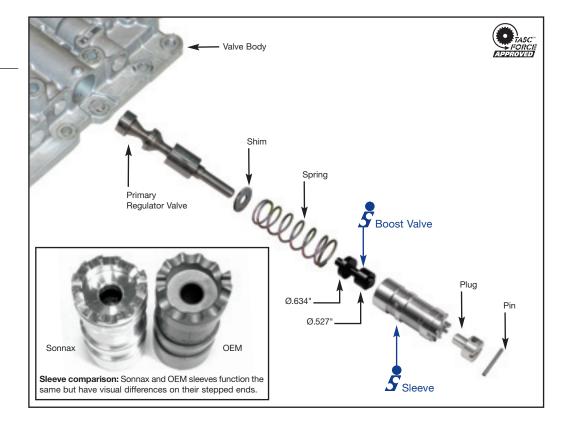
# **U140E/F, U240E, U241E**

PART NUMBER 57917E-01K

## **Boost Valve Assembly**

#### 57917E-01K

- 1 Boost Valve
- 1 Boost Sleeve



#### **WAT OR INSPECTION INFO:**

Visible wear is often seen as a shiny patch on the inside diameter of the sleeve.

To Wet Air Test with the boost assembly still in the valve body, place a small amount of ATF into the EPC port. Follow with low air pressure. There should be little or no leakage of air/oil past the valve spools and out the reverse port.

#### **DISASSEMBLY:**

**Note:** This assembly is adjustable, and set for the particular application at the factory. Make note of which end step of the sleeve the retainer resides in prior to removing from the valve body. Reuse the OEM end plug and retainer. Failure to do so will result in no line rise.

### **INSTALLATION:**

- 1. Take note of the position of the adjustable step on the original boost sleeve.
- 2. Remove the worn boost assembly and discard.
- 3. Insert the Sonnax replacement boost assembly into the valve body.
- 4. Reuse the OEM end plug and retainer. Failure to do so will result in no line rise.
- 5. Ensure that the adjustable step on the replacement sleeve is in the same location as the original sleeve.

