

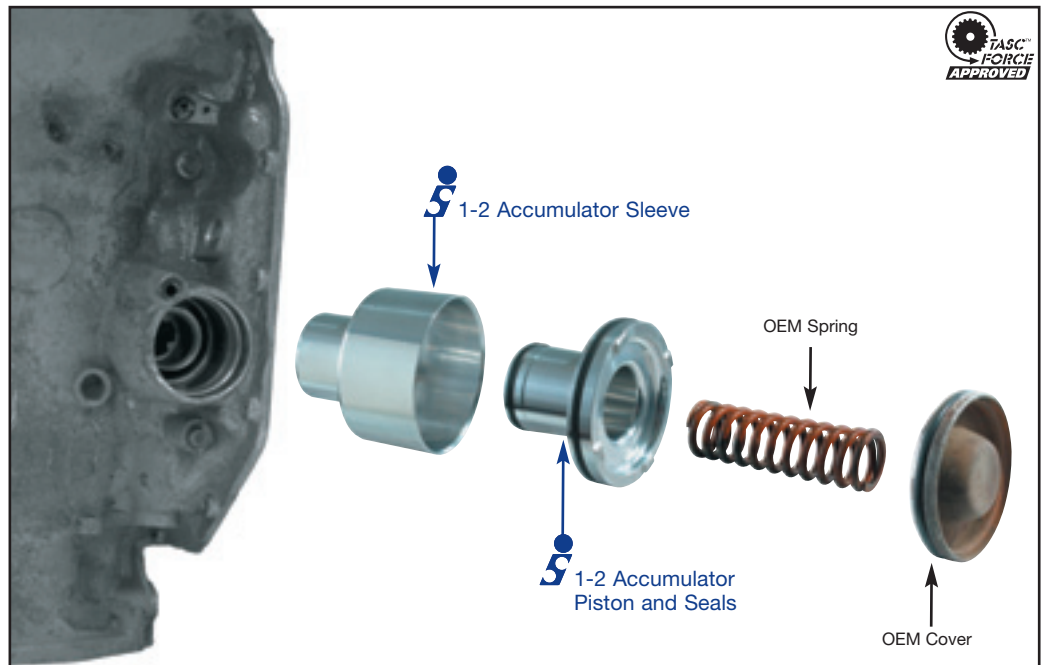
1-2 Accumulator Sleeve Kit

35719-01K

1 Aluminum Sleeve
1 Piston
2 Teflon® Seals

35719-SK

10 Large Seals
10 Small Seals



Instructions

1. Remove any burrs or raised areas from the accumulator bore.
2. Clean out all chips and dirt from within the bore. Remove any grease or oil with a solvent that is Loctite® compatible.
3. Apply Loctite 609® to the sleeve outside diameters. Follow the instructions included with the Loctite®. Loctite 609® is used for gap distances up to .005" diameter clearance. If diametric clearance is .005", use Loctite 660® Quick Metal. The 660 is used for gaps up to .020" diameter clearance.
4. Install the sleeve in the case and push the sleeve into the case until the end of the sleeve makes contact with the bottom of the bore.
5. Install both of the seal rings on the piston, and lubricate with Transjel™. Assemble piston, spring, cover and snap ring normally.

Note: There is no need to buff or polish accumulator bores. The accumulator sleeve is designed to fit loosely in the case with sealing and retention provided by the Loctite® adhesive.