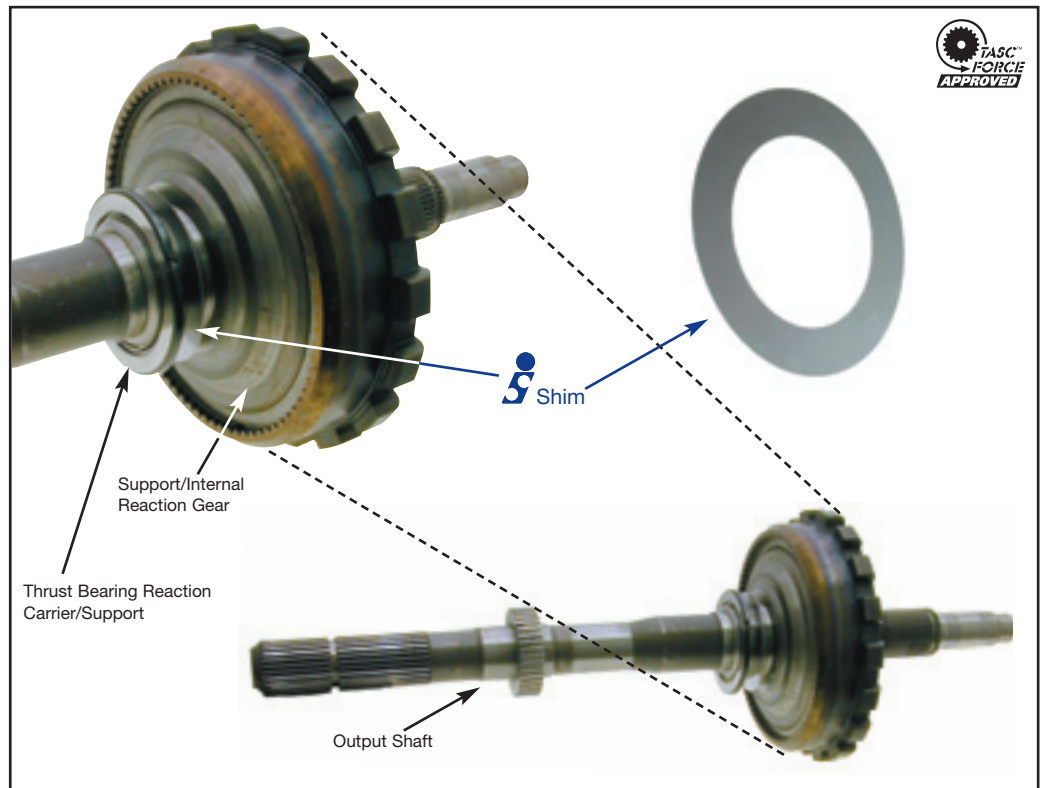


Rear Unit Endplay Shim

77406-10

10 Rear Unit Endplay Shims .0107"



Installation Instructions

Before assembly of the lower driveline and planetary assembly, inspect the ends of the interacting splines. This includes the shaft snap ring grooves, cast carriers, and thrust surfaces. When slight accumulated wear is evidenced, install the .010" shim between the rear reaction carrier support and the case bearing. Heavy wear may require .020" or more shim material, which can be stacked on to the support under the bearing. After assembly of the output shaft, front planet carrier, and snap ring, the endplay should be measured. Place a dial indicator at the front of the output shaft (inside the case bore) and re-adjust shim(s) to obtain .010" to .020" endplay. The endplay measurement could also be obtained from the yoke or off the speedometer gear.