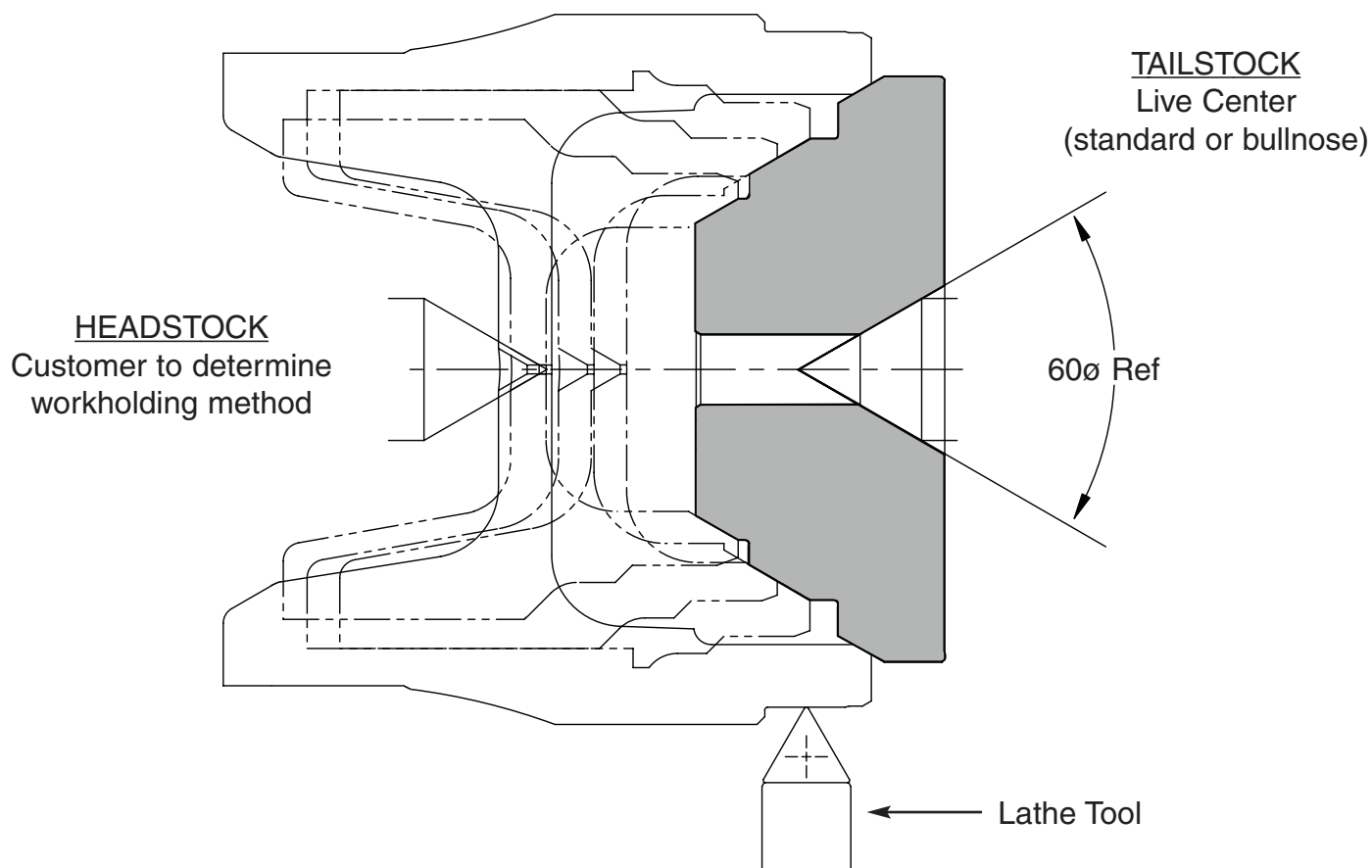


Centering Tool Instructions

T3-SML-TOOL



1. Insert **T3-SML-TOOL** centering tool into large centering feature in tube pilot end of yoke (see illustration).
2. Mount centering tool and yoke in lathe using 60° centers on each end. Live center should be used on tailstock end (standard or bullnose style).
3. Turn tube pilot diameter to required size for proper fit with driveshaft tubing.