
                     2025-03-18-09:57:17.479 Mover_ID_2
                                                                     PROGRESS_DONE
66
     eMessageInfo
                                                         fbReset 0
                                                                     PROGRESS_PREPARE
     eMessageVerbose 2025-03-18-09:57:17.479 Mover_ID_3
                                                         fbReset 0
67
                    2025-03-18-09:57:17.479 Mover_ID_3
                                                                     PROGRESS_DONE
                                                         fbReset 0
68
     eMessageInfo
     eMessageVerbose 2025-03-18-09:57:17.479 Mover_ID_4
                                                         fbReset 0
                                                                     PROGRESS_PREPARE
69
70
     eMessageInfo
                     2025-03-18-09:57:17.479 Mover_ID_4
                                                         fbReset 0
                                                                     PROGRESS_DONE
     eMessageVerbose 2025-03-18-09:57:17.479 Mover_ID_5
                                                                     PROGRESS_PREPARE
                                                         fbReset 0
72
     eMessageInfo
                     2025-03-18-09:57:17.479 Mover_ID_5
                                                         fbReset 0
                                                                     PROGRESS_DONE
73
     eMessageVerbose 2025-03-18-09:57:17.479 Mover_ID_6 fbReset 0
                                                                     PROGRESS_PREPARE
                     2025-03-18-09:57:17.479 Mover_ID_6 fbReset 0
74
     eMessageInfo
                                                                     PROGRESS_DONE
                     2025-03-18-09:57:17.479 CaGroup_ID_0
75
     eMessageInfo
                                                             fbReset 6 PROGRESS_DONE
                                                             fbGroupDisable 0
76
     eMessageVerbose 2025-03-18-09:57:17.481 CaGroup_ID_0
                                                                                 PROGRESS_DONE
77
     eMessageVerbose 2025-03-18-09:57:17.483 CaGroup_ID_0
                                                             fbGroupReset
                                                                                 PROGRESS_PREPARE
78
                     2025-03-18-09:57:17.485 CaGroup ID 0
                                                             fbGroupReset
                                                                                 PROGRESS DONE
     eMessageInfo
                                                                                 PROGRESS BUSY
79
     eMessageVerbose 2025-03-18-09:58:04.131 CaGroup_ID_0
                                                             fbGroupAddAxis 1
     eMessageVerbose 2025-03-18-09:58:04.133 CaGroup_ID_0
                                                                                 PROGRESS_CHECK
80
                                                             fbGroupAddAxis 1
                                                             fbGroupAddAxis 2
     eMessageVerbose 2025-03-18-09:58:04.135 CaGroup_ID_0
                                                                                 PROGRESS_BUSY
81
     eMessageVerbose 2025-03-18-09:58:04.137 CaGroup ID_0
                                                             fbGroupAddAxis 2
                                                                                 PROGRESS_CHECK
82
     eMessageVerbose 2025-03-18-09:58:04.139 CaGroup_ID_0
                                                             fbGroupAddAxis 3
                                                                                 PROGRESS_BUSY
83
     eMessageVerbose 2025-03-18-09:58:04.141 CaGroup ID 0
                                                             fbGroupAddAxis 3
                                                                                 PROGRESS_CHECK
84
85
     eMessageVerbose 2025-03-18-09:58:04.143 CaGroup ID 0
                                                             fbGroupAddAxis 4
                                                                                 PROGRESS_BUSY
                                                             fbGroupAddAxis 4
86
     eMessageVerbose 2025-03-18-09:58:04.145 CaGroup_ID_0
                                                                                 PROGRESS_CHECK
     eMessageVerbose 2025-03-18-09:58:04.147 CaGroup ID 0
                                                             fbGroupAddAxis 5
                                                                                 PROGRESS BUSY
87
     eMessageVerbose 2025-03-18-09:58:04.149 CaGroup ID 0
                                                             fbGroupAddAxis 5
88
                                                                                 PROGRESS_CHECK
     eMessageVerbose 2025-03-18-09:58:04.151 CaGroup ID 0
89
                                                             fbGroupAddAxis 6
                                                                                 PROGRESS_BUSY
     eMessageVerbose 2025-03-18-09:58:04.153 CaGroup ID 0
                                                             fbGroupAddAxis 6
                                                                                 PROGRESS_CHECK
90
                   2025-03-18-09:58:04.153 CaGroup ID 0
                                                             fbGroupAddAxis 6
                                                                                 PROGRESS_DONE
91
     eMessageInfo
     eMessageVerbose 2025-03-18-09:58:04.153 CaGroup_ID_0
                                                             fbGroupReset 0
                                                                                 PROGRESS_PREPARE
92
                                                             fbGroupReset
93
     eMessageInfo
                    2025-03-18-09:58:04.155 CaGroup_ID_0
                                                                             0
                                                                                 PROGRESS_DONE
     eMessageVerbose 2025-03-18-09:58:54.901 CaGroup_ID_0
                                                             fbGroupEnable
                                                                                 PROGRESS_PREPARE
94
                                                                            0
95
     eMessageInfo
                   2025-03-18-09:58:54.903 CaGroup ID 0
                                                             fbGroupEnable
                                                                            0
                                                                                 PROGRESS DONE
96
     eMessageVerbose 2025-03-18-09:58:58.785 Mover ID 1 fbPower 0 Axis Enable: PROGRESS DONE
     eMessageVerbose 2025-03-18-09:58:58.895 Mover ID 2 fbPower 0
97
                                                                     Axis Enable: PROGRESS_DONE
    eMessageVerbose 2025-03-18-09:58:59.005 Mover_ID_3 fbPower 0 Axis Enable: PROGRESS DONE
98
```

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eMessageVerbose 2025-03-18-09:58:59.115 Mover_ID_4 fbPower 0
                                                                      Axis Enable: PROGRESS DONE
100
      eMessageVerbose 2025-03-18-09:58:59.225 Mover ID 5
                                                          fbPower 0
                                                                      Axis Enable: PROGRESS DONE
                                                                      Axis Enable: PROGRESS DONE
      eMessageVerbose 2025-03-18-09:58:59.335 Mover_ID_6 fbPower 0
101
      eMessageVerbose 2025-03-18-09:59:26.243 XtsStation ID 1 StationState
                                                                                  STATION_INIT: PROGRESS_DONE
102
103
      eMessageVerbose 2025-03-18-09:59:26.247 XtsStation_ID_2 StationState
                                                                                  STATION_INIT: PROGRESS_DONE
      eMessageVerbose 2025-03-18-09:59:26.251 Mover_ID_1 fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 2010.0
104
      eMessageVerbose 2025-03-18-09:59:26.251 Mover_ID_1 fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: .rDistance: -1.0
105
      eMessageVerbose 2025-03-18-09:59:26.253 Mover_ID_1 fbSendToModuloPosCa 0
106
