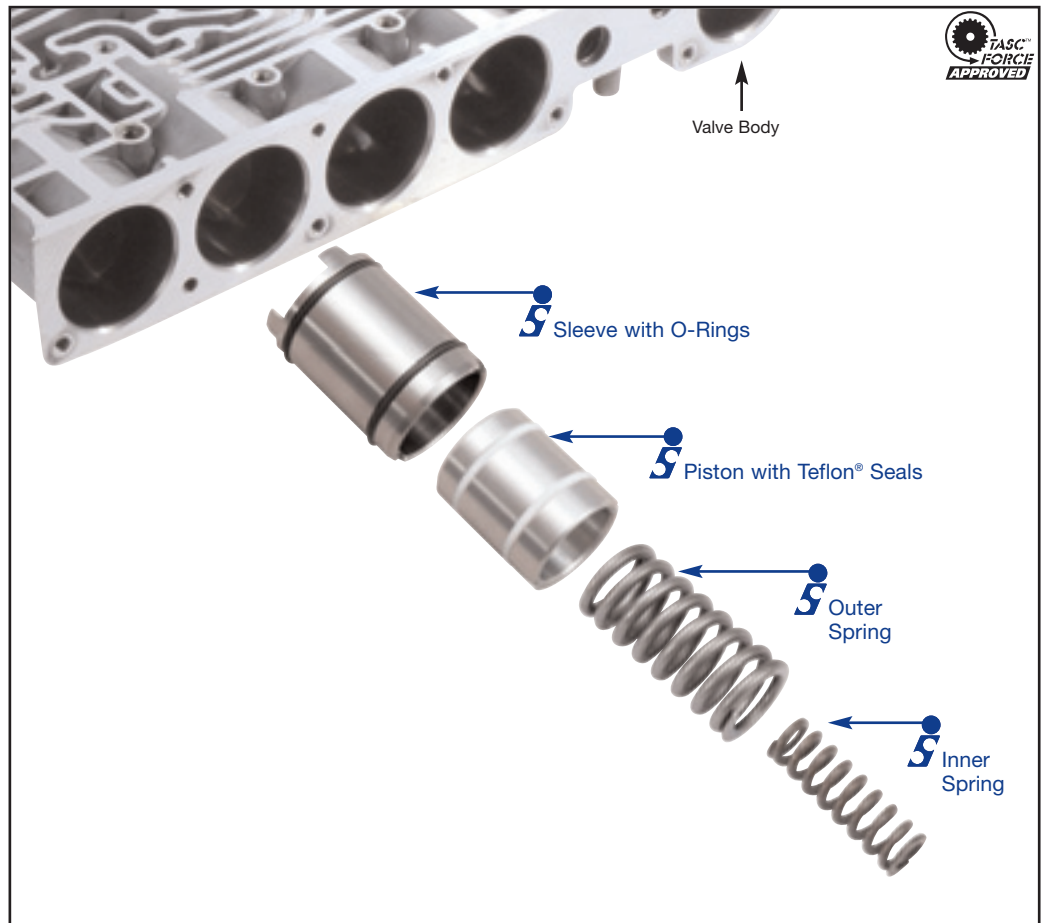


Accumulator Piston & Sleeve Kit

44892-03K

- 1 Sleeve
- 1 Piston
- 2 Springs
- 2 O-Rings
- 2 Teflon® Seals

Note: Fixes any of the five accumulator bores.



INSPECTION:

Inspect each of the accumulator casting bore pockets for signs of wear or damage.

