

Required stocks

Stock length	Quantity
4,200	6
Total	6

Kerf	1.5
Total parts	35
Total parts length	24,212
Used stocks total length	25,200
Total yield	96.08 %

Layout patterns

Repetition	Stock length	Cuts	Material waste	Cut waste
3x	4,200	[ 5x 704 ] [ 1x 648 ]	23	9
2x	4,200	[ 1x 704 ] [ 1x 400 ] [ 2x 1404 ]	282	6
1x	4,200	[ 1x 704 ] [ 4x 400 ] [ 4x 395 ]	302.5	13.5