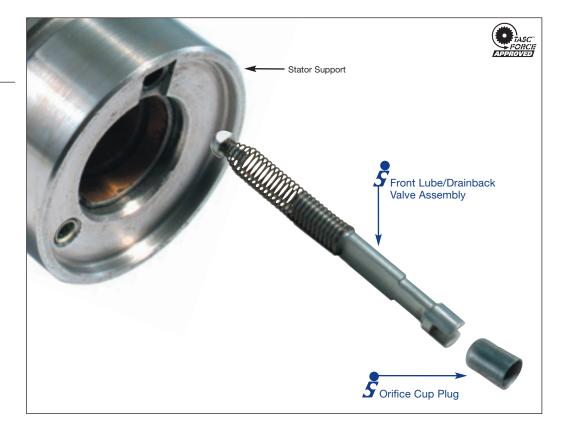
E40D, 4R100

PART NUMBER 36425-01K

Front Lube/Drainback Valve

36425-01K

1 Front Lube/Drainback Valve Assembly1 Cup Plug



Instructions:

- 1. Use a common sheetrock screw to remove the orifice cup plug from the stator support.
- 2. Discard the old orifice cup plug (the screw is only used for removing the orifice cup plug).
- 3. Remove the existing front lube/drainback valve.
- 4. Make sure to remove the ball seat, it may be separated from the spring.
- 5. Clean and inspect bore, making sure bore is clear of any debris.
- 6. Place the new assembly into the cleaned bore as shown in above photo.
- 7. Install the new orifice cup plug into bore, orifice cup plug should be .030" to .060" below flush.
- 8. Lightly stake bore to prevent orifice cup plug from backing out of bore.

