

Bypass Clutch Control Sleeve & Plunger Kits

For use with OEM

96206-03K (.486" large spool)

1 Plunger Valve

1 Bypass Clutch Control Sleeve

For use with OEM

96206-13K (.496" large spool)

1 Plunger Valve

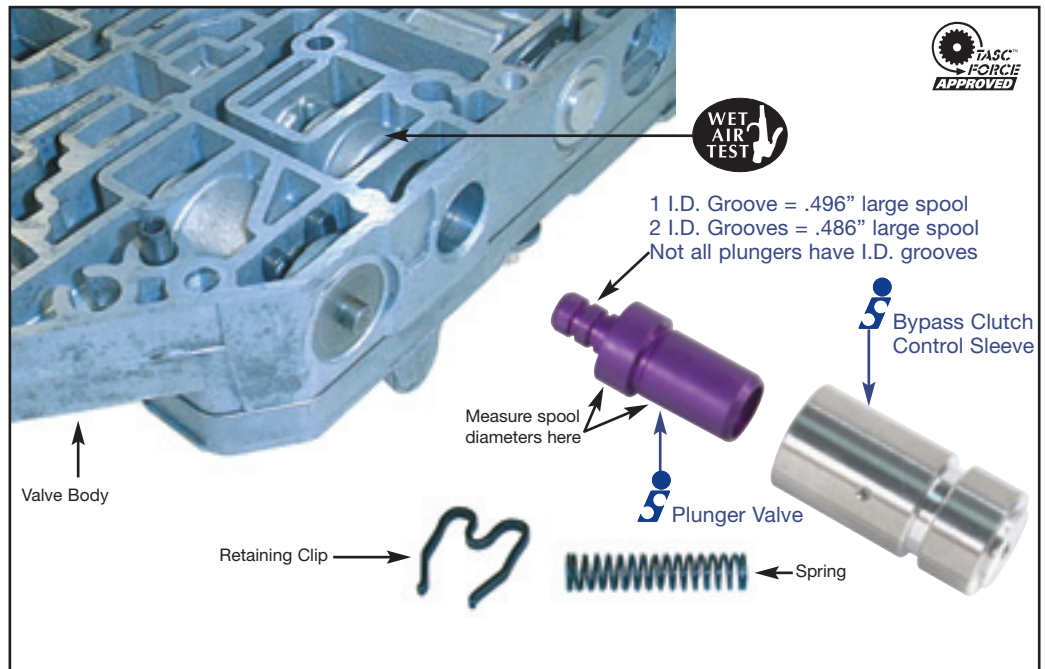
1 Bypass Clutch Control Sleeve

Notes: Original OEM plunger valve must be measured. Match replacement to the OE size.

OE spools .486" and .415": Use **96206-03K**.

OE spools .496" and .415": Use **96206-13K**.

Mismatched replacement sleeve & plunger will cause TCC apply and other engagement issues!



Installation Instructions

1. Remove the worn bypass clutch control sleeve and plunger valve assembly from the valve body.

Note: Measure the critical spool diameters. Make sure the replacement assembly has the same spool diameters.

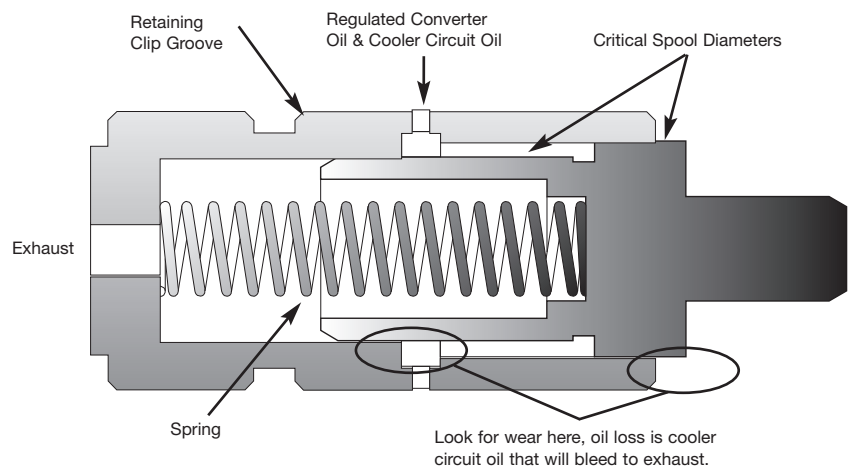
2. Discard the sleeve and valve.

3. Place the OEM compression spring into the hole in the replacement valve.

4. Insert this spring and valve assembly into the Sonnax sleeve, spring end first.

5. Return this assembly to the valve body bore, with the nubbed end of the valve first.

6. Press into the bore just far enough to return the retaining clip.



A condition of no TCC apply, slip or shudder can also be caused by:

- Bypass valve body bore worn in the area of largest diameter spool.
- Stator support to turbine shaft sealing rings not retaining oil.
- Fluid and converter friction properties having degraded (use Mercon IV , V or 7176 Chrysler fluid).