

Center Support/Forward Clutch Sleeve

56219-03K

1 Forward Clutch Sleeve



56219-04K

1 Installation Tool

1 Forward Clutch Sleeve

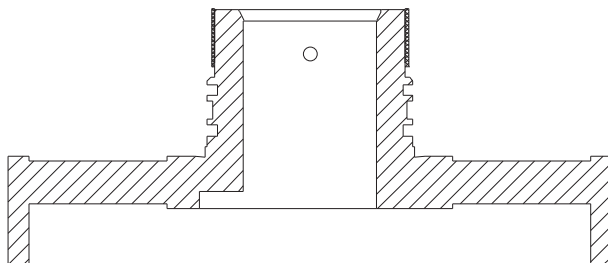


Note: Both parts fit '96 & earlier bushing style center supports only.

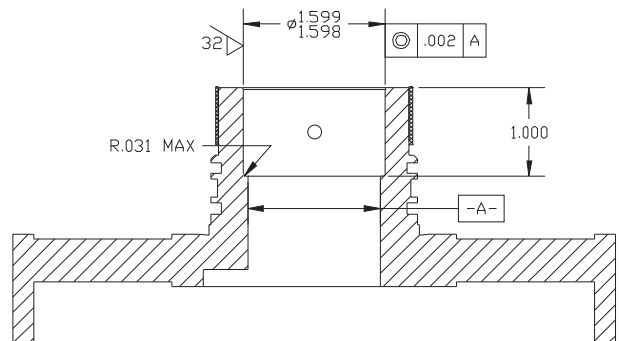


Instructions:

1. Start with a worn OEM center support.
2. Machine counterbore in the support.
3. Remove any chips from oil feed passage, and clean bore with a Loctite® compatible cleaner.
4. Apply an even coat of Loctite® 609 sleeve retainer to the OD of the sleeve and the ID of the support bore.



1. Start with a worn OEM center support



2. Machine a counterbore in the support

A4LD, 4R44E & 4R55E

PART NUMBERS 56219-03K, -04K

Center Support/Forward
Clutch Sleeve

Instructions continued:

- When pressing the sleeve, support the center support at the thrust washer surface, not at the outer diameter.
- Align hole in sleeve with feed hole in center support.
- Use the installation tool **56219-04K** to press the sleeve into place.
- Check forward clutch sealing ring end gap before installation.

