



# 28755-01

## HIGH GEAR CLUTCH DRUM PRODUCTS

H I G H P E R F O R M A N C E T R A N S M I S S I O N P A R T S

### Part No.

## 28755-01

1 High Gear Clutch Drum Kit

*Note: Patent Pending*



### INSTALLATION INSTRUCTIONS:

The **28755-01K** drum assembly comes with the precision bushing **28005** already installed. When using worn, refinished or any pump with the drum piloting diameter not to OEM specifications the finish-in-place bushing **28005X** should be used. To use the the **28005X** bushing:

Disassemble the drum assembly removing the steels, frictions, snap rings, piston, springs and spring retainers. After that drive the precision bushing from the ID of the drum. *Note: Take care not to damage or score the drum 28755-01.*

Using an appropriate bushing driver, install the FIP bushing **28005X**.

Measure the mating diameter of the pump.

Chuck the drum **28755-01** into a lathe, taking care not damage the drum.

Bore the ID of the finish-in-place bushing to be .002-.003" larger than what was measured under step 3

Thoroughly clean the drum **28755-01K** and bushing **28005X**.

Reassemble the complete drum. Make sure to use assembly lube on the 2 lip seals.