

## Oversized Accumulator Pin & Reamer

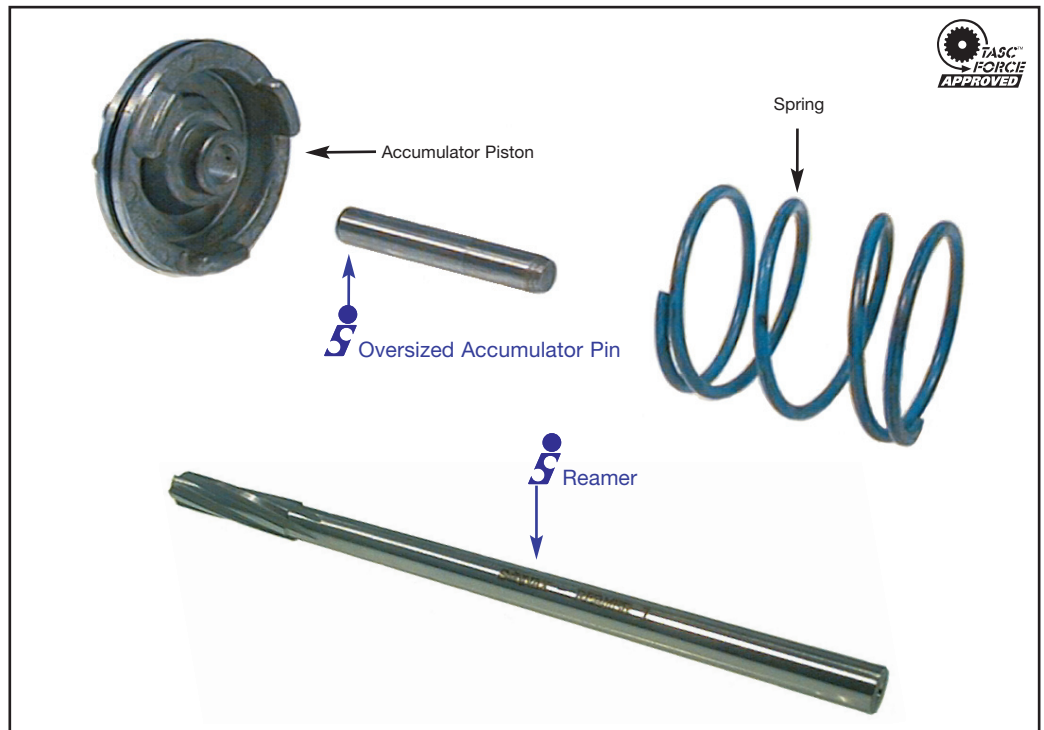
### 77999

4 Accumulator Pins

### 77999-02K

10 Accumulator Pins

1 Reamer



### Installation Instructions

1. Remove OEM pins from the 1-2 and 3-4 accumulator assemblies.
2. Press the smaller diameter of the replacement 77999 pin (2 per transmission) into the accumulator housings.
3. Ream the bores of the 1-2 and 3-4 accumulator pistons with the Sonnax reamer. The piston should move freely on the pin without excessive clearance.
4. In some cases, it may be necessary to remove a minimal amount of additional material (.0002") from the piston bore.
5. The pin may need to be trimmed for some 325-4L bores to allow for a flush separator plate.
6. Reassemble in accordance with a GM technical manual.