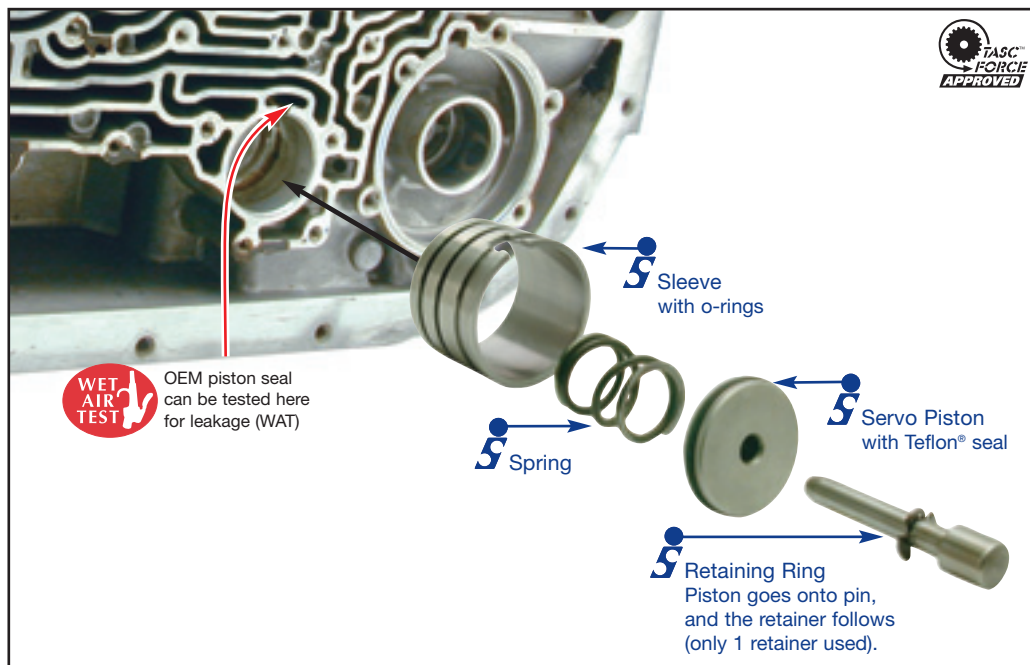


Front Servo Piston & Sleeve

34989-02K

- 1 Sleeve
- 1 Piston
- 1 Spring
- 1 Teflon® Seal
- 2 O-rings
- 2 Retaining Rings (Large & Small)



Installation Instructions

1. Remove the OEM servo assembly and discard the piston, seal, spring retainer and retaining ring.
2. Lube the 2 o-rings and install in sleeve grooves. The two o-ring grooves are at the unslotted end of the sleeve, and measure .09" wide. The .16" wide slot at the slotted end of the sleeve is for oil feed purposes only.
3. Lube the Teflon® seal and install in piston groove.
4. Install the piston on OEM rod and secure with enclosed retaining ring.
 - If replacing an OEM "poodle style" retainer, replace with the larger of the two enclosed poodle rings.
 - If replacing an OEM horseshoe style clip, replace with the smaller of the two enclosed poodle rings.
5. Secure the spring into the piston pocket with TransJel™.
6. Insert the piston/rod assembly into the sleeve from the unslotted end of the sleeve.
7. Position the piston midway in the sleeve to size the Teflon® ring.
8. Insert the pin into the case bore.
9. Align the sleeve slot with apply slot in case casting.
10. Put the sleeve and piston assembly into position.

