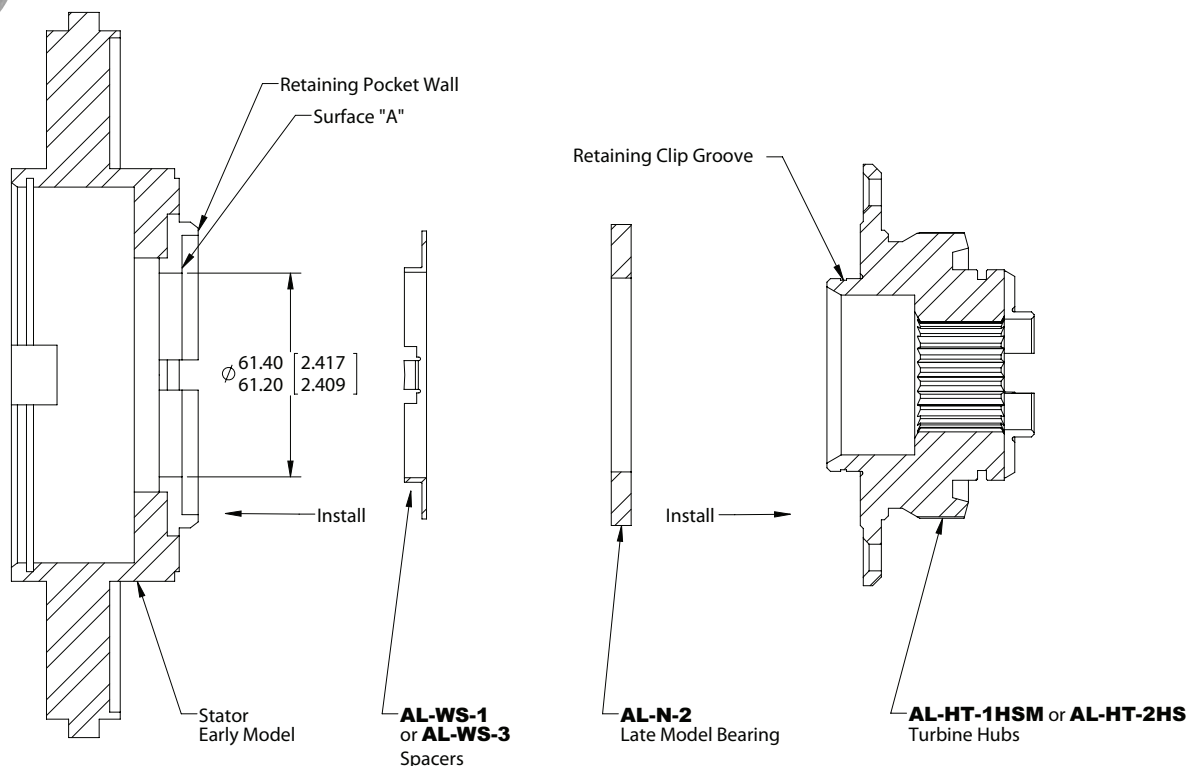




TORQUE CONVERTER PARTS

AL-HT-2HS

MODIFIED TURBINE HUB



MODIFICATION INSTRUCTIONS

Modifying the early-model stator for use with the early-model modified turbine hub **AL-HT-1HSM** or **AL-HT-2HS**:

1. Remove retaining pocket wall by machining flush with surface "A".
2. Machine the stator ID to 61.40-61.20mm (2.417-2.409") to accept **AL-WS-1** or **AL-WS-3**.
3. Remove any burrs.