

## TORQUE FUSE OPERATION PROCEDURES FOR WELL SERVICE PUMPS

1. After the maximum pump rated pressure shutdown has been activated, the torque fuses must be removed and discarded. Install new torque fuses.
2. After major cavitation occurs, the torque fuses must be removed and discarded. Install new torque fuses.
3. Torque Fuses should be changed out every 100 hours. Remove and discard old torque fuses. Install new torque fuses.

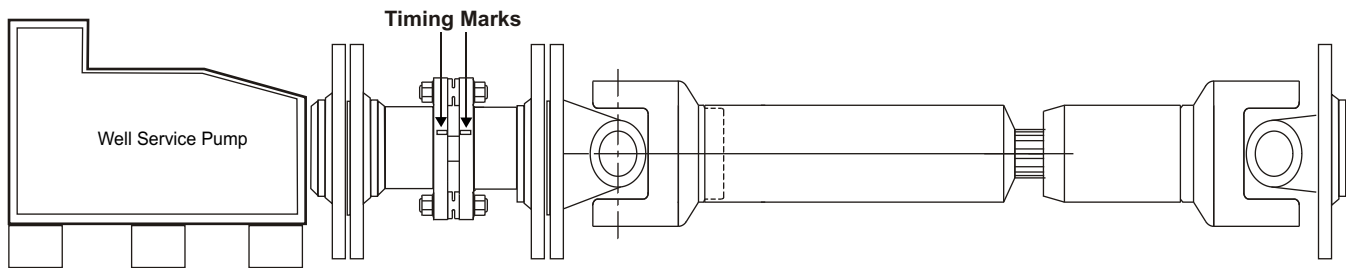
### TORQUE FUSE® INSTALLATION INSTRUCTIONS

Remove and discard old torque fuses, line up timing marks on the Power Train Saver flanges. Install the new torque fuses one at a time. Tighten the back end nuts only as you are installing.

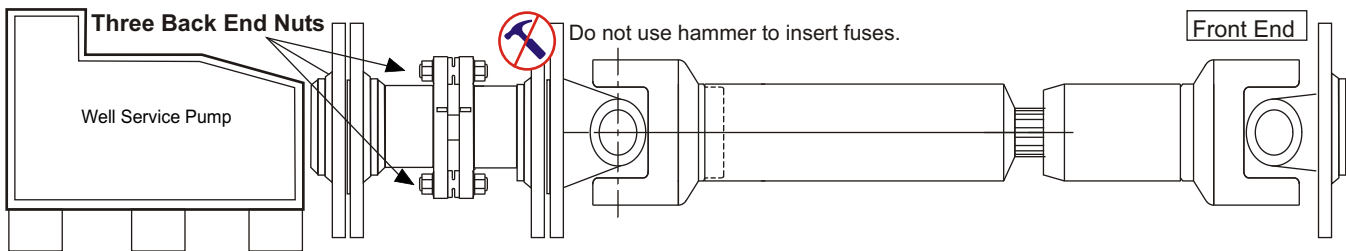
After all three torque fuses are in place, tighten the front end nuts.

Then all torque fuses must be torqued down to 220 ft/lbs. See complete instructions below.

1. Turn the drive-shaft to **line up the timing marks** on the Power Train Saver flanges.



2. Install torque fuses one at a time. **Tighten the back end nuts only as you go.**



3. Tighten the front end nuts. **Then torque down all six fuse nuts to 220 ft/lbs.**

