



solutions for the digital economy

# VIBit-BP

Easy-to-Install, Battery Powered, Tri-axial Vibration and Temperature Sensor for Anomaly Detection



## KEY FEATURES

VIBit-BP is an intelligent, powerful, and compact battery-powered sensor that monitors the condition of machines or equipment to predict their failures in advance to avoid costly downtime, increase reliability, and reduce O&M costs. Designed to work in rugged industrial environment, VIBit-BP is a very compact and lightweight vibration sensor that can be easily installed on a range of equipment to detect abnormal vibrations and high temperatures without requiring any external power or connecting wires. This enables production and utility managers to know the real-time condition of their equipment.

- A fully standalone sensor that is battery powered with no wires to connect.
- Wirelessly transmits vibration and temperature data using powerful BLE (Bluetooth Low Energy) connectivity, allowing reliable remote condition monitoring by maintenance engineers, vibration experts, and data scientists.
- VIBit-BP plays a crucial role in aiding manufacturing plants, facilities, and utilities to closely monitor the condition of their machinery. By proactively detecting potential issues in advance it empowers operators to take preventive measures in time, thereby minimizing plant downtime and increasing operational efficiency.





## ADDITIONAL FEATURES



### Asset Health and KPI

The sensor offers a comprehensive overview of asset health and Key Performance Indicators (KPIs), facilitating quick and intuitive monitoring of critical parameters.



### Reporting

VIBit-BP supports comprehensive reporting features, providing detailed insights into the condition of monitored equipment. These reports contribute to informed decision-making and strategic planning.



### FFT Graphs

VIBit-BP provides Frequency Domain Analysis with FFT (Fast Fourier Transform) graphs, enabling in-depth frequency analysis of vibration data, which is essential for understanding machinery behavior and potential faults.



### Easy Mounting

The sensor is designed for effortless installation and can be conveniently mounted on equipment studs, simplifying the deployment process.



### AI/ML-Based Analytics

Leveraging the power of Artificial Intelligence (AI) and Machine Learning (ML), VIBit-BP offers advanced fault diagnostics. Real-time and historical data are analyzed to predict potential issues, enhancing proactive maintenance strategies.



### User-Friendly Interface

With these additional features, VIBit-BP not only enhances its monitoring capabilities but also provides advanced analytical tools and user-friendly interfaces for a comprehensive and insightful understanding of machinery health.



