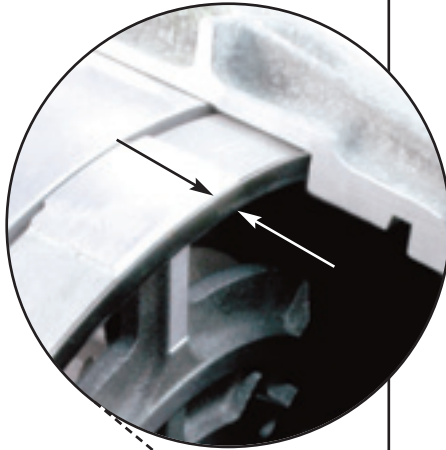


Support Ring

36743-02 1 Support Ring

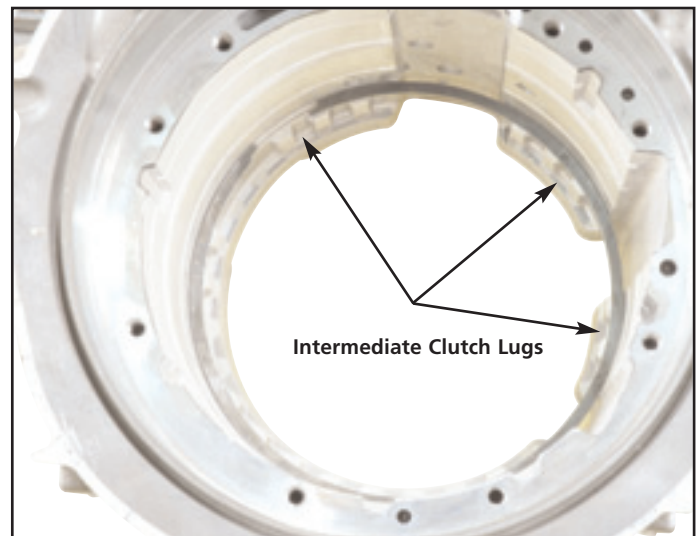
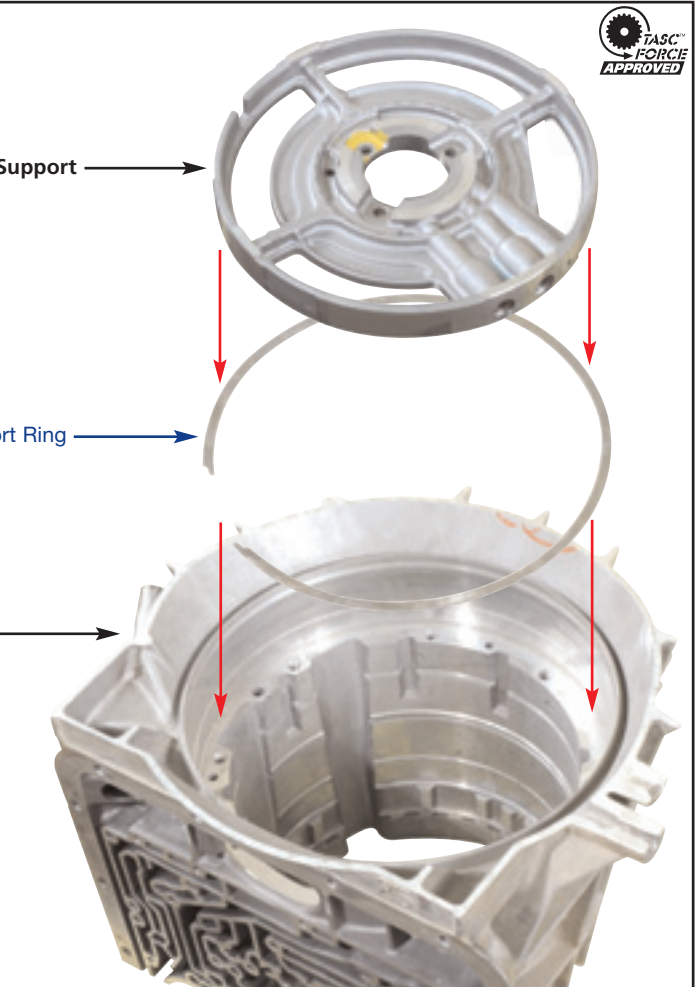
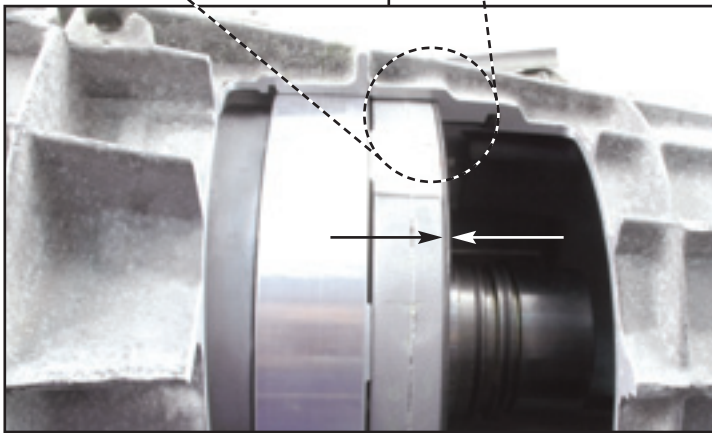


Center Support



Support Ring

Case



Intermediate Clutch Lugs

Installation Instructions:

1. Machine .048"-.051" material from support lands on rear of center support.
2. Install support ring 36743-02 into the case by seating it against the front face of the intermediate clutch lugs where the center support normally sits.
3. Install center support into case, seating it on top of the support ring.
4. Complete transmission assembly.