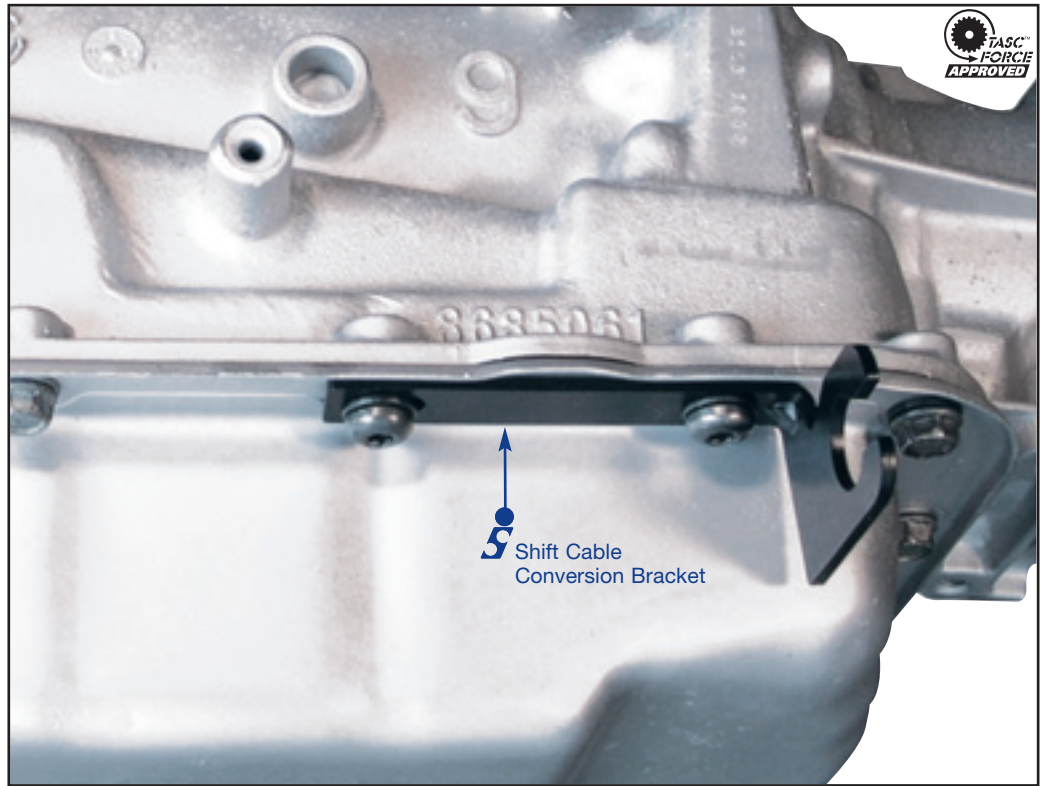


34913-01

1 Shift Cable Conversion Bracket

NOTES: When top mount bosses are broken or damaged use the Sonnax bracket as an alternative to OEM brackets. Some cases may require drilling and threading of NSS bosses.

Vehicles with case-mounted NSS have longer manual shafts. If using an early case in a later vehicle, be sure to install longer manual shaft.



INSTRUCTIONS

Notes: NSS bosses on early cases may require drilling and threading.

Vehicles with case-mounted NSS have longer manual shafts. If using an early case in a later vehicle, be sure to install longer manual shaft.

If the transmission pan has an extended lip where the bracket mounts, the lip must be cut away. Remove the lip using a cut-off wheel so it is flush with remainder of pan



Bracket installation

1. Install bracket so cable is mounted in same location as with OEM bracket.
2. Reuse OEM top-mount bolts to install Sonnax bracket at pan location.
3. Apply thread-locking compound to bolts.
4. Tighten bolts to 7-10 ft. lbs. (4L60-E) or 18 ft. lbs. (4L80-E).
5. Install and adjust cable following standard procedures.

Sonnax Bracket 34913-01

Converts	To be used in
1994-95 4L60-E Case	1996-97 Vehicles
1994-95 4L80-E Case	'96 Vehicles
Replaces OEM bracket for units with broken bosses	
4L60-E Bracket Stamped 15995247	1996-2000 CK Truck 1996-2005 M/L Astro Van
4L80-E Bracket Stamped 15995246	1996-1997 CK Truck