

REVISIONS				
CHANGE ORDER	REV	DESCRIPTION	DATE	APPROVED
530308	A	RELEASED	11 FEB 09	CLG
532334	B	DIM 350.152 WAS 346.4 DIM 123.75 WAS 125. HOLE DIM 30 WAS 25.5. 35 WAS 40.	26-Mar-09	BHG
546597	C	DIM 6.34 WAS 6.39	20-Sep-10	GM
592973	E	CHANGED NOTE 1. PLATING THICKNESS TO 0.00762 mm	18-Nov-11	JDG
596814	F	DIM 6.363/6.317 WERE 6.40/6.38, ADDED BEFORE AND AFTER PLATING TOLERANCE FOR KEYWAY	15-Feb-12	JDG
681046	G	CHG DIA. 8.00 WAS 6.75	1-MAR-13	J.DAVIES

F

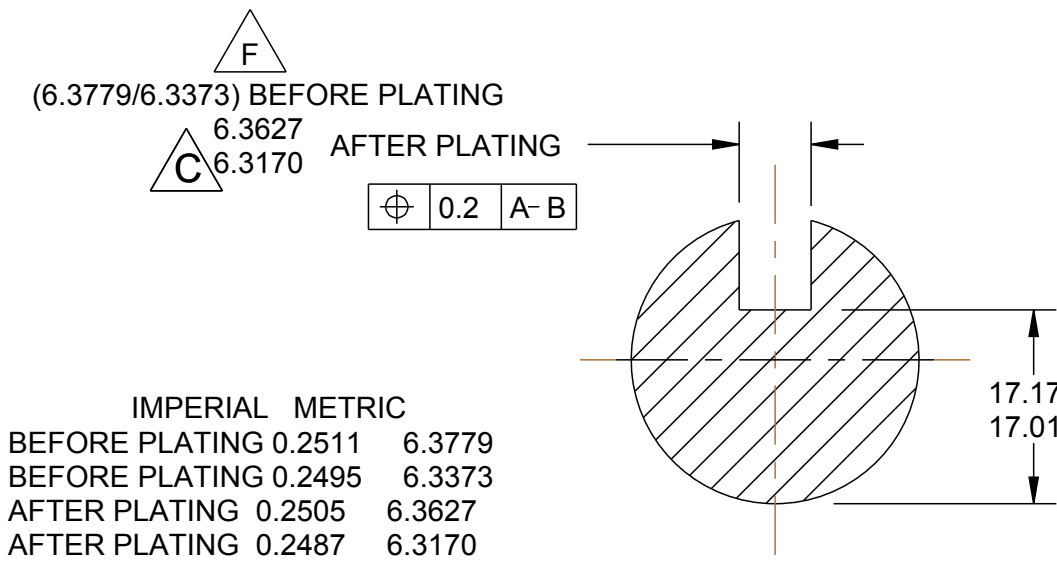
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D

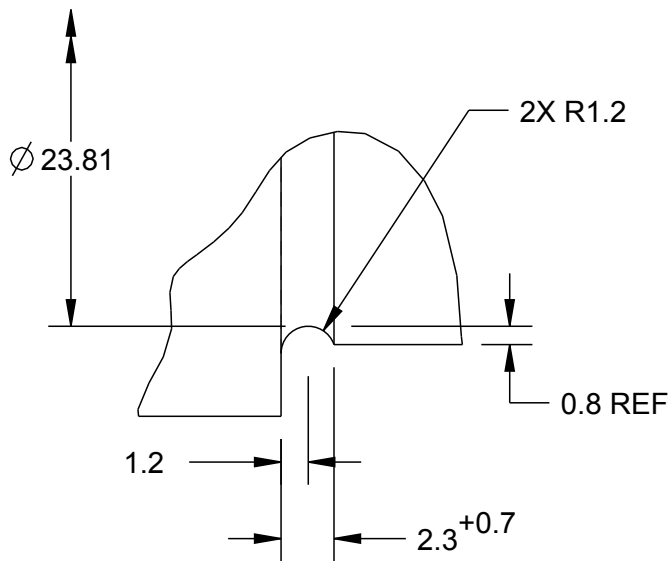
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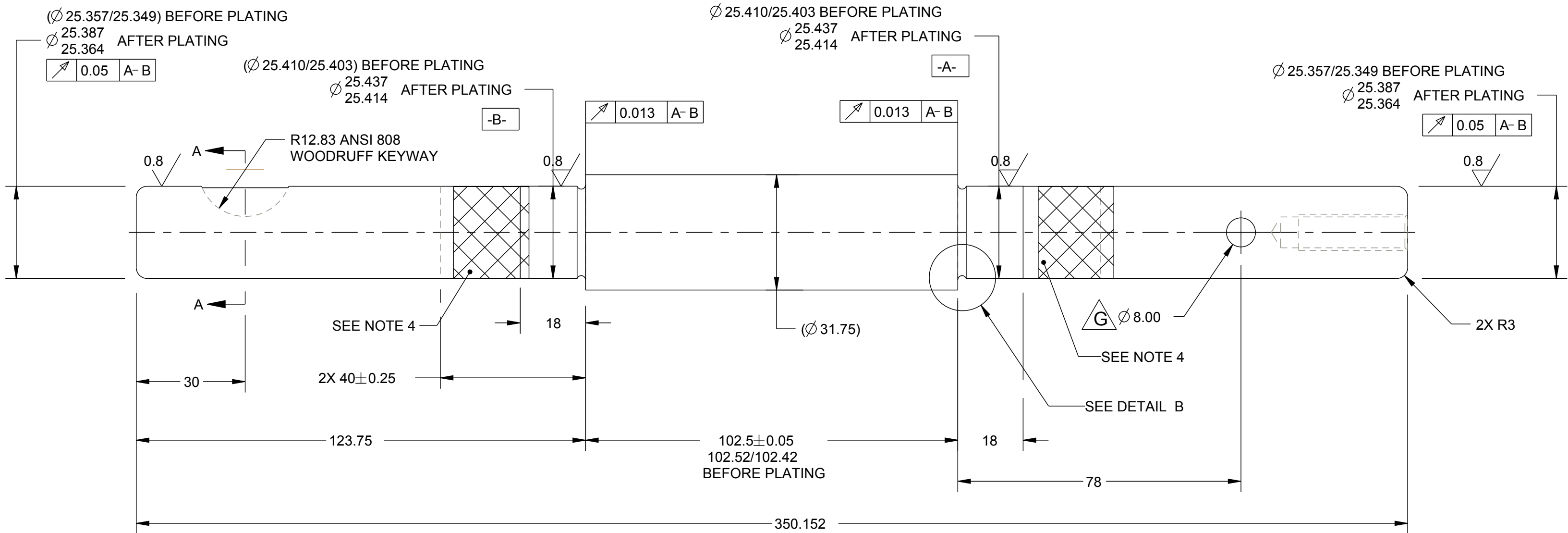
A



