

# Single–Chip Microcontrollers (AMCU)

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## In Brief . . .

Motorola offers the most comprehensive selection of high–performance single–chip control systems available from a single source. Microcontroller device families range from industry–standard 8–bit controllers to state–of–the–art 16– and 32–bit modular controllers. Within the price and performance categories of each family, there are a variety of on–chip capabilities to match specific applications.

Motorola device families are structured so that upward migration need not involve complete code development. The M68HC11 Family is upward code compatible with M6800 and M6801 software, while the M68HC16 family is source–code compatible with the M68HC11 family. Motorola’s newest 8–bit MCU product line, the M68HC08 family, is fully upward object code compatible with the M68HC05 and M6805 families. In addition, M68300 and M68HC16 devices share standard internal modules and bus configurations.

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# M68HC11 Family

The M68HC11 Family incorporates a flexible central processing unit and a large number of control-oriented on-chip peripherals. M68HC11 MCU are upward code compatible with M6800, M6801, and M68HC05 software.

## Central Processing Unit

The M68HC11 CPU is optimized for low power consumption and high-performance operation at bus frequencies up to 4 MHz. Key features include:

- Two 8-bit or one 16-bit accumulator
- Two 16-bit index registers
- Powerful bit-manipulation instructions
- Six powerful addressing modes
  - Immediate, Extended, Direct, Indexed, Inherent, and Relative
- Power saving STOP and WAIT modes
- Memory mapped I/O and special functions
- 16x16 Integer and Fractional Divides
- 8x8 Multiply

## Timer

M68HC11 timer architecture is based on a 16-bit free running counter driven through a software-programmable prescaler. Features include multiple Input Captures, Output Compares, Real-Time Interrupt, Pulse Accumulator, and Watchdog functions.

## On-Chip Memory

Since its introduction, the M68HC11 Family has provided versatile combinations of popular memory technologies, including the first EEPROM on a CMOS microcontroller. The family has a memory option to fit virtually any application.

- ROM sizes range from 0 to 32K bytes. ROM is typically factory programmed to contain custom software. ROMless versions of most M68HC11 Family members are also available.
- RAM sizes range from 192 bytes to 1.25K bytes. M68HC11 RAM utilizes a fully static design, and all devices feature a standby power supply pin for battery back-up of RAM contents.
- EPROM sizes range from 4K to 32K bytes. EPROM is especially suited to prototype development and small production runs. EPROM versions are available in both windowed and OTP packaging.
- EEPROM sizes range from 0 to 2K bytes. EEPROM is ideal for storage of calibration, diagnostic, data logging, and security information. Each M68HC11 device with EEPROM includes an on-chip charge pump to facilitate single-supply programming and erasing.

## Digital-to-Analog Conversion

The M68HC11 Family provides powerful, on-chip, multi-channel A/D converter systems. Multi-conversion and multi-channel options allow single or continuous conversion on single or multiple channels. M68HC11 A/D systems have

eight input channels, and most offer 8-bit resolution, although some provide 10-bit resolution. A 2 channel, 8-bit D/A is also available.

## Pulse-Width Modulation

Some M68HC11 Family members have up to six channels of 8-bit PWM. At a 4 MHz bus frequency, signals can be produced from 40 KHz to less than 10 Hz. PWM signals with a period greater than one minute are possible in the 16-bit mode.

## Serial Communication

All members of the M68HC11 Family include a Serial Peripheral Interface (SPI) and a Serial Communications Interface (SCI). These on-chip peripherals are designed to minimize CPU intervention during data transfer.

- The SCI is a full duplex UART-type asynchronous system that uses standard Non-Return-to-Zero (NRZ) data format. An on-chip Baud rate generator derives standard rates from the microcontroller oscillator. Both transmitter and receiver are double buffered.
- The SPI is a four-wire synchronous communications interface used for high-speed communication with specialized peripheral devices and other microcontrollers. Data is transmitted and received simultaneously; the Baud rate is software programmable.

## Digital I/O and Special Functions

M68HC11 Family I/O is extremely flexible, allowing pins to be configured to match application requirements. Most I/O lines are controlled by bits in a Data Direction Register (DDR) which can configure pins for either input or output. Most lines have a dedicated port data latch.

Some M68HC11 Family members include a 4-channel Direct Memory Access (DMA) and a Memory Management Unit (MMU). The DMA provides fast data transfer between memories and registers, and includes externally mapped memory in the expanded mode. The MMU allows up to 1 megabyte of address space in a physical 64 kbyte allocation. Integrated chip selects help to reduce glue logic.

Several members of the M68HC11 Family also include programmable chip select circuits. These circuits can be used to enable external peripherals whenever an access to a predefined block of memory addresses is made. These circuits help to reduce external logic requirements.

## Math Coprocessor

New M68HC11 Family members offer a 16-bit on-chip math coprocessor that accelerates multiply and divide operations by as much as 10 times. The coprocessor functions independently of the CPU and requires no special instructions. The coprocessor is well-suited to low-bandwidth DSP functions such as closed loop control, servo positioning, and signal conditioning.

