

Drive System Control

Course Overview

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- Simple direct motor drive control
- Joystick Characterization
- Add speed / distance measurement
- Lag, 1st order Butterworth speed filtering
- Simple Motor Feedforward Algorithm – Open Loop
- Speed Setpoint Rate Limiting
- PID with feedforward – Closed Loop
- Simulation
- State Space Control

Direct Drive – Open Loop

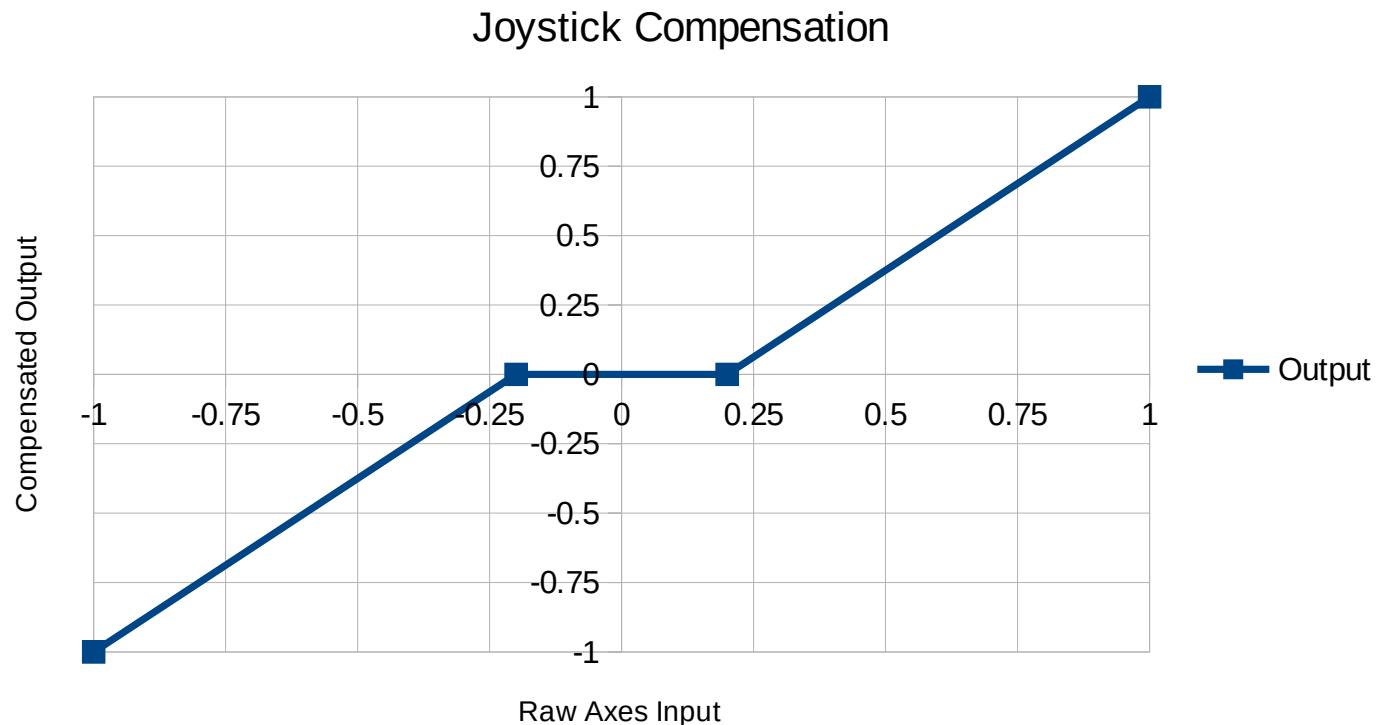
- **Read joystick – write directly to motor controller.**
 - This works. Very limited ability to do any autonomous.



