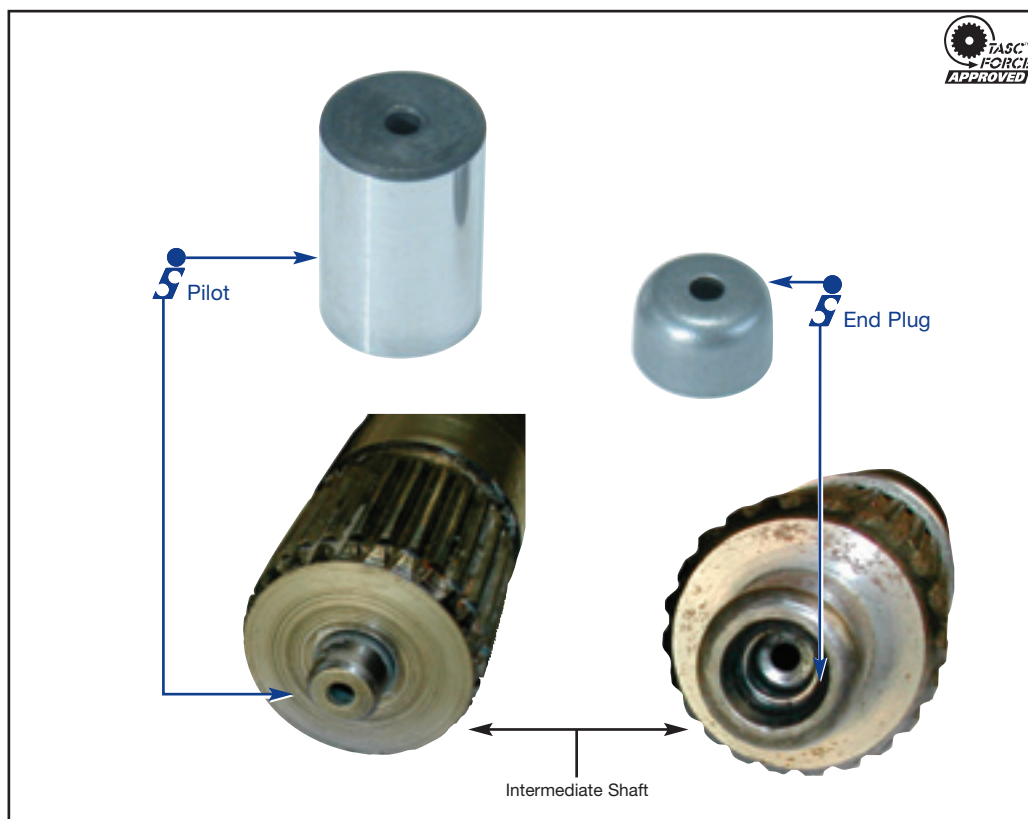


Intermediate Shaft Pilot & Endplug Kit

22171A-02K

5 End Plugs

5 Pilots



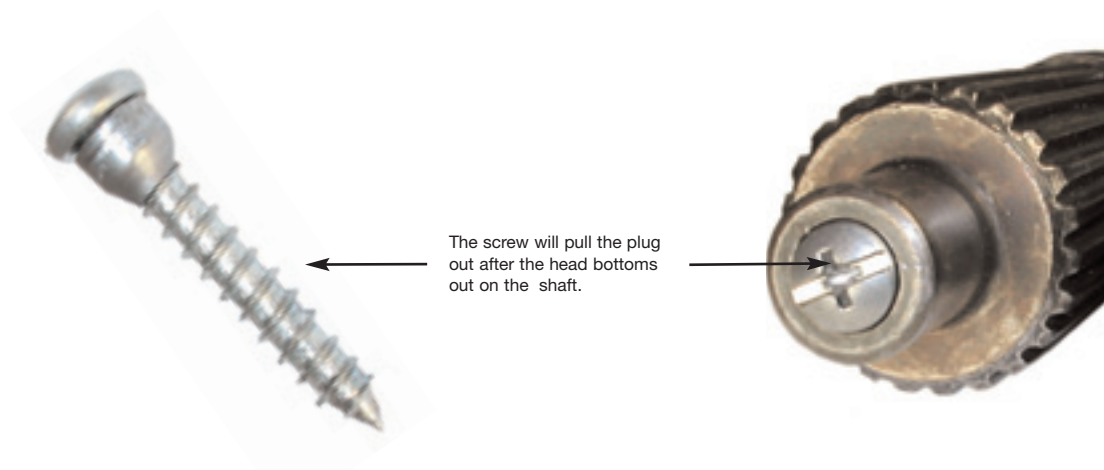
42-46-47RH/RE

PART NUMBER 22171A-02K

Intermediate Shaft Pilot & Endplug Kit

Instructions

1. Using a sheet metal screw, remove the original cup plug from the intermediate shaft.



2. Using a rod (3/16" x 17") drive the pilot out from the cup plug end.



3. Clean the intermediate shaft bore with the rod and a patch.
4. Drive the replacement cup plug into place (an AXOD servo pin works well for this).
5. Drive the replacement pilot into position. If the shaft does not have an internal stop to locate the pilot, position it so that .230" - .280" of the pilot protrudes from the shaft.