A727, 46-47RH/RE

PART NUMBER 22556-BRG

COMPLAINT

Expensive case damage

SECONDARY COMPLAINT

CAUSE

The inner race of the one-way roller clutch comes in contact with the case, causing damage.

CORRECTION

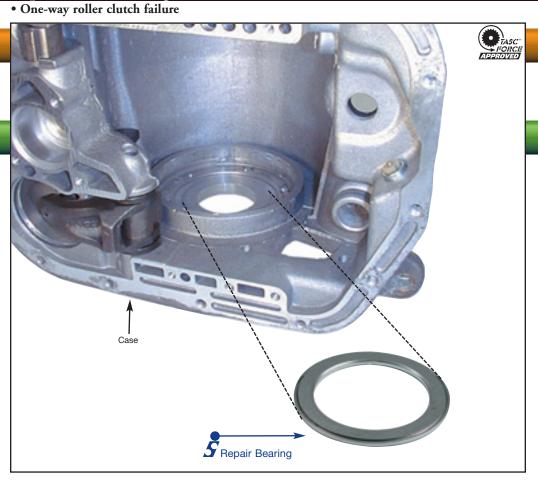
This case repair bearing saves expensive cases and prevents further case damage.

Case Repair Bearing

22556-BRG

3 Bearings





Sonnax Part Summary

The inner race or hub of the one-way roller clutch may come into contact with and cause wear to the back of the transmission case. This rearward movement of the hub is primarily a result of excessive endplay. To protect the case from further wear and eliminate excessive endplay, install a Sonnax case repair bearing, **22556-BRG**. This repair bearing requires that the case be machined using a milling machine with a rotary table. Late cases will require machining of the reverse drum.

Features & Benefits

- Salvages hard-to-find expensive cases.
- Eliminates excessive endplay.
- Prevents further wear.



\$300 in case replacement costs

