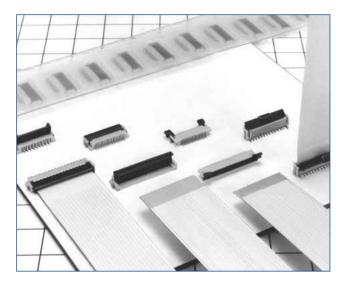
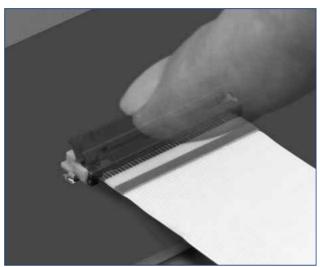
## 0.5 mm and 1 mm Pitch FPC/FFC Connectors

FH12 Series





#### ■Features

#### 1. Rotating one-touch ZIF mechanism

The one-touch rotating ZIF mechanism is easier to operate and works with a light force.

#### 2. Clear tactile click

A clear tactile click is delivered upon the successful completion of the mating process

#### 3. Supports high density mounting

The FH12's one-touch ZIF system requires less space than a slide locking connector and can be mounted in the center of the PCB.

#### 4. Top & Bottom Contact and Vertical Mount type

There are three connection types available: top contact, bottom contact and a Vertical mount.

#### 5. 1 mm pitch product

In addition to the 0.5 mm pitch connector, we also offer a 1 mm pitch connector.

#### 6. Reinforced actuator

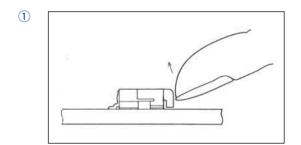
The FH12S version in 30, 40, 45, 50, and 53 pin counts are offered with a reinforced actuator that provides an extra measure of security against actuator breakage.

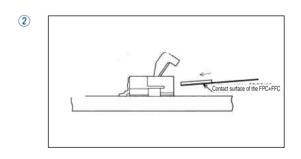
#### 7. Supports 0.18 mm thick FPC

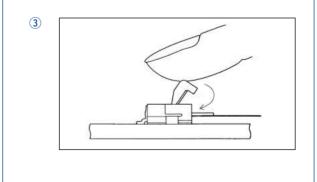
The FH12F version connector supports a 0.18 mm thick FPC (±0.05).

Double-sided FPC do not require a stiffener when used on the connectors.

#### Rotating one-touch ZIF mechanism







### **■**Product Specifications

	Current rating: 0.5A DC(Note 1)	Operating Temperature Range:-40 to +85℃ (Note 2)	Storage Temperature Range:-10 to +50°C (Note 3)
Rating	Voltage rating: 50V AC	Operating Humidity Range:Relative humidity, 90% max.	Storage Humidity Range:Relative humidity, 90% max.
		(Not dewed)	(Not dewed)

Adaptive FPC/FFC contact specifications	t=0.3±0.05 Gold plated	t=0.18 ± 0.05 for FH12F-*S-0.5SH
Item	Specification	Conditions
1. Insulation resistance	500M ohms minimum	100V DC
2. Withstanding voltage	No flashover or insulation breakdown.	150V AC/1 minute
3. Contact resistance	50m ohms maximum	1mA
4. Durability (Insertion/withdrawal)	Contact resistance: 50m ohms maximum No damage, cracks, or parts dislocation.	20 cycles
5. Vibration	No electrical discontinuity of $1\mu s$ or more Contact resistance: 50m ohms maximum. No damage, cracks, or parts dislocation.	Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, for 10 cycles in 3 axial directions
6. Shock	No electrical discontinuity of $1\mu s$ or more Contact resistance: 50m ohms maximum. No damage, cracks, or parts dislocation.	Acceleration of 981 m/s², 6 ms duaration, sine half-wave waveform, 3 cycles in each of the 3 axis
7. Humidity(Steady state)	Contact resistance: 50m ohms maximum. Insulation resistance: 50M ohms minimum. No damage, cracks, or parts dislocation.	96 hours at 40°C and humidity of 90% to 95%
	Contact resistance: 50m ohms maximum.	Temperature: $-40^{\circ}C \rightarrow 15$ to $35^{\circ}C \rightarrow 85^{\circ}C \rightarrow 15$ to $35^{\circ}C$ ,

components affecting performance. Note 1: When passing the current through all of the contacts, use 70% of the current rating.

Insulation resistance: 50M ohms minimum.

No damage, cracks, or parts dislocation.

Note 2: Includes temperature rise caused by current flow.

No deformation of

Note 3: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers nonconducting condition of installed connectors in storage, shipment or during transportation.

5 cycles

Time:  $30 \rightarrow 2$  to  $3 \rightarrow 30 \rightarrow 2$  to 3(minutes)

Manual soldering: 350±10℃ for 5 seconds

Reflow: At the recommended temperature profile

#### ■Material

8. Temperature Cycle

9. Resistance to Soldering heat

Part	Material	Finish	Remarks	
Insulator	Polyamide, LCP(60 pos.)	Color : Beige	UL94V-0	
msulator	PPS	Color : Dark brown	UL94V-0	
Contact	Phosphor bronze	Gold plated		
Metal Fittings	Brass	Tin plated		

## **■**Ordering Information

FH 12 A - 10 (4) S A - 0.5 SH (\*\*)

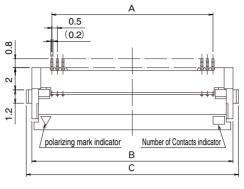
1 Series Name : FH	6 Contact alignment: Single
Series No. : 12	Eccentric direction:
3 Blank : standard type	Blank : standard type
A : Top contact type	A : Eccentric type
S: Type with strengthed flip-lock actuator	Contacts Pitch : 0.5mm, 1mm
F: Type with 0.18mm FPC End Thickness	Contact type
Standard type : Number of contacts	SH: SMT horizontal mounting type
Eccentric type : Number of contacts in 0.5mm housing	SV : SMT vertical mounting type
5 Standard type : Blank	Plating specification
Eccentric type : Number of contacts	(54) : Selective gold plated
	(55) : Gold plated
	(1)(98) : Gold plated 500 pieces/reel

