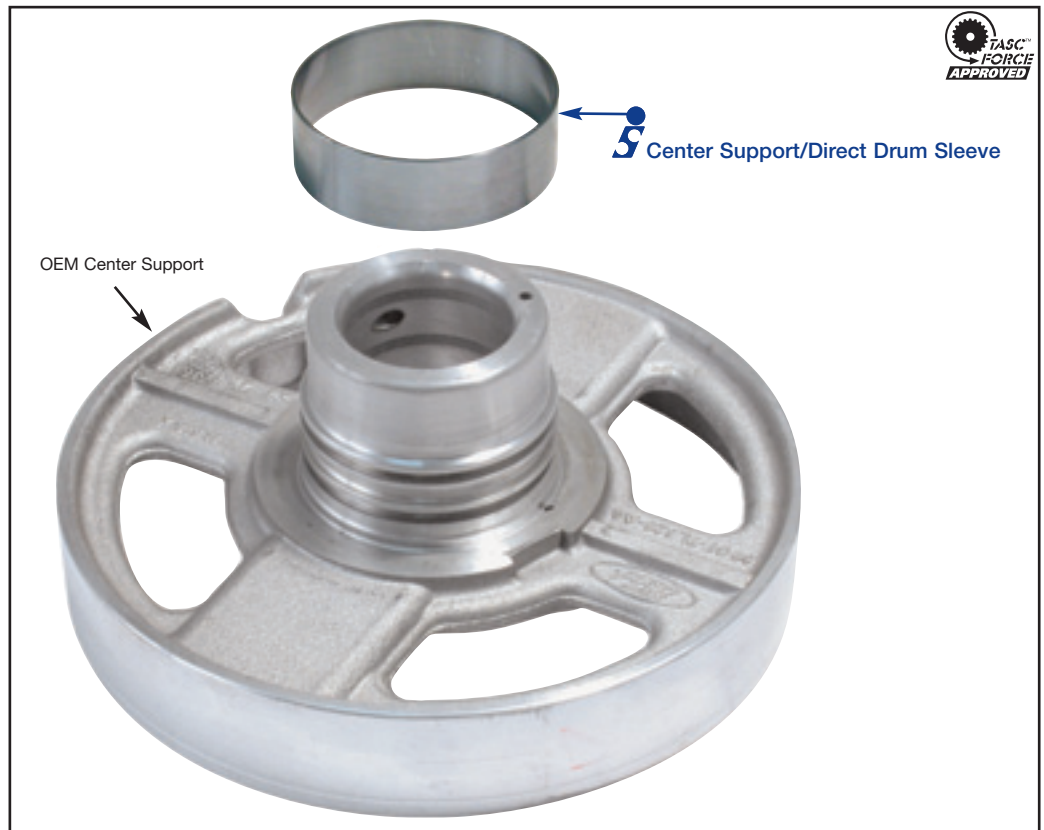


Center Support/Direct Drum Sleeve

56219-02K

1 Sleeve

Note: Fits '96 & earlier bushing style center supports only.



Instructions:

1. Remove OEM sleeve from the center support.

Note: This may be done by cutting the sleeve with a die grinder and splitting with a chisel. Extreme caution must be used to avoid cutting the center support (especially in the sealing ring area) and to avoid gouging the aluminum with the chisel.

2. Apply Loctite® 609 to the inside of the replacement sleeve.
3. Press the sleeve onto the support.
4. Remove any residual Loctite®.
5. Air check the forward clutch circuit.
6. If the fit of the direct drum bushing is tight, hone the direct drum bushing as necessary.