

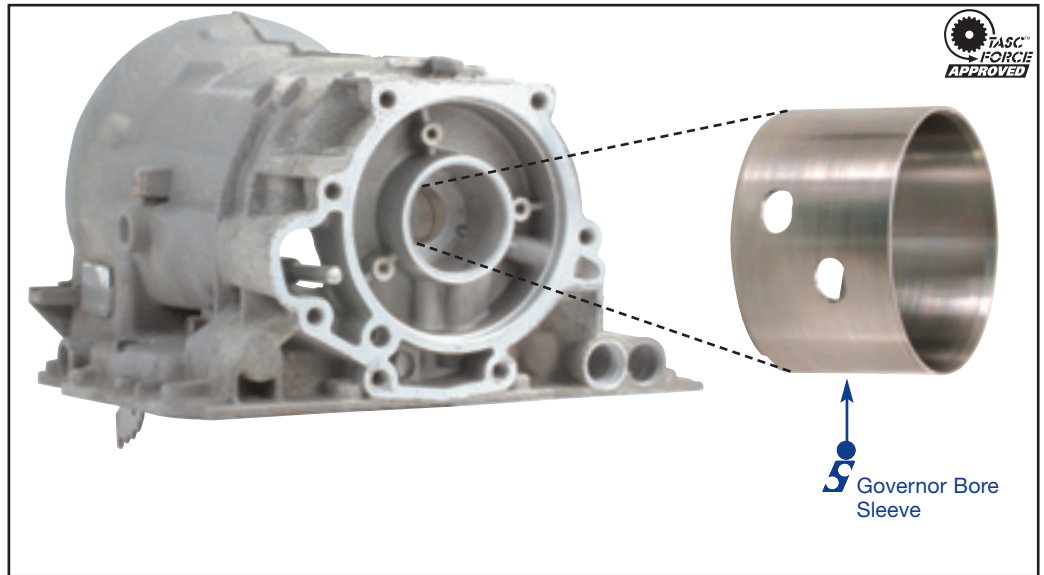
Governor Bore Sleeve

54251-02

1 Governor Bore Sleeve



Note: Requires advanced machining.



Installation Instructions

1. Machine existing bore to 2.3200/2.3205" diameter to a minimum depth of 1.560".
2. Clean the bore and remove any aluminum chips or burrs: Break sharp edge at top of bore.
3. Coat bore and sleeve with Loctite® sleeve retainer (or equivalent).
4. Align the small notch on the bottom edge of the sleeve with the casting web of the lowest lube hole. Using an arbor press with the appropriate bushing driver, press the sleeve in place, flush with top of bore. (See figure above)

Note: Do not press sleeve any deeper as oil flow will be restricted or blocked.