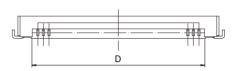
## **■**Series Configuration

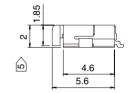
Pitch	Bottom Contact Type	Top Contact Type	Vertical mounting Type
0.5mm	FH12- ** S-0.5SH Number of contacts 6, 8, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 33, 34, 35, 36, 40, 45, 50, 53	FPC/FFC conductive surface	FPC/FFC conductive surface(bottom side)
	Type with Strengthened Lock Lever		
	FH12S- ** S-0.5SH P.5  Number of contacts 30, 40, 45, 50, 53		
	Type with 0.18mm FPC End Thickness	FH12A- ** S-0.5SH P.7	FH12- ** S-0.5SV P.8
	FH12F- ** S-0.5SH P.6  Number of contacts 6, 8, 10, 12, 13, 14, 15, 16, 18, 20, 22, 24, 25, 26, 28, 30, 32, 34, 36, 40	Number of contacts 10, 12, 15, 16, 18, 20, 22, 24, 26, 28, 29, 30, 32, 33, 34, 36, 40, 42, 45, 50	Number of contacts 10, 12, 13, 15, 16, 17, 18, 20, 22, 24, 26, 30, 32, 33, 34, 36, 40, 45, 49, 50, 60
1mm			FPC/FFC conductive surface(bottom side)
	Standard FH12- ** S-1SH P.9  Eccentric FH12- ** (**) SA-1SH  Standard  Number of contacts 5, 6, 7, 8, 9, 11, 12,16,17,22,26  Eccentric  Number of contacts 4, 6, 8, 10, 11, 14, 19, 24		FH12- ** S-1SV P.10  Number of contacts 6, 7, 8, 16, 20, 22, 24

## ■0.5mm Pitch Bottom Contact Type









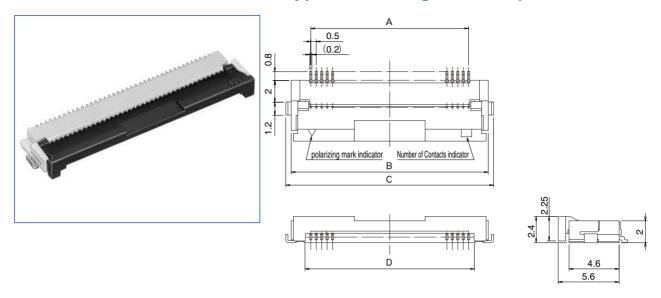
- Note 1: The coplanarity of each terminal lead within specified dimension is 0.1 mm Max.
- Packaged on tape and reel only. Check packaging specification.
- : Slight variations in color of the plastic compounds do not affect form, fit or function of the connector.
- Note 4: After reflow, the terminal plating may change color, however this does not represent a quality issue.

  Note S: If there is no problem with the connector height, we recommend the type with the strengthened Fliplock actuator (FH12S-\*S-0.5SH). Standard type connector height: 2 mm Connector height of type with strengthened Flip-lock actuator: 2.4 mm

	Part Number	CL No.	Number of Contacts	Α	В	С	D
	FH12-6S-0.5SH(**)	586-0582-5-**	6	2.5	6.1	7.1	3.57
	FH12-8S-0.5SH(**)	586-0744-5-**	8	3.5	7.1	8.1	4.57
	FH12-10S-0.5SH(**)	586-0522-3-**	10	4.5	8.1	9.1	5.57
	FH12-11S-0.5SH(**)	586-0600-5-**	11	5.0	8.6	9.6	6.07
	FH12-12S-0.5SH(**)	586-0704-0-**	12	5.5	9.1	10.1	6.57
	FH12-13S-0.5SH(**)	586-0549-0-**	13	6.0	9.6	10.6	7.07
	FH12-14S-0.5SH(**)	586-0533-0-**	14	6.5	10.1	11.1	7.57
	FH12-15S-0.5SH(**)	586-0523-6-**	15	7.0	10.6	11.6	8.07
	FH12-16S-0.5SH(**)	586-0531-4-**	16	7.5	11.1	12.1	8.57
	FH12-17S-0.5SH(**)	586-0606-1-**	17	8.0	11.6	12.6	9.07
	FH12-18S-0.5SH(**)	586-0530-1-**	18	8.5	12.1	13.1	9.57
	FH12-19S-0.5SH(**)	586-0534-2-**	19	9.0	12.6	13.6	10.07
	FH12-20S-0.5SH(**)	586-0524-9-**	20	9.5	13.1	14.1	10.57
	FH12-22S-0.5SH(**)	586-0532-7-**	22	10.5	14.1	15.1	11.57
	FH12-24S-0.5SH(**)	586-0521-0-**	24	11.5	15.1	16.1	12.57
	FH12-25S-0.5SH(**)	586-0692-3-**	25	12.0	15.6	16.6	13.07
	FH12-26S-0.5SH(**)	586-0576-2-**	26	12.5	16.1	17.1	13.57
	FH12-28S-0.5SH(**)	586-0612-4-**	28	13.5	17.1	18.1	14.57
Note 5	FH12-30S-0.5SH(**)	586-0525-1-**	30	14.5	18.1	19.1	15.57
	FH12-32S-0.5SH(**)	586-0681-7-**	32	15.5	19.1	20.1	16.57
	FH12-33S-0.5SH(**)	586-0520-8-**	33	16.0	19.6	20.6	17.07
	FH12-34S-0.5SH(**)	586-0617-8-**	34	16.5	20.1	21.1	17.57
	FH12-35S-0.5SH(**)	586-0740-4-**	35	17.0	20.6	21.6	18.07
	FH12-36S-0.5SH(**)	586-0526-4-**	36	17.5	21.1	22.1	18.57
Note 5	FH12-40S-0.5SH(**)	586-0527-7-**	40	19.5	23.1	24.1	20.57
Note 5	FH12-45S-0.5SH(**)	586-0528-0-**	45	22.0	25.6	26.6	23.07
Note 5	FH12-50S-0.5SH(**)	586-0529-2-**	50	24.5	28.1	29.1	25.57
Note 5	FH12-53S-0.5SH(**)	586-0595-7-**	53	26.0	29.6	30.6	27.07
	Note 1 : Embossed tape	reel packaging (2,0	000 pieces/reel, 50	0 pieces/i	reel). Orde	er by numl	per of

reels.