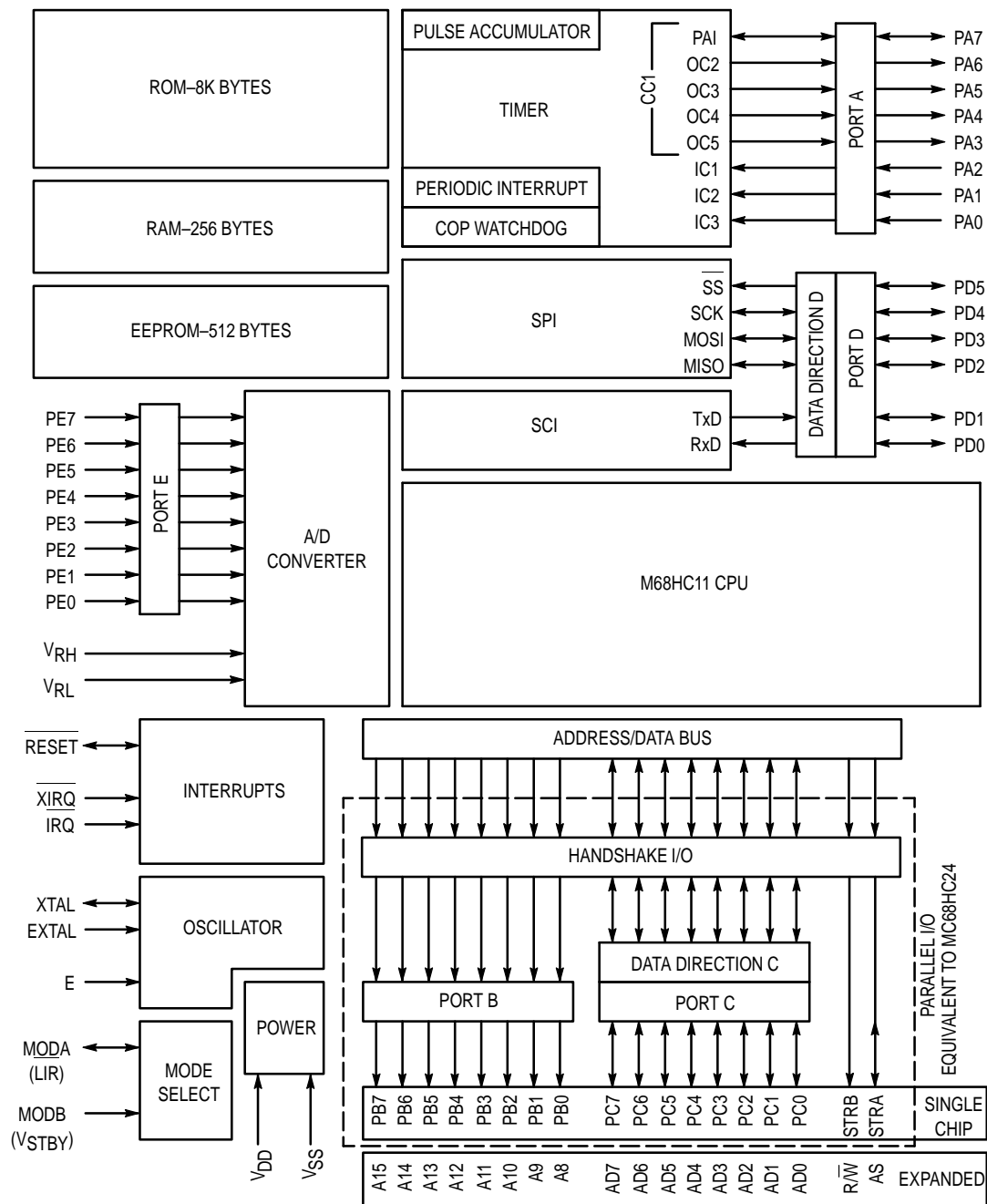


Figure 1. MC68HC11A8 Block Diagram

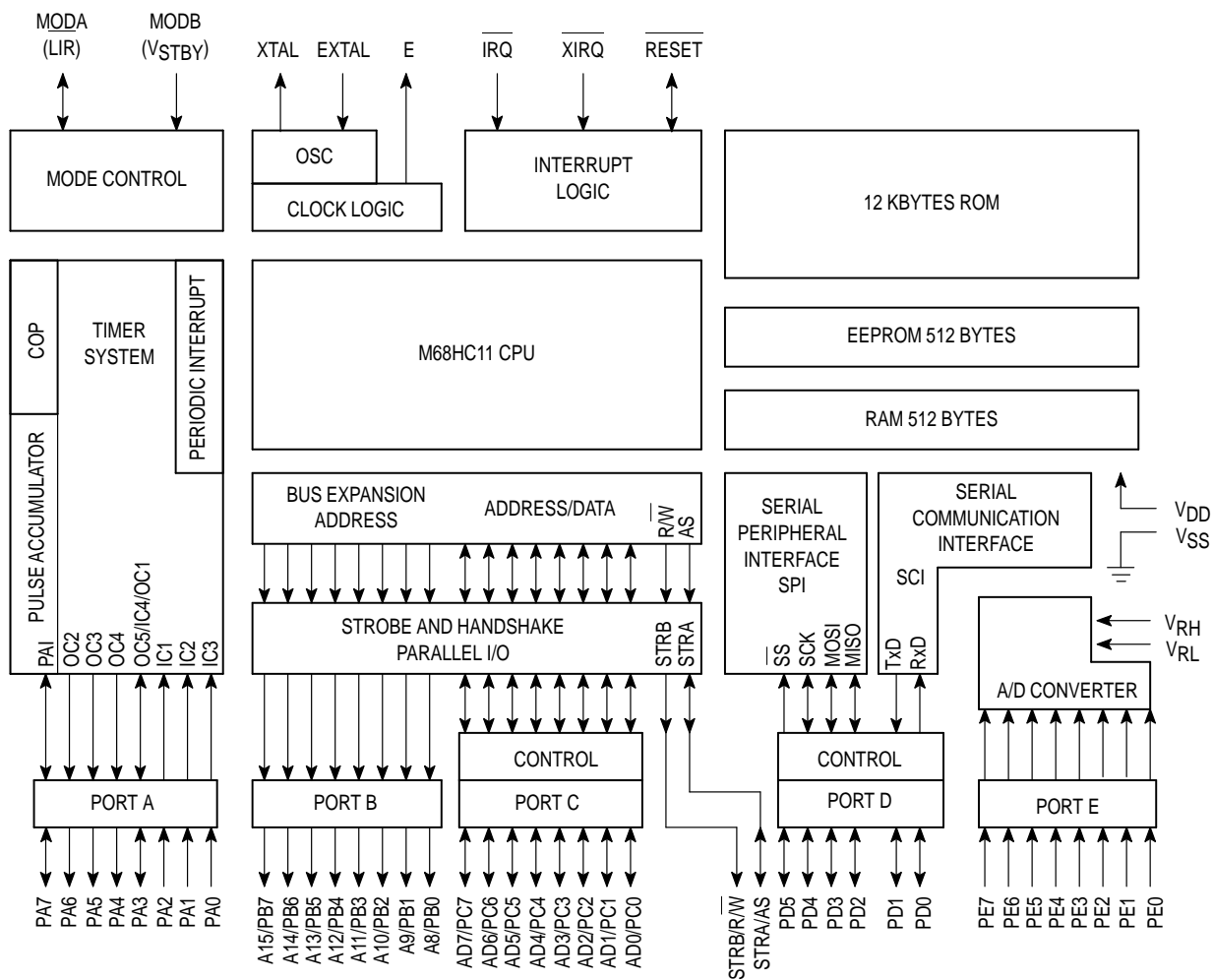


Figure 2. MC68HC11E9 Block Diagram

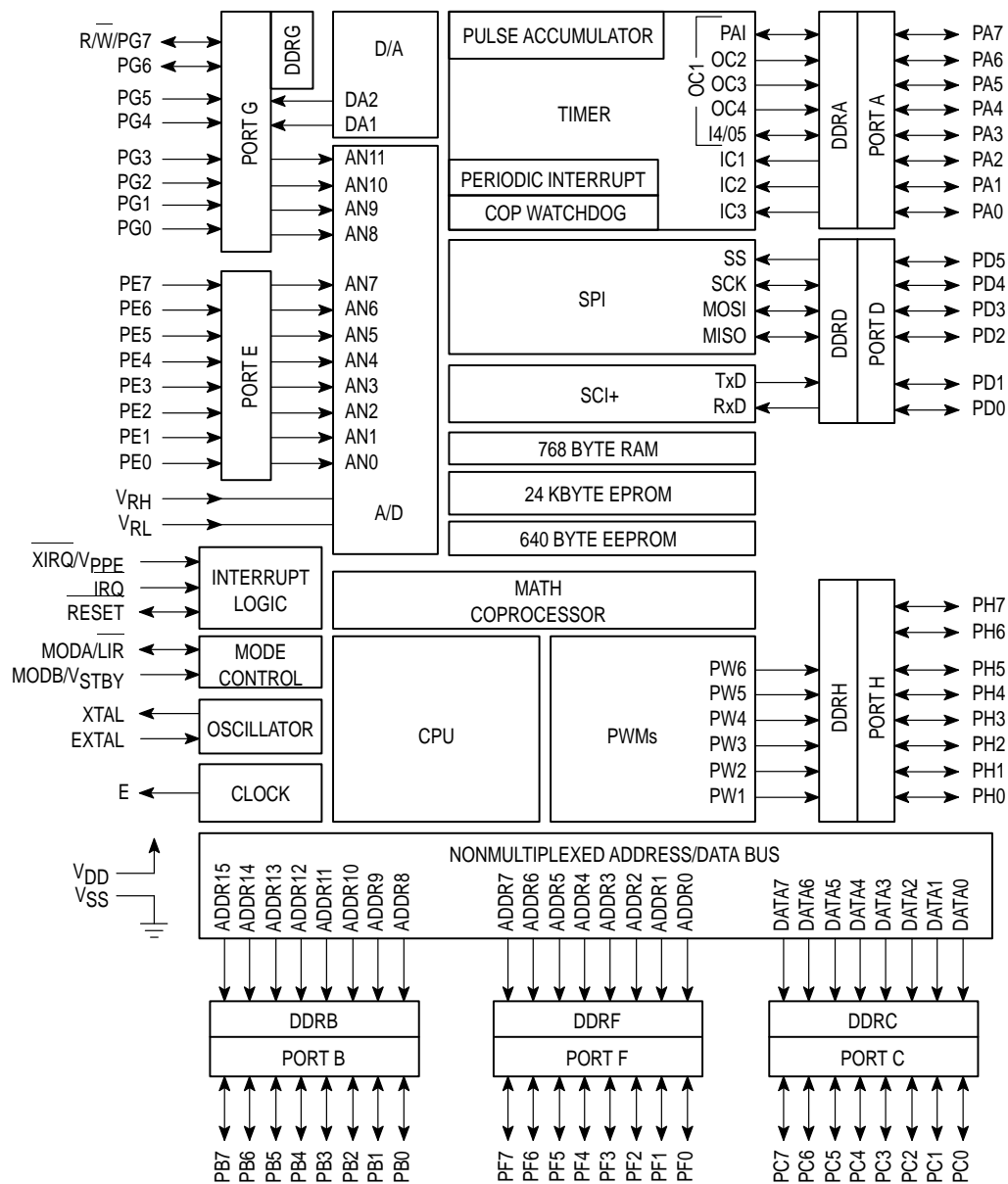


Figure 3. MC68HC711N4 Block Diagram

**Table 1. M68HC11 Family Microcontrollers**

| Part Number | EPROM | RAM | EEPROM | Timer  | I/O       | Serial        | A/D             | PWM            | Package                | Comments   |
|-------------|-------|-----|--------|--|-----------|---------------|-----------------|----------------|------------------------|--|
| MC68HC11A0  | —     | 256 | —      | 16-Bit – 3 IC,<br>5 OC, RTI, WDOG<br>Pulse Accumulator         | 22        | SPI,<br>SCI   | 8 Ch,<br>8-Bit  | —              | 52-FN<br>64-FU<br>48-P | 64K External Address Bus,<br>68HC24 PRU, 3.0 V Version<br>Available  |
| MC68HC11A1  | —     | 256 | 512    | 16-Bit – 3 IC,<br>5 OC, RTI, WDOG<br>Pulse Accumulator         | 22        | SPI,<br>SCI   | 8 Ch,<br>8-Bit  | —              | 52-FN<br>64-FU<br>48-P | 64K External Address Bus,<br>68HC24 PRU, 3.0 V Version<br>Available  |
| MC68HC11A7  | 8K    | 256 | —      | 16-Bit – 3 IC,<br>5 OC, RTI, WDOG,<br>Pulse Accumulator        | 38        | SPI,<br>SCI   | 8 Ch,<br>8-Bit  | —              | 52-FN<br>64-FU<br>48-P | 3 MHz Version Available, 64K<br>External Address Bus, 68HC24<br>PRU, 3.0 V Version Available                                   |
| MC68HC11A8  | 8K    | 256 | 512    | 16-Bit – 3 IC,<br>5 OC, RTI, WDOG,<br>Pulse Accumulator        | 38        | SPI,<br>SCI   | 8 Ch,<br>8-Bit  | —              | 52-FN<br>48-P          | 3 MHz Version Available, Low<br>Voltage Version (3.0–5.5V) at 2 MHz,<br>64K External Address Bus, 68HC24<br>PRU                |
| XC68HC11C0  | —     | 256 | 512    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 36        | SPI,<br>SCI   | 4 Ch,<br>8-Bit  | 2 Ch,<br>8-Bit | 68-FN<br>64-FU         | 256K Externed Memory,<br>6 Chip Selects  |
| MC68HC11D0  | —     | 192 | —      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 14        | SPI,<br>SCI   | —               | —              | 44-FB<br>44-FN<br>40-P | 64K External Address Bus,<br>68HC27 PRU, 3.0V Version Available.   |
| MC68HC11D3  | 4K    | 192 | —      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 32        | SPI,<br>SCI   | —               | —              | 44-FB<br>44-FN<br>40-P | 3 MHz Version Available, Low<br>Voltage Version (3.0–5.5V) at 2 MHz,<br>64K External Address Bus, 68HC27<br>PRU                |
| MC68HC11ED0 | —     | 512 | —      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 30        | SPI,<br>SCI   | —               | —              | 44-FB<br>44-FN<br>40-P | Pin Compatible with 68HC11D3   |
| MC68HC11E0  | —     | 512 | —      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 22<br>SCI | SPI,<br>8-Bit | 8 Ch,           | —              | 52-FN                  | 64K External Address Bus,<br>68HC24 PRU, 3.0 V Version Available.  |
| MC68HC11E1  | —     | 512 | 512    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 22        | SPI,<br>SCI   | 8 Ch,<br>8-Bit  | —              | 52-FN<br>64-FU         | 64K External Address Bus,<br>EEPROM Block Protect, 68HC24<br>PRU, 3.0 V Version Available                                      |
| MC68HC11E8  | 12K   | 512 | —      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 38<br>SCI | SPI,<br>8-Bit | 8 Ch,           | —              | 52-FN                  | 3 MHz Version Available,<br>64K External Address Bus,<br>3.0 V Version Available   |
| MC68HC11E9  | 12K   | 512 | 512    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 38        | SPI,<br>SCI   | 8 Ch,<br>8-Bit  | —              | 52-FN<br>64-FU         | EEPROM Block Protect, 3 MHz<br>Version Available, Low Voltage<br>Version (3.0–5.5V) at 2 MHz, 64K<br>External Address Bus      |
| XC68HC11E20 | 20K   | 768 | 512    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 38        | SPI,<br>SCI   | 8 Ch,<br>8-Bit  | —              | 52-FN<br>64-FU         | 3 MHz Mux Bus  |
| MC68HC811E2 | —     | 256 | 2048   | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 38        | SPI,<br>SCI   | 8 Ch,<br>8-Bit  | —              | 52-FN                  | EEPROM Block Protect,<br>64K External Address Bus,<br>68HC24 PRU   |
| MC68HC11F1  | —     | 1K  | 512    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 54        | SPI,<br>SCI   | 8 Ch,<br>8-Bit  | —              | 68-FN<br>80-FU         | Programmable Chip Selects,<br>EEPROM Block Protect, 64K<br>External Address Bus, 68HC27 PRU,<br>4 MHz Non-Mux Address/Data Bus |
| PC68HC11G0  | —     | —   | 512    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 38        | SPI,<br>SCI   | 8 Ch,<br>10-Bit | 4 Ch,<br>8-Bit | 84-FN<br>80-FU         |  |

**Table 1. M68HC11 Family Microcontrollers (continued)**

| Part Number | EPROM | RAM | EEPROM | Timer  | I/O | Serial      | A/D             | PWM            | Package        | Comments  |
|-------------|-------|-----|--------|--|-----|-------------|-----------------|----------------|----------------|---|
| PC68HC11G5  | 16K   | 512 | –      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 66  | SPI,<br>SCI | 8 Ch,<br>10-Bit | 4 Ch,<br>8-Bit | 84-FN<br>80-FU |   |
| PC68HC11G7  | 24K   | 512 | –      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 66  | SPI,<br>SCI | 8 Ch,<br>10-Bit | 4 Ch,<br>8-Bit | 84-FN<br>80-FU |   |
| PC68HC11J6  | 16K   | –   | 512    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 29  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | 4 Ch,<br>8-Bit | 84-FN<br>80-FU |   |
| MC68HC11K0  | –     | 768 | –      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 37  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | 4 Ch,<br>8-Bit | 84-FN<br>80-FU | 4 MHz Non-Mux Address/Data Bus,<br>Chip Selects, Extended Memory<br>Map, 68HC27 PRU, 3.0 V Version<br>Available                             |
| MC68HC11KA0 | –     | 768 | –      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 26  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | 4 Ch,<br>8-Bit | 68-FN<br>64-FU | 4 MHz Non-Mux Address/Data Bus,<br>Chip Selects, Extended Memory<br>Map, 68HC27 PRU   |
| MC68HC11K1  | –     | 768 | 640    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI, WDOG,<br>Pulse Accumulator    | 37  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | 4 Ch,<br>8-Bit | 84-FN<br>80-FU | 4 MHz Non-Mux Bus, Chip Selects,<br>EEPROM Block Protect, Extended<br>Memory Map, 68HC27 PRU,<br>3.0 V Version Available                    |
| MC68HC11KA1 | –     | 768 | 640    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI, WDOG,<br>Pulse Accumulator    | 26  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | 4 Ch,<br>8-Bit | 68-FN<br>64-FU | 4 MHz Non-Mux Address/Data Bus,<br>Chip Selects, EEPROM Block Protect,<br>Extended Memory Map, 68HC27<br>PRU                                |
| MC68HC11K3  | 24K   | 768 | –      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 62  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | 4 Ch,<br>8-Bit | 84-FN<br>80-FU | 4 MHz Non-Mux Address/Data Bus,<br>Chip Selects, Extended Memory<br>Map, 68HC27 PRU, 3.0V Version<br>Available                              |
| MC68HC11KA3 | 24K   | 768 | –      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 51  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | 4 Ch,<br>8-Bit | 68-FN<br>64-FU | 4 MHz Non-Mux Address/Data Bus,<br>Chip Selects, Extended Memory<br>Map, 68HC27 PRU   |
| MC68HC11K4  | 24K   | 768 | 640    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 62  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | 4 Ch,<br>8-Bit | 84-FN<br>80-FU | 4 MHz Non-Mux Bus, Low Voltage<br>Version (3.0–5.5V) at 3 MHz, Chip<br>Selects, EEPROM Block Protect,<br>Extended Memory Map, 68HC27<br>PRU |
| MC68HC11KA4 | 24K   | 768 | 640    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 51  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | 4 Ch,<br>8-Bit | 68-FN<br>64-FU | 4 MHz Non-Mux Address/Data Bus,<br>Chip Selects, EEPROM Block<br>Protect  |
| MC68HC11L0  | –     | 512 | –      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI, WDOG,<br>Pulse Accumulator    | 30  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | –              | 68-FN<br>64-FU | 64K External Address Bus,<br>68HC24 PRU, 3.0 V Version<br>Available   |
| MC68HC11L1  | –     | 512 | 512    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI, WDOG,<br>Pulse Accumulator    | 46  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | –              | 68-FN<br>64-FU | 64K External Address Bus,<br>EEPROM Block Protect,<br>68HC24 PRU, 3.0 V Version<br>Available  |
| MC68HC11L5  | 16K   | 512 | –      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 46  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | –              | 68-FN<br>64-FU | 64K External Address Bus,<br>68HC24 PRU, 3.0 V Version<br>Available   |
| MC68HC11L6  | 16K   | 512 | 512    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 46  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | –              | 68-FN<br>64-FU | 3 MHz Version Available, Low<br>Voltage Version (3.0–5.5V) at 2 MHz,<br>64K External Address Bus, 68HC24<br>PRU                             |