                                                                                  PROGRESS_WORKING: .ModuloActPos: 1900.0083245078
                                                          fbSendToModuloPosCa 0
107
      eMessageInfo
                      2025-03-18-09:59:26.253 Mover_ID_1
                                                                                  PROGRESS_DONE: .ModuloActPos: 1900.0083245078
108
      eMessageVerbose 2025-03-18-09:59:26.257 Mover_ID_2
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 4010.0
      eMessageVerbose 2025-03-18-09:59:26.257 Mover_ID_2
109
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: .rDistance: -1.0
      eMessageVerbose 2025-03-18-09:59:26.259 Mover_ID_2
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS_WORKING: .ModuloActPos: 1799.99519011978
110
                      2025-03-18-09:59:26.259 Mover_ID_2
111
      eMessageInfo
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS_DONE: .ModuloActPos: 1799.99519011978
      eMessageVerbose 2025-03-18-09:59:26.263 Mover_ID_3
112
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 4010.0
      eMessageVerbose 2025-03-18-09:59:26.263 Mover_ID_3
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: .rDistance: -1.0
113
      eMessageVerbose 2025-03-18-09:59:26.265 Mover_ID_3
                                                                                  PROGRESS_WORKING: .ModuloActPos: 1700.00479971275
114
                                                          fbSendToModuloPosCa 0
                      2025-03-18-09:59:26.265 Mover_ID_3
115
      eMessageInfo
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS_DONE: .ModuloActPos: 1700.00479971275
116
      eMessageVerbose 2025-03-18-09:59:26.269 Mover_ID_4
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 4010.0
      eMessageVerbose 2025-03-18-09:59:26.269 Mover_ID_4
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: .rDistance: -1.0
117
      eMessageVerbose 2025-03-18-09:59:26.271 Mover ID 4
                                                          fbSendToModuloPosCa 0
118
                                                                                  PROGRESS_WORKING: .ModuloActPos: 1600.00534001506
                      2025-03-18-09:59:26.271 Mover ID 4
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS_DONE: .ModuloActPos: 1600.00534001506
119
      eMessageVerbose 2025-03-18-09:59:26.275 Mover_ID_5
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 4010.0
120
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: .rDistance: -1.0
      eMessageVerbose 2025-03-18-09:59:26.275 Mover_ID_5
                                                          fbSendToModuloPosCa 0
121
      eMessageVerbose 2025-03-18-09:59:26.277 Mover_ID_5
122
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS_WORKING: .ModuloActPos: 1499.98577816319
      eMessageInfo
                     2025-03-18-09:59:26.277 Mover_ID_5
                                                                                  PROGRESS_DONE: .ModuloActPos: 1499.98577816319
123
                                                          fbSendToModuloPosCa 0
      eMessageVerbose 2025-03-18-09:59:26.281 Mover_ID_6
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 4010.0
124
                                                          fbSendToModuloPosCa 0
125
      eMessageVerbose 2025-03-18-09:59:26.281 Mover_ID_6
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: .rDistance: -1.0
126
      eMessageVerbose 2025-03-18-09:59:26.283 Mover_ID_6
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS_WORKING: .ModuloActPos: 1400.00218613106
                      2025-03-18-09:59:26.283 Mover_ID_6
                                                                                  PROGRESS_DONE: .ModuloActPos: 1400.00218613106
127
      eMessageInfo
                                                          fbSendToModuloPosCa 0
      eMessageVerbose 2025-03-18-09:59:26.497 Mover_ID_2
128
                                                          fbSendToAbsPosCa
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 2010.0
                                                                                  PROGRESS_PREPARE: .rDistance: -1.0
      eMessageVerbose 2025-03-18-09:59:26.497 Mover_ID_2
129
                                                          fbSendToAbsPosCa
                                                                              0
                                                                                  PROGRESS_WORKING: .ActPos: 1799.9956573287
      eMessageVerbose 2025-03-18-09:59:26.499 Mover_ID_2
130
                                                          fbSendToAbsPosCa
                                                                              0
                     2025-03-18-09:59:26.499 Mover_ID_2
                                                                                  PROGRESS_DONE: .ActPos: 1799.9956573287
      eMessageInfo
                                                                              0
131
                                                          fbSendToAbsPosCa
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 2010.0
      eMessageVerbose 2025-03-18-09:59:26.503 Mover_ID_3
                                                          fbSendToAbsPosCa
                                                                              0
132
                                                                                  PROGRESS PREPARE: .rDistance: -1.0
      eMessageVerbose 2025-03-18-09:59:26.503 Mover_ID_3
                                                          fbSendToAbsPosCa
133
      eMessageVerbose 2025-03-18-09:59:26.505 Mover_ID_3
134
                                                          fbSendToAbsPosCa
                                                                                  PROGRESS_WORKING: .ActPos: 1700.00643739882
135
                      2025-03-18-09:59:26.505 Mover_ID_3
                                                          fbSendToAbsPosCa
                                                                                  PROGRESS_DONE: .ActPos: 1700.00643739882
      eMessageVerbose 2025-03-18-09:59:26.509 Mover ID 4
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 2010.0
136
                                                          fbSendToAbsPosCa
                                                          fbSendToAbsPosCa
137
      eMessageVerbose 2025-03-18-09:59:26.509 Mover_ID_4
                                                                                  PROGRESS_PREPARE: .rDistance: -1.0
      eMessageVerbose 2025-03-18-09:59:26.511 Mover ID 4
                                                          fbSendToAbsPosCa
                                                                              0
138
                                                                                  PROGRESS_WORKING: .ActPos: 1600.0100048288
                     2025-03-18-09:59:26.511 Mover_ID_4
                                                                              0
                                                                                  PROGRESS_DONE: .ActPos: 1600.0100048288
139
      eMessageInfo
                                                          fbSendToAbsPosCa
      eMessageVerbose 2025-03-18-09:59:26.515 Mover_ID_5
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 2010.0
                                                                              0
140
                                                          fbSendToAbsPosCa
                                                                                  PROGRESS_PREPARE: .rDistance: -1.0
      eMessageVerbose 2025-03-18-09:59:26.515 Mover_ID_5
                                                                              0
141
                                                          fbSendToAbsPosCa
      eMessageVerbose 2025-03-18-09:59:26.517 Mover_ID_5
                                                          fbSendToAbsPosCa
142
                                                                              0
                                                                                  PROGRESS_WORKING: .ActPos: 1499.98840458733
                      2025-03-18-09:59:26.517 Mover_ID_5
                                                          fbSendToAbsPosCa
                                                                              0
143
      eMessageInfo
                                                                                  PROGRESS_DONE: .ActPos: 1499.98840458733
