

Instructions

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- The following five files will be output from the interface (under `inputs/` directory):

- `eweld.in`
- `eweld_weld_parameters.in`
- `eweld_boundary_condition.in`
- `eweld_preheat_interpass_temperature.in`
- `eweld_temperature_monitor.in`
- `eweld_mesh_key.txt` (Not need to do now. This option will allow users to input their own meshes.)

- For automatic mesh, the following steps will be run:

1. Check if `pass_coordinates.out` exists in `input` directory, if no, run `utils/determine_passes_arc_v4.exe` to create `inputs/pass_coordinates.out`¹:
`./utils/determine_passes_arc_v4.out inputs/eweld.in` will be input.
2. Run `utils/Automesh_v14.py` from SALOME's Python Console to create `Mesh_3D.unv`, or run without Salome GUI:

```
$SALOME_PATH/salome start -t -w 1 utils/Automesh_v14.py
```

(a) The files will be input:

- `./inputs/eweld.in`
- `./inputs/eweld_weld_parameters.in`
- `./setting/Setting_arc_efficiency_default.in`

¹On Linux, compile `determine_passes_arc_v4.out`, to get `determine_passes_arc_v4.out` via `gfortran determine_passes_arc_v4.f -o determine_passes_arc_v4.out`

- `./inputs/pass_coordinates.out`
- (b) The files will be output:
- `Mesh_3D.unv`
 - `model_dflux.for`
 - `model_step1.inp`
3. Run `./utils/runCGX.sh` to generate the `nodesElems.inp` and `model_film.in` files (using `cgx` and `unical`):
- ```
./utils/runCGX.sh Mesh_3D.unv ./utils/write_film.fbd
```
4. Run
- ```
python2 utils/Analysis_file_create.py
```
- The files will be input:
 - * `./inputs/eweld.in`
 - * `./inputs/eweld_boundary_condition.in`
 - * `./inputs/eweld_preheat_interpass_temperature.in`
 - * `./nodesElems.inp`
 - The files will be output:
 - * `model_bc.in`
 - * `model_ini_temperature.in`
 - * `model_material.in`
5. Move `model_dflux.for` to the CalculiX directory (to `CalculiX-PW/src/`) and rename to `dflux.f`, and compile CalculiX (see the notes in `CalculiX-PW/README.md` for compilation/installation of CalculiX). Or decompress `tools/CalculiX-PW.tar` (works under Ubuntu 14.04, if all the required packages for CalculiX are installed):
- ```
tar -xf tools/CalculiX-PW.tar
```
6. Run `analysis.inp` with CalculiX