**Table 1. M68HC11 Family Microcontrollers (continued)**

| Part Number | EPROM | RAM   | EEPROM | Timer  | I/O | Serial        | A/D                | PWM            | Package         | Comments  |
|-------------|-------|-------|--------|--|-----|---------------|--------------------|----------------|-----------------|---|
| MC68HC11M2  | 32K   | 1.25K | –      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 62  | SPI,<br>2-SCI | 8 Ch,<br>8-Bit     | 4 Ch,<br>8-Bit | 84-FN<br>80-FU  | 16-Bit Math Coprocessor,<br>4 MHz Non-Mux Bus,<br>4 Ch DMA Controller |
| XC68HC11N4  | 24K   | 768   | 640    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 62  | SPI,<br>SCI   | 12<br>Ch,<br>8-Bit | 6 Ch,<br>8-Bit | 84-FN<br>80-QFP | 16-Bit Math Coprocessor,<br>4 MHz Non-Mux Bus,<br>2 Ch 8-Bit D/A      |
| XC68HC11P2  | 32K   | 1K    | 640    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI,<br>WDOG,<br>Pulse Accumulator | 62  | SPI,<br>3-SCI | 8 Ch,<br>8-Bit     | 4 Ch,<br>8-Bit | 84-FN<br>80-FU  | PLL Clock Option  |

**Table 2. M68HC11 One-Time Programmable/Emulator Microcontrollers**

| Part Number  | EPROM | RAM   | EEPROM | Timer   | I/O | Serial      | A/D             | PWM            | Package                 | Comments  |
|--------------|-------|-------|--------|---|-----|-------------|-----------------|----------------|-------------------------|---|
| PC68HC711D3  | 4K    | 192   | –      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI, WDOG,<br>Pulse Accumulator | 32  | SPI,<br>SCI | –               | –              | 44-FB<br>44-FN<br>40-P  | 64K External Address Bus  |
| PC68HC711E9  | 12K   | 512   | 512    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI, WDOG,<br>Pulse Accumulator | 38  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | –              | 52-FN<br>64-FU          | EEPROM Block Protect,<br>64K External Address Bus                                   |
| PC68HC711E20 | 20K   | 768   | 512    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI, WDOG,<br>Pulse Accumulator | 38  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | –              | 52-FN<br>52-FS<br>64-FU | EEPROM Block Protect,<br>64K External Address Bus                                   |
| PC68HC711G5  | 16K   | 512   | –      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI, WDOG,<br>Pulse Accumulator | 66  | SPI,<br>SCI | 8 Ch,<br>10-Bit | 4 Ch,<br>8-Bit | 84-FN<br>84-FS          |   |
| PC68HC711J6  | 16K   | 512   | –      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI, WDOG,<br>Pulse Accumulator | 54  | SPI,<br>SCI | –               | –              | 68-FN<br>68-FS          | 1 Chip Select   |
| PC68HC711K4  | 24K   | 768   | 640    | 16-Bit – 3/4 IC,<br>4 / 5 O C , R T I<br>Pulse Accumulator  | 162 | SPI,<br>SCI | 8 Ch,<br>8-Bit  | 4 Ch,<br>8-Bit | 84-FN<br>84-FS<br>80-FU | 4 MHz Non-Mux Bus,<br>EEPROM Block Protect, Chip<br>Selects, Extended<br>Memory Map |
| PC68HC711L6  | 16K   | 512   | 512    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI, WDOG,<br>Pulse Accumulator | 46  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | –              | 68-FN<br>68-FS<br>64-FU | EEPROM Block Protect,<br>64K External Address Bus                                   |
| PC68HC711M2  | 32K   | 1.25K | –      | 16-Bit – 3/4 IC,<br>4/5 OC, RTI, WDOG,<br>Pulse Accumulator | 62  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | –              | 84-FN<br>84-FS<br>80-FU | 16-Bit Math Coprocessor,<br>4 MHz Non-Mux Bus,<br>4 Ch DMA Controller               |
| PC68HC711N4  | 24K   | 768   | 640    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI, WDOG,<br>Pulse Accumulator | 62  | SPI,<br>SCI | 12 Ch,<br>8-Bit | 6 Ch,<br>8-Bit | 84-FN<br>84-FS          | 16-Bit Math Coprocessor,<br>4 MHz Non-Mux Bus,<br>2 Ch 8-Bit D/A                    |
| XC68HC711P2  | 32K   | 1K    | 640    | 16-Bit – 3/4 IC,<br>4/5 OC, RTI, WDOG,<br>Pulse Accumulator | 62  | SPI,<br>SCI | 8 Ch,<br>8-Bit  | 4 Ch,<br>8-Bit | 84-FN<br>84-FS<br>88-FU | PLL Clock   |



## Definitions for Tables 3 and 4

### General Definitions

|        |   |
|--------|---|
| ADC    | Analog to Digital Converter Module          |
| A/D    | Analog to Digital Converter                 |
| CPU16  | 16 bit Central Processing Unit              |
| CPU32  | 32 bit Central Processing Unit              |
| D/A    | Digital to Analog Converter                 |
| DMA    | Direct Memory Access                        |
| GPT    | General-Purpose Timer                       |
| IC     | Input Capture                               |
| IIC    | Inter-Integrated Circuit                    |
| MCCI   | Multi-Channel Communication Interface       |
| PLL    | Phase Lock Loop                             |
| OC     | Output Capture                              |
| POQ    | Preferred Order Quantity Multiple           |
| PWM    | Pulse Width Modulation                      |
| QSM    | Queued Serial Module                        |
| RPSCIM | Reduced Pin Count SCIM                      |
| RTC    | Real-Time Clock                             |
| RTI    | Real-Time Interrupt                         |
| SCI    | Serial Communication Interface              |
| SCIM   | Single Chip Integration Module              |
| SIM    | System Integration Module                   |
| SPI    | Serial Peripheral Interface                 |
| TPU    | Time Processing Unit                        |
| UART   | Universal Asynchronous Receiver/Transmitter |
| WDOG   | Watch Dog Timer                             |

### Package Definitions

|    |   |
|----|---|
| FB | 10x10 mm Quad Flat Pack (QFP)                 |
| FC | Fine Pitch Plastic Quad Flat Pack (PQFP)      |
| FD | Plastic Quad Flat Pack in Molded Carrier Ring |
| FE | Ceramic Quad Flat Pack (CQFP)                 |
| FM | Molded Carrier Flat Pack (CQFP)               |
| FN | Plastic Leaded Chip Carrier (PLCC)            |
| FS | Windowed Cerquad (Ceramic LCC)                |
| FT | 28x28 mm Quad Flat Pack (QFP)                 |
| FU | 14x14 mm Quad Flat Pack (QFP)                 |
| FV | 20x20 mm Quad Flat Pack (QFP)                 |
| L  | Ceramic                                       |
| P  | Dual-in-Line Plastic                          |
| PB | Thin Quad Flat Pack (TQFP) 10x10 mm           |
| PU | Thin Quad Flat Pack (TQFP) 14x14 mm           |
| PV | Thin Quad Flat Pack (TQFP) 20x20mm            |
| S  | Cerdip (windowed or non-windowed)             |
| TH | 16x16 mm Quad Flat Pack (QFP)                 |

# M6800 Series Microprocessors and Peripherals

These devices are a testament to the staying power of Motorola microtechnology. The original MC6800 was Introduced in 1975, and is still in demand today. Quality M6801, M6804 and M6805 systems have been performing

reliably in automotive, industrial, and office equipment applications for years. Each of these devices can be combined with various peripherals to meet the requirements of a microcontroller design.

**Table 3. M6801 and M6803 (HMOS)**

| Part Number | ROM  | RAM | EEPROM | Timer              | Serial | A/D | I/O | Bus Speed, MHz | Package | Comments |
|-------------|------|-----|--------|--------------------|--------|-----|-----|----------------|---------|----------|
| MC6801      | 2048 | 192 | 0      | 16 bit: 1 IC, 1 OC | SCI    | No  | 29  | 0.5–2.0        | 40 P    |          |
| MC68701     | 0    | 128 | 2048   | 16 bit: 1 IC, 1 OC | SCI    | No  | 29  | 0.5–2.0        | 40 P    |          |
| MC6803      | 0    | 192 | 0      | 16 bit: 1 IC, 1 OC | SCI    | No  | 13  | 0.5–2.0        | 40 P    |          |
| MC6801U4    | 4096 | 256 | 0      | 16 bit: 2 IC, 3 OC | SCI    | No  | 29  | 0.5–1.25       | 40 P    |          |
| MC68701U4   | 0    | 128 | 4096   | 16 bit: 2 IC, 3 OC | SCI    | No  | 29  | 0.5–1.25       | 40 P    |          |
| MC6803U4    | 0    | 256 | 0      | 16 bit: 2 IC, 3 OC | SCI    | No  | 13  | 0.5–1.25       | 40 P    |          |

**Table 4. 8-Bit MPU/Peripherals**

| Device    | Pins   | Package | Part Description  | Speed |
|-----------|--------|---------|---|-------|
| MC68B00   | 40     | P       | 8 Bit MPU, Addresses 64K Memory, 1 or 2 MHz Versions    | 2 MHz |
| MC6802    | 40     | P       | MC6800 + Int. Clock Oscillator; 128 Bytes RAM           | 1 MHz |
| MC68B09   | 40     | P       | High Performance MPU, 10 Powerful Addressing Modes      | 2 MHz |
| MC68B09E  | 40     | P       | MC6809 With External Clock Input for External Sync.     | 2 MHz |
| MC68B21   | 40     | P       | Peripheral Interface Adapter                            | 2 MHz |
| MC68B40   | 40     | P       | Programmable Timer Module Contains 3 16-Bit Timers      | 2 MHz |
| MC6845    | 40     | P       | CRT Ctrl, Refresh Memory Addressing; 2nd Source HD6845R | 1 MHz |
| MC68B50   | 40     | P       | Asynchronous Communication Interface Adaptor            | 2 MHz |
| MC68HC24  | 40, 44 | P, FN   | MC68HC11 Port Replacement (Expanded Mode) for A8, E9    | 2 MHz |
| MC68HC27  | 46, 68 | FU, FN  | Port Replacement for D3, K4, F1                         | 2 MHz |
| MC68HCB34 | 40     | P, FN   | 256 Byte Dual Port RAM, 6 Semaphore Registers           | 2 MHz |
| MC68B10   | 24     | P       | 128 x 8 Random Access Memory                            | 2 MHz |
| MC68B44   | 40     | P       | Direct Memory Access Controller                         | 2 MHz |
| MC68B488  | 40     | P       | General Purpose Interface Adapter                       | 2 MHz |
| MC68B52   | 24     | P       | Synchronous Serial Data Adapter                         | 2 MHz |
| MC68B54   | 28     | P       | Advanced Data Link Controller                           | 2 MHz |

