

Oversized Accumulator Pin & Reamer

84754-51K

4 Accumulator Pins

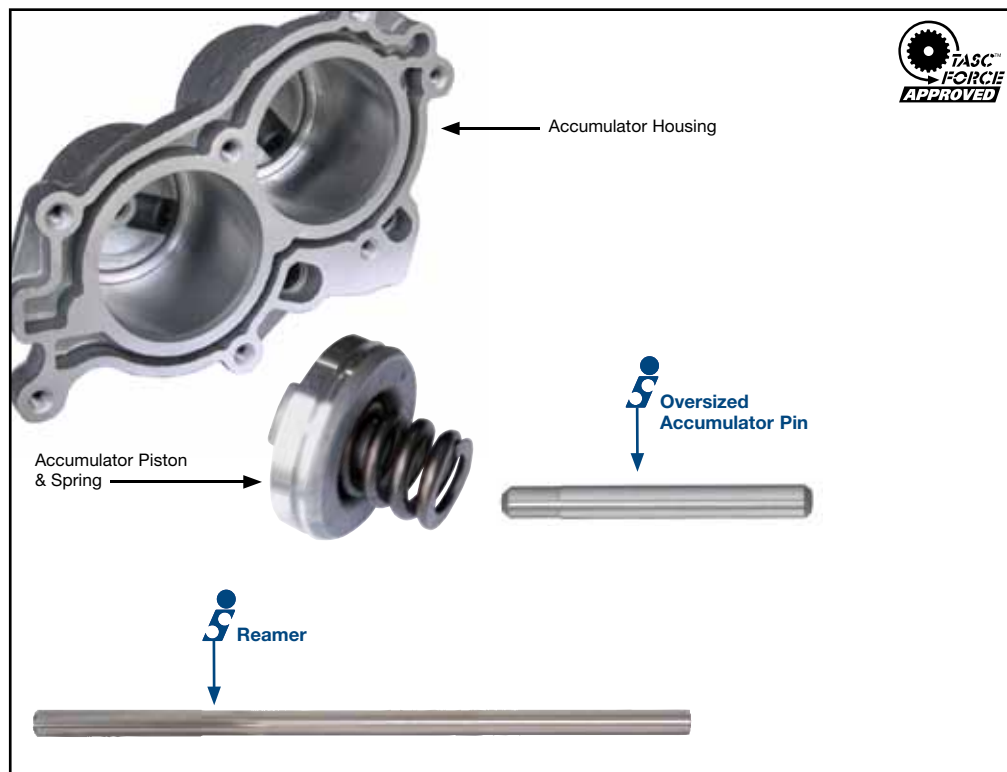


84754-52K

Starter Kit

10 Accumulator Pins

1 Reamer



Instructions

1. Remove the worn accumulator piston and pin from the housing.
2. Discard the pin.
3. Ream the piston bore to a smooth finish, making sure to use plenty of cutting oil as lubricant.
4. The proper method for reaming the piston is to hold either the piston or reamer stationary while rotating the other part.
5. Press the replacement pin, small diameter first, into the housing bore.
6. Remove any chips or debris from the accumulator piston and reassemble in accordance with GM standards.

