

4L80-E

TCC Valve End Plug

Part No. 34994-14K



Part No. 34994-14K

5 Plugs

5 O-Rings




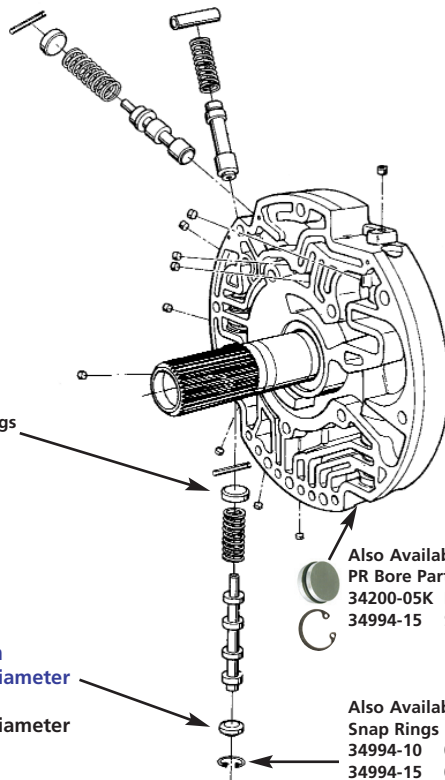
Instruction Sheet

INSTALLATION INSTRUCTIONS

1. Remove the OEM coiled spring pin and TCC valve bore plug from the TCC valve bore in the pump cover.
2. Discard the OEM plug. Retain the coiled spring pin.
3. Install an o-ring into the Sonnax end plug groove. Lubricate the plug and bore with assembly lube or ATF prior to installing the plug into the bore.
4. Gently push the lubricated o-ringed end plug into the bore, just far enough to re-install the OEM coiled spring pin.

Also Available
TCC Shift Valve End Plugs
34994-11 (Steel)
34994-13 (Aluminum)

 **End Plug Location**
34994-14K 0.668" diameter
Also Available
34200-05K 0.625" diameter



Also Available
PR Bore Parts
34200-05K End Plug, 0.625" diameter
34994-15 Snap Ring, 0.625" diameter

Also Available
Snap Rings
34994-10 0.668" diameter
34994-15 0.625" diameter