

# TORQUE CONVERTER COMPONENTS



## **Bonded Clutch Conversion Plate**

## **Application:**

Ford 4F50N

#### **Details:**

- **FD-DA-18PBF** pistons have "0" stamp for identification
- Bonded Raybestos® Power Torque: 9" x 7 ½" x .066" friction ring
- Machined from a steel forging
- Increased wall thickness for greater stiffness (.200" Thick)
- Replaces two friction clutches

#### **Associated Parts:**

- FD-O-20 Piston seal, OEM solid
- FD-O-16 Piston seal, scarf cut



### FD-DA-18PBF

**Bonded Clutch Conversion Plate** 

Prepackaged Quantity: 1 Unit

The 4F50N converter may have weak and/or broken spring clips and a worn mating piston, causing noise in this unit. Bending or replacing the spring clips is only a temporary fix.

FD-DA-18PBF is a drop in replacement piston plate that uses the existing damper, but converts the clutch from a two- to one-friction ring piston. This eliminates the noise problem found in the OEM units. This piston includes a bonded Raybestos® Power Torque friction ring. FD-DA-18PBF pistons can be identified by their "0" stamp.

NOTE: This piston may not be suitable for High Performance or Heavy Duty towing applications.

Please refer to our

TORQUE CONVERTER PART CATALOG VOLUME 6 & ONLINE CATALOG AT WWW.SONNAX.COM

#### FD-DA-18PBF is:

Item Number 18, 19, and 20 for Ford 4F50N on Page 82.