PhD in Smart Computing
# Progress Report - 1st year

Tommaso Papini

Department of Information Engineering, University of Florence, Italy
tommaso.papini@unifi.it

31st October 2017

- ▶ Analysis of assembly lines
- ▶ A hybrid technique for MRP transient analysis
- ▶ Other projects
    - ▶ the LINFA project
    - ▶ Activity Recognition for Ambient Assisted Living
- ▶ Research plan for the next year
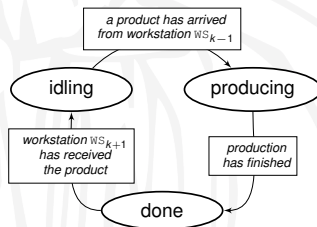
Analysis of assembly lines

Assembly line
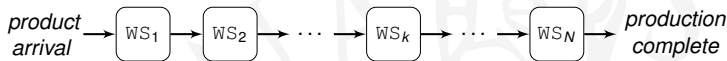
N sequential workstations $WS_1, \ldots, WS_N$

- with transfer blocking
- and no buffering capacity

Workstation WS_k can be in one of three states

- *producing*: WS_k is working on a product
- *done*: WS_k is done working on a product
- *idling*: WS_k is waiting for a new product

Workstation

Each workstation WS_k
- has no internal parallelism
  - at most one item being processed in each workstation
- can implement complex workflows
  - sequential/alternative/cyclic phases with random choices
- and has GEN phases' durations
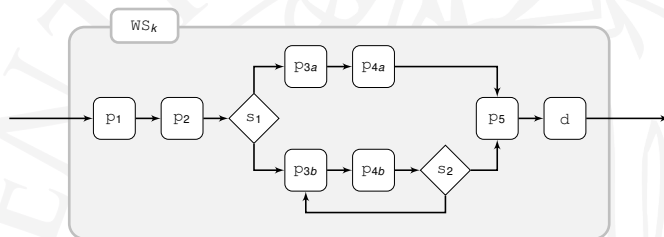
The last phase has no duration and encodes the *done* state

Underlying stochastic process

The underlying stochastic process of each isolated workstation
is a Semi Markov Process (SMP)

- ▶ due to GEN durations
- ▶ and the absence of internal parallelism

The whole assembly line finds a renewal in any case where

- ▶ every *done* station is in a queue before a bottleneck
- ▶ and everything else is *idling*

$$arrival \longrightarrow \boxed{WS_1} \rightarrow \boxed{WS_2} \rightarrow \boxed{WS_3} \rightarrow \boxed{WS_4} \rightarrow \boxed{WS_5} \rightarrow \boxed{WS_6} \longrightarrow completion$$

PhD in Smart Computing - Progress Report - 1st year
└─ Analysis of assembly lines
   └─ Inspection

Inspection with partial observability

The assembly line can be inspected by external observers

- ▶ the line can be considered at steady-state at inspection
- ▶ there can be ambiguity about the current phase

An observation is a tuple $\omega = \langle \omega_0, \omega_1, \ldots, \omega_N \rangle$

- ▶ ω_0 indicates if a new product is ready to enter the line or not
- ▶ $\omega_k = \langle \sigma_k, \phi_k \rangle$ refers to WS_k
  - ▶ σ_k indicates if WS_k is *idle*/*producing*/*done*
  - ▶ ϕ_k identifies the set of possible current phases

Two kinds of uncertainty

- ▶ about the actual current phase
  - ▶ discrete
- ▶ about the remaining time in the current phase
  - ▶ continuous
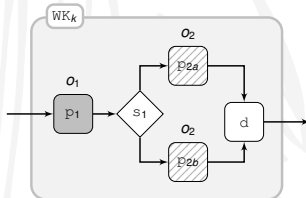
Performance measures

Time To Done

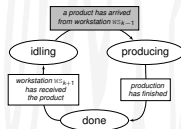► The remaining time until workstation k, according to observation ω, reaches the *done* state

Time To Idle

► The remaining time until workstation k, according to observation ω, reaches the *idling* state

Time To Start Next

► The remaining time until workstation k, according to observation ω, starts the production of a new product

