

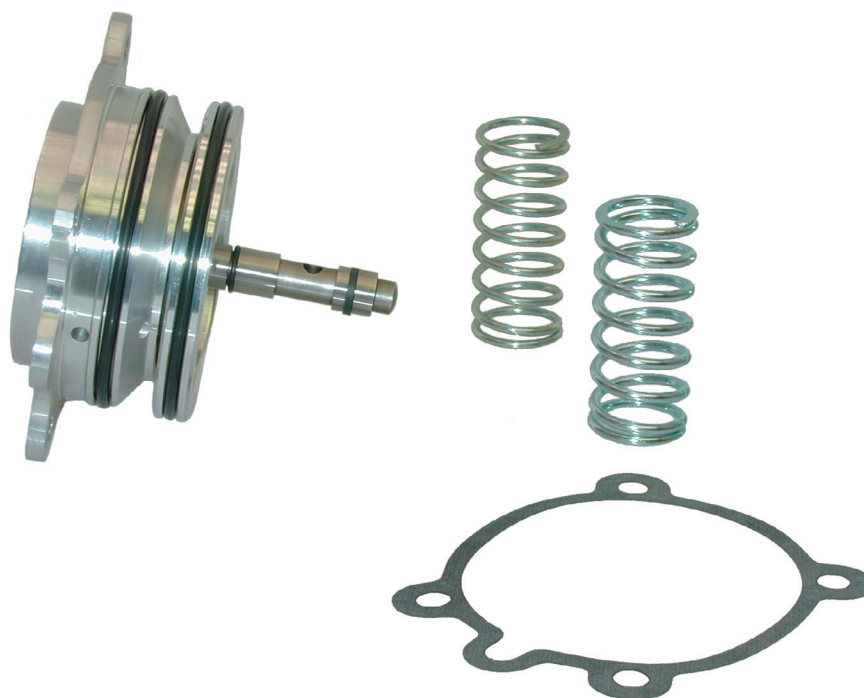
Part No.
K36528R

1 Servo Cover
1 Servo Assembly
1 Servo Pin O-Ring
1 Servo Pin Teflon® Seal Ring
1 Medium O-Ring
2 Large O-Rings
1 Gasket
2 Selective Return Springs

Also available:

Part No.
K36528R-SK

Replacement Seal Kit
1 Servo Pin O-Ring
1 Servo Pin Teflon® Seal Ring
1 Medium O-Ring
2 Large O-Rings
1 Gasket


INSTRUCTIONS

1. Remove the old servo assembly and clean inner bore and gasket area.

Note: Some servo modifications involve blocking feed or exhaust passages in the case. These modifications must be removed. For proper operation of this servo, ensure that the exhaust passage and both oil feed passages are unrestricted.

2. This servo kit is a drop-in item for 1968 1/2 and later models. Models previous to this will need to be bored out to Ø3.493"/3.495" with a surface finish of less than RA16.

3. Choose one of the two return springs. The small wire diameter (.105") spring will result in a quick 1-2 shift but a slower 2-3 shift. The large wire diameter (.120") spring will give both a quick 1-2 and 2-3 shift.

4. Generously apply TransJel™ to the servo bore in the case.

Note: Teflon® seal ring is for the servo lever end of the servo pin.

5. Insert the servo assembly into the case. Insert bolts and tighten.

6. Adjust band according to manufacturer's specifications.