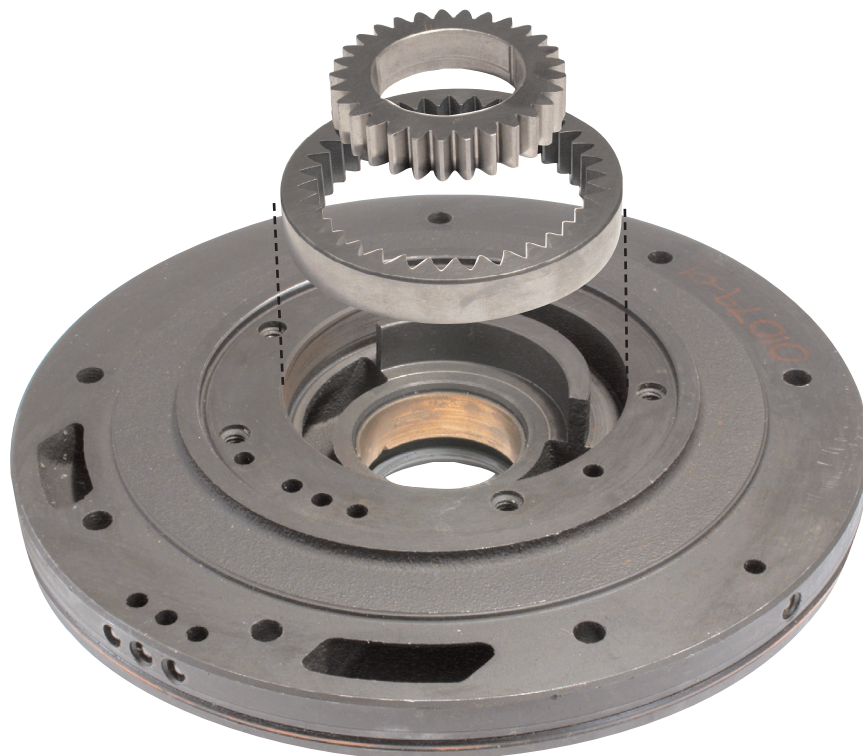
**Features & Benefits:**

- Direct OEM Replacement

**Part No.****36201-01K***1 Direct Replacement Gear Set***PART SUMMARY**

Sonnax now offers high quality replacement gear sets for C6 pumps. Sonnax gear sets are designed to meet or exceed OEM pump gear performance. This design feature was not incorporated into the "as purchased" gears. The direct replacement gears are designed to fit existing pump housings with no machining required.

**INSTRUCTIONS**

Sonnax pump gears **36201-01K** are a direct drop-in replacement for existing C6 pumps. Remove the worn gears from the existing pump housing. Clean the pump cavity and remove any existing burrs or rough surfaces, by hand, using a Scotch-Brite™ pad. Do not use an air buffer, or other power tool, to prepare the pump cavity. Install the Sonnax gear set. The ideal clearance between the gears and pump cover is .001"-.002" on the face and .007"-.009" on the O.D. (.004" per side). Face clearance can also be adjusted by facing the pump or stone grinding the gear.