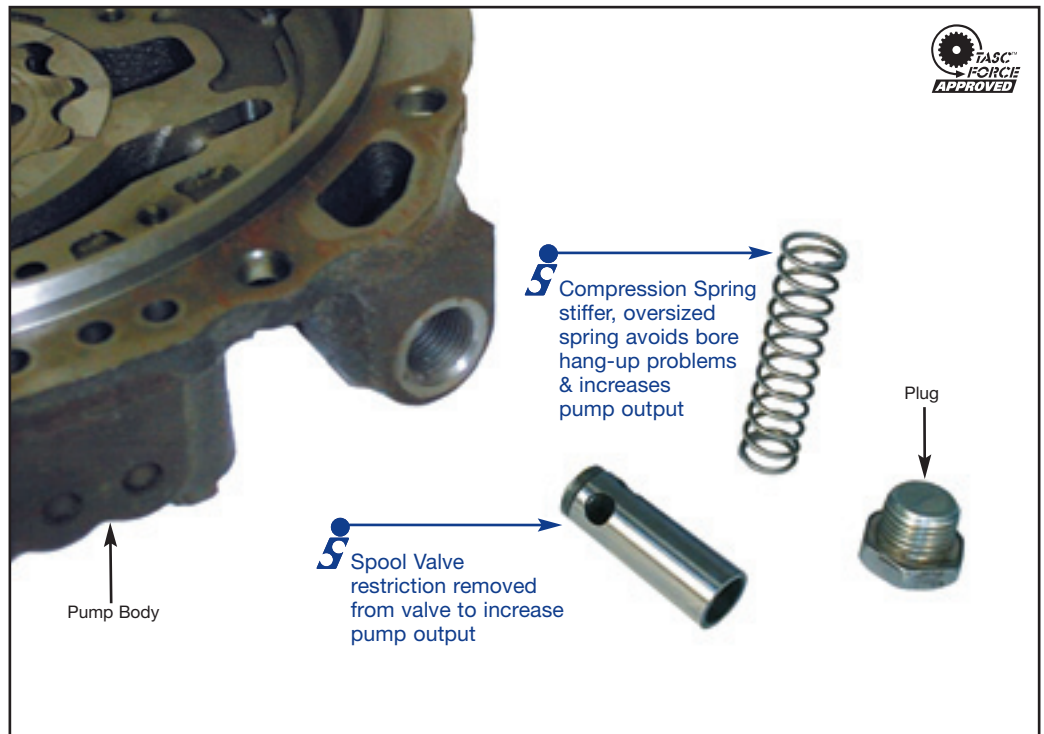


## Pump Rebuild Kit

### K74878

1 Spool Valve  
1 Compression Spring

**Note:** Fits 1-pan style unit and 2-pan 7-solenoid style units with gear pumps.



### Installation

1. Remove the original compression spring and spool valve from the pump assembly and discard.
2. Install the Sonnax replacement valve, ensuring the end with the 4 holes goes into the bore first.

**Note:** The Sonnax replacement for the GF4A-EL application does not match the OEM valve but functions as it should.

3. Install the Sonnax replacement compression spring.
4. Make sure that the valve and spring move freely in the bore and do not stick or hang-up in any way.
5. Return the washer and plug to the assembly and torque to 17-26 ft. lbs.