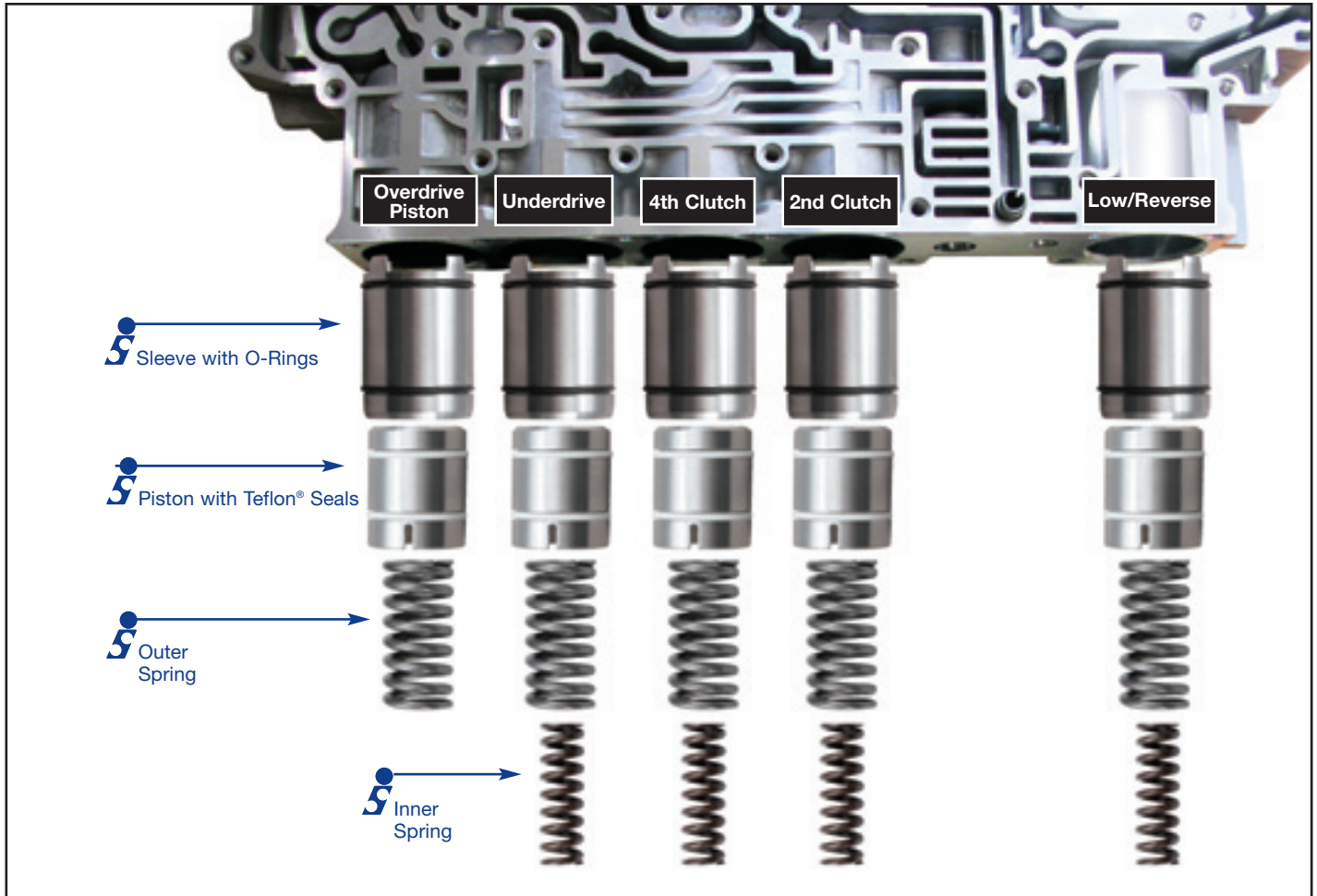
DISASSEMBLY:

Remove and discard the OEM piston, seals and springs.

45RFE, 545RFE

PART NUMBER 44892-03K

Accumulator Piston & Sleeve Kit



INSTALLATION:

1. Install the two o-rings in the two outside diameter grooves on the steel sleeve. Lubricate sleeve and o-rings for ease in casting pocket installation.
2. Push the o-ringed sleeve into the casting pocket, four tabs first as shown in the photo.
3. Install the two Teflon® seals into the two outside diameter grooves on the replacement piston. Lubricate the piston and seals for ease in installation.
4. For all five bores, the piston should be installed with the open end facing outward, as shown in the photo.
5. Both replacement springs should be installed if refurbishing the following locations:
 - Low/Reverse
 - 2nd Clutch
 - 4th Clutch
 - Underdrive

Only the outer replacement spring should be installed if refurbishing the Overdrive location.

