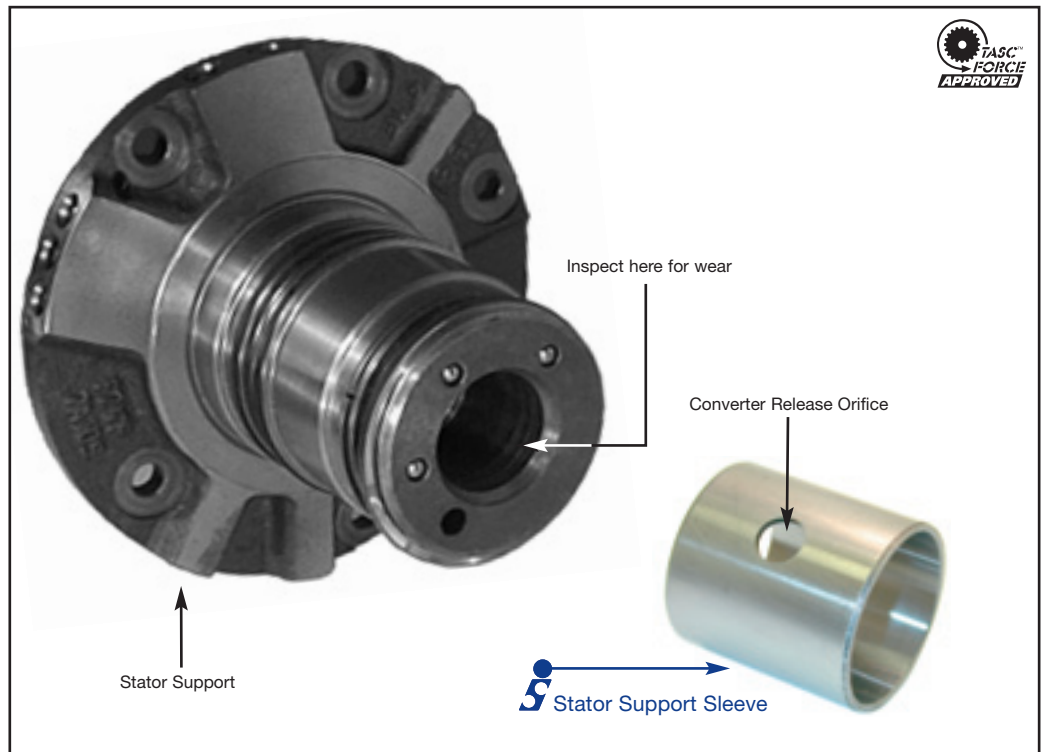


Stator Support Sleeve

76204-01

1 Sleeve



Installation instructions

Inspect the stator support for wear caused by the Teflon® seals on the input shaft. If wear is detected, install the Sonnax hardened stator support sleeve 76204-01 as follows:

1. Machine a 36.00mm +/- 0.127 (1.417 inches +/- .005) long by 32.000/32.021mm (1.260/1.261 inches) diameter pocket into the stator support bore.
2. Remove all metal chips.
3. Assemble with Loctite® sealant.
4. Carefully press the hardened sleeve into the bore pocket until seated, ensuring that the 8mm hole in the sleeve is aligned with the converter release orifice in the stator support bore.

