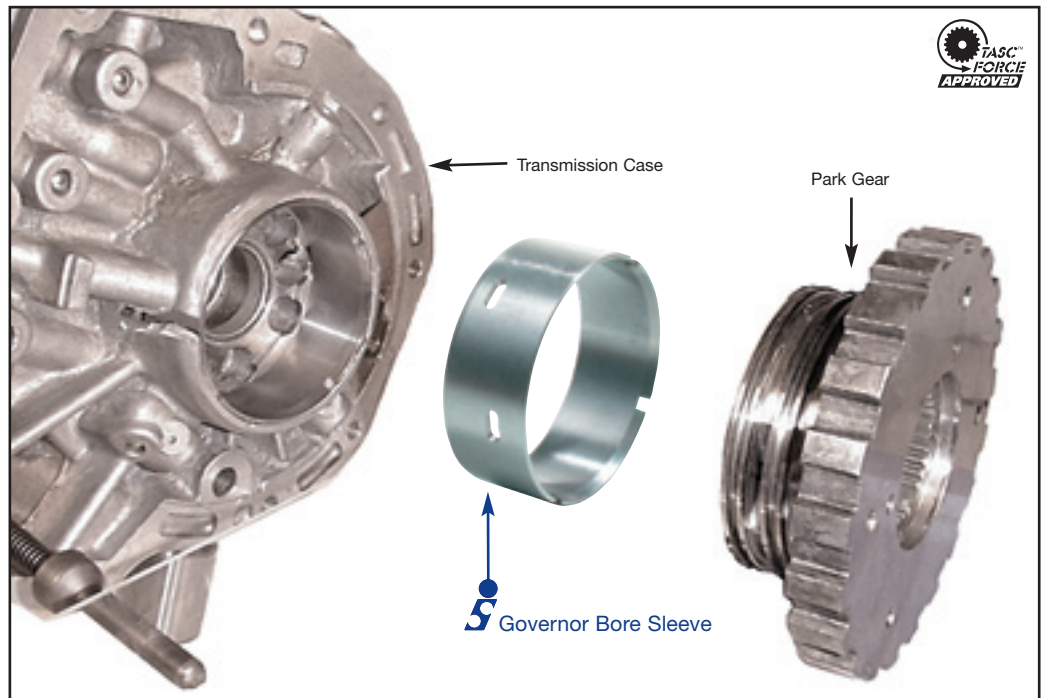


Governor Bore Sleeve

69835

1 Governor Bore Sleeve



Installation Instructions

1. Remove the worn governor bore sleeve. This can be accomplished by first removing the aluminum case material that was staked into the 3 slots on the top of the sleeve. The sleeve can then be removed by using a slide hammer with a hook to grab the sleeve, or weld a bolt, screw, etc., to the sleeve and then pull out sleeve with slide hammer.
2. Apply Loctite® to O.D. of sleeve following Loctite® instructions to ensure circuits do not cross leak behind sleeve.
3. Align slots in sleeve with the holes in case. Press the sleeve into the case until flush.
4. Restake the sleeve into the case using the three slots in sleeve