## ■0.5mm Pitch Bottom Contact Type with Strengthened Flip-lock Actuator



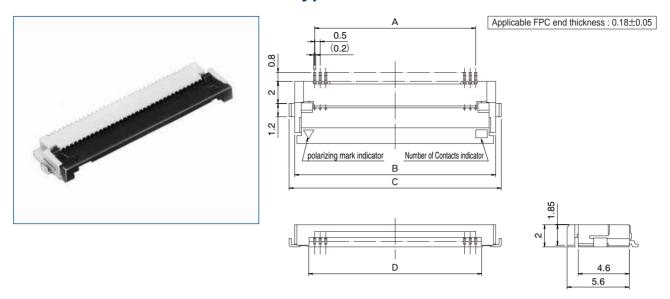
Note 1 : The coplanarity of each terminal lead within specified dimension is 0.1 mm Max. Note 2 : Packaged on tape and reel only. Check packaging specification.

Slight variations in color of the plastic compounds do not affect form, fit or function of the connector. Note 4: After reflow, the terminal plating may change color, however this does not represent a quality issue.

Part Number	CL No.	Number of Contacts	Α	В	С	D
FH12S-30S-0.5SH(**)	586-0667-6-**	30	14.5	18.1	19.1	15.57
FH12S-40S-0.5SH(**)	586-0640-0-**	40	19.5	23.1	24.1	20.57
FH12S-45S-0.5SH(**)	586-0665-0-**	45	22.0	25.6	26.6	23.07
FH12S-50S-0.5SH(**)	586-0642-5-**	50	24.5	28.1	29.1	25.57
FH12S-53S-0.5SH(**)	586-0691-0-**	53	26.0	29.6	30.6	27.07

Note 1 : Embossed tape reel packaging (2,000 pieces/reel, 500 pieces/reel). Order by number of reels.

## ■0.5mm Pitch Bottom Contact Type with 0.18mm FPC End Thickness



Note 1: The coplanarity of each terminal lead within specified dimension is 0.1 mm Max.

Note 2 : Packaged on tape and reel only. Check packaging specification.

Note 3 : Slight variations in color of the plastic compounds do not affect form, fit or function of the connector.

Note 4: After reflow, the terminal plating may change color, however this does not represent a quality issue.

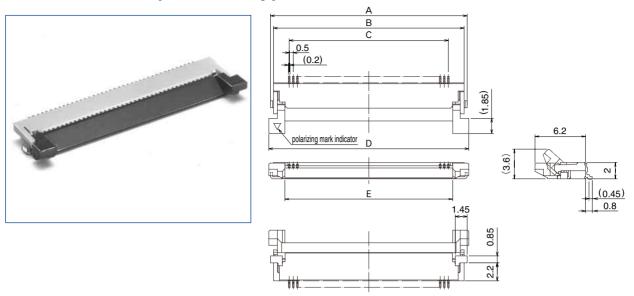
Unit:mm

Part Number	CL No.	Number of Contacts	Α	В	С	D
FH12F-6S-0.5SH(**)	586-0672-6-**	6	2.5	6.1	7.1	3.57
FH12F-8S-0.5SH(**)	586-0738-2-**	8	3.5	7.1	8.1	4.57
FH12F-10S-0.5SH(**)	586-0709-4-**	10	4.5	8.1	9.1	5.57
FH12F-12S-0.5SH(**)	586-0653-1-**	12	5.5	9.1	10.1	6.57
FH12F-13S-0.5SH(**)	586-0629-7-**	13	6.0	9.6	10.6	7.07
FH12F-14S-0.5SH(**)	586-0655-7-**	14	6.5	10.1	11.1	7.57
FH12F-15S-0.5SH(**)	586-0680-4-**	15	7.0	10.6	11.6	8.07
FH12F-16S-0.5SH(**)	586-0673-9-**	16	7.5	11.1	12.1	8.57
FH12F-18S-0.5SH(**)	586-0626-9-**	18	8.5	12.1	13.1	9.57
FH12F-20S-0.5SH(**)	586-0636-2-**	20	9.5	13.1	14.1	10.57
FH12F-22S-0.5SH(**)	586-0630-6-**	22	10.5	14.1	15.1	11.57
FH12F-24S-0.5SH(**)	586-0632-1-**	24	11.5	15.1	16.1	12.57
FH12F-25S-0.5SH(**)	586-0733-9-**	25	12.0	15.6	16.6	13.07
FH12F-26S-0.5SH(**)	586-0627-1-**	26	12.5	16.1	17.1	13.57
FH12F-28S-0.5SH(**)	586-0643-8-**	28	13.5	17.1	18.1	14.57
FH12F-30S-0.5SH(**)	586-0628-4-**	30	14.5	18.1	19.1	15.57
FH12F-32S-0.5SH(**)	586-0705-3-**	32	15.5	19.1	20.1	16.57
FH12F-34S-0.5SH(**)	586-0677-0-**	34	16.5	20.1	21.1	17.57
FH12F-36S-0.5SH(**)	586-0656-0-**	36	17.5	21.1	22.1	18.57
FH12F-40S-0.5SH(**)	586-0635-0-**	40	19.5	23.1	24.1	20.57

Note 1 : Embossed tape reel packaging (2,000 pieces/reel).

Order by number of reels.

## ■0.5mm Pitch Top Contact Type



Note 1 : The coplanarity of each terminal lead within specified dimension is 0.1 mm Max.

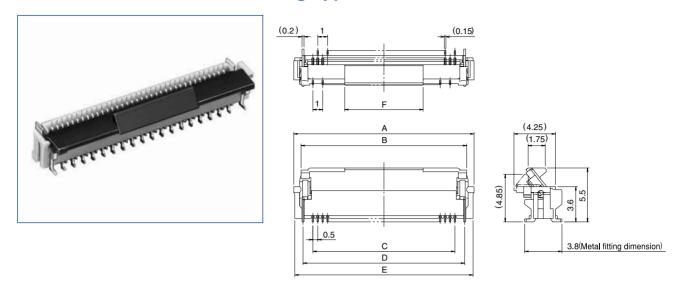
Note 2 : Packaged on tape and reel only. Check packaging specification.

Note 3 : Slight variations in color of the plastic compounds do not affect form, fit or function of the connector. Note 4: After reflow, the terminal plating may change color, however this does not represent a quality issue.