## EQUIPMENT FAULTS BEING REPORTED

|                                                                            |                                                                                                                                                              |
|----------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
| • Static unbalance of rotor                                                | Belt/chain drive abnormalities                                                                                                                               |
| • Couple unbalance of rotor                                                | <ul style="list-style-type: none"> <li>Belt / chain resonance</li> </ul>                                                                                     |
| • Radial misalignment across coupling                                      | <ul style="list-style-type: none"> <li>Eccentric drive/driven pulley</li> </ul>                                                                              |
| • Angular misalignment across coupling                                     | Centrifugal pump abnormalities:                                                                                                                              |
| • Loose mounting of structural & support components                        | <ul style="list-style-type: none"> <li>Cavitation</li> </ul>                                                                                                 |
| • Looseness in rotating components                                         | <ul style="list-style-type: none"> <li>Flow related issues due to improper operation</li> </ul>                                                              |
| • Excessive clearances in bearings                                         | <ul style="list-style-type: none"> <li>Impeller vane frequency due to excessive hydraulic forces</li> </ul>                                                  |
| • Various defects in rolling element bearings like race, cage damages etc. | <ul style="list-style-type: none"> <li>Excessive mechanical loadings on pump connections</li> </ul>                                                          |
| • Bearing damages due to electric current leak                             | Centrifugal fans/blowers/compressor abnormalities                                                                                                            |
| • Lubrication issues in rolling element bearings                           | <ul style="list-style-type: none"> <li>Surge/stall</li> </ul>                                                                                                |
| • Resonance                                                                | <ul style="list-style-type: none"> <li>Flow related issues due to improper operation</li> </ul>                                                              |
| • Rubbing between rotating and static hydrodynamics forces                 | <ul style="list-style-type: none"> <li>Blade pass frequency due to excessive aerodynamic forces</li> </ul>                                                   |
| <b>Electrical induction drive motors</b>                                   | <ul style="list-style-type: none"> <li>Excessive leakage across sealing arrangements</li> </ul>                                                              |
| • Air gap problem due to stator or rotor eccentricity                      | Electric DC drive motors                                                                                                                                     |
| • Cracked/loose rotor bars                                                 | <ul style="list-style-type: none"> <li>SCR firing faults (Silicon Controlled Rectifier)</li> </ul>                                                           |
| • Stator shorts                                                            | Diesel Engines abnormalities like                                                                                                                            |
| • Soft foot                                                                | <ul style="list-style-type: none"> <li>Bearing wear</li> <li>Mounting wear and tear</li> </ul>                                                               |
| <b>Gear drive abnormalities</b>                                            |                                                                                                                                                              |
| • Gear wear/abnormal meshing                                               | Conveyor rollers                                                                                                                                             |
| • Gear/pinion misalignment                                                 | <ul style="list-style-type: none"> <li>Misalignment across both bearings of the roller</li> </ul>                                                            |
| • Gear/pinion excessive backlash                                           | <ul style="list-style-type: none"> <li>Roller eccentricity</li> </ul>                                                                                        |
| • Gear/pinion eccentricity                                                 | Positive displacement compressors/blowers (lobe/screw/reciprocating and more)                                                                                |
| • Gear/pinion pitch line runout                                            |                                                                                                                                                              |
| • Gear/pinion tooth damage                                                 | <ul style="list-style-type: none"> <li>Piping vibration due to excessive pressure pulses</li> </ul>                                                          |
| <b>Positive displacement pumps (gear/reciprocating and more)</b>           |                                                                                                                                                              |
| • Piping vibration due to excessive pressure pulses                        | <ul style="list-style-type: none"> <li>Excessive noise and vibration due to undesirable aerodynamic interaction of static and rotating components</li> </ul> |
| • Excessive noise and vibration due to hydraulic pressure pulses           | High vibration in equipment mounted on "Isolators" due to malfunction/damage of the "Isolators"                                                              |



## SUPPORTED ASSETS

(includes various configurations)

| Category                                 | Type                  | Applications                                         |
|------------------------------------------|-----------------------|------------------------------------------------------|
| Centrifugal pumps                        | All types             | Wide Range of Industrial and Commercial Applications |
| Positive Displacement pumps              | All types             | Industrial, Oil & Gas, Food Processing, etc.         |
| Centrifugal compressors / fans / blowers | All types             | HVAC, Manufacturing, Power Generation, etc.          |
| Positive Displacement compressors        | All types             | Gas transmission, refrigeration, process industries  |
| Gear boxes                               | All types             | Automotive, Industrial Machinery, Wind Turbines      |
| AC Electrical Drive Induction Motors     | All Sizes, Capacities | Machinery, Pumps, Fans, Conveyors, Compressors       |
| DC Electrical Drive Motors               | All Sizes, Capacities | Robotics, Electric Vehicles, Industrial Equipment    |
| Conveyor Rollers                         | All types             | Material Handling, Logistics, Warehousing            |
| Diesel Engines                           | Various types         | Automotive, Power Generation, Construction, Marine   |

