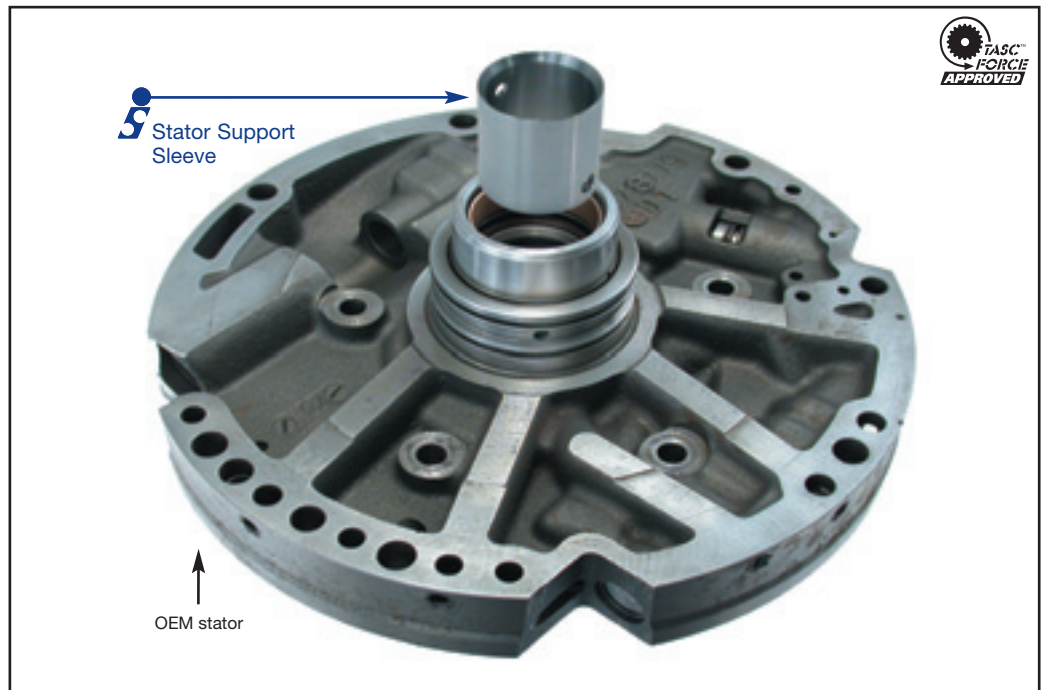


## Stator Support Sleeve

### 34203-01K

1 Stator Support Sleeve



#### Instructions:

1. Remove front stator support bushing. Drive the original stator support sleeve out through the rear of the stator support.
2. Position sleeve **34203-01K** so the chamfer on the inner diameter faces up. Align the slot on the end of the sleeve with the lube hole above the top overrun clutch sealing ring on the pump cover. Press sleeve into stator shaft until sleeve bottoms in bore.
3. Use a hook tool to verify alignment of the feed holes.