Adapting T cells for the Tumor Microenvironment (TME) During Manufacturing for Improved Anti-Tumor Potency

Craig Fett¹, Ye Win¹, Joshua Hamilton¹, Howard Rosoff¹, Yelena Bronevetsky², Candy Garcia², Albert Wong², Zheng Pan¹, Victoria M. Velazquez¹, Eric J. Kunkel¹, and Andrew Conroy¹



¹AmplifyBio – Discovery, Optimization and Characterization, 2 Corporate Drive, South San Francisco, CA, United States ²Xcell Biosciences, 455 Mission Bay Boulevard South, San Francisco, CA, United States

Introduction

The microenvironment of solid tumors is very challenging for anti-tumor T cells. Low oxygen, low pH, inhibitory signals (e.g. cell surface receptors, metabolites, lipids), and high intratumoral pressure drive infiltrating T cells toward inhibition, exhaustion and death. Improved T cell fitness in this environment is critical to efficacious and durable T cell therapies. The goal of this work was to improve the fitness of therapeutic T cells in the tumor microenvironment by changing the conditions under which a T cell therapy is manufactured. To this end, we utilized a low-oxygen, high-pressure environment created by the Avatar incubator system and AmplifyBio's small-scale Non-viral Gene Editing (NVGETM) platform to generate TCR-T cells with a metabolic program that improves their fitness and potency in the harsh

Methods Day 0 12 13 Activate Nucleotect Assess Tumor microenvironment 1% Oz / 5 psi (Avatar incubator)

5% O₂ / 5 psi (Avatar incubator)

18.6% O₂ / 0 psi (normal incubator)

On day 0, isolated CD4 and CD8 T cells were activated using CD3/CD28 beads then placed in either the Avatar incubator at two different low oxygen, high pressure conditions or in a standard incubator system at normal itssue culture specific for a peptide in the HPV E7 protein then placed back in the same conditions for expansion with IL-7 and IL-15. On day 13, cells were harvested for phenotypic and functional testing.

Note: psi is gauge pressure.

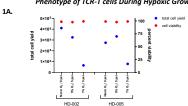
Conclusions

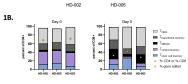
- TCR-T cells generated using AmplifyBio's small-scale NVGE™ platform in the Avatar at 5% O_I / 5 psi (similar to a typical tissue environment) show growth, gene editing rates, memory subsets, and activation/exhaustion phenotypes similar to TCR-T cells expanded under standard tissue culture (normoxic) conditions.
- The TCR-T cells grown in a tissue environment exhibit changes in their transcriptome indicative of adaptation to lower oxygen levels, a shift toward more glycolytic metabolism while conserving their overall spare respiratory capacity, and consistently improved anti-tumor cell cytotoxicity at low effector-to-target ratios in a hypoxic environment relative to cells expanded under normoxic conditions.
- Growing TCR-T cells under extreme hypoxia (1% O₂ / 5 psi), as found in a tumor, was deleterious to all measures of phenotype and function.
- These results suggest there is a benefit in anti-tumor efficacy to manufacture TCR-T therapies under more physiological tissue oxygen and pressure conditions.

Results

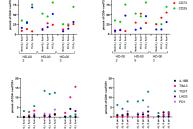
1C.

Figure 1. Cell Growth Characteristics, Memory Subsets, and Phenotype of TCR-T cells During Hypoxic Growth







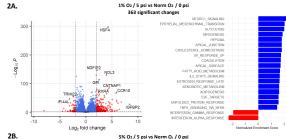


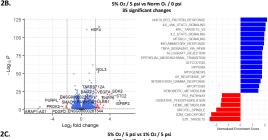
- 1A. Total cell yield and viability at the end of the process (day 14) for 2 different healthy donors demonstrates that cells grown at 5% 02, 5 psi have similar cell yield and viability compared to the norm 02, 0 psi condition while the 1% 02, 5 psi condition results in reduced cell yield. Cell count and viability determined on an NC-200 instrument.
- B. Flow cytometry-based assessment of T cell subsets in 3 different healthy donors demonstrates similar gene editing rates, CD4:CD8 ratio, and memory subsets for cells grown at norm 0z / 0 psi and 5% Oz / 5 psi while cells grown in the 1% Oz / 5 psi condition have reduced gene editing, a lower fraction of CD8 T. cells, and a higher proportion of first at the end of process (day 14).
- 1C. Flow cytometry-based assessment of surface receptors of T cell activation, exhaustion, and metabolism in neoTCR expressing CD4 and CD8 T cells from 3 different healthy donors shows increased CD39 and CD25 expression in the 1½ 0o 1/5 psi condition relative to the other conditions.

