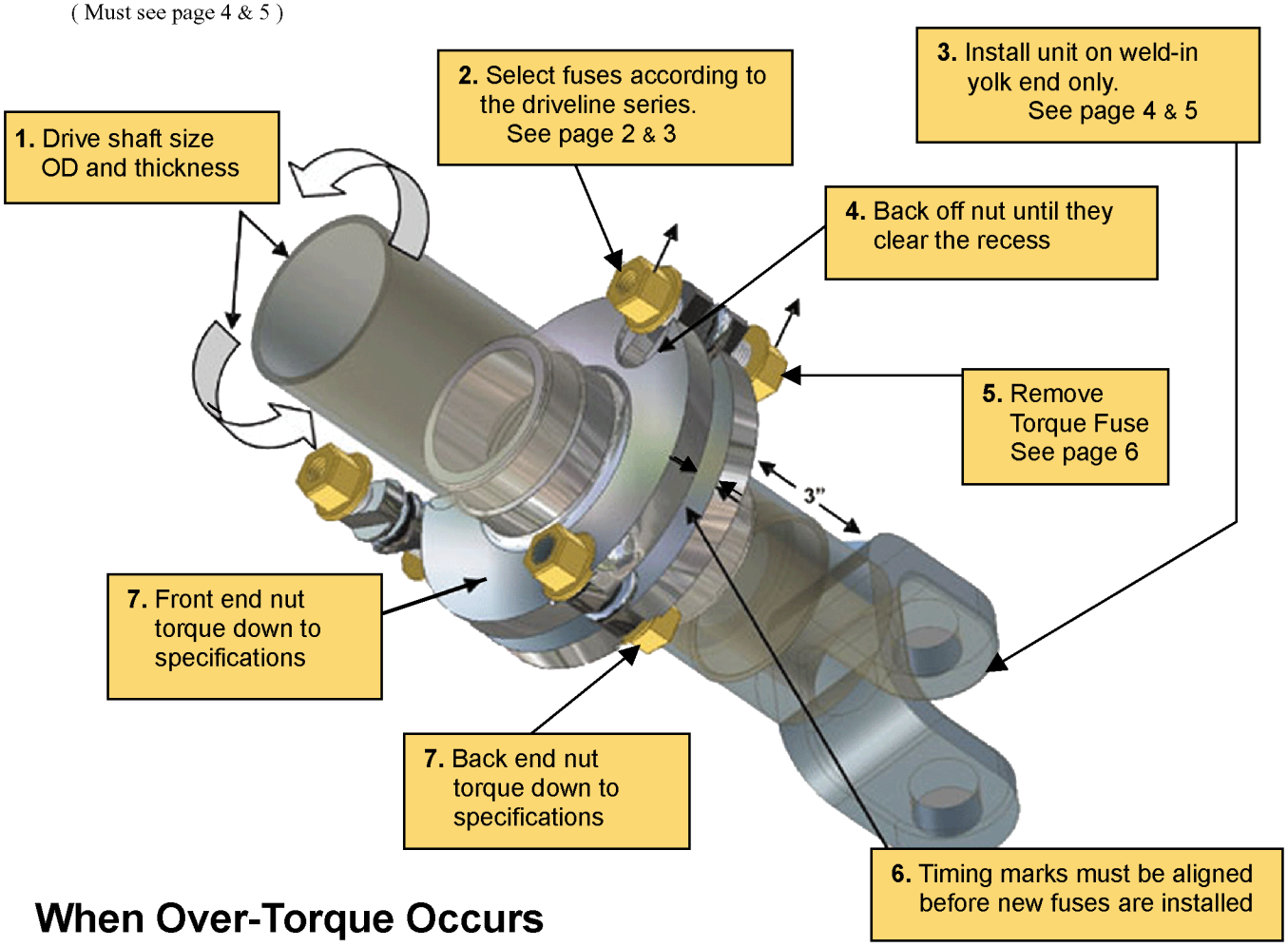
How to Select and Operate

1. **Select drive shaft size.** Cut drive-shaft see OD and Wall thickness this will tell you which Power Train Saver you will need. (If drive shaft not available see your truck / equipment serial number phone dealership for code)

2. **Torque Fuse Selections.** For 1300, 1400 & 1500 series drive shafts, Torque Fuses start at 0 - 2000 ft/lbs and go up in 500 ft/lb increments to 13 – 8500 ft/lbs. For 1600,1700,1800 & *SPL series drive shafts, Torque Fuses start at F – 5500ft/lbs and go up in 1000 ft/lb increments to Z – 25500 ft/lbs. (See page 2 & 3)

3. **The Power Train Saver must be installed on the weld - in yolk end of all drive shafts.**
(Must see page 4 & 5)



When Over-Torque Occurs

4. **Back nuts off until they clear the recess in which they sit.**
(See page 6.)
5. **Remove broken Torque Fuses radial.**
(See page 6)
6. **Turn drive shaft to align timing marks.**
(See page 6.)
7. **Torque Fuse installation.** (Install Torque Fuses one at a time. Tighten the three back end nuts as you are installing them. After all fuses are in place, **then** tighten the three front end nuts and **torque down all fuse nuts to spec.**
(See page 6)