

Center Support/Forward Clutch Sleeve

56219-03K

1 Forward Clutch Sleeve



56219-04K

1 Installation Tool

1 Forward Clutch Sleeve

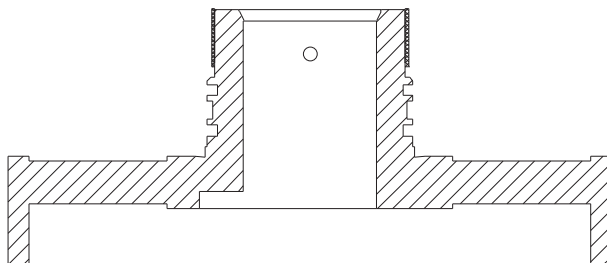


Note: Both parts fit '96 & earlier bushing style center supports only.

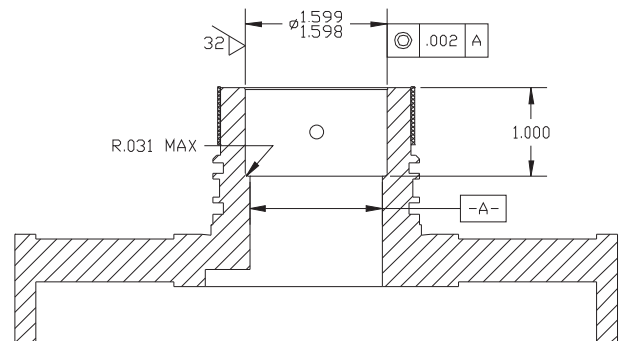


Instructions:

1. Start with a worn OEM center support.
2. Machine counterbore in the support.
3. Remove any chips from oil feed passage, and clean bore with a Loctite® compatible cleaner.
4. Apply an even coat of Loctite® 609 sleeve retainer to the OD of the sleeve and the ID of the support bore.



1. Start with a worn OEM center support



2. Machine a counterbore in the support

A4LD, 4R44E & 4R55E

PART NUMBERS 56219-03K, -04K

Center Support/Forward
Clutch Sleeve

Instructions continued:

5. When pressing the sleeve, support the center support at the thrust washer surface, not at the outer diameter.
6. Align hole in sleeve with feed hole in center support.
7. Use the installation tool **56219-04K** to press the sleeve into place.
8. Check forward clutch sealing ring end gap before installation.

