

Accumulator Bore Sleeve Kits

96511K (N-D)

96512K (3-4)

96513K (1-2)

Each kit includes the following

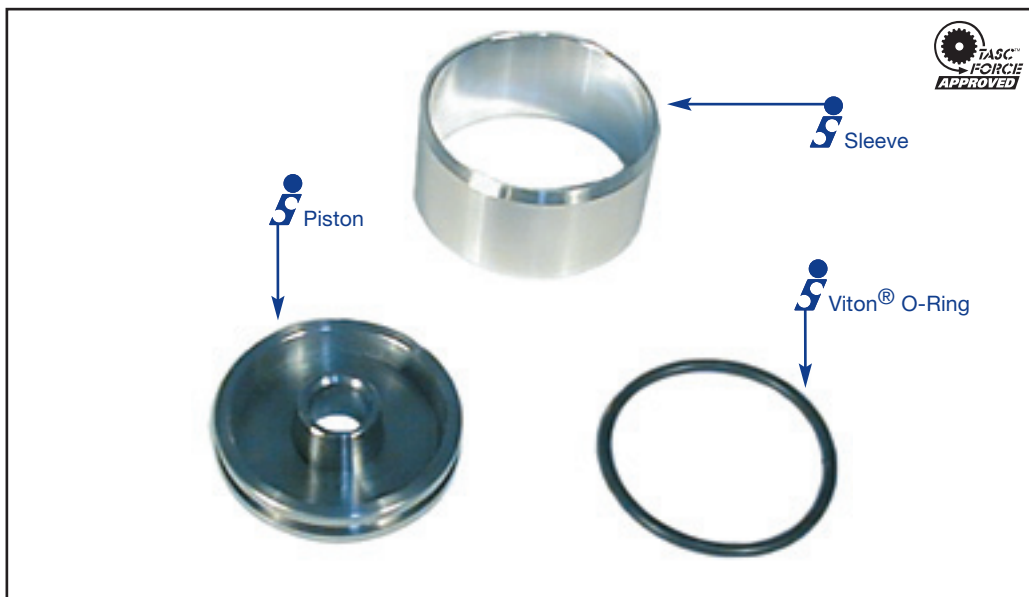
1 Sleeve

1 Piston

1 Viton® O-Ring

965123K

1 Each of the kits above



Wet Air Test

After all channel casting bolts are torqued, each servo may be tested by pressurizing the pin. No leakage should be exiting from any port. The pin should want to walk out of the channel casting.

Instructions

Remove any burrs or raised areas from the accumulator bore. Thoroughly clean out any debris or grease. Apply Loctite 609® to sleeve. Place end of sleeve with O.D. chamfer into bore and press in sleeve until it makes contact with the bottom. Install piston, o-ring, pin and springs as you would normally.

