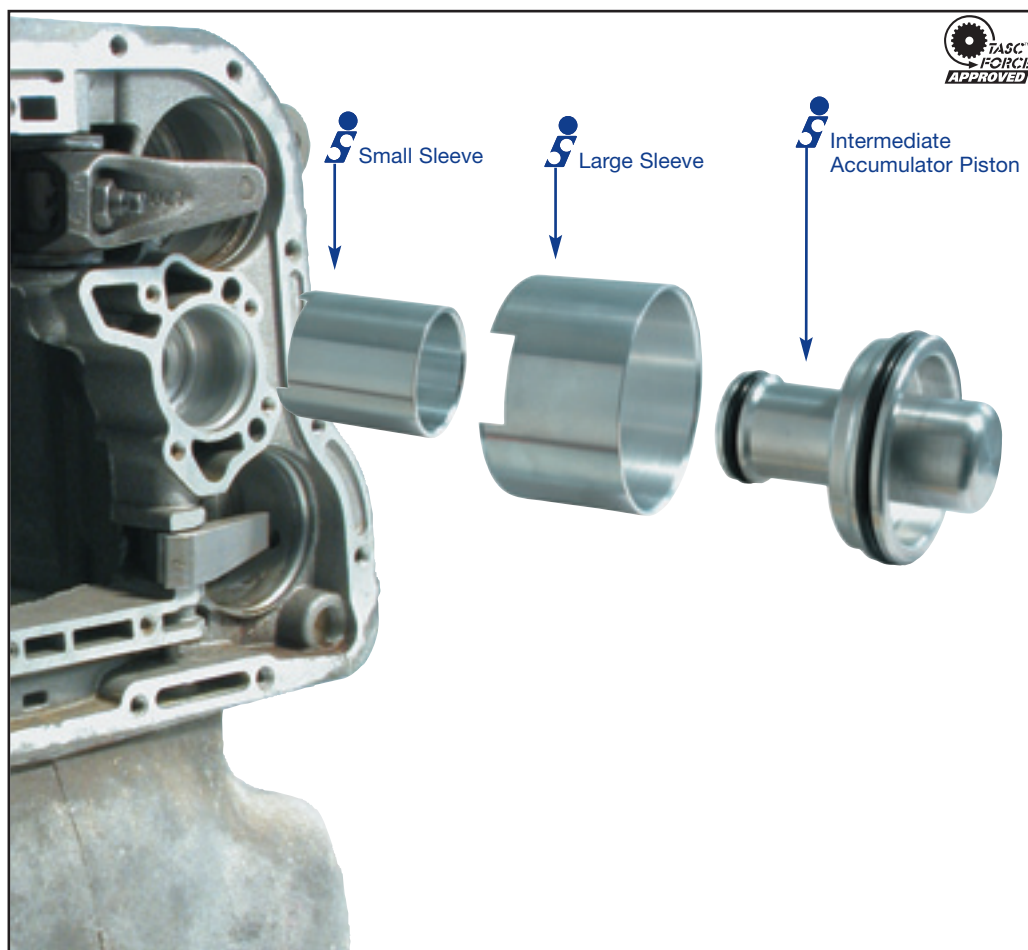


## Intermediate Accumulator Repair Kit

### 22841-01K

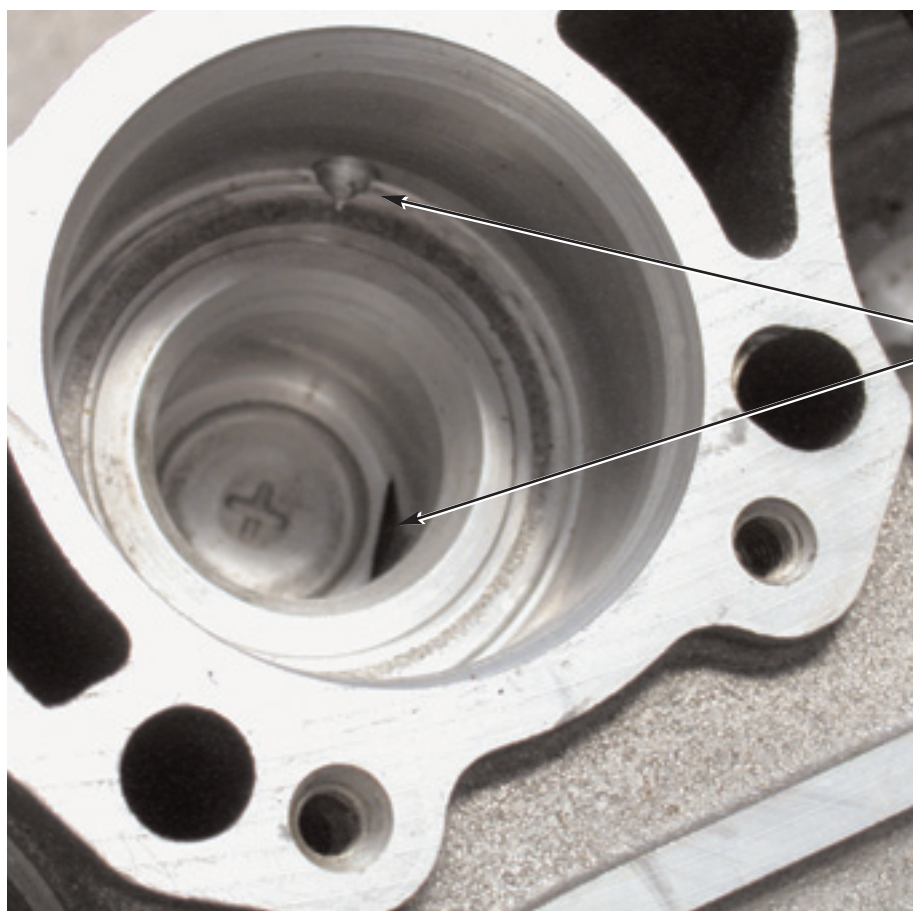
1 Accumulator Piston  
2 Sleeves  
2 Seals



## Instructions

1. Remove any raised metal on either accumulator bore.
2. Clean bore thoroughly to remove any dirt, grit or grease and remember to use a Loctite® compatible solvent.
3. Scuff the O.D. of the sleeves to allow better Loctite® adhesion.
4. Apply Loctite® 660 into any deep gouges in the smaller bore, and then apply a thin coat of Loctite® around the smaller sleeve.
5. Align the sleeve cut-out with the feed hole at the bottom of the bore. See photo.
6. Using a properly sized arbor, carefully drive in the small sleeve.
7. Repeat steps 3-5 to install the large sleeve into the large bore.
8. Allow Loctite® to cure following the manufacturer's instructions.
9. Install the Sonnax piston following normal build procedures.

**Note:** If the unit has a spring at the small diameter of the accumulator piston, it must be discarded. The spring will not fit into the Sonnax piston.



Feed hole  
see step 5