

COMPLAINT

SECONDARY COMPLAINTS

Erratic/No TCC, 2nd Gear starts

- Low reverse switch code

CAUSE

Solenoid switch valve plugs cocking in the bore and/or bore wear at the switch valves.

CORRECTION

The replacement switch valve plugs feature a guide stem that connects the two halves and prevents valve cocking.

Oversized Solenoid Switch Valve Plug Kit

92835-22K

- Oversized Replacement Plugs (2)
- End Plug
- O-Ring

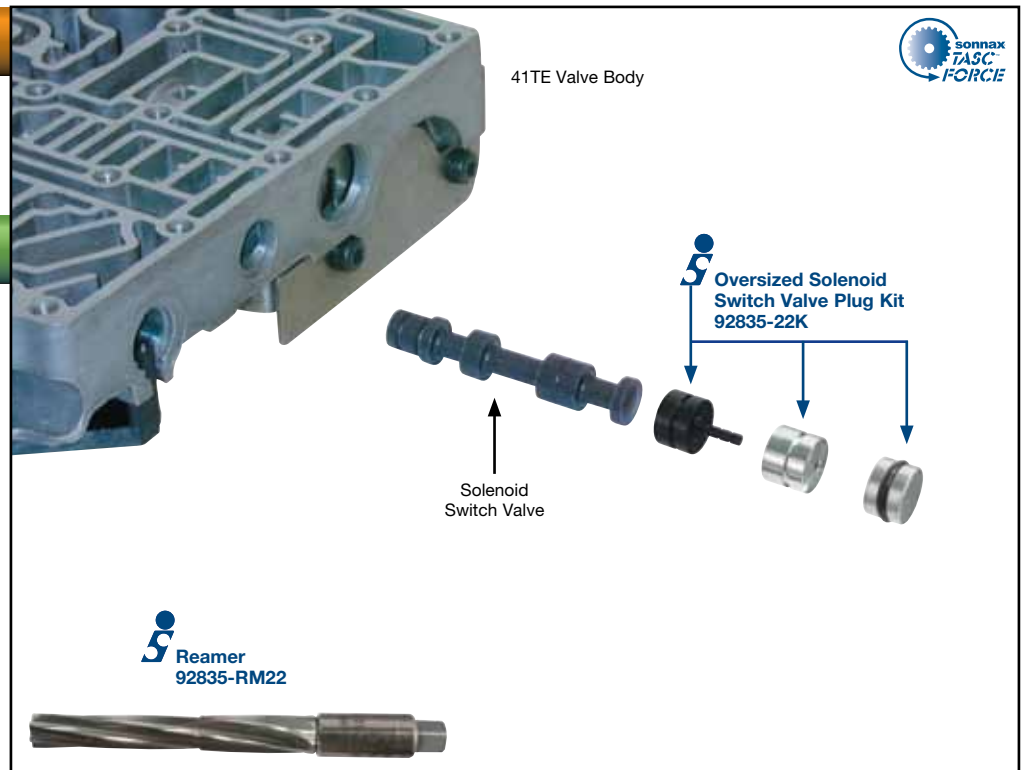


NOTE: For VLP units only

Reamer

92835-RM22

Reamer



Common complaints with 41TE and 42RLE transmissions include erratic or no torque converter clutch control, second gear starts and/or low reverse switch code. These can be caused by the solenoid switch valve plugs cocking in the bore and hanging up. Another cause of these complaints can be bore wear at the switch valves due to the cocking action and/or continuous oscillation of the plugs. For VLP units with excessive wear, Sonnax offers an oversized solenoid switch valve plug kit **92835-22K** that requires reamer **92835-RM22**.

NOTE: For 41TE, 42LE/RLE and 45/545/68RFE non-VLP units, an oversized solenoid switch valve plug kit **92835-18K** and **92835-RM** reamer also are available, as well as a drop-in valve plug replacement kit **92835-02K** for these non-VLP units which do not exhibit excessive bore wear.

Features & Benefits

- The two functional plugs have been redesigned to prevent cocking in the bore.
- One plug features a tightly toleranced thru-hole that guides a stem on the mating plug.
- The O-ringed end plug positively seals the reamed bore.

You need this if...

A wet air test at either indicated port produces leakage from adjacent ports or past the plugs.

