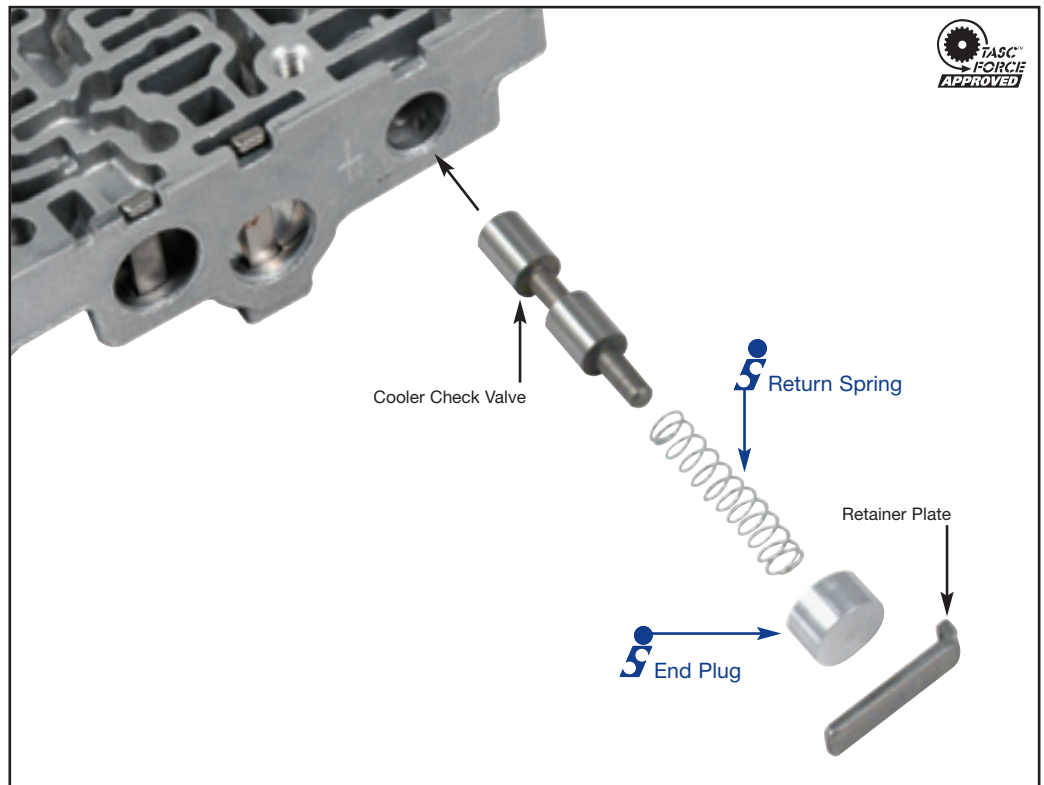


Cooler Check Valve Spring & Plug

63940-07K

1 Spring
1 End Plug



Disassembly Steps:

1. Remove and discard the OEM end plug and spring from the cooler check valve bore.
2. Save the OEM retainer clip and valve.
3. Examine the bore for damage, and ensure that all parts of the broken spring have been found and removed.

Installation:

1. Install the OEM valve into the bore, with the long spring stem facing outward.
2. Place a small amount of assembly lube on the end plug nub, and seat the enclosed spring onto it.
3. Push the end plug/spring assembly into the bore, spring end first, ensuring the spring slides over the valve stem.
4. Secure the components in the bore with the OEM retainer clip.

Final Verification Steps:

1. Stroke the valve from the inboard end with a small screwdriver or pick, ensuring the spring is properly seated on the end plug nub.