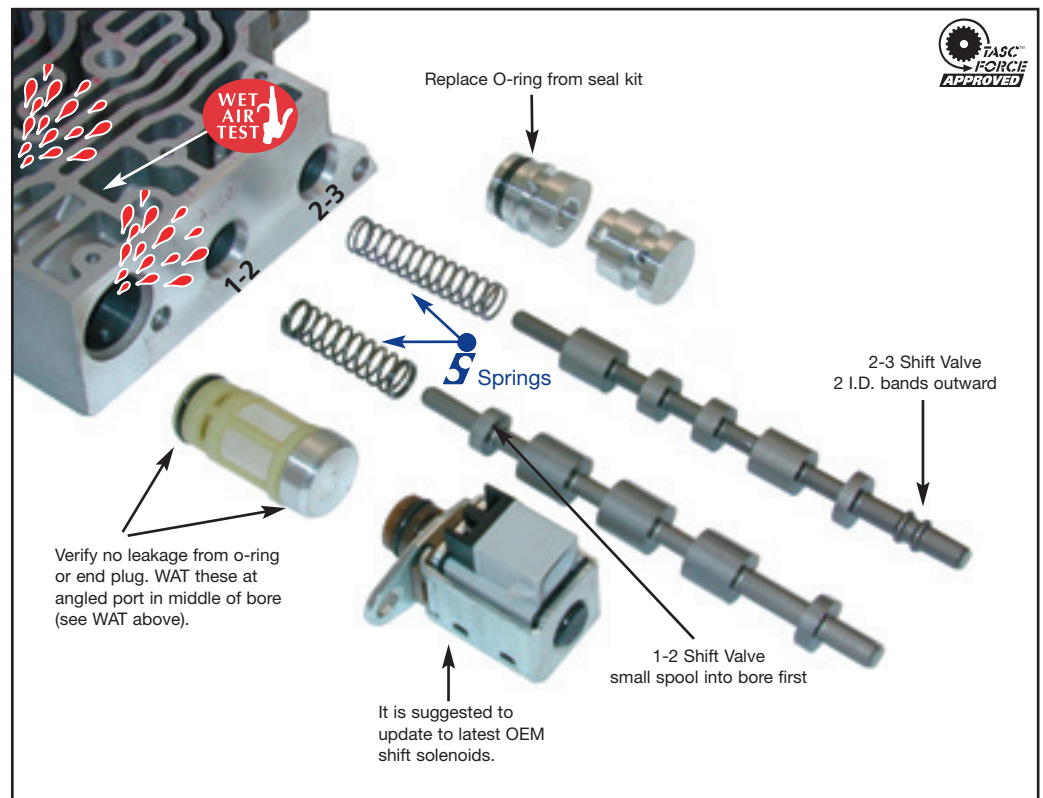


1-2 & 2-3 Shift Valve Springs

34994-02K

1 1-2 Shift Valve Spring
1 2-3 Shift Valve Spring

Notes: Springs MUST be used together. This is not a fix for leaking solenoids or leaking seals in the solenoid signal circuit or actuator feed limit circuit. (See AFL limit valve repair 34200-16K.)



Installation Instructions:

Refer to illustration above for appropriate spring installation.

1. Remove the 1-2 and 2-3 shift valve springs.
2. Install the Sonnax 1.25" length spring in the 1-2 shift valve location.
3. Install the Sonnax 1.69" length spring in the 2-3 shift valve location.
4. Assemble both valve trains.
5. Continue with valve body service.
 - a. Service should include new OEM shift solenoids and replacement of all o-rings pictured.
 - b. This spring modification will work with enlarged shift solenoid feed orifices.
 - c. The AFL limit valve bore should be inspected for wear. See information on **34200-16K**.