Per integration point 0.100 -Integration point 1 Median distance error (mm) Integration point 2 Integration point 3 0.075 -Integration point 4 Integration point 5 Integration point 6 0.050 -Integration point 7 Integration point 8 0.025 -Integration point 9 Integration point 10 Integration point 11 0.000 -75 100 125 25 50 **Iteration**