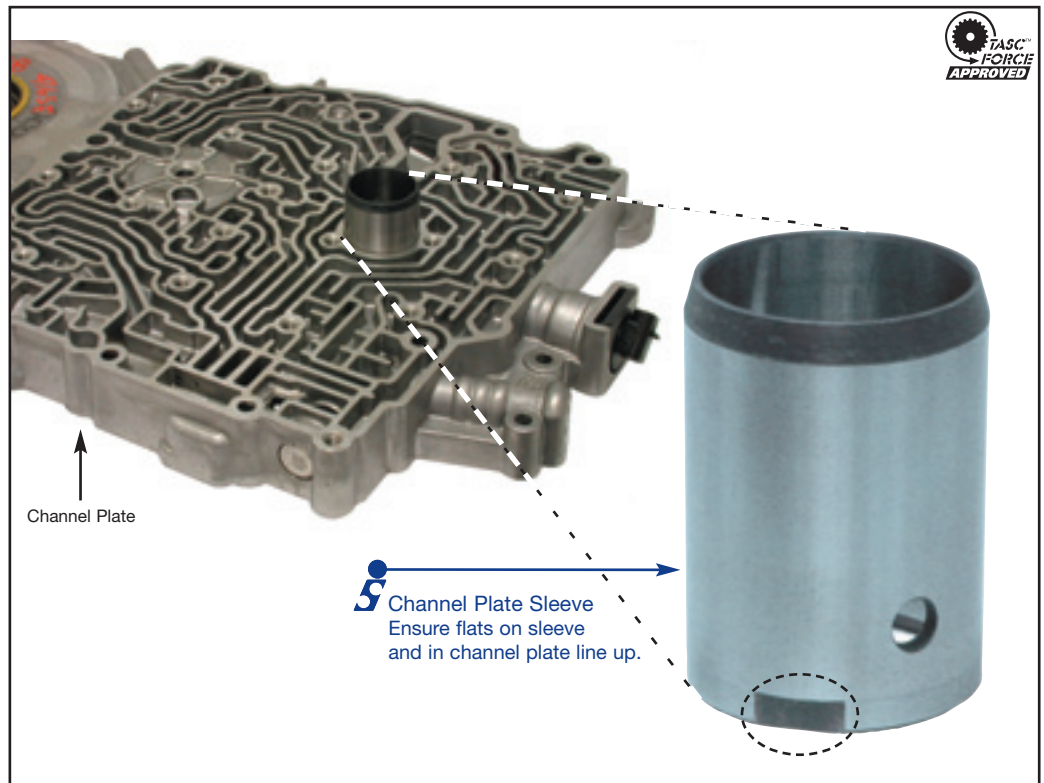


Channel Plate Sleeve

84596-01K

Channel Plate Sleeve



Installation Instructions

1. The channel plate sleeve is stepped and should only be pressed from one direction. Place the channel plate on an arbor press so that the side that bolts to the valve body is facing down.
2. Remove the worn channel plate sleeve using a properly sized arbor. Note: There is a flat on the channel plate that mates to the flat on the channel plate sleeve; use caution not to distort or remove this flat while pressing out the sleeve.
3. Clean the bore that the sleeve was removed from to remove any aluminum chips or burrs.
4. Align the flat on the sleeve with the flat in the channel plate. Press the new sleeve into the channel plate. There is a step on the channel plate sleeve located along the flat; this will act as a stop, ensuring the proper depth.