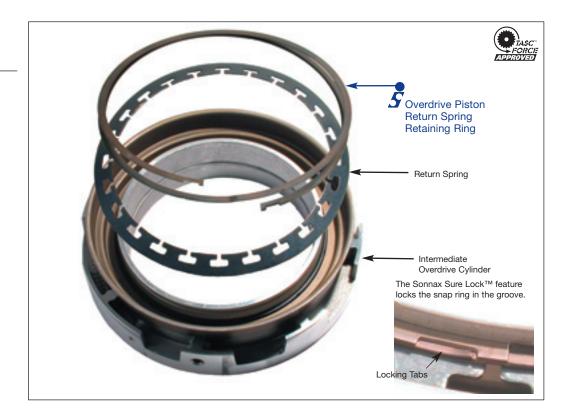
E40D 4R100 ('89 & UP)

PART NUMBER 36744-01

Overdrive Piston Return Spring Retaining Ring

36744-01

1 Overdrive Piston Return Spring Retaining Ring



Installation Instructions

- 1. Using a spring compressor, compress the overdrive return spring.
- 2. Remove and discard the OEM return spring retaining ring.
- 3. Install one end of the Sonnax Sure LockTM ring into the retaining ring groove. It is NOT recommended to use a screwdriver to install, force or pry the spiral snap ring into place.
- 4. With the ring end fully installed in the groove, work the ring into the groove one wrap at a time (see Figure 1).
- 5. After the ring is fully installed, make sure that the locking tabs are engaged with the cut-outs in the retaining ring as shown. It may be necessary to bend the locking tabs up to get a secure lock (see Figure 2). Do not bend the cut-out ends.

Figure 1





Be sure that snap ring is installed correctly. Failure to install correctly may result in unit failure.

Figure 2

The Sonnax Sure Lock $^{\text{TM}}$ feature locks the snap ring in the groove.