**Table 5. M6805 (HMOS) Microprocessors**

| Part Number | ROM | RAM | EEPROM | Timer              | Serial | A/D | I/O | Bus Speed, MHz | Package       | EPROM or EEPROM Version | Comments                           |
|-------------|-----|-----|--------|--------------------|--------|-----|-----|----------------|---------------|-------------------------|------------------------------------|
| MC6805P2    | 1K  | 64  | 0      | 8-Bit              | –      | No  | 20  | 0.1–1.0        | 28–P<br>28–FN | 705P3                   | LVI Option                         |
| MC6805P6    | 2K  | 64  | 0      | 8-Bit              | –      | No  | 20  | 0.1–1.0        | 28–P          | 705P3                   | LVI Option                         |
| MC6805R2    | 2K  | 64  | 0      | 8-Bit              | –      | Yes | 32  | 0.1–1.0        | 40–P<br>44–FN | 705R3                   | LVI Option, Prog. Prescaler Option |
| MC6805R3    | 4K  | 112 | 0      | 8-Bit              | –      | Yes | 32  | 0.1–1.0        | 40–P<br>44–FN | 705R3                   | 7-Bit Prescaler, LVI Option        |
| MC6805R6    | 4K  | 112 | 0      | 8-Bit, WDOG        | –      | Yes | 32  | 0.1–1.0        | 40–P<br>44–FN | 705R3                   | 7-Bit Prescaler, LVI Option        |
| MC6805S2    | 1K  | 64  | 0      | 16-Bit, 8-Bit      | SPI    | Yes | 16  | 0.1–1.0        | 28–P          | 705S3                   | 15-Bit Prescaler, LVI              |
| MC6805S3    | 4K  | 104 | 0      | 2 8-Bit,<br>16-Bit | SPI    | Yes | 21  | 0.1–1.0        | 28–P          | 705S3                   | 1 Extra 8-Bit Timer                |
| MC6805U2    | 2K  | 64  | 0      | 8-Bit              | –      | No  | 32  | 0.1–1.0        | 40–P<br>44–FN | 705U3                   | LVI Option                         |
| MC6805U3    | 4K  | 112 | 0      | 8-Bit              | –      | No  | 32  | 0.1–1.0        | 40–P<br>44–FN | 705U3                   | 7-Bit Prescaler, LVI Option        |

**Table 6. 8-Bit MPU/Peripherals**

| Device     | Pins   | Package | Part Description  |
|------------|--------|---------|---|
| MC14618    | 24     | P       | Real Time Clock, 50 Bytes RAM, Programmable Square Wave |
| MC146818A  | 24, 28 | P, FN   | Enhanced Version of the MC146818                        |
| MC146823   | 40, 44 | P, FN   | Three 8-Bit Ports, Handshake Control Logic              |
| MC146805E2 | 40, 44 | P, FN   | CMOS 8-Bit Microprocessor                               |
| MC68HC68L9 | 80     | FU      | LCD Expansion to the MC05L9                             |

# Modular Microcontrollers

Modular microcontrollers are another of the innovations that make Motorola a leader in single-chip control systems. Modular controllers are built up from standard modules that interface via a common intermodule bus (IMB). The modular concept allows rapid design and manufacture of controllers tailored for specific applications.

## Intermodule Bus Peripherals

Each modular microcontroller incorporates a state-of-the-art pipelined CPU module, a sophisticated integration module, and a number of special-purpose modules. The rapidly-growing library of special-purpose modules includes programmable timers, serial communication interfaces, analog-to-digital converters, and a variety of memory modules.

## Central Processing Units

### CPU16

- 16-Bit Architecture
- Full Set of 16-Bit Instructions
- Three 16-Bit Index Registers
- Two 16-Bit Accumulators
- One Megabyte of Program Memory and One Megabyte of Data Memory
- Source code compatible with the M68HC11 CPU
- Control-Oriented Digital Signal Processing Capability
- High-Level Language Support
- Fast Interrupt Response Time
- Fully Static Implementation
- Low Power Stop Operation
- Background Debugging Mode
- Hardware Breakpoint Signal

### CPU32

- 32-Bit Internal Data Path and Arithmetic Hardware
- 32-Bit Internal Address Bus – 24-Bit External Address Bus
- Eight 32-Bit General-Purpose Data Registers
- Seven 32-Bit General-Purpose Address Registers
- Separate User and Supervisor Stack Pointers and Address Spaces
- Separate Program and Data Address Spaces
- Virtual Memory Implementation
- Enhanced Addressing Modes
- Object Code Compatible with M68000 Family
- Improved Exception Handling for Controller Applications
- Rich Instruction Set
- Fully Static Implementation
- Low Power Stop Operation
- Background Debugging Mode
- Hardware and Software Breakpoints
- Trace on Change of Flow

## Integration Modules

### System Integration Module (SIM)

- Manages controller internal and external bus interfaces
- Provides device interrupt arbitration
- Spurious interrupt monitor

- Twelve programmable chip-select outputs
- Watchdog timer, clock monitor, and bus monitor
- PLL clock synthesizer

### Single-Chip Integration Module (SCIM)

- Manages controller internal and external bus interfaces
- Provides device interrupt arbitration
- Spurious interrupt monitor
- Single-chip operation with address and data bus pins configured as I/O ports
- Optional Fully or Partially-expanded bus operation
- Nine general-purpose chip select outputs
- Emulation mode chip-select outputs can be used to address a port replacement unit and external emulation RAM
- Watchdog timer, clock monitor, and bus monitor
- PLL clock synthesizer
- Interrupt request inputs can be configured for edge or level detection
- Reduced pin SCIM (RPSCIM) available with 5 chip selects

## Timers

### Time Processor Unit (TPU)

- On-chip microengine dedicated to high-speed timing tasks
- Two independent 16-bit counters used as basis for timing tasks
- Real-time task scheduler
- Executes a programmed series of functions to perform complex tasks
- Each of 16 orthogonal channels can perform available time functions
- Functions contained in dedicated control store or in MCU RAM
- TPU communicates to CPU via dual port RAM

### General Purpose Timer (GPT)

- Two 16-bit free-running counters
- Three input capture channels
- Four output compare channels
- One input capture/output compare channel
- One pulse accumulator/event counter input
- Two pulse-width modulation outputs
- Pulse accumulator input

### Configurable Timer Module (CTM)

- Modular timer system combining different configurations of timer submodules:
- CPSM–6 TAP counter prescaler
- FCSM–16-bit free running up counter
- MCSM–16-bit modulus up counter
- SASM–(Single Action) two I/O pins for 16-bit input capture or output compare functions
- DASM–(Dual Action) one I/O pin for 16-bit I/C, O/C, PWM, or output function

## Timer Module (TM)

- 16-bit free-running counter with 8-bit prescaler
- Two TM can be externally cascaded to increase count width
- Software selected input capture, output compare, pulse accumulation, event counting, or pulse-width modulation functions

## Communication Modules

### Queued Serial Module (QSM)

- Queued full-duplex, synchronous three-line SPI with dedicated RAM
- Standard, asynchronous NRZ-format SCI
- Polled and interrupt-driven operation
- Pins can be configured as a parallel I/O port

### Multi-Channel Communications Interface (MCCI)

- One full-duplex synchronous three-line SPI
- Two independent standard, asynchronous NRZ-format SCI
- Polled and interrupt-driven operation
- Pins can be configured as a parallel I/O port

### Dual Universal Asynchronous/Synchronous Receiver Transmitter (DUART)

- Dual NRZ Serial RS-232C channels
- Independently programmable Tx and Receiver Transmitter (DUART)
- Rx Baud rates for each channel up to 76.8K Baud
- Optional external input pins provide baud clock
- Transmit operations are double buffered, and receive operations are quadruple buffered
- RTS and CTS signals are directly supported

## Analog-to-Digital Conversion Modules

### Analog-to-Digital Converter (ADC)

- 8 or 10 bits of resolution
- Eight input channels
- Eight result registers
- Three result alignment formats
- Eight automated conversion modes
- Programmable sample and hold times are provided
- Three result alignment modes

### Queued Analog-to-Digital Converter (QADC)

- 10 bits of resolution
- 16 analog input channels (up to 27 if multiplexed externally)
- Two independent conversion queues
- 32 result registers (16 per queue)
- Three result alignment formats

- Queued conversions can be performed continuously or can be retriggered by software or the QADC module periodic interval timer and external trigger
- Programmable sample and hold times
- Alternate voltage references

## Specialized Control Modules

### Direct Memory Access (DMA)

- Provides low-latency transfer to external peripheral or for memory-memory data transfer
- Two independent DMA channels with full programmability

## Memory Modules

### Standby RAM (SRAM)

- Fast Static RAM maintained by voltage from standby voltage pin
- Available in 1K, 1.5K, 2K, 3.5K, and 4K blocks
- Fast (2 clock) access speed
- Byte, word, and long-word operations supported

### Standby RAM with TPU Emulation (TPURAM)

- Fast Static RAM maintained by voltage from standby voltage pin
- Available in 1K, 1.5K, 2K, 3.5K, and 4K blocks
- Fast termination (2 clock) access speed
- Supports TPU microcode ROM emulation
- Byte, word, and long-word operations supported

### Masked ROM (MRM)

- Custom-masked non-volatile 16-bit wide memory
- Available in 4K increments from 8K to 48K bytes
- Fast (2 clock) access speed
- Byte, word, and long-word operations supported
- Boot ROM capability

### Flash EEPROM (FLASH)

- Word programmable, bulk erasable non-volatile 16-bit wide memory
- Available in 8K increments from 8K to 64K bytes
- Fast (2 clock) access speed
- Byte, word, and long-word operations supported
- Boot ROM capability
- External 12 volt programming/erasure source required

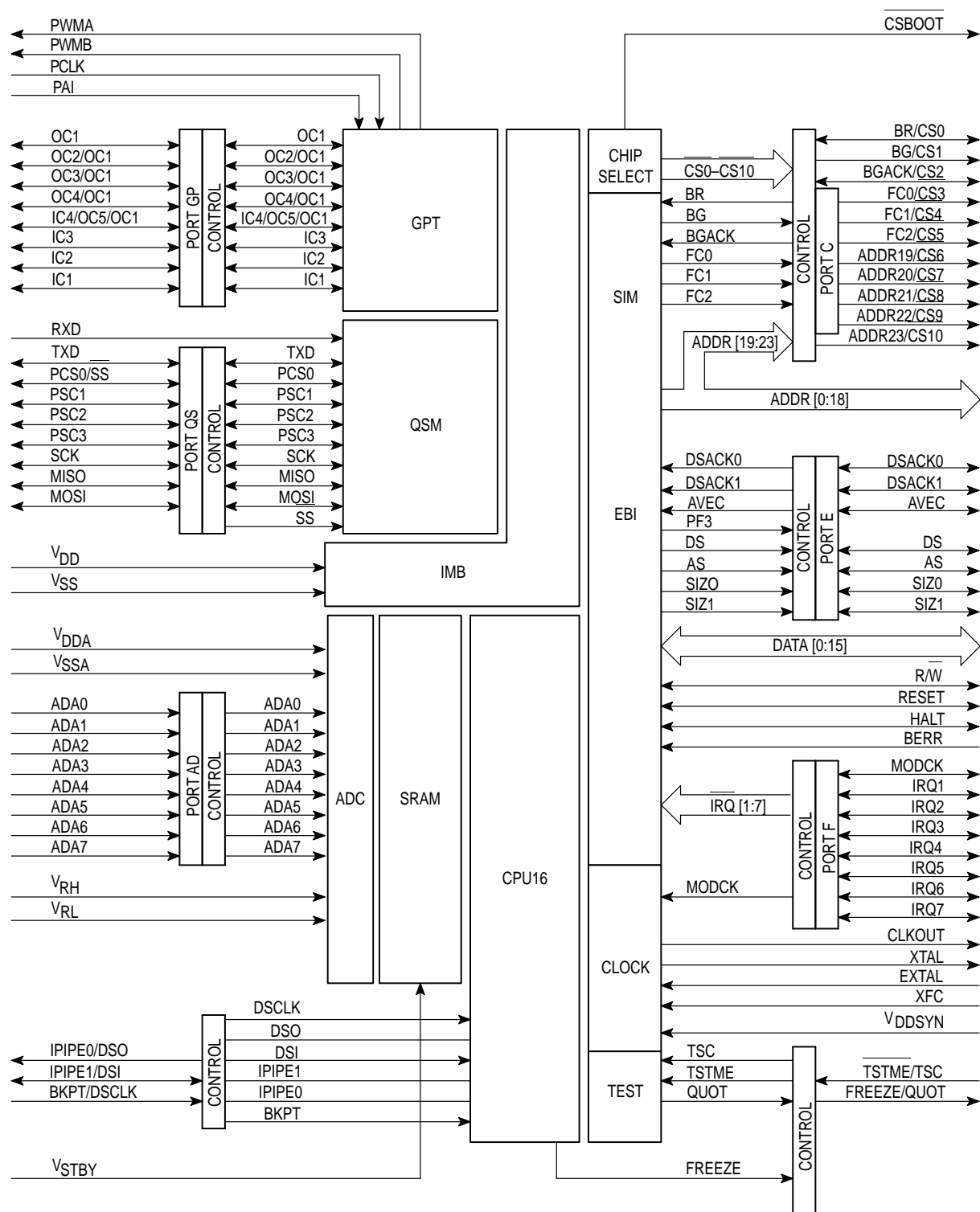
### Block Erasable Flash EEPROM (BEFLASH)

- Available in 8K increments from 8K to 64K bytes
- Eight independently-erasable blocks
- Fast termination (2 clock) access speed
- Byte, word, and long-word operations supported
- Byte/Word programming with 12 volt external input

# The M68HC16 Family

The M68HC16 family is designed for embedded control applications. Each M68HC16 MCU incorporates a true 16-bit CPU module (CPU16) that is upwardly code-compatible with the M68HC11 CPU, a sophisticated integration module, and a number of special-purpose modules. M68HC16 devices

can be placed in low-power stop mode to minimize power consumption during periods of inactivity. The M68HC16 family provides the flexibility and features of the M68300 family, and also provides a convenient way for users of M68HC11 devices to move up to 16-bit performance.



