

Throttle Valve Sleeve Kits

65754-01K

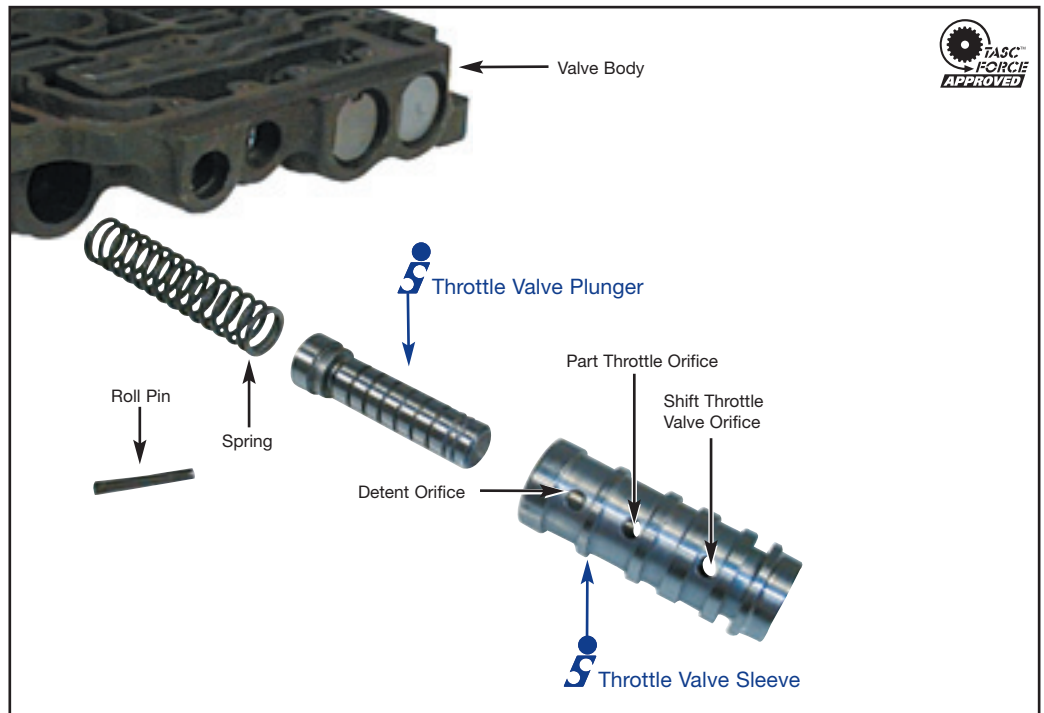
65754-02K

65754-03K

Each includes the following

1 TV Plunger

1 TV Sleeve



Installation Instructions

1. Remove the original throttle valve plunger and sleeve from the valve body and discard.
2. Locate the OEM TV valve. The Sonnax replacement kit should have the same number of plunger identification grooves as the number of ribs (1, 2 or zero) as the TV valve.
3. Lube replacement plunger and sleeve.
4. Insert the plunger into the sleeve in the orientation shown on the opposite page.
5. Push this assembly into the valve body bore, just far enough to reinsert the roll pin.
6. The grooved diameter of the throttle valve plunger should be sticking out of the valve body bore.