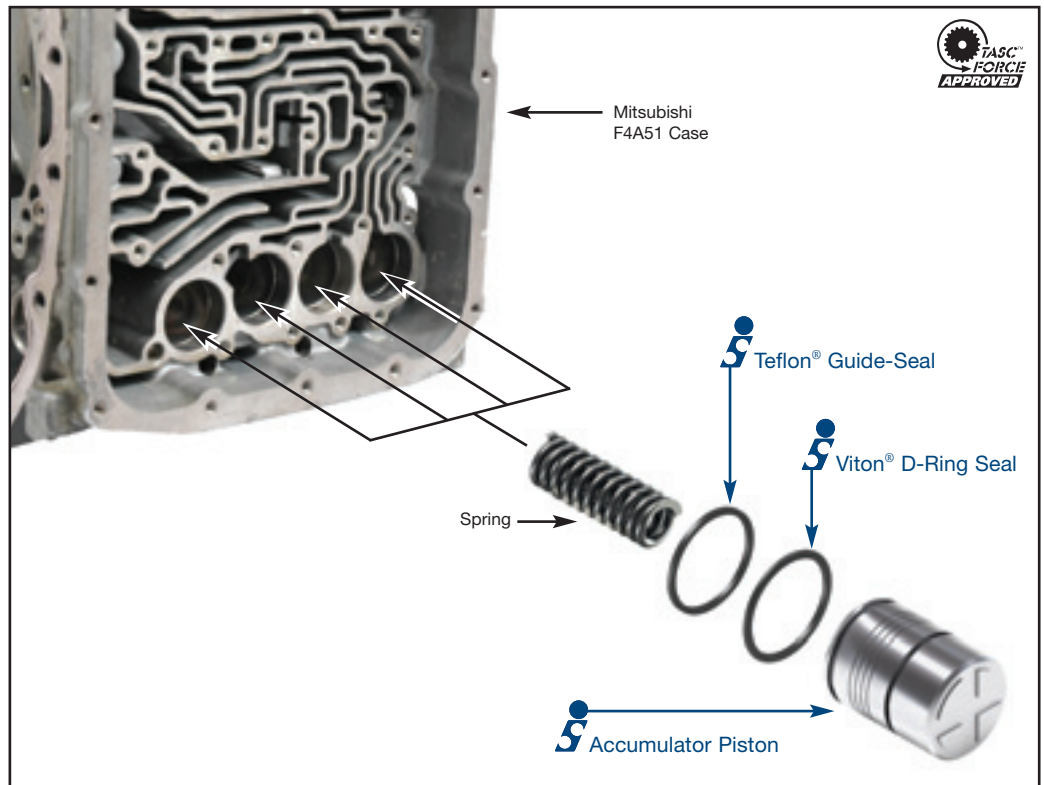


Accumulator Piston with Dual Seals

41954-02K

1 Accumulator Piston
1 Viton® D-Ring Seal
1 Teflon® Guide-Seal

***Note:** May be used in Mitsubishi F4A41/42/51, R4/V4A51, R5/V5A51, F5A51, A5HF1 & A5GF1; 1996 - Up.



Installation/Assembly Steps:

1. Prepare the bore with fine emery cloth to remove any ridges. To ease assembly of the piston and seals, be sure to dull the sharp edge at the front of the bore. Buff with Scotchbrite™ to create a uniform surface finish.
2. Thoroughly clean and lubricate the accumulator bore.
3. Install the Teflon® butt-cut seal in the groove nearest the open end of the accumulator piston.
4. Install the Viton® D-Ring seal in the groove nearest the closed end of the accumulator piston.
5. Lubricate the assembled piston to help avoid pinching or cutting the seals.
6. Place the OEM spring or springs into either the case bore or piston pocket.
7. Carefully install the piston with seals into the accumulator bore.