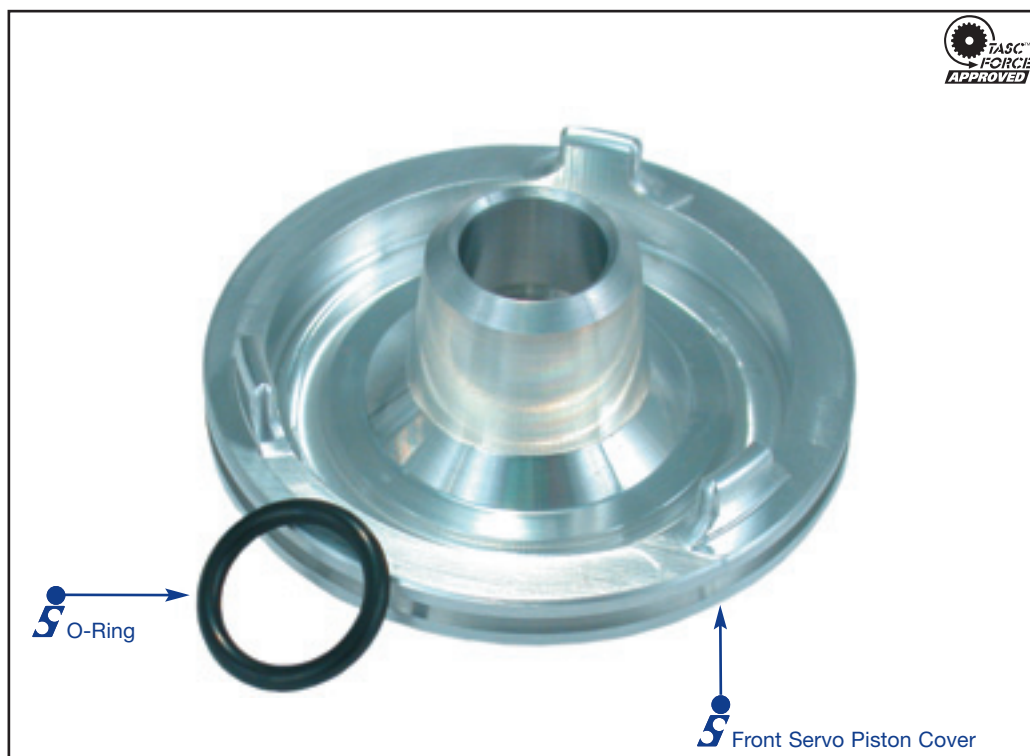


Front Servo Piston Cover with O-Ring

22827-01

1 Front Servo Piston Ccover

1 O-Ring



A727 ('71 & UP), 46-47RH/RE

PART NUMBER 22827-01

Front Servo Piston Cover with O-Ring

Instructions

1. Remove retaining ring.
2. Remove servo piston cover.
3. Buff off any servo pin scoring with 400-grit emery cloth followed by ScotchBrite™.
4. Replace with Sonnax servo piston cover with o-ring **22827-01**.
5. Install retaining ring.
6. Wet Air Test to verify improved oil retention.

Wet Air Test

1. Place a small amount of oil into the front servo release port "R" and follow with 30-40-psi of air pressure.
2. Verify that there is no leakage at the servo cover.
3. Oil leaking into the servo apply circuit indicates cross leakage at the servo piston. This means lost clutch oil and can result in direct clutch failure.

