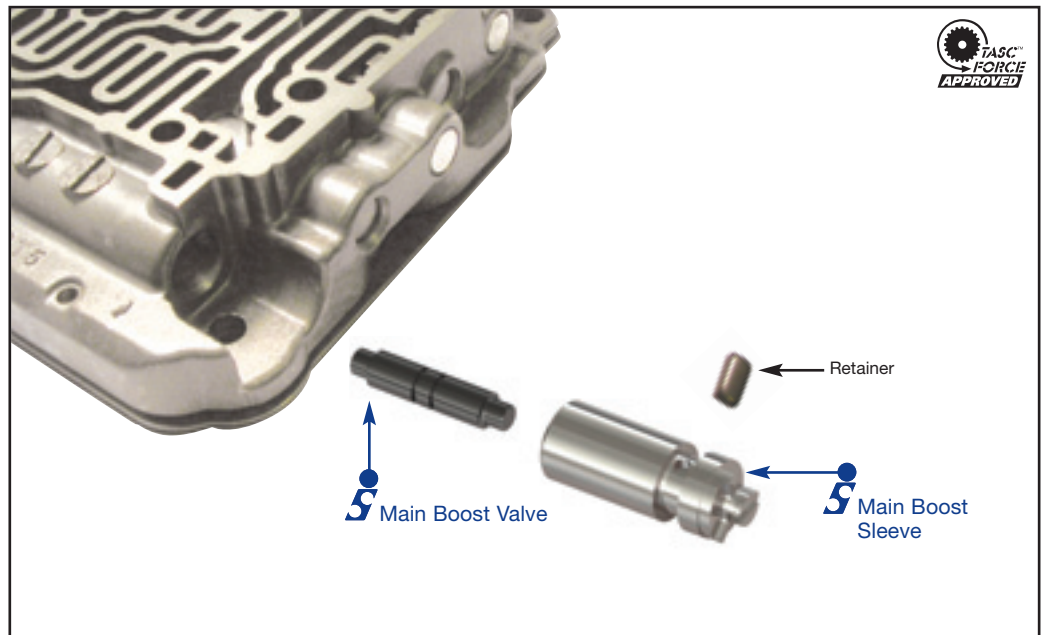


## Main Boost Valve & Sleeve Kit

### 59954-03K

1 Main Boost Valve  
1 Main Boost Sleeve



### Disassembly / Assembly Steps:

1. Note step location of retainer on the OEM sleeve end prior to removal.
2. Remove and discard the OEM sleeve and valve.
3. Install the Sonnax sleeve and valve assembly as pictured.
4. Ensure retainer is set at the same step location on the replacement sleeve.

### Final Verification Steps:

Perform a Wet Air Test or vacuum test of the sleeve assembly while in the bore at the outboard reverse feed port indicated. The reverse circuit on the opposite side of the casting must be sealed as well. A vacuum test should reach at least 18" of vacuum. If performing a WAT, no leakage should occur at the neighboring EPC port. For more information on valve body testing procedures, go to [www.sonnax.com](http://www.sonnax.com).

