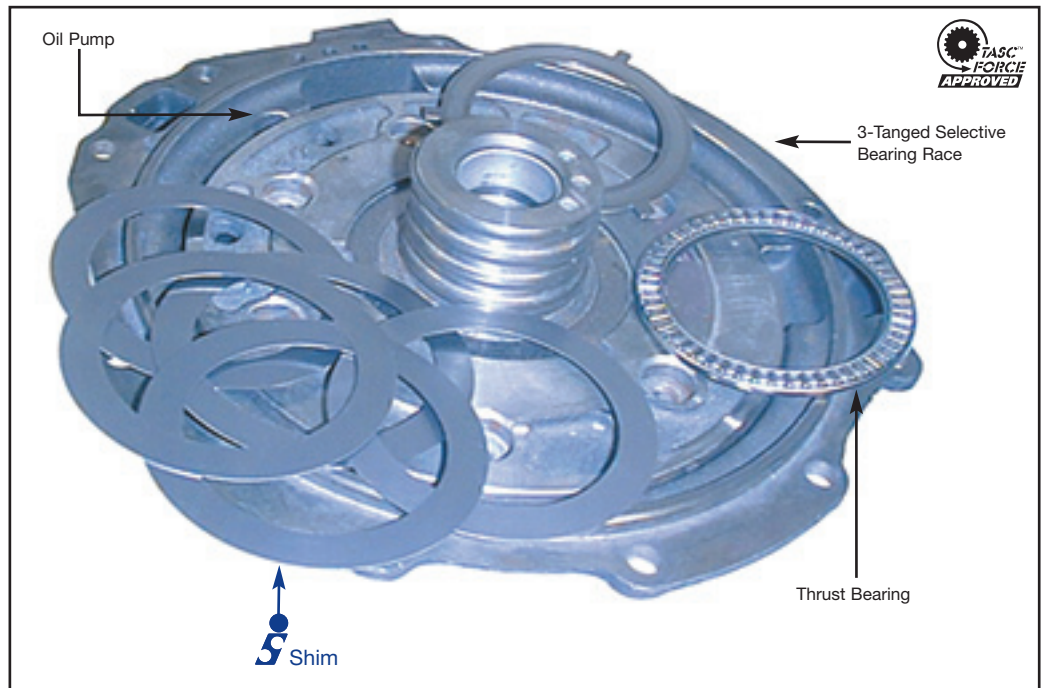


Front Support Pump Shim

71400-15

5 Shims

.015" thick



Installation Instructions

1. Place the roller bearing onto the clutch assembly, roller side up.
2. Remove the worn gasket.
3. Place a **71400-15** shim and thin bearing race onto the oil pump. The shim should be sandwiched between the oil pump and the bearing race.
4. Set the oil pump onto the clutch assembly.
5. Measure the clearance between the transaxle case and oil pump. The optimum clearance should be between .000"-.003".
6. Continue to add **71400-15** shims until the proper clearance is obtained.
7. Replace the gasket and install the oil pump onto the clutch assembly. Tighten the nuts to 14-19 ft-lbs.