

Required stocks

Stock length	Quantity
4,200	6
Total	6

Kerf	3
Total parts	35
Total parts length	24,212
Used stocks total length	25,200
Total yield	96.08 %

Layout patterns

Repetition	Stock length	Cuts	Material waste	Cut waste
3x	4,200	[5x 704] [1x 648]	14	18
2x	4,200	[1x 704] [1x 400] [2x 1500]	84	12
1x	4,200	[1x 704] [4x 400] [4x 299]	673	27