

FORD "C" RATIO INTERMEDIATE SERVO ASSEMBLY

HIGH PERFORMANCE TRANSMISSION PARTS

Features & Benefits:

- Maximum holding power
- Firmer shifts

Part No.

K13259C

1 Servo Assembly:

1 Servo Piston

1 Servo Cover

2 O-Rings

1 Servo Pin with Seal Grooves

2 Teflon® Seal Rings

1 Gasket

1 Retaining Ring

1 Spring

Also Available

Part No. K13259C-SK

Replacement Seal Kit

Note: Replacement seal kit only works with Sonnax assembly not the OEM.



PART SUMMARY

As used with Shelby Mustang and other performance vehicles, this "C" ratio servo offers greater holding power, giving cleaner, firmer 1-2 and 2-3 shifts. Machined from 6061 aluminum billet, this servo features "quad type" seals on the piston for superior sealing over a wide range of fluid pressure. This is the largest in the C4 servo family and works equally well in Performance C5 applications too. The servo pin incorporates two Teflon® sealing rings to ensure the hydraulic integrity of the pin in worn cases. Cleaning up a 2-3 flare was never easier than installing this servo.

INSTRUCTIONS:

- 1. Remove the original C4 intermediate servo piston assembly and any remaining gasket material on the case surface and discard.
- 2. Replace the entire assembly with Sonnax "C" ratio piston assembly **K13259C** per the standard procedures.

Note: The Sonnax C4 "C" ratio piston, piston cover, and servo pin come preassembled and pre-lubed. However, you must apply an approved assembly lube to the o-rings and the large case bore, as well as to the Teflon® seals on the servo pin prior to installing the piston assembly into the case.

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