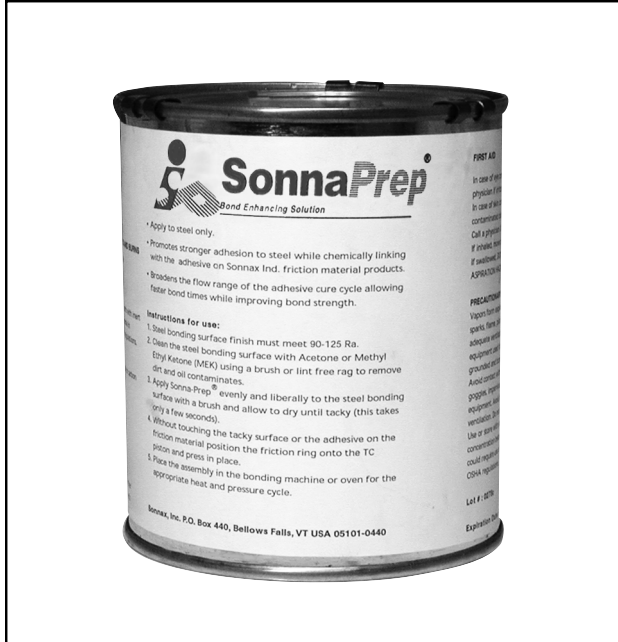


# S-Prep

## Bond Enhancing Solution



- Apply to steel only
- Promotes stronger adhesion to steel while chemically linking with the adhesive on Sonnax friction material products
- Broadens the flow range of the adhesive cure cycle allowing faster bond times while improving bond strength



Sonnax now offers **S-Prep** with the following instructions for use:

1. Steel bonding surface finish must meet 90-125 Ra
2. Clean the steel bonding surface with Acetone or Methyl Ethyl Ketone (MEK) using a brush or lint free rag to remove dirt and oil contaminates.
3. Apply Sonna-Prep® evenly and liberally to the steel bonding surface with a brush and allow to dry until tacky (this takes only a few seconds).
4. Without touching the tacky surface or the adhesive on the friction material position the friction ring onto the TC piston and press in place.
5. Place the assembly in the bonding machine or oven for the appropriate heat and pressure cycle.

**Note:** Due to U.S. Hazmat regulations, special and more expensive handling procedures are required. Some countries do not allow this product to be imported. For more information, speak with your Sonnax Sales Representative.