

Accumulator Cover Plate

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44892-01K

1 Accumulator Plate
1 Shim (large washer)
6 Screws
6 Washers

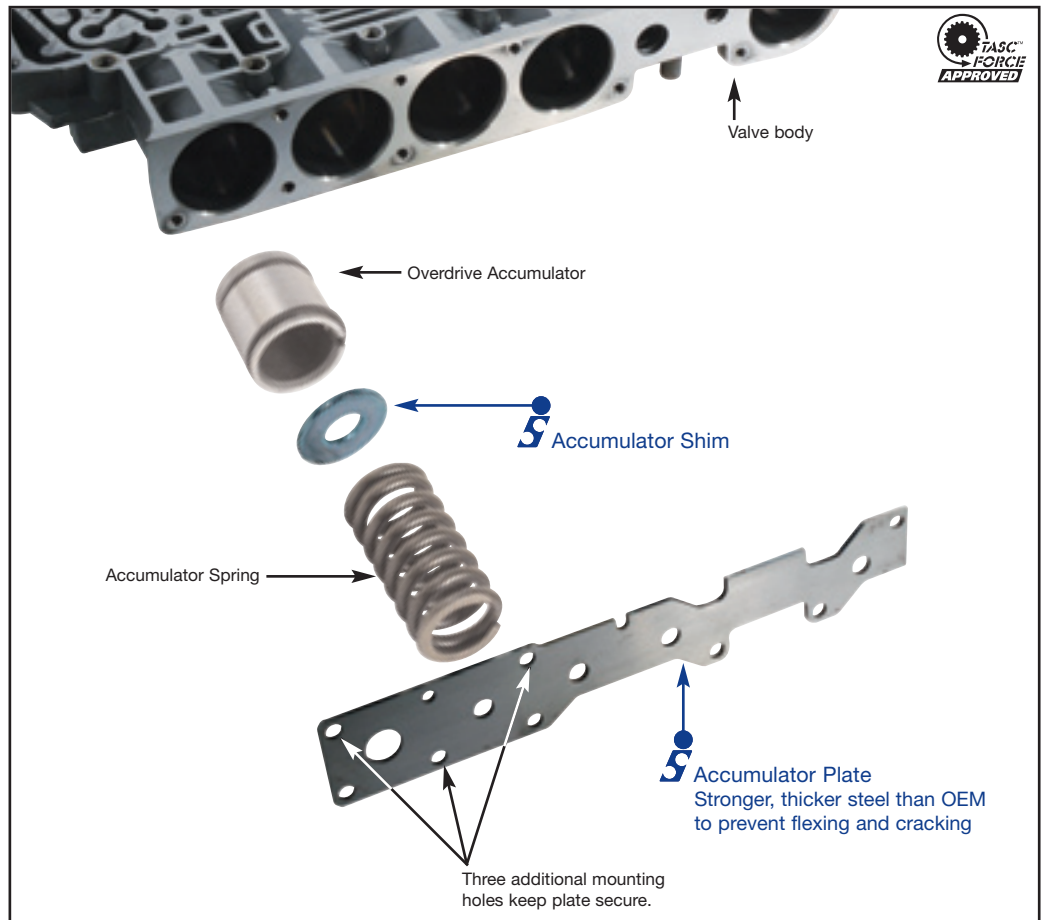


44892-TL

1 Thread Tap

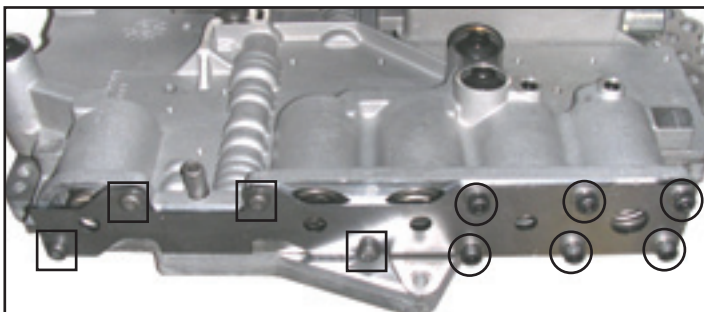
Notes: The 44892-TL tap is required to meet Sonnax-recommended torque specifications.

We also suggest that the solenoid switch valve plugs be inspected or replaced with **92835-02K** (standard size) or **92835-18K** (oversized).



Installation Instructions

1. Using the new Sonnax accumulator plate as a template, drill and tap three additional holes into the valve body using No. 19 (.166" diameter) drill and the Sonnax 44892-TL tap.
2. Place the shim between the overdrive accumulator piston and spring.
3. Install the new Sonnax accumulator plate with six new screws and washers around the OD/UD accumulators. Reuse original screws in other locations. Coat threads with thread locking compound.
4. Torque the six (6) provided Sonnax screws to 70 inch-pounds. Torque the four (4) OEM screws to 40 inch-pounds. See photo below for locations and identification.



- ☐ **Squares** indicate locations of OEM screws which cannot have thicker-head fasteners. Torque to 40 inch-pounds.
- ☐ **Circles** indicate the six (6) Sonnax provided Allen-head® screw locations which keeps plate secure. Torque to 70 inch-pounds.