

Required stocks

Stock length	Quantity
<b>4,200</b>	<b>6</b>
<b>Total</b>	<b>6</b>

Kerf	1.5
Total parts	32
Total parts length	22,652
Used stocks total length	25,200
Total yield	89.89 %

Layout patterns

Repetition	Stock length	Cuts	Material waste	Cut waste
1x	4,200	[ 3x 704 ] [ 3x 400 ] [ 2x 395 ]	86	12
3x	4,200	[ 5x 704 ] [ 1x 400 ]	271	9
1x	4,200	[ 2x 1500 ] [ 2x 395 ]	404	6
1x	4,200	[ 2x 1500 ]	1,197	3