Joystick Characterization - Deadband

■ Next step – Joysticks don't read zero when they should

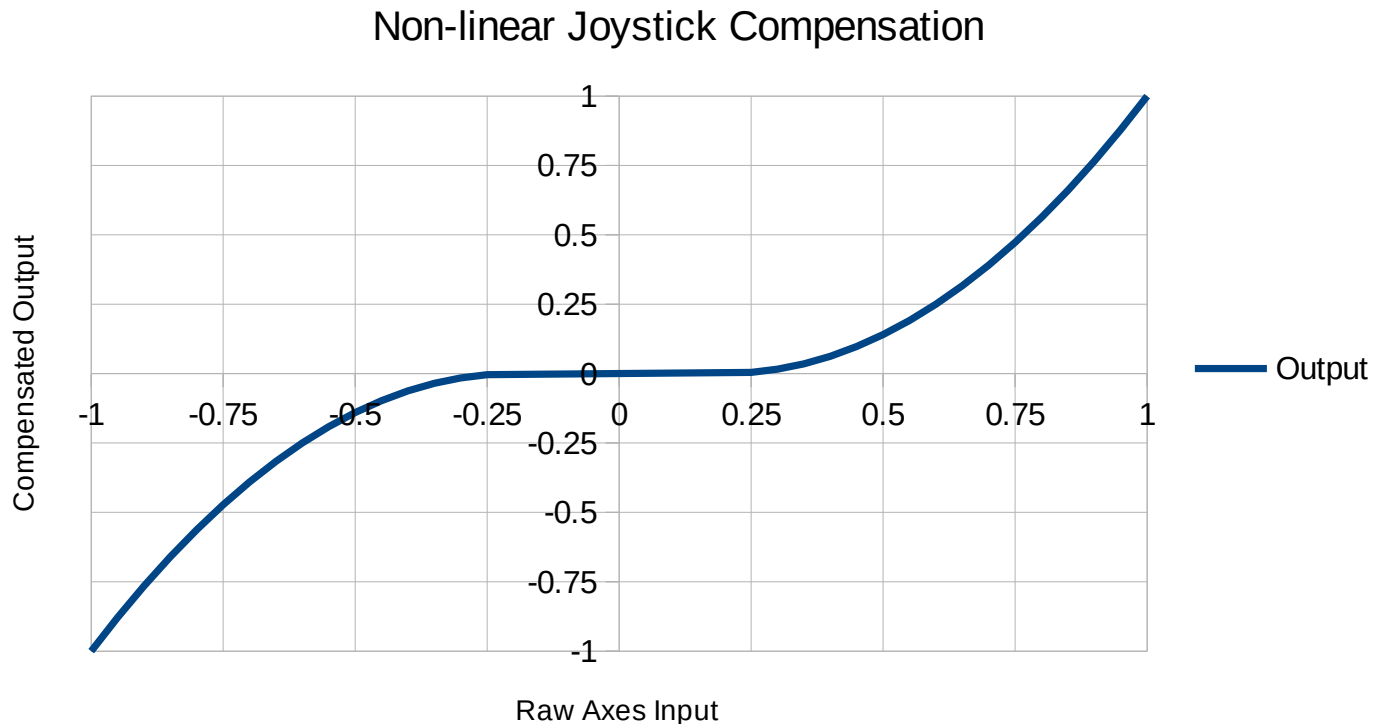
- Add some dead-band to avoid unwanted robot movement.



Joystick Characterization – Non-Linear

■ Next step – Some non-joystick characterization can be added.

- This potentially allows easier control at low speeds, with less control at high speeds.



Speed and Distance Measurement

■ Add encoders to read distance and speed.

- Encoders measure distance by counting as the wheel turns.
 - Need to specify distance/count, given encoder counts/rev.
- Speed is calculated
 - FPGA calculates speed, but this can be jittery. Suggest calculating it yourself.
- Scale these to useful units Feet, or Meters, Feet/Sec or Meters/Sec
- TEST – put tape on wheels. Manually turn wheel 1 revolution. Resulting distance should be very accurate.
- Write the values to Network Tables.

