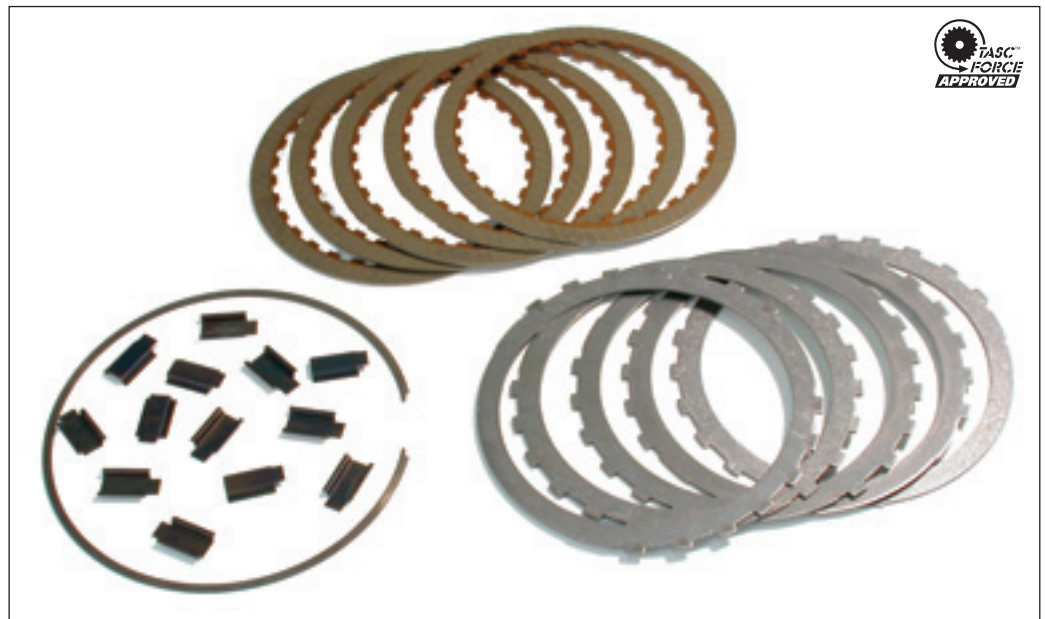


Low-Reverse Clutch Channel Insert Kit

92834-02K

13 Channel Inserts
5 Steel Clutch Plates
5 Friction Clutch Plates
1 Insert Retaining Ring

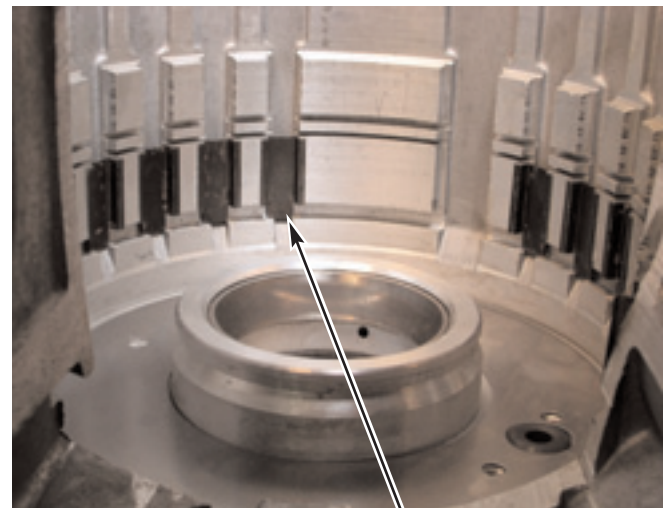


Instructions for A604/A606 Low-Reverse Clutch Channel Insert Kit

Note: Once the inserts are installed, only the included steel plates may be used. These steel plates have lugs that are specially sized to fit the installed case inserts.

1. Install inserts with the tab end of the insert toward the bottom of the case (see Figure 1).
2. Push the inserts all the way down until fully seated and the snap ring groove is not covered.
3. To install an insert in the channel at the speed sensor, first install the sensor, then grind material off of the tab end of the insert until it sits just below the snap ring groove like the other inserts.
4. Verify that the inserts are not installed into any channel that does not support the recessed bottom of the insert.
5. Verify that the steel plates do not bind in the inserts.
6. Verify that there is clearance between each insert and the apply piston.
7. Assemble low reverse frictions and steel plates.

Figure 1



Tab of insert oriented to rear of case