



# POWERGLIDE

## DUAL TEFLON® SEAL RING SERVO PISTON ASSEMBLY

H I G H P E R F O R M A N C E T R A N S M I S S I O N P A R T S

### Part No.

**28821-02K**

1 Servo Piston  
2 Teflon® Seal Rings  
1 Cover Gasket

### Part No.

**28821-TK**

1 Cover O-Ring  
1 Cover Gasket  
2 Teflon® Seal Rings

### Part No.

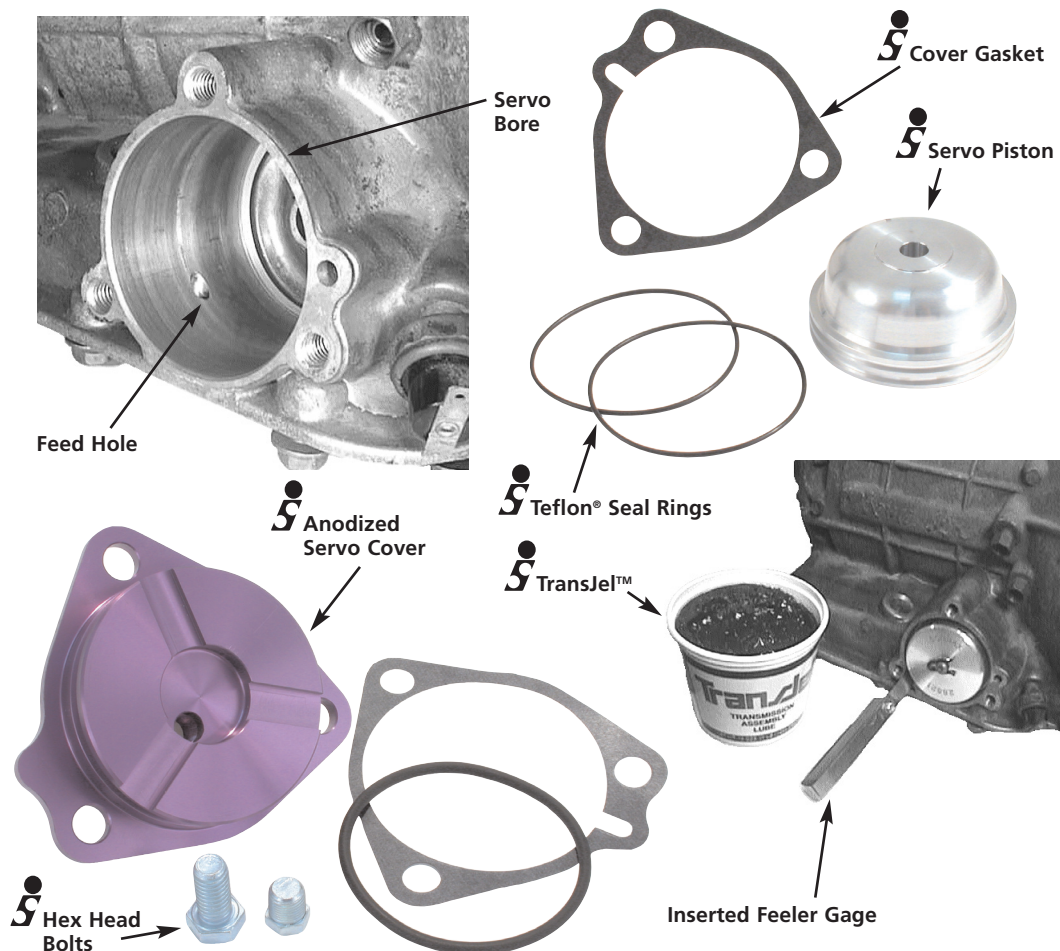
**28821-05K**

1 Servo Cover - Purple Anodized  
1 Pipe Plug  
3 Hex Head Bolts  
1 Cover O-Ring  
1 Cover Gasket  
1 Servo Piston  
2 Teflon® Seal Rings

### Part No.

**28821-08K**

1 Servo Cover - Non-Anodized  
1 Pipe Plug  
3 Hex Head Bolts  
1 Cover O-Ring  
1 Cover Gasket  
1 Servo Piston  
2 Teflon® Seal Rings



### INSTRUCTIONS

1. Inspect servo bore and remove any burrs or sharp edges. Take special notice of the corner at intersection of feed hole and any scratches in bore diameter.
2. Coat servo bore and Teflon® seal rings with TransJel™ assembly lubricant (Sonnax part number: 31295).
3. Cover the feed hole with approximately a .005 inch feeler gage while installing the servo piston into the bore. Withdraw the feeler gage and install the servo cover using the new gasket furnished with the piston.

**Note:** Replacement Teflon® seal rings are available from Sonnax. Ask for part number **28821-TK** for a complete seal ring and gasket kit.