Calc Speed From Distance

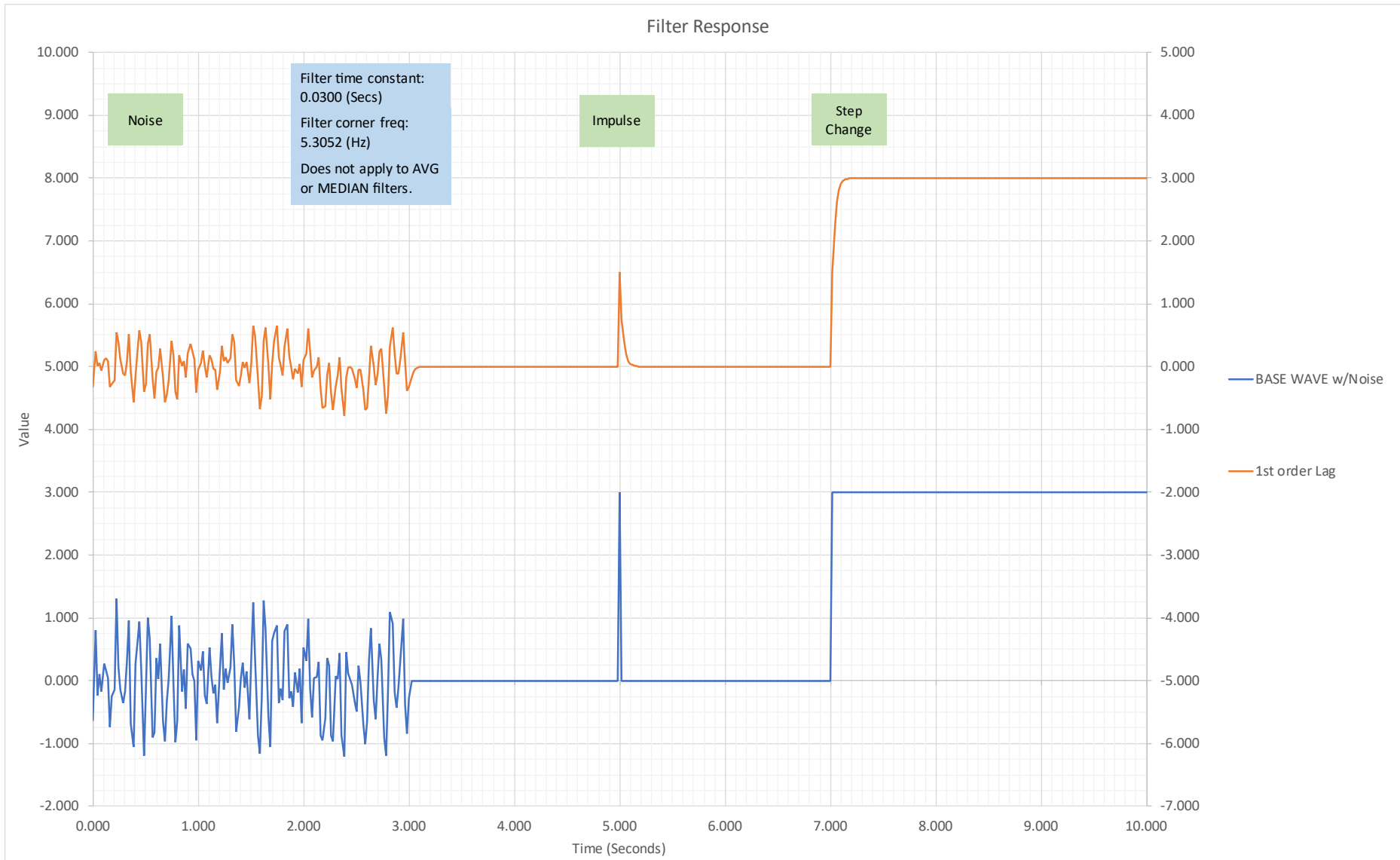
- **This is numerical differentiation.**
- **Speed = d Distance / dt**
 - Numerically: $\text{Speed} = (D2 - D1) / (T2 - T1)$
 - Also, $\text{acceleration} = d(\text{Speed}) / dt$
 - Differentiation amplifies the noise in a signal and can introduce additional noise from time inaccuracy. If the value is noisy consider using a filter.
 - We have had better success by calculating the rate instead of using the FPGA calculated rate returned by the encoder routines.

