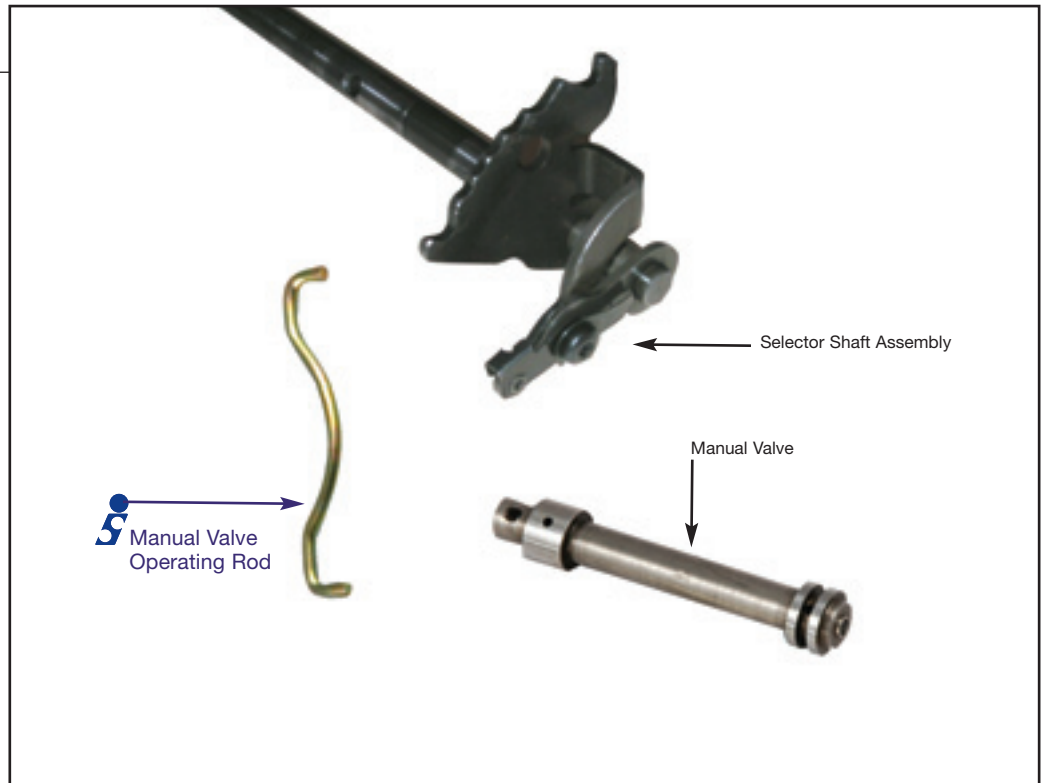


Manual Valve Operating Rod

119940-23

1 Manual Valve Operating Rod



Installation:

Note: Any time the valve body is removed, the operating rod should be adjusted as follows.

1. Valve body bolts should be torqued to 44 inch-lbs (5 Nm).
2. Select Park with the main linkage shaft.
3. Loosen the linkage shaft screw enough to allow the operating rod to move.
4. Push the operating rod as attached to the manual valve into the valve body until the mechanism stops.
5. Torque the screw on the linkage shaft assembly to 31-35 inch-lbs (4 Nm) while holding inward pressure

