PART NUMBERS 77966-93K, -94K, -94MK

## Throttle Valve Plunger & Sleeve Kits

77966-94K OEM "#93" 77966-94K OEM "#94" 77966-94MK High Performance

Each includes the following

1 Plunger

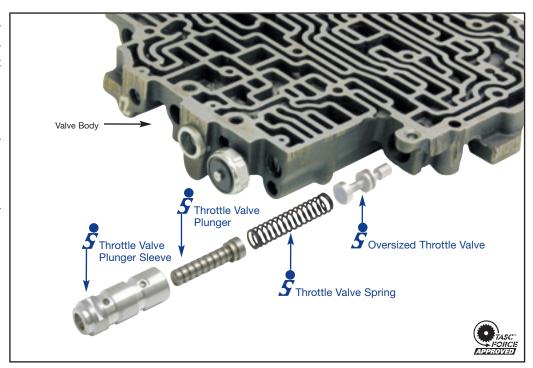
1 Sleeve

1 Spring

Also Available

## 77968-01K

5 TV Plunger Springs



## **Installation Instructions**

Be sure to match OEM plunger to Sonnax part number to ensure proper operation. Installing the wrong part can result in throttle pressure that is too high or low.

- 1. Remove the original throttle valve plunger, sleeve and spring from the valve body and discard.
- 2. Lube replacement plunger and sleeve.
- 3. Insert the plunger and spring into the sleeve, in the orientation shown.
- 4. Push this assembly into the valve body bore, just far enough to reinsert the roll pin.
- 5. The grooved diameter of the throttle valve plunger should be sticking out of the valve body bore.