                                                                                  PROGRESS PREPARE: stMoveData.rPos: 2010.0
144
      eMessageVerbose 2025-03-18-09:59:26.521 Mover_ID_6
                                                          fbSendToAbsPosCa
                                                                              0
145
      eMessageVerbose 2025-03-18-09:59:26.521 Mover_ID_6
                                                          fbSendToAbsPosCa
                                                                              0
                                                                                  PROGRESS_PREPARE: .rDistance: -1.0
      eMessageVerbose 2025-03-18-09:59:26.523 Mover_ID_6
                                                                              0
                                                                                  PROGRESS_WORKING: .ActPos: 1399.99140548541
146
                                                          fbSendToAbsPosCa
                      2025-03-18-09:59:26.523 Mover_ID_6 fbSendToAbsPosCa
                                                                              0
                                                                                  PROGRESS_DONE: .ActPos: 1399.99140548541
147
      eMessageInfo
                                                                                  STATION_ENABLE
                      2025-03-18-10:00:42.351 XtsStation_ID_1 StationControl
                                                                              0
      eMessageInfo
148
      eMessageVerbose 2025-03-18-10:00:42.353 XtsStation_ID_1 StationState
                                                                                  STATION_DETECT_MOVER
149
      eMessageInfo
                      2025-03-18-10:00:42.353 XtsStation_ID_1 StationState
                                                                                  STATION_DETECT_MOVER: PROGRESS_BUSY
150
151
      eMessageVerbose 2025-03-18-10:00:42.353 XtsStation_ID_1 StationGetHead
      eMessageVerbose 2025-03-18-10:00:42.353 XtsStation_ID_1 StationState
                                                                                  STATION_DETECT_MOVER: PROGRESS_PREPARE
152
153
      eMessageInfo
                      2025-03-18-10:00:42.353 XtsStation_ID_1 StationState
                                                                              1
                                                                                  STATION_MOVER_ENTER: PROGRESS_INIT
154
      eMessageInfo
                      2025-03-18-10:00:47.463 XtsStation_ID_1 StationControl
                                                                             0
                                                                                  STATION_MOVER_ENTER
      eMessageVerbose 2025-03-18-10:00:47.463 XtsStation_ID_1 StationState
                                                                                  STATION_MOVER_ENTER: PROGRESS_BUSY
155
      eMessageVerbose 2025-03-18-10:00:47.463 XtsStation_ID_1 StationState
                                                                              1
                                                                                  STATION_MOVER_IN_TARGET
156
                                                                              PROGRESS_PREPARE: stMoveData.rPos: 525.0
      eMessageVerbose 2025-03-18-10:00:47.463 Mover_ID_1 fbMoveToPosCa
157
      eMessageVerbose 2025-03-18-10:00:47.465 Mover_ID_1 fbMoveToPosCa
                                                                              PROGRESS_WORKING: .ModuloActPos: 9.99818264751184
158
                                                                              PROGRESS_DONE: ModActPos: 524.996623288059
159
      eMessageInfo
                      2025-03-18-10:00:48.015 Mover_ID_1 fbMoveToPosCa
                      2025-03-18-10:00:48.015 XtsStation_ID_1 StationState
                                                                                  STATION_PROCESS_START
160
      eMessageInfo
      eMessageInfo
                      2025-03-18-10:00:52.033 XtsStation_ID_1 StationControl
                                                                              0
                                                                                  STATION_PROCESS_DONE
161
162
      eMessageVerbose 2025-03-18-10:00:52.033 XtsStation_ID_1 StationState
                                                                                  STATION_PROCESS_DONE
163
      eMessageVerbose 2025-03-18-10:00:52.033 XtsStation_ID_1 StationState
                                                                              1
                                                                                  STATION_MOVER_OUT
                                                                                  STATION_MOVER_OUT
                      2025-03-18-10:00:56.307 XtsStation_ID_1 StationControl
164
      eMessageInfo
                      2025-03-18-10:00:56.307 XtsStation_ID_1 StationState
                                                                                  STATION_ERROR_OUTFEED_TARGET_INVALID
      eMessageError
165
                      2025-03-18-10:01:02.567 XtsStation_ID_1 StationState
                                                                                  STATION MOVER OUT
166
      eMessageInfo
      eMessageVerbose 2025-03-18-10:01:02.569 XtsStation_ID_1 StationRemoveHeadValue 1
167
                                                                                  STATION_MOVER_RELEASE
      eMessageInfo
                      2025-03-18-10:01:02.569 XtsStation_ID_1 StationState
168
      eMessageVerbose 2025-03-18-10:01:02.569 Mover_ID_1 fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 1375.0
169
      eMessageVerbose 2025-03-18-10:01:02.569 Mover ID 1 fbSendToModuloPosCa 0
170
                                                                                  PROGRESS_PREPARE: .rDistance: 125.0
171
      eMessageVerbose 2025-03-18-10:01:02.571 Mover_ID_1 fbSendToModuloPosCa 0
                                                                                  PROGRESS_WORKING: .ModuloActPos: 525.001792814736
                                                                                  PROGRESS_DONE: .ModuloActPos: 651.824213907582
172
      eMessageInfo
                      2025-03-18-10:01:02.741 Mover_ID_1 fbSendToModuloPosCa 0
173
      eMessageInfo
                      2025-03-18-10:01:02.741 XtsStation_ID_1 StationAddTail 1
                                                                                  TargetStation: 2
      eMessageVerbose 2025-03-18-10:01:02.741 XtsStation ID 1 StationState
174
                                                                                  STATION_MOVER_GONE
175
      eMessageInfo
                      2025-03-18-10:01:04.353 XtsStation_ID_1 StationControl
                                                                                  STATION MOVER GONE
      eMessageVerbose 2025-03-18-10:01:04.353 XtsStation_ID_1 StationState
                                                                                  STATION DISABLE
176
177
      eMessageInfo
                      2025-03-18-10:01:05.861 XtsStation_ID_1 StationControl
                                                                                  STATION_ENABLE
      eMessageVerbose 2025-03-18-10:01:05.863 XtsStation ID 1 StationState
                                                                                  STATION_DETECT_MOVER
178
                                                                                  STATION DETECT MOVER: PROGRESS BUSY
      eMessageInfo
                      2025-03-18-10:01:05.863 XtsStation_ID_1 StationState
                                                                              0
179
      eMessageVerbose 2025-03-18-10:01:05.863 XtsStation_ID_1 StationGetHead 2
180
      eMessageVerbose 2025-03-18-10:01:05.863 XtsStation_ID_1 StationState
                                                                                  STATION_DETECT_MOVER: PROGRESS_PREPARE
181
                                                                                  STATION_MOVER_ENTER: PROGRESS_INIT
                      2025-03-18-10:01:05.863 XtsStation_ID_1 StationState
182
      eMessageInfo
      eMessageInfo
                      2025-03-18-10:01:06.759 XtsStation ID 1 StationControl
183
                                                                                  STATION MOVER ENTER
184
