

COMPLAINT

SECONDARY COMPLAINTS

Delayed engagements, flared 1-2 shift

- Low reverse pressure • Burned 1-2 band

CAUSE

These complaints may be caused by the continuous reciprocation of the 1-2 (Forward) and Reverse servo boost valves wearing the valve body bores.

CORRECTION

This oversized, anodized aluminum valve restores the hydraulic integrity, and has increased valve-to-bore contact to prevent leakage. This valve requires the use of a Sonnax reaming tool kit.

4T60-E and 4T65-E applications use 84754-TL2



Tool Kit for 84754-40K

84754-TL2

- 1 Reamer #1
- 1 Reamer #2
- 1 Reamer Guide

Sonnax Part Summary

When replacing either the 1-2 (forward) or reverse servo boost valves, the bores must be reamed to accommodate the replacement valves.

For 4T60-E and 4T65-E applications, use **84754-TL2**.

For 4T60 (440-T4) applications, use **84754-TL4**.