

Intermediate Servo Piston and Sleeve Kit

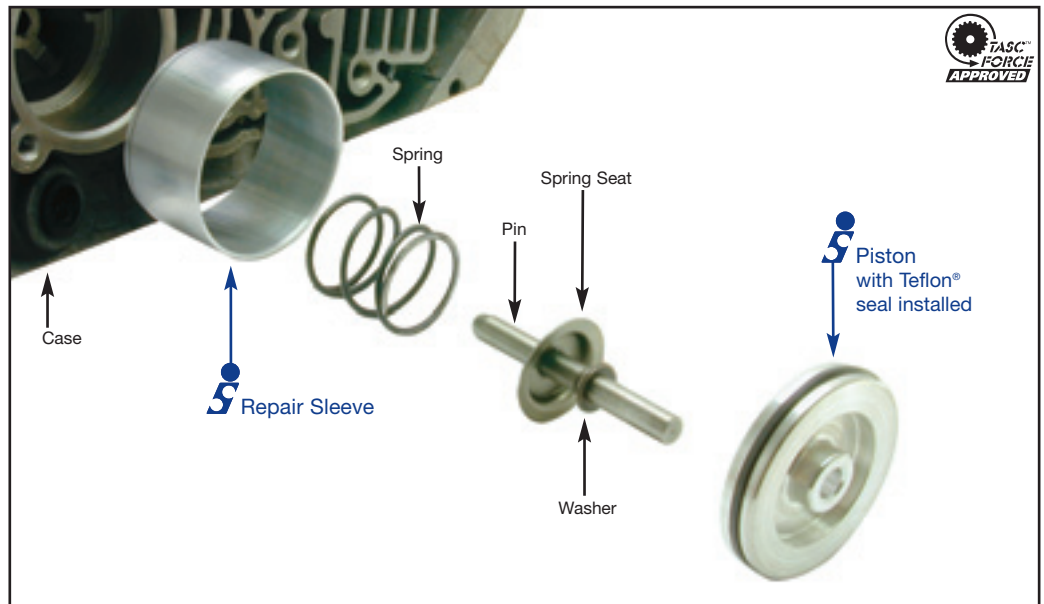
35709-01K

1 Servo Piston
1 Sleeve
1 Teflon® Seal

Also available

35709-SK

10 Teflon® Replacement Seals



Installation Instructions

1. Remove burrs or raised areas from the bore.
2. Prepare the bore with 150-grit emery cloth for Loctite® adhesive.
3. Clean with a Loctite® compatible solvent.
4. Apply Loctite 609® to the sleeve O.D. and the housing bore.
4. Press in the sleeve, until the O.D. chamfer makes contact with the bottom of the bore. The bore is not perpendicular to the case, the sleeve will extend .03"-.08". This will not interfere with the accumulator piston nor block the exhaust port.
5. Remove excess Loctite®.
6. Install seal ring in piston groove. Assemble servo piston.

Note: The sleeve inner diameter has a surface finish of 16 Ra. There is no need to polish or scuff the sleeve I.D. before piston assembly.

