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$$\begin{aligned}
 \text{A) Wafer Area for Wafer-X} &= \pi \cdot (d/2)^2 \\
 &= (3.14) \cdot (16/2)^2 \\
 &= (3.14) \cdot 64 \\
 &= 200.96 \text{ cm}^2
 \end{aligned}$$

$$\begin{aligned}
 \text{Wafer Area for Wafer-Y} &= \pi \cdot (d/2)^2 \\
 &= (3.14) \cdot (20/2)^2 \\
 &= (3.14) \cdot 100 \\
 &= 314 \text{ cm}^2
 \end{aligned}$$

$$\text{Die Area for Wafer-X} = \frac{\text{wafer area}}{\text{dies per wafer}} = \frac{200.96}{64} = 3.14 \text{ cm}^2$$

$$\text{Die Area for Wafer-Y} = \frac{\text{wafer area}}{\text{dies per wafer}} = \frac{314}{100} = 3.14 \text{ cm}^2$$

$$\begin{aligned}
 \text{B) Yield for Wafer-X} &= \frac{1}{(1 + (dpa \cdot da/2))^2} = \frac{1}{(1 + (0.02 \cdot (3.14)/2))^2} = \frac{1}{(1 + 0.0314)^2} \\
 &= 0.94 = \%94
 \end{aligned}$$

$$\text{Yield for Wafer-Y} = \frac{1}{(1 + (0.03 \cdot (3.14)/2))^2} = \frac{1}{(1 + 0.0471)^2} = 0.912 = \%91.2$$

$$\text{Cost Per Die for Wafer-X} = \frac{\text{cost per wafer}}{\text{dies per wafer} \cdot \text{yield}} = \frac{15}{64 \cdot (0.94)} = 0.249$$

$$\text{Cost Per Die for Wafer-Y} = \frac{24}{100 \cdot (0.912)} = 0.263$$

★ dpa : defects per area

★ da : die area

C) cost per wafer

$$W_x \rightarrow 15 \cdot \frac{80}{100} = 12$$

$$W_y \rightarrow 24 \cdot \frac{80}{100} = 19.2$$

dies per wafer

$$W_x \rightarrow 64 \cdot \frac{110}{100} = 70.4$$

$$W_y \rightarrow 100 \cdot \frac{110}{100} = 110$$

defects/cm²

$$W_x \rightarrow 0.02 \cdot \frac{115}{100} = 0.023$$

$$W_y \rightarrow 0.03 \cdot \frac{115}{100} = 0.0345$$

| | diameter | cost per wafer | dies per wafer | defects/cm ² |
|-----------|----------|-----------------------|-----------------------|---------------------------|
| wafer - X | 16cm | 15 \rightarrow 12 | 64 \rightarrow 70.4 | 0.02 \rightarrow 0.023 |
| wafer - Y | 20cm | 24 \rightarrow 19.2 | 100 \rightarrow 110 | 0.03 \rightarrow 0.0345 |

wafer area

$$W_x = \pi \cdot (d/2)^2 = (3.14) \cdot (16/2)^2 = 200.96 \text{ cm}^2$$

$$W_y = \pi \cdot (d/2)^2 = (3.14) \cdot (20/2)^2 = 314 \text{ cm}^2$$

die area

$$W_x = \frac{\text{wafer area}}{\text{dies per wafer}} = \frac{200.96}{70.4} \approx 2.85 \text{ cm}^2$$

$$W_y = \frac{\text{wafer area}}{\text{dies per wafer}} = \frac{314}{110} \approx 2.85 \text{ cm}^2$$

yield

$$W_x = \frac{1}{(1 + (dpa \cdot da/2))^2} = \frac{1}{(1 + ((0.023) \cdot (2.85)/2))^2} = 0.937$$

$$W_y = \frac{1}{(1 + (dpa \cdot da/2))^2} = \frac{1}{(1 + ((0.0345) \cdot (2.85)/2))^2} = 0.908$$

cost per die

$$W_x = \frac{\text{cost per wafer}}{\text{dies per wafer} \cdot \text{yield}} = \frac{12}{(70.4) \cdot (0.937)} = 0.182$$

$$W_y = \frac{\text{cost per wafer}}{\text{dies per wafer} \cdot \text{yield}} = \frac{19.2}{(110) \cdot (0.908)} = 0.192$$

conclusion

wafer-x and wafer-y
cost per die decreased
%27 in a year,

$$W_x = 0.249 \rightarrow 0.182$$

$$W_y = 0.263 \rightarrow 0.192$$

W_x

$$0.249 \cdot \frac{x}{100} = 0.182$$

$$x = 73$$

W_y

$$0.263 \cdot \frac{y}{100} = 0.192$$

$$y = 73$$

2Clock Rates

$P_1 \rightarrow 3\text{GHz}$

$P_2 \rightarrow 1.5\text{GHz}$

Instructions

R type : 300 million

I type : 500 million

J type : 200 million

$$* \text{Clock Cycle} = \sum_{i=1}^n (\text{CPI}_i \times \text{IC})$$

$$* \text{CPU Time} = \text{IC} \times \text{CPI} / \text{Clock Rate}$$

$$* \text{CPI} = \frac{\text{Clock Cycles}}{\text{Instr. Count}}$$

A

$$\text{Clock cycle for } P_1 \Rightarrow (2 \times 300) + (4 \times 500) + (3 \times 200) = \boxed{3200}$$

$$\text{Clock cycle for } P_2 \Rightarrow (3 \times 300) + (3 \times 500) + (3 \times 200) = \boxed{3000}$$

B

$$\text{Average CPI for } P_1 \Rightarrow \frac{3200}{1000} = \boxed{3.2}$$

$$\text{Average CPI for } P_2 \Rightarrow \frac{3000}{1000} = \boxed{3}$$

C

$$\text{Execution time for } P_1 \Rightarrow \frac{1000 \times 3.2}{3 \times 10^9} = \boxed{1.06 \times 10^{-6} \text{ s}}$$

$$\text{Execution time for } P_2 \Rightarrow \frac{1000 \times 3}{1.5 \times 10^9} = \boxed{2 \times 10^{-6} \text{ s}}$$

D

$$E_1 = 1.06 \times 10^{-6} \text{ s} = 1.06 \mu\text{s}$$

$$E_2 = 2 \times 10^{-6} \text{ s} = 2 \mu\text{s}$$

$$\frac{E_2}{E_1} = \frac{2}{1.06} = \boxed{1.88 \text{ times}}$$

* P_1 faster than P_2 * P_1 is 1.88 times faster than P_2