

COMPLAINT

SECONDARY COMPLAINT

Planet failure or bushing failure

- Early-style output shafts won't work with replacement bearing-style K2 drums

CAUSE

Bushing wear leads to lubrication loss, causing planetary failure.

CORRECTION

This bearing race allows rebuilders to convert early-style output shafts for use with late-style K2 clutch drums. This provides a more durable repair to reduce loss of lube and planet failure.

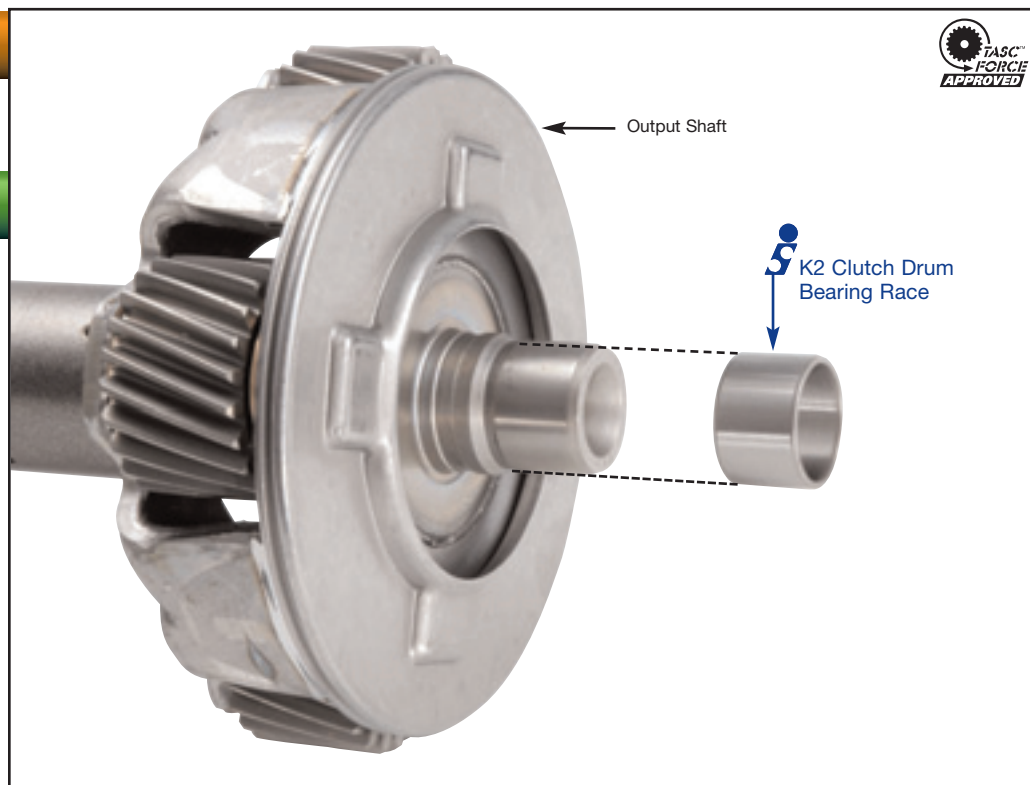
K2 Clutch Drum Bearing Race

68410-05

1 Bearing Race



Note: Early style refers to the bushing-style K2 drum. This race allows early-style shafts to be converted for use with the later (bearing) style K2 replacement drums.



Sonnax Part Summary

Vehicles equipped with the Mercedes 722.6 transmission may experience premature planetary failure. The early OEM design incorporated a bushing in the K2 clutch drum. Bushing wear leads to a loss of lubrication oil, resulting in premature planetary failure. OEM redesigned the K2 clutch drum by replacing the bushing with a needle bearing, adding a seal and updating the output shaft. Sonnax now offers bearing race **68410-05**, allowing rebuilders to convert expensive early-style output shafts for use with late-style K2 drums.

Features & Benefits

- Hardened race is machined to bearing race specifications.
- Allows early-style shafts to be converted for use with later, bearing-style K2 replacement drums.
- Eliminates need to replace expensive output shaft when using late-style K2 drum.