PART NUMBERS 92004-L, -LOS, -SP

## **Overdrive Clutch Hub Bushing**

**92004-LOS** Housing I.D. Size .9410 5 Bushings Late Design

92004-L Housing I.D. Size .9370 5 Bushings Late Design

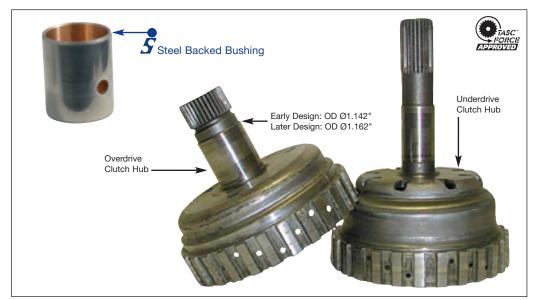
92004-SP Housing I.D. Size .9590 5 Bushings Early Design

Note:

92004-LOS is for the later design (1996 & up) 41TE, 42LE Housing Dia. .9410

92004-L is for the later design (1996 & up) 41TE, 42LE Housing Dia. .9370

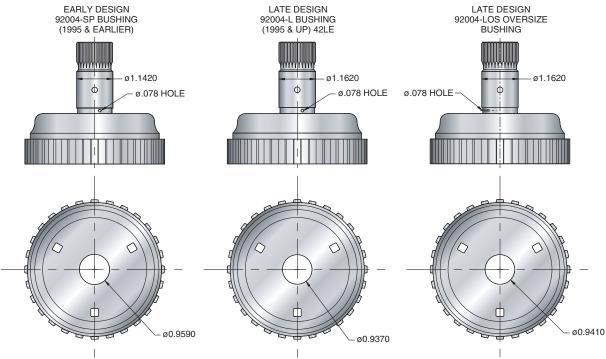
92004-SP is for the early design (1995 & earlier) 41TE Housing Dia. .9590



## **Installation Instructions**

- 1. Remove the two OEM steel-backed bushings from the inside diameter of the overdrive clutch hub shaft.
- 2. Verify correct part number application. Plug gauge not supplied by Sonnax (see supplied drawing for making a plug gauge).
- 3. Press the replacement bushing into the overdrive shaft, making sure that the cross hole lines up with the cross hole in the overdrive shaft.

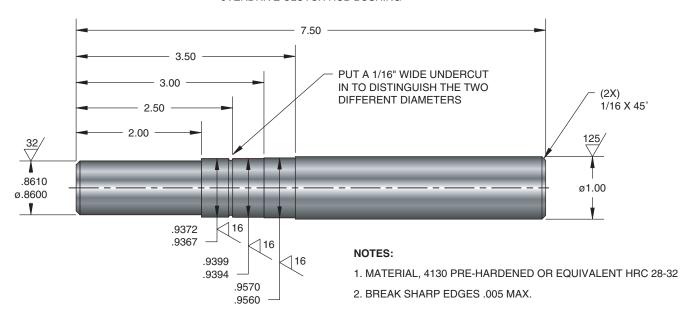
## 92004-L, 92004-LOS, 92004-SP, OD CLUTCH HUB





PART NUMBERS 92004-L, -LOS, -SP

## PLUG GAUGE DRAWING FOR CHRYSLER (41TE),(42LE) **OVERDRIVE CLUTCH HUB BUSHING**



۶