A404 A413, A470, A670, A604, A606

PART NUMBERS 39539-Z5, 39540-Z5

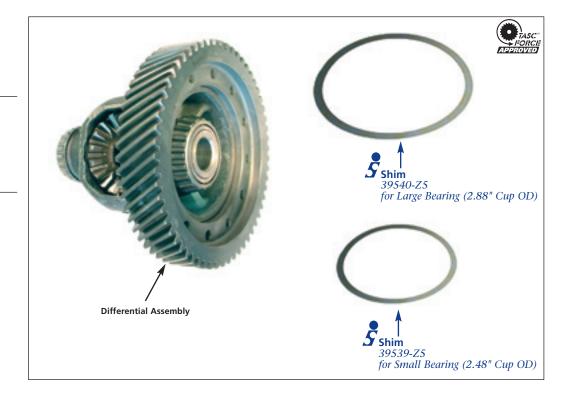
Preload & Endplay Shims

39540-Z5

10 Shims (.005" thick) Differential Preload Shim For Large Bearing (2.88" Cup OD)

39539-Z5

10 Shims (.005" thick) Differential Preload Shim For Small Bearing (2.48" Cup OD)



Installation Instructions (for use in A403, A413, A470, A604, A606, A670)

- 1. Install a spacer and shim combination to obtain a .010" or less endplay.
- 2. With the differential assembly in the transmission, mount a dial indicator with the end contacting the side of the ring gear.
- 3. Move the differential ring gear from side to side. Note the reading on the dial indicator.
- 4. Install the correct number of 39539-Z5 or 39540-Z5 shims to obtain a bearing preload of -.006" to -.011".
- 5. To verify proper preload, rotational torque should be 5-18 in./lbs.

Note: To remove and replace the differential bearing retainer oil seal and bearing retainer cups, use the recommended Chrysler tools and procedures.

