# **45RFE, 545RFE**

**PART NUMBER 44892-03K** 

# COMPLAINT

SECONDARY COMPLAINTS

## **C**AUSE

Scuffed and worn accumulator bores due to constant oscillation; damaged bores after accumulator plate breakage.

# Correction

This drop-in-place accumulator piston and sleeve kit refurbishes worn bores and saves valuable accumulator bodies.

# Accumulator Piston & Sleeve Kit

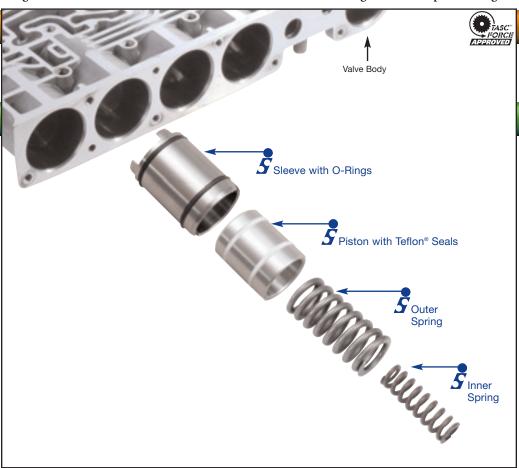
## 44892-03K

- 1 Sleeve
- 1 Piston
- 2 Springs
- 2 O-Rings
- 2 Teflon® Seals

**Note:** Fixes any of the five accumulator bores.

## Shift concerns

• High CVIs due to worn accumulator bores • Harsh or slide shifts • Damaged bores after plate breakage



### **Sonnax Part Summary**

In a 45RFE or 545RFE transmission, the accumulator bores may become scuffed and worn due to the rubbing action of the Teflon® seals. The pistons may also damage the bores if the accumulator plate breaks, which is a common occurrence. These conditions create a poor seal, resulting in drivability complaints of shudder or slide shifts. Sonnax now offers a drop-in-place accumulator piston and sleeve kit that refurbishes worn or damaged bores.

#### **Features & Benefits**

- Kit may be used in any of the five accumulator locations.
- Carbon steel accumulator bore sleeve resists scuffing and wear, and has o-rings for positive sealing in the casting pocket.
- Sleeve can be slipped into the existing worn bore without machining or special tools.
- Replacement piston includes two scarf-cut Teflon® seals with graphite filler for restored hydraulic sealing.
- Replacement springs restore OEM accumulator pressures.

