



## TORQUE CONVERTER PARTS

## S-PREPQ

### SONNAPREP®, BOND ENHANCING SOLUTION



## INSTRUCTIONS FOR USE

1. Steel bonding surface finish must meet 90-125 Ra.
2. Clean the steel bonding surface with acetone or methyl ethyl ketone (MEK) using a brush or lint-free rag to remove dirt and oil contaminants.
3. Apply SonnaPrep® evenly and liberally to the steel bonding surface with a brush and allow to dry until tacky (this takes only a few seconds).
4. Without touching the tacky surface or the adhesive on the friction material, position the friction ring onto the TC piston and press in place.
5. Place the assembly in the bonding machine or oven for the appropriate heat and pressure cycle.

**Note:** Due to U.S. hazardous materials regulations, special and more expensive handling procedures are required. Some countries do not allow this product to be imported. For more information, speak with your Sonnax sales representative.