## EQUIPMENT MOUNTED ON

Rigid Foundations

Flexible Foundations

Isolators

## SUPPORTED INDUSTRIES



Pharmaceutical



Cement



Automobile



Beverages



Textile



Food Processing



Mining



Chemical



Paint



Tire



Paper



Steel



Fertilizer



Hospitals



Hotels



Oil & Gas



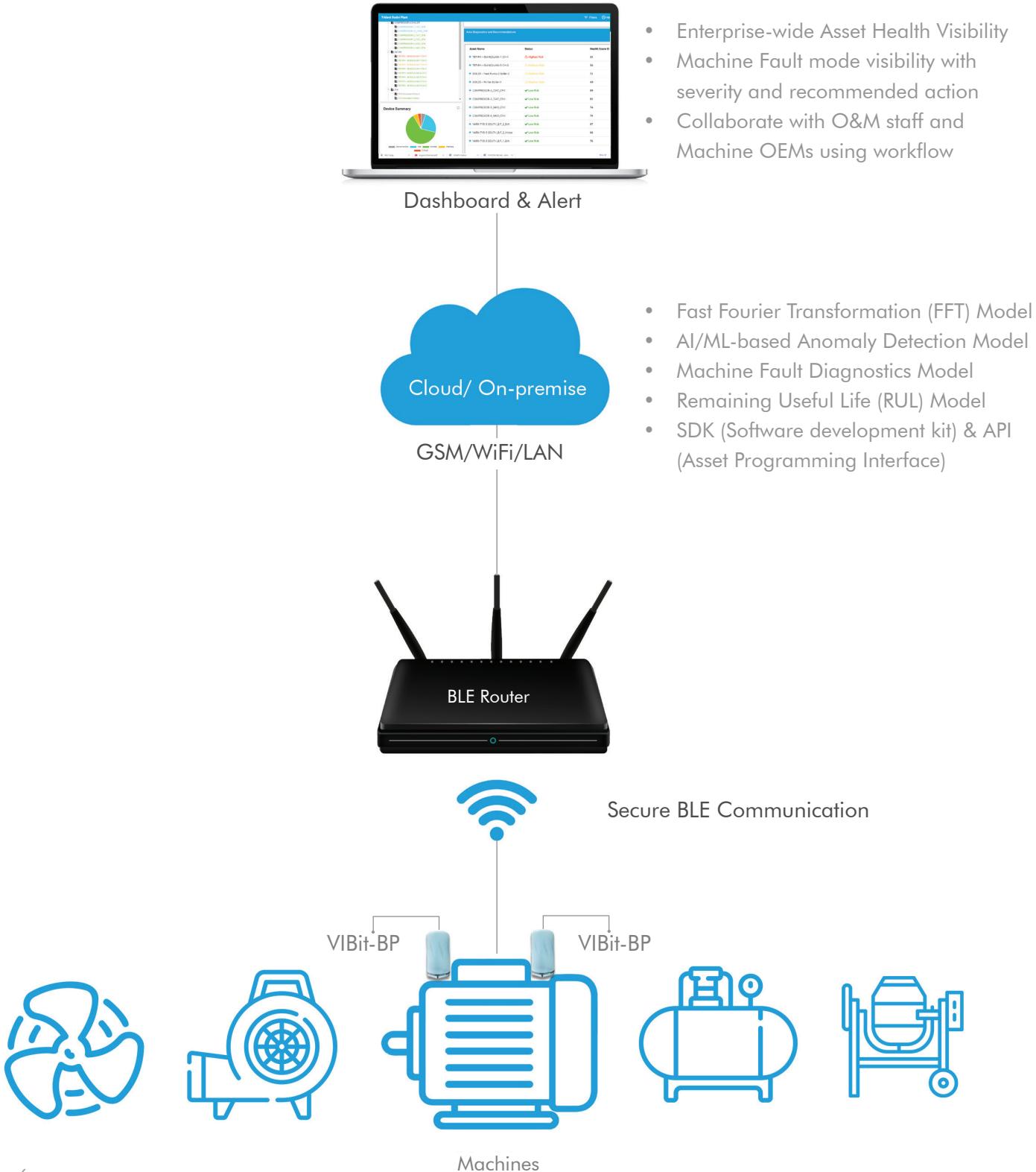
Power

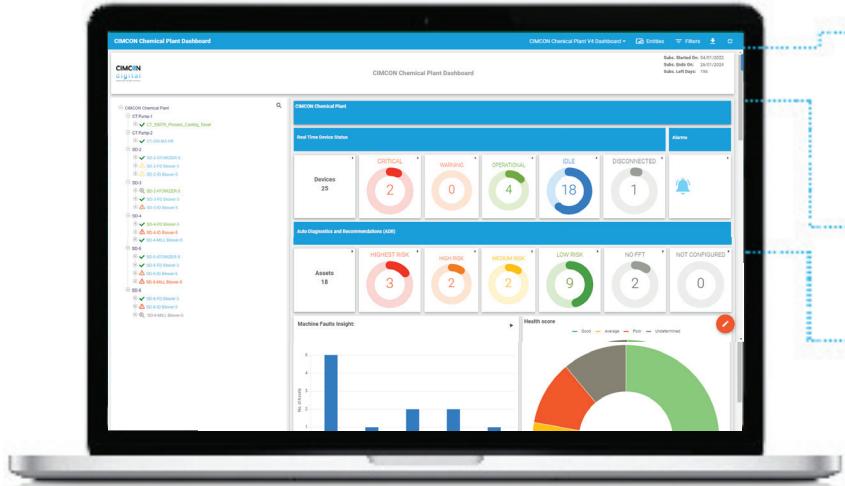


Furniture



## HOW IT WORKS





## Customer Facility

Dedicated page for customers to compare health and performance across devices. Customers can also access and dig into site-level performance.

