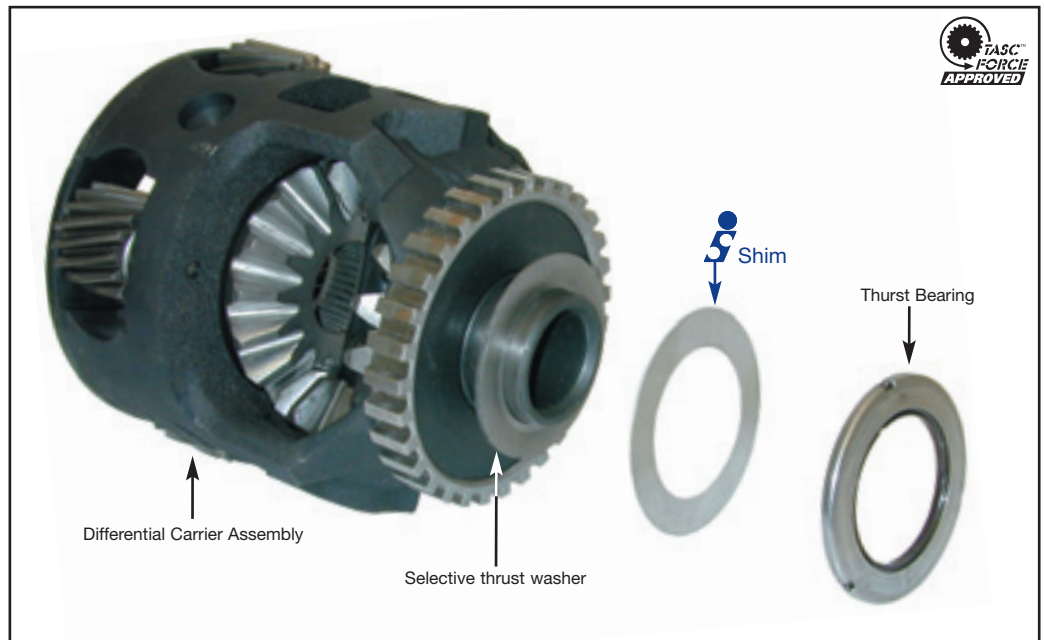


Shim, Differential Carrier To Case

75410-10

10 Shims



Installation Instructions

Sonnax shim 75410-10 installs between the differential carrier selective shim and the bearing.

To set and test differential endplay:

Install the differential final drive internal gear and snap ring. Mount a dial indicator to the differential end of the case at the frame mounts. A disc or bushing driver, fitted into the end of the differential carrier's axle hole, eases the dial indicator reading. The carrier should be lifted up and down with a screwdriver through the case oil drain-back area. Adjust with shims until an endplay of .005" to .025" is obtained.

See list for OEM selective shim thickness below:

ID#	OEM SELECTIVE SHIM ID	
	Thickness	Part Number
2	1.56mm (0.061")	8631422
3	1.75mm (0.069")	8631423
4	1.85mm (0.073")	8631424
5	1.95mm (0.077")	8631425
6	2.05mm (0.081")	8631426
7	2.15mm (0.085")	8631427
8	2.25mm (0.089")	8631428
9	2.35mm (0.093")	8631429