#### Question 1.1

Asphyxiants: Chemicals or gases that can suffocate and cause unconsciousness or death.

Corrosives: Chemicals that can burn and damage skin or tissue.

**Irritants**: Chemicals that cause temporary redness, rashes, or inflammation, with potential for long-lasting effects.

Sensitizers: Substances that trigger allergic reactions after prolonged or repeated exposure.

**Reactive**: Substances that can cause fires or explosions when exposed to specific conditions or other chemicals.

Flammable: Chemicals or materials that easily ignite when exposed to air and other elements.

**Carcinogens:** Substances that cause cancer, even in small amounts, and can severely harm human health.

**Teratogens:** Chemicals that lead to abnormal development or birth defects.

#### Q1.2

**Appoint a team of internal auditors :-** these should be people that are familiar with the facility and some potential hazards

**Evaluate your processes and materials:-** Check if any of your processes are covered in 29 CFR 1910 subpart

**Answer and address all the OSHA questions:-** This will ensure that you are prepared if OSHA requests your self audit information.

### Question 1.3

Reasons for conducting a risk assessment include:

- Before introducing new processes or activities.
- Before making changes to existing processes or activities, such as new products or equipment.
- When hazards are identified.
- Risk estimation is the final step in risk assessment.
- Risk assessment identifies hazards that can impact an organization's business.
- The goal is to measure health, safety, and environmental risks.
- Assessments help identify inherent business risks.
- Measures, processes, and controls are implemented to reduce the impact of these risks on operations.

 $R = f \times p \times c$ 

Where:

$$\begin{split} R &= Risk\ Assessment \\ f &= Human\ Error\ or\ Equipment\ Failure \\ p &= Safety\ Barriers \\ c &= Consequences \end{split}$$

# Ex #1.4

### Flaws:

**Lack of fire exits**: The factory did not have proper fire exits, making it difficult for workers to escape during a fire. This was a serious safety oversight.

**Locked main exit**: The managers prioritized saving inventory over worker safety by locking the main exit. This prevented workers from quickly exiting the building during the fire.

**Inadequate fire safety equipment:** The factory had insufficient fire safety equipment, which could have helped contain and extinguish the fire more effectively.

**Lack of fire safety training:** Workers were not provided with proper fire safety training, leaving them unprepared to respond during emergencies.

**Non-compliance with labor rights standards:** The factory violated labor rights standards by paying low wages, enforcing long working hours, and failing to register all workers as employees. These violations further compromised worker safety.

# **Safety Precautions:**

**Install fire exits and practice drills:** Set up designated exits and regularly practice emergency drills for quick and safe evacuations during fires.

**Provide fire safety training:** Train workers on fire safety measures, including using fire extinguishers and recognizing hazards, to respond effectively in emergencies.

**Equip with fire safety equipment:** Install and maintain fire extinguishers, smoke detectors, sprinkler systems, and alarms to detect and control fires promptly.

**Comply with labor rights and safety standards:** Follow regulations for fair wages, reasonable working hours, and a safe work environment to protect worker rights and well-being.

**Conduct independent safety inspections:** Bring in outside inspectors to check for compliance with safety regulations, identify hazards, and suggest improvements.

**Involve workers in safety decisions:** Encourage worker participation in safety committees or discussions to gather input and enhance safety practices.

**Seek third-party verification:** Obtain certification from external organizations to validate adherence to safety standards.

**Ensure transparent reporting and accountability**: Establish clear reporting systems for safety incidents, violations, and corrective actions to promote transparency and responsibility.

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# **Question 2.1:-**

- 1. Identify hazards.
- 2. Determine who might be harmed and how.
- 3. Evaluate risks and decide on precautions.
- 4. Record findings and implement them.
- 5. Review the assessment and update as needed.

# **Question 2.2:-**

identification of risk analyzing the risk evaluating the risk treat the risk review the risk \

# Question 2.3:-

Substitution
Engineering Controls
Administrative
Controls
PPEs
(neeche s upr pyramid)

# Question 2.4:-

Class A Fire: Involves wood, paper, cloth. Use water to extinguish.

**Class B Fire:** Involves gasoline, oil, alcohol. Use foam, dry chemical, or CO2 to extinguish.

**Class C Fire:** Involves electrical equipment. Requires De-energizers and use CO2 or dry chemical to extinguish.

Class D Fire: Involves combustible metals. Requires specialized dry powder agents.

Class E Fire: these are fires that involve live electrical equipment, like computers or phone chargers

Class F:- these are fires that involve cooking oils and fats, such as in deep fat fryers

# Question 2.5:-

these six steps to successfully conduct emergency drills and exercises:

- 1. Develop emergency plans
- 2. Train employees
- 3. Conduct tabletop exercises
- 4. Conduct drills
- 5. Conduct functional exercises
- 6. Conduct full-scale exercises

### Question 2.6:-

## First aid officer responsibilities include:

- Putting unconscious casualty in recovery position.
- Performing CPR.

Applying pressure and elevation to stop bleeding.

#### First aid officer responsibilities include:

- Timely assessment of the situation.
- Staying calm, reassuring others, and taking charge.
- Ensuring personal and casualty safety from danger.

### Question 2.7

Elimination/Substitution: Removing or replacing hazardous chemicals with safer alternatives.

**Engineering Controls**: Making physical changes in the workplace to reduce exposure to hazardous chemicals.

**Administrative and Work Practice Controls**: Changing work tasks and implementing efficient policies to minimize exposure to hazardous chemicals.

**Personal Protective Equipment (PPE):** Using protective gear like respirators, gloves, and suits to reduce direct contact with hazardous chemicals.

# **Question 2.8:-**

#### Qualitative Risk Analysis:-

- 1. Subjective approach to assess risk severity.
- 2. Considers all risks.
- 3. Applicable to all projects.
- 4. Performed at project start.
- 5. Time-consuming process

## **Quantitative Risk Analysis:-**

- 6. Objective approach using verified data and statistical tools.
- 7. Suitable for complex projects.
- 8. Considers important risks identified through qualitative analysis.
- 9. Performed when there is ample data on the risks.

#### Elimination:

- Completely remove the hazard from the environment or workplace.
- Take out the source of the hazard entirely.
- Example: Remove chemicals that cause severe skin irritation.

#### Substitution:

- Replace the hazard with safer alternatives.
- If elimination is not possible, use a less hazardous substitute.

• Example: Replace solvent-based paint with water-based paint