PART NUMBERS 56219-03K, -04K

Damaged center support rings • Delayed forward engagement



The OEM center support is made of soft aluminum.



This sleeve provides a hard steel wear surface against the forward clutch sealing rings.

# **Center Support/ Forward Clutch** Sleeve

56219-03K

1 Forward Clutch Sleeve

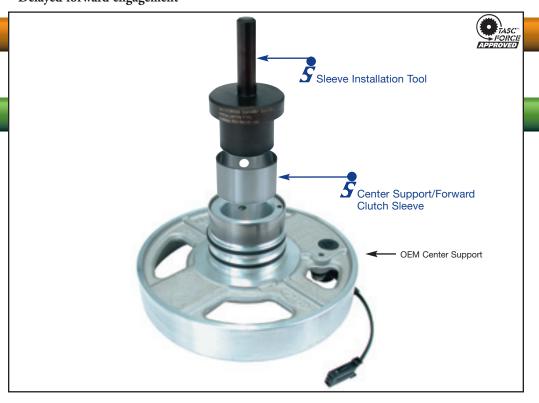


### 56219-04K

1 Installation Tool 1 Forward Clutch Sleeve



Note: Both parts fit '96 & earlier bushing style center supports only.



## **Sonnax Part Summary**

The forward clutch has two dynamic sealing rings that seal against the center support to isolate forward clutch apply oil. The aluminum center support is damaged by the sealing rings. This damage causes forward clutch oil leaks. Sonnax now offers a sleeve 56219-03K to repair worn center supports.

### **Features & Benefits**

- Sleeve is made of hardened steel to resist wear.
- Sonnax also offers a support sleeve 56219-05K (shown below) that helps to stabilize the overdrive shaft and reduce wear of the forward clutch seal rings on the center support

Note: 56219-04K includes 1 sleeve. To install the sleeve, the center support must first be machined to remove existing wear and provide a counterbore to house the new sleeve. The Sonnax kit includes complete machining instructions. An installation tool 56219-04K is recommended for pressing the sleeve in place.



