

Pinless Accumulator Pistons

For 1-2 or 3-4 accumulator bore

77998-03K

- 1 Pinless Accumulator Piston
- 1 D-Ring
- 1 Teflon® Seal
- 2 Steel Balls

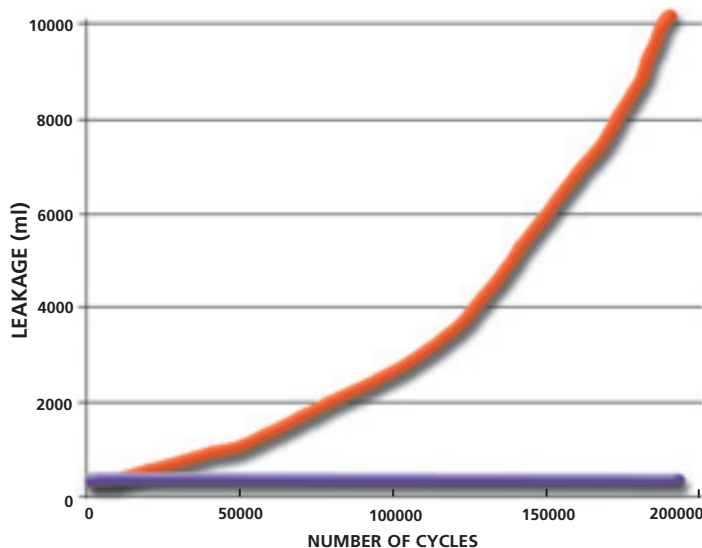
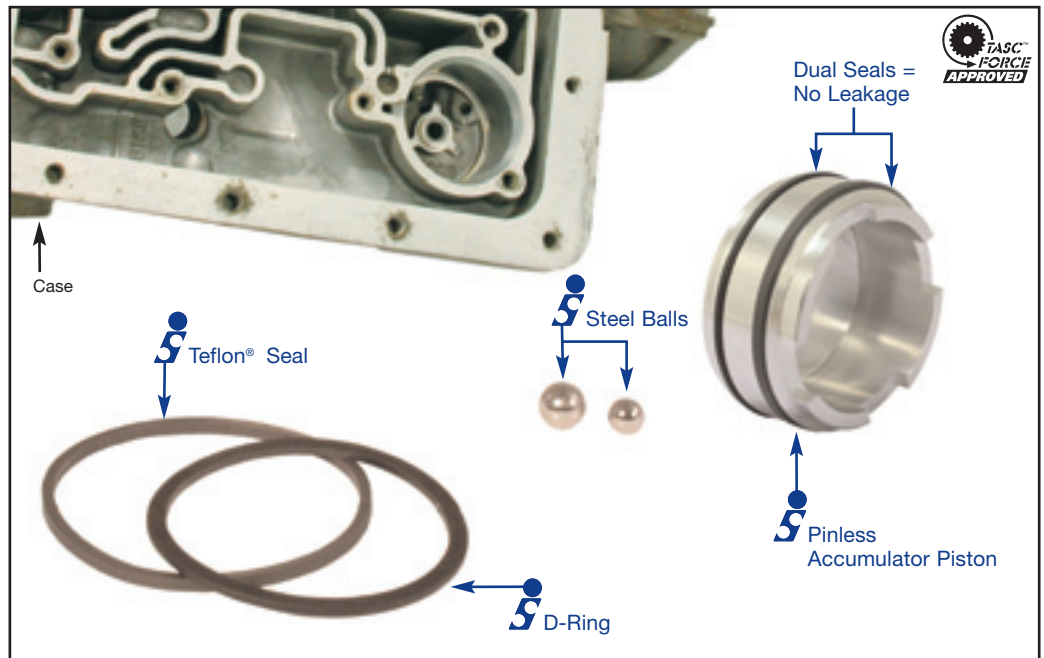
77998-02K

- 1 Pinless Accumulator Piston

77998-04K

- 1 Pinless Accumulator Piston
- 2 Steel Balls

Note: U.S. Patent No. 6,899,211



Reassembly

Pre-1994 - 4th piston - Install dome into case with spring in pocket.

1-2 piston - Install dome into accumulator body followed by spring.

1994 later - 4th piston - Install dome into case. Some units do not have a spring for 4th accumulator. If OEM had a spring, install into piston pocket.

1-2 piston - Install spring(s) into accumulator body, set piston pocket opening onto spring, dome toward plate.

Sonnax Pinless Accumulator Pistons

OEM pin must be driven from cover. Plug pin holes by driving one of the steel checkballs into it.

Viton® rubber D-ring installs into groove at closed dome end and Teflon® plastic installs into groove at open-pocket end.

