41TE, 42LE, 42RLE, 45/545/68RF

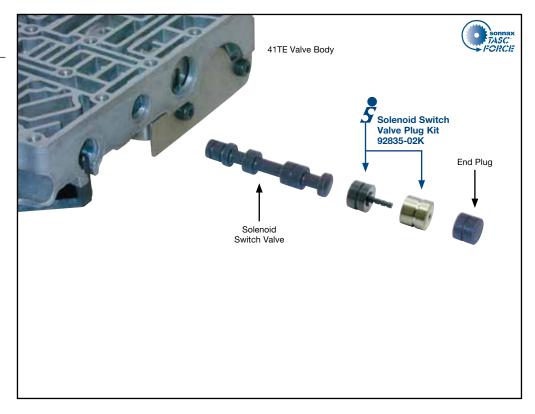
PART NUMBERS 92835-02K

Solenoid Switch Valve Plug Kit

92835-02K

Replacement Plugs (2)

NOTE: Does not fit 41TE and 42RLE units with VLP



Sonnax offers the drop-in replacement solenoid switch valve plug kit 92835-02K for non-VLP valve bodies which do not exhibit excessive bore wear.

1. Disassemble valve.

Remove the three OEM solenoid switch valve plugs, discarding two, and saving one.

2. Prepare the bore.

Buff out bore to remove any ridged aluminum.

3. Install parts.

- a. Insert the Sonnax replacements plugs into the bore as shown.
- b. Return original end plug to the bore end and install the retainer.

