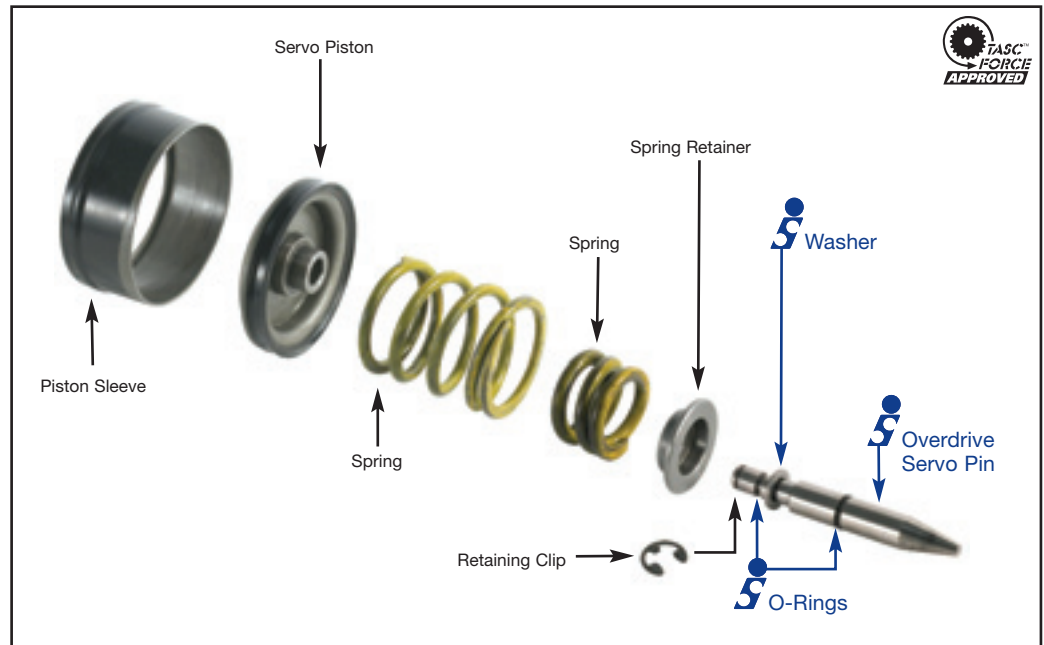


Overdrive Servo Pin

76833E

1 Servo Pin
2 O-Rings
1 Washer



Installation Instructions

1. Remove sharp edge of overdrive servo pin bore in case.
2. Assemble the overdrive servo pin with o-rings. If a firmer 3-4 shift is desired, place washer on pin against shoulder to pre-load spring.
3. Install spring seat on top of washer, followed by spring, piston and e-clip.
4. Assembly may be easier if piston is compressed in a bench vise to allow e-clip installation.
5. Before installation of piston assembly into the case, pre-lube and "roll" the o-ring over the bench to pre-set its O.D.