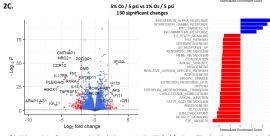
Figure 2. Transcriptome Changes During Hypoxic Growth of TCR-T cells

Typical tissue

Tissue culture

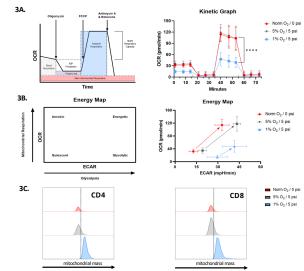






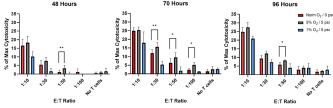
- 2A. Volcano plots of gene expression levels demonstrate the 1% Oz / 5 psi condition has the largest number of significant changes in mRMA expression relative to the norm Oz / 0 psi and 5% Oz / 5 psi conditions including unregulation of homown hypoxia-inducible genes like HSF4, (IGBEP, VEGFA and NOL3. Normalized Enrichment Scores of pathway gene expression indicate that TCR-T cells expanded in 1% Oz / 5 psi exhibit increased mRNA expression in pathways related to hypoxia, givcolsi, and cell stress and decreased expression of the IRP-pathway.
- 28. The number of transcriptome differences between 5% 0.7 5 psi and norm 0.7 0 psi conditions was 35 total genes, suggesting that this condition does not perturb the T cells as much as the full hypoxic condition. Nevertheless, many of the same pathways were upregulated as in the 1% 0.7 / 5 psi condition. However, significant upregulated pathways included anti-tumor and inflammantory pathways such as 11.2, IFM.2, and TM-rs. suggesting improved function.
 2C. Comparison of the TCR-T cells expanded in either 5% 0.7 / 5 psi or 1% 0.7 / 5 psi confirms the upregulation of inflammatory and IFM.2 pathways in the 5% 0.7 / 5 psi condition, and down-regulation of glycohysis in the 1% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own-regulation of glycohysis in the 5% 0.7 / 5 psi condition, and own of glycohysis in the 5% 0.7 / 5 psi condition, and own own own own ow
- inflammatory and IFN-7 pathways in the 5% O.7 / 5 psi condition, and down-regulation of glycolysis in the 1% O.7 / 5 psi condition. RNA-seq was used to assess the effect of the different conditions on the transcriptomes of the TCR-T.cells (2 donors) at day 18. Differential expression analysis was performed using DESeq2, with a | logs[dotolange] > 2 considered significant. Using Gene Set Enrichment Analysis (GSEA), Hallmark pathways from the Human Misjob Collection were analyzed for up-or down-regulation at day 14, with an adjusted p value c. O.01 defining significance.

Figure 3. Metabolic Profiling of TCR-T Cells Generated Under Hypoxic Conditions



- 3A. Diagram of kinetic oxygen consumption rate (OCR) measured in the Seahorse assay (left panel). TCR-T cells from 2 healthy donors demonstrate similar OCR for cells grown at norm 0; / 0 ps and 5% 0; / 5 psi while cells grown in the 1% 0; / 5 psi condition have a reduced OCR and significantly lower spare respiratory capacity (SRP, right panel).
- 3B. Diagram of Energy Map depicting T cell metabolic phenotype (left panel) prior to editing and at the end of the manufacturing process (directionality shown by arrow). TCRT cells grown at \$% 0.7 5 psi (from 2 healthy donors) exhibit a right shifted metabolic profile demonstrating more adaptation to lower congen environments but with a similar overall oxygen consumptive rate as the cells grown at norm 0.7 / 0 psi. Cells grown in the 1% 0.7 / 5 psi condition have a more glycolytic metabolic phenotype and a much lower oxygen consumption rate susgesting lies senerate; loopertail fright panel.
- 3C. How cytometry-based acridine orange staining of mitochondrial membranes after 72 hr coculture of TCR-T cells with CaSki tumor cells show that the TCR-T cells grown in the 1% Oz / 5 psi condition have a greater increase in mitochondrial mass relative to the other culture conditions.

Figure 4. Tumor Cell Killing Under TME Conditions with TCR-T Cells Grown in Hypoxic Conditions



TCR-T cell cytotoxicity against CaSki tumor cells tested under TME conditions (15% Oz / 2 psi) shows that TCR-T cells cultured at 5% Oz / 5 psi demonstrate consistently higher cytotoxicity at multiple ET ratios relative to norm Oz / 0 psi and 1% Oz / 5 psi conditions. Down are the average plus standard deviation of 3 separate donors. Significance assessed by a paired Student's t test at each E.T ratio. Cytotoxicity of the CaSki cells assessed by release of lactate dehytrogenase (LOVI) in a plate-based format.