Part Number	CL No.	Number of Contacts	А	В	С	D	Е
FH12A-10S-0.5SH(**)	586-0550-9-**	10	9.1	8.35	4.5	9.5	5.57
FH12A-12S-0.5SH(**)	586-0696-4-**	12	10.1	9.35	5.5	10.5	6.57
FH12A-15S-0.5SH(**)	586-0551-1-**	15	11.6	10.85	7.0	12.0	8.07
FH12A-16S-0.5SH(**)	586-0552-4-**	16	12.1	11.35	7.5	12.5	8.57
FH12A-18S-0.5SH(**)	586-0553-7-**	18	13.1	12.35	8.5	13.5	9.57
FH12A-20S-0.5SH(**)	586-0554-0-**	20	14.1	13.35	9.5	14.5	10.57
FH12A-22S-0.5SH(**)	586-0686-0-**	22	15.1	14.35	10.5	15.5	11.57
FH12A-24S-0.5SH(**)	586-0555-2-**	24	16.1	15.35	11.5	16.5	12.57
FH12A-26S-0.5SH(**)	586-0663-5-**	26	17.1	16.35	12.5	17.5	13.57
FH12A-28S-0.5SH(**)	586-0725-0-**	28	18.1	17.35	13.5	18.5	14.57
FH12A-29S-0.5SH(**)	586-0585-3-**	29	18.6	17.85	14.0	19.0	15.07
FH12A-30S-0.5SH(**)	586-0556-5-**	30	19.1	18.35	14.5	19.5	15.57
FH12A-32S-0.5SH(**)	586-0687-3-**	32	20.1	19.35	15.5	20.5	16.57
FH12A-33S-0.5SH(**)	586-0570-6-**	33	20.6	19.85	16.0	21.0	17.07
FH12A-34S-0.5SH(**)	586-0670-0-**	34	21.1	20.35	16.5	21.5	17.57
FH12A-36S-0.5SH(**)	586-0662-2-**	36	22.1	21.35	17.5	22.5	18.57
FH12A-40S-0.5SH(**)	586-0557-8-**	40	24.1	23.35	19.5	24.5	20.57
FH12A-42S-0.5SH(**)	586-0698-0-**	42	25.1	24.35	20.5	25.5	21.57
FH12A-45S-0.5SH(**)	586-0558-0-**	45	26.6	25.85	22.0	27.0	23.07
FH12A-50S-0.5SH(**)	586-0559-3-**	50	29.1	28.35	24.5	29.5	25.57

Note 1: Embossed tape reel packaging (2,000 pieces/reel). Order by number of reels.

## ■0.5mm Pitch Vertical mounting Type



Note 1 : The coplanarity of each terminal lead within specified dimension is 0.1 mm Max.

Note 2 : Packaged on tape and reel only. Check packaging specification.

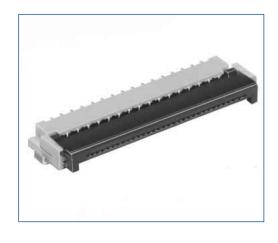
Note 3 : Slight variations in color of the plastic compounds do not affect form, fit or function of the connector. Note 4 : After reflow, the terminal plating may change color, however this does not represent a quality issue.

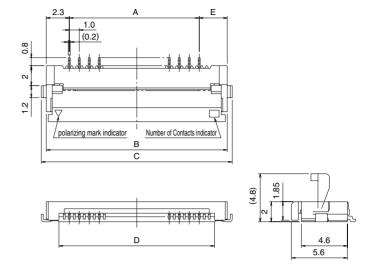
Part Number	CL No.	Number of Contacts	Α	В	С	D	Е	F
FH12-10S-0.5SV(**)	586-0560-2-**	10	8.4	6.9	4.5	6.5	8.2	4
FH12-12S-0.5SV(**)	586-0615-2-**	12	9.4	7.9	5.5	7.5	9.2	4
FH12-13S-0.5SV(**)	586-0575-0-**	13	9.9	8.4	6.0	8.0	9.7	4
FH12-15S-0.5SV(**)	586-0561-5-**	15	10.9	9.4	7.0	9.0	10.7	4
FH12-16S-0.5SV(**)	586-0572-1-**	16	11.4	9.9	7.5	9.5	11.2	4
FH12-17S-0.5SV(**)	586-0601-8-**	17	11.9	10.4	8.0	10.0	11.7	4
FH12-18S-0.5SV(**)	586-0573-4-**	18	12.4	10.9	8.5	10.5	12.2	4
FH12-20S-0.5SV(**)	586-0562-8-**	20	13.4	11.9	9.5	11.5	13.2	4
FH12-22S-0.5SV(**)	586-0589-4-**	22	14.4	12.9	10.5	12.5	14.2	8
FH12-24S-0.5SV(**)	586-0563-0-**	24	15.4	13.9	11.5	13.5	15.2	8
FH12-26S-0.5SV(**)	586-0664-8-**	26	16.4	14.9	12.5	14.5	16.2	8
FH12-30S-0.5SV(**)	586-0564-3-**	30	18.4	16.9	14.5	16.5	18.2	8
FH12-32S-0.5SV(**)	586-0699-2-**	32	19.4	17.9	15.5	17.5	19.2	8
FH12-33S-0.5SV(**)	586-0565-6-**	33	19.9	18.4	16.0	18.0	19.7	8
FH12-34S-0.5SV(**)	586-0706-6-**	34	20.4	18.9	16.5	18.5	20.2	8
FH12-36S-0.5SV(**)	586-0641-2-**	36	21.4	19.9	17.5	19.5	21.2	8
FH12-40S-0.5SV(**)	586-0566-9-**	40	23.4	21.9	19.5	21.5	23.2	8
FH12-45S-0.5SV(**)	586-0567-1-**	45	25.9	24.4	22.0	24.0	25.7	8
FH12-49S-0.5SV(**)	586-0602-0-**	49	27.9	26.4	24.0	26.0	27.7	8
FH12-50S-0.5SV(**)	586-0568-4-**	50	28.4	26.9	24.5	26.5	28.2	8
FH12-60S-0.5SV(**)	586-0735-4-**	60	33.4	31.9	29.5	31.5	33.2	8

Note 1: Embossed tape reel packaging (1,000 pieces/reel, 500 pieces/reel).

Order by number of reels.

## ■1mm Pitch Type Bottom Contact Type





Note 1: The coplanarity of each terminal lead within specified dimension is 0.1 mm Max.

Note 2 : Packaged on tape and reel only. Check packaging specification.

