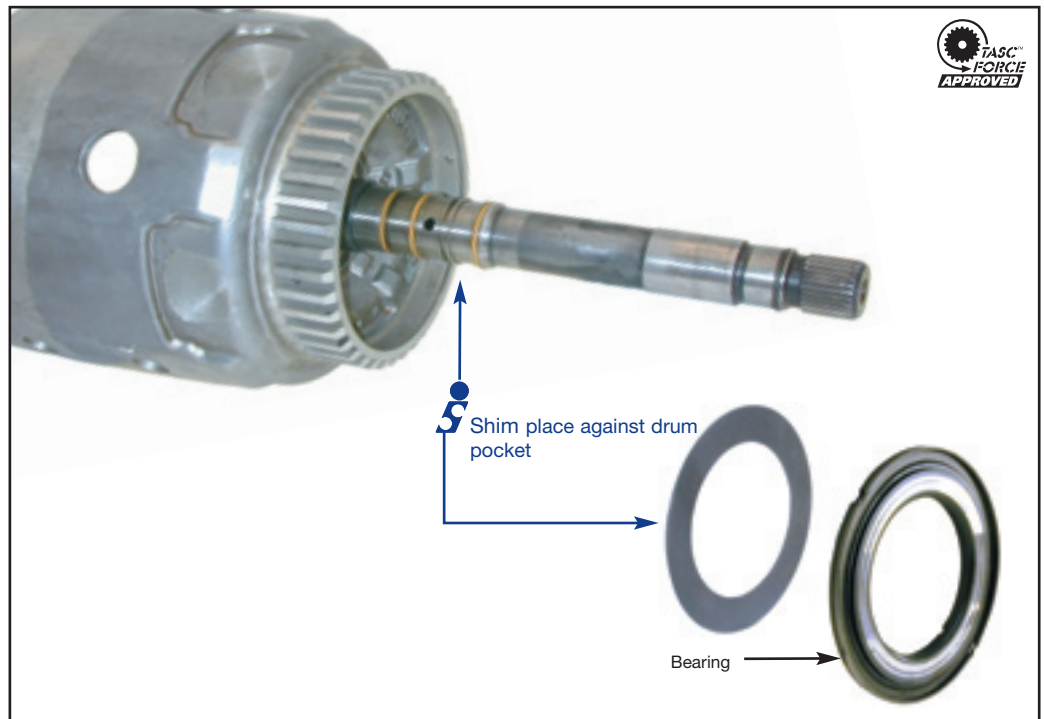


Stator to Input Housing Shim

77409-15

10 Front Unit Endplay Shims .0160"



Installation Instructions

Measure assembled unit endplay with a dial indicator on the input shaft. Load the shaft inward, zero the dial indicator, then pull the input shaft out towards the pump. The reading obtained on the dial indicator is the total unit endplay. OEM specification is .005" to .036", and OEM washers range from .074" to .120". The Sonnax shim is .015" thick.