Filter Speed Measurement

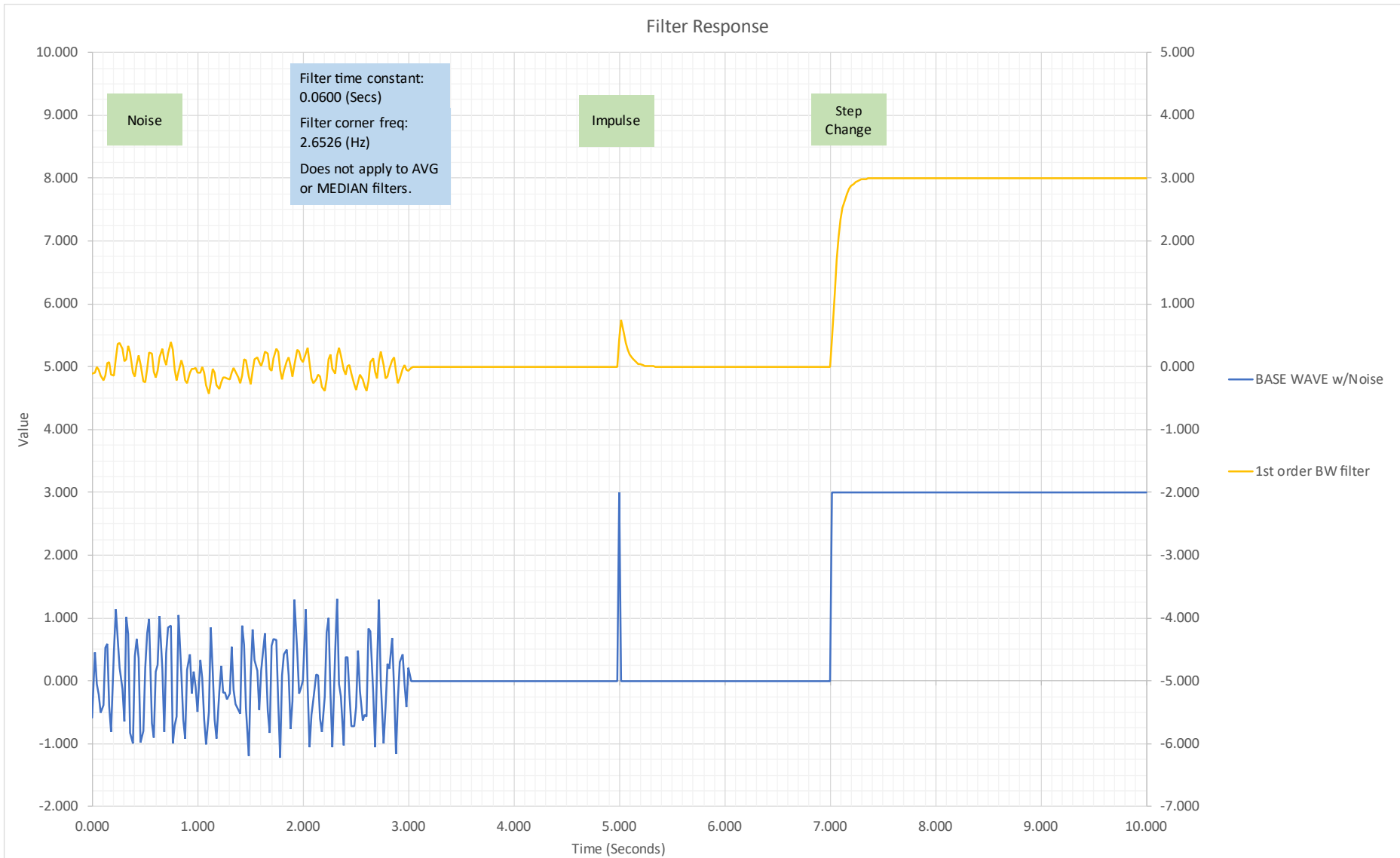
■ If speed is still noisy consider adding a filter.

- Low pass filters reduce noise by reducing higher frequency portions of a signal at the cost of adding a some time delay to the signal.
- Several different filters are available:
 - Average of last 'x' scans.
 - Finite differences filter – such as 1st order Butterworth filter (or first order lag filter) Specify time constant. Value = 63% of input after 1 time constant and 99% after 5 time constants.
 - Or create your own lag filter. $\text{Output} = \text{input} * K + \text{last_output} * (K - 1.0)$ [$1.0 \geq K > 0.0$]

1st Order Lag Filter Response – $T_c = 0.03$



Butterworth 1st Order Response – $T_c = 0.06$



1st Order Butterworth Filter

- **Response is very similar to 1st order lag filter**

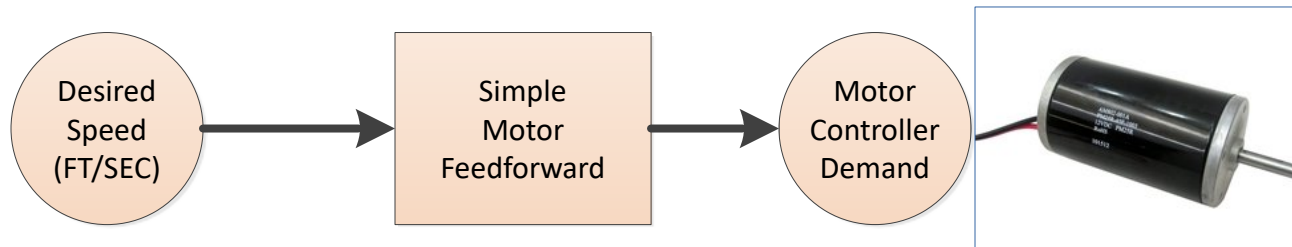
- **Equation (numerical implementation):**

- T_c (Secs) = Time Constant, specified by user
- T_s (Secs) = Sampling time, specified or calculated
- W_d (Hz) = Cutoff Frequency = $1 / (2 * \pi * T_c)$
- $C = \text{Cotangent}(T_s / (T_c * 2))$
- $D0 = (1 + C)$
- $A0 = 1 / D0$
- $A1 = 1 / D0$
- $B1 = (1 - C) / D0$
- $Y_n = A0 * X_n + A1 * X_{n-1} - B1 * Y_{n-1}$

Simple Motor Feedforward – Open Loop

- **Estimates motor output needed for a particular speed based on testing**

- $\text{Output} = \text{Sign}(\text{Speed Setpoint}) * K_s + \text{Speed Setpoint} * K_v$



