## **MITSUBISHI\***

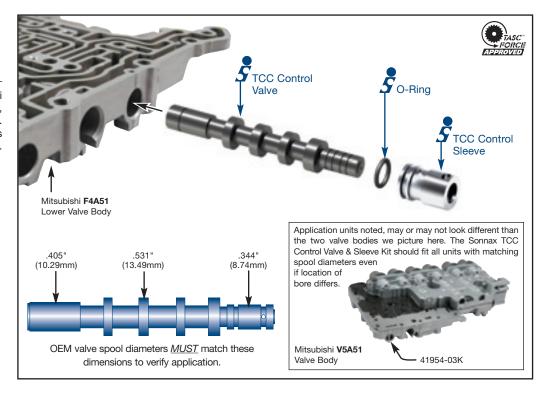
PART NUMBERS 41954-03K

## **TCC Control Valve and Sleeve Kit**

## 41954-03K

1 TCC Control Valve 1 TCC Control Sleeve 1 O-Ring

\*Note: May be used in Mitsubishi F4A41/42/51, R4/V4A51, R5/V5A51, F5A51, A5HF1 & A5GF1; 1996 - Up. However, OEM valve spool diameters MUST be measured to verify application.



## **Installation/Assembly Steps:**

- 1. Remove and discard OEM sleeve and valve, after verifying spool sizes.
- 2. Keep OEM spring and retaining pin.
- 3. Insert OEM spring into replacement valve spring pocket.
- 4. Place o-ring into inboard sleeve groove, lube and roll on bench to size.
- 5. Push spring/valve assembly into bore, spring end first.
- 6. With retaining pin hole in sleeve properly oriented with casting pin hole, push sleeve into bore and over valve spool gently.
- 7. Insert OEM retaining pin thru casting and sleeve holes to secure.

