

## Oversized Secondary Pressure Regulator Valve Kit

### 57917E-16K

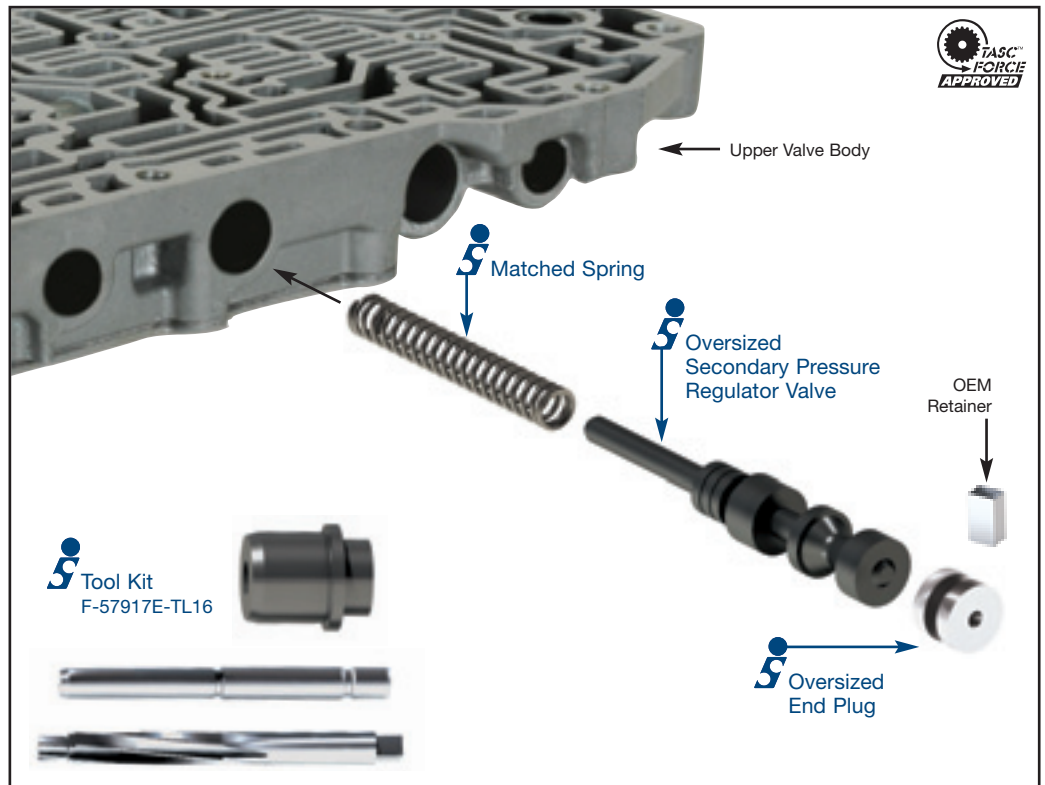
- 1 Oversized Secondary PR Valve
- 1 Matched Spring
- 1 Oversized End Plug



**Note:** Fits applications U140E/F,  
U151E/F, U240/241E & U250E

### F-57917E-TL16

- 1 Reamer Jig
- 1 Guide Pin
- 1 Reamer



### Prep & Set-up

Remove all OEM components from the bore. Save the OEM retainer.

### Reaming Steps

Follow reaming steps 1 through 9 on page 2 of this instruction.

