

## Oversized Throttle Valve

### 77968

1 Oversized Throttle Valve

### 77968-RM

1 Reamer

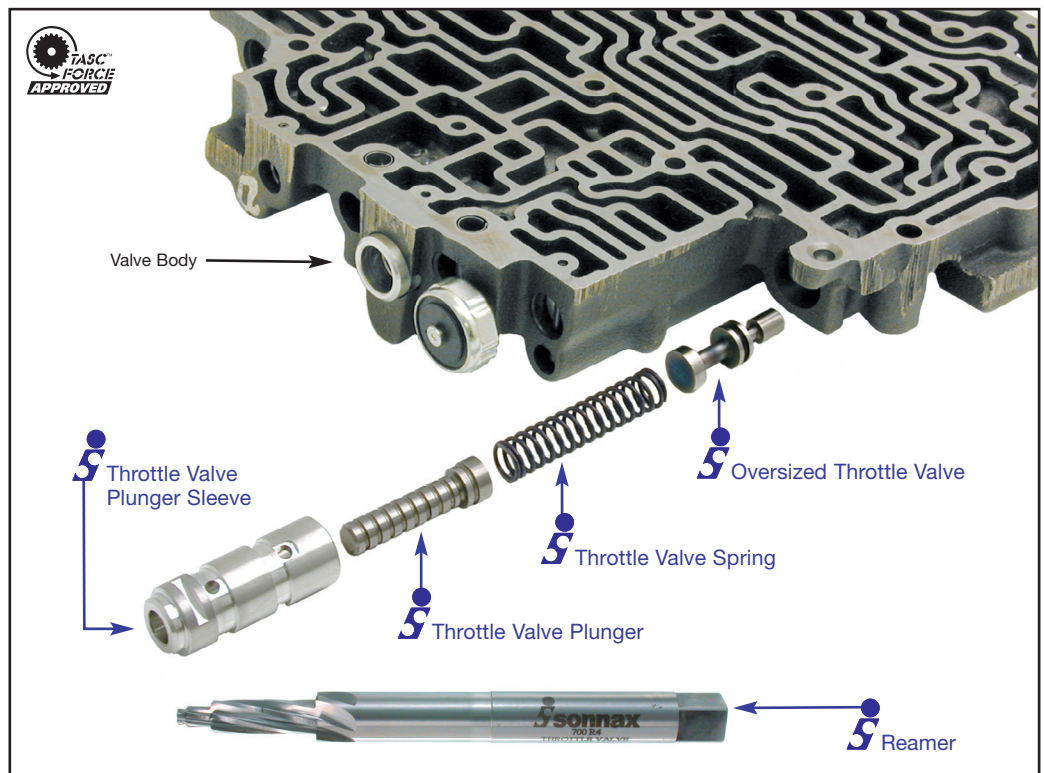
#### Notes:

1. Not compatible with early '82-'90 aluminum sleeve units.
2. It is necessary to use Sonnax Reamer 77968-RM to re-qualify worn valve body bore.

Also Available:

### 77968-01K

5 Throttle valve springs



### Installation Instructions

1. Remove the throttle valve (TV) plunger, TV bushing, and throttle valve from the TV bore in the valve body. It is necessary to remove the two spring pins first.
2. Discard the throttle valve.
3. Clean the bore of any debris.
4. Hand ream the bore utilizing Sonnax reamer 77968-RM and a standard tap wrench. Make sure to use plenty of cutting oil.
5. The reamer will pilot on the TV bushing bore. The end of the reamer must reach the bottom of the valve body bore.
6. Remove all chips and debris from the valve body bore.
7. Install the new oversized throttle valve 77968. The throttle valve should move freely in the newly reamed bore.
8. Reinstall the TV bushing, TV plunger and 2 spring pins to the valve body.

