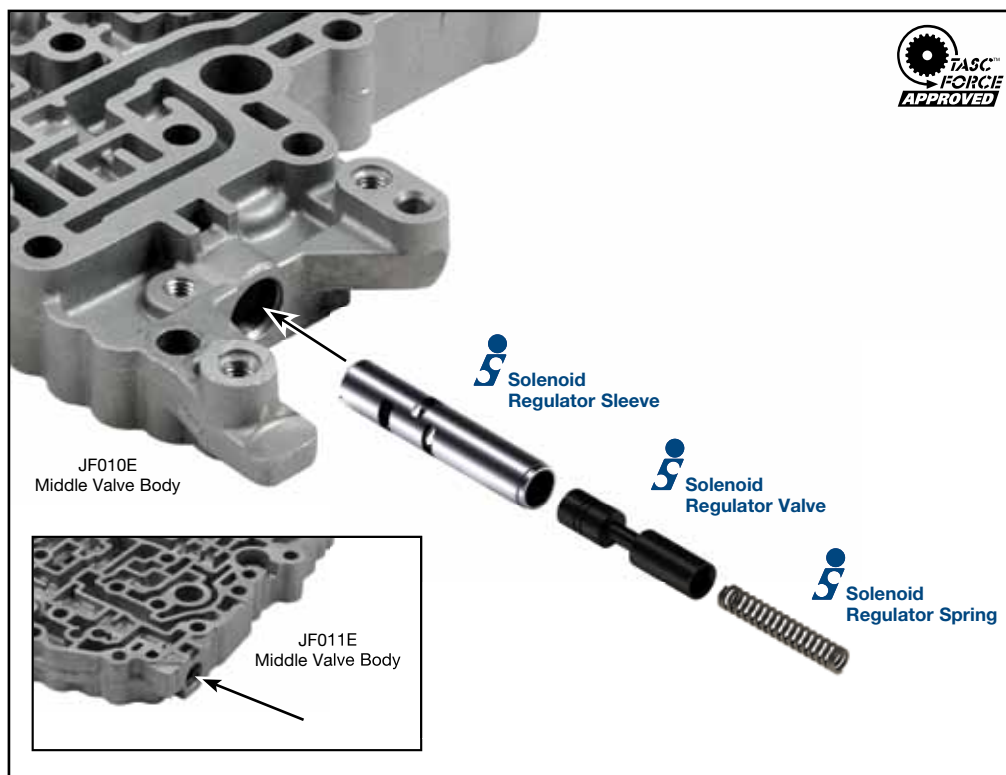


Solenoid Regulator Valve Kit

113741-01K

1 Solenoid Regulator Valve
1 Solenoid Regulator Sleeve
1 Solenoid Regulator Spring

NOTE: Fits JF010E & JF011E



Disassembly

1. Remove and discard the OEM valve and spring.
2. Keep the OEM retaining clip for reuse.

Installation

1. Remove all debris from the valve body.
2. With the recessed end of the sleeve and the spring pocket end of valve facing outboard, install the replacement sleeve/valve/spring assembly into bore far enough to reinstall the OEM retainer.
3. Reinstall the retaining clip.

Note: In some instances, the sleeve may be slightly long (.010"-.020") for the bore, preventing the retainer from securing the parts properly. If this is the case, carefully flat-sand the outboard face of the sleeve (at the recess area) until the sleeve is the proper length to fit in the bore.

Final Verification Steps

Perform a vacuum/wet air test. Either port should yield 18" of vacuum or higher.

