

## Accumulator Piston & Sleeve Kits

### 92834-03K

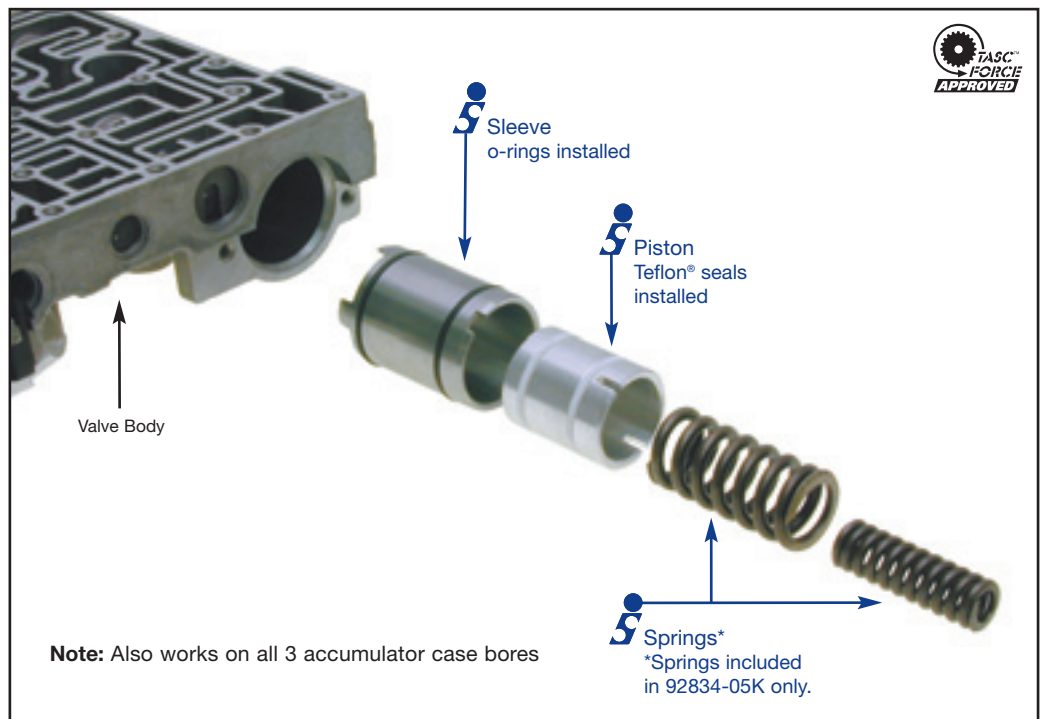
- 1 Sleeve
- 1 Piston
- 2 O-Rings
- 2 Teflon® Seals

