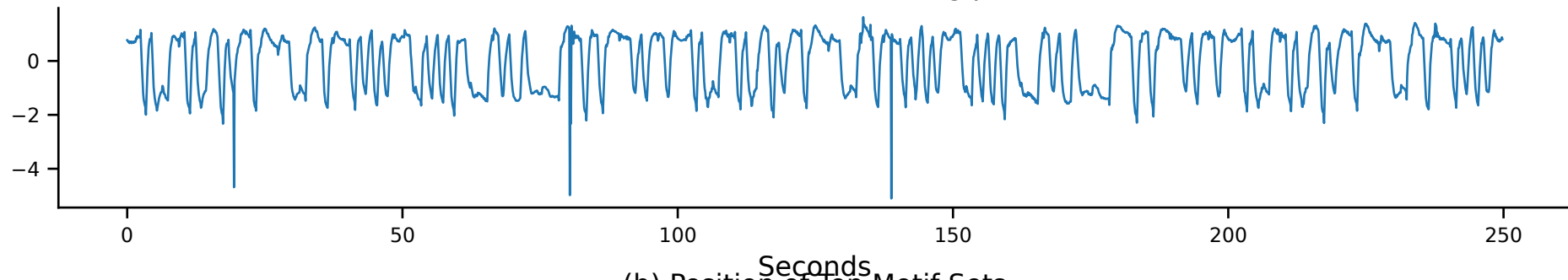
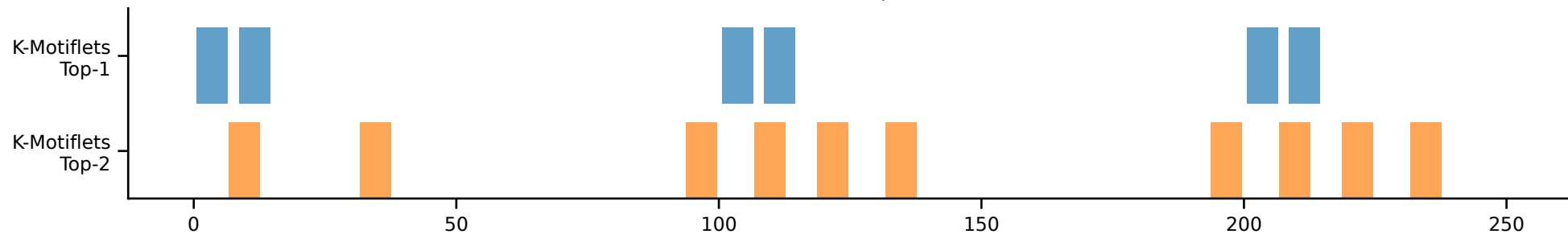


(a) Dataset: Industrial winding process



(b) Position of Top Motif Sets



(c) Shape of Optimal Motif Sets by Method

