

## Oversized Accumulator Pin & Reamer

### 77754-01K

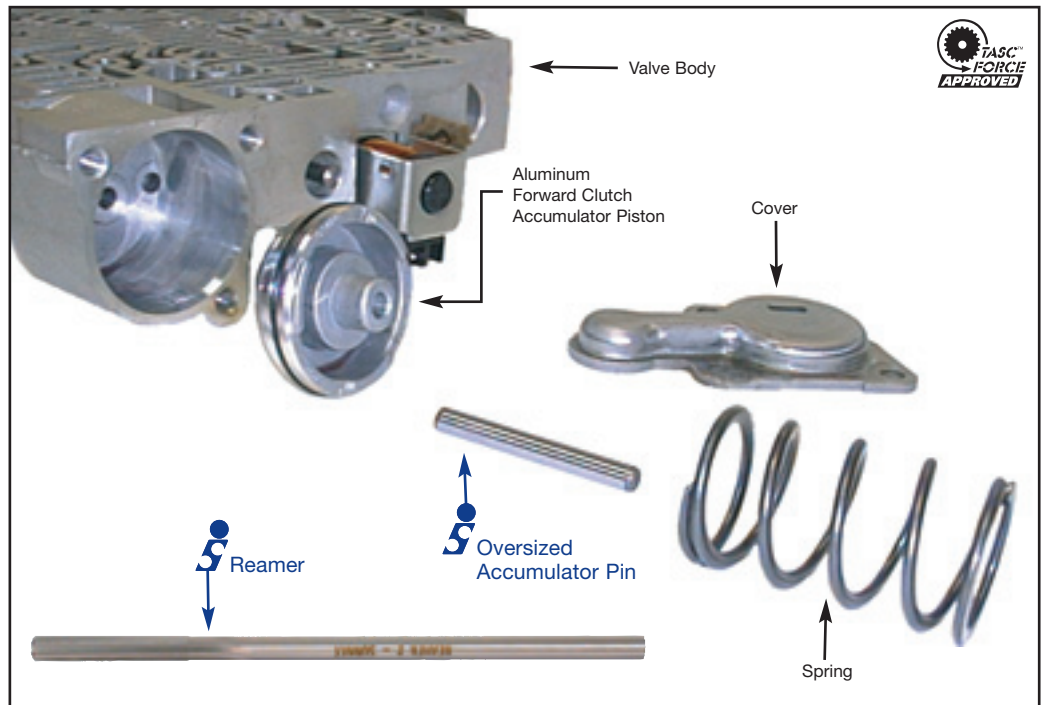
4 Accumulator Pins



### 77754-02K

10 Accumulator Pins

1 Reamer



### Installation Instructions

1. Remove the worn forward clutch accumulator piston and pin from the valve body bore.
2. Discard the pin.
3. Using a 1/4" straight fluted solid hand reamer (carbon steel) with a tolerance of  $-.0000"/+.0002"$ , ream the piston bore to a smooth finish, making sure to use plenty of kerosene (or suitable cutting oil) for lubricant.
4. The proper method for reaming the piston is to hold either the piston or reamer stationary while turning the opposite part. If turning the reamer, use a double handled tap wrench for best results.
5. Press the replacement pin, small diameter first, into the valve body bore until it exits the back of the hole and seats against the casting.
6. Remove any chips or debris from the accumulator piston and reassemble in accordance with GM standards.