**Note:** Provides shorter than OEM shifts

### 92834-05K

- 1 Sleeve
- 1 Piston
- 2 Springs
- 2 O-Rings
- 2 Teflon® Seals

**Note:** Restores OEM shifts



### Instructions

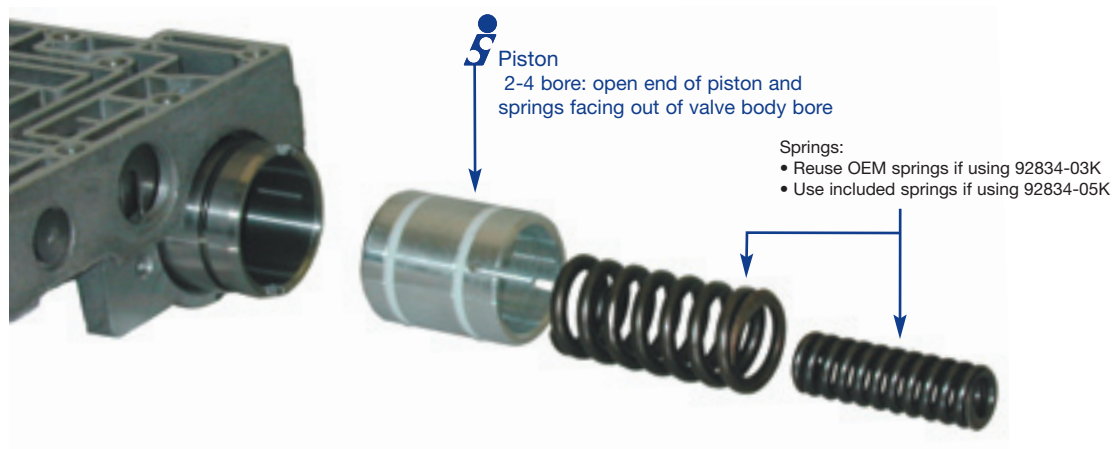
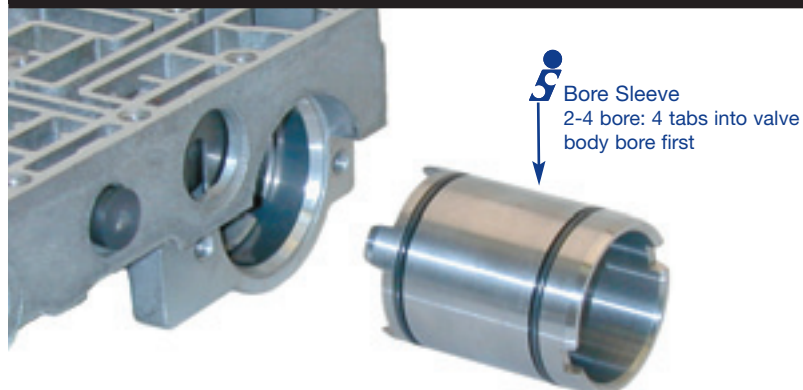
1. To install the steel accumulator bore sleeves, prelube the o-rings and install in the two grooves. Refer to the following list and photos below and on the following page for proper orientation.
  - Underdrive & overdrive bores: 4 tabs in case first
  - Low/Reverse bore: 4 tabs toward cover
  - 2-4 bore: 4 tabs into valve body bore first
2. To install the piston, prelube the Teflon® seals and install in the two grooves. Refer to the following list and photos below and on the following page for proper piston/spring orientation. The **92834-03K** reuses OEM springs, which provides shorter than factory shifts. If using the **92834-05K** kit, discard the OEM springs and use the replacement spring provided in the kit.
  - Underdrive & overdrive bores: open end of piston and large spring toward cover
  - Low/Reverse bore: springs and open end of piston in case first
  - 2-4 bore: open end of piston and springs facing out of valve body bore

# 41TE, 42LE

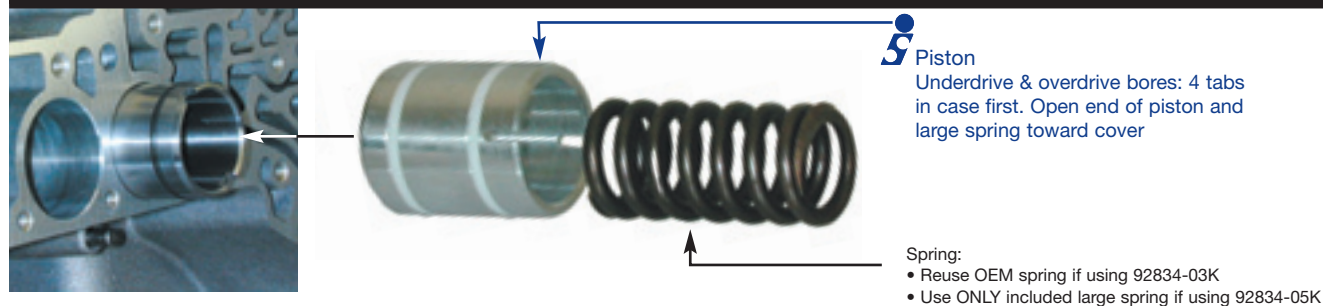
PART NUMBERS 92834-03K, -05K

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### 2-4 ACCUMULATOR



### UNDERDRIVE/OVERDRIVE BORE



### LOW/REVERSE BORE

