

## Reverse Boost Valve & Sleeve Kits

**96201-01K** All except 3.0L 12-Valve

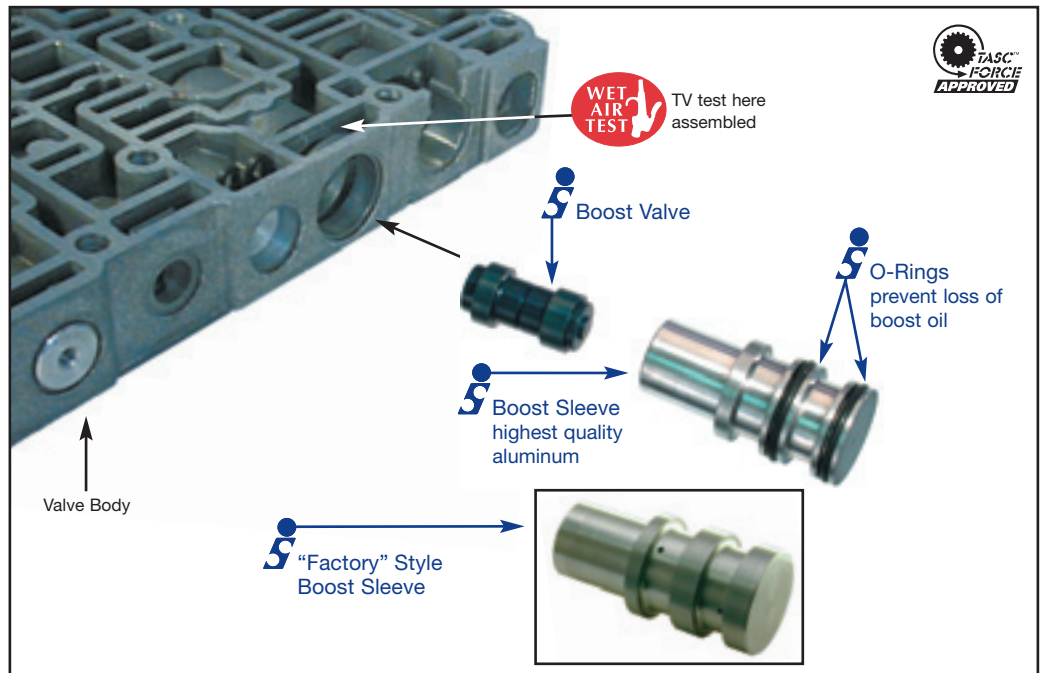
**96201-12K** 3.0L 12-Valve

- 1 O-Ring Boost Sleeve
- 1 Boost Valve
- 2 O-Rings

**96201-08K** All except 3.0L 12-Valve

**96201-13K** 3.0L 12-Valve

- 1 "Factory" Style Boost Sleeve
- 1 Boost Valve



### Instructions

1. Remove worn boost valve & boost sleeve from valve body & discard. DO NOT REUSE!
2. Set aside the springs and retainer clip for reuse. (Spring applications vary: AXOD uses 3 springs, other units use 2 springs.)
3. The OE sleeves have either 2 or 4 feed holes. You may add 2 additional feed holes to the Sonnax sleeve to match the OE 4-hole design by using a .042" or #58 drill bit. Insert the drill bit in the existing feed hole and drill through the opposite side. **Be sure to remove any burrs from inside the sleeve and check that the valve moves freely in the sleeve before installing the assembly into the valve body.**
4. If using the o-ring style sleeve, place o-rings in 2 grooves on boost sleeve assembly.
5. Boost valve assembly includes boost valve properly oriented in the boost sleeve.
6. Return the springs to the valve body with the smallest spring on the plunger.
7. Push boost valve assembly into the valve body, open end toward springs, and replace retainer clip.

