# **TF-80/81SC, TF-60SN**

PART NUMBERS 15741-25K, F-15741-TL25

### Complaint

SECONDARY COMPLAINTS

## CAUSE

The C1 (or K1) clutch control valve provides source pressure for control of clutch (band) apply and release. Responding to TCU and the linear solenoid, the C1 control valve will establish control timing of apply and release relative to engine torque. Bore wear will cause an overlap or premature exhaust of clutch pressure.

### CORRECTION

Ream the valve bore and install the Sonnax improved valve and sleeve assembly and calibrated spring.

### C1/K1 Clutch Control Valve Kit

#### 15741-25K

1 C1/K1 Clutch Control Valve 1 C1/K1 Clutch Control Sleeve 1 Spring

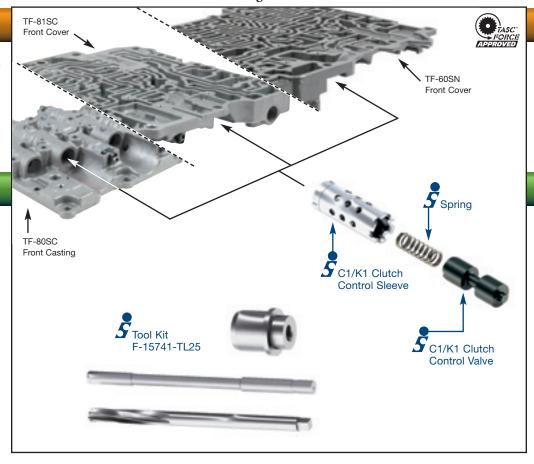
#### F-15741-TL25

- 1 Reamer Jig
- 1 Guide Pin
- 1 Reamer

Note: Fits Volvo (AM6); Opel (AF40); Peugeot (TF80); Saab (AF40/6); Land Rover (TF80); Ford (AF21); Mazda (AW6A-EL); BMW (6F21WA) & VW/Audi (09G, 09K, 09M).

## Flare upshifts, Downshifts bind up, Excess clutch overlap

• Clutch distress • Pressure control out of range codes • Coast-down neutral or harsh downshift



#### **Features & Benefits**

- Highly wear-resistant sleeve provides additional support to the control valve.
- Hard-coat anodized aluminum valve is wear-resistant, and has more sealing contact with bore than OEM to minimize leakage.
- New spring maintains OEM operating pressures.
- Allows salvage of previously non-repairable valve bodies and avoids searching for and/or purchase of expensive replacement valve bodies.

#### You need this if...

Either a Wet Air Test or a Vacuum Test in the locations shown, result in leakage. A vacuum test must hold a minimum of 18".

