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$$\begin{aligned}
 \text{A) Wafer Area for Wafer-X} &= \pi \cdot (d/2)^2 \\
 &= (3.14) \cdot (16/2)^2 \\
 &= (3.14) \cdot 64 \\
 &= 200.96 \text{ cm}^2
 \end{aligned}$$

$$\begin{aligned}
 \text{Wafer Area for Wafer-Y} &= \pi \cdot (d/2)^2 \\
 &= (3.14) \cdot (20/2)^2 \\
 &= (3.14) \cdot 100 \\
 &= 314 \text{ cm}^2
 \end{aligned}$$

$$\text{Die Area for Wafer-X} = \frac{\text{wafer area}}{\text{dies per wafer}} = \frac{200.96}{64} = 3.14 \text{ cm}^2$$

$$\text{Die Area for Wafer-Y} = \frac{\text{wafer area}}{\text{dies per wafer}} = \frac{314}{100} = 3.14 \text{ cm}^2$$

$$\begin{aligned}
 \text{B) Yield for Wafer-X} &= \frac{1}{(1 + (dpa \cdot da/2))^2} = \frac{1}{(1 + (0.02 \cdot (3.14)/2))^2} = \frac{1}{(1 + 0.0314)^2} \\
 &= 0.94 = 94\%
 \end{aligned}$$

$$\text{Yield for Wafer-Y} = \frac{1}{(1 + (0.03 \cdot (3.14)/2))^2} = \frac{1}{(1 + 0.0471)^2} = 0.912 = 91.2\%$$

$$\text{Cost Per Die for Wafer-X} = \frac{\text{cost per wafer}}{\text{dies per wafer} \cdot \text{yield}} = \frac{15}{64 \cdot (0.94)} = 0.249$$

$$\text{Cost Per Die for Wafer-Y} = \frac{24}{100 \cdot (0.912)} = 0.263$$

★ dpa : defects per area

★ da : die area

c) cost per wafer

$$W_x \rightarrow 15 \cdot \frac{80}{100} = 12$$

$$W_y \rightarrow 24 \cdot \frac{80}{100} = 19.2$$

dies per wafer

$$W_x \rightarrow 64 \cdot \frac{110}{100} = 70.4$$

$$W_y \rightarrow 100 \cdot \frac{110}{100} = 110$$

defects/cm²

$$W_x \rightarrow 0.02 \cdot \frac{115}{100} = 0.023$$

$$W_y \rightarrow 0.03 \cdot \frac{115}{100} = 0.0345$$

	diameter	cost per wafer	dies per wafer	defects/cm ²
wafer - X	16cm	15 → 12	64 → 70.4	0.02 → 0.023
Wafer - Y	20cm	24 → 19.2	100 → 110	0.03 → 0.0345

wafer area

$$W_x = \pi \cdot (d/2)^2 = (3.14) \cdot (16/2)^2 = 200.96 \text{ cm}^2$$

$$W_y = \pi \cdot (d/2)^2 = (3.14) \cdot (20/2)^2 = 314 \text{ cm}^2$$

die area

$$W_x = \frac{\text{wafer area}}{\text{dies per wafer}} = \frac{200.96}{70.4} \approx 2.85 \text{ cm}^2$$

$$W_y = \frac{\text{wafer area}}{\text{dies per wafer}} = \frac{314}{110} \approx 2.85 \text{ cm}^2$$

yield

$$W_x = \frac{1}{(1 + (dpa \cdot da/2))^2} = \frac{1}{(1 + ((0.023) \cdot (2.85)/2))^2} = 0.937$$

$$W_y = \frac{1}{(1 + (dpa \cdot da/2))^2} = \frac{1}{(1 + ((0.0345) \cdot (2.85)/2))^2} = 0.908$$

cost per die

$$W_x = \frac{\text{cost per wafer}}{\text{dies per wafer} \cdot \text{yield}} = \frac{12}{(70.4) \cdot (0.937)} = 0.182$$

$$W_y = \frac{\text{cost per wafer}}{\text{dies per wafer} \cdot \text{yield}} = \frac{19.2}{(110) \cdot (0.908)} = 0.192$$

conclusion

wafer-x and wafer-y
 cost per die decreased
 %27 in a year,
 $w_x = 0.249 \rightarrow 0.182$
 $w_y = 0.263 \rightarrow 0.192$

w_x

$$0.249 \cdot \frac{x}{100} = 0.182$$

$$x = 73$$

w_y

$$0.263 \cdot \frac{y}{100} = 0.192$$

$$y = 73$$

2Clock Rates

$$P_1 \rightarrow 3\text{GHz}$$

$$P_2 \rightarrow 1.5\text{GHz}$$

Instructions

$$R \text{ type : } 300 \text{ million}$$

$$I \text{ type : } 500 \text{ million}$$

$$J \text{ type : } 200 \text{ million}$$

$$* \text{ Clock Cycle} = \sum_{i=1}^n (CPI_i \times IC)$$

$$* \text{ CPU Time} = IC \times CPI / \text{Clock Rate}$$

$$* CPI = \frac{\text{Clock Cycles}}{\text{Instr. Count}}$$

A

$$\text{Clock cycle for } P_1 \Rightarrow (2 \times 3 \cdot 10^8) + (4 \times 5 \cdot 10^8) + (3 \times 2 \cdot 10^8) = 3.2 \times 10^9$$

$$\text{Clock cycle for } P_2 \Rightarrow (3 \times 3 \cdot 10^8) + (3 \times 5 \cdot 10^8) + (3 \times 2 \cdot 10^8) = 3 \times 10^9$$

B

$$\text{Average CPI for } P_1 \Rightarrow \frac{3.2 \times 10^9}{1 \times 10^9} = 3.2$$

$$\text{Average CPI for } P_2 \Rightarrow \frac{3 \times 10^9}{1 \times 10^9} = 3$$

C

$$\text{Execution time for } P_1 \Rightarrow \frac{(1 \times 10^9) \times (3.2)}{3 \times 10^9 \text{ Hz}} = 1.06 \text{ s}$$

$$\text{Execution time for } P_2 \Rightarrow \frac{(1 \times 10^9) \times 3}{1.5 \times 10^9} = 2 \text{ s}$$

D

$$E_1 = \text{Execution Time for } P_1 = 1.06 \text{ s}$$

$$E_2 = \text{Execution Time for } P_2 = 2 \text{ s}$$

$$\frac{E_2}{E_1} = \frac{2}{1.06} = 1.88 \text{ times}$$

* P_1 faster than P_2

* P_1 is 1.88 times faster than P_2