

## COMPLAINT

### SECONDARY COMPLAINTS

## Delayed engagement, flared 1-2 shift

- Low reverse pressure • Burned 1-2 band

## CAUSE

These complaints may be caused by the continuous reciprocation of the 1-2 (Forward) and Reverse servo boost valves wearing the valve body bores

## CORRECTION

This oversized, anodized aluminum valve restores the hydraulic integrity, and has increased valve-to-bore contact to prevent leakage. This valve requires the use of a Sonnax reaming tool kit.

## Tool Kit for 84754-40K

### 84754-TL4

- 1 Reamer #1
- 1 Reamer #2
- 1 Reamer Guide

### 4T60 (440-T4) Applications use 84754-TL4

 Reamer Labeled  
4T60 #1



 Reamer Labeled  
4T60 #2



### Sonnax Part Summary

When replacing either the 1-2 (forward) or reverse servo boost valves, the bores must be reamed to accommodate the replacement valves.

For 4T60-E and 4T65-E applications, use 84754-TL2.

For 4T60 (440-T4) applications, use 84754-TL4.