

C4/C5

Servo Assemblies

Part No.
K13259C

With Purple Aluminum Cover

K13259C-1

With Plain Aluminum Cover

Upgraded Servo Assemblies Include:

- 1 Servo piston
- 1 Servo Cover
- 2 Lip Seals
- 1 Servo Pin with Seal Grooves
- 1 Gasket
- 1 Retaining Ring
- 1 Spring

Also Available

K13259C-SK

Replacement Seal Kit

Note: Replacement seal kit not for use with OEM servo assembly.

K13259C-SKR

Lip Seal Retrofit Kit:

- 1 Servo Piston
- 2 Lip seals
- 2 Teflon™ seal rings
- 1 Gasket
- 1 Retaining ring

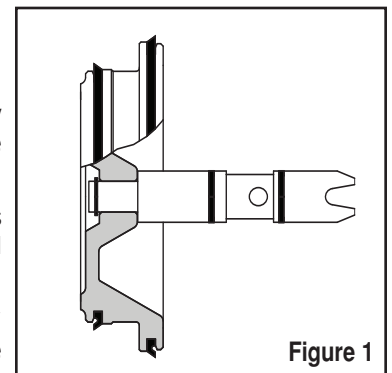
Note: Retrofits older Sonnax kits to lip seal configuration.



Instructions:

Servo Replacement

1. Remove the original C4 intermediate servo assembly and any remaining gasket material on the case surface and discard.
2. Install the two lip seals on the new piston with the lips facing away from each other as shown in **Figure 1** and secure it onto the servo pin with the new snap ring.
3. Replace the entire piston assembly with Sonnax "C" ratio servo assembly **K13259C** and **K13259C-1** per the standard procedures.


Figure 1

Retrofit Kit

1. Remove the original Sonnax servo assembly and any remaining gasket material on the surface of the case or servo cover.
2. Replace original Sonnax spring seal piston with new piston.
3. Install the two lip seals on the new piston with the lips facing away from each other as shown in **Figure 1** and secure it onto the servo pin with the new snap ring.

Note: The Sonnax C4 "C" ratio piston, piston cover, and servo pin come pre-assembled and pre-lubed. However, you must apply an approved assembly lube to the o-rings and the large case bore, as well as to the Teflon™ seals on the servo pin prior to installing the piston assembly into the case.