**Figure 4. MC68HC16Z1 Block Diagram**

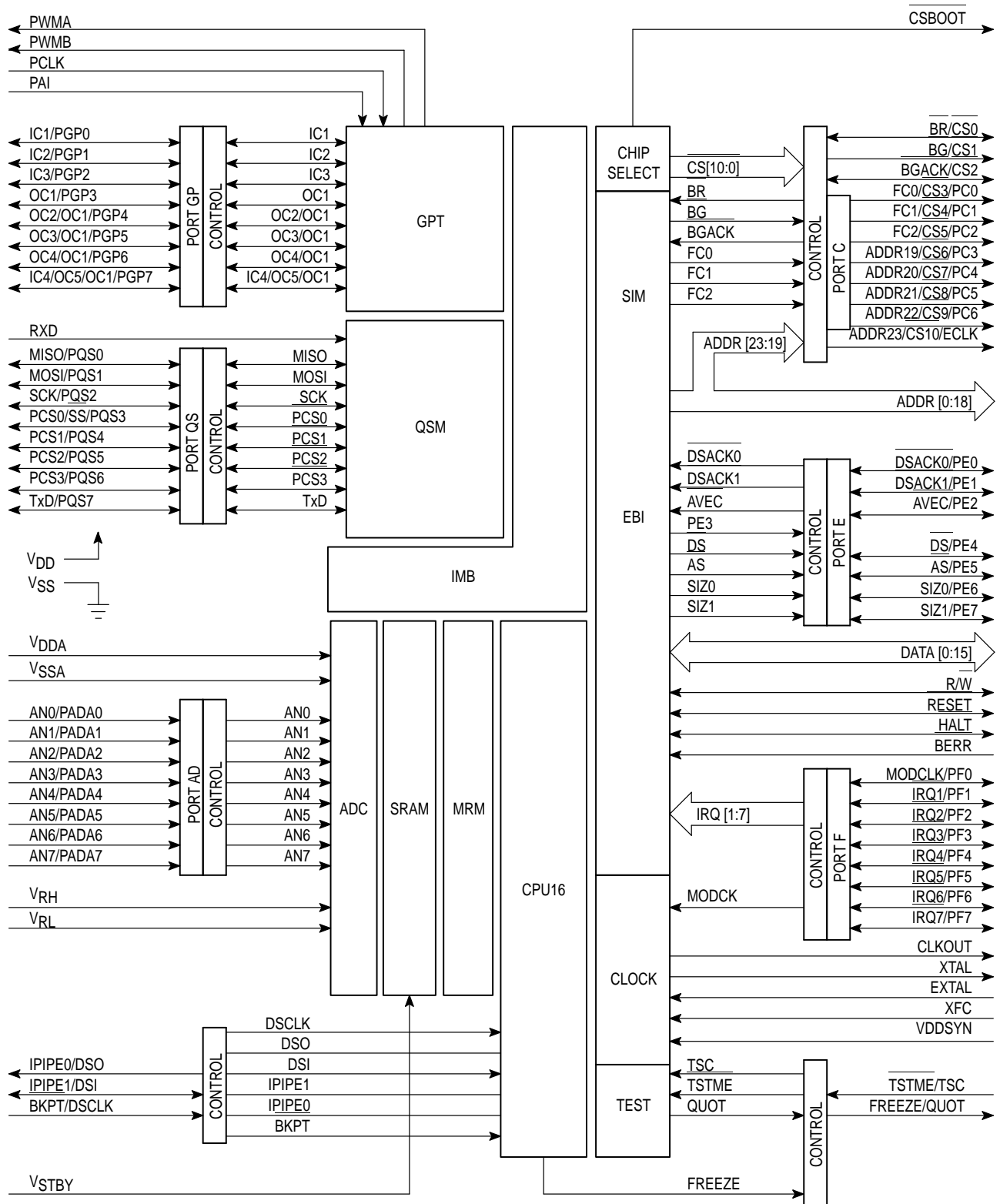


Figure 5. MC68HC16Z2 Block Diagram





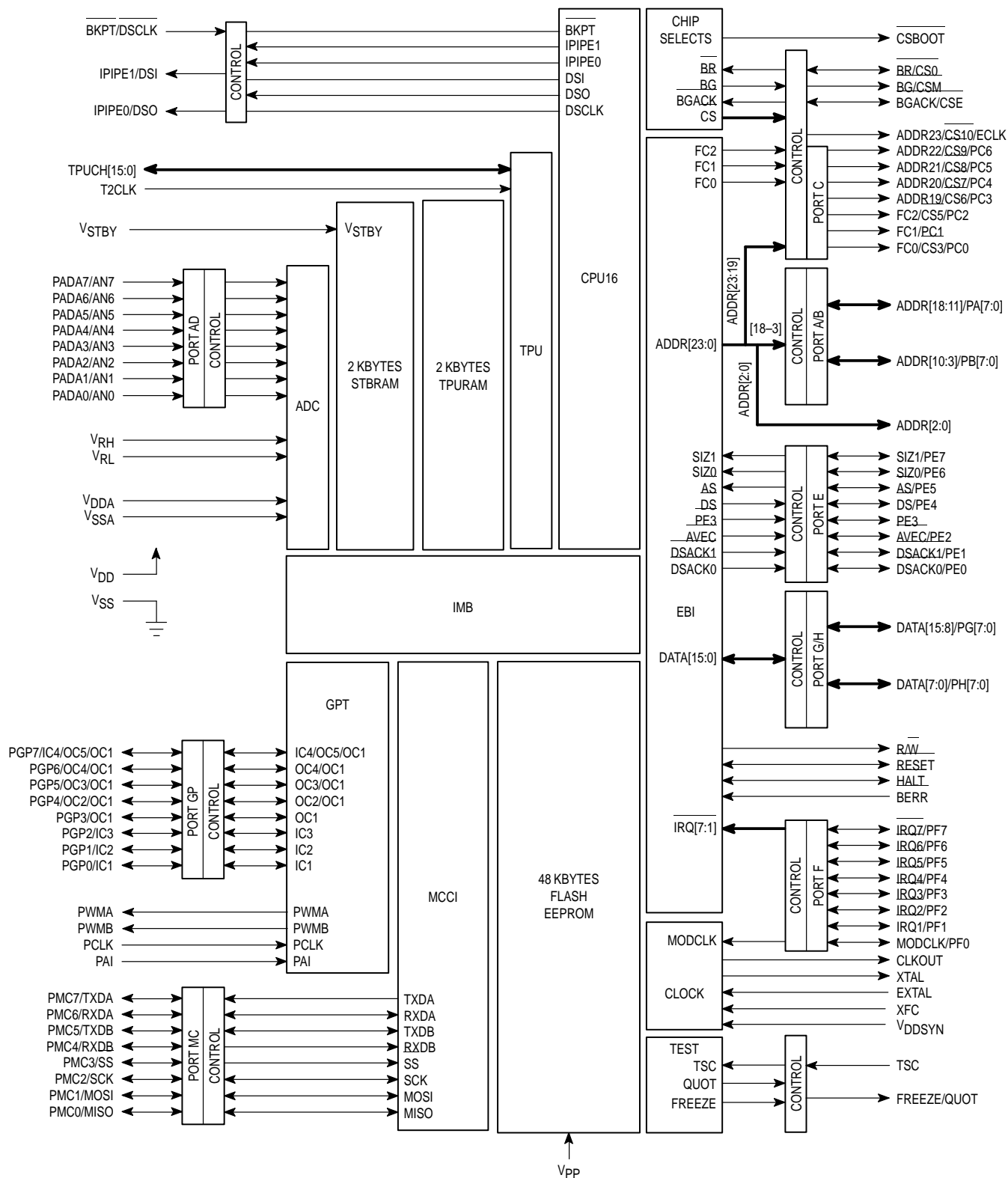
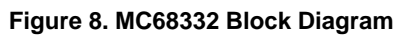


Figure 7. MC68HC916Y1 Block Diagram

**Table 7. M68HC16 Family Modular Microcontrollers**

| Part Number | ROM | SRAM | EEPROM                  | Timer     | I/O | Serial | ADC             | Integration Module | Package                              | Comments   |
|-------------|-----|------|-------------------------|-----------|-----|--------|-----------------|--------------------|--------------------------------------|--|
| MC68HC16Z1  | –   | 1K   | –                       | GPT       | 46  | QSM    | 8 Ch,<br>10–Bit | SIM                | 132–FC<br>132–FD<br>144–FM<br>144–FV | 20 Address Lines,<br>12 Chip Selects,<br>Synthesized Clock           |
| MC68HC16Z2  | 8K  | 2K   | –                       | GPT       | 46  | QSM    | 8 Ch,<br>10–Bit | SIM                | 132–FC<br>132–FD                     | 20 Address Lines,<br>12 Chip Selects,<br>Synthesized Clock           |
| MC68HC16Y1  | 48K | 2K   | –                       | TPU + GPT | 95  | MCCI   | 8 Ch,<br>10–Bit | SCIM               | 160–FT<br>160–FM                     | 20 Address Lines,<br>9 Chip Selects, Single<br>Chip or Expanded Mode |
| XC68HC916X1 |     | 1K   | 2K BEFlash<br>48K Flash | GPT       | 70  | QSM    | 8 Ch,<br>10–Bit | RPSCIM             | 120–TH                               | 20 Address Lines,<br>5 Chip Selects, Single<br>Chip or Expanded Mode |
| XC68HC916Y1 | –   | 4K   | 48K Flash               | TPU + GPT | 95  | MCCI   | 8 Ch,<br>10–Bit | SCIM               | 160–FT<br>160–FM                     | 20 Address Lines,<br>9 Chip Selects, Single<br>Chip or Expanded Mode |

M6800 devices, and provides a variety of programmable chip-select functions. M68300 devices can be placed in low-power stop mode to minimize power consumption during periods of inactivity. The M68300 family provides great design flexibility, performance, and compatibility with exiting hardware and software.



