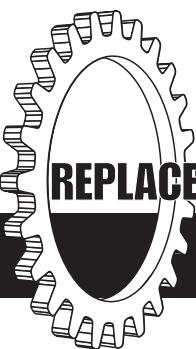




TRANSMISSION



REPLACEMENT PARTS

125C(5/84 AND UP)

PUMP SHAFT AND BEARING

Part No.

75877A

1 Shaft

Part No.

75153A

1 Bearing



INSTALLATION INSTRUCTIONS

1. Remove the original pump shaft and bearing.
2. Install the new bearing with integral seal into the pump housing with the seal toward the outside of the pump where it will face the collar on the pump shaft.
3. Install the Sonnax pump shaft.