Liquid Crystal Polymer

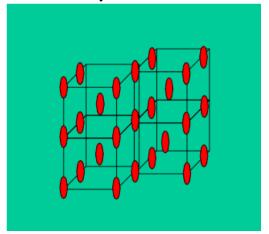
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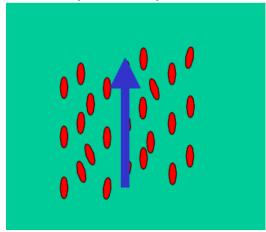
Liquid Crystals: Introduction

Crystalline



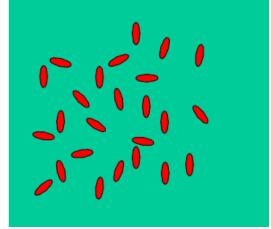
3D orientation Rigid Structure

Liquid Crystals



Ordered position Glassy flow

Liquids



No Order Fluid Flow

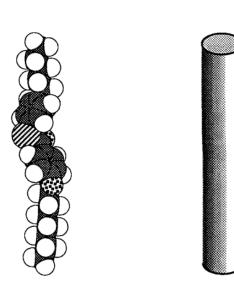
LC molecules tend to maintain their orientation, like the molecules in a solid, but also move around to different positions, like the molecules in a liquid.

Liquid Crystals: Introduction

- A state that occurs between a solid & a liquid
- Possess properties characteristics of both liquids & crystalline solids
- Also possess properties not found in either liquids or solids
- changes colour with temperature

Liquid Crystal Polymer

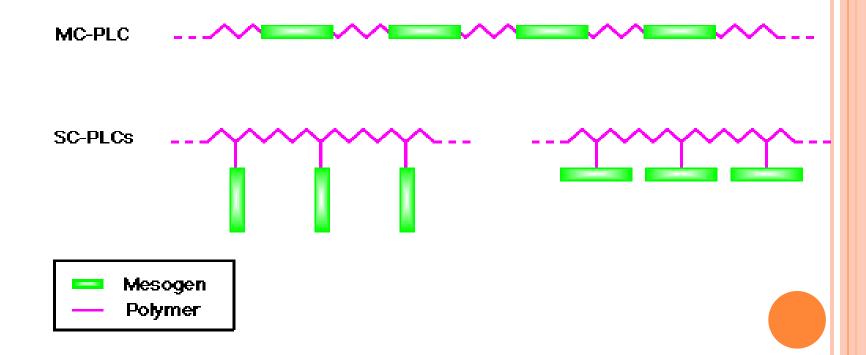
 These are materials containing molecules with rigid, bulky groups which behave more or less like molecular 'rods' called mesogens. These rods can form crystals with long range orientational or positional order.



- Polymers containing rigid units also display liquid crystalline order, and are referred to as liquid crystalline polymers (LCPs)
- These are a class of aromatic polymers.

LCP Types:

- The placement of the mesogens plays a large role in determining the type of PLC that is formed
 - main-chain polymer liquid crystals
 - side-chain polymer liquid crystals



Typical Liquid Crystalline Molecules

- cholesterol ester
- phenyl benzoates
- paraffins
- glycolipids
- methoxybenzilidene butylanaline ("MBBA")

$$CH_3 - O - C_4H_9$$

MBBA

$$C_2H_5 - O - CH = N - C_4H_9$$

EBBA

$$C_4H_9 - O \longrightarrow CH = N \longrightarrow C_4H_9$$

BBBA

Types of liquid crystals

- Thermotropic Phase transition depends on temperature
 - Nematic
 - Smectic
 - Cholesteric
- Lyotropic Phase transition depends on temperature & concentration
- Metallotropic Phase transition depends on temperature, concentration and the inorganic-organic composition ratio

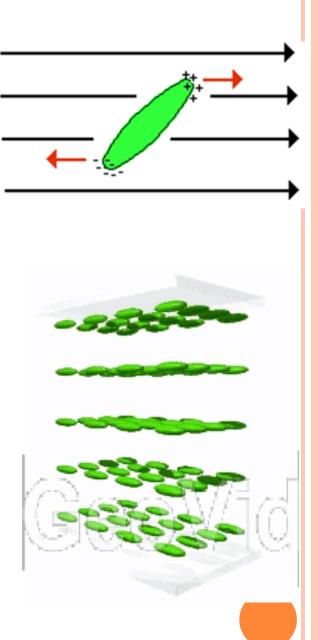
Nematic phase

- most common LC phase
- rod-shaped organic molecules have no positional order
- have long-range orientational order
- macroscopic anisotropy in many material properties
- Nematics have fluidity similar to that of ordinary (isotropic) liquids



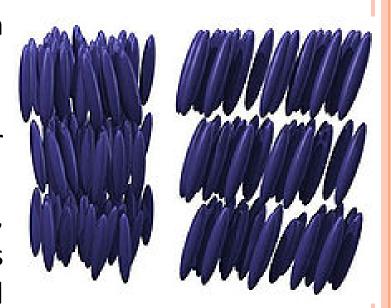
Nematic phase

- orientation may be manipulated with an electric field as well with a magnetic field, and the polarization of light will follow the molecular orientation as it changes through a cell
- these external perturbation are called 'directors'.