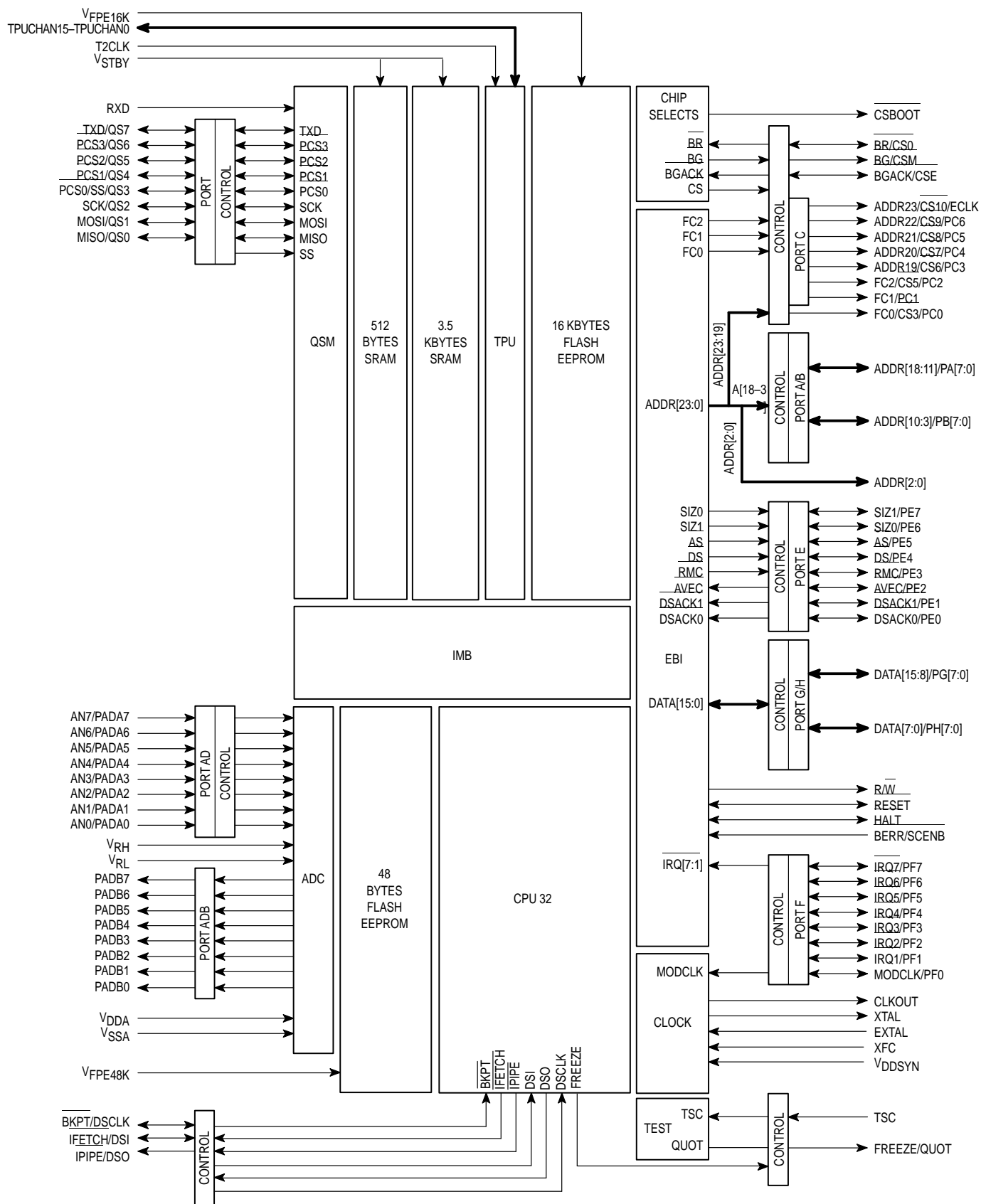


Figure 9. MC68F333 Block Diagram

**Table 8. M68300 Family Modular Microcontrollers**

| Part Number | ROM | SRAM | EEPROM                              | Timer | I/O | Serial | ADC             | Integration Module | Package                                 | Comments   |
|-------------|-----|------|-------------------------------------|-------|-----|--------|-----------------|--------------------|---|--|
| MC68331     | –   | –    | –                                   | GPT   | 43  | QSM    | –               | SIM                | 132–FC,<br>132–FD,<br>144–FM,<br>144–FV | 12 Chip Selects,<br>Synthesized Clock                                  |
| MC68332     | –   | 2K   | –                                   | TPU   | 47  | QSM    | –               | SIM                | 132–FC,<br>132–FD,<br>144–FM,<br>144–FV | 12 Chip Selects,<br>Synthesized Clock                                  |
| PC68F333    | –   | 4K   | 16K Flash,<br>48K Flash<br>Emulator | TPU   | 96  | QSM    | 8 Ch,<br>10–Bit | SCIM               | 160–FT,<br>160–FM                       | 9 Chip Selects,<br>Synthesized Clock                                   |
| XC68334     | –   | 1K   | –                                   | TPU   | 47  | –      | 8 Ch,<br>10–Bit | SIM                | 132–FC,<br>132–FD                       | 12 Chip Selects, Synthesized<br>Clock, Single Chip or<br>Expanded Mode |

**Definitions for Tables 9 and 10**
**General Definitions**

|        |   |
|--------|---|
| ADC    | Analog to Digital Converter Module          |
| A/D    | Analog to Digital Converter                 |
| CPU16  | 16 bit Central Processing Unit              |
| CPU32  | 32 bit Central Processing Unit              |
| D/A    | Digital to Analog Converter                 |
| DMA    | Direct Memory Access                        |
| GPT    | General–Purpose Timer                       |
| IC     | Input Capture                               |
| IIC    | Inter–Integrated Circuit                    |
| MCCI   | Multi–Channel Communication Interface       |
| PLL    | Phase Lock Loop                             |
| OC     | Output Capture                              |
| POQ    | Preferred Order Quantity Multiple           |
| PWM    | Pulse Width Modulation                      |
| QSM    | Queued Serial Module                        |
| RPSCIM | Reduced Pin Count SCIM                      |
| RTC    | Real–Time Clock                             |
| RTI    | Real–Time Interrupt                         |
| SCI    | Serial Communication Interface              |
| SCIM   | Single Chip Integration Module              |
| SIM    | System Integration Module                   |
| SPI    | Serial Peripheral Interface                 |
| TPU    | Time Processing Unit                        |
| UART   | Universal Asynchronous Receiver/Transmitter |
| WDOG   | Watch Dog Timer                             |

**Package Definitions**

|    |   |
|----|---|
| FB | 10x10 mm Quad Flat Pack (QFP)                 |
| FC | Fine Pitch Plastic Quad Flat Pack (PQFP)      |
| FD | Plastic Quad Flat Pack in Molded Carrier Ring |
| FE | Ceramic Quad Flat Pack (CQFP)                 |
| FM | Molded Carrier Flat Pack (CQFP)               |
| FN | Plastic Leaded Chip Carrier (PLCC)            |
| FS | Windowed Cerquad (Ceramic LCC)                |
| FT | 28x28 mm Quad Flat Pack (QFP)                 |
| FU | 14x14 mm Quad Flat Pack (QFP)                 |
| FV | 20x20 mm Quad Flat Pack (QFP)                 |
| L  | Ceramic                                       |
| P  | Dual–in–Line Plastic                          |
| PB | Thin Quad Flat Pack (TQFP) 10x10 mm           |
| PU | Thin Quad Flat Pack (TQFP) 14x14 mm           |
| PV | Thin Quad Flat Pack (TQFP) 20x20mm            |
| S  | Cerdip (windowed or non–windowed)             |
| TH | 16x16 mm Quad Flat Pack (QFP)                 |

# Microcontroller Development Tools

## M68HC05 Family

The M68HC05 Family is supported by a variety of development tools including Evaluation Modules (EVM) and Evaluation Systems (EVS). Both provide an economical means of designing, debugging, and evaluating M68HC05 microcontrollers in a target system environment.

Many new M68HC05 CSIC devices are supported by an MCU-specific EVS. The EVS is a two-board system consisting of a 68HC05 Platform Board (PFB) and an Emulator Module (EM) which contains the emulating microcontroller, and control circuits.

The M68HC05 Family is also supported by the Compact Development System (CDS) for 8-bit microcontrollers (M68CDS8HC05), a powerful, portable, full-featured emulator for debugging hardware and software operations. The CDS8HC05 features high-speed, non-invasive, in-circuit emulation with real-time trace, and a powerful bus state analyzer. Commands are entered from an MS-DOS® host computer.

The Motorola Modular Development System for the M68HC05 Family, MMDS05, allows the use of Emulation Modules (EM) that are compatible with the existing EVS product line. The MMDS05 provides an upgrade for CDS8HC05 customers. The MMDS05 has all of the features of the CDS8HC05, and includes a notable enhancement. A dual-port RAM "memory window" allows a user to modify memory while a program is running at full speed. An internal power supply and totally shielded enclosure assure compliance with FCC and EC92 regulations. The development software provided with the MMDS05 is an enhancement of the EVM05/EVM11 front end — it provides an integrated development environment with true Source Level Debug (SLD).

## M68HC11 Family

The M68HC11 Family is supported by a variety of economical development tools. These include Evaluation Boards (EVB), Evaluation Modules (EVM), and Evaluation Systems (EVS).

An EVB allows a user to debug code under the BUFFALO (Bit User Fast Friendly Aid to Logical Operations) monitor/debugging program contained in the microcontroller ROM. The EVB emulates only the single-chip mode of operation and has no EPROM programmer. The EVBU, a "universal" version of the EVB, includes a wire-wrap area for custom interfacing.

EVM are low-cost tools for designing, debugging, and evaluating M68HC11 devices in a target system. An EVM provides essential microcontroller signals and timing, and on-board monitor/debugging firmware contains extensive commands for controlling I/O and debug operations.

An EVS is a two-board system consisting of a 68HC11 Platform Board (PFB) and an Emulator Module (EM). The EM contains control circuits and a 68HC11 MCU for the part or series of parts being emulated. An EVS provides expanded, multiplexed, special test, and single-chip mode emulation, a dual 64 kbyte memory map with 64 kbytes of emulation RAM, and an RS-232 port.

In addition, the Intermetrics Whitesmiths 68HC11 C Compiler/Assembler (M68S11CCAB) and 68HC11 Simulator Debugger (M68S11SIMAB) are now available through Motorola.

## Modular Microcontroller Families

In-circuit debuggers for modular microcontroller families (M68ICD32 and M68ICD16) are economical development and debugging environments. ICD make use of the non-intrusive Background Debug Mode (BDM) interface, and provide sophisticated software debugging functions. The ICD consist of debugger and assembler development software, a small interconnect board, and target system cable. The IASM32 and IASM16 assemblers provide a single development environment that includes an editor and cross-assembler programs. ICD source-level debugger software uses easy-to-read screen windows to display register information for the CPU, the instruction pointer, breakpoints, program memory, and data memory.

The MC68331 and MC68332 are supported by evaluation kits (EVK). These multi-board systems include a common platform board, a Business Card Computer (BCC) that contains the MCU being emulated, and the CPU32BUG debug monitor program. The EVK is a cost-effective system for designing, debugging, and evaluating target system software and hardware. The MC68340 is supported by an evaluation system (EVS) similar to the EVK with the addition of a development interface board for a comprehensive development environment.

The M68HC16Z1 Evaluation Board (EVB) is an inexpensive tool for designing, debugging, and evaluating the MC68HC16Z1. Features include background-mode operation, an integrated assembly/editing/emulation environment, and logic analyzer pod connectors.

Modular evaluation boards (MEVB) for each modular family member are under development. The MEVB system is a multi-board evaluation system that consists of a common platform board (PFB) and interchangeable MCU personality boards (MPB). The MEVB system provides an economical development environment for downloading and debugging software generated with IASM16 and IASM32.

Motorola also sells the Intermetrics Whitesmiths 68HC16 C Compiler/Assembler (M68S16CCAB) and 68HC16 Simulator Debugger (M68S16SIMAB) for the M68HC16 Family. In addition, the Intermetrics InterTools™ 683XX C Compiler/Assembler (M68S32CCAB) and 683XX ROM Monitor Debugger (M68S32ROMAB) for the M68300 Family are now available through Motorola.

