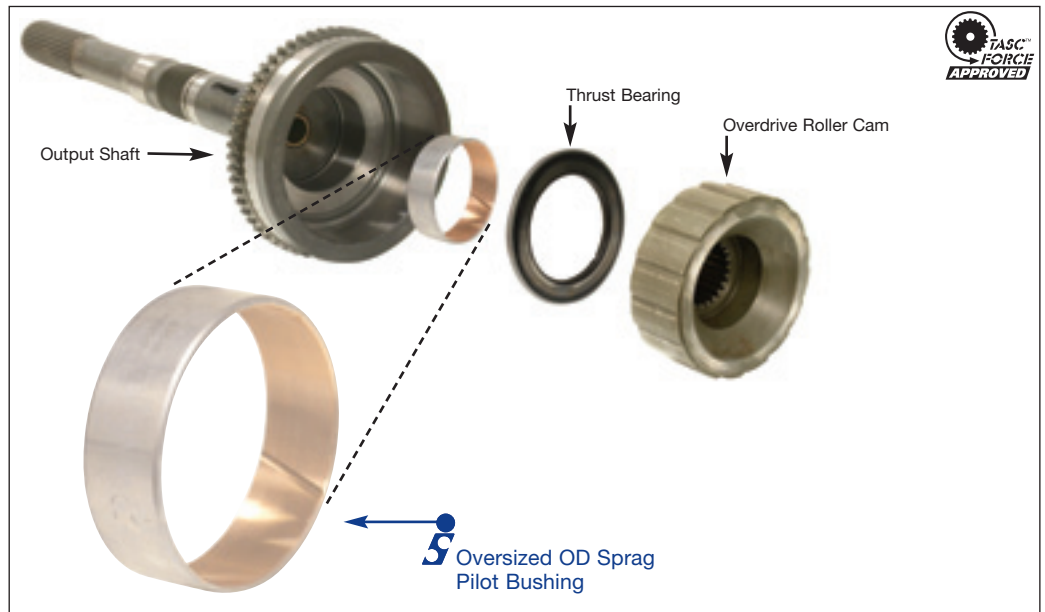


Oversized OD Sprag Pilot Bushing

12509-01

1 Oversized OD Sprag
Pilot Bushing



Installation Instructions

1. Disassemble the output shaft assembly.
2. Machine the bushing housing I.D. as shown below.
3. Install Sonnax bushing 12509-01 into the enlarged sprag hub pilot bushing housing, employing proper bushing installation technique. Press the bushing into the housing until the edge of the bushing is seated evenly with or just below the bottom of the chamfer.

