

Servo Pin

69903-01K

RE4R01A, RE4R03A & RL4R01A

93903-01K

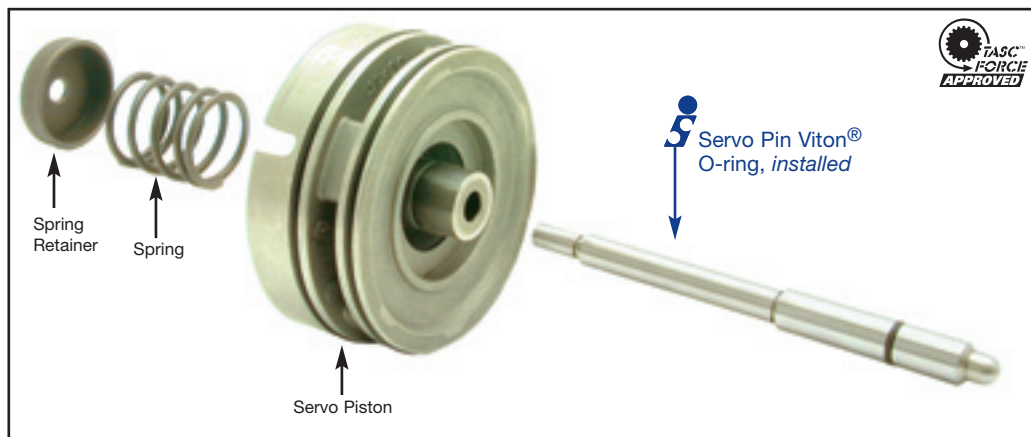
RE4F02A & RL4F02A

Each kit includes the following

1 Servo Pin

1 Viton® Ring

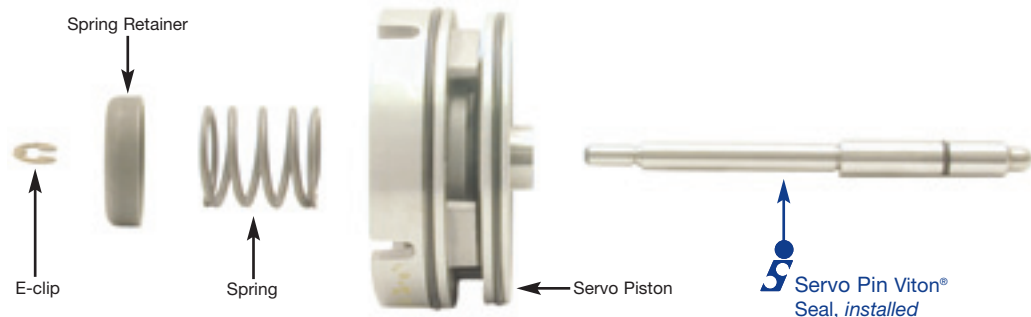
Note: 69903-01K does not fit Infiniti Q45 case or JR403 units.



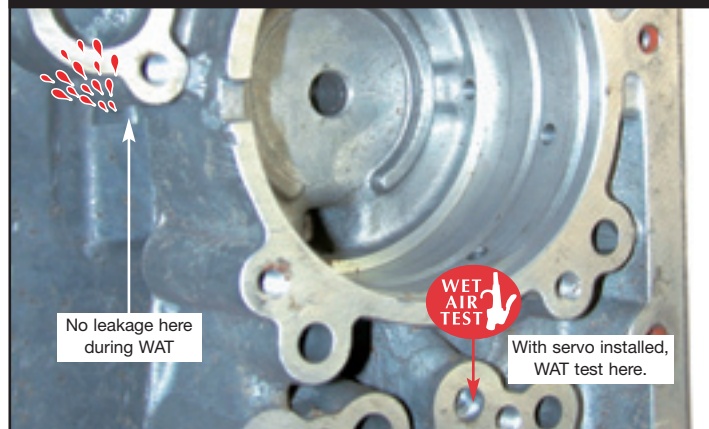
Installation Instructions

1. Remove sharp leading edge at the servo pin bore in the case.
2. Install pin through piston sleeve and into piston.
3. Install large e-clip to hold these pieces together.
4. Install spring, spring retainer and small e-clip.
5. Assemble the o-ring onto the piston pin.
6. Before assembling pre-lube the pin and "roll" the o-ring over the bench to pre-set its O.D.

Caution: Premature wearing of the o-ring will occur if it is cut by sharp edges during the assembly procedure.



RE4R01A AND 03A



RE4F02A AND RL4F02A