Time To Done

$$
\text{TTD}(k,\omega) := \begin{cases} \displaystyle\sum_{\gamma \in \phi_k} P_{k,\gamma,\omega} \cdot (R(k,\gamma) + Z(k,\gamma)), & \text{if } \sigma_k = \textit{producing} \\[2mm] \text{TTD}(k-1,\omega) + V(k), & \text{if } \sigma_k = \textit{idling} \\[2mm] 0, & \text{if } \sigma_k = \textit{done} \end{cases}
$$

- $P_{k,\gamma,\omega}$ probability weight that $\texttt{WS}_k$ is in phase γ according to ω
- $R(k,\gamma)$ *remaining time* in phase γ of $\texttt{WS}_k$
- $Z(k,\gamma)$ *execution time* of phases of $\texttt{WS}_k$ that follow γ
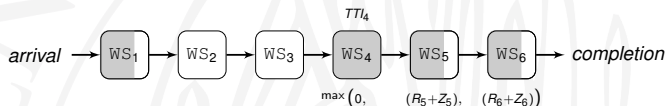- $V(k)$ *production time* of $\texttt{WS}_k$
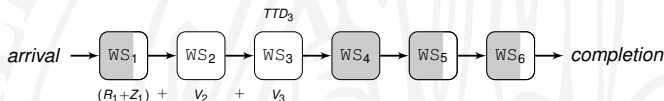
Backward recursive evaluation

Time To Idle

$$\text{TTI}(k, \omega) := \begin{cases} \max\{\text{TTD}(k, \omega), \text{TTI}(k+1, \omega)\}, & \text{if } \sigma_k \in \{\textit{producing}, \textit{done}\} \\ 0, & \text{if } \sigma_k = \textit{idling} \end{cases}$$

- ▶ $\text{TTI}(k, \omega) = \max\{\text{TTD}(k, \omega), \ldots, \text{TTD}(k+n, \omega)\}$
  - ▶ WS_j producing/done $\forall j \in [k, k+n]$
  - ▶ either WS_{k+n} last workstation or WS_{k+n+1} idling
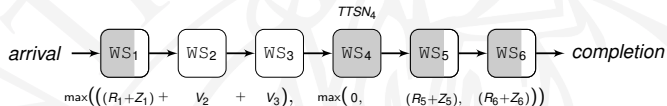- ▶ WS_k becomes idle when the bottleneck finishes its production

Forward recursive evaluation

Time To Start Next

$$\mathsf{TTSN}(k, \omega) := \max\{\mathsf{TTI}(k, \omega), \mathsf{TTD}(k - 1, \omega)\}$$

Forward and backward recursive evaluation

Disambiguation of observed phases

Resolve observed (producing) phases' ambiguity

- steady-state probability that WS_k is in phase γ according to ω

Given observation ϕ_k for workstation WS_k

- we compute probability $P_{k,\gamma,\omega}$
- that it was actually γ that produced ϕ_k

$$P_{k,\gamma,\omega} = \frac{\tilde{\pi}(\gamma)}{\displaystyle\sum_{\gamma' \in \phi_k} \tilde{\pi}(\gamma')}$$

- $\tilde{\pi}(\gamma)$ steady-state probability of phase γ in an isolated model of WS_k

PhD in Smart Computing - Progress Report - 1st year
└─ Analysis of assembly lines
    └─ Evaluation of performance measures

Isolated workstation model

The isolated workstation model represents a workstation repeatedly processing a product

- ▶ one product being processed
- ▶ after its production, it's moved back to the entry point of the workstation
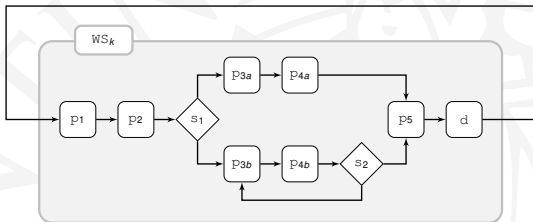
It can be used for two reasons

- ▶ steady-state probabilities of producing phases are independent
- ▶ the inspection is at steady-state
  - ▶ arrivals and productions can be considerer in equilibrium

Remaining time

Evaluation of $F_{R(k,\gamma)}(t) = $ CDF of $R(k,\gamma)$

- $R(k,\gamma)$ *remaining time* in phase γ of $\mathtt{WS}_k$

Problem!

