PART NUMBER 92106-01K

New Design Low/Reverse Piston Retainer Oil Feed Seal

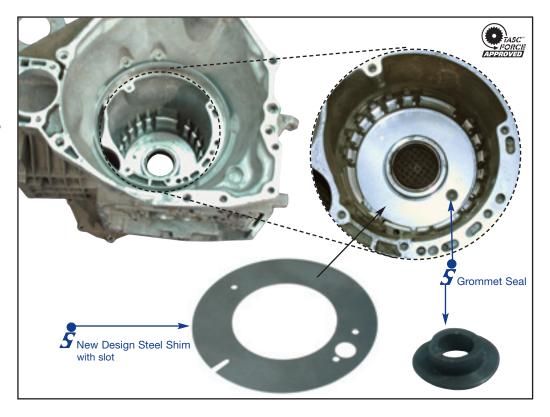
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1 Steel Shim

1 Rubber Grommet

U.S. Patent No. 6,835,150

NOTE: Install this new design steel shim and rubber grommet in place of the original gasket of either design. Do not replace a new-style gasket with an old-style shim.



Instructions:

1. Remove any residual gasket material on the case and piston retainer.

Important: Inspect the piston retainer for distortion around the screw holes. This distortion must be corrected prior to reinstallation or the retainer should be replaced with a new one. The new-style slotted retainer will replace early- or late-style gaskets.

- 2. Insert the Sonnax grommet seal into the low/ reverse feed hole in the bottom of the transmission case with the small end of the seal fitting into the hole.
- 3. Position the Sonnax steel shim into place aligning the holes and taking care that the steel does not overlap or pinch the flange of the rubber seal.
- 4. Install the piston retainer on top of the steel shim and seal assembly, aligning the holes and installing the original screws to the OEM torque specifications.

Note: Retaining compound should be used on the screw threads.