      eMessageVerbose 2025-03-18-10:01:06.759 XtsStation_ID_1 StationState
                                                                                  STATION_MOVER_ENTER: PROGRESS_BUSY
      eMessageVerbose 2025-03-18-10:01:06.759 XtsStation ID 1 StationState
                                                                                  STATION MOVER IN TARGET
185
      eMessageVerbose 2025-03-18-10:01:06.759 Mover_ID_2 fbMoveToPosCa
                                                                              PROGRESS_PREPARE: stMoveData.rPos: 525.0
186
      eMessageVerbose 2025-03-18-10:01:06.761 Mover ID 2 fbMoveToPosCa
187
                                                                              PROGRESS_WORKING: .ModuloActPos: 10.0004027006694
                    2025-03-18-10:01:07.311 Mover_ID_2 fbMoveToPosCa
                                                                              PROGRESS DONE: ModActPos: 525.000105691721
188
      eMessageInfo
                      2025-03-18-10:01:07.311 XtsStation_ID_1 StationState
                                                                                  STATION_PROCESS_START
189
      eMessageInfo
                      2025-03-18-10:01:07.965 XtsStation_ID_1 StationControl 0
      eMessageInfo
                                                                                  STATION_PROCESS_DONE
190
      eMessageVerbose 2025-03-18-10:01:07.965 XtsStation_ID_1 StationState
191
                                                                                  STATION_PROCESS_DONE
      eMessageVerbose 2025-03-18-10:01:07.965 XtsStation_ID_1 StationState
192
                                                                                  STATION_MOVER_OUT
                                                                                  STATION MOVER OUT
193
      eMessageInfo
                      2025-03-18-10:01:08.981 XtsStation_ID_1 StationControl 0
194
      eMessageVerbose 2025-03-18-10:01:08.981 XtsStation ID 1 StationRemoveHeadValue 2
      eMessageInfo
                                                                                  STATION MOVER RELEASE
195
                      2025-03-18-10:01:08.981 XtsStation_ID_1 StationState
      eMessageVerbose 2025-03-18-10:01:08.981 Mover_ID_2 fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 1375.0
196
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eMessageVerbose 2025-03-18-10:01:08.981 Mover_ID_2 fbSendToModuloPosCa 0
                                                                                  PROGRESS PREPARE: .rDistance: 125.0
198
      eMessageVerbose 2025-03-18-10:01:08.983 Mover ID 2
                                                          fbSendToModuloPosCa 0
                                                                                  PROGRESS WORKING: .ModuloActPos: 524.996826379789
                      2025-03-18-10:01:09.153 Mover ID 2 fbSendToModuloPosCa 0
199
      eMessageInfo
                                                                                  PROGRESS_DONE: .ModuloActPos: 651.825514930069
200
                      2025-03-18-10:01:09.153 XtsStation_ID_1 StationAddTail 2
      eMessageInfo
                                                                                  TargetStation: 2
201
      eMessageVerbose 2025-03-18-10:01:09.153 XtsStation_ID_1 StationState
                                                                                  STATION_MOVER_GONE
                                                                                  STATION_MOVER_GONE
202
      eMessageInfo
                     2025-03-18-10:01:09.985 XtsStation_ID_1 StationControl 0
                                                                              0
                                                                                  STATION_DISABLE
203
      eMessageVerbose 2025-03-18-10:01:09.985 XtsStation_ID_1 StationState
                     2025-03-18-10:01:12.203 XtsStation_ID_1 StationControl
204
      eMessageInfo
                                                                              0
                                                                                  STATION_ENABLE
205
      eMessageVerbose 2025-03-18-10:01:12.205 XtsStation_ID_1 StationState
                                                                              0
                                                                                  STATION_DETECT_MOVER
206
      eMessageInfo
                      2025-03-18-10:01:12.205 XtsStation_ID_1 StationState
                                                                                  STATION DETECT MOVER: PROGRESS BUSY
      eMessageVerbose 2025-03-18-10:01:12.205 XtsStation_ID_1 StationGetHead
207
208
      eMessageVerbose 2025-03-18-10:01:12.205 XtsStation_ID_1 StationState
                                                                                  STATION_DETECT_MOVER: PROGRESS_PREPARE
209
      eMessageInfo
                      2025-03-18-10:01:12.205 XtsStation_ID_1 StationState
                                                                              3
                                                                                  STATION_MOVER_ENTER: PROGRESS_INIT
                      2025-03-18-10:01:13.937 XtsStation_ID_1 StationControl
                                                                              0
210
      eMessageInfo
                                                                                  STATION_MOVER_ENTER
                                                                                  STATION_MOVER_ENTER: PROGRESS_BUSY
      eMessageVerbose 2025-03-18-10:01:13.937 XtsStation_ID_1 StationState
211
      eMessageVerbose 2025-03-18-10:01:13.937 XtsStation_ID_1 StationState
                                                                                  STATION_MOVER_IN_TARGET
212
      eMessageVerbose 2025-03-18-10:01:13.937 Mover_ID_3 fbMoveToPosCa
213
                                                                              PROGRESS_PREPARE: stMoveData.rPos: 525.0
      eMessageVerbose 2025-03-18-10:01:13.939 Mover_ID_3 fbMoveToPosCa
                                                                              PROGRESS_WORKING: .ModuloActPos: 9.99702831172544
214
215
      eMessageInfo
                     2025-03-18-10:01:14.489 Mover_ID_3 fbMoveToPosCa
                                                                              PROGRESS_DONE: ModActPos: 525.004525668995
                      2025-03-18-10:01:14.489 XtsStation ID 1 StationState
216
      eMessageInfo
                                                                                  STATION_PROCESS_START
                                                                                  STATION PROCESS DONE
      eMessageInfo
                      2025-03-18-10:01:15.715 XtsStation_ID_1 StationControl
217
218
      eMessageVerbose 2025-03-18-10:01:15.715 XtsStation_ID_1 StationState
                                                                                  STATION_PROCESS_DONE
      eMessageVerbose 2025-03-18-10:01:15.715 XtsStation_ID_1 StationState
219
                                                                                  STATION_MOVER_OUT
                     2025-03-18-10:01:16.827 XtsStation_ID_1 StationControl 0
220
                                                                                  STATION_MOVER_OUT
      eMessageInfo
      eMessageVerbose 2025-03-18-10:01:16.827 XtsStation_ID_1 StationRemoveHeadValue 3
221
      eMessageInfo
                      2025-03-18-10:01:16.827 XtsStation_ID_1 StationState
                                                                                  STATION_MOVER_RELEASE
222
223
      eMessageVerbose 2025-03-18-10:01:16.827 Mover_ID_3 fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 1375.0
224
      eMessageVerbose 2025-03-18-10:01:16.827 Mover_ID_3 fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: .rDistance: 125.0
      eMessageVerbose 2025-03-18-10:01:16.829 Mover_ID_3 fbSendToModuloPosCa 0
                                                                                  PROGRESS_WORKING: .ModuloActPos: 525.008714611966
225
                      2025-03-18-10:01:16.999 Mover_ID_3 fbSendToModuloPosCa 0
226
      eMessageInfo
                                                                                  PROGRESS_DONE: .ModuloActPos: 651.825136072797
227
      eMessageInfo
                      2025-03-18-10:01:16.999 XtsStation_ID_1 StationAddTail 3
                                                                                  TargetStation: 2
