| TIME | Machine 01 | Machine 02 | Machine 03 |
|------|-----------|-----------|-----------|
| 1 | | #03#02: 9 | #02#03: 1 |
| 2 | #02#01: 8 | | #01#03: 9 |
| 3 | | | |
| 4 | | | |
| 5 | | | |
| 6 | | | |
| 7 | | | |
| 8 | | | |
| 9 | | | |
| 10 | #03#01: 3 | #02#02:10 | |
| 11 | | | |
| 12 | | | |
| 13 | #01#01: 4 | | #03#03: 6 |
| 14 | | | |
| 15 | | | |
| 16 | | | |
| 17 | | | |
| 18 | | | |
| 19 | | | |
| 20 | | #01#02: 4 | |
| 21 | | | |
| 22 | | | |
| 23 | | | |