ALLISON 1000/2000/2400 '03 & EARLIER

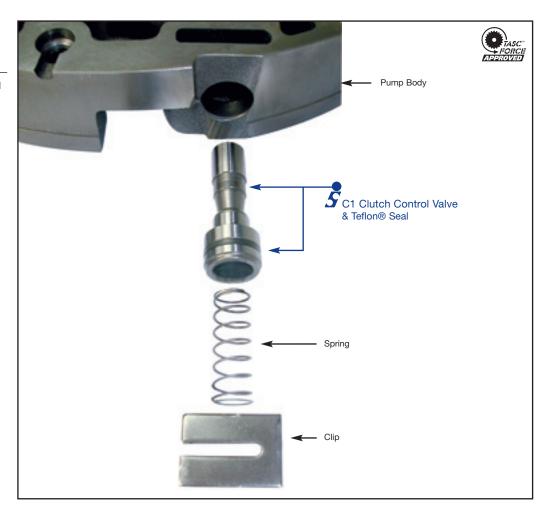
PART NUMBER 37000-05K

C1 Clutch Control Valve & Seal Kit

37000-05K

1 C1 Clutch Control Valve 1 Teflon® Seal

Note: Fits pump stators manufactured up to February 2004. Does not fit No. 29541135 or later pump stators.



INSTALLATION

- 1. Remove OEM clip, spring and valve.
- 2. Discard OEM valve.
- 3. Deburr the leading edges on both the large diameter lands of the C1 valve bore.
- 4. Lubricate bore with ATF.
- 5. Fill seal groove on valve with assembly gel, then install Teflon® seal on C1 valve.
- 6. Install new C1 clutch control valve by slowly rotating the valve while sliding it into the bore.
- 7. Install OEM spring and end clip.

