

Stator Support Sleeve

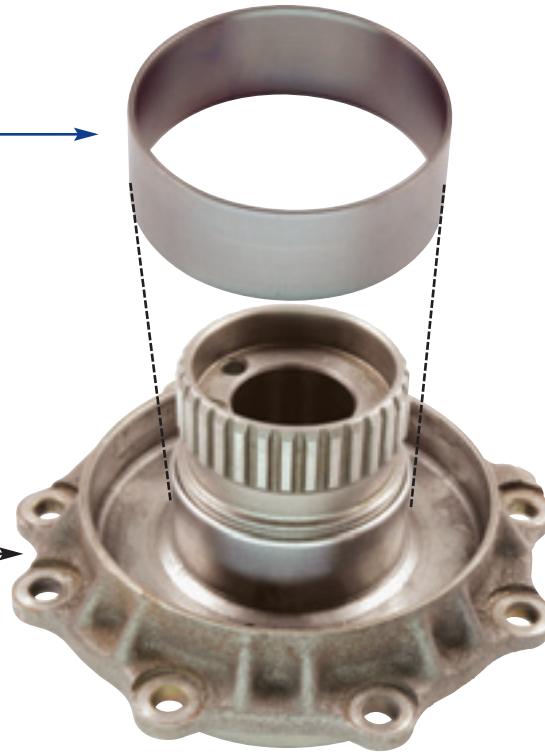
71812-01

1 Stator Support Sleeve



 Sleeve

Stator



Machining Instructions

1. Remove the stator support from the transmission.
2. Remove the metal-clad seal (converter hub).
3. Chuck the stator support in lathe as shown in drawing.
4. Indicate on machined surface; run-out should not exceed .0005".
5. Machine converter bushing diameter as shown in drawing:
1.963/1.962 Dia. x .750/.770 at a 32 finish max.
6. Clean both parts and press the Sonnax sleeve 71812-01 onto the stator support.

