

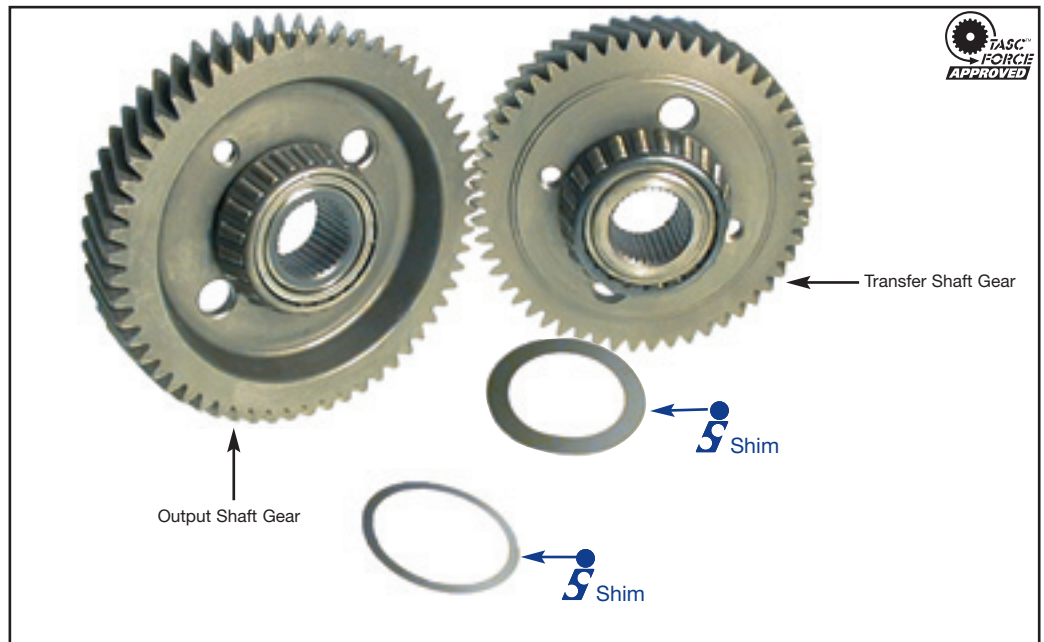
## Transfer Shaft Shim

### 32539-Z5

10 Shims

(.005" thick)

Transfer Shaft Shim



### Installation Instructions

Setting preload of the transfer shaft bearing requires a spacer of approximately 0.94mm (.037") thickness.

1. To determine the necessary spacer thickness, install a "gauge" spacer of .055" thickness.
2. Torque the retaining nut to 200ft. lb.
3. Measure the axial endplay of the transfer shaft.
4. The difference between the observed endplay and the endplay spec of .002" - .010" is noted to determine the exact spacer required.