

## Torque Fuse® Installation for Drive-Shaft Units

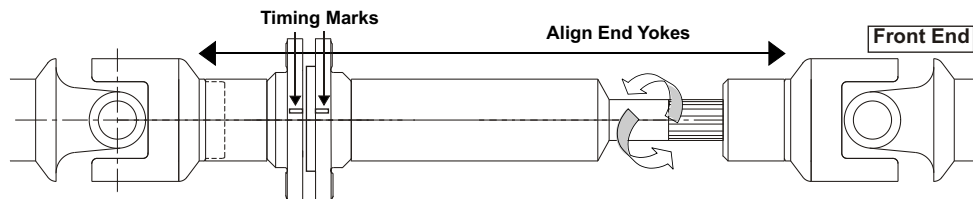
### **CAUTION!**

Failure to follow the instructions below could result in premature Torque Fuse breakage and may cause damage to the drive shaft. ( For more information Phone 403-654-2800 )

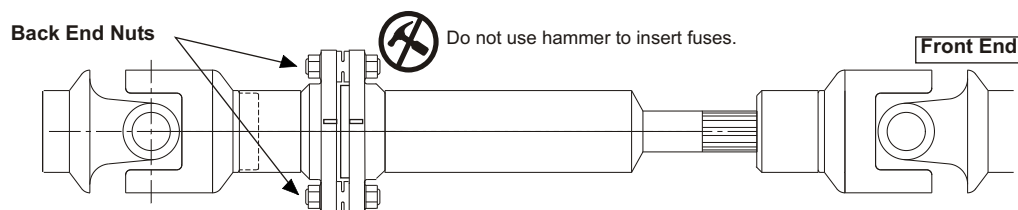
Be sure the wheels are blocked, engine is shut off and brakes are locked on before proceeding.  
Then with truck / equipment in gear loosen nuts on each of the torque fuses until they clear the recess in which they sit; remove the broken torque fuses from the slots.

Line up timing marks on the Power Train Saver flanges. Install torque fuses one at a time. Tighten the back end nuts only as you are installing. After all three torque fuses are in place, tighten the front end nuts. Then all torque fuses must be torqued down to 220 ft/lbs. See complete installation instruction diagram below.

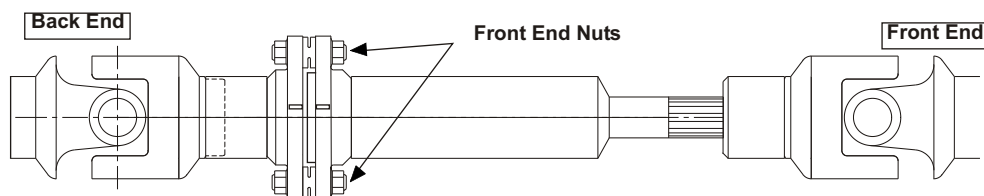
1. Turn the front of the drive shaft to **Line Up The Timing Marks** on the Power Train Saver flanges. **Also, End Yokes Must Be Aligned** as shown below.



2. Install Torque Fuses one at a time. **Tighten The Back End Nuts Only As You Are Installing Them.**



3. After all fuses are in place, tighten the front end nuts. **Then Torque Down all Fuse Nuts to Specifications**  
**All Torque-Fuse Nuts *MUST* Be Torqued Down to 220 Ft/lbs.**



All Torque Fuses are Tensile Tested, Weight Rated, Durable & Accurate  
They are stamped on one end with a letter or number to identify the force in which they shear.