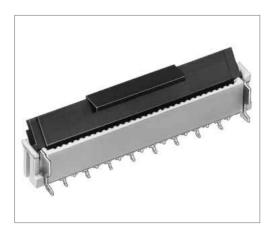
Note 3 : Slight variations in color of the plastic compounds do not affect form, fit or function of the connector.

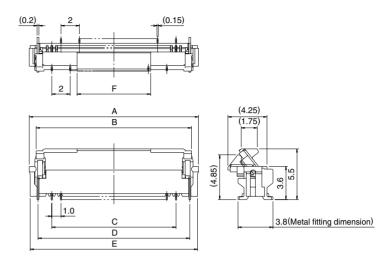
Note 4: After reflow, the terminal plating may change color, however this does not represent a quality issue.

	Part Number	CL No.	Number of Contacts	Α	В	С	D	Е
	FH12-5S-1SH(**)	586-0591-6-**	5	4	8.6	9.6	6.07	2.3
	FH12-6S-1SH(**)	586-0607-4-**	6	5	9.6	10.6	7.07	2.3
	FH12-7S-1SH(**)	586-0535-5-**	7	6	10.6	11.6	8.07	2.3
Φ	FH12-8S-1SH(**)	586-0579-0-**	8	7	11.6	12.6	9.07	2.3
typ	FH12-9S-1SH(**)	586-0540-5-**	9	8	12.6	13.6	10.07	2.3
Standard type	FH12-11S-1SH(**)	586-0668-9-**	11	10	14.6	15.6	12.07	2.3
tano	FH12-12S-1SH(**)	586-0741-7-**	12	11	15.6	16.6	13.07	2.3
0)	FH12-16S-1SH(**)	586-0536-8-**	16	15	19.6	20.6	17.07	2.3
	FH12-17S-1SH(**)	586-0739-5-**	17	16	20.6	21.6	18.07	2.3
	FH12-22S-1SH(**)	586-0547-4-**	22	21	25.6	26.6	23.07	2.3
	FH12-26S-1SH(**)	586-0592-9-**	26	25	29.6	30.6	27.07	2.3
	FH12-10(4)SA-1SH(**)	586-0537-0-**	4	3	8.1	9.1	5.57	2.8
	FH12-14(6)SA-1SH(**)	586-0538-3-**	6	5	10.1	11.1	7.57	2.8
be 'pe	FH12-18(8)SA-1SH(**)	586-0539-6-**	8	7	12.1	13.1	9.57	2.8
Eccentric type	FH12-22(10)SA-1SH(**)	586-0541-8-**	10	9	14.1	15.1	11.57	2.8
enti	FH12-24(11)SA-1SH(**)	586-0542-0-**	11	10	15.1	16.1	12.57	2.8
EG	FH12-30(14)SA-1SH(**)	586-0543-3-**	14	13	18.1	19.1	15.57	2.8
	FH12-40(19)SA-1SH(**)	586-0546-1-**	19	18	23.1	24.1	20.57	2.8
	FH12-50(24)SA-1SH(**)	586-0548-7-**	24	23	28.1	29.1	25.57	2.8

Note 1: Embossed tape reel packaging (2,000 pieces/reel, 500 pieces/reel). Order by number of reels.

## ■1mm Pitch Vertical Mounting Type





Note 1 : The coplanarity of each terminal lead within specified dimension is 0.1 mm Max.

Note 2 : Packaged on tape and reel only. Check packaging specification.

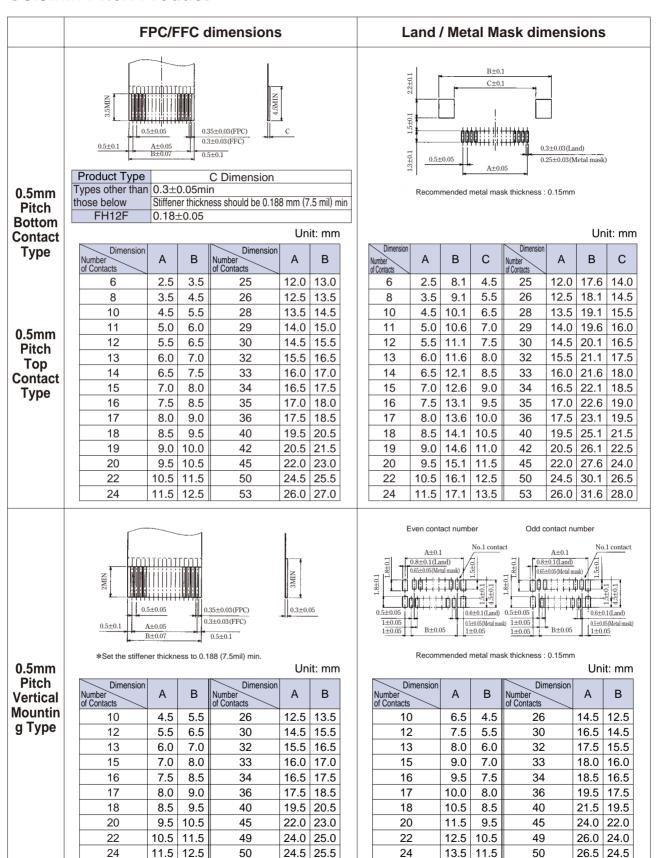
Note 3 : Slight variations in color of the plastic compounds do not affect form, fit or function of the connector. Note 4 : After reflow, the terminal plating may change color, however this does not represent a quality issue.

Part Number	CL No.	Number of Contacts	Α	В	С	D	Е	F
FH12-6S-1SV(**)	586-0605-9-**	6	9.9	8.4	5	8	9.7	4
FH12-7S-1SV(**)	586-0610-9-**	7	10.9	9.4	6	9	10.7	4
FH12-8S-1SV(**)	586-0593-1-**	8	11.9	10.4	7	10	11.7	4
FH12-16S-1SV(**)	586-0574-7-**	16	19.9	18.4	15	18	19.7	8
FH12-20S-1SV(**)	586-0634-7-**	20	23.9	22.4	19	22	23.7	8
FH12-22S-1SV(**)	586-0584-0-**	22	25.9	24.4	21	24	25.7	8
FH12-24S-1SV(**)	586-0594-4-**	24	27.9	26.4	23	26	27.7	8

Note 1: Embossed tape reel packaging (1,000 pieces/reel, 500 pieces/ree). Order by number of reels.

