

## 3-4 Accumulator Sleeve Kit

### 77998-01K

1 Repair Sleeve  
1 Piston with O-Ring  
1 Accumulator Pin

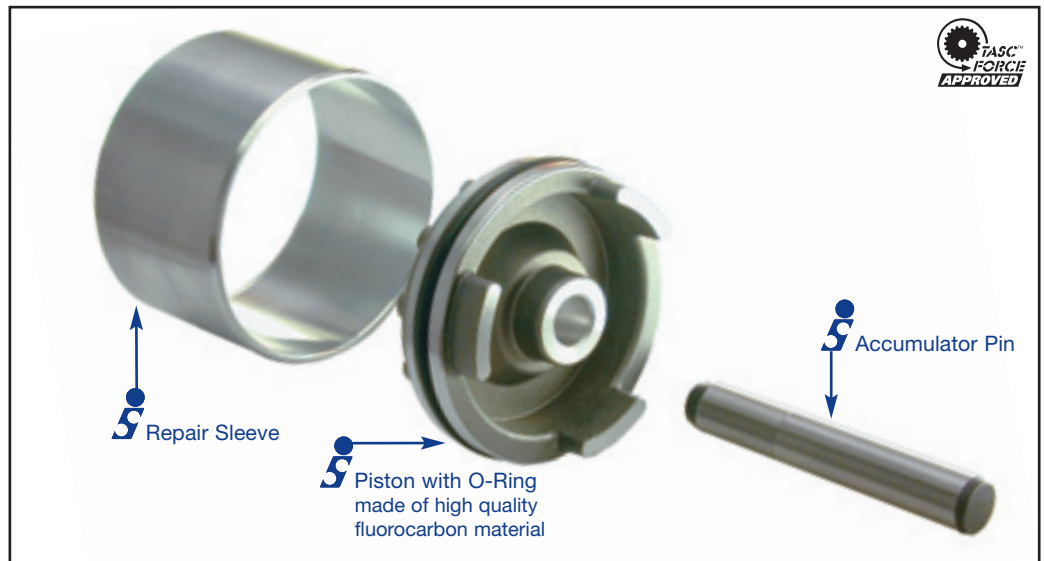
Also Available:

### K77898 77898E-K

Reverse Boost Valve Kits

### 77999

Accumulator Pin Kit



### Installation Instructions

1. Remove any burrs or raised areas from the accumulator bore.
2. Clean out all chips and dirt from within the bore. Remove any grease with a solvent that is Loctite® compatible.
3. Apply Loctite 609® to the sleeve O.D. following Loctite® instructions.
4. Place end of sleeve with O.D. chamfer into bore and press in sleeve until it makes contact with the bottom of the bore. The top edge of this repair sleeve will sit approximately .05"-.09" below the case surface (see figure 2).
5. Install o-ring in piston groove and lubricate with Transjel™. Assemble accumulator piston, pin and OEM spring as you would normally.

**Note:** The sleeve inner diameter has a surface of 16 Ra. There is no need to buff or scuff the sleeve I.D. before piston assembly.

