

## Oversized 1-2 (Forward) & Reverse Servo Boost Valve

### 84754-40K

- 1 Valve
- 1 Long Spring
- 1 Short Spring
- 1 Coiled Spring Pin



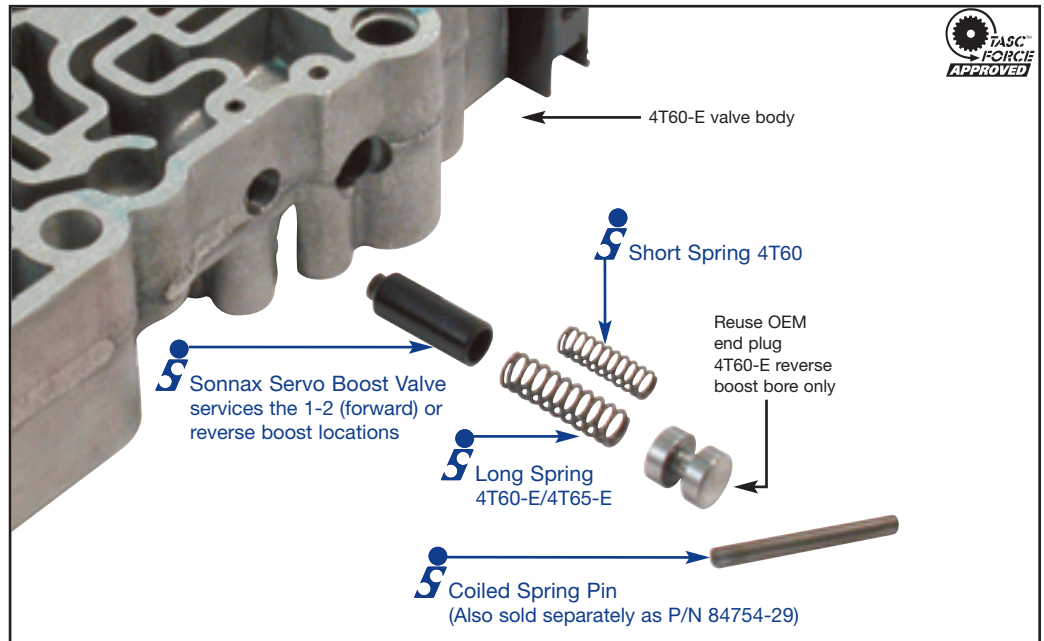
The following tool kits are required:

### 84754-TL2

- 4T60-E & 4T65-E
- 2 Reamers
- 1 Drill Jig

### 84754-TL4

- 4T60 (440-T4)
- 2 Reamers
- 1 Drill Jig



### Valve Bore Inspection

Worn bores will allow the valves to be wiggled side to side.

To perform a Wet Air Test, place a small amount of oil into the servo apply port and follow with low air pressure. There should be no oil leakage into the spring/retaining pin cavity.