- remaining times of enabled GEN transitions are *dependent*
- joint probabilities don't allow for a compositional approach

1/3 *Immediate* approximation

- assume that phase γ is inspected at its ending
  - $\tilde{F}_{R(k,\gamma)}(t) = 1 \quad \forall t$
- represents an *upper bound*

2/3 *Newly enabled* approximation

- assume that phase γ is inspected at its beginning
  - $\tilde{F}_{R(k,\gamma)}(t) = F_\gamma(t)$
  - $F_\gamma(t)$ original CDF of the duration of γ
- represents a *lower bound*

Remaining time

[3]/[3] *Independent remaining times* approximation

- ▶ consider the remaining times of ongoing phases as *independent*
- ▶ represents a (better) *lower bound*

Theorem: positive correlation & stochastic order

If $\hat{R}$ is an independent version of vector R of positively correlated remaining times of ongoing phases, then $\hat{R} \geq_{st} R$

Steady-state distribution of $\hat{R}(k, \gamma)$
computed according to the Key Renewal Theorem[1]

$$\tilde{F}_{R(k,\gamma)}(t) = \frac{1}{\mu} \int_0^t [1 - F_\gamma(s)] ds$$

- ▶ μ expected value of $F_\gamma(t)$

---

[1] Serfozo, R., 2009. Basics of applied stochastic processes. Springer Science & Business Media.

Execution and production time

Evaluation of $F_{Z(k,\gamma)}(t)$ and $F_{V(k)}$

- $Z(k,\gamma)$ *execution time* of phases of WS_k that follow γ
- $V(k)$ *production time* of WS_k

CDFs of $Z(k,\gamma)$ and $V(k)$ are computed as transient probabilities

- $F_{Z(k,\gamma)}$ transient probability from phase after γ to final phase of WS_k
- $F_{V(k)}$ transient probability from first phase to final phase of WS_k

Upper/lower bounds for *TTD*, *TTI* and *TTSN* can be evaluated

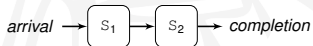- *convolution* and *max* operations maintain stochastic order

Case study assembly lines
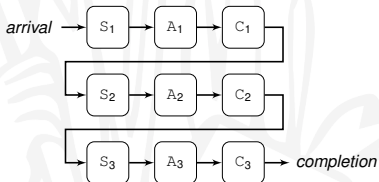
Sequential, alternative and cyclic workstations
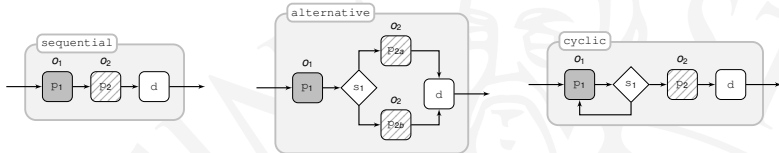
Simple assembly line

- ▶ two sequential workstations
- ▶ both in phase p_1 at inspection

arrival → S_1 → S_2 → *completion*
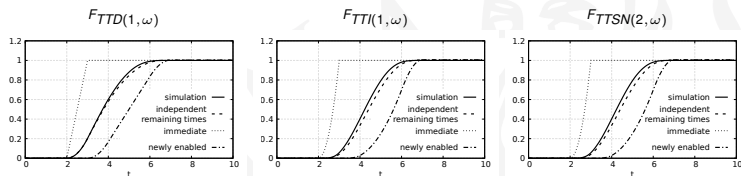
Complex assembly line

- ▶ three repetitions
- ▶ of sequential/alternative/cyclic ws
- ▶ all observed in *producing*

arrival → S_1 → A_1 → C_1

→ S_2 → A_2 → C_2

→ S_3 → A_3 → C_3 → *completion*

PhD in Smart Computing - Progress Report - 1st year
└─ Analysis of assembly lines
   └─ Experimentation

Simple assembly line
TTDone, TTIdle, TTStartNext

$F_{TTD(1,\omega)}$ $F_{TTI(1,\omega)}$ $F_{TTSN(2,\omega)}$

simulation
independent
remaining times
immediate
newly enabled

TTD, *TTI* and *TTSN* computed in

- ▶ 41/45/42 min for simulation
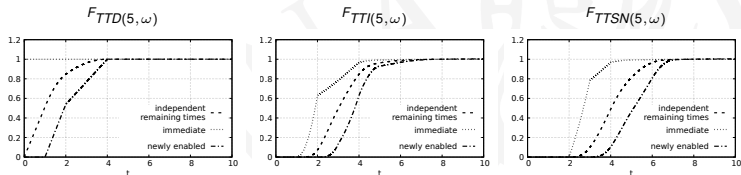- ▶ 0.15/0.18/0.10 s for bounds

