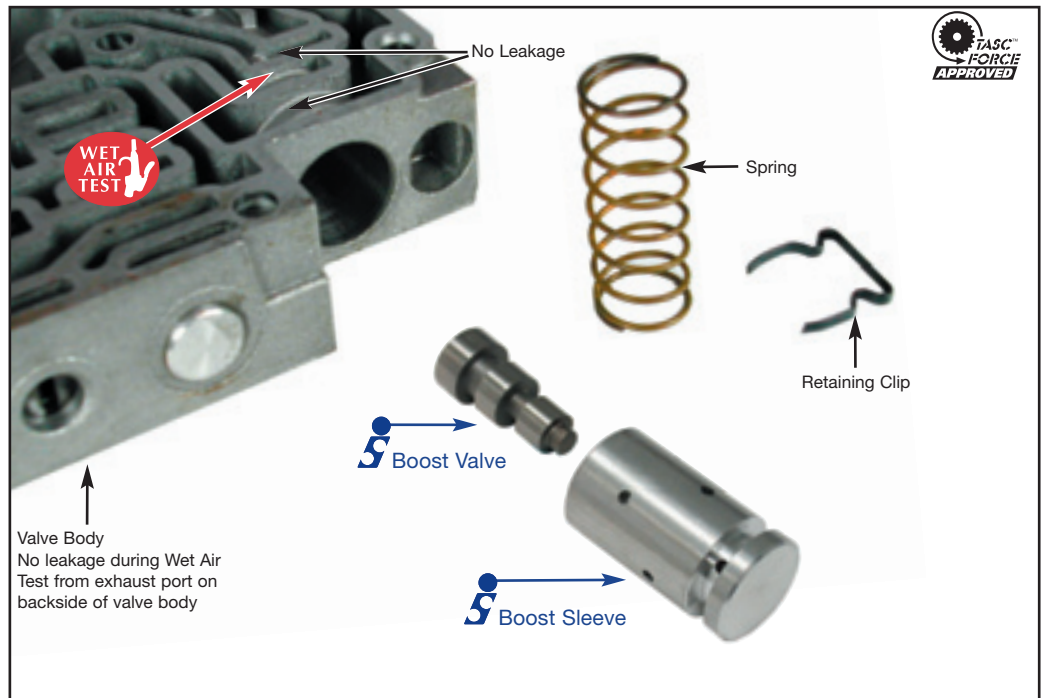


## Boost Valve & Sleeve Kit

### 86940-05K

1 Boost Valve

1 Boost Sleeve



### Wet Air Test

To Wet Air Test the boost valve sleeves for leakage, place a small amount of oil on the reverse boost TV port (middle circuit) with the valve assembly still in place. Follow with low air pressure. There should be minimal or no leakage through the TV reverse or exhaust circuits.

### Valve Installation Instructions

1. Remove the original sleeve and valve from the bore and discard. Keep the retainer clip.
2. Push the sleeve/valve assembly into the bore, open end of the sleeve first, just far enough to reinstall the OEM clip.