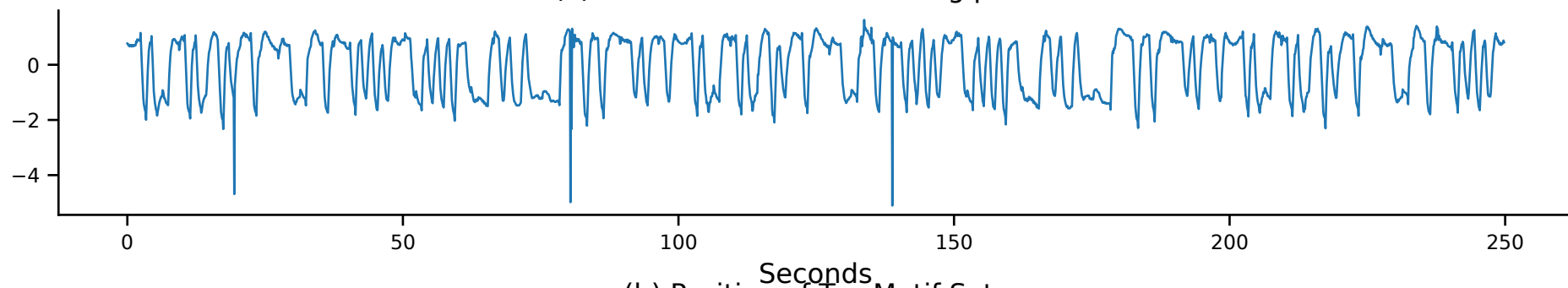
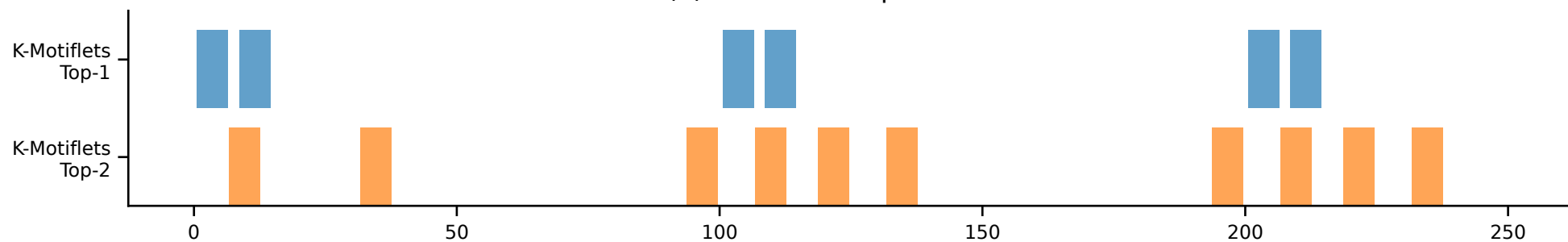


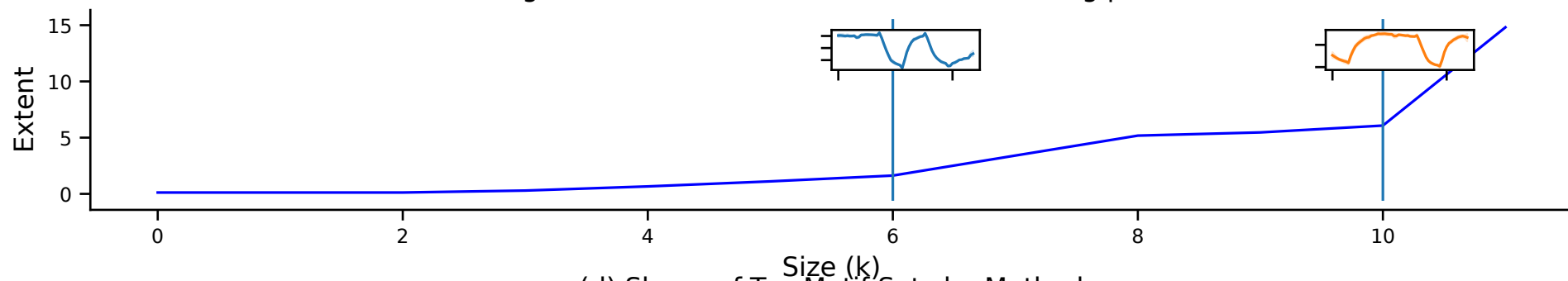
(a) Dataset: Industrial winding process



(b) Position of Top Motif Sets



(c) Significant Elbow Points on Industrial winding process



(d) Shape of Top Motif Sets by Method