### Installation/Assembly Steps:

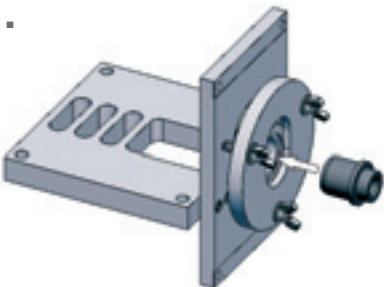
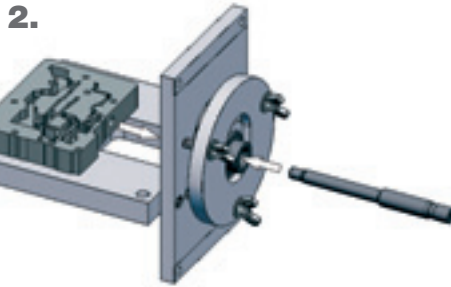
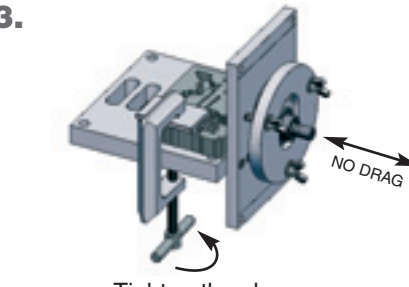
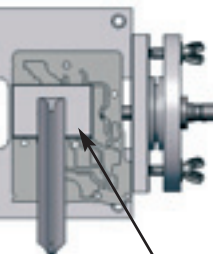
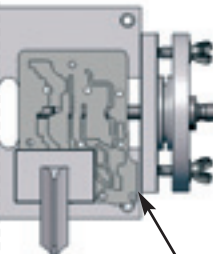
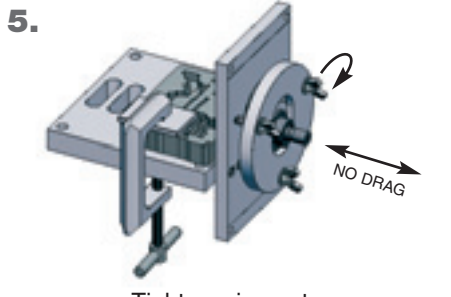
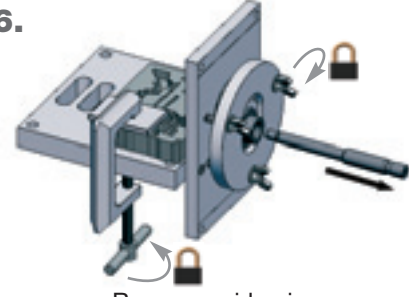
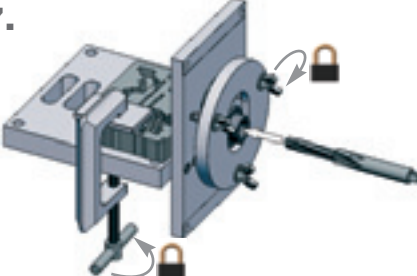

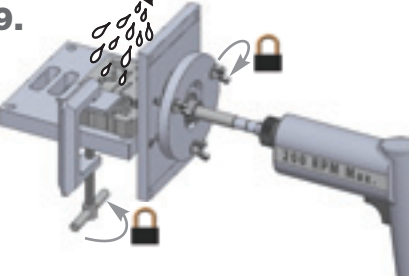
Reassemble the valve train using the new components supplied. Reinstall the OEM retainer.

# U140/151, U240/250 Series

**Oversized Secondary  
PR Valve Kit**

PART NUMBER 57917E-16K, F-57917E-TL16

## Reaming Steps

<p><b>1.</b></p>  <p>Insert the reamer jig.</p>	<p><b>2.</b></p>  <p>Align the guide pin and valve body.</p>	<p><b>3.</b></p>  <p>Tighten the clamp. Guide pin must move freely.</p>
<p><b>4.</b></p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>NO</p>  </div> <div style="text-align: center;"> <p>YES</p>  </div> </div> <p>Do not clamp over bore. Leave gap.</p>	<p><b>5.</b></p>  <p>Tighten wing nuts. Guide pin must move freely.</p>	<p><b>6.</b></p>  <p>Remove guide pin. Do not loosen Clamp or wing nuts.</p>
<p><b>7.</b></p>  <p>Insert the Reamer.</p>	<p><b>8.</b></p>  <p>Use a loose fitting reamer socket, a wobble adapter and a regulated air drill.</p>	<p><b>9.</b></p>  <p>Use a continuous supply of cutting fluid and little or no inward force.</p>