



**APRIL 2008** 

## Borg Warner 310MM (Chrysler A618) OEM Turbine Hub Modifications for use with Sonnax Piston BW-DA-3P

OEM turbine hubs do not allow adequate clutch release clearance when used with Sonnax replacement piston **BW-DA-3P**. OEM turbine hubs must be modified by machining the front extension of the outer spline to allow clearance for the piston to release completely. Machine the OEM hubs to the .579" dimension shown or to the inner step of the spline extension. Sonnax replacement turbine hub **GM-HT-9HS** does not require this modification.