                                                                                  STATION_MOVER_GONE
      eMessageVerbose 2025-03-18-10:01:16.999 XtsStation_ID_1 StationState
228
                      2025-03-18-10:01:17.955 XtsStation_ID_1 StationControl 0
                                                                                  STATION_MOVER_GONE
229
      eMessageInfo
      eMessageVerbose 2025-03-18-10:01:17.955 XtsStation_ID_1 StationState
                                                                                  STATION_DISABLE
230
                      2025-03-18-10:01:21.701 XtsStation_ID_1 StationControl
                                                                                  STATION_ENABLE
231
      eMessageInfo
      eMessageVerbose 2025-03-18-10:01:21.703 XtsStation_ID_1 StationState
232
                                                                                  STATION_DETECT_MOVER
233
      eMessageInfo
                      2025-03-18-10:01:21.703 XtsStation_ID_1 StationState
                                                                                  STATION_DETECT_MOVER: PROGRESS_BUSY
      eMessageVerbose 2025-03-18-10:01:21.703 XtsStation_ID_1 StationGetHead
234
235
      eMessageVerbose 2025-03-18-10:01:21.703 XtsStation_ID_1 StationState
                                                                                  STATION_DETECT_MOVER: PROGRESS_PREPARE
      eMessageInfo
                      2025-03-18-10:01:21.703 XtsStation_ID_1 StationState
236
                                                                                  STATION_MOVER_ENTER: PROGRESS_INIT
                                                                              0
                                                                                  STATION_MOVER_ENTER
                      2025-03-18-10:01:24.235 XtsStation_ID_1 StationControl
237
      eMessageInfo
      eMessageVerbose 2025-03-18-10:01:24.235 XtsStation_ID_1 StationState
                                                                              4
                                                                                  STATION_MOVER_ENTER: PROGRESS_BUSY
238
      eMessageVerbose 2025-03-18-10:01:24.235 XtsStation_ID_1 StationState
                                                                                  STATION_MOVER_IN_TARGET
239
                                                                              PROGRESS_PREPARE: stMoveData.rPos: 525.0
240
      eMessageVerbose 2025-03-18-10:01:24.235 Mover_ID_4 fbMoveToPosCa
      eMessageVerbose 2025-03-18-10:01:24.237 Mover_ID_4 fbMoveToPosCa
241
                                                                              PROGRESS_WORKING: .ModuloActPos: 10.0109821163201
                                                                              PROGRESS DONE: ModActPos: 525.005586283041
242
      eMessageInfo
                      2025-03-18-10:01:24.787 Mover_ID_4 fbMoveToPosCa
243
      eMessageInfo
                      2025-03-18-10:01:24.787 XtsStation_ID_1 StationState
                                                                              4
                                                                                  STATION_PROCESS_START
                                                                                  STATION_PROCESS_START
244
      eMessageInfo
                      2025-03-18-10:01:30.583 XtsStation_ID_1 StationControl
                                                                              0
      eMessageVerbose 2025-03-18-10:01:30.583 XtsStation_ID_1 StationState
                                                                                  STATION_PROCESS_DONE
245
                                                                              4
                                                                                  STATION_PROCESS_DONE
      eMessageInfo
                      2025-03-18-10:01:31.485 XtsStation_ID_1 StationControl
246
                                                                                  STATION_MOVER_OUT
      eMessageVerbose 2025-03-18-10:01:31.485 XtsStation_ID_1 StationState
247
      eMessageInfo
                      2025-03-18-10:01:32.425 XtsStation_ID_1 StationControl
                                                                                  STATION_MOVER_OUT
248
249
      eMessageVerbose 2025-03-18-10:01:32.425 XtsStation_ID_1 StationRemoveHeadValue 4
                      2025-03-18-10:01:32.425 XtsStation_ID_1 StationState
                                                                                  STATION_MOVER_RELEASE
250
      eMessageInfo
251
      eMessageVerbose 2025-03-18-10:01:32.425 Mover_ID_4 fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 1375.0
252
      eMessageVerbose 2025-03-18-10:01:32.425 Mover_ID_4 fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: .rDistance: 125.0
      eMessageVerbose 2025-03-18-10:01:32.427 Mover_ID_4 fbSendToModuloPosCa 0
                                                                                  PROGRESS_WORKING: .ModuloActPos: 525.011137471657
253
                     2025-03-18-10:01:32.597 Mover_ID_4 fbSendToModuloPosCa 0
                                                                                  PROGRESS_DONE: .ModuloActPos: 651.82142505095
254
      eMessageInfo
                      2025-03-18-10:01:32.597 XtsStation_ID_1 StationAddTail 4
255
      eMessageInfo
                                                                                  TargetStation: 2
      eMessageVerbose 2025-03-18-10:01:32.597 XtsStation_ID_1 StationState
                                                                                  STATION_MOVER_GONE
256
      eMessageInfo
257
                      2025-03-18-10:01:33.375 XtsStation_ID_1 StationControl
                                                                                  STATION_MOVER_GONE
                                                                                  STATION_DISABLE
258
      eMessageVerbose 2025-03-18-10:01:33.375 XtsStation_ID_1 StationState
                      2025-03-18-10:01:34.503 XtsStation_ID_1 StationControl
      eMessageInfo
                                                                                  STATION_ENABLE
259
260
      eMessageVerbose 2025-03-18-10:01:34.505 XtsStation_ID_1 StationState
                                                                                  STATION_DETECT_MOVER
261
      eMessageInfo
                      2025-03-18-10:01:34.505 XtsStation_ID_1 StationState
                                                                                  STATION_DETECT_MOVER: PROGRESS_BUSY
      eMessageVerbose 2025-03-18-10:01:34.505 XtsStation_ID_1 StationGetHead
262
      eMessageVerbose 2025-03-18-10:01:34.505 XtsStation_ID_1 StationState
                                                                                  STATION_DETECT_MOVER: PROGRESS_PREPARE
263
                                                                                  STATION_MOVER_ENTER: PROGRESS_INIT
                      2025-03-18-10:01:34.505 XtsStation_ID_1 StationState
264
      eMessageInfo
                      2025-03-18-10:01:35.779 XtsStation_ID_1 StationControl
                                                                                  STATION_MOVER_ENTER
265
      eMessageInfo
                                                                                  STATION MOVER ENTER: PROGRESS BUSY
266
      eMessageVerbose 2025-03-18-10:01:35.779 XtsStation_ID_1 StationState
      eMessageVerbose 2025-03-18-10:01:35.779 XtsStation ID 1 StationState
                                                                                  STATION_MOVER_IN_TARGET
267
      eMessageVerbose 2025-03-18-10:01:35.779 Mover_ID_5 fbMoveToPosCa
                                                                              PROGRESS_PREPARE: stMoveData.rPos: 525.0
268
      eMessageVerbose 2025-03-18-10:01:35.781 Mover_ID_5 fbMoveToPosCa
269
                                                                              PROGRESS_WORKING: .ModuloActPos: 9.99441699580439
                                                                              PROGRESS_DONE: ModActPos: 524.99704035546
270
      eMessageInfo
                      2025-03-18-10:01:36.331 Mover_ID_5 fbMoveToPosCa
                                                                                  STATION_PROCESS_START
271
      eMessageInfo
                      2025-03-18-10:01:36.331 XtsStation_ID_1 StationState
