## ALLISON 1000/2000/2400 ('04 & Earlier)

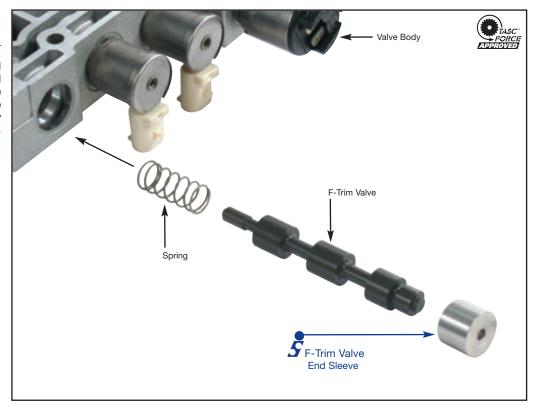
**PART NUMBER 37000-03** 

## F-Trim Valve End Sleeve

## 37000-03

1 F-Trim Valve End Sleeve

**Note:** The F-trim end sleeve, valve and spring shown here are used in '04 and earlier valve body castings. These F-trim components differ from those in the later application, identified by the larger, high frequency TCC solenoid.



## **Installation & Assembly Steps**

- 1. Remove retaining clip and all components of the bore.
- 2. Discard the OEM F-trim valve end sleeve.
- 3. Clean the bore thoroughly.
- 4. Install the OEM F-trim valve with replacement valve end sleeve.
- 5. Reinstall solenoid and clip.

