PART NUMBERS 15741-22K, F-15741-TL22

### Complaint

SECONDARY COMPLAINTS

## CAUSE

Wear at the B1 brake control valve bore affects apply and release rate.

## Correction

The replacement Sonnax sleeve and valve corrects circuit pressure loss and restores control of brake apply and release.

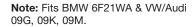
## **B1 Brake Control Valve Kit**

#### 15741-22K

- 1 Valve
- 1 Sleeve
- 1 Spring

#### F-15741-TL22

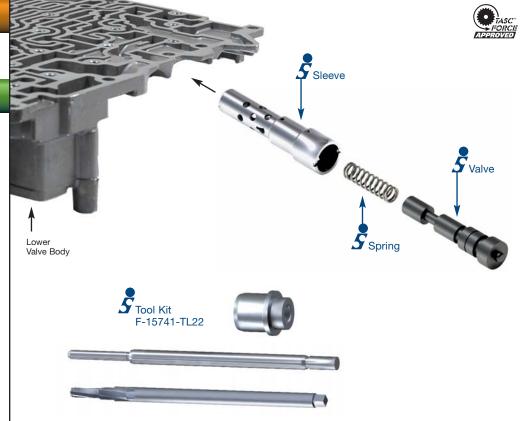
- 1 Reamer
- 1 Guide Pin
- 1 Reamer Jig



# 1000

## Harsh downshifts, Flare on 1-2, 2-3, 5-6 upshift, B-1 brake distress

• Firm 3-2, 2-1 and 6-5 coast downshifts • Drivability changes with operating temperature

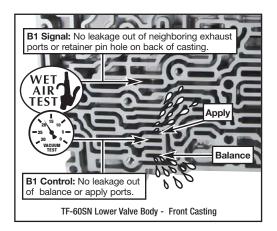


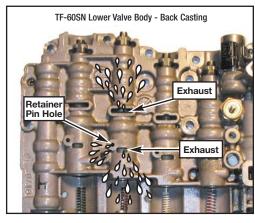
#### **Features & Benefits**

- Sonnax valve is hard-coat anodized aluminum to provide wear resistance.
- An annular groove has been added to the valve for better centering in the bore.
- The highly wear-resistant Sonnax sleeve provides over 80% more support than the OEM casting.
- A new spring is included to allow proper calibration.

#### You need this if...

Either a Wet Air Test or a Vacuum Test in the locations shown, result in leakage. A vacuum test must hold a minimum of 18".







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