                                                                                  STATION PROCESS START
272
      eMessageInfo
                      2025-03-18-10:01:36.709 XtsStation_ID_1 StationControl 0
273
      eMessageVerbose 2025-03-18-10:01:36.709 XtsStation_ID_1 StationState
                                                                                  STATION_PROCESS_DONE
      eMessageInfo
                      2025-03-18-10:01:37.601 XtsStation_ID_1 StationControl
                                                                                  STATION PROCESS DONE
274
275
      eMessageVerbose 2025-03-18-10:01:37.601 XtsStation_ID_1 StationState
                                                                                  STATION_MOVER_OUT
                                                                                  STATION MOVER OUT
276
      eMessageInfo
                      2025-03-18-10:01:38.437 XtsStation_ID_1 StationControl
      eMessageVerbose 2025-03-18-10:01:38.437 XtsStation_ID_1 StationRemoveHeadValue 5
277
                      2025-03-18-10:01:38.437 XtsStation_ID_1 StationState
                                                                                  STATION_MOVER_RELEASE
      eMessageInfo
278
      eMessageVerbose 2025-03-18-10:01:38.437 Mover_ID_5 fbSendToModuloPosCa 0
                                                                                  PROGRESS_PREPARE: stMoveData.rPos: 1375.0
279
                                                                                  PROGRESS_PREPARE: .rDistance: 125.0
      eMessageVerbose 2025-03-18-10:01:38.437 Mover_ID_5 fbSendToModuloPosCa 0
280
281
      eMessageVerbose 2025-03-18-10:01:38.439 Mover_ID_5 fbSendToModuloPosCa 0
                                                                                  PROGRESS_WORKING: .ModuloActPos: 524.999652334791
282
      eMessageInfo
                      2025-03-18-10:01:38.609 Mover_ID_5 fbSendToModuloPosCa 0
                                                                                  PROGRESS_DONE: .ModuloActPos: 651.820133653482
      eMessageInfo
                      2025-03-18-10:01:38.609 XtsStation_ID_1 StationAddTail 5
                                                                                  TargetStation: 2
283
                                                                                  STATION MOVER GONE
      eMessageVerbose 2025-03-18-10:01:38.609 XtsStation_ID_1 StationState
284
                      2025-03-18-10:01:39.391 XtsStation_ID_1 StationControl 0
285
      eMessageInfo
                                                                                  STATION_MOVER_GONE
      eMessageVerbose 2025-03-18-10:01:39.391 XtsStation_ID_1 StationState
                                                                                  STATION_DISABLE
286
                      2025-03-18-10:01:40.483 XtsStation_ID_1 StationControl 0
                                                                                  STATION_ENABLE
      eMessageInfo
287
                                                                                  STATION DETECT MOVER
      eMessageVerbose 2025-03-18-10:01:40.485 XtsStation_ID_1 StationState
288
      eMessageInfo
                      2025-03-18-10:01:40.485 XtsStation_ID_1 StationState
                                                                                  STATION_DETECT_MOVER: PROGRESS_BUSY
289
      eMessageVerbose 2025-03-18-10:01:40.485 XtsStation ID 1 StationGetHead 6
290
      eMessageVerbose 2025-03-18-10:01:40.485 XtsStation ID 1 StationState
                                                                                  STATION DETECT MOVER: PROGRESS PREPARE
291
292
      eMessageInfo
                      2025-03-18-10:01:40.485 XtsStation_ID_1 StationState
                                                                                  STATION_MOVER_ENTER: PROGRESS_INIT
293
      eMessageInfo
                      2025-03-18-10:01:44.407 XtsStation_ID_1 StationControl
                                                                              0
                                                                                  STATION_MOVER_ENTER
                                                                                  STATION_MOVER_ENTER: PROGRESS_BUSY
      eMessageVerbose 2025-03-18-10:01:44.407 XtsStation_ID_1 StationState
294
```

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eMessageVerbose 2025-03-18-10:01:44.407 XtsStation ID 1 StationState
                                                                                 STATION_MOVER_IN_TARGET
296
     eMessageVerbose 2025-03-18-10:01:44.407 Mover ID 6 fbMoveToPosCa
                                                                             PROGRESS PREPARE: stMoveData.rPos: 525.0
     eMessageVerbose 2025-03-18-10:01:44.409 Mover ID 6 fbMoveToPosCa
                                                                             PROGRESS WORKING: .ModuloActPos: 10.0042857345923
297
298
     eMessageInfo
                     2025-03-18-10:01:44.959 Mover_ID_6 fbMoveToPosCa
                                                                             PROGRESS_DONE: ModActPos: 524.994643386255
299
     eMessageInfo
                     2025-03-18-10:01:44.959 XtsStation_ID_1 StationState
                                                                                 STATION_PROCESS_START
                                                                                 STATION_PROCESS_START
300
     eMessageInfo
                     2025-03-18-10:01:45.673 XtsStation_ID_1 StationControl
     eMessageVerbose 2025-03-18-10:01:45.673 XtsStation_ID_1 StationState
                                                                                 STATION_PROCESS_DONE
301
                     2025-03-18-10:01:46.725 XtsStation_ID_1 StationControl
                                                                                 STATION_PROCESS_DONE
302
     eMessageInfo
     eMessageVerbose 2025-03-18-10:01:46.725 XtsStation_ID_1 StationState
303
                                                                             6
                                                                                 STATION_MOVER_OUT
304
     eMessageInfo
                     2025-03-18-10:01:47.839 XtsStation_ID_1 StationControl
                                                                                 STATION_MOVER_OUT
     eMessageVerbose 2025-03-18-10:01:47.839 XtsStation_ID_1 StationRemoveHeadValue 6
305
306
     eMessageInfo
                     2025-03-18-10:01:47.839 XtsStation_ID_1 StationState
                                                                                 STATION_MOVER_RELEASE
     eMessageVerbose 2025-03-18-10:01:47.839 Mover_ID_6 fbSendToModuloPosCa 0
307
                                                                                 PROGRESS_PREPARE: stMoveData.rPos: 1375.0
     eMessageVerbose 2025-03-18-10:01:47.839 Mover_ID_6 fbSendToModuloPosCa 0
308
                                                                                 PROGRESS_PREPARE: .rDistance: 125.0
     eMessageVerbose 2025-03-18-10:01:47.841 Mover_ID_6 fbSendToModuloPosCa 0
                                                                                 PROGRESS_WORKING: .ModuloActPos: 524.994626142366
309
                     2025-03-18-10:01:48.011 Mover_ID_6 fbSendToModuloPosCa 0
                                                                                 PROGRESS_DONE: .ModuloActPos: 651.82265384348
310
     eMessageInfo
311
     eMessageInfo
                     2025-03-18-10:01:48.011 XtsStation_ID_1 StationAddTail 6
                                                                                 TargetStation: 2
                                                                                 STATION_MOVER_GONE
312
     eMessageVerbose 2025-03-18-10:01:48.011 XtsStation_ID_1 StationState
     eMessageInfo
                     2025-03-18-10:01:49.659 XtsStation ID 1 StationControl
                                                                                 STATION_MOVER_GONE
313
     eMessageVerbose 2025-03-18-10:01:49.659 XtsStation_ID_1 StationState
314
                                                                                 STATION_DISABLE
     eMessageInfo
                     2025-03-18-10:01:56.955 XtsStation_ID_2 StationControl
                                                                                 STATION_ENABLE
315
316
     eMessageVerbose 2025-03-18-10:01:56.957 XtsStation_ID_2 StationState