#### ■ Recommended FPC/FFC dimensions and Land/Metal Mask dimensions

#### ●0.5mm Pitch Product



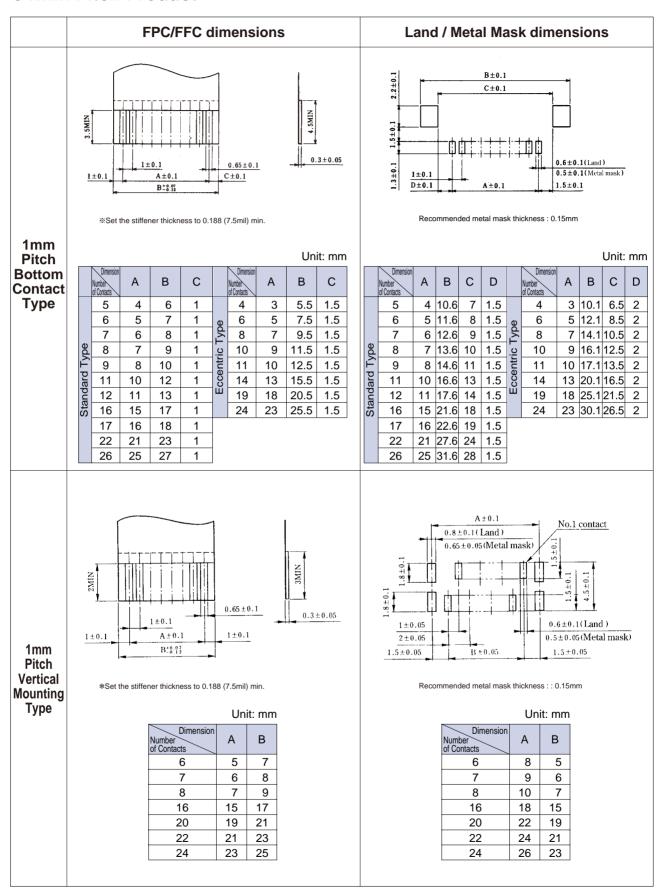
29.5 30.5

60

31.5 29.5

## ■Recommended FPC/FFC dimensions and Land/Metal Mask dimensions

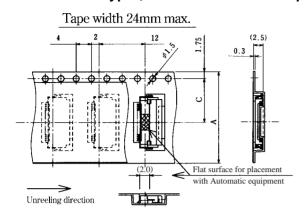
#### ●1mm Pitch Product

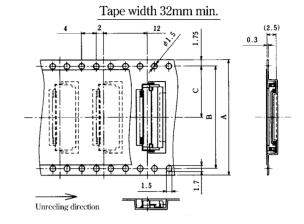


## **■**Packaging Specification

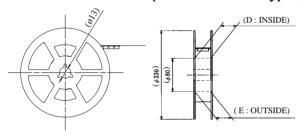
## **Embossed Carrier Tape Dimensions**

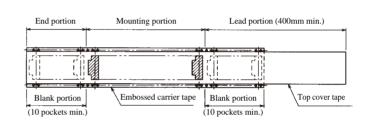
#### Horizontal Type (Common to Bottom/Top Contact, 0.5mm/1mm Pitch)





#### Reel Dimensions (Common to All Types)





Unit:mm

#### ●0.5mm Pitch Bottom/Top Contact Type

outoning top contact type						
Number of Contacts	А	В	С	D	Е	
6	16		7.5	17.4	21.4	
8	16		7.5	17.4	21.4	
10	16		7.5	17.4	21.4	
11	16		7.5	17.4	21.4	
12	24		11.5	25.4	29.4	
13	24		11.5	25.4	29.4	
14	24		11.5	25.4	29.4	
15	24		11.5	25.4	29.4	
16	24		11.5	25.4	29.4	
17	24		11.5	25.4	29.4	
18	24		11.5	25.4	29.4	
19	24		11.5	25.4	29.4	
20	24		11.5	25.4	29.4	
22	24		11.5	25.4	29.4	
24	24		11.5	25.4	29.4	

					OTHE.IIIII
Dimension Number of Contacts	Α	В	С	D	Е
25	24		11.5	25.4	29.4
26	24		11.5	25.4	29.4
28	32	28.4	14.2	33.4	37.4
29	32	28.4	14.2	33.4	37.4
30	32	28.4	14.2	33.4	37.4
32	32	28.4	14.2	33.4	37.4
33	32	28.4	14.2	33.4	37.4
34	32	28.4	14.2	33.4	37.4
35	44	40.4	20.2	45.4	49.4
36	44	40.4	20.2	45.4	49.4
40	44	40.4	20.2	45.4	49.4
42	44	40.4	20.2	45.4	49.4
45	44	40.4	20.2	45.4	49.4
50	44	40.4	20.2	45.4	49.4
53	44	40.4	20.2	45.4	49.4

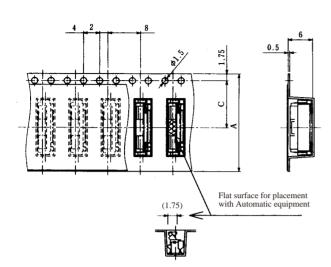
#### ● 1mm Pitch Bottom Contact Type

	Number of Contacts	Α	В	С	D	Е
	5	16		7.5	17.4	21.4
	6	24		11.5	25.4	29.4
	7	24		11.5	25.4	29.4
Type	8	24		11.5	25.4	29.4
	9	24		11.5	25.4	29.4
ard	11	24		11.5	25.4	29.4
Standard	12	24		11.5	25.4	29.4
St	16	32	28.4	14.2	33.4	37.4
	17	44	40.4	20.2	45.4	49.4
	22	44	40.4	20.2	45.4	49.4
	26	44	40.4	20.2	45.4	49.4

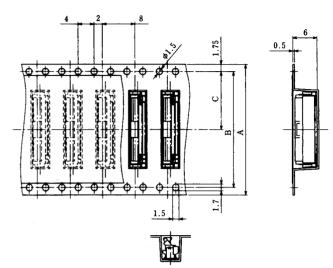
						Unit:mm
	Dimension Number of Contacts	Α	В	O	D	Е
	4	16		7.5	17.4	21.4
ته ا	6	24		11.5	25.4	29.4
Type	8	24		11.5	25.4	29.4
		24		11.5	25.4	29.4
Eccentric	11	24		11.5	25.4	29.4
ဗြ	14	32	28.4	14.2	33.4	37.4
Ш	19	44	40.4	20.2	45.4	49.4
	24	44	40.4	20.2	45.4	49.4

#### **Vertical Mounting Type (Common to 0.5mm/1mm Pitch)**

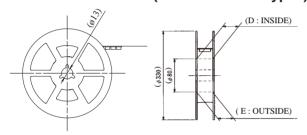
#### Tape width 24mm max.

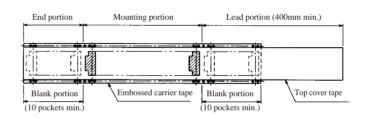


#### Tape width 32mm min.



#### **Reel Dimensions (Common to All Types)**





#### ●0.5mm Pitch Vertical mounting Type

Dimension Number of Contacts	Α	В	С	D	Е	
10	16		7.5	17.4	21.4	
12	16		7.5	17.4	21.4	
13	24		11.5	25.4	29.4	
15	24		11.5	25.4	29.4	
16	24		11.5	25.4	29.4	
17	24		11.5	25.4	29.4	
18	24		11.5	25.4	29.4	
20	24		11.5	25.4	29.4	
22	24		11.5	25.4	29.4	
24	24		11.5	25.4	29.4	

#### Unit:mm

Dimension Number of Contacts	Α	В	С	D	Е
26	24		11.5	25.4	29.4
30	32	28.4	14.2	33.4	37.4
32	32	28.4	14.2	33.4	37.4
33	32	28.4	14.2	33.4	37.4
34	44	40.4	20.2	45.4	49.4
36	44	40.4	20.2	45.4	49.4
40	44	40.4	20.2	45.4	49.4
45	44	40.4	20.2	45.4	49.4
49	44	40.4	20.2	45.4	49.4
50	44	40.4	20.2	45.4	49.4
60	56	52.4	26.2	57.4	61.4

#### ●1mm Pitch Vertical mounting Type

Dimension Number of Contacts	Α	В	С	D	Е
6	24		11.5	25.4	29.4
7	24		11.5	25.4	29.4
8	24		11.5	25.4	29.4
16	32	28.4	14.2	33.4	37.4
20	44	40.4	20.2	45.4	49.4
22	44	40.4	20.2	45.4	49.4
24	44	40.4	20.2	45.4	49.4

## **■FH12 Series FPC/FFC Construction (Recommended Specifications)**

## 1. FFC Flexible Flat Cable

	Material Name	Material	Thickness (µm)	
	Polyester film		(12)	
	Adhesive	Thermoplastic polyester	(30)	
	(Nickel under plated / Gold plated), soft copper film		35	
<b>←</b>	Adhesive	Polyester type	30	
	Polyester		12	
<b>-</b>	Adhesive	Polyester type	30	
	Stiffener	Polyester type	188	(Note)
		Total	295	

\*Real tolerance of thickness dimension is on the order of  $\pm 20 \,\mu\text{m}$  (275 to 315  $\mu\text{m}$ )

Note: Use of a thicker FFC results in a stiffer lock action and the lock is more easily released.

A factor that contributes to thicker FFC is the use of 250  $\mu$ m stiffener which is thicker than the standard (188  $\mu$ m) product. This results in a total thickness of 357  $\mu$ m.

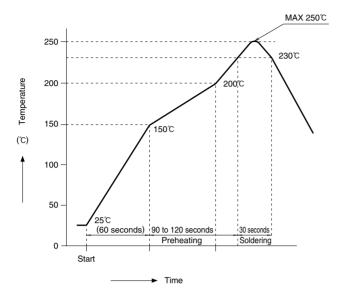
When using FFC, control of FFC thickness becomes easy if you indicate to us the thickness of the stiffener.

#### 2. FPC **FPC: Flexible Printed Circuit** Material Name Thickness (µm) (25)Polyimide 1 mil Covering layer film (25)Cover adhesive Nickel under plated 1to 5 µm / 3 Surface treatmenta Gold plated 0.2 µm Copper foil Cu 1oz 35 Base adhesive Heat-hardened adhesive 25 Base film Polyimide 1 mil 25 Reinforcement material adhesive Heat-hardened adhesive 30 Stiffener Polyimide 7 mil 175 Total 293

## 3. Precautions

- 1. This specification is a recommendation for the construction of the FH12 Series FPC and FFC (t=0.3  $\pm 0.05$ ).
- 2. For details about the construction, please contact the FPC/FFC manufacturers.

## **■**Recommended Temperature Profile



#### **HRS** test conditions

Solder method :Reflow, IR/hot air Environment: :Room air Solder composition :Paste.

96.5%Sn/3%Ag/0.5%Cu (Senju Metal Industry, Co.,

Ltd.'s

Part Number: M705-221CM5-

32-10.5)

:Glass epoxy Test board

40mm×80mm×1.6mm thick

:Top and bottom Land dimensions

contact type 0.3mm×1.3mm Vertical mounting type

0.6mm×1.5mm

Metal mask :Top and bottom contact type

0.25mm×1.3mm×0.15mm

thick

Vertical mounting type 0.5mm×1.5mm×0.15mm

thick

This temperature profile is based on the above

In individual applications the actual temperature may vary, depending on solder paste type, volume/thickness and board size/thickness. Consult your solder paste and equipment manufacturer for specific recommendations.

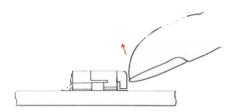
## **■**Connector Operating Instructions, precautions and recommendations

## ●Bottom Contact Type (common for 0.5mm/1mm Pitch)

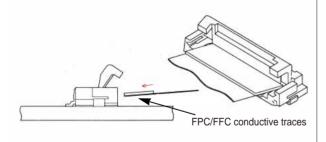
# 1. FPC/FFC Termination procedure. Connector installed on the board.

1) Lift up the actuator. Use thumb or index finger.

Operation

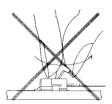


2) Fully insert the FPC/FFC parallel to mounting surface, with the exposed conductive traces facing down.

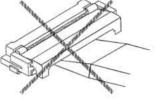


1) Avoid grasping the actuator with two fingers or lifting the actuator with fingernail.

**Precautions** 

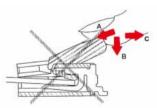


2) Do not use a thin tool such as the tip of a screwdriver to release the lock lever. Doing so will cause deformation of the contacts.

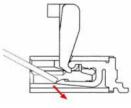


3) Do not apply force in the direction of arrows A, B, or C while the lock lever is open.

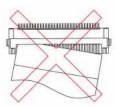
Doing so will cause the lock lever to become disen gaged, or will damage the hook portion of the connector body.



4) When inserting the FPC/FFC, do not forcefully rub against the surface beneath the connector insertion slot. Doing so will result in the FPC/FFC forcefully striking the contacts and this will cause contact deformation, peeling of the FPC/FFC conductors, and other irregularities.



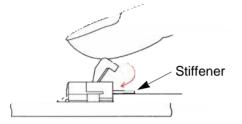
5) Insert the FPC/FFC at the proper position of the connector insertion slot, and insert perpendicularly with respect to the connector. Improper insertion will cause continuity problems, disengagement of the lock lever, and damage to the hook portion.



## ●Bottom Contact Type (common for 0.5mm/1mm Pitch)

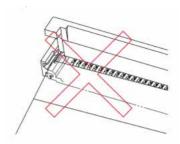
#### Operation

3) Rotate down the actuator until firmly closed. It is critical that the inserted FPC/FFC is not moved and remains fully inserted. Should the FPC/FFC be moved, open the actuator and repeat the process, starting with Step 1.

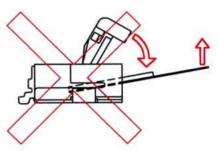


#### **Precautions**

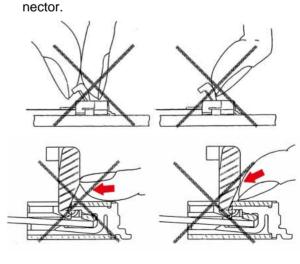
6) Partial insertion of the FPC/FFC, offset insertion, and diagonal insertion will result in an unfavorable engagement of the lock lever in which the lock lever is raised. To correct this, first remove the FPC/FFC and then reinsert it. Forcing the lock will damage the connector.



7) When locking, handle the FPC/FFC so that a load is not applied to the FPC/FFC as would occur by pulling the FPC/FFC, or lifting it, etc. When a load is applied in the opposite direction to the rotational movement of the lock, an excessive load will be applied and this will cause connector damage.

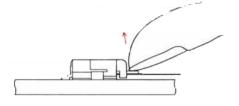


8) At the time of lock operation, application of force such as that indicated by the arrows in the diagrams below will cause the lock lever to disengage. When the lock lever has become disengaged, please exchange the entire con-



#### 2. FPC/FFC Removal

- 1) Lift up the actuator.
- 2) Carefully remove the FPC/FFC.

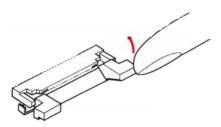


## ●Top Contact Type

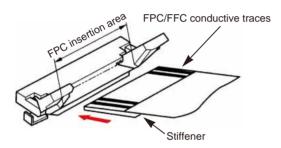
#### Operation

## 1. FPC/FFC Termination procedure. Connector installed on the board.

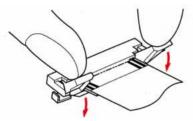
1) Lift up the actuator. Use thumb or index finger.



Fully insert the FPC/FFC parallel to mounting surface, with the exposed conductive traces facing UP.

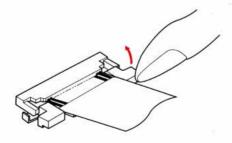


3) Rotate down the actuator until firmly closed. It is critical that the inserted FPC/FFC is not moved and remains fully inserted. Should the FPC/FFC be moved, open the actuator and repeat the process, starting with Step 1 above.



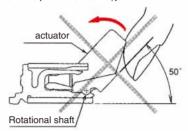
#### 2. FPC/FFC Removal

- 1) Lift up the actuator.
- 2) Carefully remove the FPC/FFC.

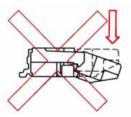


#### **Precautions**

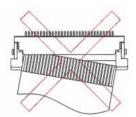
 Avoid further lifting of the actuator once the lock has been released. Doing so will cause the lock lever to separate from the rotational shaft, and the lock lever will become disengaged or the hook portion of the connector body will be damaged.



2) Avoid further pressing of the lock portion from the locked condition when the FPC/FFC has not yet been inserted. Doing so will cause the lock lever to become disengaged from the rotational shaft, and the hook portion of the connector body will be damaged.



 Do not insert the FPC/FFC diagonally. Do i ng so will result in the corners of the FPC/FFC catching on the contacts and will cause deformation of the contacts.



4) When closing down the actuator apply equal pressure to both sides of the actuator.

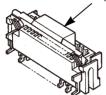


## ●Vertical Mounting type (common for 0.5 mm/1 mm pitch)

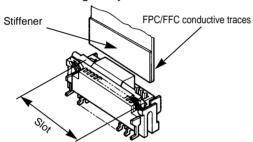
#### Operation

# 1. FPC/FFC Termination procedure. Connector installed on the board.

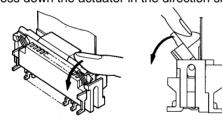
 Verify that the actuator is positioned upright. If the actuator has rotated to the side, carefully rotate it upright. Actuator upright



Insert the FPC/FFC vertically in the connector slot assuring that the conductive traces of the FPC/FFC are facing away from the actuator.

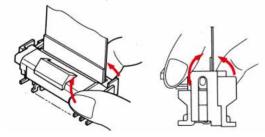


3) Press down the actuator in the direction shown.



#### 2. FPC/FFC Removal

Rotate the actuator upward and withdraw the FPC/FFC.



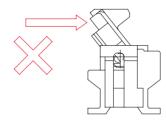
#### **Precautions**

 Avoid forcing the actuator up or down without the FPC/FFC inserted.





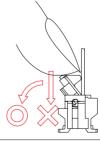
 Do not attempt to open or over rotate an already released actuator (refer to the diagram below). These actions may damage the actuator.



 Do not insert the FPC/FFC diagonally. Doing so will result in the corners of the FPC/FFC catching on the contacts and will cause deformation of the contacts.



4) Do not press down vertically on the actuator when the FPC/FFC already inserted, it needs to be rotated to engage the lock. Refer to the diagram below. Doing so may cause actuator failure.





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http://www.hirose.com

http://www.hirose-connectors.com