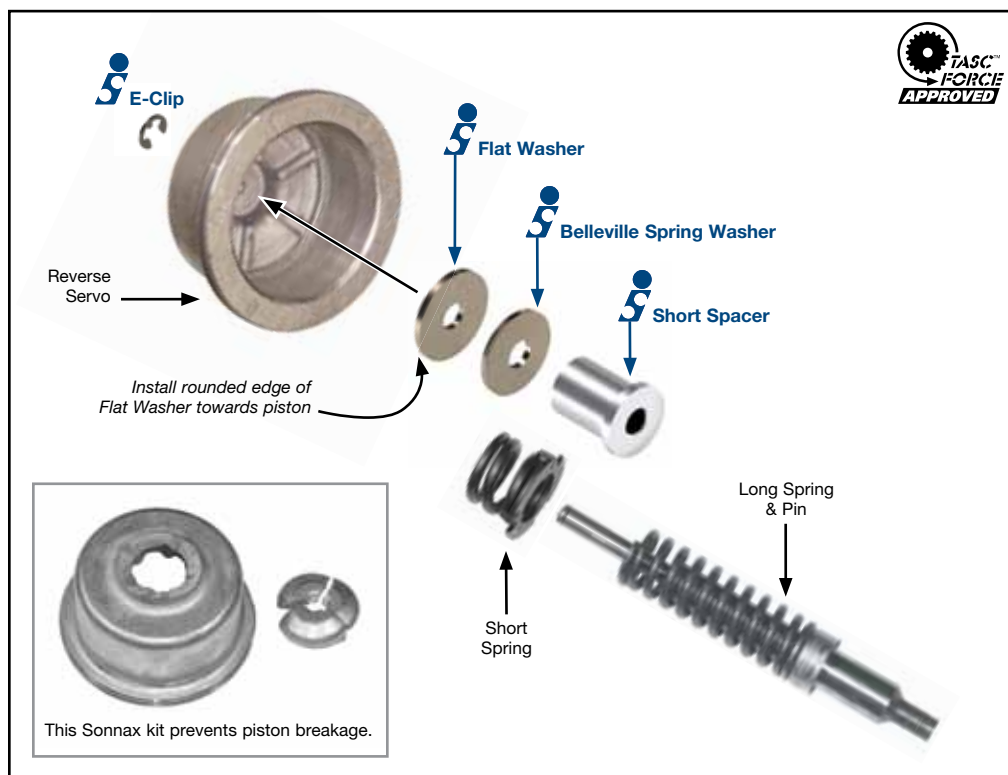


Reverse Servo Spacer Kit

34528-01K

- 1 Short Spacer
- 1 Belleville Washer
- 1 Flat Washer
- 1 E-clip



Disassembly Steps

1. Disassemble the low/reverse servo assembly. Discard the OE spacer and E-clip.
2. Inspect reverse piston for cracks. Replace as necessary. *Do NOT re-use a cracked piston.*

Installation/Assembly Steps

1. Reassemble the low/reverse servo with the kit components provided, see illustration.
2. The flat washer is installed with the rounded edge of the washer against the reverse piston.
3. The Belleville spring washer is placed on top of the flat washer. The open-dish side towards the flat washer.
4. The short spacer is installed through the short bumper spring assembly. The small OD of the spacer goes against the Belleville spring washer.
5. Use the provided E-clip to retain the reverse piston on the apply pin.