## Machine Efficiency Status

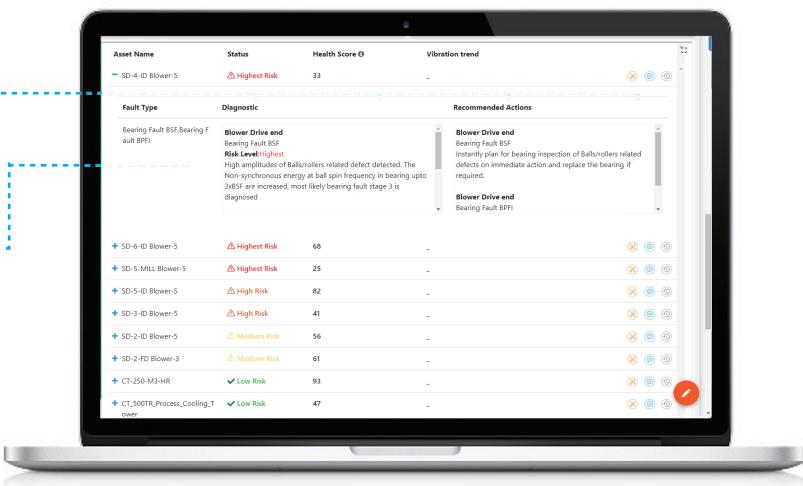
Quick overall health status of multiple devices.

## Overall Equipment Status

Get overall equipment efficiency for a period of time, further helping to decide proper equipment usage.

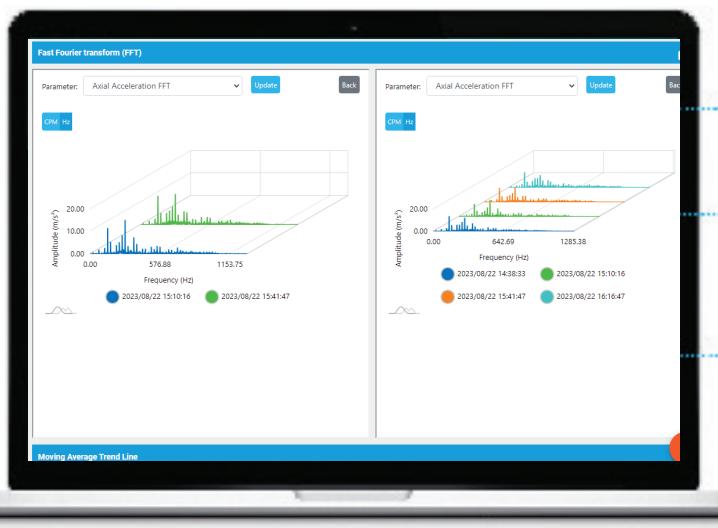
## Status of Individual Asset

Individual asset health status can be checked with color indication and a further dig for expert verification.



