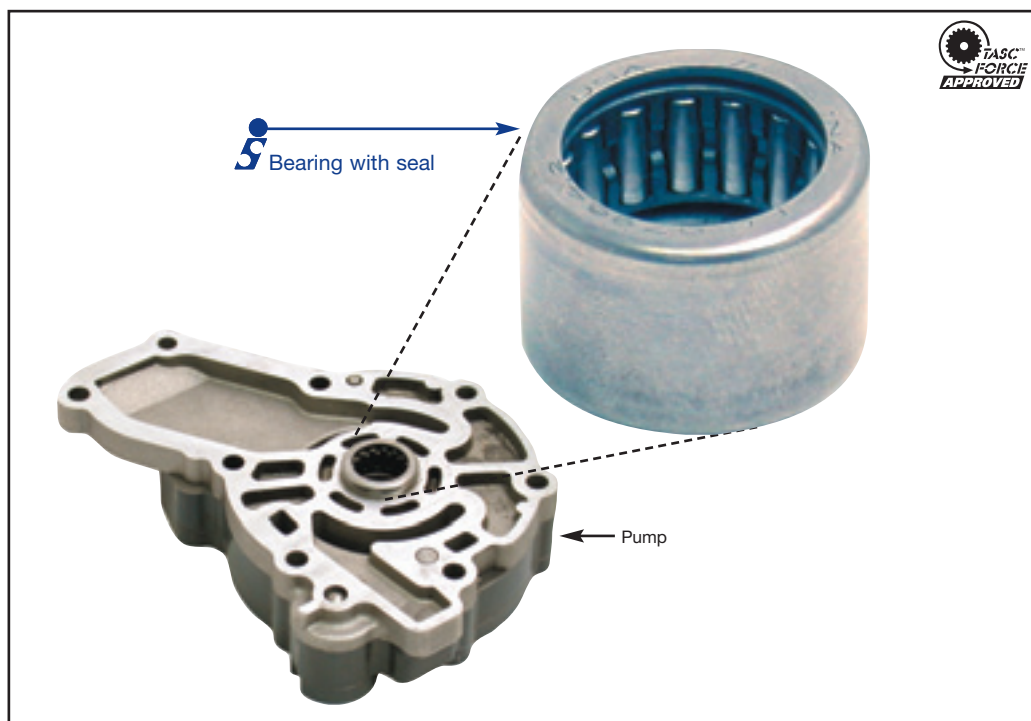


Pump Shaft Bearing with Seal

33000-01

1 Pump Shaft Bearing



Instructions

1. Separate the pump halves by driving the pins out. As the pins are driven away from the aluminum, the pump will separate.
2. Press the old bearing out of the housing.
3. Clean and deburr all surfaces of the bearing bore and faces.
4. Press the new bearing in with the non-seal end toward the pump.
5. Reassemble the pump halves.