

O-Ringed End Plug Kit

For units with dual linear solenoids **98892-01K**

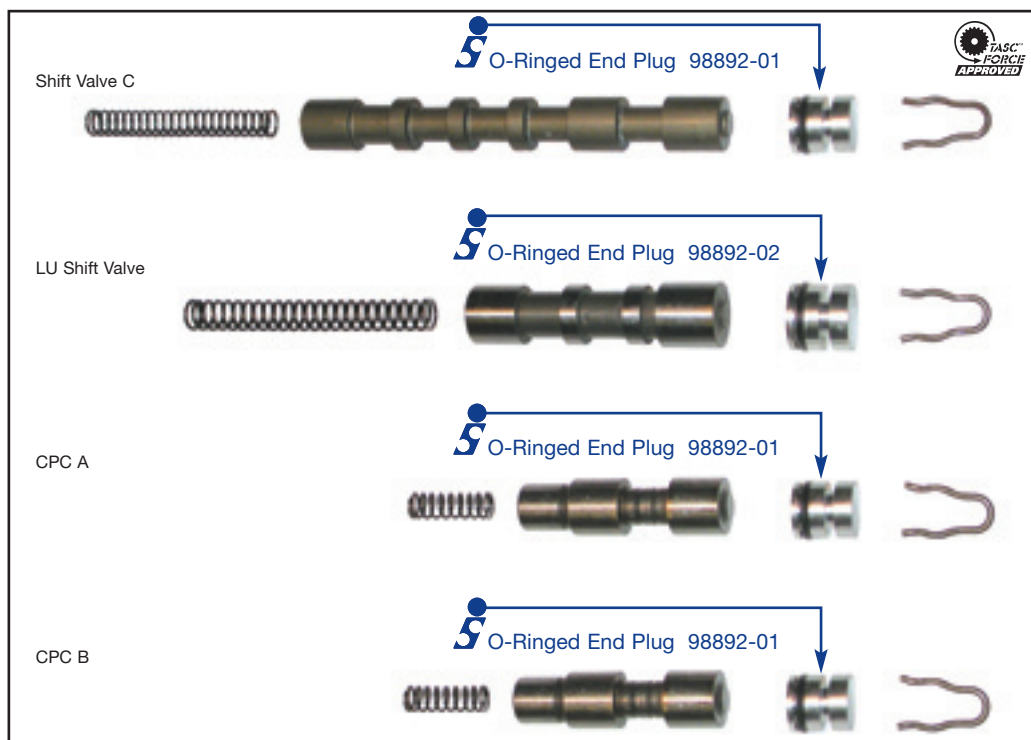
3, 12mm End Plugs
1, 14mm End Plug
5 Small O-Rings
2 Large O-Rings

98892-01

1, 12mm End Plug with O-Rings

98892-02

1, 14mm End Plug with O-Rings



DISASSEMBLY:

Remove and discard the OEM end plugs. Keep the OEM end plug retaining clips.

INSTALLATION:

- 1) For both the 12mm & 14mm end plugs install the o-ring into the shallow groove, which is closer to one end of the plug (see figure 1). The deeper groove is for the retaining clip. The 12.3mm o-ring goes on the 12mm end plugs. The 14.2mm o-ring goes on the 14mm end plug.
- 2) Use a small amount of ATF or Translube to lubricate the o-ring and end plug.
- 3) Install the appropriate valve train into the valve body bore.
- 4) Insert the o-ringed end plug, o-ring end first, into the bore. The o-ring will seal on the second wall.
- 5) Install the OEM retaining clip. If the o-ring advanced beyond the second wall in the bore, carefully lever the end plug back until the retaining clip contacts the external wall.

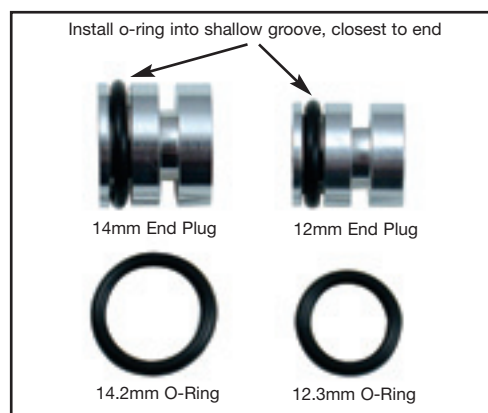


Figure 1

Honda end-plugs for all 4 speed units with dual linear solenoids

	Valve	Location	Diameter
Included In Kit 98892-01K	CPC A	Servo VB	12mm
	CPC B	Servo VB	12mm
	Shift Valve C	Main VB	12mm
	LU Shift	Main VB	14mm
98892-01	Shift Valve E	Main VB	12mm
98892-02	Reverse CPC	Main VB	14mm
98892-02	Servo Control	Main VB	14mm
98892-02	Shift Valve B	Servo VB	14mm