

SmartShell™

Part No.
77749-02K

- Heavy Duty Reaction Shell
- Bearing Race (2)
- Needle Bearing Assembly
- Modified OEM Roller Clutch Race

Patent Pending

4L60, 4L60-E, 4L65-E, 4L70-E



1. Installation & Assembly

- Remove and discard original reaction sun shell, low/reverse roller clutch race and black plastic reaction shell to roller clutch race thrust washer.
- Install Sonnax modified OEM roller clutch race with inner lugs locking into mating lugs on rear planet.
- Install (rear) OEM reaction sun gear.
- Install Sonnax bearing races and needle bearing assembly (*see Figure 1*).
- Install Sonnax SmartShell.
- Install reaction shaft to shell 4-tab thrust washer **or** reaction shaft to shell bearing.
- Finish assembly using normal procedures.

2. End Play Adjustment

End play specification is .005" / .035" [0.13mm / 0.89mm]

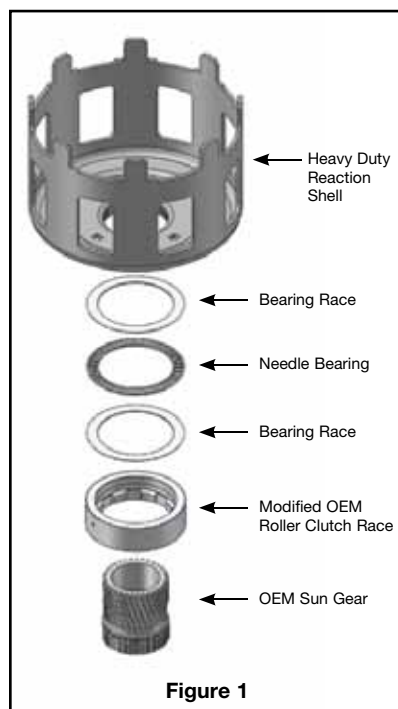


Figure 1

End Play Adjustment at Input Housing Thrust Bearing					
Sonnax #	77409-15 (qty 10)	Thickness	.015"	0.38mm	
GM #	8642074	Thickness	.120" - .124"	3.05mm - 3.15mm	#74
	8642073		.114" - .118"	2.90mm - 3.00mm	#73
	8642072		.107" - .111"	2.72mm - 2.82mm	#72
	8642071		.100" - .104"	2.54mm - 2.64mm	#71
	8642070		.094" - .098"	2.39mm - 2.49mm	#70
	8642069		.087" - .091"	2.21mm - 2.31mm	#69
	8642068		.080" - .084"	2.03mm - 2.13mm	#68
	8642067		.074" - .078"	1.88mm - 1.98mm	#67
Alternate End Play Adjustment at Output Ring Gear Support to Case					
Sonnax #	77406-10 (qty 10)	Thickness	.010"	0.25mm	