

2-3 Accumulator Valve Kit

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84754-53K

- Valve
- Sleeve

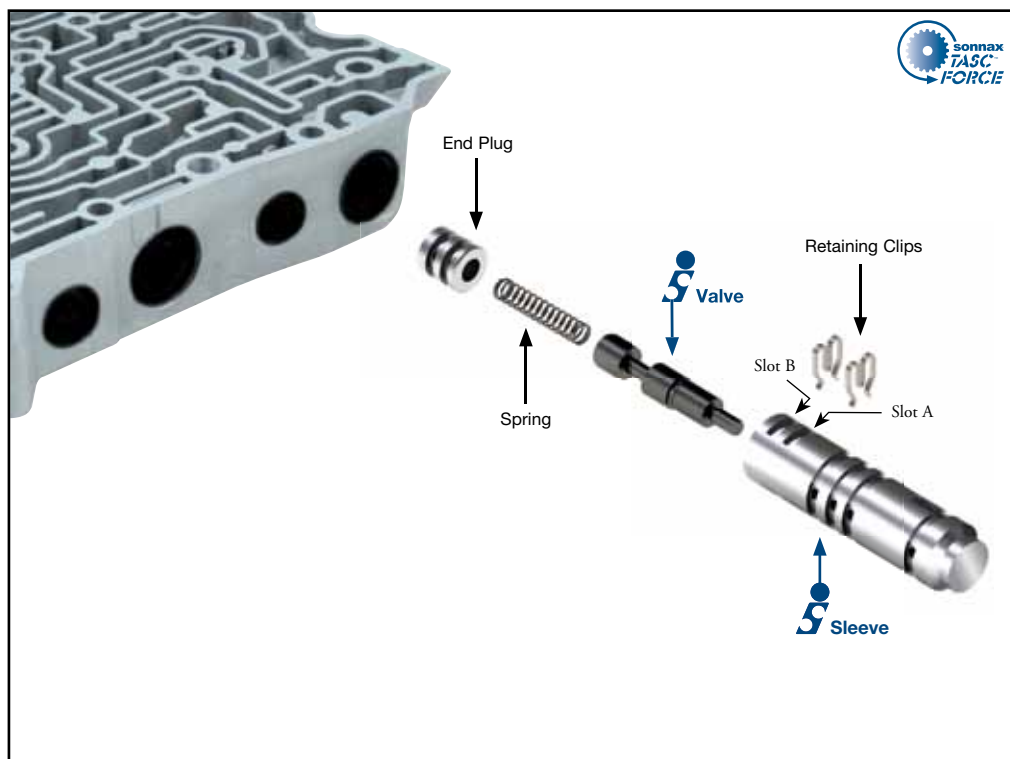
Also Available

Oversized 3-4 Accumulator Valve Kits

84754-55K

84754-58K

GM
Volvo



1. Disassembly

- Remove OEM sleeve/valve/spring assembly and disassemble.
- Discard OEM sleeve and valve.
- Retain OEM plug, spring and two retaining clips for reuse.

2. Installation & Assembly

- Ensure replacement valve is installed into sleeve with small stem inboard.
- Place OEM spring into OEM plug recessed bore.
- Install plug/spring assembly into sleeve/valve assembly, spring end first.
- Insert plug into sleeve using the indicated retainer placed at Slot A.
- Push assembly into bore and retain using indicated retainer placed at Slot B.

3. Final Testing

A WAT/Vacuum test at either port should hold 18" of vacuum or more.

