Starting with

$$\sum_{k=1}^{n} \frac{(-1)^k t^{k-1}}{(k-1)!} = -e^{-t} \frac{\Gamma(n,-t)}{(n-1)!},$$

we assume that $n = at + \xi = at + \mathcal{O}(1)$ with n and t being large and 0 < a < 1.763226846. We apply the third formula in Proposition A.2 with a = n, z = t and $1/\lambda = a + \xi/t$, to deduce

$$\sum_{k=1}^{n} \frac{(-1)^k t^{k-1}}{(k-1)!} = (-1)^n \frac{1}{(n-1)!} \frac{t^{n-1}}{1+a} \left(1 + \mathcal{O}\left(\frac{1}{t}\right)\right).$$

Using

$$(n-1)! = \Gamma(at+\xi) = (at)^{n-1/2}e^{-at}\sqrt{2\pi}\left(1+\mathcal{O}\left(\frac{1}{t}\right)\right),\,$$

we obtain

$$\sum_{k=1}^n \frac{(-1)^k t^{k-1}}{(k-1)!} = \frac{(-1)^n}{a^{n-1} \sqrt{2\pi at}} \frac{e^{at}}{1+a} \left(1 + \mathcal{O}\!\left(\frac{1}{t}\right)\right).$$

Taking $t = \log \log x$ and $n = \lfloor a \log \log x \rfloor$, we find

$$\frac{x}{\log x} \left| \sum_{k=1}^{\lfloor a \log \log x \rfloor} \frac{(-1)^k (\log \log x)^{k-1}}{(k-1)!} \right| = \frac{\sqrt{a}x}{(1+a)\sqrt{2\pi}} \frac{(\log x)^{a-1}a^{-n}}{\sqrt{\log \log x}} \left(1 + \mathcal{O}\left(\frac{1}{\log \log x}\right) \right) \\
= \frac{\sqrt{a}x}{a^{\{a \log \log x\}} (1+a)\sqrt{2\pi}} \frac{(\log x)^{a-1-a \log a}}{\sqrt{\log \log x}} \left(1 + \mathcal{O}\left(\frac{1}{\log \log x}\right) \right)$$

with $\{w\} = w - |w|$.