

## COMPLAINT

Shift complaints associated with circuit pressure loss

## CAUSE

Valves, springs and fluid pressure push on the end plugs, eventually causing distortion and excessive clearance between the end plug and bore.

## CORRECTION

These Sonnax end plugs with O-rings restore hydraulic circuit integrity.

### O-Ringed End Plug Kits

#### 15741-35K

- Small End Plugs (5) 9mm
- Small O-Rings (7)

#### 15741-36K

- Large End Plugs (5) 11mm
- Large O-Rings (7)

**NOTE:** Fits Volvo (AM6), Opel (AF40), Peugeot (TF80), Saab (AF40/6), Land Rover (TF80), Ford (AF21), Mazda (AW6A-EL), BMW (6F21WA) & VW/Audi (09G, 09K, 09M, 09D).

#### Also Available

#### Replacement O-Rings

- OR-59947A-25** (25) Small 9mm  
**OR-59947B-25** (25) Large 11mm

TF-80SC  
Valve Body



TF-81SC  
Valve Body



TR-60SN  
Valve Body



TF-60SN  
Valve Body

Large End Plug  
& O-Ring Kit, 11mm



Small End Plug  
& O-Ring Kit, 9mm



These Sonnax O-ringed end plug kits will fit many of the 9mm or 11mm diameter bores in the TF-80/81SC, TF-60SN and TR-60SN applications which have OE end plugs of similar configuration. The Sonnax end plugs feature an additional groove for the O-ring, but otherwise are similar to the OE end plugs in design and retention method. Compare your OE end plug to the photo above to see if the design is similar.

#### Features & Benefits

- No special tools are required
- Prevents loss of critical pressure
- Two sizes fit many bores in these applications

#### You need this if...

A vacuum test at the retainer cavity will not hold 17" of vacuum.