Wobble Switch

ASSEMBLY MANUAL



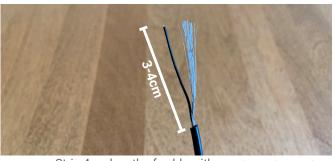


Remove the cover by unscrewing the 3 screws.



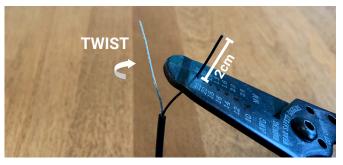


Cut the mono cable in half to a 6' length and put the cable through the flexible strain relief.

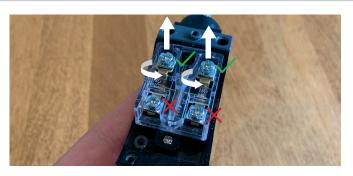


Strip 4cm length of cable with a wire stripper to expose the two internal wires.





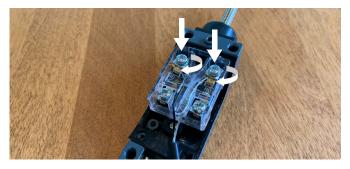
Twist the exposed wire and strip the 2nd wire with the plastic sheath 2cm.



Unscrew the top 2 "NO" screws (not "NC") just enough (1-2 full turns) so the plate is exposed.



Twist the short wire and slide the two wires between the plates.



Screw the 2 screws back in to hold the cables in



Put the cover back in place and screw the 3 screws back in.

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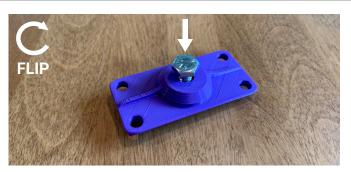




Remove the thin layer of 3D printed material.



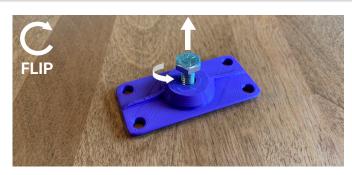
Insert the ¼-inch-20 UNC tee nut into the hole on the adapter plate.



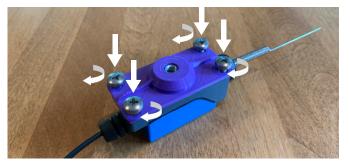
Insert the hex bolt from the other side of the adapter plate.



Using a wrench, screw the hex bolt into the t-nut and tighten until it sits flush.



13. Unscrew the bolt.



Put the adapter plate against the back side of the limit switch and secure with four M5 screws.



15. Apply a small amount of glue to the black square.



Flip the nameplate so the letters are correct and place it on the black square.

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Apply a thin layer of superglue to the top face of the cone-shaped topper adapter.



18. Slide the topper adapter to the base of the metal wire.



19. Place the connector on the metal wire.



Put a few drops of glue in and around the hole. Let it set for 10 minutes.



21 • IMPORTANT: Drop 4 or 5 drops of superglue inside the hole. Do not get glue on the top surface.



22. Screw on the switch topper.