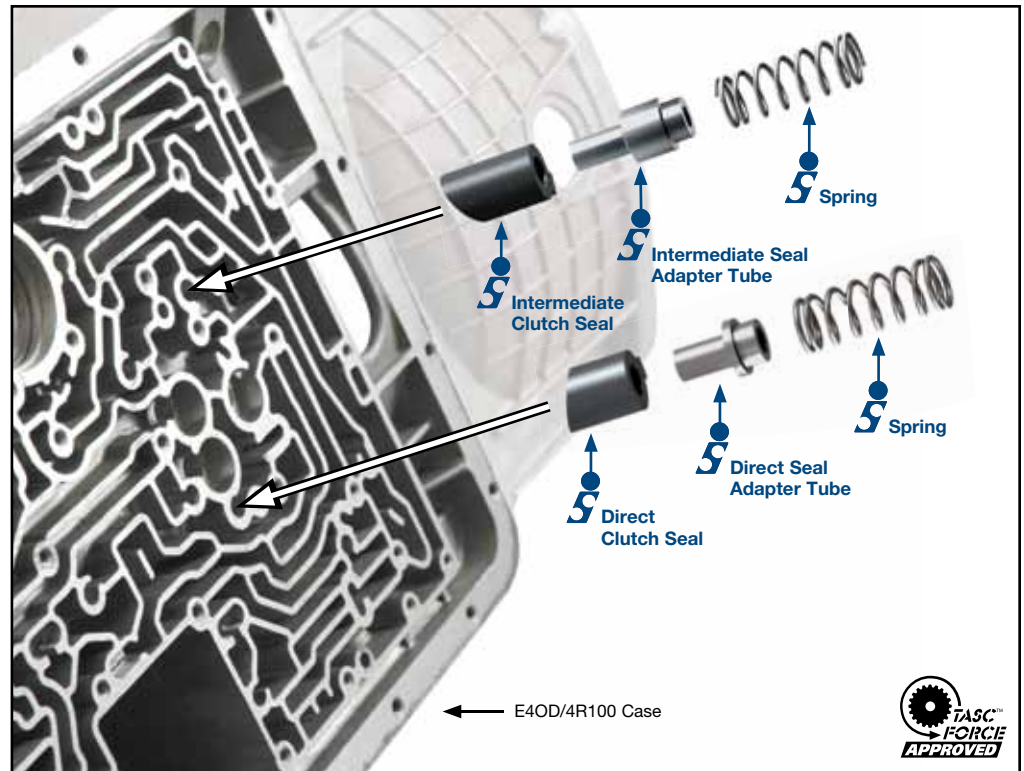


## Intermediate & Direct Clutch Feed Seals

### 36424-24K

1 Clutch Seal	Intermediate
1 Seal Adapter Tube	Intermediate
1 Clutch Seal	Direct
1 Seal Adapter Tube	Direct
2 Springs	



**Important Note:** These Intermediate & Direct Clutch Feed Seals are installed after internal parts are assembled and before valve body is installed.

### Intermediate Clutch

1. Coat rubber seal with assembly lube.
2. Align locator guide nub with slot in case and insert rubber seal into the intermediate feed port (see Figure 1).
3. Install the aluminum seal adapter tube.
4. Install the spring.

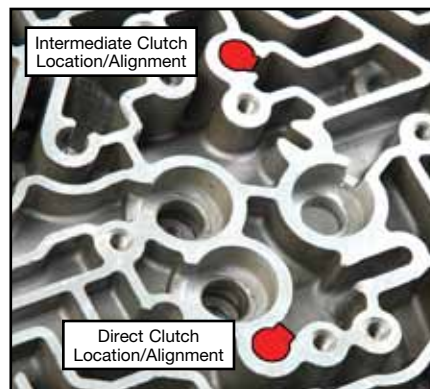


Figure 1

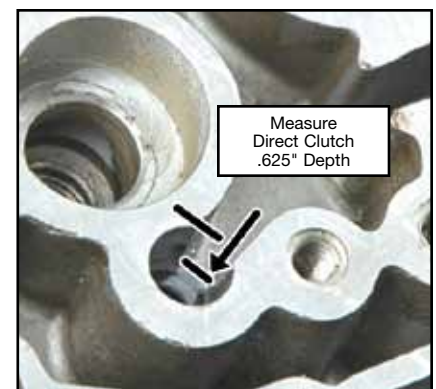


Figure 2

### Direct Clutch

1. Due to variations in castings on late 4R100 units, the alignment nub *may* need to be cut off of the direct clutch seal.
  - A. If the distance from the valve body gasket surface to the cast passage (see Figure 2), is more than (.625") install the seal as is.
  - B. If the distance from the valve body gasket surface to the cast passage (see Figure 2), is less than (.625") cut the nub off of the side of the direct clutch seal (see Figure 3).
2. Coat rubber seal with assembly lube.
3. Align locator guide nub with slot in case and insert rubber seal, flush with inside of case.
4. Install the aluminum seal adapter tube.
5. Install the spring.

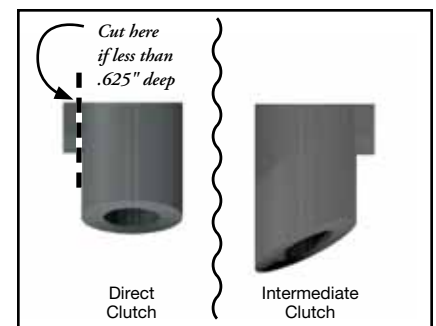


Figure 3