

```
fb_Station[nStationId].Cycle()  
- wrong StationId on Infeed/detection  
- state requests  
- ctrl  commands
```

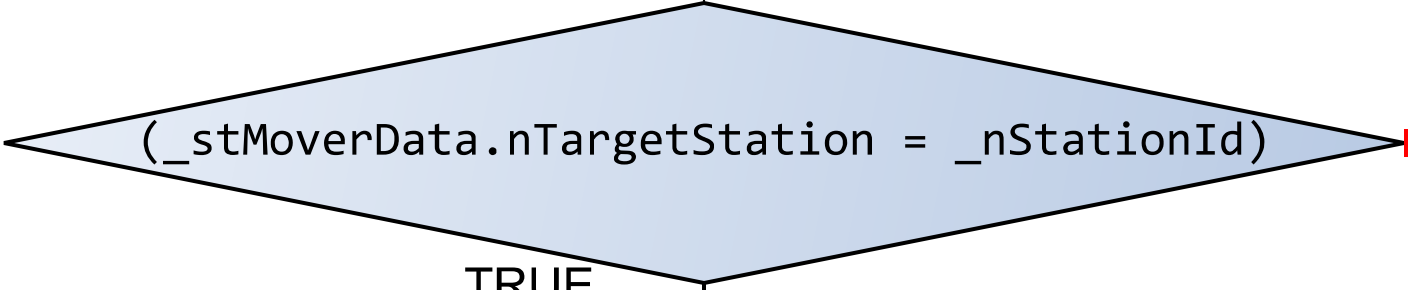
```
.State (property)
```

```
.Ctrl (property)
```

```
E_STATION_STATE.STATION_DISABLE:
```

```
E_STATION_CTRL.STATION_ENABLE
```

```
E_STATION_STATE.STATION_DETECT_MOVER:
```



FALSE

TRUE

```
E_STATION_STATE.STATION_MOVER_ENTER:
```

```
E_STATION_CTRL.STATION_MOVER_ENTER
```

```
E_STATION_STATE.STATION_PROCESS_START:
```

```
E_STATION_CTRL.STATION_PROCESS_START
```

```
E_STATION_STATE.STATION_PROCESS_DONE:
```

```
E_STATION_CTRL.STATION_PROCESS_DONE
```

```
E_STATION_STATE.STATION_MOVER_OUT:
```

```
E_STATION_CTRL.STATION_MOVER_OUT
```

```
E_STATION_STATE.STATION_MOVER_GONE:
```

```
E_STATION_CTRL.STATION_MOVER_GONE
```

```
E_STATION_STATE.  
STATION_ERROR_LIST_STATION_ID_WRONG
```

```
E_STATION_CTRL.STATION_MOVER_ENTER
```

```
E_STATION_CTRL.STATION_MOVER_OUT
```