

Required stocks

| Stock length | Quantity |
|--------------|----------|
| 4,200        | 7        |
| Total        | 7        |

|                          |         |
|--------------------------|---------|
| Kerf                     | 3       |
| Total parts              | 47      |
| Total parts length       | 27,364  |
| Used stocks total length | 29,400  |
| Total yield              | 93.07 % |

Layout patterns

| Repetition | Stock length | Cuts                              | Material waste | Cut waste |
|------------|--------------|-----------------------------------|----------------|-----------|
| 1x         | 4,200        | [ 1x 400 ] [ 2x 1428 ] [ 2x 464 ] | 1              | 15        |
| 1x         | 4,200        | [ 2x 1428 ] [ 2x 464 ] [ 1x 400 ] | 1              | 15        |
| 1x         | 4,200        | [ 2x 464 ] [ 5x 400 ] [ 3x 400 ]  | 42             | 30        |
| 1x         | 4,200        | [ 10x 400 ]                       | 170            | 30        |
| 2x         | 4,200        | [ 5x 704 ] [ 1x 400 ]             | 262            | 18        |
| 1x         | 4,200        | [ 1x 400 ] [ 2x 728 ] [ 2x 586 ]  | 1,157          | 15        |