                                                                                 STATION_DETECT_MOVER
                     2025-03-18-10:01:56.957 XtsStation_ID_2 StationState
                                                                                 STATION DETECT MOVER: PROGRESS BUSY
     eMessageInfo
317
318
     eMessageVerbose 2025-03-18-10:01:56.957 XtsStation_ID_2 StationGetHead
                                                                            1
                                                                                 STATION_DETECT_MOVER: PROGRESS_PREPARE
319
     eMessageVerbose 2025-03-18-10:01:56.957 XtsStation_ID_2 StationState
                                                                             0
                     2025-03-18-10:01:56.957 XtsStation_ID_2 StationState
                                                                             1
                                                                                 STATION_MOVER_ENTER: PROGRESS_INIT
320
     eMessageInfo
     eMessageInfo
321
                     2025-03-18-10:01:57.941 XtsStation_ID_2 StationControl
                                                                             0
                                                                                 STATION_MOVER_ENTER
322
     eMessageVerbose 2025-03-18-10:01:57.941 XtsStation_ID_2 StationState
                                                                                 STATION_MOVER_ENTER: PROGRESS_BUSY
323
     eMessageVerbose 2025-03-18-10:01:57.941 XtsStation_ID_2 StationState
                                                                                 STATION_MOVER_IN_TARGET
     eMessageVerbose 2025-03-18-10:01:57.941 Mover_ID_1 fbMoveToPosCa
324
                                                                             PROGRESS_PREPARE: stMoveData.rPos: 1525.0
                                                                             PROGRESS_WORKING: .ModuloActPos: 1375.00731395972
     eMessageVerbose 2025-03-18-10:01:57.943 Mover_ID_1 fbMoveToPosCa
325
                     2025-03-18-10:01:58.203 Mover_ID_1 fbMoveToPosCa
     eMessageInfo
                                                                             PROGRESS_DONE: ModActPos: 1525.00859507091
326
                     2025-03-18-10:01:58.203 XtsStation_ID_2 StationState
                                                                                 STATION_PROCESS_START
327
     eMessageInfo
                     2025-03-18-10:01:59.071 XtsStation_ID_2 StationControl
                                                                                 STATION_PROCESS_START
328
     eMessageInfo
     eMessageVerbose 2025-03-18-10:01:59.071 XtsStation ID 2 StationState
329
                                                                                 STATION_PROCESS_DONE
                                                                                 STATION_PROCESS_DONE
330
     eMessageInfo
                     2025-03-18-10:02:00.113 XtsStation_ID_2 StationControl
331
     eMessageVerbose 2025-03-18-10:02:00.113 XtsStation_ID_2 StationState
                                                                                 STATION_MOVER_OUT
     eMessageInfo
                     2025-03-18-10:02:01.235 XtsStation ID 2 StationControl
                                                                                 STATION_MOVER_OUT
332
333
     eMessageError
                     2025-03-18-10:02:01.235 XtsStation_ID_2 StationState
                                                                                 STATION_ERROR_OUTFEED_TARGET_INVALID
334
     eMessageInfo
                     2025-03-18-10:02:05.921 XtsStation_ID_2 StationState
                                                                                 STATION_MOVER_OUT
     eMessageVerbose 2025-03-18-10:02:05.923 XtsStation_ID_2 StationRemoveHeadValue 1
335
                                                                                 STATION_MOVER_RELEASE
                     2025-03-18-10:02:05.923 XtsStation_ID_2 StationState
     eMessageInfo
336
                                                                                 PROGRESS_PREPARE: stMoveData.rPos: 2375.0
      eMessageVerbose 2025-03-18-10:02:05.923 Mover_ID_1 fbSendToModuloPosCa 0
337
     eMessageVerbose 2025-03-18-10:02:05.923 Mover_ID_1 fbSendToModuloPosCa 0
338
                                                                                 PROGRESS_PREPARE: .rDistance: 125.0
     eMessageVerbose 2025-03-18-10:02:05.925 Mover_ID_1 fbSendToModuloPosCa 0
                                                                                 PROGRESS_WORKING: .ModuloActPos: 1525.00608590158
339
340
     eMessageInfo
                     2025-03-18-10:02:06.095 Mover_ID_1 fbSendToModuloPosCa 0
                                                                                 PROGRESS_DONE: .ModuloActPos: 1651.82950736457
341
      eMessageInfo
                     2025-03-18-10:02:06.095 XtsStation_ID_2 StationAddTail 1
                                                                                 TargetStation: 1
342
     eMessageVerbose 2025-03-18-10:02:06.095 XtsStation_ID_2 StationState
                                                                             1
                                                                                 STATION_MOVER_GONE
                                                                                 STATION_MOVER_GONE
                     2025-03-18-10:02:09.423 XtsStation_ID_2 StationControl
343
     eMessageInfo
                                                                                 STATION_DISABLE
     eMessageVerbose 2025-03-18-10:02:09.423 XtsStation_ID_2 StationState
344
                     STATION_ENABLE
345
     eMessageInfo
     eMessageVerbose 2025-03-18-10:02:11.319 XtsStation_ID_2 StationState
                                                                                 STATION_DETECT_MOVER
346
                     2025-03-18-10:02:11.319 XtsStation_ID_2 StationState
347
     eMessageInfo
                                                                                 STATION_DETECT_MOVER: PROGRESS_BUSY
     eMessageVerbose 2025-03-18-10:02:11.319 XtsStation_ID_2 StationGetHead
349
     eMessageVerbose 2025-03-18-10:02:11.319 XtsStation_ID_2 StationState
                                                                                 STATION_DETECT_MOVER: PROGRESS_PREPARE
350
     eMessageInfo
                     2025-03-18-10:02:11.319 XtsStation_ID_2 StationState
                                                                             2
                                                                                 STATION_MOVER_ENTER: PROGRESS_INIT
                     0
                                                                                 STATION_MOVER_ENTER
351
     eMessageInfo
     eMessageVerbose 2025-03-18-10:02:13.173 XtsStation_ID_2 StationState
                                                                             2
                                                                                 STATION_MOVER_ENTER: PROGRESS_BUSY
352
     eMessageVerbose 2025-03-18-10:02:13.173 XtsStation_ID_2 StationState
                                                                                 STATION_MOVER_IN_TARGET
353
354
     eMessageVerbose 2025-03-18-10:02:13.173 Mover_ID_2 fbMoveToPosCa
                                                                             PROGRESS_PREPARE: stMoveData.rPos: 1525.0
     eMessageVerbose 2025-03-18-10:02:13.175 Mover_ID_2 fbMoveToPosCa
355
                                                                             PROGRESS_WORKING: .ModuloActPos: 1374.99503406215
                     2025-03-18-10:02:13.435 Mover_ID_2 fbMoveToPosCa
                                                                             PROGRESS_DONE: ModActPos: 1524.99139303476
356
     eMessageInfo
     eMessageInfo
                     2025-03-18-10:02:13.435 XtsStation_ID_2 StationState
                                                                                 STATION_PROCESS_START
357
358
     eMessageInfo
                     2025-03-18-10:02:14.457 XtsStation_ID_2 StationControl
                                                                             0
                                                                                 STATION_PROCESS_START
359
     eMessageVerbose 2025-03-18-10:02:14.457 XtsStation_ID_2 StationState
                                                                                 STATION_PROCESS_DONE
