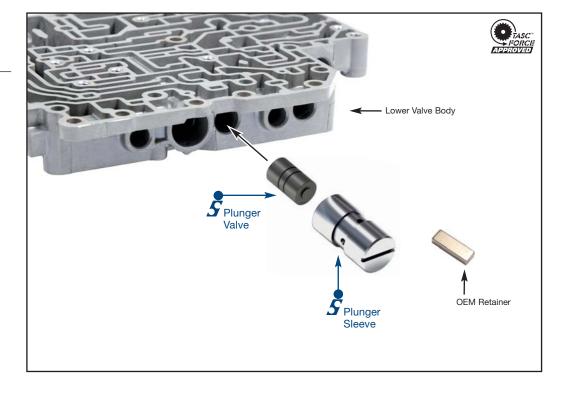
# U151E/F, U250E

**PART NUMBER 27741-04K** 

## **B1 Apply Control Plunger Kit**

#### 27741-04K

- 1 Plunger Valve
- 1 Plunger Sleeve



### Installation

- 1. Remove and discard OEM sleeve and plunger valve.
- 2. Insert Sonnax valve and sleeve assembly as shown in photo, reusing the OEM retainer

#### **Final Verification**

Perform a Wet Air Test or Vacuum Test in the location shown. If performing a WAT, no leakage should occur at the port shown. A vacuum test must hold a minimum of 18".