Very good approximation results

- ▶ especially for *independent remaining times*

Feasible approach

- ▶ very fast bounds evaluation
- ▶ compared to simulation

PhD in Smart Computing - Progress Report - 1st year
└─ Analysis of assembly lines
   └─ Experimentation

Complex assembly line
TTDone, TTIdle, TTStartNext

TTD, TTI and $TTSN$ computed in

▶ 0.126/0.123/0.75 s for bounds

Scalable solution

▶ in a complex scenario

▶ simulation would be infeasible

A hybrid technique for MRP transient analysis

A hybrid technique for MRP transient analysis

Transient analysis of Markov Regenerative Processes (MRP) employing different techniques for different regenerative epochs

The basics:

- ▶ Exact techniques require specific conditions to be met
  - ▶ different techniques require different conditions
- ▶ Kernel rows of different epochs can be evaluated independently

The idea:

- ▶ Evaluate each kernel row with a different technique
  - ▶ corresponding to the condition enabled in that epoch
  - ▶ eventually with an approximate technique, if no conditions are met
- ▶ Compute transient probabilities with Markov Renewal Equations

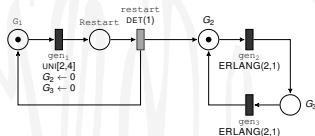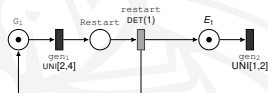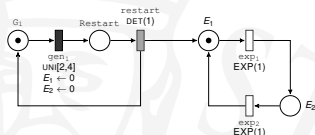# Techniques for MRP transient analysis

Analysis under enabling restriction[2]

- at most one GEN enabled in each state

Analysis with stochastic state classes[3]

- a regeneration is always reached within a bounded number of events
  - i.e. no cycles without regenerations
- a.k.a. bounded regeneration

Approximate analysis

- usable when no conditions are met

---

[2]German, R., Logothetis, D., & Trivedi, K. S. (1995, October). Transient analysis of Markov regenerative stochastic Petri nets: A comparison of approaches. In Petri Nets and Performance Models, 1995., Proceedings of the Sixth International Workshop on (pp. 103-112). IEEE.

[3]Horváth, A., Paolieri, M., Ridi, L., & Vicario, E. (2012). Transient analysis of non-Markovian models using stochastic state classes. Performance Evaluation, 69(7), 315-335.

Classification of epochs

Through **non-deterministic analysis**
- ▶ State Class Graphs (SCG) are built
- ▶ for each regenerative epoch

By visiting each SCG, epochs are classified
- ▶ enabling restriction
  - ▶ if at most one GEN is enabled in any state
- ▶ bounded regeneration
  - ▶ if no cycle is present