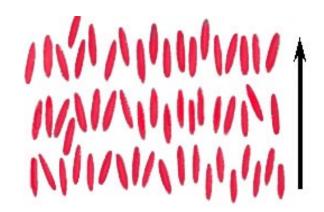


Smectic phase

- form well-defined layers that can slide over one another
- more order and higher viscosity
- smectic phase occurs at lower temperature
- many different smectic phases, characterized by different types and degrees of positional and orientational order



Smectic phase





 molecules align perpendicular to the layer planes



Smectic C phase

 alignment of the molecules is at some arbitrary angle to the normal

As temperature increases....

- The first liquid crystal phase is the *smectic* A, where there is layer-like arrangement as well as translational and rotational motion of the molecules.
- A further increase in temperature leads to the nematic phase, where the molecules rapidly diffuse out of the initial lattice structure and from the layer-like arrangement as well.
- At the highest temperatures, the material becomes an isotropic liquid where the motion of the molecules changes yet again.

Example of phase changes...

4, 4'-di-heptyloxyazoxybenzene

Solid
$$\stackrel{74^{\circ}\text{C}}{\longleftrightarrow}$$
 Smectic C $\stackrel{94^{\circ}\text{C}}{\longleftrightarrow}$ Nematic $\stackrel{124^{\circ}\text{C}}{\longleftrightarrow}$ Isotropic

Advantages of LCP

- High Heat Resistance
- Good Chemical Resistance
- Low Warpage
- Flame Retardant
- Low Viscosity
- Good Moldablity
- High Flowability
- Good Dimensional Stability

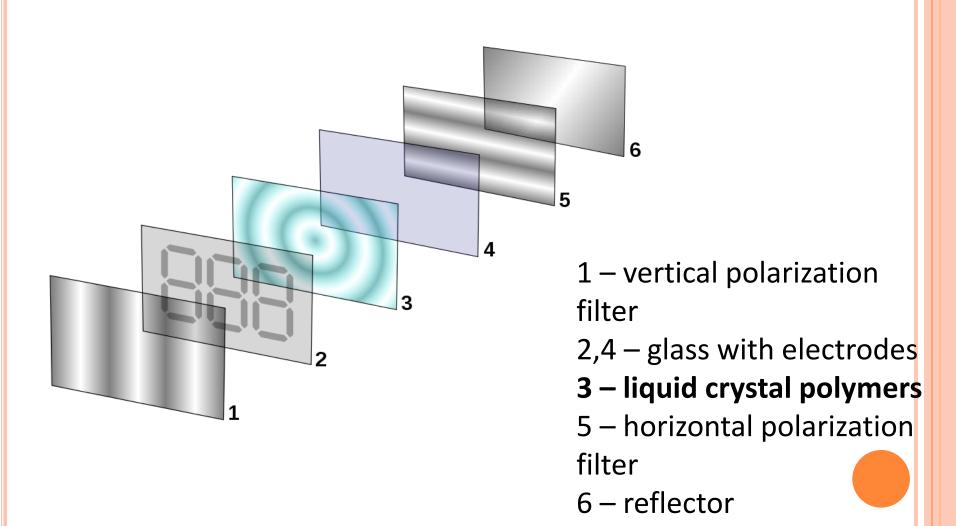
Disadvantages of LCP

- Highly anisotropic properties
- Drying required before processing
- High cost

Applications

- LCD displays
- Dyes
- Advanced Materials (Kevlar)
- Temperature Measurement
- Drug Delivery
- Automotive Applications
- Parts, Engineering
- Food Containers
- Electrical Appliances

Applications: LCP in Display Monitors



Applications: In defense for making armours

- When liquid crystal polymers solidify, the liquid crystal structure 'freeze in'
- This results in materials of high tensile strength & in some cases unusual electro-optical behaviour
- e.g. Kevlar aramid fibre
 - bullet-proof vest
 - airplane bodies (aromatic polyamide)

References:

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- 2. http://www.uhmwpe.org/
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- 4. http://www.lci.kent.edu/lc.html
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