

PCF calculation for laser-engraved metallic pens identified by EAN scanner. Engraving program comes via AAS from cloud, to be translated directly by AAS connector and fed into OPC UA connector to steer the laser. OPC UA connector passes on production data to PCF calculation, which receives Energy data via "external service" (PythonScript) from Sentron/Cloud. PCF AAS connector writes back data and updates PCF AAS.