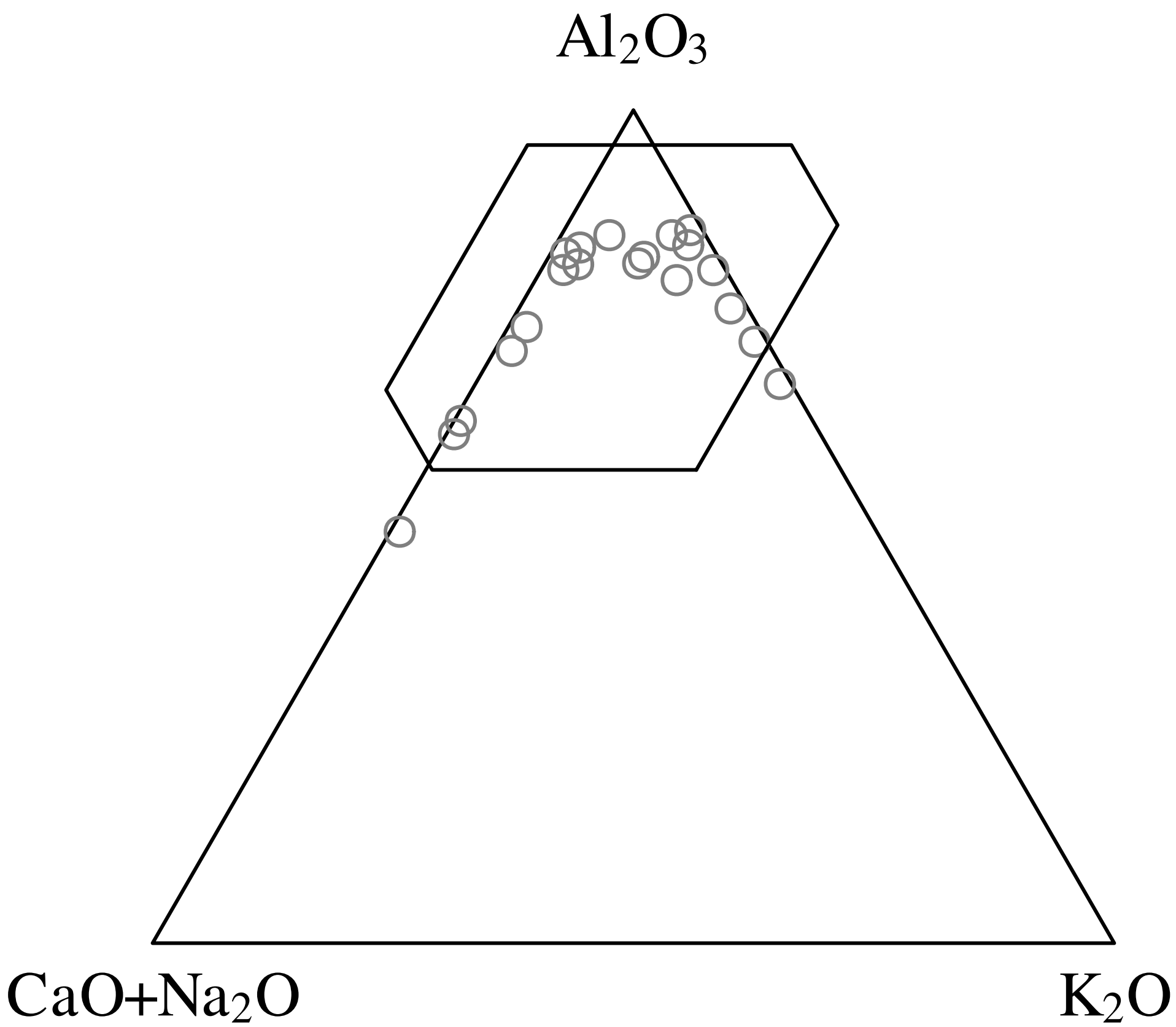
Al_2O_3
$CaO+Na_2O$
K_2O