

End Plugs

56947-14K

- 2 Small End Plugs
- 3 Small End Plug O-Rings
- 1 Medium End Plug
- 2 Medium End Plug O-Rings
- 3 Large End Plugs
- 4 Large End Plug O-Rings

56947-SML

- 3 Small End Plugs
- 4 Small End Plug O-Rings

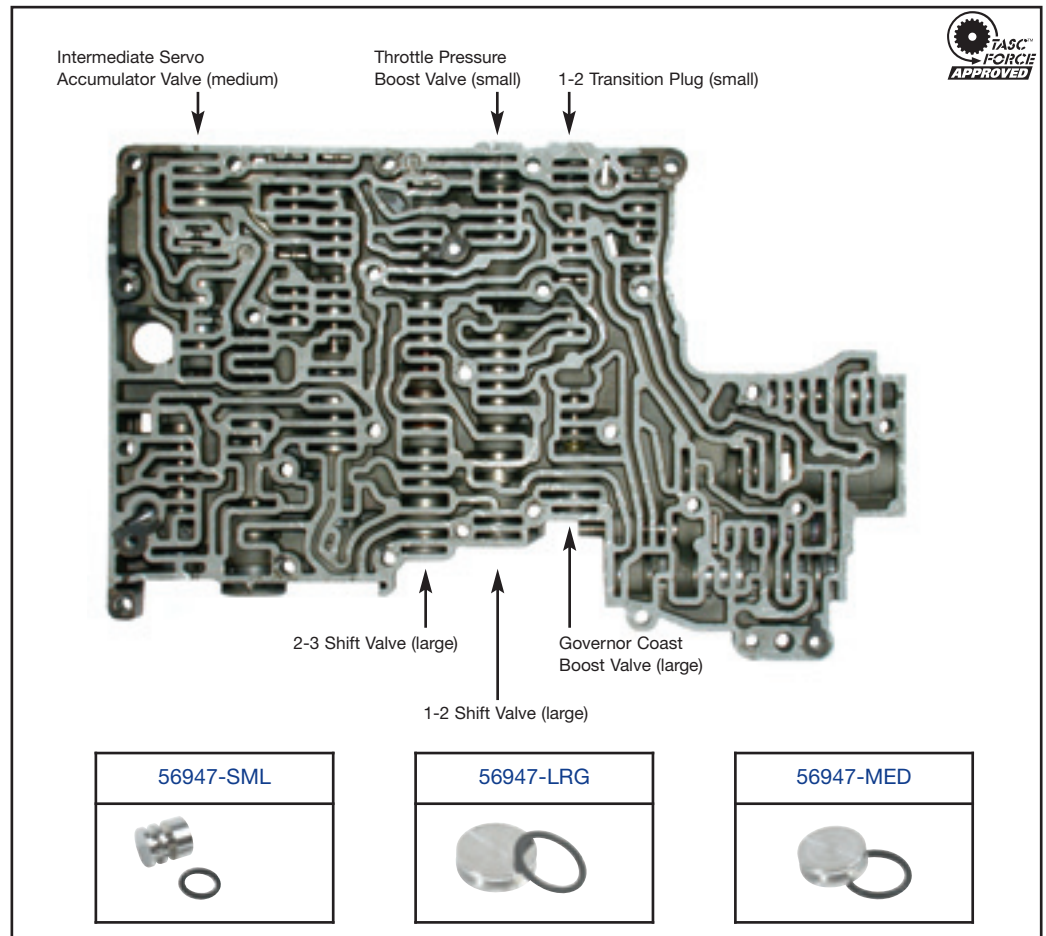
56947-MED

- 3 Medium End Plugs
- 4 Medium End Plug O-Rings

56947-LRG

- 3 Large End Plugs
- 4 Large End Plug O-Rings

Note: Additional o-rings have been added to kits.



Wet Air Test

Each valve bore end plug can be individually tested in its bore when isolated with a shop rag or small plate to enclose the circuit being pressurized. With a good fit between the end plug OD and valve bore, no leakage should pass between them. Sonnax also offers a Wet Air Test plate, **SWAT-P1**, for easier testing.

Instructions

1. Remove the original end plugs from the valve body and discard.
2. Pre-lube o-rings with assembly lube or Transjel™, then install o-rings into the outer groove of Sonnax plugs.
3. For easier installation, roll end plug on a clean flat surface to compress o-ring into groove.
4. Push end plug into valve bore until aligned with retaining clip opening.

***Note:** small plug, 56947-SML must go into bore o-ring end first.

5. Install OE retaining clip and seat it.