                                                                                 STATION_PROCESS_DONE
                     2025-03-18-10:02:15.505 XtsStation_ID_2 StationControl
360
     eMessageInfo
     eMessageVerbose 2025-03-18-10:02:15.505 XtsStation_ID_2 StationState
                                                                                 STATION_MOVER_OUT
361
                     2025-03-18-10:02:16.357 XtsStation_ID_2 StationControl
                                                                                 STATION_MOVER_OUT
362
     eMessageInfo
     eMessageVerbose 2025-03-18-10:02:16.357 XtsStation_ID_2 StationRemoveHeadValue 2
363
                     2025-03-18-10:02:16.357 XtsStation_ID_2 StationState
                                                                                 STATION MOVER RELEASE
364
     eMessageInfo
     eMessageVerbose 2025-03-18-10:02:16.357 Mover_ID_2 fbSendToModuloPosCa 0
                                                                                 PROGRESS_PREPARE: stMoveData.rPos: 2375.0
365
                                                                                 PROGRESS_PREPARE: .rDistance: 125.0
      eMessageVerbose 2025-03-18-10:02:16.357 Mover_ID_2 fbSendToModuloPosCa 0
366
367
      eMessageVerbose 2025-03-18-10:02:16.359 Mover_ID_2 fbSendToModuloPosCa 0
                                                                                 PROGRESS_WORKING: .ModuloActPos: 1524.99559167867
368
     eMessageInfo
                     2025-03-18-10:02:16.529 Mover_ID_2 fbSendToModuloPosCa 0
                                                                                 PROGRESS_DONE: .ModuloActPos: 1651.82498826377
369
      eMessageInfo
                      2025-03-18-10:02:16.529 XtsStation_ID_2 StationAddTail 2
                                                                                 TargetStation: 1
370
     eMessageVerbose 2025-03-18-10:02:16.529 XtsStation_ID_2 StationState
                                                                                 STATION_MOVER_GONE
371
      eMessageInfo
                     2025-03-18-10:02:17.223 XtsStation_ID_2 StationControl
                                                                                 STATION MOVER GONE
     eMessageVerbose 2025-03-18-10:02:17.223 XtsStation_ID_2 StationState
                                                                                 STATION DISABLE
372
373
     eMessageInfo
                     2025-03-18-10:02:18.445 XtsStation_ID_2 StationControl
                                                                                 STATION_ENABLE
                                                                                 STATION_DETECT_MOVER
374
     eMessageVerbose 2025-03-18-10:02:18.447 XtsStation_ID_2 StationState
                                                                                 STATION DETECT MOVER: PROGRESS BUSY
                     2025-03-18-10:02:18.447 XtsStation_ID_2 StationState
     eMessageInfo
375
     eMessageVerbose 2025-03-18-10:02:18.447 XtsStation_ID_2 StationGetHead 3
376
     eMessageVerbose 2025-03-18-10:02:18.447 XtsStation_ID_2 StationState
                                                                                 STATION_DETECT_MOVER: PROGRESS_PREPARE
377
                                                                                 STATION_MOVER_ENTER: PROGRESS_INIT
                     2025-03-18-10:02:18.447 XtsStation_ID_2 StationState
378
     eMessageInfo
     eMessageInfo
379
                     2025-03-18-10:02:21.051 XtsStation_ID_2 StationControl
                                                                                 STATION MOVER ENTER
380
     eMessageVerbose 2025-03-18-10:02:21.051 XtsStation ID 2 StationState
                                                                                 STATION_MOVER_ENTER: PROGRESS_BUSY
     eMessageVerbose 2025-03-18-10:02:21.051 XtsStation ID 2 StationState
                                                                                 STATION MOVER IN TARGET
381
     eMessageVerbose 2025-03-18-10:02:21.051 Mover ID 3 fbMoveToPosCa
                                                                             PROGRESS PREPARE: stMoveData.rPos: 1525.0
     eMessageVerbose 2025-03-18-10:02:21.053 Mover ID 3 fbMoveToPosCa
383
                                                                             PROGRESS_WORKING: .ModuloActPos: 1375.01096443967
                                                                             PROGRESS_DONE: ModActPos: 1525.0035678553
                    2025-03-18-10:02:21.313 Mover_ID_3 fbMoveToPosCa
384
     eMessageInfo
                     2025-03-18-10:02:21.313 XtsStation_ID_2 StationState
385
     eMessageInfo
                                                                                 STATION_PROCESS_START
                     2025-03-18-10:02:22.175 XtsStation_ID_2 StationControl 0
                                                                                 STATION_PROCESS_DONE
     eMessageInfo
386
     eMessageVerbose 2025-03-18-10:02:22.175 XtsStation_ID_2 StationState
                                                                                 STATION_PROCESS_DONE
387
     eMessageVerbose 2025-03-18-10:02:22.175 XtsStation_ID_2 StationState
388
                                                                                 STATION_MOVER_OUT
                     2025-03-18-10:02:23.053 XtsStation ID 2 StationControl
389
     eMessageInfo
                                                                                 STATION MOVER OUT
390
     eMessageVerbose 2025-03-18-10:02:23.053 XtsStation_ID_2 StationRemoveHeadValue 3
     eMessageInfo
391
                     2025-03-18-10:02:23.053 XtsStation_ID_2 StationState
                                                                                 STATION_MOVER_RELEASE
     eMessageVerbose 2025-03-18-10:02:23.053 Mover_ID_3 fbSendToModuloPosCa 0
                                                                                 PROGRESS_PREPARE: stMoveData.rPos: 2375.0
392
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eMessageVerbose 2025-03-18-10:02:23.053 Mover ID 3 fbSendToModuloPosCa 0
393
                                                                           PROGRESS_PREPARE: .rDistance: 125.0
394
     eMessageVerbose 2025-03-18-10:02:23.055 Mover_ID_3 fbSendToModuloPosCa 0
                                                                           PROGRESS_WORKING: .ModuloActPos: 1525.00991333208
     eMessageInfo
395
                    2025-03-18-10:02:23.225 Mover_ID_3 fbSendToModuloPosCa 0
                                                                           PROGRESS_DONE: .ModuloActPos: 1651.8270300189
     eMessageInfo
396
                    2025-03-18-10:02:23.225 XtsStation_ID_2 StationAddTail 3
                                                                           TargetStation: 1
     eMessageVerbose 2025-03-18-10:02:23.225 XtsStation_ID_2 StationState
                                                                           STATION_MOVER_GONE
397
                    2025-03-18-10:02:23.915 XtsStation_ID_2 StationControl 0
                                                                           STATION_MOVER_GONE
398
     eMessageInfo
     eMessageVerbose 2025-03-18-10:02:23.915 XtsStation_ID_2 StationState
399
                                                                       0
                                                                           STATION_DISABLE
                                                                           STATION ENABLE
                    400
     eMessageInfo
     eMessageVerbose 2025-03-18-10:02:26.011 XtsStation_ID_2 StationState
                                                                           STATION_DETECT_MOVER
401
402
     eMessageInfo
                    2025-03-18-10:02:26.011 XtsStation_ID_2 StationState
                                                                           STATION_DETECT_MOVER: PROGRESS_BUSY
403
     eMessageVerbose 2025-03-18-10:02:26.011 XtsStation_ID_2 StationGetHead 4
                                                                           STATION_DETECT_MOVER: PROGRESS_PREPARE
404
     eMessageVerbose 2025-03-18-10:02:26.011 XtsStation_ID_2 StationState
                                                                       0
405
     eMessageInfo
                    4
                                                                           STATION_MOVER_ENTER: PROGRESS_INIT
406
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