SECTION A-A
SCALE 1.5



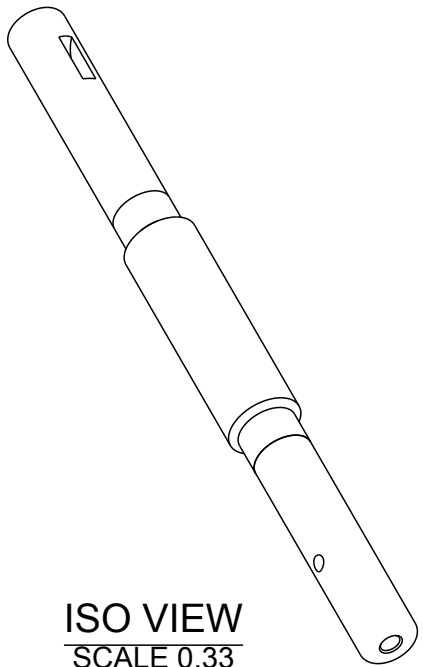
DETAIL B
SCALE 3



M10x1.5 ISO - H TAP ∇ 30
8.5 DRILL (8.5) ∇ 35 -(1) HOLE


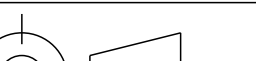
NOTE:

1. FINISH:
ELECTROLESS NICKEL PLATE PER MIL-C-260-74 CLASS I
MINIMUM PLATING THICKNESS 0.00762 mm.
2. RANDOM RADIAL RELATIONSHIP OF KEYSEATS TO EACH OTHER ALLOWED.
3. CHECK DIAMETER BEFORE PLATING FOR ROUNDNESS IN "V" BLOCK
0.0004 ON DIAMETER MAXIMUM OUT OF ROUND.
4. SURFACE FINISH AT DESIGNATED AREAS TO BE .25-.50 MICROMETERS
AFTER PLATING PER TKS16034, WITH MACHINE LEAD ANGLE TO BE LESS
THAN 0.1° (6'), 2 PLACES.
5. DEBURR SHARP EDGES OF KEYWAYS AND HOLES.
6. MACHINING OF CENTERS ON ENDS IS PERMISSIBLE FOR MACHINING PURPOSES.



ISO VIEW
SCALE 0.33

REF	3	TKS09109		STD-TOLERANCES TK DIMENSIONS		
REF	2	TKS16034		STD GROUND SURFACE FINISH		
-	1	1E52054H01	G	BAR RD 1.250 DIA, UNS G12150 COLD DRAWN	1090A82H16	3.52 KG
G01	ITEM NO	PART/DWG NUMBER	REV	DESCRIPTION	MATL SPEC	WEIGHT
REV			LIST OF MATERIAL			

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	THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED TOLERANCES ON DIMENSIONS PER TKS09109					
		DRAWN	DATE	TITLE			
		MRD	30-Apr-08				
	FINISH	CHECKED	DATE	SHAFT EVAPORATOR FAN NTP			
		BHG	02-May-08				
		APPROVED					
	-	-	SIZE	CODE IDENT NO	DWG NO	REV	
	ENG APPVL	-	A2		1E52054	G	
	-	-	SCALE 1		SHEET 1 OF 1		

F

E

D

C

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A