

## Required stocks

Stock length	Quantity
<b>4,200</b>	<b>7</b>
<b>Total</b>	<b>7</b>

Kerf	1.5
Total parts	48
Total parts length	28,212
Used stocks total length	29,400
Total yield	95.96 %

## Layout patterns

Repetition	Stock length	Cuts	Material waste	Cut waste
1x	4,200	[ 1x 704 ] [ 4x 400 ] [ 4x 464 ]	26.5	13.5
2x	4,200	[ 2x 1428 ] [ 1x 464 ] [ 1x 800 ]	74	6
2x	4,200	[ 5x 704 ] [ 1x 586 ]	85	9
1x	4,200	[ 9x 400 ] [ 1x 400 ]	185	15
1x	4,200	[ 3x 400 ] [ 6x 400 ]	586.5	13.5