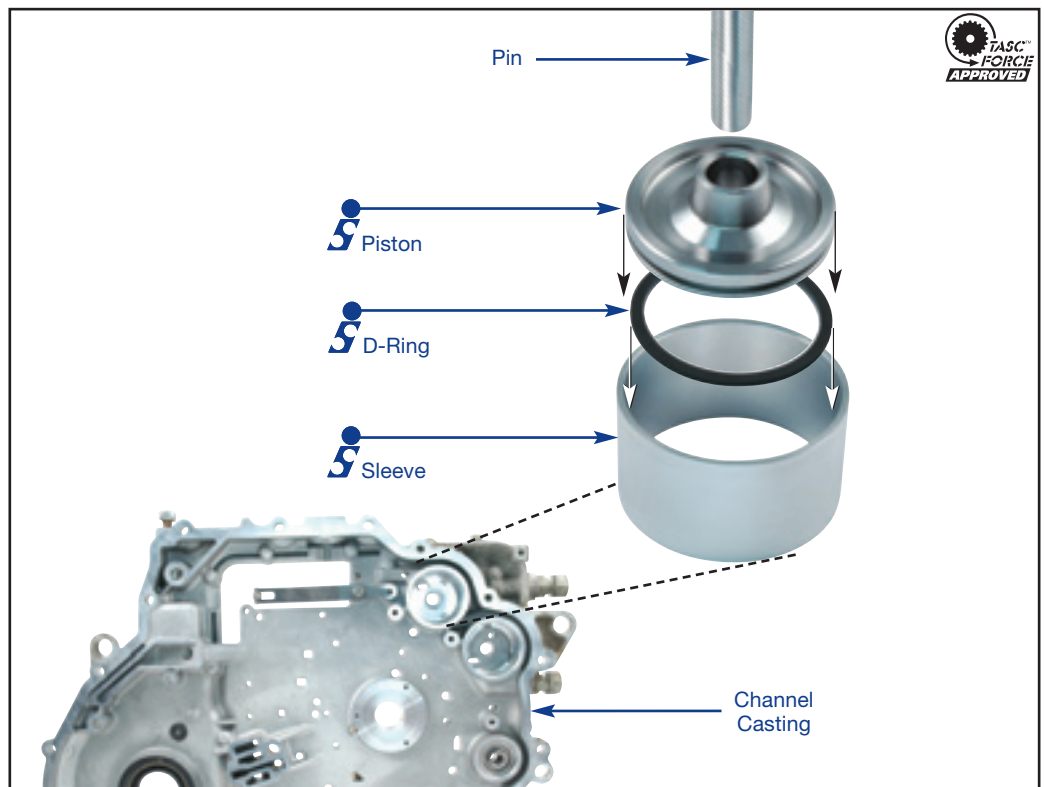


1-2 Accumulator Sleeve & Piston Kit

96803-01K

1 Piston
1 Sleeve
1 D-Ring



Instructions:

1. Remove any burrs and/or raised areas from the accumulator bore.
2. Thoroughly clean out any debris and grease from bore.
3. Apply Loctite 609® or equivalent sleeve retaining compound to both the outside of the sleeve and the channel plate bore.
4. Place the sleeve over the bore with its chamfered end facing up.
5. Push sleeve into bore until it contacts ridge near bottom of bore. If necessary, use original piston as a driver to seat the piston in the bore.
6. Allow sleeve retaining compound to cure before any oil pressure is applied to accumulator.
7. Install Sonnax piston and D-ring seal with OE pin and springs as normal. Apply Transgel to the D-ring during assembly.

