4T60-E ('91 & '92)

PART NUMBERS 84754-08K, -RM

COMPLAINT

SECONDARY COMPLAINTS

CAUSE

Worn bore at the TCC regulator valve or isolator valve bore.

CORRECTION

This kit uses a sleeved TCC regulator valve and lengthened isolator valve to roperly maintain converter charge and apply oil pressure.

TCC Regulator Valve & Isolator Valve

84754-08K

1 TCC Regulator Sleeve 1 TCC Regulator Valve



1 Steel Isolator Valve

84754-RM

1 Reamer

Also Available

84754-01K '93-up PWM Units

1 Isolator Valve

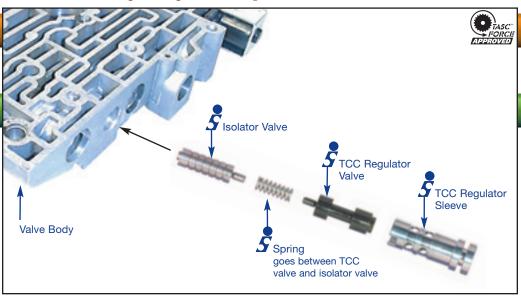
1 TCC Regulator Valve

1 TCC Regulator Sleeve

Note: 84754-01K requires no reaming.

Code 39, 740, converter shudder

• Converter overheating • falling out of lockup



Sonnax Part Summary

Common complaints in '91-'92 4T60-E transmissions are falling out of lockup at operating temperature, code 039/740, adverse lockup in cold weather, torque converter shudder, and burn-up of the torque converter clutch lining. These complaints can be caused by a worn valve body bore at the torque converter clutch regulator valve or at the isolator valve area. In '91 and '92 designs, the steel TCC-regulator valve operates in the valve body bore. This motion eventually wears the inner diameter of the bore and results in excessive leakage. This leakage allows the converter clutch apply oil (regulated line) to exhaust to the sump. Another source of leakage occurs when the hardened steel isolator valve wears the aluminum valve body bore, causing converter oil charge reduction and PWM boost oil loss. The Sonnax isolator valve and torque converter clutch regulator sleeve and valve kit 84754-08K eliminates these leakage problems.

Features and Benefits

- TCC regulator sleeve is made from highly wear-resistant aluminum.
- Closely-toleranced TCC regulator valve is made from hard-anodized aluminum to prevent wear and restore the hydraulic integrity of the assembly.
- Sonnax isolator valve has been made considerably longer than the OEM valve in order to contact
 the entire length of the valve bore.
- Annular grooves have been added to better center the valve in the bore and prevent sticking.
- A modified spring is included to work with the longer isolator valve.

Note: The 1991 & 1992 TCC regulator valves run directly in the valve body bore. In 1993 the 4T60-E TCC regulator valve was redesigned to run in an OEM sleeve. This kit **84754-08K** may only be used in the 1991& 1992 models without the OEM sleeve. For 1993-1999 models, use Sonnax kit **84754-01K**.

