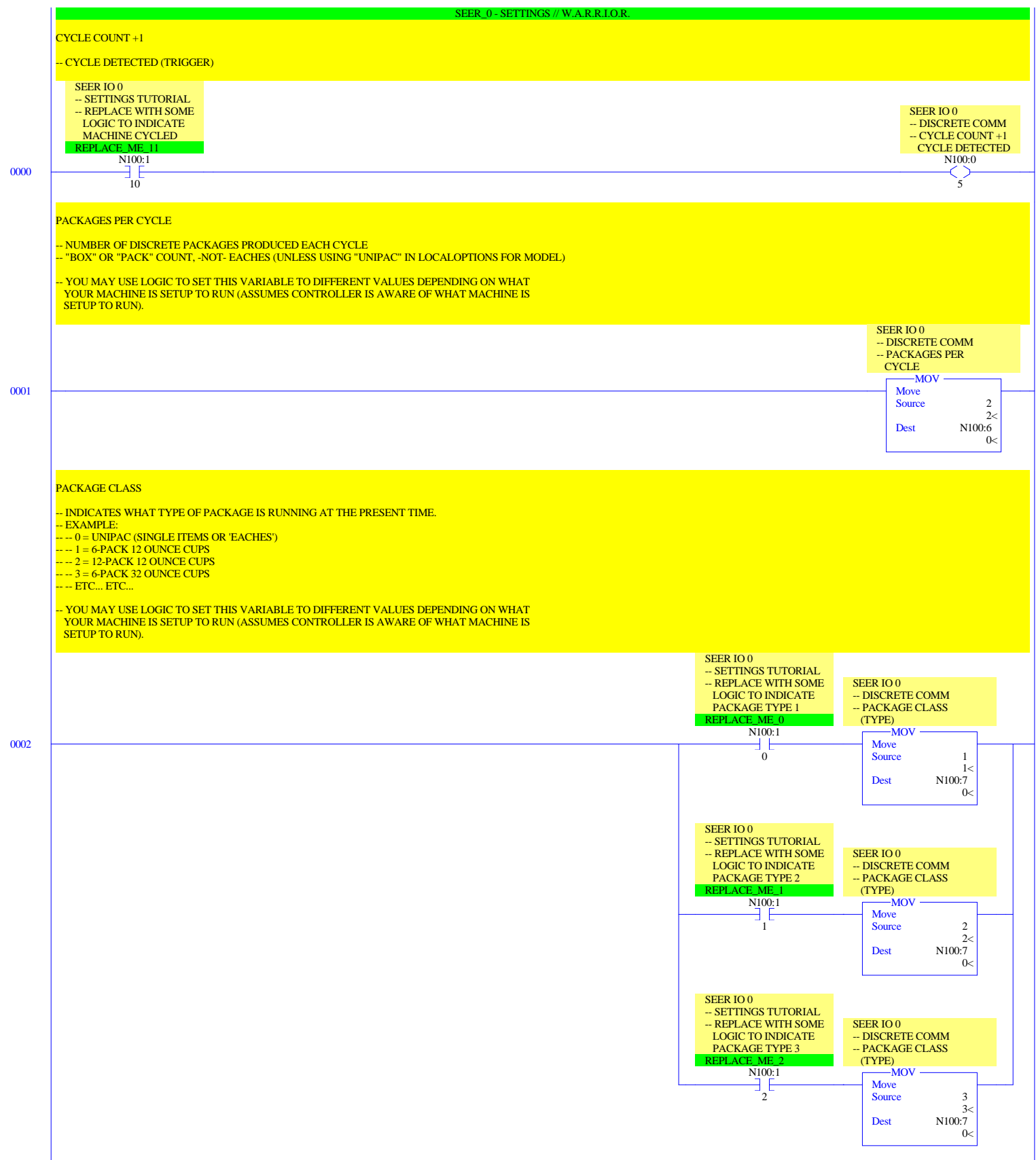


LAD 100 - SEER\_0 - SEER\_0 --- Total Rungs in File = 6



LAD 100 - SEER\_0 - SEER\_0 --- Total Rungs in File = 6

## MACHINE ALARMS

-- ALARM PENDING REGISTERS

-- NOTE

-- MAJOR ALARMS = ANY ALARM WHICH CAUSES MACHINE STOP

-- MINOR ALARMS = WARNINGS OR OTHER ALARMS THAT DO NOT PREVENT MACHINE FROM RUNNING

-- VALUES

-- 0 = NO ALARMS DETECTED

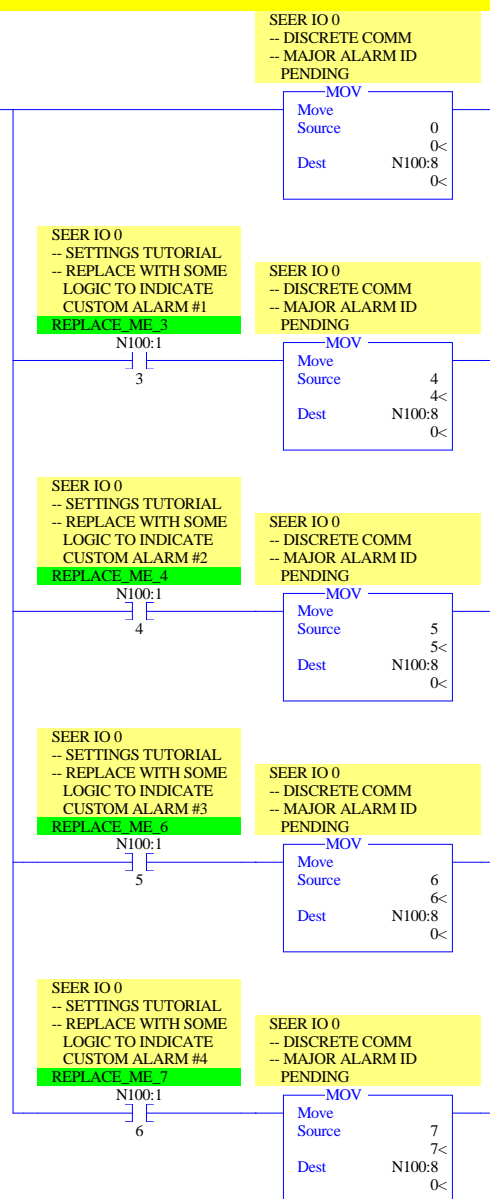
-- 1 = MAINTENANCE MODE ENABLED

-- 2 = RESERVED - DO NOT USE

-- 3 = RESERVED - DO NOT USE

-- 4 .. --&gt; .. N = YOUR CUSTOM ALARMS

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LAD 100 - SEER\_0 - SEER\_0 --- Total Rungs in File = 6

