

4th Accumulator Bore Sleeve & Pinless Accumulator Piston Kit

34805-01K

- 1 Sleeve
- 1 Pinless Accumulator Piston
- 1 Teflon® Seal
- 1 D-Ring Seal
- 1 Plug

Note: U.S. Patent No. 6,899,211

Installation Instructions

1. Remove OEM piston and pin.
2. Press the plug into the pin bore (see Figure 1).
3. Remove any raised material from within the piston bore.
4. Thoroughly clean the bore and repair sleeve with a Loctite® compatible solvent.
5. Apply Loctite® to the O.D. of the sleeve and to the housing bore (Loctite® 609 is recommended).
6. Press sleeve into the bore with an arbor press, and an appropriately sized arbor. The sleeve will sit .070"-.095" above the surface of the accumulator housing (see Figure 2).
7. Remove any excess Loctite®.
8. Install the Teflon® seal into the open end groove of the piston and the d-ring into the closed end groove of the piston (see Figure 2).
9. Lubricate the seals with Transjel® or equivalent.
10. Install the replacement pinless accumulator piston into the sleeve.

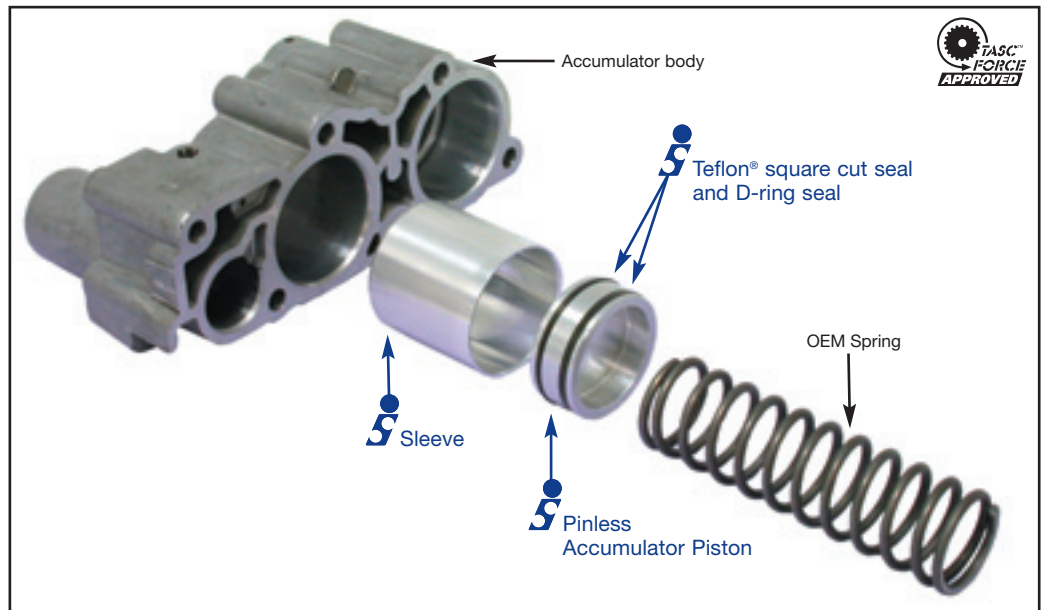


Figure 1

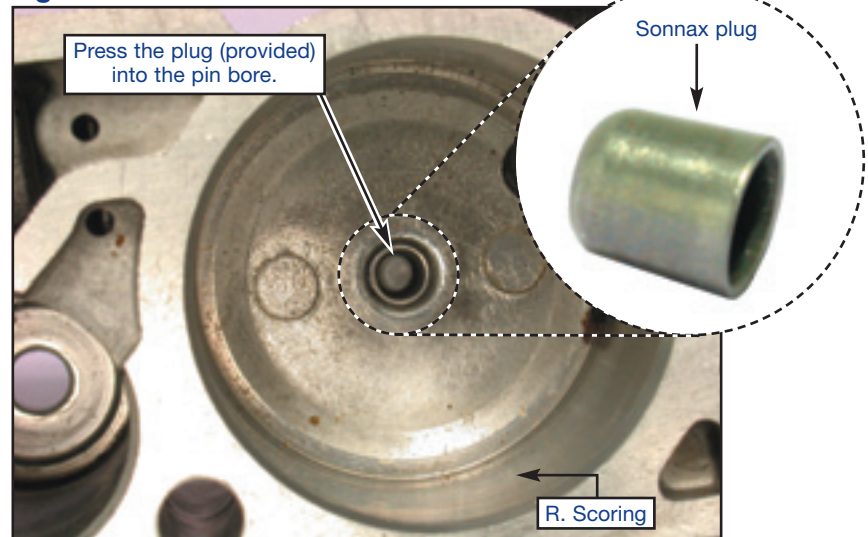


Figure 2

