

GVL\_XTS.Station[StationId].Cycle()

Example\_2: handshake for a mover with NO required stop

- init was already done at machine startup
- default state after STATION\_INIT is STATION\_DISABLE
- check states are not displayed here
- only the states you have to handshake are displayed
- error handling, you find in other flow charts in the [doc] folder
- Ctrl[StationId].nTargetStation must be set by you before releasing the mover!

