

sonnax®

SURECURE® AX4N



Transmission Reconditioning Kit



Full Compatibility

- Full compatibility with all AX4N
For AXODE and AX4S, use SC-AXODE

Pump Parts

- Pump Pin **96200-02**

Valve Body Parts

- Boost Valve & Sleeve Kit (**96201-01K**)
- Oversized Bypass Clutch Control Valve Kit (**96206-05K**)
- Oversized Converter Regulator Valve Kit (**96201-23K**)
- Oversized Solenoid Regulator Valve Kit (**96201-21K**)
- Forward Control Valve Kit (**96206-07K**)

Reassembly Parts

- 2 Low Dome Relief Tees (**10000-01**)

Required Tools

- Sonnax tool kit **96206-TL** is required to ream the bypass clutch control valve bore.
- Sonnax tool kit **96201-TL3** is required to ream the converter regulator valve bore.
- Sonnax tool kit **96201-TL2** is required to ream the solenoid regulator valve bore.
- Sonnax tool kit **96206-BST** is required to resize the forward control valve bore.



Part No. 96206-TL



Part No. 96201-TL3



Part No. 96201-TL2



Part No. 96206-BST