



# 400, 4L80-E

## REAR UNIT ENDPLAY SHIMS

H I G H P E R F O R M A N C E T R A N S M I S S I O N P A R T S

### Part No.

**34006-05**

*10 Shims, .005" Thick*

### INSTALLATION INSTRUCTIONS

1. Assemble unit up to and including center support.
2. With dial indicator, check endplay of output shaft.
3. Add .005" shims under 4-tab thrust washer to obtain desired .005" - .025" rear unit endplay.
4. Further adjustments can be done in combination with the OEM spacers listed below.

#### REAR UNIT ENDPLAY

OEM Shims	I.D. Notch	No.
.074" - .078"	None	1
.082" - .086"	On the side of 1 tab	2
.090" - .094"	On the side of 2 tabs	3
.098" - .102"	On the end of 1 tab	4
.106" - .110"	On the end of 2 tabs	5
.114" - .118"	On the end of 3 tabs	6