## Real Time & Historical Waveform

Real-time and historical waveform to check various parameters.



## Asset Name Customization

User-friendly names can be created as needed.

## User Friendly Widgets

Easy-to-understand dashboards and widgets are used to show whether parameters fall within the defined specifications.

## Real Time Waveforms

Get real-time information in terms of waveforms.



## SPECIFICATIONS

### DEVICE SPECS

|                                 |                                                                         |
|---------------------------------|-------------------------------------------------------------------------|
| Device Technology               | MEMS Based                                                              |
| Vibration Sensor                | 3-axis MEMS Sensor. Amplitude range: +/-16g                             |
| Frequency Range                 | 0.5Hz to 6KHz in X, Y & Z directions                                    |
| Sampling Rate                   | 26.7K samples/second                                                    |
| Shock Tolerance                 | 10000g for 0.2ms                                                        |
| Linear Acceleration sensitivity | 0.488mg/LSB (+/-16g)                                                    |
| Low Noise                       | 75ug/sqrt (Hz)                                                          |
| Resolution                      | 16-bit                                                                  |
| Data from Sensor                | 3-axis acceleration & velocity RMS, 3-axis acceleration & velocity FFT. |
| FFT Frequency resolution        | 0.8Hz and 0.4Hz                                                         |
| Temperature Sensor              | Semiconductor sensor with max 0.2°C accuracy over -40°C to +100°C range |
| Contact Temp. Range             | -40°C to +125°C                                                         |
| Bluetooth Low-Power Range       | Typical 40 mtrs LOS, Indoor, +0dBm                                      |

### DATA CONFIGURATION

|                                      |                                                                                     |
|--------------------------------------|-------------------------------------------------------------------------------------|
| Data Transfer Interval Configuration | 1 hour for telemetry and 24 hours for FFT by default, default rate could be changed |
| Remote Monitoring & Configuration    | Through web based application                                                       |

### BLUETOOTH V5.2

|                      |                                   |
|----------------------|-----------------------------------|
| Tx Power             | +6dBm (Max)                       |
| Frequency Range      | 2400MHz to 2483.5MHz              |
| Receiver Sensitivity | -98.9dBm, 1Mbps, 244 byte payload |
| Security             | Pair with encryption              |

### ELECTRICAL SPECS

|                       |                                              |
|-----------------------|----------------------------------------------|
| Power supply          | Replaceable 3.6V battery                     |
| Sampling time         | 7 sec. per hour                              |
| Battery life          | Typical 10 years (1 sample per hour) at 25°C |
| Battery type          | 8500mAh, Tadiran TL-4920                     |
| Operating temperature | -40°C to +60°C with battery                  |
| Storage temperature   | -40°C to +50°C with battery                  |
| Humidity              | 0% to 90%, non condensing                    |

### MECHANICAL SPECS

|                    |                           |
|--------------------|---------------------------|
| Size               | Dia: 47.5mm, Height: 82mm |
| Weight             | 210 gms                   |
| Base               | SS                        |
| Cover              | Polycarbonate             |
| Ingress Protection | IP 66/67                  |

### COMPLIANCE INFORMATION

|      |             |
|------|-------------|
| FCC  | In progress |
| ATEX | In progress |
| CE   | In progress |

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## CONTACT US

### U.S. OFFICE

CIMCON DIGITAL LLC

319 Littleton Rd, Westford, MA 01886, USA

Email: [sales@cimcondigital.com](mailto:sales@cimcondigital.com)

Tel: (617) 741-9291

### ASIA PACIFIC OFFICE

CIMCON DIGITAL India Pvt. