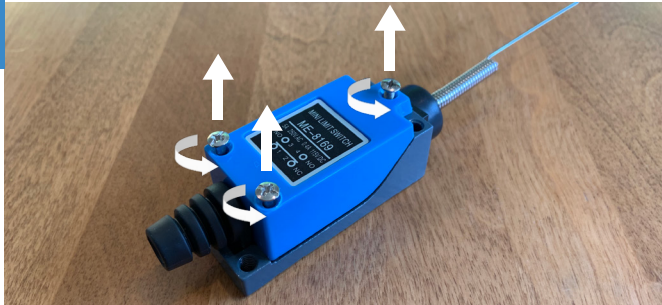


Wobble Switch

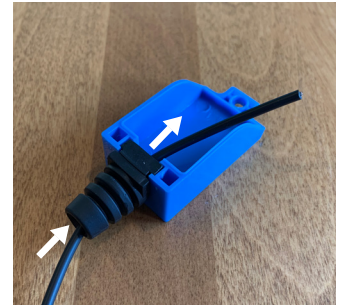
ASSEMBLY MANUAL

* Parts A through C do not need to be built in A-B-C sequence

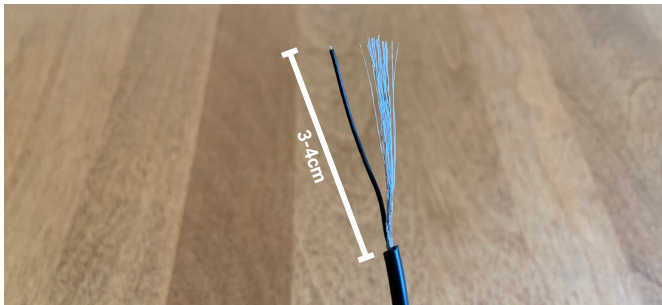
PART A



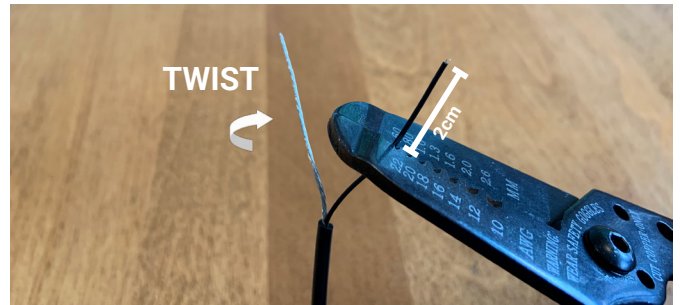
01. Remove the cover by unscrewing the 3 screws.



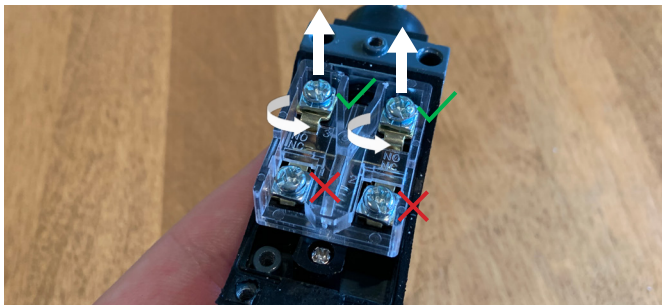
02. Cut the mono cable in half to a 6' length and put the cable through the flexible strain relief.



03. Use a wire stripper to strip 3-4cm length of cable to expose the two internal wires.



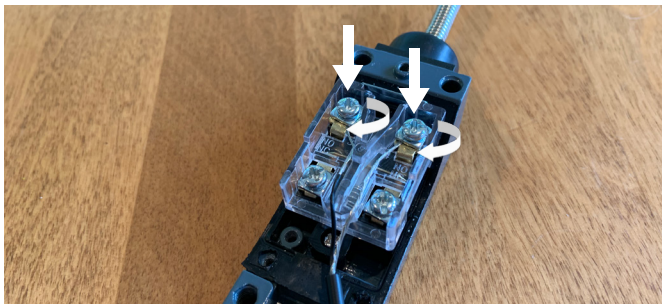
04. Twist the exposed wire and strip the 2nd wire with the plastic sheath 2cm.



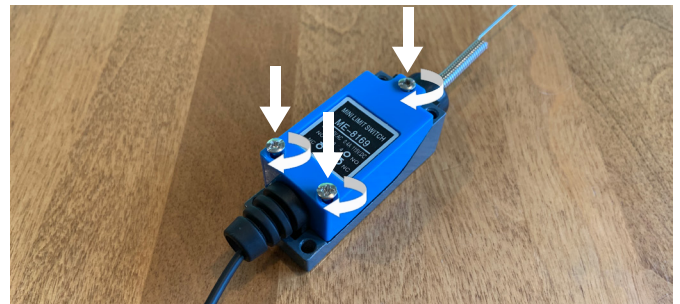
05. Unscrew the top 2 "NO" screws (not "NC") just enough (1-2 full turns) so the plate is exposed.



06. Twist the short wire and slide the two wires between the plates.



07. Screw the 2 screws back in to hold the cables in place.



08. Put the cover back in place and screw the 3 screws back in.

Wobble Switch

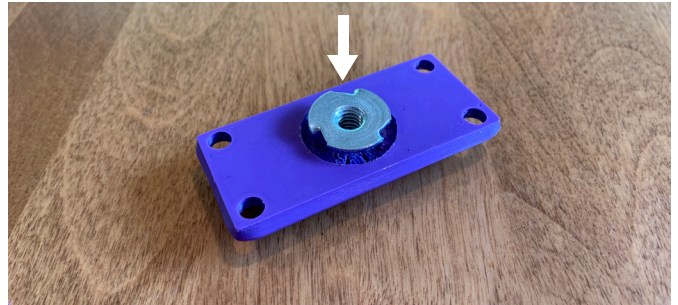
ASSEMBLY MANUAL

* Parts A through C do not need to be built in A-B-C sequence

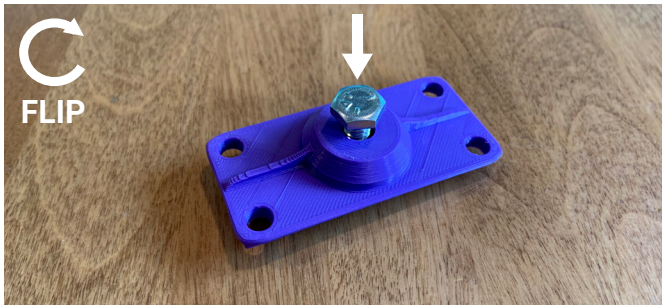
PART B



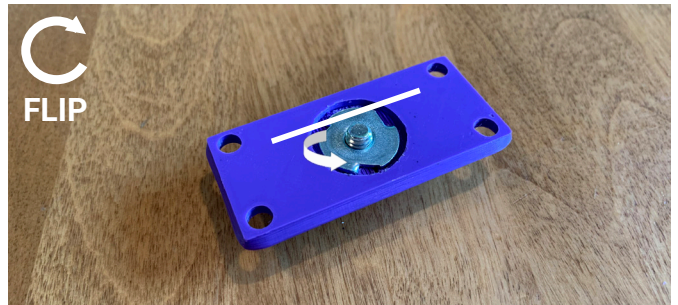
09. Remove the thin layer of 3D printed material.



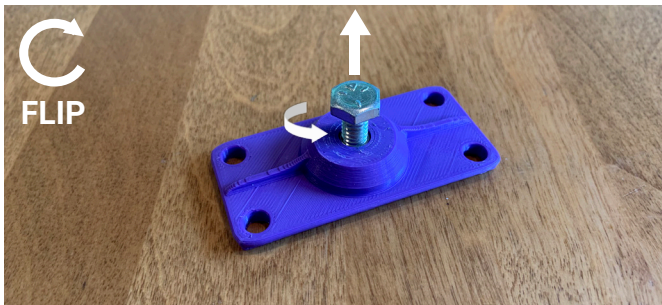
10. Insert the 1/4-inch-20 UNC tee nut into the hole on the adapter plate.



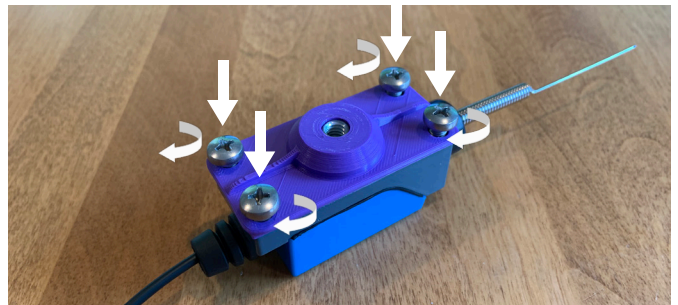
11. Insert the hex bolt from the other side of the adapter plate.



12. Using a wrench, screw the hex bolt into the t-nut and tighten until it sits flush.



13. Unscrew the bolt.



14. Put the adapter plate against the back side of the limit switch and secure with four M5 screws.

Optional



15. Apply a small amount of glue to the black square.



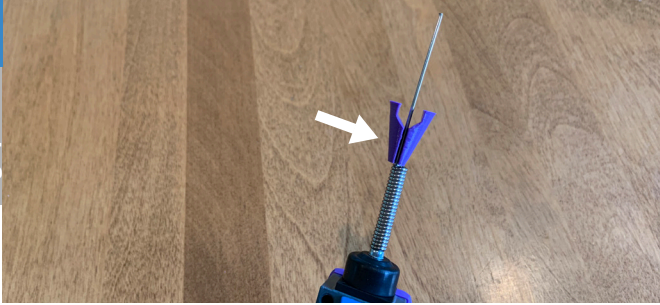
16. Flip the nameplate so the letters are correct and place it on the black square.

Wobble Switch

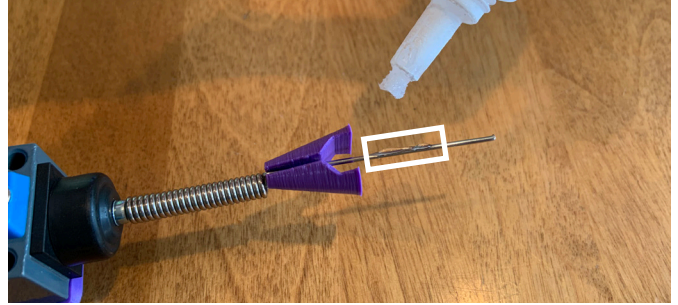
ASSEMBLY MANUAL

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Jig optional PART C



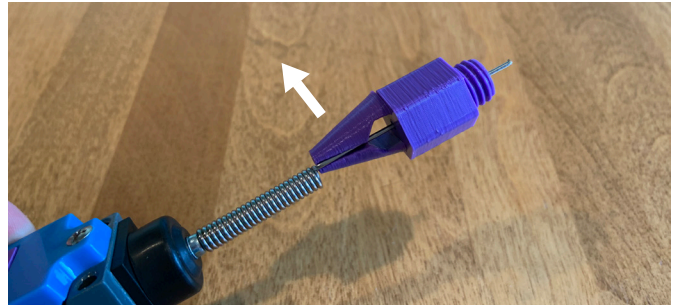
17. Insert the gluing jig onto the wire **with the tapered point touching the coil.**



18. Apply a small amount of glue above the jig (or 2cm above the coil) for about 1.5cm.

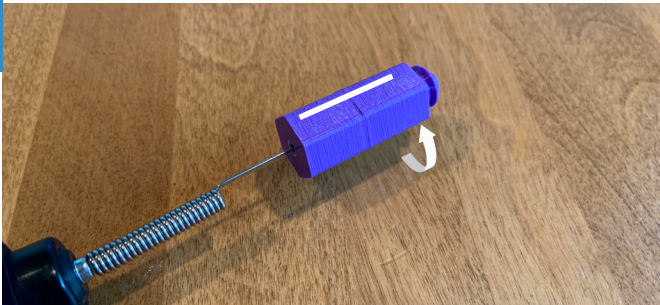


19. Slide the base on so it is flush with the jig (or 2cm above the coil) and let it sit for 10min.

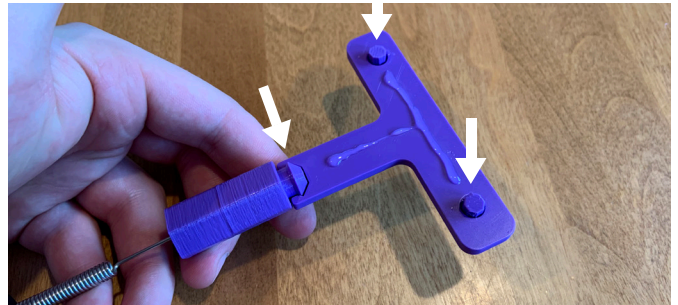


20. Pop the jig off the wire.

PART D



21. Screw the connector onto the base that is glued to the wire and tighten so the hex pattern is flush.

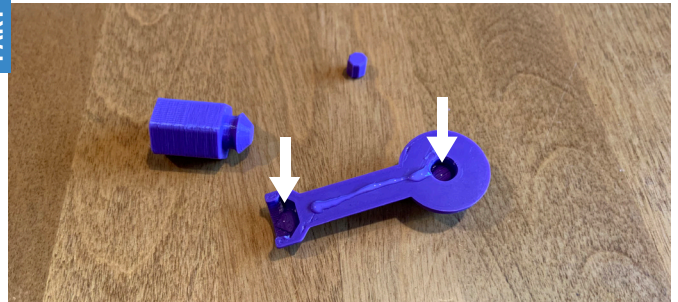


22. Place the connector in the slot and apply a small drop of glue to each hole and on the flat surface.



23. Place the other half of the T on top and let it sit for 10min.

PART E



24. Repeat the same steps as the T-Topper.