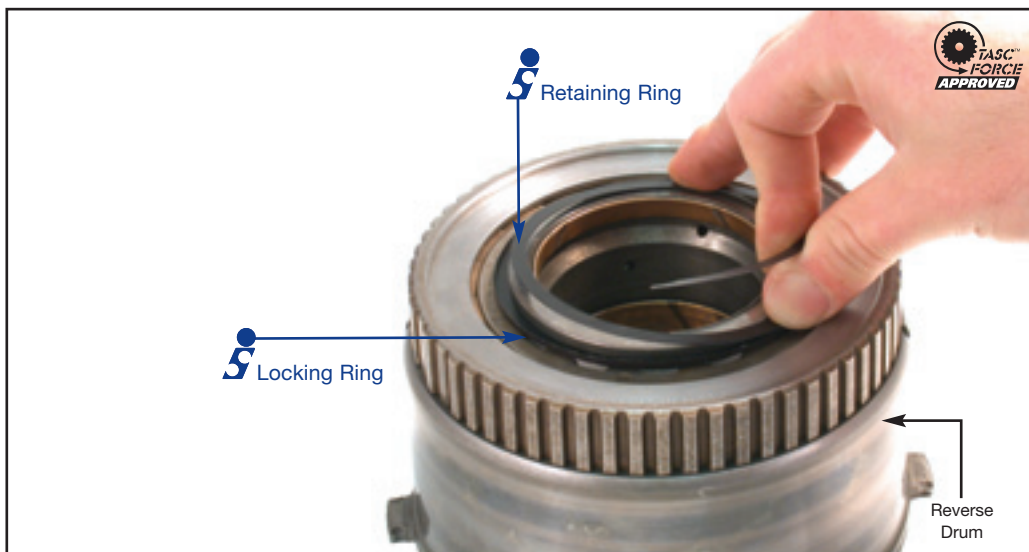


## Intermediate Clutch Spiral Retaining Ring

### 76554RK

3 Retaining Rings  
3 Locking Rings



### Installation Instructions

1. Remove and discard the OEM snap ring from the intermediate roller clutch or mechanical diode assembly.
2. Install the locking ring, cup side facing up, as shown.
3. Walk the spiral ring into the retaining groove as pictured. The locking ring may need to be moved for correct spiral ring positioning.
4. Make sure the spiral ring is fully seated in the groove all the way around the assembly.
5. Stake the locking ring in six equally spaced places around the outside. (Refer to photo for the proper staking sequence.)

