



Outer Stator Race

Part No.

GM-R-15

Application

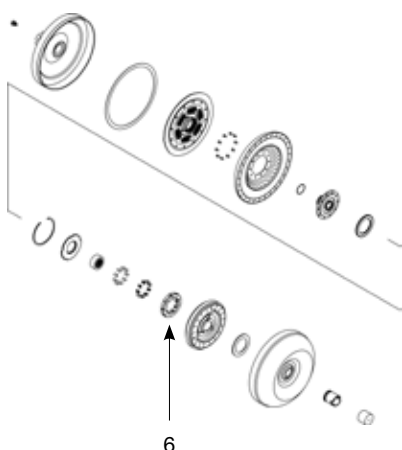
- GM 300mm, 4L60-E
- Conversion for BW 310mm LU (A618), GM 400 (3L80), AT540, Buick 350

Associated Parts

- **GMBW-WS-40** Conversion Spacer
- **GM-S-11** Accordion Spring
- **GM-RO-572** Roller
- **GM-HR-2** Inner Stator Race, GM 300mm & GM 298mm
- **GM-HR-1** Inner Stator Race, BW 310mm LU (A618), GM 400 (3L80), AT540, & Buick 350

Illustration Reference

GM-R-15 is item number 6 below. For detailed illustration, visit www.sonnax.com.



GM 300mm LU, 4L60-E



GM-R-15 is a drop-in replacement outer stator race for the GM 300mm converters.

GM-R-15 outer stator race can be combined with the Sonnax **GMBW-WS-40** spacer to provide a cost-effective upgrade for stator clutch assemblies in the following units: BW 310mm LU (A618), GM 400 (3L80), AT540, and Buick 350. The upgrade repairs and improves the performance of OEM outer stator races with problematic roller clutch design.

GM-R-15 Features & Benefits

- Direct OEM replacement for GM 300mm outer stator race
- 3.602" (91.50mm) O.D.
- .591" (15.00mm) Thickness
- Fits with inner stator race 2.156" (54.76mm) O.D.



Conversion Spacer
GMBW-WS-40

NOTE: Conversion instructions are available online at www.sonnax.com or from your sales representative.