**Note:** Refer to the valve line-up photos for servo apply port locations.

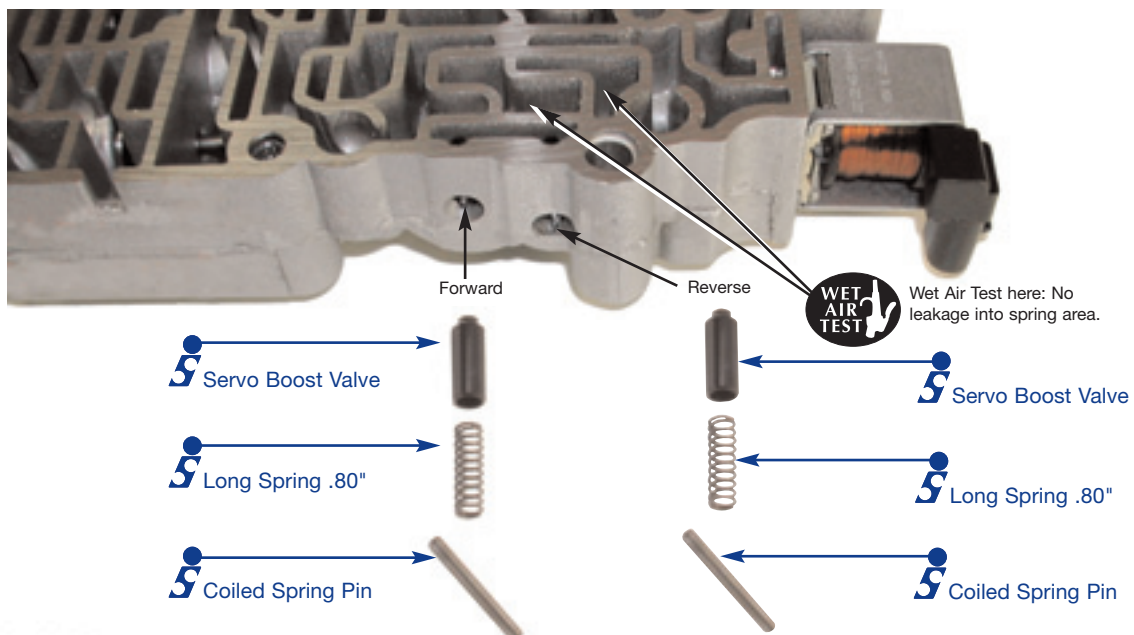
### Installation Instructions

1. Remove and discard the original valve line-up from the bore being serviced.

**Note:** Retain the end plug from the 4T60-E reverse servo boost valve line-up.

2. Oversize the bore being serviced with the Sonnax reamer kit **84754-TL4 (4T60/440-T4)** or **84754-TL2 (4T60-E, 4T65-E)**. Refer to the instructions provided with the reamer kit for proper use.
3. Lubricate the Sonnax replacement valve and install as pictured below and on following page for the correct application.

### 4T65-E

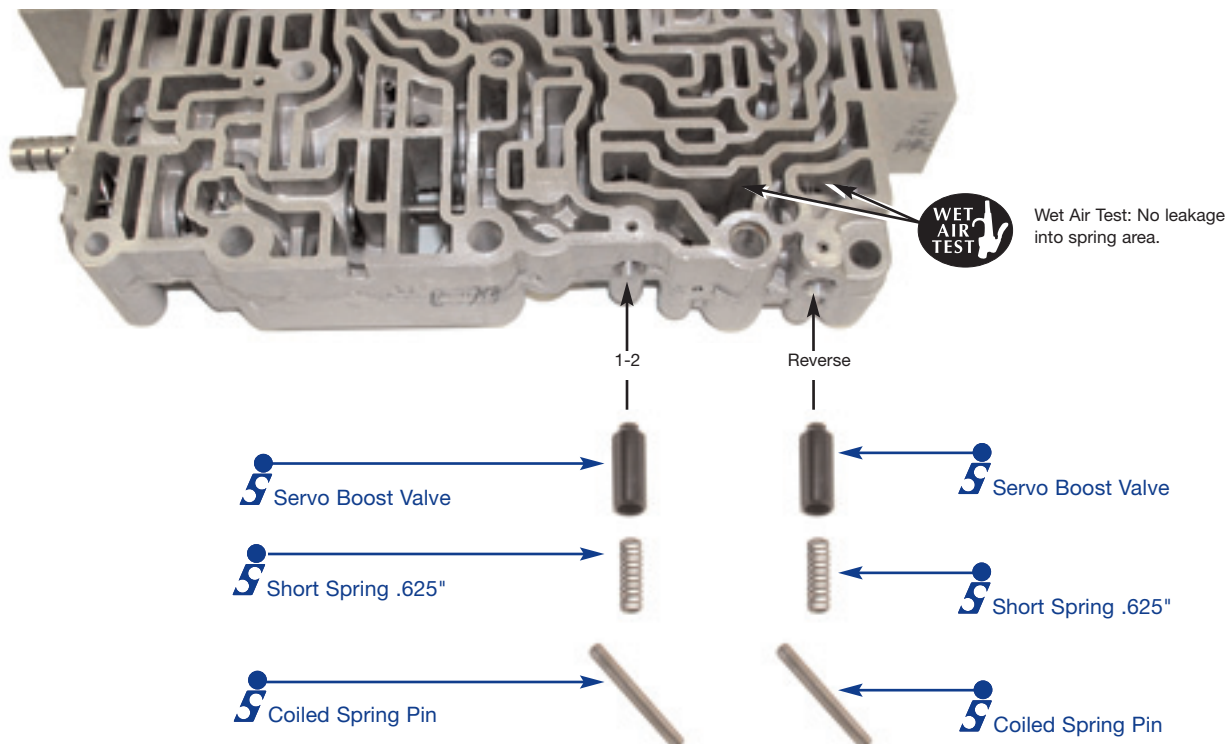


# 4T60 & E, 4T65-E

PART NUMBER 84754-40K

**Oversized 1-2 (Forward) &  
Reverse Servo Boost  
Valve**

## 4T60 (440-T4)



## 4T60-E

