

## 3-2 Shift Timing Valve Kit

### 96201-29K

1 Valve  
1 Retainer



### Bore Sizing Tool

#### 96201-BST29

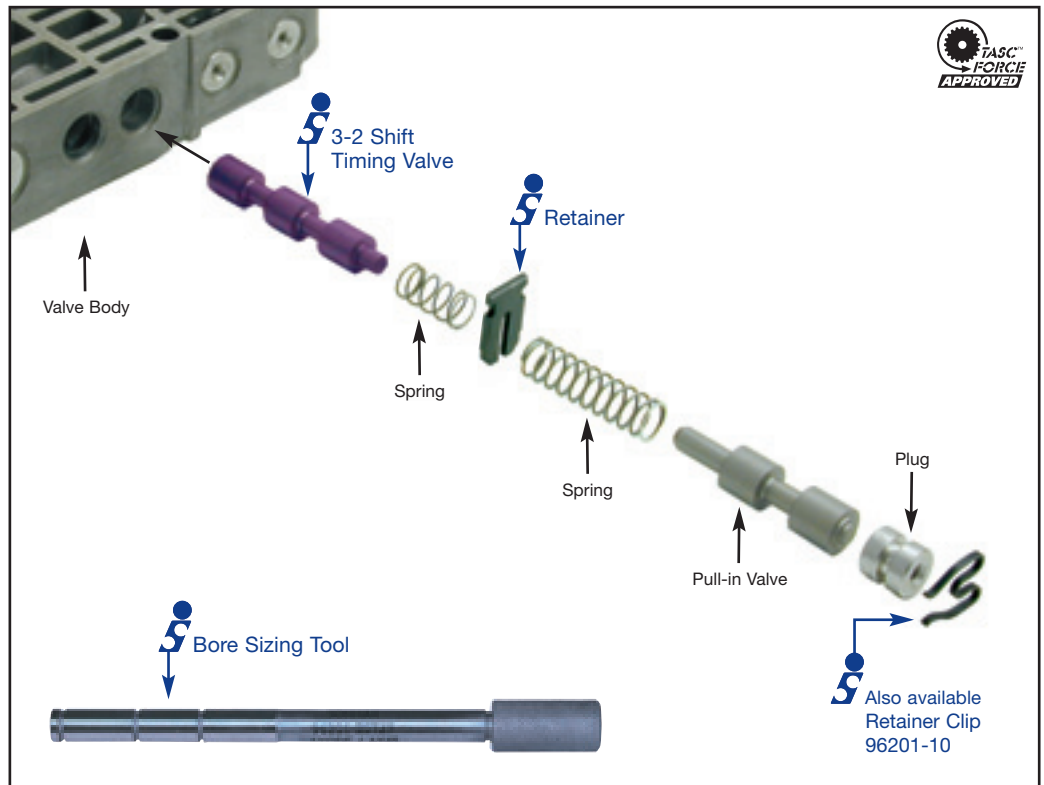
1 Bore Sizing Tool

Also Available

#### 96201-10

10 Retainer Clips

**Note:** These retainers are applicable to numerous Ford valve body locations.



### Disassembly:

1. Remove the pull-in assembly and clip to get to the 3-2 control valve.
2. Remove the 3-2 timing valve.

### Bore Sizing Instructions:

1. Lubricate the bore sizing tool with ATF.
2. Insert the sizing tool into the bore. There will most likely be interference between the tool and the bore, so it may be necessary to use a hammer when inserting the bore sizing tool.
3. The handle of the tool is equipped with a 3/8-16 UNC thread for use with a slide hammer.
4. Clean the bore of any debris.
5. Lubricate the OEM valve and bore with ATF.

### Install parts in the following order:

1. Sonnax 3-2 shift timing valve.
2. OEM spring, Sonnax retainer.
3. OEM spring.
4. OEM pull-in valve.
5. OEM end plug.
6. OEM or Sonnax retainer clip, **96201-10**.