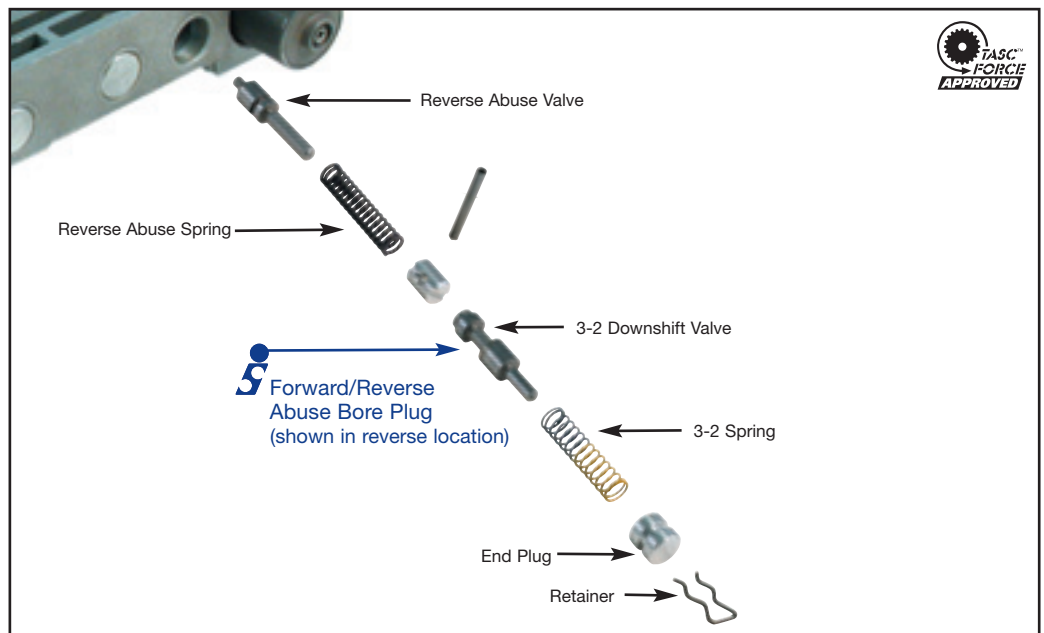


Forward/Reverse Abuse Bore Plug

77754-21

1 Bore Plug



Wear Test:

Axial scratches and shiny patches are often visible indications of plug oscillation and wear.

Wet Air Test

To Wet Air Test, place a small amount of oil into the 3-4 clutch port (reverse abuse valve) or the PR port (forward abuse valve). Use a small screwdriver to prevent the valves from stroking. Follow the oil with low air pressure. There should be little or no leakage on the reverse side of casting from the abuse valve exhaust ports or the retaining pin hole.

Valve Installation Instructions:

Refer to the photos for proper valve alignment and orientation. A screwdriver can be used in the bore plug end-face notches to properly align the plug for installation of the retaining pin.

Also available parts/kits:

- 77754-03K TCC Regulator Valve Kit, '97-earlier
- 77754-04K TCC Regulator Valve Kit, '98-up
- 77754-09K Actuator Feed Limit Valve Kit

