



## SEE HOW IT WORKS

Demonstrational Video is  
Available on our website:  
[www.powertrainsavers.com](http://www.powertrainsavers.com)

## CONTENTS

<b>Important Information</b> .....	1
Order Chart: 1300, 1400 & 1500 ( <i>small</i> ) series .....	2
Torque Capacities from 2,000 - 8,500 ft/lbs	
Power Train Saver & Torque Fuse set-ups & Options for 1300, 1400 & 1500 ( <i>small</i> ) series .....	2
Torque Capacities from 2,000 - 8,500 ft/lbs	
Order Chart: 1500 ( <i>large</i> ), 1600, 1700, 1800 & *SPL series .....	3
Torque Capacities from 5,500 - 25,500 ft/lbs	
Power Train Savers & Torque Fuse set-ups & Options for 1500 ( <i>large</i> ), 1600, 1700, 1800 & *SPL series .....	3
Torque Capacities from 5,500 - 25,500 ft/lbs	
Installation Instructions for Weld-In <u>Bushing</u> Units .....	4
Installation Instructions for Weld-In <u>Bearing</u> Units.....	12
Welding Procedure .....	5
Torque Fuse® Installation Drive-shaft Units .....	6
Torque Fuse® Installation for Flange Units .....	7
Well Service Pump Specifications.....	8
Part Numbers for Industrial Flange Units .....	9
Torque Capacities from 5,500 - 25,500 ft/lbs	
Part Numbers for Industrial Flange Units .....	10
Torque Capacities from 25,000 - 45,000 ft/lbs	
Part Numbers for Industrial Weld-In Bearing Units.....	11
Torque Fuse Troubleshooting .....	13

## SAFETY PRECAUTIONS

- The Power Train Saver must be installed by a qualified driveline mechanic. ( See Page 4 )
- Torque Fuses must be installed with the truck or equipment shut off and brakes locked on. ( See Page 6 & 7 )
- Torque Fuses must be torqued down to the specifications listed in this catalogue. ( See Page 6 & 7 )
- Do not preheat the Power Train Saver. ( See page 5 )

Power Train Savers®  
Box 901, Vauxhall, Alberta T0K 2K0  
Ph: (403) 654-2800 Fax: (403) 654-2811  
Website: [www.powertrainsavers.com](http://www.powertrainsavers.com)

PowerTrainSaver® Torque Fuses®  
US PAT. #5651629 / #6764404 CAN PAT. #2174259

\*SPL is a registered trademark of Dana Corporation