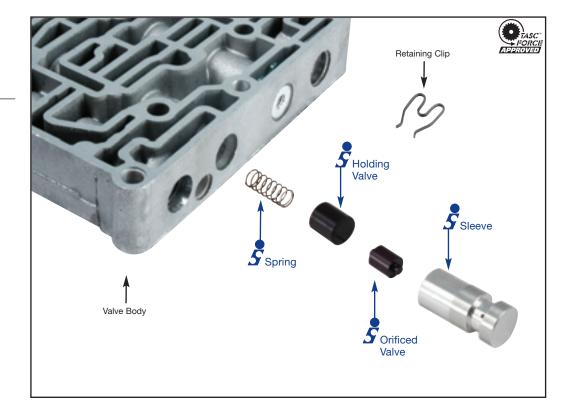
E40D, 4R100 '96 & UP

PART NUMBER 36947-09K

Heavy-Duty Low/Reverse Modulator Sleeve Kit

36947-09K

- 1 Sleeve
- 1 Orificed Valve
- 1 Holding Valve
- 1 Spring



Disassembly:

- 1. Remove and discard the OEM sleeve, plunger valve and spring.
- 2. Keep the OEM sleeve retainer.

Installation:

- 1. Ensure the replacement sleeve and valves are properly assembled per the photo and illustration below.
- 2. Place the replacement spring into the outboard holding valve spring pocket.
- 3. Push the assembly into the bore, spring end first, until the OEM retainer can be installed.