**Table 9. Development Tools**

| Devices   | Evaluation Modules*                             | Programmer Boards                    | Evaluation Systems/Kits  |
|---|---|--------------------------------------|--|
| <b>M6800 Development Tools</b>                                      |   |                                      |  |
| MC6801  |   | M68701EVM                            |  |
| MC6801U4  |   | M68701EVM                            |  |
| MC68701   |   | M68701EVM                            |  |
| MC68701U4   |   | M68701EVM                            |  |
| MC6803  |   | M68701EVM                            |  |
| MC6803U4  |   | M68701EVM                            |  |
| <b>M68HC05 Development Tools</b>                                    |   |                                      |  |
| MC68HC05B4/B6/B8/B16<br>MC68HC705B5<br>MC68HC705B16                 | M68HC05X16EVS<br>M68HC05X16EVS<br>M68HC05X16EVS | M68HC05BPGMR<br>M68HC05BPGMR         | 52PLCCU: 52 Pin PLCC Target Cable<br><br>Use M68HC05X16PGMR for 64 QFP |
| MC68HC05C5<br>XC68HC705C5   | M68HC05C5EVS<br>M68HC05C5EVS                    |                                      | 44 PLCC05M: 44 Pin PLCC Target Cable                                   |
| MC68HC05C4/C4A/C8/C9/C12<br>XC68HC05C4<br>MC68HC705C8<br>XC68HC705C | M68HC05C9EVS<br><br>M68HC05C9EVS                | <br><br>M68HC05PGMR–2                | 44 PLCC05M: 44 Pin PLCC Target Cable                                   |
| MC68HC05D9/D24<br>XC68HC05D32<br>MC68HC705D9                        | <br>M68HC05D32EVS<br>M68HC05D32EVS              | <br><br>M68HC05PGMR–2                | 44 PLCC05M: 44 Pin PLCC Target Cable                                   |
| MC68HC05E1<br>MC68HC705E1   | M68HC05E1EVS<br>M68HC05E1EVS                    |                                      |  |
| XC68HC05F2<br>XC68HC05F6  | M68HC05F6EVM                                    |                                      | 42 SDIP Target Cable Included  |
| XC68HC05F8<br>XC68HC705F8   | M68HC05F8EVM<br>M68HC05F8EVM                    | M68HC705F8PGMR                       |  |
| MC68HC05G1<br>MC68HC705G1   | M68HC05G1EVM<br>M68HC05G1EVM                    | M68HC705G1PGMR                       |  |
| XC68HC05G9<br>XC68HC705G9   | M68HC05G9EVM<br>M68HC05G9EVM                    | M68HC705G9PGMR                       |  |
| XC68HC05G10<br>XC68HC705G10   | M68HC05G10EVM<br>M68HC05G10EVM                  |                                      |  |
| XC68HC05H2  | M68HC05H2EVS                                    |                                      |  |
| XC68HC05I8<br>XC68HC705I8   | M68HC05I8EVS<br>M68HC05I8EVS                    | M68HC705L4PGMR                       |  |
| MC68HC05J1<br>MC68HC705J2   | M68HC05P8EVS<br>M68HC05P8EVS                    | M68HC705J2PGMR                       |  |
| XC68HC05J3<br>XC68HC705J3   | M68HC05J3EVS<br>M68HC05J3EVS                    | M68HC705J2PGMR                       |  |
| XC68HC05K0/K1<br>XC68HC705K1  |   | M68HC705KIGANG**<br>Use M68HC705KICS | M68HC705KICS In–Circuit Simulator<br>M68HC705KICS In–Circuit Simulator |

\* EVSs and EVMs include an Integrated Development Environment (IDE) which contains an editor, assembler and hardware debugger.

\* EVSs and EVMs do not include target cables or OTP/EPROM programming capability unless noted in comment section.

\*\* Development tools that are scheduled for availability during 1Q94.

**Table 9. Development Tools (continued)**

| Devices                                      | Evaluation Modules*                      | Programmer Boards | Evaluation Systems/Kits  |
|--|--|-------------------|--|
| <b>M68HC05 Development Tools (continued)</b> |  |                   |  |
| XC68HC05L1<br>XC68HC705L1                    | M68HC05L1EVM<br>M68HC05L1EVM             |                   | 56 SDIP Target Cable Included  |
| XC68HC05L2<br>XC68HC705L2                    | M68HC05L2EVS<br>M68HC05L2EVS             | M68HC705L2PGMR    |  |
| XC68HC05L4<br>XC68HC705L4                    | M68HC05L4EVS<br>M68HC05L4EVS             | M68HC705L4PGMR    | M68SDIP64: 64 Pin SDIP Target Cable  |
| MC68HC05L5<br>MC68HC705L5                    | M68HC05L5EVS<br>M68HC05L5EVS             | M68HC705L5PGMR    | 80QFPKIT: 80 Pin QFP Target Cable  |
| MC68HC05L7/L9                                | M68HC05L9EVM2                            |                   |  |
| MC68HC05L10                                  | M68HC05L10EVM                            |                   |  |
| XC68HC05L11                                  | M68HC05L11EVM                            |                   |  |
| XC68HC05M4                                   | M68HC05M4EVM                             |                   |  |
| XC68HC05P3                                   | M68HC05P3EVS                             |                   |  |
| MC68HC05P1/P4/P6/P7/P9<br>XC68HC705P9        | M68HC05P9EVS<br>M68HC05P9EVS             | M68HC705P9PGMR    | XMDS05 Hi-Performance In-Circuit Emulator<br>68HC705P6 is required for P6 EVS Capability |
| MC68HC05P8                                   | M68HC05P8EVS                             |                   |  |
| XC68HC05SC11/SC21/SC24/SC27                  | M68HC05SCEVS                             |                   | ISO Adaptor Included with M68HC05SCEVS   |
| MC68HC05T1<br>XC68HC05T2/T3                  | M68HC05T2EVS                             |                   |  |
| XC68HC05T4                                   | M68HC05T4EVM                             |                   |  |
| MC68HC05T7/T10<br>XC68HC705T10               | M68HC05T7EVM<br>M68HC05T7EVM             | M68HC705T10PGMR   |  |
| XC68HC05T12<br>XC68HC705T12                  | M68HC05T12EVM<br>M68HC05T12EVM           | M68HC705T12PGMR   |  |
| XC68HC05X4<br>XC68HC705X4                    | M68HC05X4EVS<br>M68HC05X4EVS             | M68HC705X4PGMR    |  |
| XC68HC05X16<br>MC68HC705X16                  | M68HC05X16EVS<br>M68HC05X16EVS           | M68HC705X16PGMR   | 68 PLCCU: 68 Pin PLCC Target Cable   |
| <b>M68HC11 Development Tools</b>             |  |                   |  |
| MC68HC11A0/A1/A8                             | M68HC11EVB<br>M68HC11EVB2<br>M68HC11EVBU | M68HC11EVM        |  |
| MC68HC11D0/D3                                |  | M68HC11EVM        | M68HC11D3EVS   |
| MC68HC711D3                                  | M68HC711D3EVB                            | M68HC11EVM        | M68HC11D3EVS   |
| MC68HC11E0/E1/E2/E9                          | M68HC11EVB<br>M68HC11EVBU                | M68HC11EVM        |  |
| MC68HC711E9                                  | M68HC11EVBU                              | M68HC11EVM        |  |
| MC68HC811A8/E2                               | M68HC11EVB<br>M68HC11EVBU                | M68HC11EVM        |  |

\* EVSs and EVMs include an Integrated Development Environment (IDE) which contains an editor, assembler and hardware debugger.

\* EVSs and EVMs do not include target cables or OTP/EPROM programming capability unless noted in comment section.

\*\* Development tools that are scheduled for availability during 1Q94.



**Table 9. Development Tools (continued)**

| Devices                                      | Evaluation Modules* | Programmer Boards | Evaluation Systems/Kits |
|--|---------------------|-------------------|-------------------------|
| <b>M68HC11 Development Tools (continued)</b> |                     |                   |                         |
| MC68HC11F1                                   |                     |                   | M68HC11F1EVS            |
| MC68HC11G5/G7<br>MC68HC711G5                 |                     |                   | M68HC11G7EVS            |
| MC68HC11KA4                                  |                     |                   | M68HC11KA4EVS           |
| MC68HC11K0/K1/K4<br>MC68HC711K4              |                     |                   | M68HC11K4EVS            |
| MC68HC11L0/L1/L6<br>MC68HC711L6              |                     |                   | M68HC11L6EVS            |
| MC68HC11M2<br>MC68HC711M2                    |                     |                   | M68HC11KMNPEVS          |
| MC68HC11N4<br>MC68HC711N4                    |                     |                   | M68HC11KMNPEVS          |
| MC68HC11P2<br>MC68HC711P2                    |                     |                   | M68HC11KMNPEVS          |
| <b>M68HC16 Development Tools</b>             |                     |                   |                         |
| MC68HC16Y1                                   | MG8MEVB16Y1         |                   |                         |
| MC68HC16Z1                                   | M68MEVB16Z1         |                   |                         |
| MC68HC16Z2                                   | M68MEVB16Z1         |                   |                         |
| <b>M68300 Development Tools</b>              |                     |                   |                         |
| MC68331                                      | M68MEVB333          |                   | M68331EVK               |
| MC68332                                      | M68MEVB16Z1         |                   | M68332EVS/M68332EVK     |
| MC68F333<br>MC6805R2/R3                      | M68MEVB333          |                   |                         |

\* EVSs and EVMs include an Integrated Development Environment (IDE) which contains an editor, assembler and hardware debugger.

\* EVSs and EVMs do not include target cables or OTP/EPROM programming capability unless noted in comment section.

\*\* Development tools that are scheduled for availability during 1Q94.

# Fuzzy Logic

Fuzzy logic replaces conventional programming techniques with a simpler approach to control algorithms. Fuzzy logic uses a series of case statements to create sophisticated features that do not require additional memory or excessive processing time.

Motorola's portfolio of fuzzy logic products is geared for every level of user. The fuzzy logic educational kit (part number FLEDKT00) includes everything needed to learn how to use fuzzy logic with M68HC05 and M68HC11 microcontrollers.

- An easy-to-follow PC-based tutorial
  - Explains fuzzy logic fundamentals, basic concepts and terminology
  - Methodology section teaches a five-step sequence or principles and procedures for designing a fuzzy logic system. These include defining the control system, writing rules and membership functions, tuning and debugging and optimizing the design.
  - Advanced topics section covers areas such as stability, adaptability, ambiguity, noise, alpha-cuts and contribution weights
- A Knowledge Base Generator (KBG)
  - Uses natural language inputs to generate a knowledge base (rules and membership functions)
  - Inference Engines for the M68HC11 and M68HC05 families implement the fuzzy logic in software ready to embed in your Motorola microcontroller application

- Runs a software simulation of the inference engine and displays a two-dimensional plot of the control surface
- Generates real-time code for the standard M68HC05 or M68HC11 microcontroller families which can be downloaded to an evaluation module (EVM) for in-circuit emulation
- Demonstration—version of Apronix's Fuzzy Inference Development Environment (FIDE) software
  - Features powerful, time-saving debug functions to help determine the correct membership functions and rules for any application
  - Demonstrates easy-to-use graphical interface for designing and debugging integrated systems

Apronix's Fuzzy Inference Development Environment (FIDE™) is a powerful software tool that allows users to easily edit, simulate, debug, and tune the membership functions and rules of a fuzzy logic application. FIDE offers graphical and natural language editing of source files. The user-friendly debug tools allow time domain simulations, three-dimensional surface displays of input-to-output relationships, and linkage of fuzzy and non-fuzzy modules. FIDE also generates assembler code that implements fuzzy logic on Motorola microcontrollers.

## On-Line Help

### Microcontroller Electronic Bulletin Board

Freeware Data Service provides a direct line to the latest information and software for Motorola microcontrollers. The Freeware bulletin board provides access to:

- Development Software for PC and Macintosh Computers
  - Cross Assemblers
  - Small C Compiler for 68HC11
  - EVM and EVB Monitor/Debugger Object Code
- Development software
  - Floating Point Routines
  - Fast Fourier Transform Routines
  - 16-Bit Math Packages
  - Utility Programs
  - User Group Library Routines and User-Donated Programs
  - Kermit File Transfer Program
  - Terminal Emulation Program
- Masked ROM information
- MCU literature listings
- Updates/Erratas to existing literature

- Press releases and updates concerning new and phase-out products
- Contests, promotions and seminars
- Electronic mail service

## How to Access Freeware

You can access Freeware from anywhere in the world. To log on, you'll need the following equipment:

1. 2400/1200/300 baud modem
2. Terminal, MS-DOS personal computer or Macintosh computer
3. Telephone line

This equipment will allow the user to read files and post questions. However, with a file transfer program such as XMODEM, YMODEM or Kermit, all information can be downloaded to your terminal or PC.

