CD4E '92 & UP

BEARING KIT

Features & Benefits:

- **OEM** replacement
- Complete kit for bearing overhaul

Part No. SBK-F18

1 Bearing kit



PART SUMMARY

Sonnax now offers a replacement bearing kit **SBK-F18** for the CD4E 1992 - up containing:

- 1 Pump support to clutch hub
- 1 Clutch hub to low/int sun
- 1 Low/int sun to low/int carrier
- 1 Low/int carrier to low/int carrier
- 1 Low/int ring to int/od/rev sun
- 1 Int/O.D./rev carrier to ring
- 1 Driven sprocket to case
- 1 Driven sprocket to final drive carrier
- 1 Final drive carrier to case





Torrington Bearing Kits Also Available From Sonnax:

| Sonnax | Torring | gton | Qty. | Description | Sonnax | Torring | jton | Qty. | Description |
|---------|---------|--------------------------------------|---|---|----------|---------|---|--------------------------------------|---|
| SBK-F1 | TBK-F1 | AOD 1ST DESIGN 1980-1992 EARLY | 1 1 1 1 2 | REV CL/FORWARD CLUTCH DIRECT CL/OUTPUT RING CARRIER RING/CASE OUTPUT/RING CASE FWD CL/LONG SUN & LONG/SHORT RUN INT CL/REV CL | | | THM 350 1969-1985 THM 400 | 2 1 1 1 | INT CL/OIL PUMP-use as a sub for FB-42313 (9428664) from '69-'83 OUTPUT RING/REAC CAR '84-'85 OUTPUT SHAFT/CASE BUICK FR RING/OUTPUT CARRIER SUN/INTERNAL GEAR |
| SBK-F2 | TBK-F2 | AODE 2ND DESIGN 1992-UP | 1 1 1 1 1 | REVERSE CL/FORWARD CL DIRECTCL/OUTPUT RING CARRIER/DIRECT CLUTCH OUTRING/CASE in '92 only OUTPUT RING/CAS not used in '92 FWD CLUTCH/LONG SUN; | | | 4L80 Partial 1965-1995 THM 440-T4 | 1 1 2 2 1 | SUN/INTERNAL GEAR SUN/INTERNAL GEAR INT GEAR/OUTPUT SHAFT CTR SUPPORT/SUN, RACE/RACE CENTER SUPPORT/SUN GEAR CENTER SUPPORT/SUN GEAR FD CARRIER/CASE |
| SBK-F3 | TBK-F3 | ATX w/o Shims 1981-1994 | 1 1 1 1 1 | LONG/SHORT SUN INT CLUTCH/REVERSE CL INT CLUTCH/PUMP DIRECT CLUTCH/INT CL OUTPUT GEAR/STATOR SUPP OUTPUT GEAR/TRANS HOUSING CARRIER/RING GEAR | | | 4T60E PARTIAL 1984-UP | 1 1 1 1 1 1 1 1 | REAC SUN/FD INT CHANNEL PLATE/4TH HUB FD INT/PARK GEAR GOVERNOR FD SUN/CARRIER IN CARRIER/REAC CARRIER SPROCKET SUPPORT/IN SHAFT REAC CARRIER/RAC SUN INPUT SHAFT TO 3RD CLUTCH |
| SBK-F4 | TBK-F4 | AXOD & E (AX4S) 1986-up | 1 2 1 1 1 1 1 | REAR SUN/FINAL DRIVE RING CLUTCH HSG/CL HUB; CL HUB/INPUT SUN GOVERNER ASSY SUPPORT FINAL DRIVE CARRIER/CASE FINAL DRIVE SUN/CARRIER FINAL DRIVE RING/PARK GEAR FRONT SUPPORT/CLUTCH HSG FRONT CARRIE/RR CARRIER | SBK-G12 | | 1982-UP 3T40 (125) | 1 1 2 1 | STARTOR SHAFT/FR CLUTCH FRONT CL/IN SUN Output carrier/ring; Output shaft/case REAC CARRIER/SUPPORT |
| SBK-F5 | TBK-F5 | E40D 1989-UP | 2 1 1 1 2 | CL HUB/INPUT CARRIER;INPUT- CARRIER&SUN FRONT SUPPORT/OD SUN OD CARRIER/OD RING CTR SUPPORT/CL HUB OD RING/CTR SUPPORT; | | | 1965-UP | 1 1 1 1 | SUN GEAR/REACT INPUT & SINL DRY FINAL DR SUN INTERNAL DIFF CARR/CASE SPEEDO/GOVERNOR GEAR FINAL DRIVE SUN/DIFF CARR |
| SBK-F6 | TBK-F6 | 4R70W 1993-PRESENT | 1 1 1 1 1 | RR RING & RR SUPP. FWD CLUTCH/LONG SUN CARRIER/DIRECT CLUTCH INT CLUTCH/REVERSE CL. DIRECT CL/OUTPUT RING OUTPUT RING/CASE REVERSE CL/FORWARD CL | | | THM 200/200C/235 1981-1989 A604 & A606 1988-UP | 1 1 1 1 1 2 | REV CARRIER/LO ROLLER CL FRONT INT/FRONT SUN REAR SUN/REAR INT FRONT CARRIE/FRONT SUN #1 IN A606/ #1 & 7 IN A604 #2 Replaces: 4431962 & in |
| SBK-F7 | TBK-F7 | C6 1966-1994 | 1 | LONG/SHORT SUN CL HUB/INPUT CARRIER INPUT CARRIER/IN SUN | SBK-C16 | TRK C16 | A500/A518 | 1 1 | A604 #7 use as sub for 4412209 #6 #7 in A606 only OD PISTON/HUB BRG |
| SBK-F18 | TBK-F7 | C4DE 1992 - up | 1 1 1 1 1 1 1 1 1 | RR RING/RR SUPPORT PUMP SUPPORT TO CL HUB CLUTCH HUB TO LOW/INT SUN LOW/INT SUN TO LOW/ INT CARRIER LOW/INT CARRIER TO LOW/ INT CARRIER LOW/INT RING TO INT /OD/ REV SUN INT/OD/REV CARRIER TO RING DRIVEN SPROCKET TO CASE DRIVEN SPROCKET TO FINAL DRIVE CARRIER FINAL DRIVE CARRIER TO CASE | JUN-C 10 | IDN-C10 | 1988-UP | 1 1 | CAM/OUTPUT BRG BACKING PLATE/PLANET BRG |
| SBK-G8 | TBK-G8 | THM 200-4R 1976-1985 | 1 1 1 2 1 | REV CARRIER/LO ROLLER COL FRONT INT/FRONT SUN REAR SUN/REAR INT OVERDRIVE SET FRONT CARRIE/FRONT SUN | | | | | |