

4-3 Pre-Stroke Valve Bore Sizing Tool

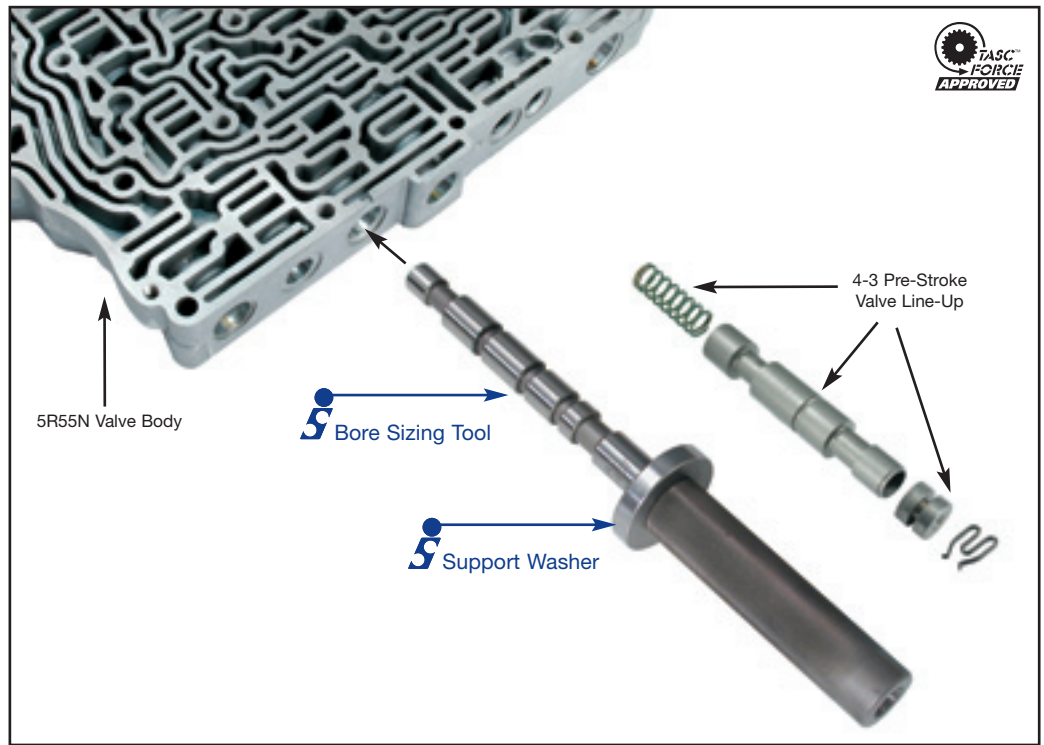
56947J-BST

1 Bore Sizing Tool
1 Support Washer

Also available:

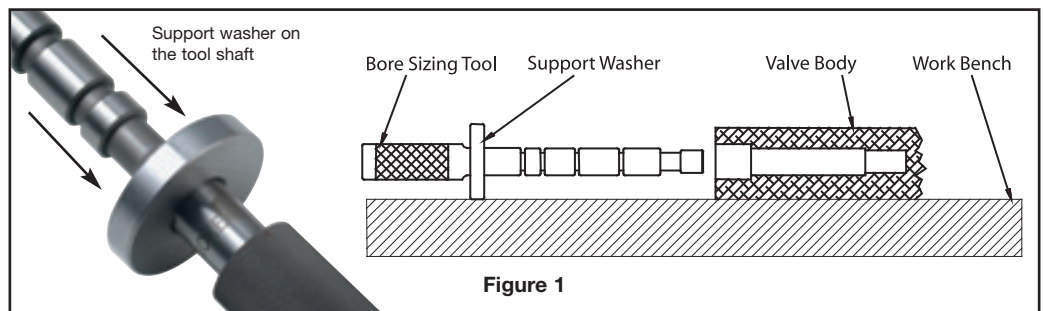
56947J-S1

4-3 Pre-Stroke Valve Spring



INSTALLATION

1. Remove OEM clip, plug, valve and spring.
2. Lubricate the bore sizing tool with ATF.
3. Install the support washer on the tool shaft (see Figure 1).
4. Orient the valve body with the separator plate side up.
5. Insert the sizing tool into the bore. There is likely to be some interference between the tool and bore, so it may be necessary to use a hammer when inserting the bore sizing tool. The handle of the tool is equipped with a 5/16-18 UNC thread for use with a slide hammer.
6. Clean the bore of any debris.
7. Lubricate the OEM valve and bore with ATF. Reinstall the OEM valve and spring, and OEM plug and clip.



FINAL VERIFICATION STEPS:

1. Once the valve is reinstalled, check for free movement.
2. Resize bore as needed.