

## O-Ringed Accumulator Piston & Spring Kits

**73840-24** (2-4 Clutch)

**73840-LR** (Low/Reverse Piston)

**73840-FWD** (Forward Piston)

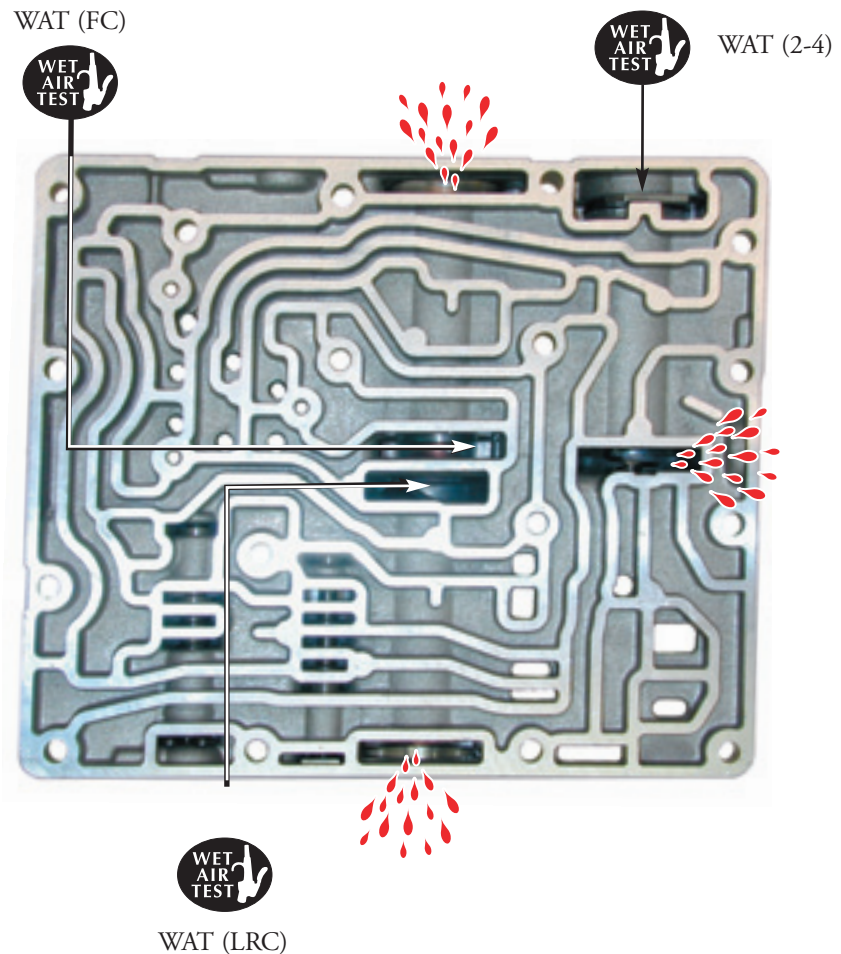
Each includes the following

2 Accumulator Pistons

1 Viton® O-Ring

Modified Springs

1 Rivet



### Wet Air Test

To check for excessive bore wear, each accumulator bore should have a Wet Air Test performed. Isolate each of the apply ports (LRC, 2-4, and FC), place a small amount of oil into the port and follow with low air pressure. There should be little or no leakage past the piston through the exhaust or LM ports.