Simple Motor Feedforward – Open Loop

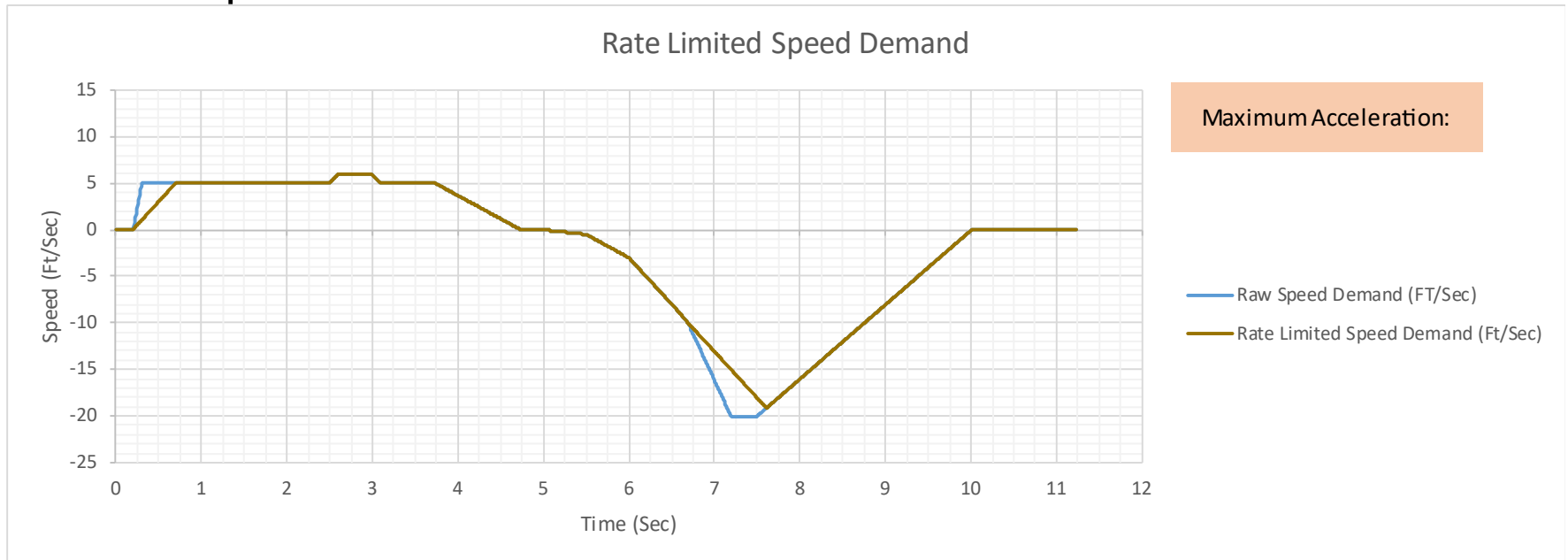
■ Determining constants

- K_s – static constant.
- K_v – slope constant.
- Drive robot at constant low motor output, say 0.15. Record average speed.
- Drive motor at constant high motor output, say 0.95. Record average speed.
- Optional – Drive motor at medium output, say 0.50. Record average speed.
- Calculate straight line coefficients. $Y = mx + b$. $K_s = b$, $K_v = m$.
- K_a – setpoint acceleration constant. This is known as a “kicker” circuit. This can be left at 0.0.
- TEST

