

Pressure Control Valve and Sleeve Kits

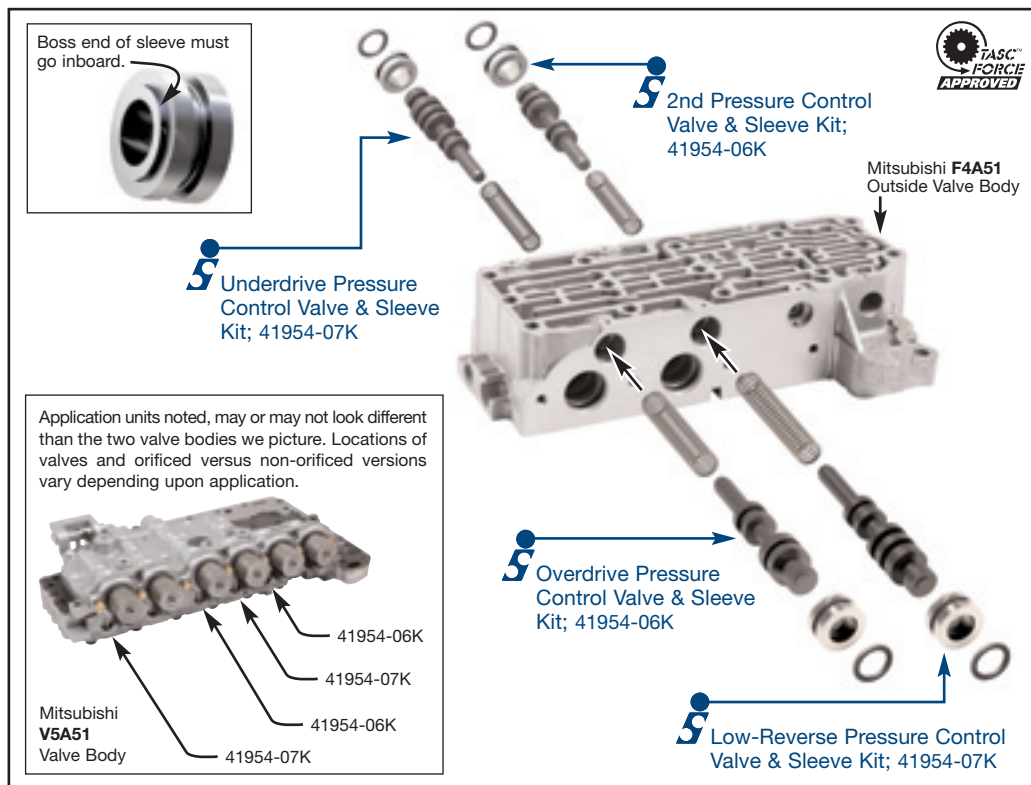
41954-06K

1 Pressure Control Valve No Orifice
1 Pressure Control Sleeve
1 O-Ring

41954-07K

1 Pressure Control Valve With Orifice
1 Pressure Control Sleeve
1 O-Ring

***Note:** May be used in Mitsubishi F4A41/42/51, R4/V4A51, R5/V5A51, F5A51 & A5GF1; 1996 - Up. However, OEM valve spool diameters MUST be measured to verify application.



Notes or Cautions:

Whether OEM valve is orificed or non-orificed, it is CRITICAL to replace the OEM valve with a similarly orificed replacement valve, as well as matching spool diameters.

Installation/Assembly Steps:

1. Remove and discard OEM sleeve and valve, after verifying spool sizes.
2. Keep OEM spring and retaining pin.
3. Install OEM spring over replacement valve spring stem.

4. Place o-ring into indicated sleeve groove, lube and roll on bench to size.
5. Push spring/valve assembly into bore, spring end first.
6. Push sleeve into bore and over valve spool gently, with boss inboard.
7. Insert OEM retaining pin through casting to secure.

Final Verification Steps:

Perform a Wet Air Test or Vacuum Test as indicated below. No leakage should occur during a WAT. A vacuum test should hold at least 18" of vacuum or more to pass.

