

## End Plug Kit

### End Plug Kit

#### 37947-13K

2 Small End Plugs

1 Large End Plug

5 Small O-Rings

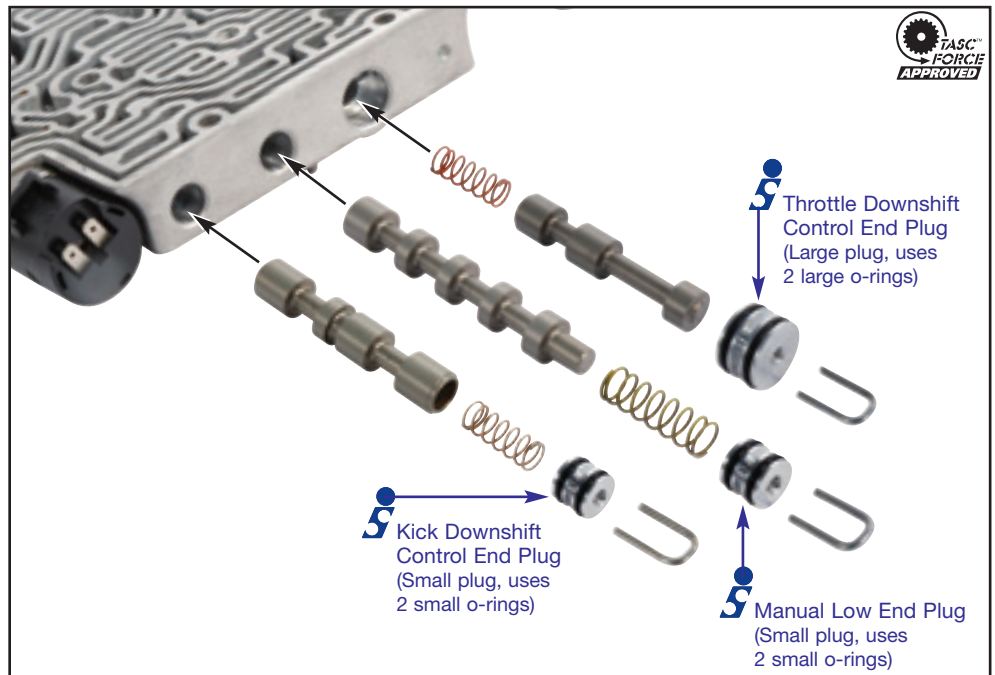
3 Large O-Rings

4 Checkballs

4 "L" Retaining Pins

(1 Extra)

(1 Extra)



### WAT and Inspection Information:

The solenoid feed circuit does not lend itself to Wet Air Testing at the bench. Visually inspect the end plugs for wear, and replace when necessary. On a valve body test machine, oil loss at the end plugs indicates wear.

### Disassembly

Use the photo above to locate bores for disassembly and assembly. There are no special disassembly procedures for these bores. Remove the retainers and plugs using standard methods.

### Installation:

Each end plug will require 2 o-rings. Lube the plug, slip on the o-rings and roll the plug on a clean surface to seat the o-rings. The end plugs have a tapped hole to allow for easy removal in the future. Verify that the valves and springs are in their original positions and install the end plugs with the tapped hole facing out. One extra o-ring of each size has been added to the kit in case an o-ring is torn during installation. The kit also includes 4 checkballs and 4 L retainers to be used as needed if any become lost or damaged during valve body servicing. See Figures 1 and 2 on second page for locations.

# 4R44E/55E, 5R44E/55E

PART NUMBER 37947-13K

End Plug Kit

Figure 1

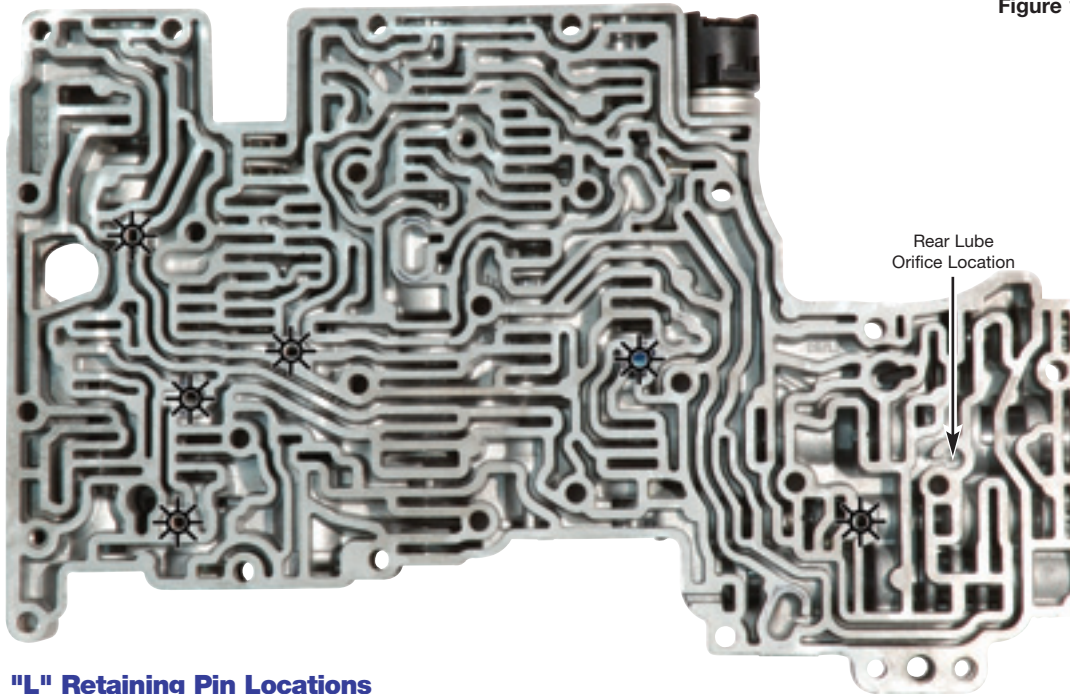


Figure 2

