

3-4 Drum Test Tool kit

71828-TL

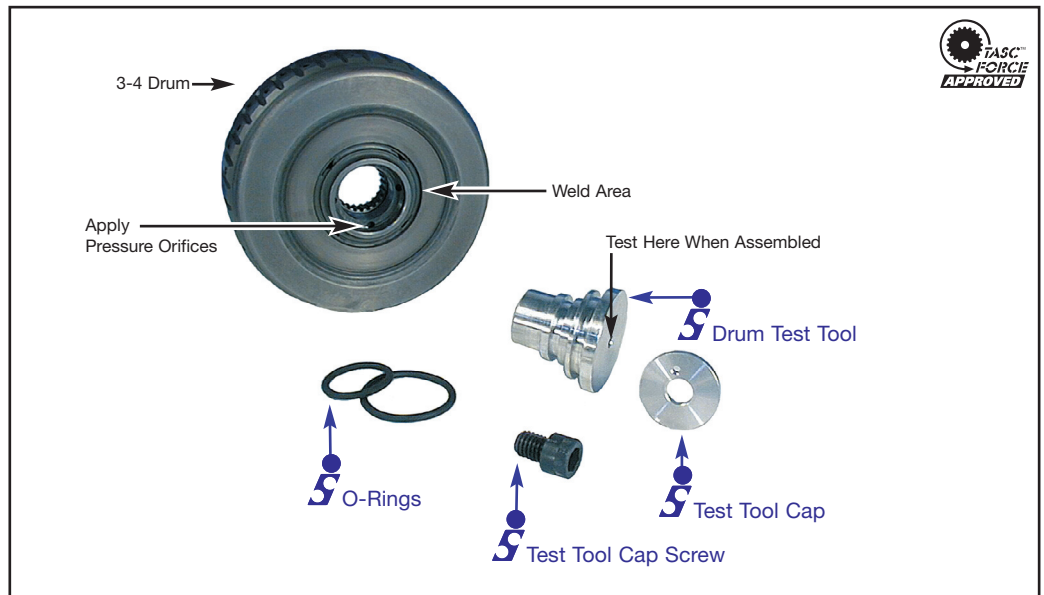
G4A-EL

74828-TL

F4A-EL

Each includes the following:

- 1 Drum Test Tool
- 1 Test Tool Cap
- 1 Test Tool Cap Screw
- 2 O-Rings



Installation Instructions

To check for any leaks in the 3-4 drum (i.e. cracked drum, cracked piston, or worn piston seals) bench test the drum as follows:

1. Remove the retaining ring, friction plates, steel plates, and spring assembly from the drum.
2. With only the piston and piston seals remaining in the drum, insert the test tool with the two o-rings into the center of the 3-4 drum assembly, smallest diameter first. The flange on the test tool should sit flatly against the back of the drum.
3. Use the enclosed cap screw to secure the test tool cap to the test tool.
4. CAREFULLY force low air pressure into the orifice on the back of the test tool while securely holding down the piston. Air or oil leaks will reveal cracked drums, pistons, or worn piston seals.