

COMPLAINT

Stripped planetary splines, no reverse

CAUSE

Accelerated wear of the integral spline, which is stamped from low-carbon steel.

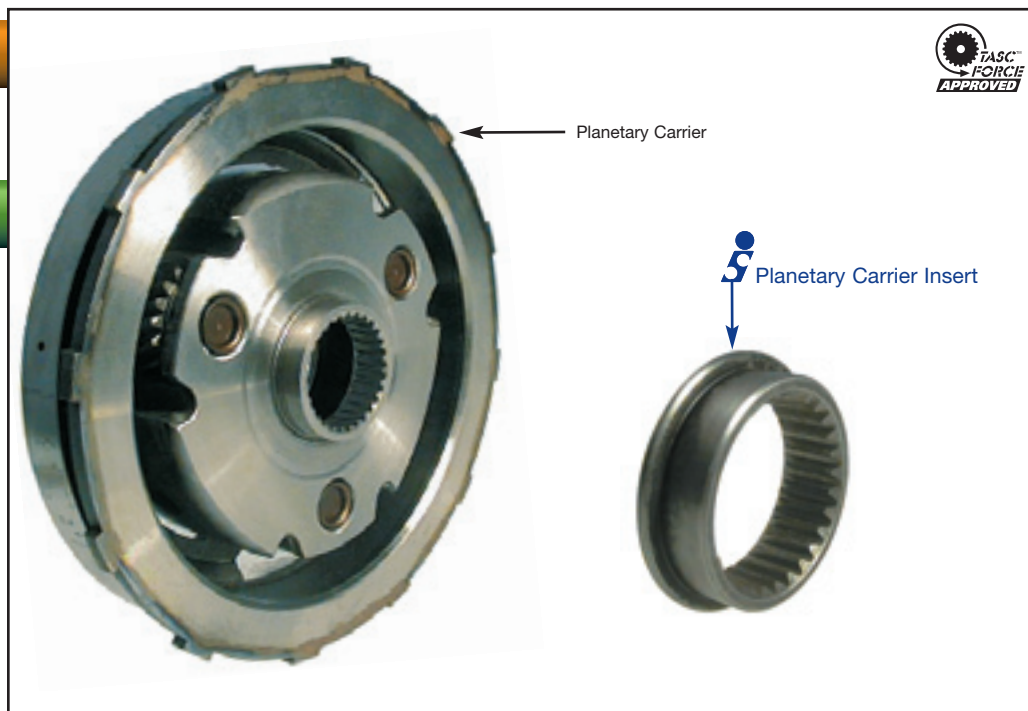
CORRECTION

This splined repair insert is made from more wear-resistant materials.

Splined Repair Insert

93897S

1 Planetary Carrier Insert



Sonnax Part Summary

The front planetary carrier in the Jatco RL4FO2A transmission with the integral spline is stamped from low-carbon steel. It is common to see accelerated wear of this mild material resulting in spline failure. Sonnax's repair insert **93897S** is made from hardened, medium carbon steel for increased wear resistance and ease of weld-ability.

Features & Benefits

- Allows stripped planetary to be repaired.
- Harder material is more wear-resistant.

Note: The part requires the OEM carrier to be machined to accept this weld-in insert.