

## Accumulator Valve Train Assembly

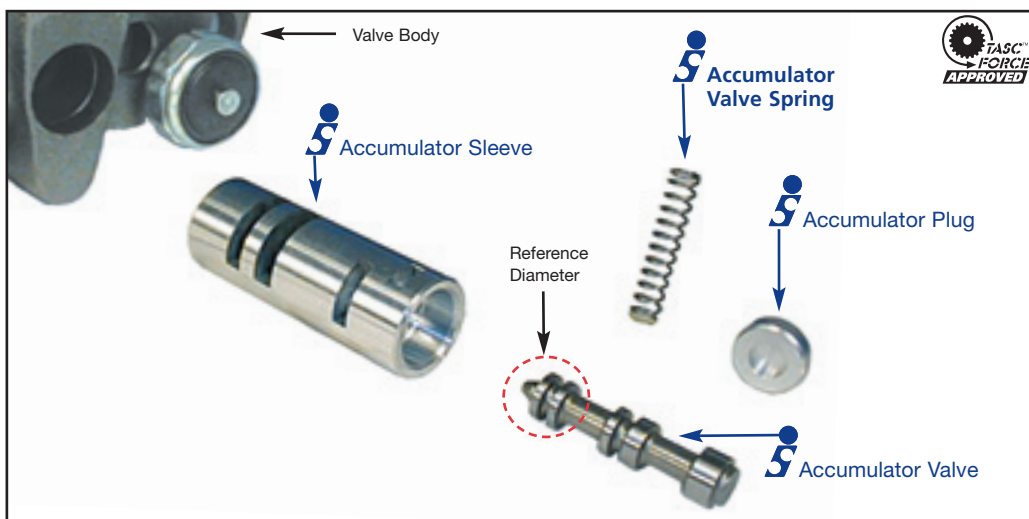
**77777M-K** .341"

**77777L-K** .330"

**77777K-K** .315"

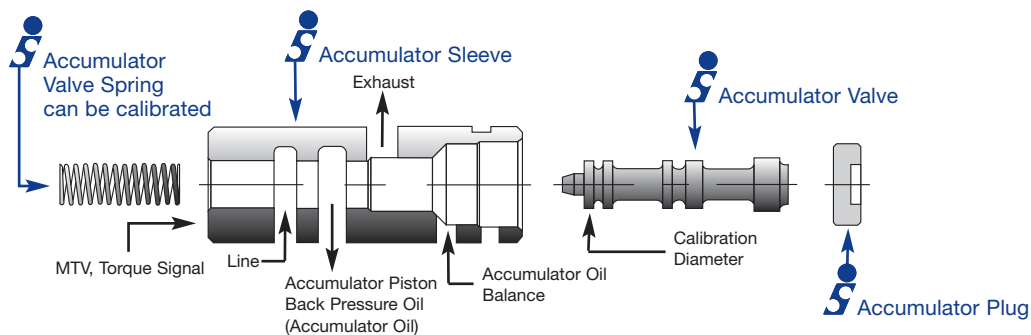
Each includes the following

- 1 Accumulator Valve
- 1 Accumulator Sleeve
- 1 Accumulator Plug
- 3 Accumulator Springs



### Installation Instructions

1. Remove the existing accumulator sleeve, plug, valve and spring from the valve body and discard.
2. Lube all four parts of the replacement assembly.
3. Push the accumulator sleeve into the valve body bore until the roll pin hole in the sleeve and valve body line up.
4. Install the roll pin just enough to prevent the sleeve from moving.
5. Select one of the three replacement springs to obtain the desired shift quality.
6. Push the accumulator valve into the sleeve, oriented as shown below.
7. Push the plug into the sleeve until seated, with the recessed diameter facing out the back of the sleeve.
8. Push the entire assembly into the valve bore just far enough to push the roll pin all the way into place.



Vehicle Type	Accumulator Valve Assembly	Yellow 3 lb.	White 5 lb.	Pink 7 lb.
<b>Heavy Cars &amp; Trucks</b> with High Axle Ratio (3.08-3.23-3.42)	"M" Version	Light Shift	Medium Shift	Firm Shift
<b>Medium Weight Cars</b> (such as Camaro & Firebird) with Mid Axle Ratio (3.42-3.55-3.73)	"L" Version	Light Shift	Medium Shift	Firm Shift
<b>Lighter Weight Cars</b> (under 3,200 lbs) with Mid to Low Axle Ratio (3.73-4.11-4.33)	"K" Version	Light Shift	Medium Shift	Firm Shift