

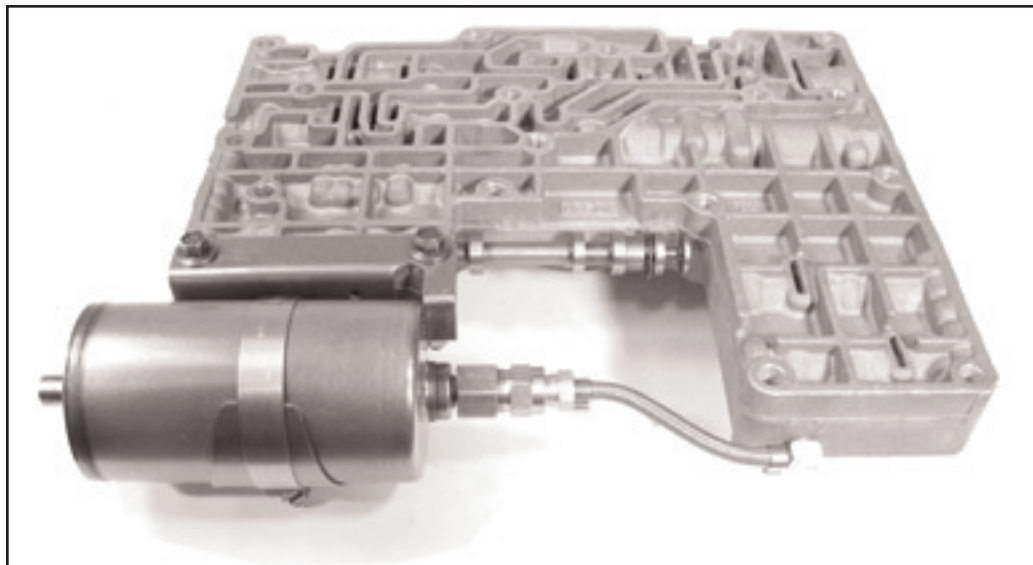
High Efficiency Internal Filter

36423-BPF

1 High Efficiency Internal Filter

REQUIRED TOOLS

1/8" Drill Bit
5/32" Drill Bit
10-32 Thread Tap



PREPARATION:

1. Drill and tap the valve body as shown (see Figure 1).
2. Reinstall valve body, but do not install the two bolts where the filter bracket will mount.

INSTALLATION:

1. Insert the feed hose/compression fitting onto the filter inlet.
2. Carefully tighten compression fitting with 9/16" & 5/8" wrenches.
3. Thread 10-32 feed screw into the valve body, but do not tighten at this time.
4. Install filter/bracket assembly onto the valve body and tighten in place while holding it snug against the valve body (see Figure 2).

5. Tighten 10-32 feed screw. Verify hose clamp tabs are pointing away from pan (see Figure 3).
6. Shift the linkage into low position and verify clearance between linkage lever and filter housing.
7. Verify clearance with pan.
8. Stamped text "out" should be closest to pan bottom (see Figure 2).

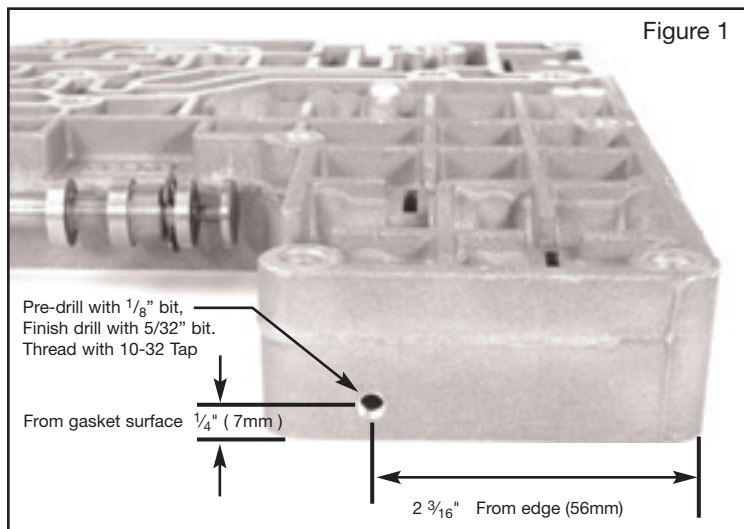


Figure 1

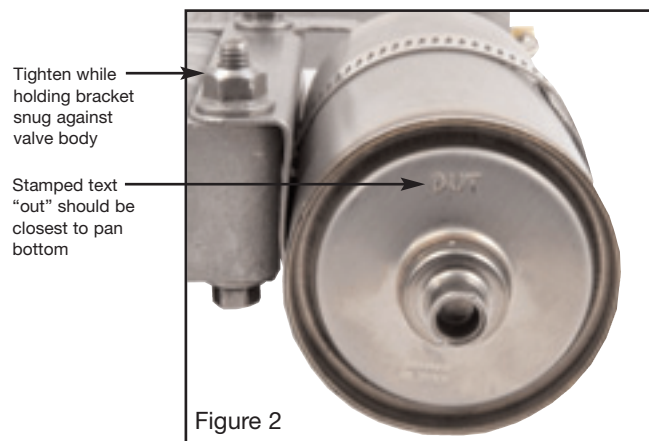


Figure 2

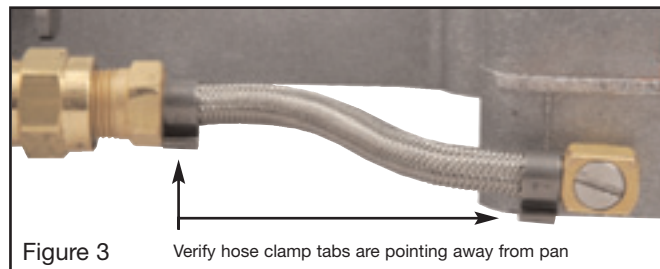


Figure 3