## Torque Fuse® Installation for Industrial Flange Units

### **CAUTION!**

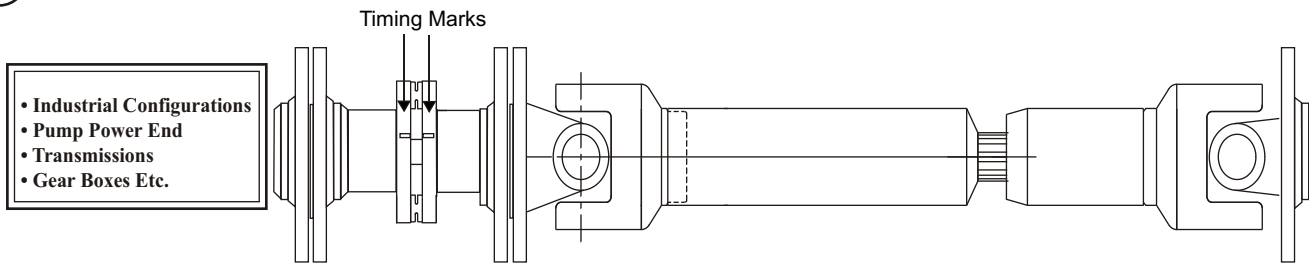
Failure to follow the instructions below could result in premature Torque Fuse breakage and may cause damage to the drive shaft. ( For more information Phone 403-654-2800 )

Be sure equipment is shut down and not turning before removing or installing Torque Fuses®. Then with equipment in gear loosen nuts on each of the torque fuses until they clear the recess in which they sit; remove the broken torque fuses from the slots.

Line up timing marks on the Power Train Saver flanges. Install torque fuses one at a time. Tighten the back end nuts only as you are installing. After all three torque fuses are in place, tighten the front end nuts. Then all torque fuses must be torqued down to 220 ft/lbs. See complete installation instruction diagram below.

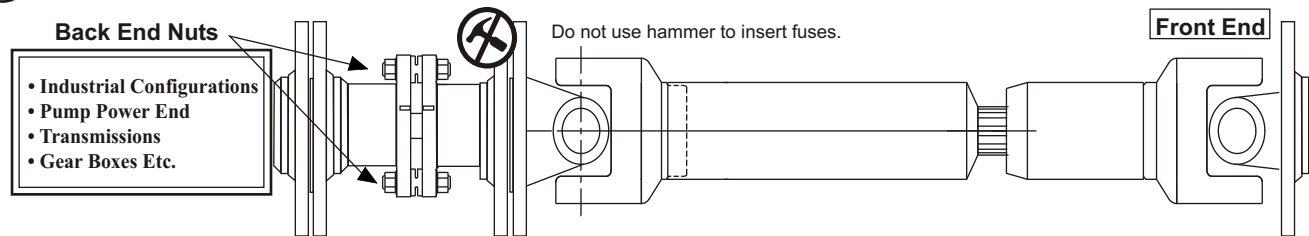
1.

Turn the driveshaft to Line up the timing marks on the Power Train Saver flanges.



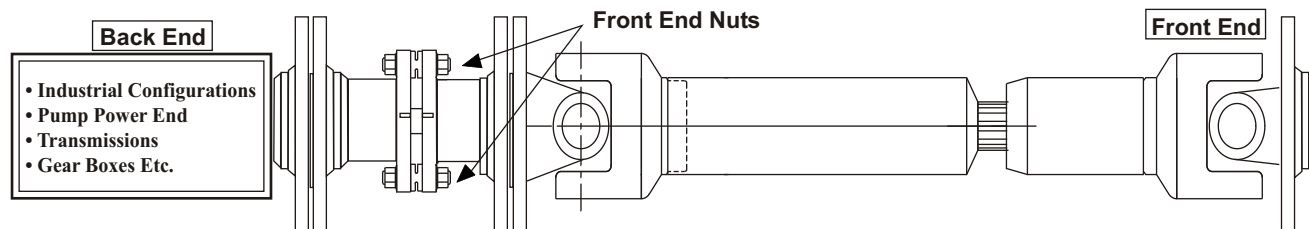
2.

Install torque fuses one at a time. Tighten the back end nuts only as you go.



3.

Tighten the front end nuts. Then torque down all fuse nuts to 220 ft/lbs.



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They are stamped on one end with a letter or number to identify the force in which they shear.