Speed Setpoint Rate Limiting

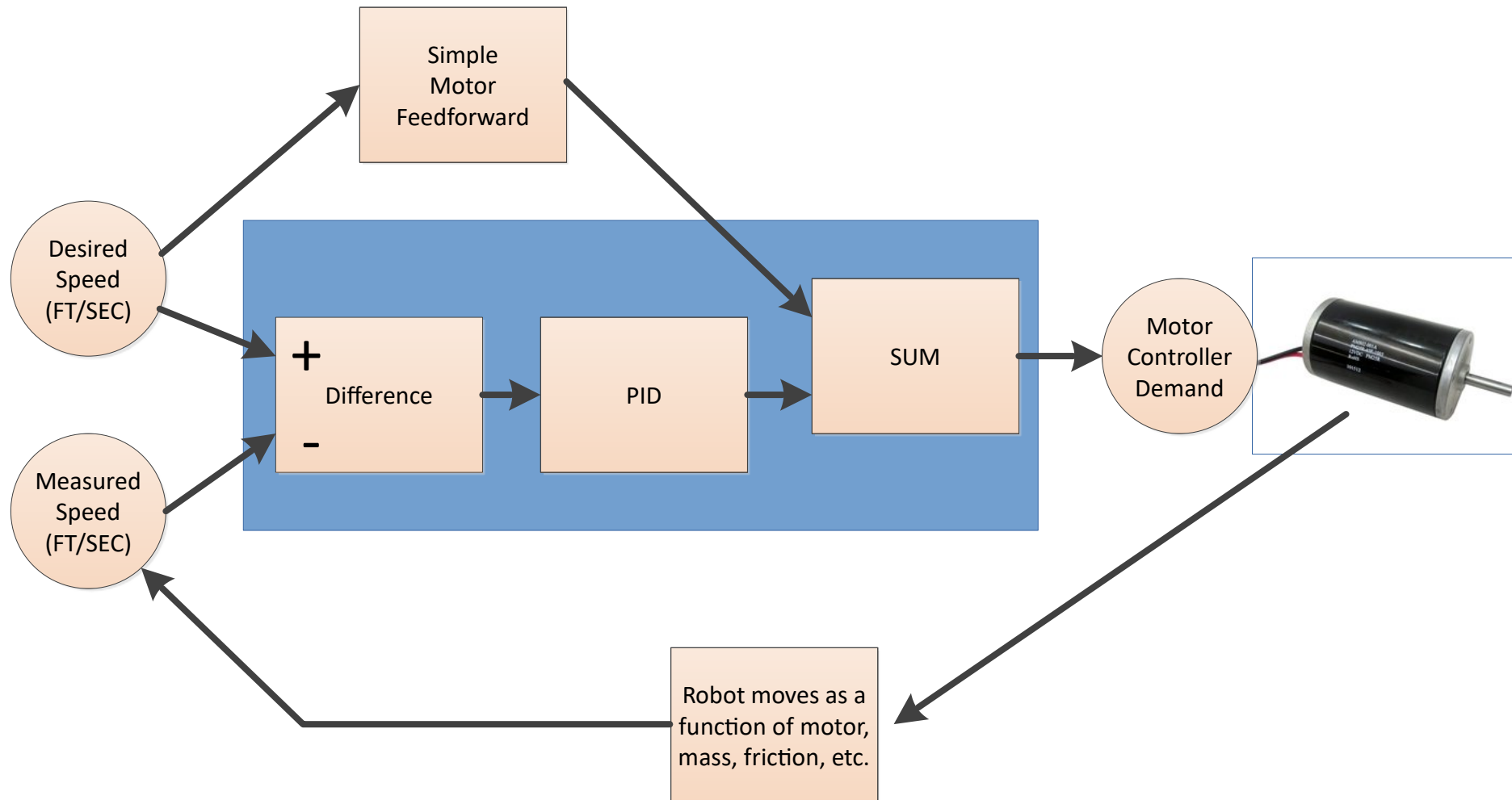
■ Why rate limit the setpoint

- Prevent over anxious drivers from toppling robot !
- Reduces high motor current drain caused by fast changes in output.
- Keeps robot “controllable”



Add PID with FeedForward – Closed Loop

- PID calculates output as a function of speed error.



PID

- **Mathematically adjusts output to correct for error**

- **ERR = (SP – PV)**

- SP = Setpoint (speed demand – FT/SEC)
- PV = Process variable (actual speed – FT/SEC)
- In some cases the equation will be PV - SP

- **ERR_{sc} = K_s * ERR**

- Scale (normalize) the error to be in the same units as the output. K_s = Max Output / Max PV

Mathematically:

$$Out = K_p \times ERR_{sc} + K_i \times \int ERR_{sc} + K_d \times d \frac{ERR_{sc}}{dt}$$

PID – Notes

- **Suggest not using K_d**
 - Derivatives amplify noise.
- **Suggest using some K_i (and limiting)**
 - Things change through out robot's life. This can help to correct for that.
- **Ensure the output is within the allowed limits**
 - The individual terms could sum to a value larger than the allowed output!
- **This is a “non-interacting” implementation of a PID.**
 - Some tuning methods expect a classical PID

PID - Tuning

■ Goals

- Quickly match setpoint and process variable
- Don't overshoot too much or oscillate

■ Trendi setpoint and process variable

■ Repeatedly make step changes (near instantaneous movements) of setpoint and adjust K_p , K_i to obtain desired results.

■ Leave K_d as zero. (Unless speed is not noisy.)

■ Start with K_p between 0.5 and 2.0. Adjust K_i and K_p to get desired results.

