

# **TORQUE CONVERTER PARTS**

# FD-HT-33HS

**UPDATED DESIGN / FORD 4R100 & EARLY 5R110W TURBINE HUB** 

## **Details:**

- 31-tooth internal spline
- 68-tooth external spline
- Made from AISI 1045 steel forging
- Induction heat-treated internal splines for long life

### **Associated Items:**

- FD-DA-13, OEM multiplate clutch assembly
- MZ-RV-1L, Rivets (10)
- FD-WS-11, Reinforcement ring
- FD-WP-17, Plastic thrust washer
- FD-N-5, Thrust bearing
- FS-WS-20 & 30, Bearing shims

# Part No. FD-HT-33HS

Turbine Hub

# Improved oil flow holes!



## Sold in prepackaged quantities of 1 unit

Please refer to our

## **TORQUE CONVERTER PARTS CATALOG VOLUME 6**

### FD-HT-33HS is:

Item Number 17 of Reference Figure 2.01 on page 58 and Item Number 16 of Figure 2.02 on page 60.

Sonnax now offers an updated design that improves oil flow for piston release for 4R100 units. On the factory 4R100 converter piston, release oil flows between the needle bearing and front cover. A large amount of bearing clearance is required for the oil to flow outward and release the piston. The Sonnax turbine hub has been designed for improved piston release flow. The oil exits on this hub on the outside through angled holes, like those on the 5R110W turbine hub. The leadle bearing clearance can now be reduced to improve bearing life.

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