To log on:

1. Dial (512) 891-FREE (891-3733). Be sure to set the character format to 8 data, no parity, 1 stop bit.
2. Follow directions from the system.
3. Read log-on messages, then follow the directions on the screen display. A log-on session is limited to 120 minutes.

# Third-Party Support

Development support for Motorola microcontrollers is available from a variety of independent suppliers.

## Third-Party Development Tools

**Table 10. Software Products**

| <b>M68HC05<br/>Family</b>   | <b>M68HC11<br/>Family</b>  | <b>M68HC16<br/>Family</b>   | <b>M68300<br/>Family</b>  |
|---|--|---|---|
| <b>Simulators</b>   |  |   |   |
| Byte Craft Ltd.<br>P&E Microcomputer Systems, Inc.<br>PseudoCorp.<br>TECi   | Avocet Systems, Inc.<br>Nohau Corp.<br>P&E Microcomputer Systems, Inc.   | P&E Microcomputer Systems, Inc.   | Software Environments Ltd.  |
| <b>Assemblers</b>   |  |   |   |
| 2500AD Software, Inc.<br>American Arium<br>Byte Craft Ltd.<br>Computer Systems Consultants, Inc.<br>Eris Systems, Inc.<br>Introl Corp.<br>Lloyd I/O, Inc.<br>LOGISOFT<br>Micro Dialects, Inc.<br>Onset Computer Corp.<br>P&E Microcomputer Systems, Inc.<br>PseudoCorp.<br>TECi | 2500AD Software, Inc.<br>Archimedes Software, Inc.<br>Avocet Systems, Inc.<br>Computer Systems Consultants, Inc.<br>Eris Systems, Inc.<br>Introl Corp.<br>Lloyd I/O, Inc.<br>LOGISOFT<br>Micro Dialects, Inc.  | 2500AD Software, Inc.<br>Byte Craft Ltd.<br>Eris Systems, Inc.<br>Introl Corp.<br><br>Micro Dialects, Inc.<br>P&E Microcomputer Systems, Inc. | Avocet Systems, Inc.<br>Eyring Systems Software Division<br>Introl Corp.<br>Micro Dialects, Inc.<br>Microtec Research, Inc.<br>Oasys, Inc.  |
| <b>Symbolic Debuggers</b>   |  |   |   |
| 2500AD Software, Inc.<br>Byte Craft Ltd.<br>P&E Microcomputer Systems, Inc.<br>TECi<br>Wytec Company  | 2500AD Software, Inc.<br>Microtec Research, Inc.<br>P&E Microcomputer Systems, Inc.<br>TECi  | Byte Craft Ltd.   | Eyring Systems Software Division<br>Integrated Systems, Inc.<br>JMI Software Consultants, Inc.  |
| <b>Compilers</b>  |  |   |   |
| American Arium<br>Byte Craft Ltd.   | 2500AD Software, Inc.<br>Archimedes Software, Inc.<br><br>Avocet Systems, Inc.<br>Forth, Inc.<br><br>Intermetrics Microsystems Software, Inc.<br>Introl Corp.<br>Laboratory Microsystems Inc.<br>New Micros, Inc.<br>Software Environments Ltd.<br>SYNGEN Industrial Control | Byte Craft Ltd.<br>Intermetrics Microsystems Software, Inc.<br>Introl Corp.<br>Software Environments Ltd.                                     | Eyring Systems Software Division<br>Forth, Inc.<br>Integrated Systems, Inc.<br>Intermetrics Microsystems Software, Inc.<br>Introl Corp.<br><br>Laboratory Microsystems Inc.<br>Microtec Research, Inc.<br>Microware Systems Corp.<br>RAVEN Computer Systems<br>Sierra Systems |

**Table 10. Software Products (continued)**

| <b>M68HC05<br/>Family</b>  | <b>M68HC11<br/>Family</b>  | <b>M68HC16<br/>Family</b>  | <b>M68300<br/>Family</b>   |
|--|--|--|--|
| <b>Source Level Debuggers</b>  |  |  |  |
| Byte Craft Ltd.<br><br>Yokogawa Digital Computer Corp.<br><br><br><br><br><br><br><br><br><br>Introl Corp. | Huntsville Microsystems, Inc.<br><br>Intermetrics Microsystems Software, Inc.<br><br>Introl Corp.<br><br>Yokogawa Digital Computer Corp. | Huntsville Microsystems, Inc.<br><br>Intermetrics Microsystems Software, Inc.<br><br>Introl Corp.<br><br>Yokogawa Digital Computer Corp. | Embedded Support Tools Corp.<br><br>Eyring Systems Software Division<br><br>GreenSpring Computers, Inc.<br><br>Huntsville Microsystems, Inc.<br><br>Integrated Systems, Inc.<br><br>Intermetrics Microsystems Software, Inc.<br><br><br><br>Microtec Research, Inc.<br><br>Sierra Systems<br><br>Yokogawa Digital Computer Corp. |
| <b>Real-Time Executives</b>  |  |  |  |
|  | Accelerated Technology, Inc.<br><br>A. T. Barrett & Associates<br><br>U S Software Corporation   | A. T. Barrett & Associates<br><br>U S Software Corporation   | Accelerated Technology, Inc.<br><br>A. T. Barrett & Associates<br><br>Eyring Systems Software Division<br><br>GreenSpring Computers, Inc.<br><br>Integrated Systems, Inc.<br><br>JMI Software Consultants, Inc.<br><br>Microware Systems Corp.<br><br>Ready Systems<br><br>U S Software Corporation                              |
| <b>Other</b>   |  |  |  |
| PseudoCorp   | Logic Automation Inc.<br><br>LOGISOFT<br><br>PseudoCorp<br><br>U S Software Corporation  | Momentum Data Systems, Inc.<br><br>U S Software Corporation  | Avocet Systems, Inc.<br><br>CARDtools Systems Corp.<br><br>Eyring Systems Software Division<br><br>GreenSpring Computers, Inc.<br><br>Integrated Systems, Inc.<br><br>JMI Software Consultants, Inc.<br><br>Logic Automation Inc.<br><br>Microware Systems Corp.<br><br>U S Software Corporation                                 |

**Table 11. Hardware Products**

| M68HC05 Family  | M68HC11 Family  | M68HC16 Family   | M68300 Family  |
|---|---|--|--|
| <b>Logic Analyzers</b>  |   |  |  |
|   | American Arium<br>Hewlett–Packard<br>Step Engineering<br>Tektronix, Inc.  | Hewlett–Packard<br>Tektronix, Inc.   | Hewlett–Packard  |
| <b>Emulators</b>  |   |  |  |
| American Arium<br><br>Orion Instruments, Inc.<br>Pentica Systems Inc.<br>Sophia Systems & Technology<br>TECi<br>Thorson Engineering Co.<br>Trace Technology Ltd.<br>Yokogawa Digital Computer Corp. | Advance Electronic Diagnostics, Inc.<br><br>American Arium<br>Huntsville Microsystems, Inc.<br>MetaLink Corp.<br>Nohau Corp.<br>Orion Instruments, Inc.<br>Pentica Systems Inc.<br>Sophia Systems & Technology<br>TECi<br>Thorson Engineering Co.<br>Wytec Company<br>Yokogawa Digital Computer Corp. | Embedded Support Tools Corp.<br><br>Huntsville Microsystems, Inc.<br>Nohau Corp.<br>Pentica Systems, Inc.<br>Yokogawa Digital Computer Corp. | Advance Electronic Diagnostics, Inc.<br>Applied Microsystems<br>Embedded Support Tools Corp.<br>Hewlett–Packard<br>Huntsville Microsystems, Inc.<br>Microtek International<br>Nohau Corp.<br>Pentica Systems Inc.<br>Yokogawa Digital Computer Corp. |
| <b>Evaluation Boards</b>  |   |  |  |
| Elan Digital Systems  | Elan Digital Systems<br>Mosaic Industries, Inc.<br>New Micros, Inc.   | New Micros, Inc.   | GreenSpring Computers, Inc.<br>New Micros, Inc.  |
| <b>Other</b>  |   |  |  |
| 3M Electronic Products Division<br>AMP Inc.<br>EE Tools Co.<br>Elan Digital Systems<br>Pentica Systems Inc.<br>TECi   | 3M Electronic Products Division<br>AMP Inc.<br>Elan Digital Systems<br>Emulation Technology, Inc.<br>Pentica Systems Inc.<br>SYNGEN Industrial Control  | AMP Inc.<br>P&E Microcomputer Systems, Inc.  | Emulation Technology, Inc<br>Pentica Systems Inc.  |

**Table 12. Contact List**

| Company                                  | Phone          |
|--|----------------|
| 3M Electronic Products Division          | (512) 984-3441 |
| 2500AD Software, Inc.                    | (719) 395-8683 |
| A. T. Barrett & Associates               | (713) 728-9688 |
| Accelerated Technology, Inc.             | (205) 450-0707 |
| Advance Electronic Diagnostics, Inc.     | (602) 861-9359 |
| American Arium                           | (714) 731-1661 |
| AMP Inc.                                 | (800) 52AMP52  |
| Applied Microsystems                     | (800) 426-3925 |
| Archimedes Software, Inc.                | (415) 567-4010 |
| Avocet Systems, Inc.                     | (800) 448-8500 |
| Byte Craft Ltd.                          | (519) 888-6911 |
| CARDtools Systems Corp.                  | (408) 559-4240 |
| Computer Systems Consultants, Inc        | (404) 483-4570 |
| EE Tools Co.                             | (716) 346-6973 |
| Elan Digital Systems                     | (4489) 579799  |
| Embedded Support Tools Corp.             | (617) 828-5588 |
| Emulation Technology, Inc.               | (408) 982-0660 |
| Eris Systems, Inc.                       | (612) 374-2967 |
| Eyring Systems Software Division         | (801) 375-2434 |
| Forth, Inc.                              | (213) 372-8493 |
| GreenSpring Computers, Inc.              | (415) 327-1200 |
| Hewlett-Packard                          | (800) 447-3282 |
| Huntsville Microsystems, Inc.            | (205) 881-6005 |
| Integrated Systems, Inc.                 | (408) 980-1500 |
| Intermetrics Microsystems Software, Inc. | (617) 661-0072 |
| Introl Corp.                             | (414) 327-7171 |
| JMI Software Consultants, Inc.           | (215) 628-0840 |
| Laboratory Microsystems Inc.             | (310) 306-7412 |
| Lloyd I/O, Inc.                          | (503) 222-0702 |
| Logic Automation Inc.                    | (503) 690-6900 |
| LOGISOFT                                 | (408) 773-8465 |
| MetaLink Corp.                           | (602) 926-0797 |
| Micro Dialects, Inc.                     | (513) 271-9100 |
| Microtec Research, Inc.                  | (408) 980-1300 |
| Microtek International                   | (503) 645-7333 |
| Microware Systems Corp.                  | (515) 224-1929 |
| Momentum Data Systems, Inc.              | (714) 577-6894 |
| Mosaic Industries, Inc.                  | (415) 790-1255 |
| New Micros, Inc.                         | (214) 339-2204 |
| Nohau Corp.                              | (408) 866-1820 |
| Oasys, Inc.                              | (617) 862-2002 |

**Table 12. Contact List (continued)**

| Company                         | Phone          |
|---------------------------------|----------------|
| Onset Computer Corp.            | (508) 563-9000 |
| Orion Instruments, Inc.         | (800) 729-7700 |
| P&E Microcomputer Systems, Inc. | (617) 944-7585 |
| Pentica Systems Inc.            | (617) 275-4419 |
| PseudoCorp.                     | (804) 873-1947 |
| RAVEN Computer Systems          | (612) 636-0365 |
| Ready Systems                   | (800) 228-1249 |
| Sierra Systems                  | (510) 339-8200 |
| Software Environments Ltd.      | (714) 588-9685 |
| Sophia Systems & Technology     | (800) 824-9294 |
| Step Engineering                | (408) 733-7837 |
| SYNGEN Industrial Control       | (403) 986-1203 |
| TECi                            | (802) 525-3458 |
| Tektronix, Inc.                 | (503) 629-1773 |
| Thorson Engineering Co.         | (206) 334-4214 |
| Trace Technology Ltd.           | 0234 266 455   |
| U S Software Corporation        | (503) 641-8446 |
| Wytec Company                   | (708) 894-1440 |
| Yokogawa Digital Computer Corp. | (415) 570-7050 |

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