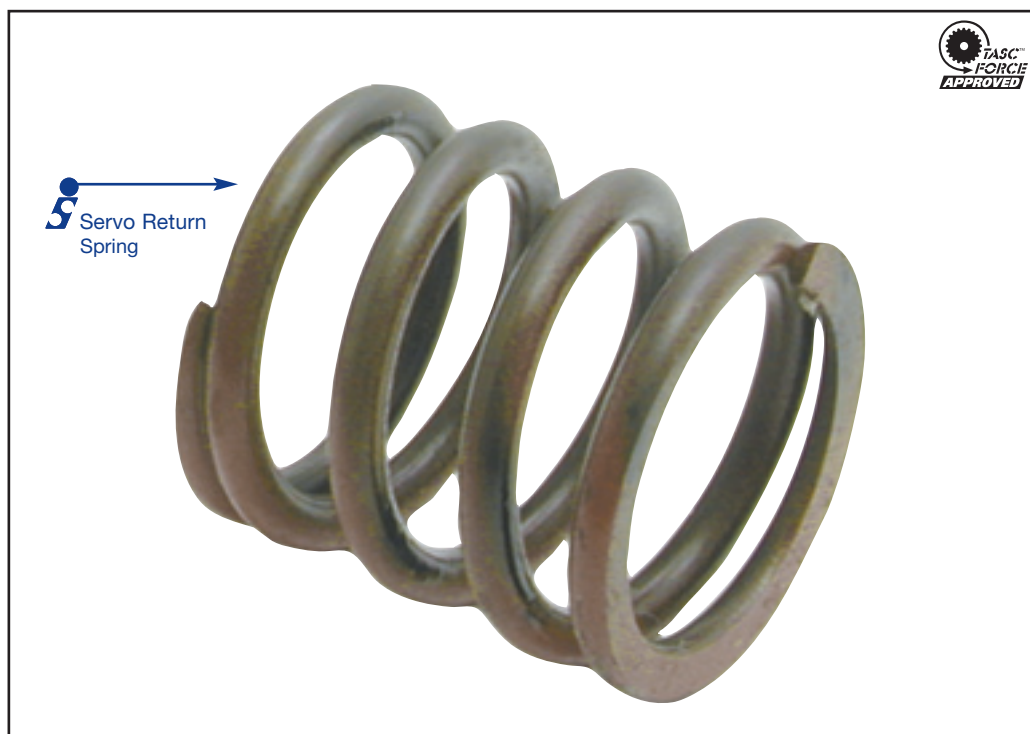


Servo Return Spring

73708

1 Servo Return Spring



Installation

Replace the original servo return spring with the replacement spring. Refer to the Ford CD4E technical manual for proper piston rod travel specifications and reassembly procedure. Suggested servo travel is .110-. 120" maximum. Travel can be identified by using a dial indicator and pushing on the cover with snap ring installed. If the valve body is removed during rebuild, air test the servo apply and release circuits. No leakage should be evident. If leakage is present, the servo pin bores are worn or the piston seal is poor.