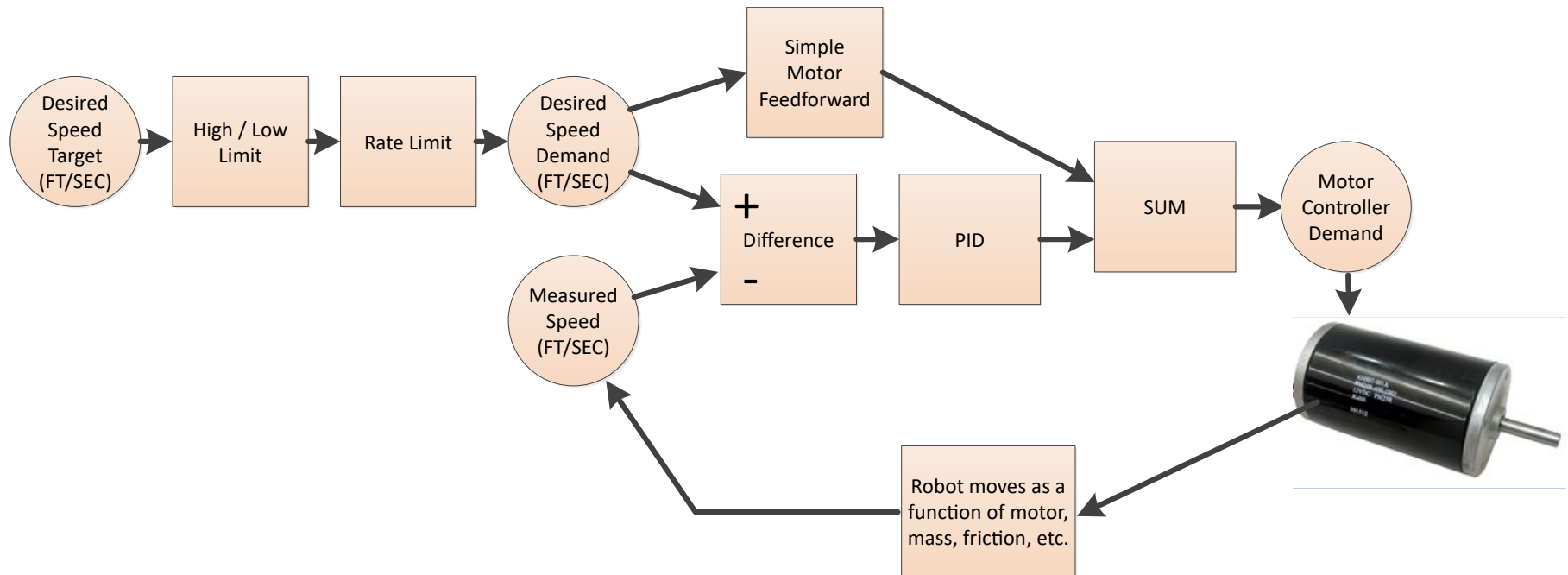
■ Many other more involved methods to tune PID.

■ LabVIEW library has autotune.

PID – Additional Things to Consider

- **Consider a manual mode that bypasses the PID**
 - Instrumentation breaks.
 - Different field conditions or robot conditions may invalidate the PID tuning
 - Stuff happens...
 - In manual, the PID output is set to zero. Only the feedforward is used. The PID internally “tracks” the output to all “bumpless” return to “auto” operation.
- **Note:**
 - The C++ and JAVA PID implementations don’t appear to have a manual or auto mode, or manual mode tracking. The standard Labview “advanced” PID does have these built in.
- **Consider writing your own PID...**

Complete Speed Control Block Diagram



Alternatives

- **Much of this can be done in the motor controller**
 - Same concepts.
- **Alternative control – State space control**
 - Requires robot model

Simulation Demo

- **Demonstration of the “JSON” protocol simulation**
- **Differential robot is simulated using Differential Drive Train simulator.**
 - Works with real robot code
 - Should work with all supported languages
 - Accurate representation of motors
 - Does not include friction

Drive System Control

Extra – Position Control

Position Control Examples

■ Spin robot X degrees

- Target angle = starting angle + amount to turn.
- Turn until Current Angle = Starting Angle
- Angle measured using Gyro

■ Move robot forward X feet

- Target position = starting position + amount to move.
- Move forward until Current Position = Target Position
- Position measured by drive system encoders

