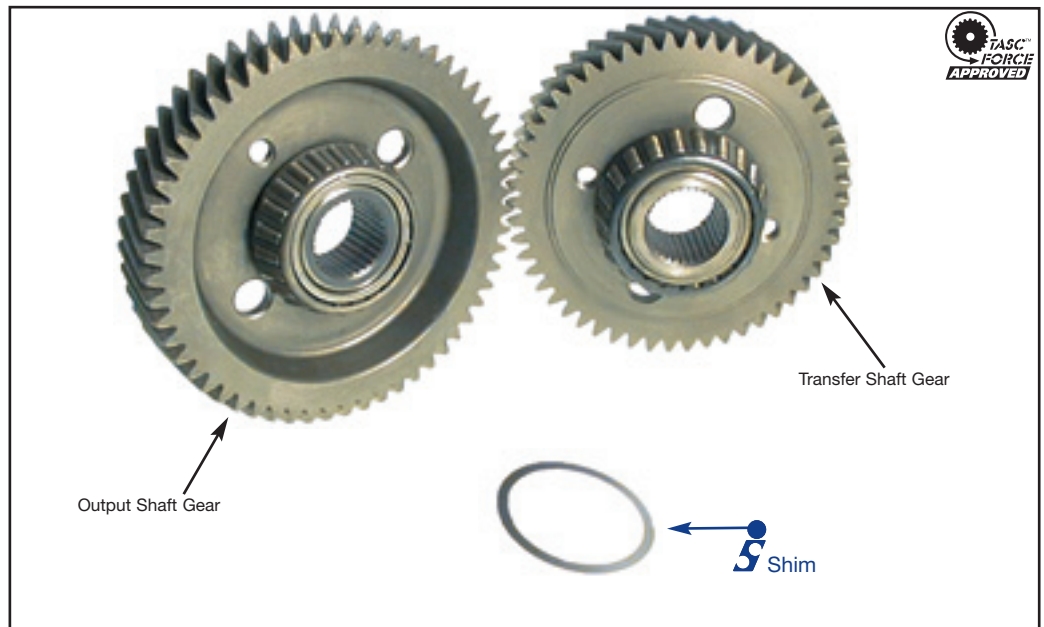


Output Shaft Shim

35539-Z5

10 Shims (.005" thick)



Installation Instructions

Setting preload of the output shaft bearings requires a spacer of approximately 12.65mm (.498") thickness.

1. To determine the necessary spacer thickness, install a "gauge" spacer of .537" thickness.
2. Torque the retaining nut to 200 ft. lbs.
3. Measure the axial endplay of the output shaft.
4. The difference between the observed endplay and the endplay spec. of 0-.0028 inches is noted to determine the exact spacer required.

Note: If the endplay is 0, drag may not exceed 8 inch lbs. without the planetary gear set in place.