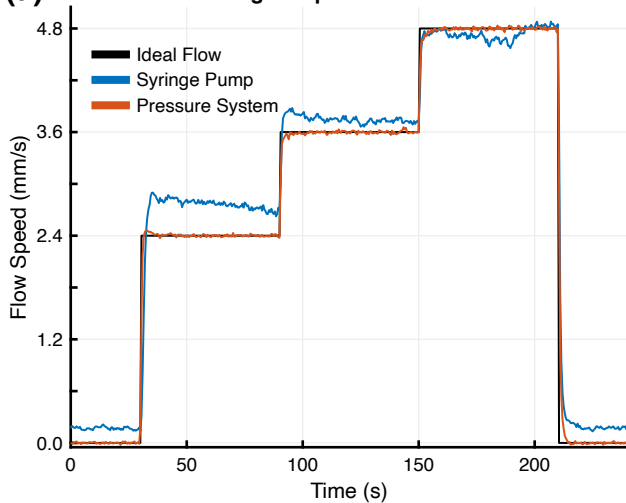


(a) Large Step Size: 1.2 mm/s



(b) Small Step Size: 0.2 mm/s