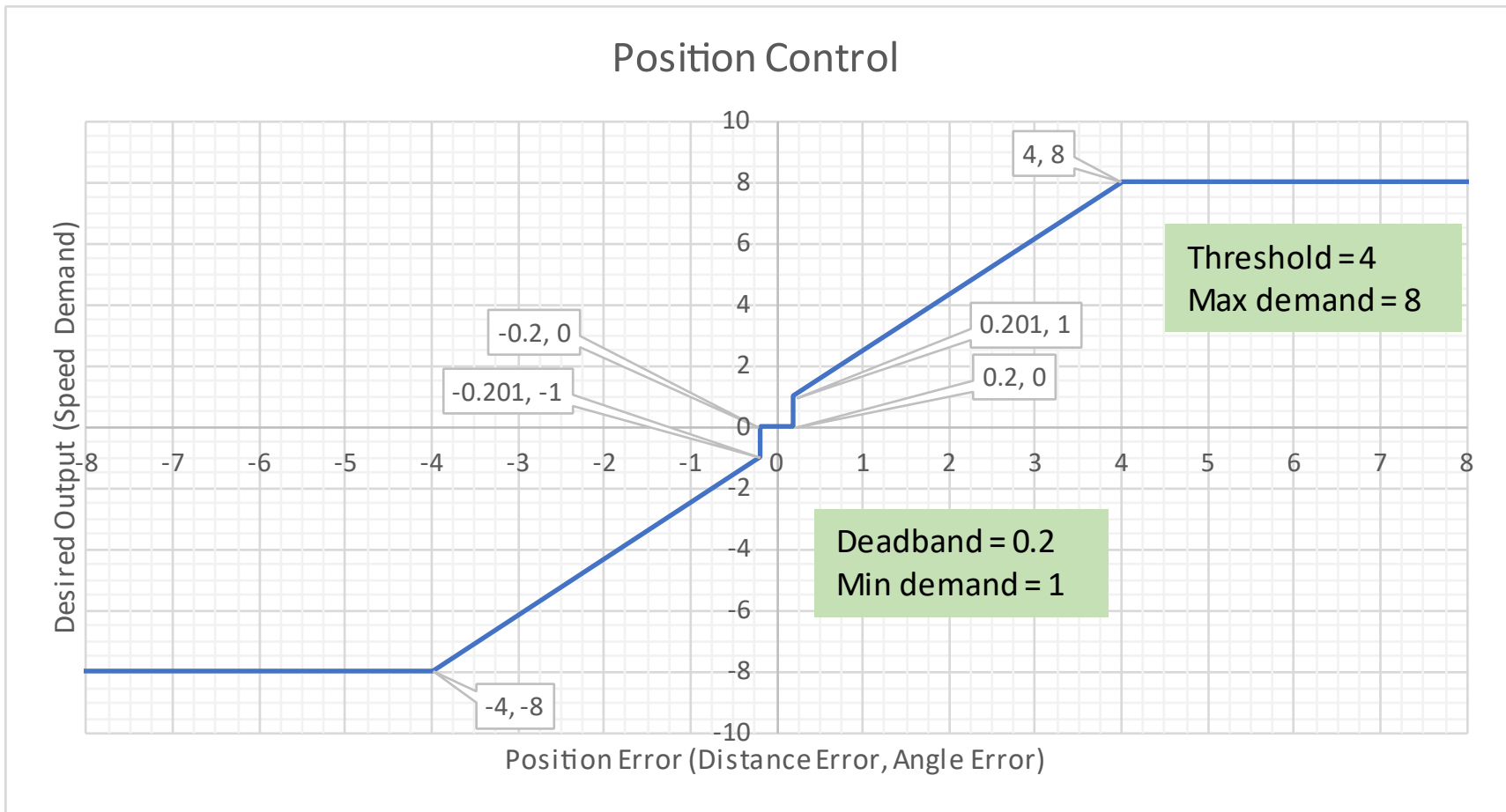
■ These are the **SAME** problem. Consider:

- Start at rest
- End at rest
- Slow down when getting closer to target

■ **YES, there are more sophisticated solutions...**

Position Control Algorithm

- Input – Error (angle error, distance error)
- Output – Wheel Speed Demand



Position Control Algorithm

■ Input variables

- Target position
- Current position
 - Error is calculated from these

■ Input parameters

- Largest output
- Smallest output
- Error threshold
 - Where largest output starts to ramp to smallest output
- Error deadband
 - How close is considered “on target”
 - Where output drops from smallest output to zero
- Consecutive times within deadband to be considered done
 - Accounts for sliding through target

Position Control - Tuning

■ Max Speed

- Don't make it faster than your robot can handle
- If this is too slow, it will take a long time to get to the target

■ Min Speed

- If this is too fast, the robot will overshoot the target and oscillate
- If this is too slow, the robot may stop, never reaching the target, if it can't control at the slow speed.

Position Control - Tuning

■ Threshold

- If this is too far away, the action will take longer than needed
- If this is too close, the robot's momentum will cause the speed to be greater than desired

■ Deadband

- Set this to get the accuracy you need
- If this is too large, accuracy will suffer
- If this is too small, robot may oscillate around target.

Position Control – Setting the Parameters

- **Set initial parameters based on how your robot performs**
- **Test and tune parameters to balance speed and accuracy.**
 - This will require time and a working robot!
- **The same tuning should work for all similar movements**
 - One set of tuning for moving forward / backwards
 - One set of tuning for spinning movements
- **For any autonomous action also include a timeout!!!**
 - If you measured the distance wrong and hit the wall, the robot needs to continue...