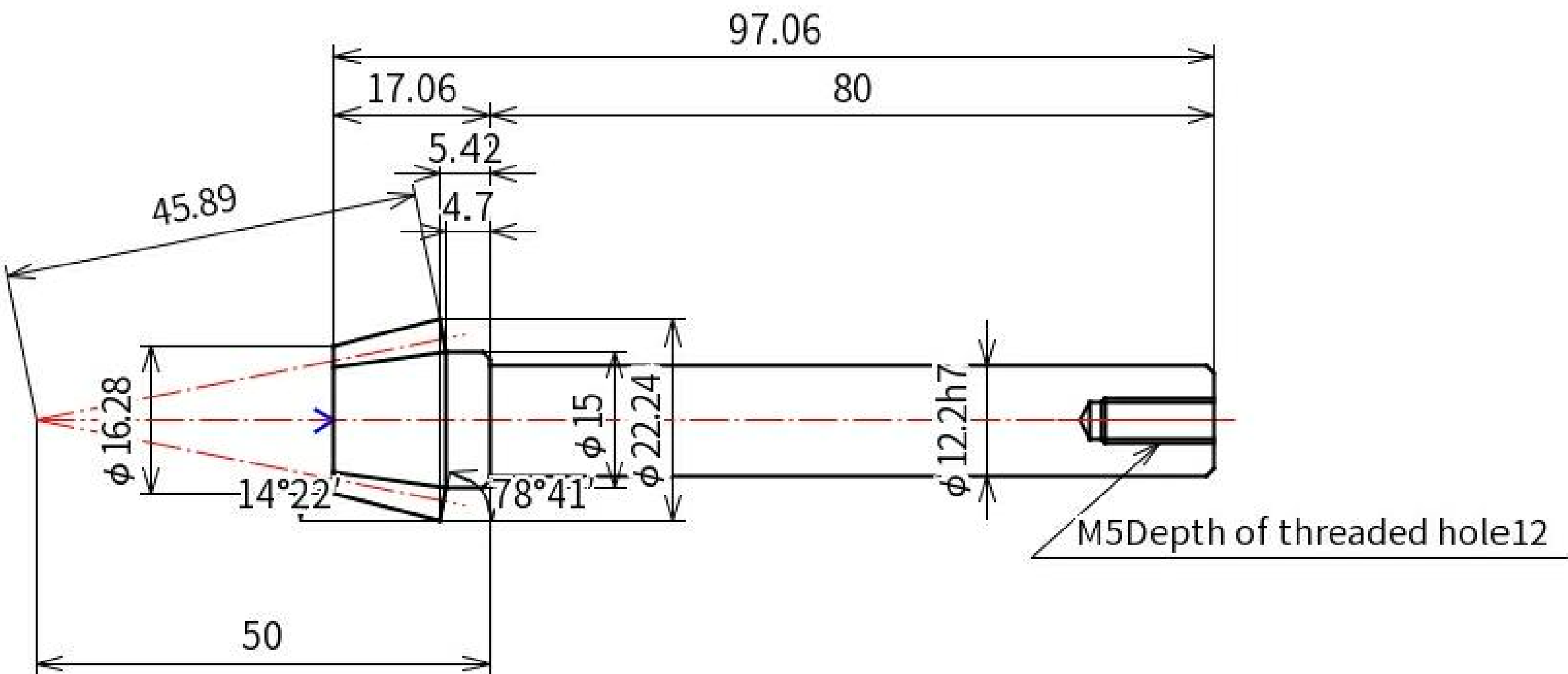
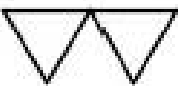


Black oxide



Tolerance	
Dimension & Up ~ Max.	Tol. mm
0.5 ~ 6	±0.1
6 ~ 30	±0.2
30 ~ 120	±0.3
120 ~ 400	±0.5
400 ~ 1000	±0.8
1000 ~ 2000	±1.2
Angle	±0.5°
Bevel Gears & Pinion ShaftsData	
Class	JIS B 1704:1978 grade 3
Reference section of gear	
Tooth Form	Gleason
Module	1.5
Pressure Angle	20°
No. of Teeth	12
Helix Angle&Hand	
Pitch Diameter	18
Profile shift coefficient	
Addendum	2.16
Tooth Depth	3.28
Outside Diameter	22.24
Thickness	
Backlash	0.05 - 0.15
Mating Gear	60
Remark	

		S45C	
Mark	Name	Matl.	Remarks
Drw. by	19.03.27	Title	
Checked by			
Scale N.T.S			
KHK for Web Catalog		Dwg.No. / Cust P/N	

KHK SB1.5-1260