

## Adapter Plate for VB-FIX

### F-15741-TL29PL

|                 |               |
|-----------------|---------------|
| 1 Adapter Plate |               |
| 1 Screw         | M5-0.8 x 12mm |
| 1 Screw         | M5-0.8 x 15mm |
| 1 Screw         | M5-0.8 x 25mm |

**Required to install 15741-18K and 15741-29K in:** Volvo (AM6); Opel (AF40); Peugeot (TF80); Saab (AF40/6); Land Rover (TF80); BMW (6F21WA) & VW/Audi (09G, 09K, 09M).

The above Adapter Plate is used with these products below:

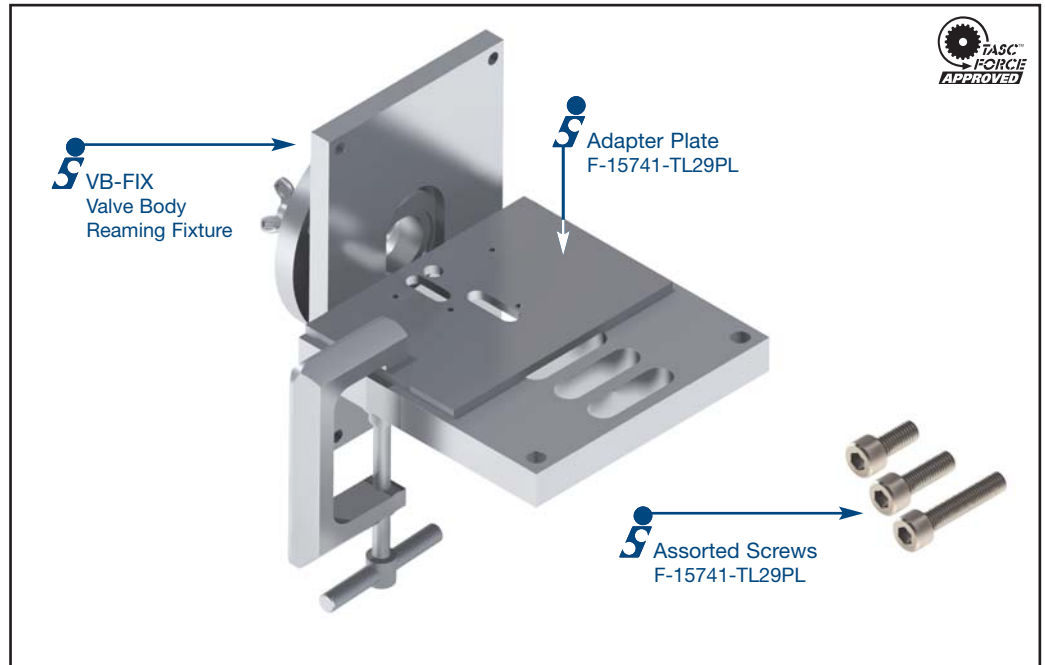
### Solenoid Modulator Valve Kit 15741-18K Tool Kit Required

Tool Kit for above kit  
**F-15741-TL18** VB-FIX Required

### Lockup Clutch Control Valve Kit 15741-29K Tool Kit Required

Tool Kit for above kit  
**F-15741-TL29** VB-FIX Required

### Reaming Fixture VB-FIX



### Installation & Assembly Steps

1. Mount either valve body section to the plate using two screws.
  - **TF-80SC** uses one 12mm & one 15mm long screw.
  - **TF-60SN** uses one 12mm & one 25mm long screw.
2. When properly mounted the TC lockup clutch control bore center-line will be visible through the slot in the plate.
3. Place the adapter plate and valve body section onto the reaming fixture **VB-FIX**. Align and secure the valve body and adapter plate to the fixture according to the **VB-FIX** instructions, using the guide pin and reamer jig from either the **F-15741-TL18** or **F-15741-TL29** tool kits.
4. Clamp the adapter plate to the **VB-FIX**. Do not clamp on the valve body.
5. Follow the reaming, cleaning and assembly instructions included with either repair kit **15741-18K** or **15741-29K**.

