

O-Ringed End Plug Kit

For units with dual linear solenoids

98892-01K

3 End Plugs	12mm
1 End Plug	14mm
1 End Plug (No O-Ring)	15mm
5 Small O-Rings	(2 extra)
2 Large O-Rings	(1 extra)

Note: Some BMXA units have been found with plugs which have smaller diameter clip-grooves and narrower retainers as shown below. The Sonnax plugs will not work in these applications.



Also available separately

98892-01

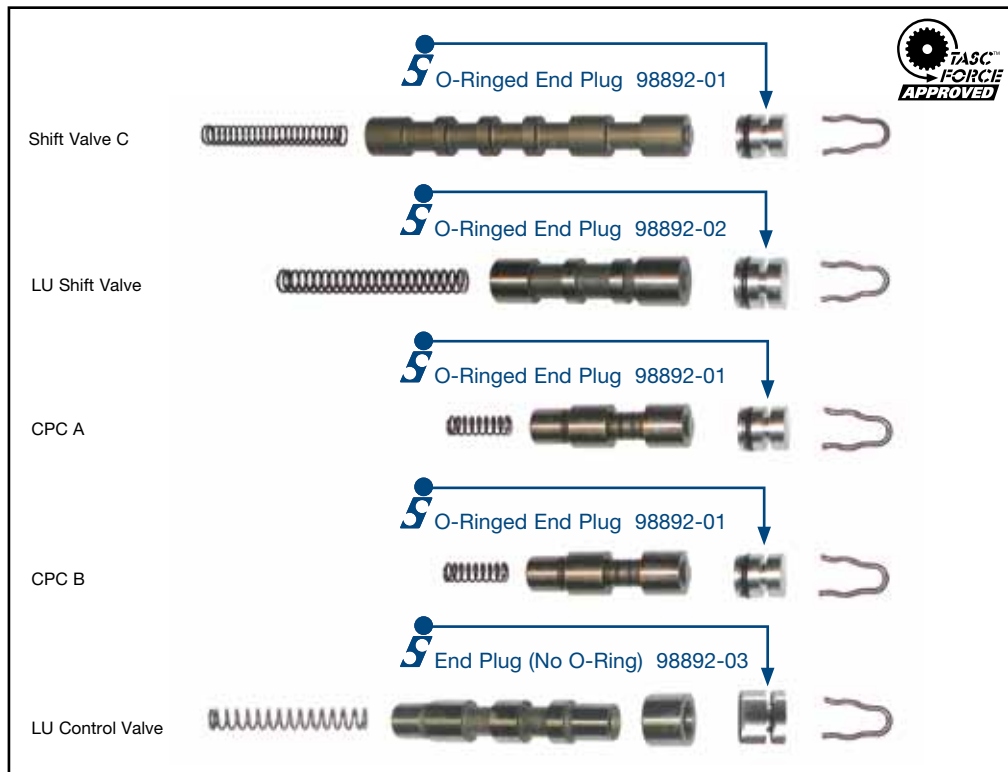
1 End Plug w/O-Rings	12mm
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98892-02

1 End Plug w/O-Rings	14mm
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98892-03

1 End Plug (No O-Ring)	15mm
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Disassembly Steps

Remove and discard the OEM end plugs. Keep the OEM end plug retaining clips.

INSTALLATION

12 & 14 mm End Plugs (with O-Rings):

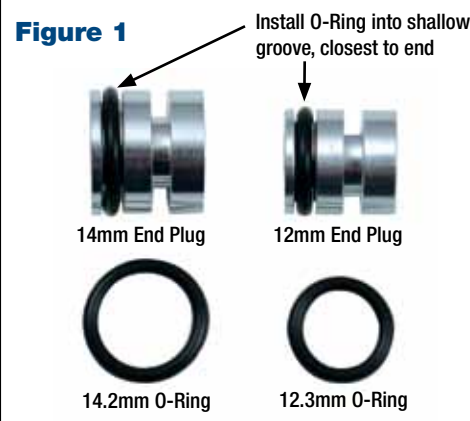
- 1) For both the 12mm & 14mm end plugs install the o-ring into the shallow groove, which is closer to one end of the plug (see figure 1). The deeper groove is for the retaining clip. The 12.3mm o-ring goes on the 12mm end plugs. The 14.2mm o-ring goes on the 14mm end plug.
- 2) Use a small amount of ATF or Translube to lubricate the o-ring and end plug.
- 3) Install the appropriate valve train into the valve body bore.
- 4) Insert the o-ringed end plug, o-ring end first, into the bore. The o-ring will seal on the second wall.
- 5) Install the OEM retaining clip. If the o-ring advanced beyond the second wall in the bore, carefully lever the end plug back until the retaining clip contacts the external wall.

15 mm End Plug (No O-Ring):

Insert with tapped hole outboard. Use light taps with a soft blow hammer. Install just far enough to insert OEM retaining clip. This end plug can be used in either the Lockup Control Valve or Shift Valve D locations.

Can be used in other locations as needed.

Figure 1



Honda end plugs for all 4 speed units with dual linear solenoids

Sonnax P/N	VALVE	LOCATION	DIAMETER
Included In Kit 98892-01K	CPC A	Servo VB	12mm
	CPC B	Servo VB	12mm
	Shift Valve C	Main VB	12mm
	LU Shift	Main VB	14mm
	LU Control	Main VB	15mm*

Sonnax P/N	VALVE	LOCATION	DIAMETER
98892-01	Shift Valve E	Main VB	12mm
98892-02	Reverse CPC	Main VB	14mm
98892-02	Servo Control	Main VB	14mm
98892-02	Shift Valve B	Servo VB	14mm
98892-03	LU Control	Main VB	15mm*
98892-03	Shift Valve D	Main VB	15mm*

* No O-Ring