

GVL_XTS.Station[StationId].Cycle()

Example_3: handshake for a mover with MULTIPLE required stops:
count and place of stop positions are configured with
ST_STATION_PARAMETER.PosStop[1 to 8]
ST_STATION_PARAMETER.ConfiguredNestCount [1 to 8]

Station does only work as many nests (PosStop[]) as configured in ST_STATION_PARAMETER

When sending a mover OUT, you have to set Ctrl[StationId].nMask for nTargetStation!
Infeed of mover is done according to the relative distances in PosStop[] and the high bits in Ctrl[StationId]nMask
Mask is checked from 0 to 7 --> nMask.0 to nMask.7 --> PosStop[1] to PosStop[8]

- init was already done at machine startup
- default state after STATION_INIT is STATION_DISABLE
- check states are not displayed here
- only the states you have to handshake are displayed
- error handling, you find in other flow charts in the [doc] folder
- Ctrl[StationId].nTargetStation must be set by you before releasing the mover!

