

## E-Shift Valve Spring & Bore Sizing Tool

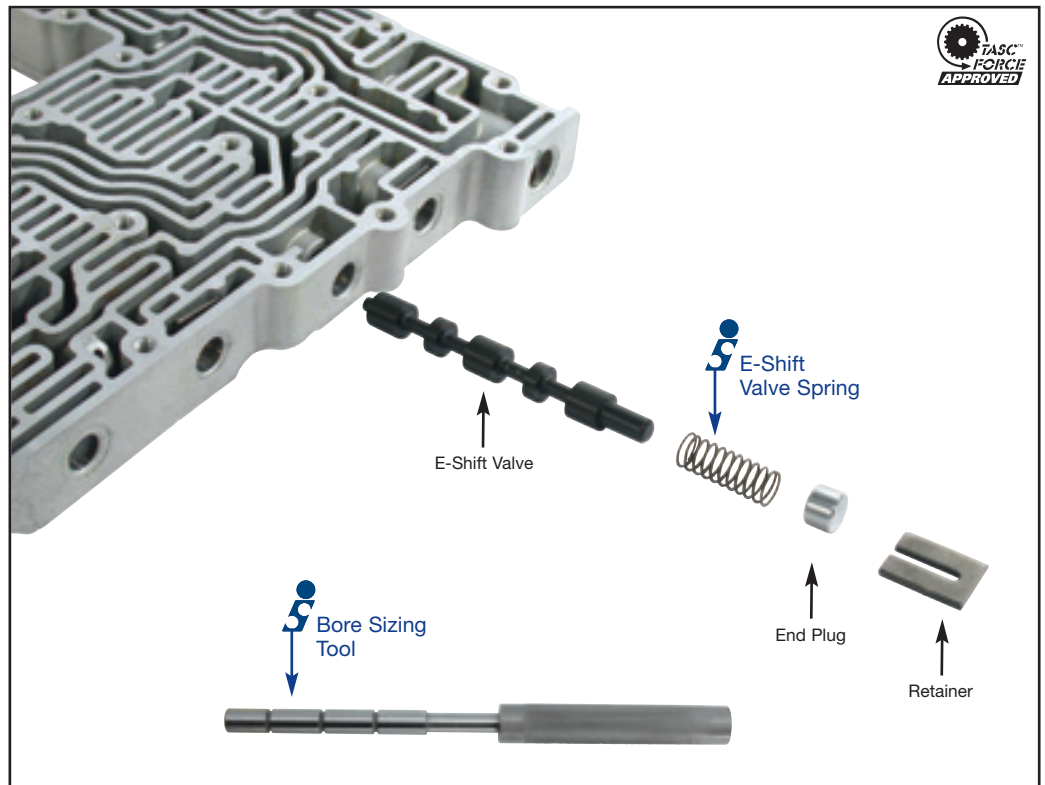
### 37000-02

1 E-Shift Valve Spring

### 37000-02BST

1 Bore Sizing Tool

**Note:** Use of the bore sizing tool is not required but is recommended.



### INSTALLATION / ASSEMBLY STEPS:

1. Remove OEM clip, plug, spring and valve. Discard the OEM shift spring.
2. Lubricate bore sizing tool with ATF.
3. Insert the sizing tool into the bore. The tool is designed to have minimal clearance or slight interference with the bore, so use of a slide hammer is recommended. The tool handle is tapped with a  $\frac{1}{8}$ -18 UNC thread for slide hammer usage.
4. Work tool back and forth until it no longer sticks.
5. Clean the bore of any debris.
6. Lubricate the OEM valve and bore with ATF. Reinstall the OEM valve, Sonnax E-shift spring, OEM plug and clip.
7. Verify smooth stroke without sticking. Resize again if needed.