Iterative approximate technique

Based on analysis with stochastic state classes

- truncated after enough precision is met

Improvement with heuristics

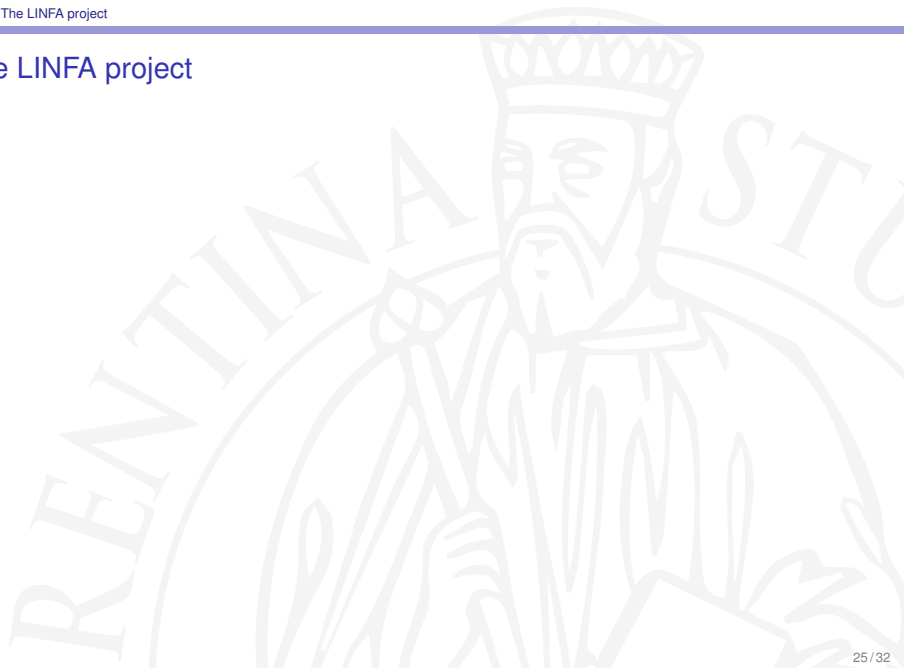1. expand at most ν_{start} nodes for non restricted epochs
2. identify the truncated node Φ with highest reaching probability
   - based on steady-state analysis of the embedded DTMC
3. expand at most ν_{iter} nodes from Φ
4. if at least ν_{max} nodes expanded, stop
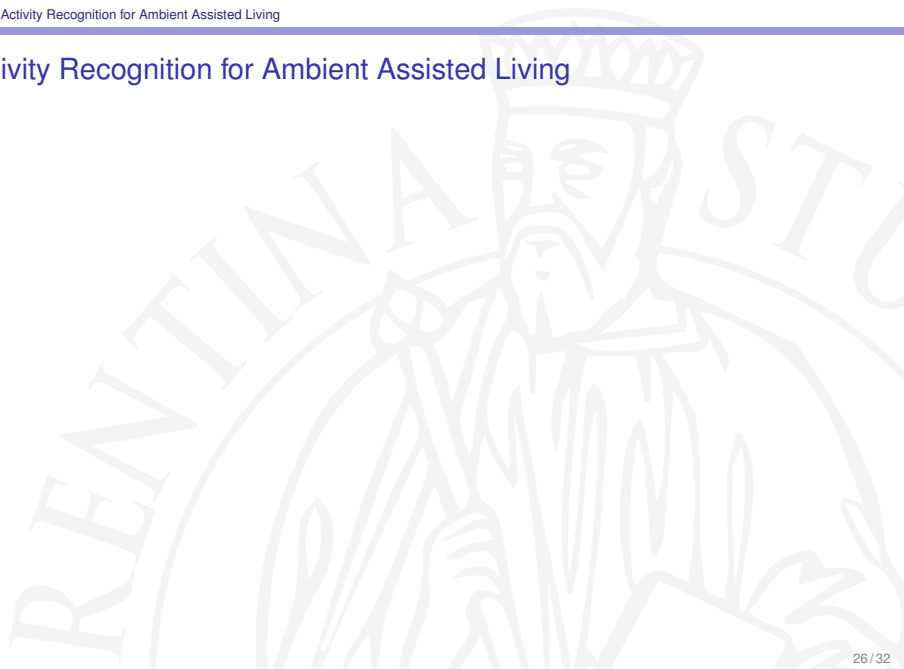   - otherwise, return to step 2

