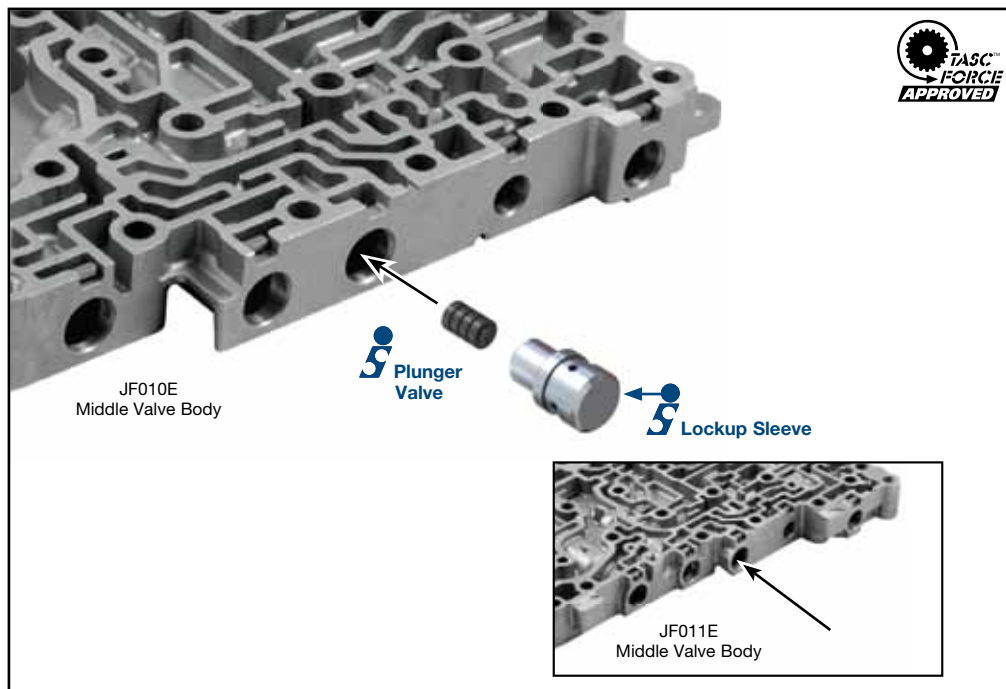


Lockup Control Sleeve & Plunger Kit

113741-11K

1 Lockup Sleeve
1 Plunger Valve

NOTE: Fits JF010E & JF011E



Disassembly

1. Remove and discard the OEM sleeve and plunger.
2. Keep the OEM retainer, lockup control valve and spring for reuse.

Installation

1. Thoroughly clean the bore.
2. Install the OEM clutch control valve.
3. Install the OEM spring.
4. Install the Sonnax control sleeve & plunger valve.
5. Install the OEM retainer.

Final verification...

Vacuum testing at designated test point shown should reach at least 14 in-Hg.

