

## Universal Stator Support Shaft Kit

4L60 & E '82-'98

**77918S-K** 298mm converter

1 Stator Support Shaft  
3 Bushings

4L60-E '99-'04, 4L65-E '01-'04

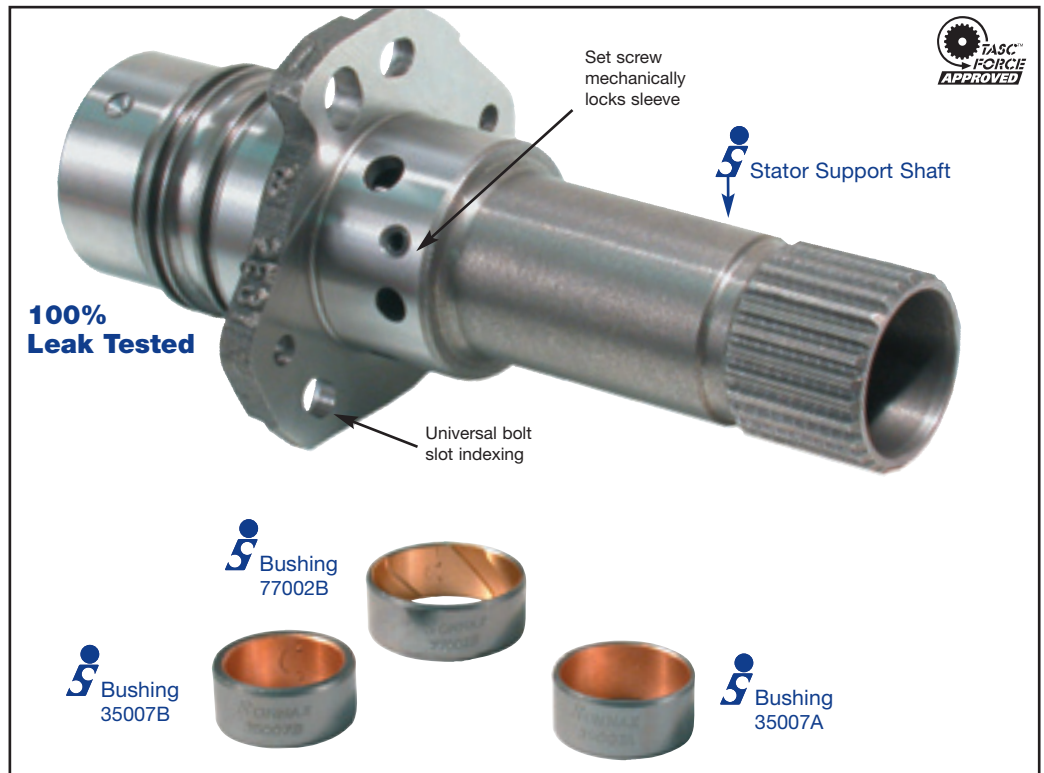
**77918S-1K** 280 or 300mm converter

1 Stator Support Shaft  
2 Bushings Installed

**Note:** 2005 and later pumps, with or without sensor holes, have relocated feed holes. Installing **77918S-1K** in a later pump will result in no movement.

Also Available:

**77918SBK** Replacement Bushing Kit  
3 Bushings



### Bushing Installation: 77918S-K only

1. Press the rear bushing into rear of stator support shaft.
2. Select the correct front bushing by comparing the bushing I.D. with the bearing area on the turbine shaft. After selecting the proper bushing, press it into the front of the stator support shaft.

### Installation: 77918S-K & 77918S-1K

1. Place Loctite® #518 sealant on leading edge of stator support shaft before press operation.
2. Align oil holes and dowel holes exactly on the shaft and pump cover, then press shaft into the cover and fasten together.

Sonnax No.	Description	Application
35007A	Thin wall (1.004" I.D.)	1984 late to '04 (large input shaft)
35007B	Thick wall (.908" I.D.)	1982-'84 (early small shaft diameter)
77002B	Wide (.510" wide)	1995 to '04 (common to PWM/TCC)