Other projects
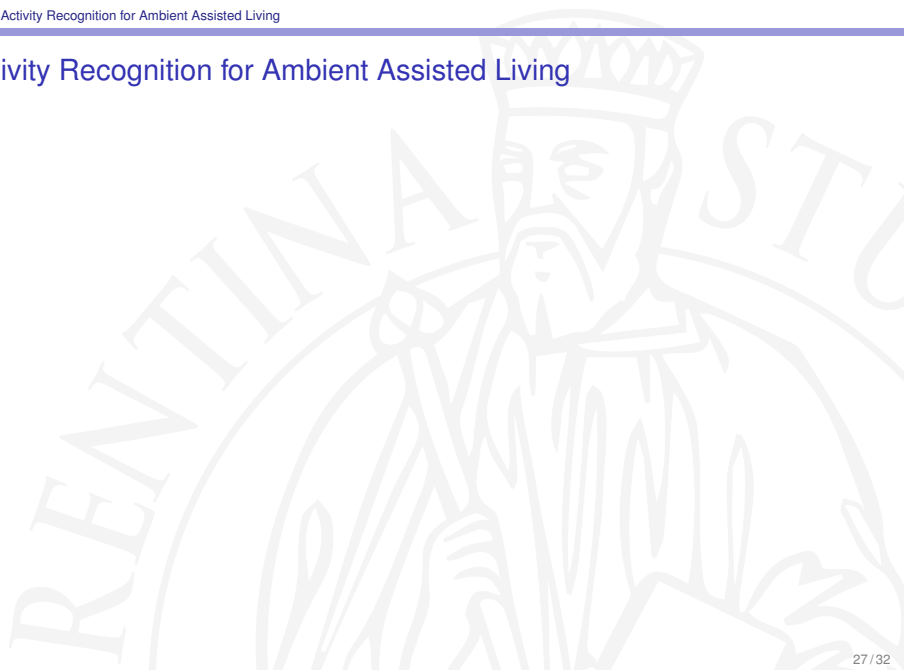
The LINFA project

Activity Recognition for Ambient Assisted Living

Activity Recognition for Ambient Assisted Living

Other projects
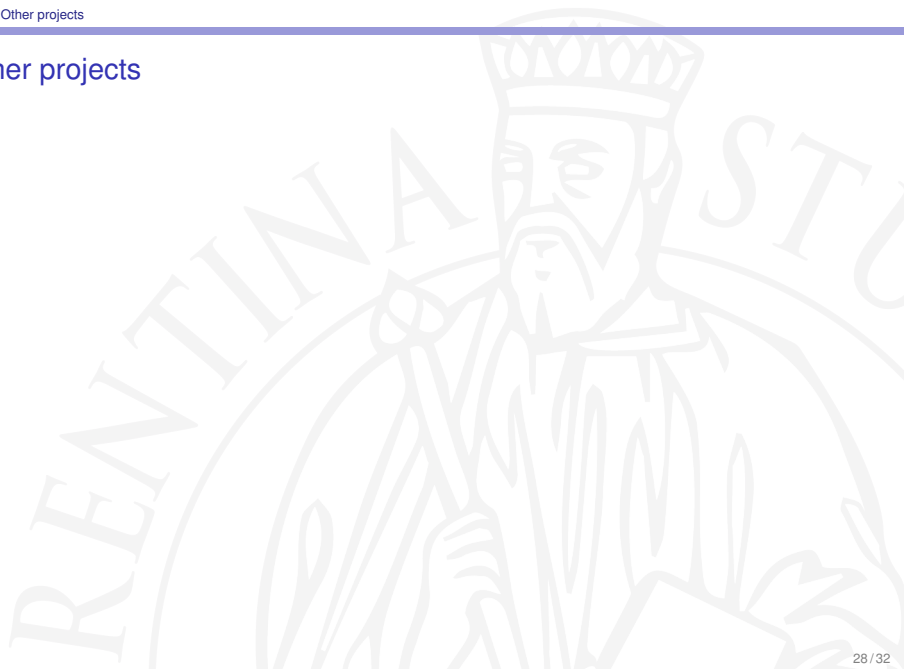
Research plan for the next year

Research plan for the next year
Analysis of assembly lines

Introduction of buffering capacity

- ▶ with fixed/variable capacity
- ▶ so to model more realistic scenarios

Derivation of additional performance measures

- ▶ in the same compositional fashion
- ▶ e.g. production time of a certain product in the line
- ▶ or of the next *N* products

Derivation of a more educated *upper bound*

PhD in Smart Computing - Progress Report - 1st year
└─ Research plan for the next year
   └─ The LINFA project

Research plan for the next year
The LINFA project

Model more aspects to refine the ward model

- ▶ introduce personalised healthcare protocols
- ▶ employ process mining techniques

State-space optimisation

- ▶ avoid state-space explosion
- ▶ investigate other tools
  - ▶ Storm

Research plan for the next year
Activity Recognition for Ambient Assisted Living

Refine model based AR
- ▶ exploit fuzzy logic to include support for continuous sensors
  - ▶ accelerometer/thermometer/. . .

Identify good AR datasets for AAL
- ▶ investigate the literature
- ▶ generate new datasets

In order to apply process mining techniques