

# sonnax<sup>®</sup> TRANSMISSION REPLACEMENT PARTS



## 5R55N/W/S SOLENOID BLOCK

**Part No.** 5R55W/S

**56954L**

1 Reconditioned Solenoid Block '04-Up

Note: Patent Pending

**Part No.** 5R55W/S

**56954K**

1 Reconditioned Solenoid Block '02-'03

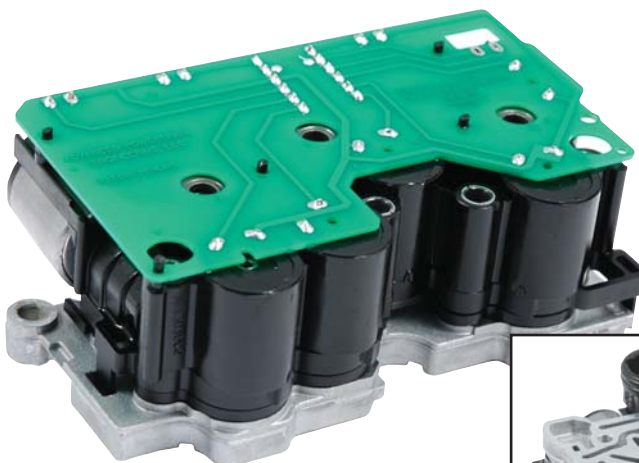
Note: Patent Pending

**Part No.** 5R55N Only

**56954N**

1 Reconditioned Solenoid Block '99-Up

Note: Patent Pending

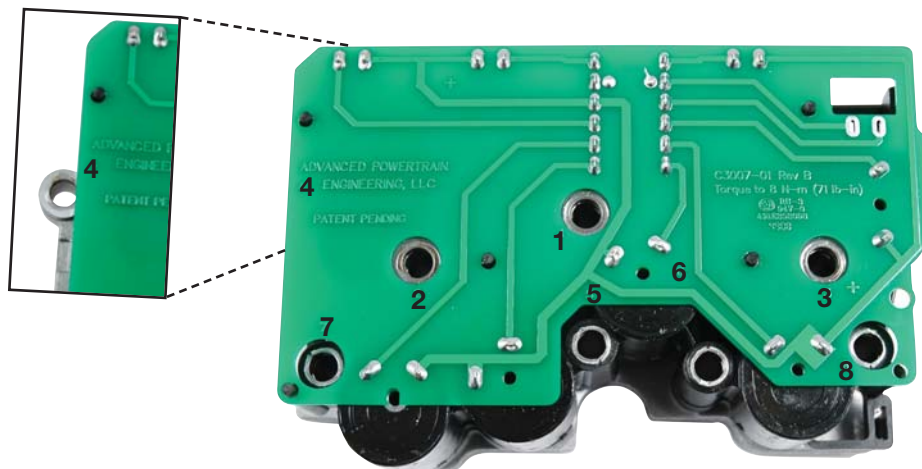


### INSTRUCTIONS

**Notes or Cautions:** This transmission unit has to be at operating temperature prior to inspecting fluid level. Improper or under-filled fluid levels can lead to solenoid malfunction or cause operational problems.

**Assembly Steps:** Instructions for Installing 5R55N/W/S Reconditioned Solenoid Block

1. Install new module and hand tighten bolts (T30 Torx bit).
2. Torque bolts in the sequence shown below to 8 N-m (71 in-lb). Torque sequence is printed on PC Board.



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