



GM POWERGLIDE

HIGH GEAR CLUTCH DRUM KIT

HIGH PERFORMANCE TRANSMISSION PARTS

BENEFITS:

- Clutch assembly comes with 10 frictions - Holds more torque!
- Contains Alto Kolene® steels and Red Eagle® frictions
- The drum is cast from high-strength steel
- Piston is machined from high-strength aluminum
- Forged steel clutch hub
- Both the finished (installed) and unfinished bushing are included. Unfinished drum bushing allows worn or repaired pumps to be used (requires machining before assembly)
- Also includes spring retainer, springs, snap rings, wear plates and lip seals

Part No.

28755-01K

1 High Gear Clutch Drum Kit

U.S. Patent No. 6,920,970



PART SUMMARY

The Sonnax High Gear Clutch Drum Kit **28755-01K** has been optimized for performance applications. The redesigned drum and piston uses 10 Alto Red Eagle® frictions and 11 Alto Kolene® steels. This increase in lockup surface area allows the drum to hold significantly more torque. The drum is made from high-strength cast steel and has excess material removed to reduce rotating mass. Oil holes have been added to allow fluid to escape the drum and the piston to engage faster.

Kit:

All Parts Available Separately:

The **28755-01K** assembly includes the following parts

Finished clutch drum bushing	28005	(1 per package)
Unfinished clutch drum bushing	28005X	(1 per package)
Clutch hub	28304-01	(1 per package)
Clutch return spring	28320	(24 per package)
Clutch drum	28755-01	(1 per package)
Spring retainer	28755-02	(1 per package)
Retaining ring, small	28755-03	(5 per package)
Retaining ring, large	28755-04	(5 per package)
Wear plate, large	28755-05	(5 per package)
Wear plate, small	28755-06	(5 per package)
Lip seal, small	28755-07	(1 per package)
Clutch piston	28765-01	(1 per package)
Lip seal, large	28765-02	(1 per package)
Clutch steels	S019701AK	(Each, 11 needed)
Clutch frictions	S019740A	(Each, 10 needed)