

## COMPLAINT

### SECONDARY COMPLAINTS

## Burned clutches

- Inconsistent shifts
- High shift adapt numbers

## CAUSE

Worn 1-2 and 2-3 accumulator piston pin bore.

## CORRECTION

This oversized replacement accumulator pin restores the proper fit between the piston bore and pin, allowing re-use of the original aluminum piston.

## Oversized Accumulator Pin & Reamer

**84754-51K**

4 Accumulator Pins

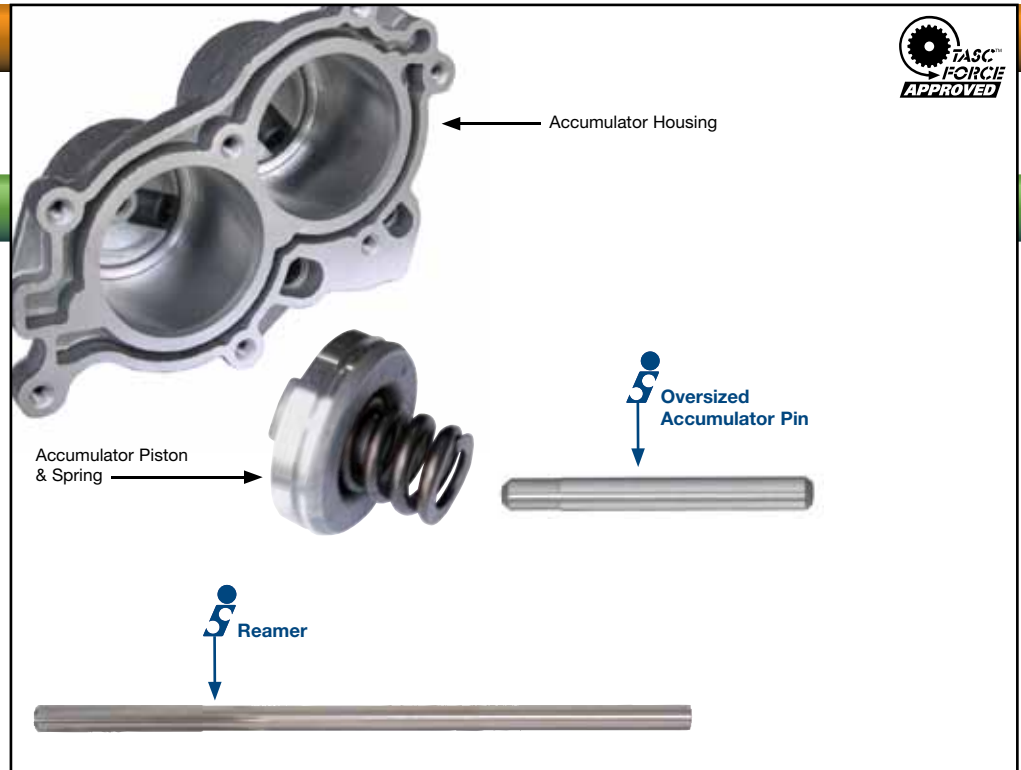


**84754-52K**

Starter Kit

10 Accumulator Pins

1 Reamer



### Sonnax Part Summary

Inconsistent shifts, high shift adapt numbers and burned clutches in a 4T65-E can all be traced back to worn accumulator pistons. Pin bore wear allows clutch apply pressure to exhaust into accumulator circuits and decrease clutch apply pressure. Sonnax oversized pin kit **84754-51K** allows easy repairs of worn pistons and eliminates the need to purchase new pistons for different applications.

### Features & Benefits

- Oversized accumulator pin restores the proper fit between the piston bore and pin.
- Pin is made from hardened steel and fits more securely in the valve body bore, preventing oil from exhausting through the valve body.
- Allows the rebuilder to re-use the original piston while providing a more durable, less expensive solution.
- Starter kit **84754-52K** contains 10 pins plus one reamer.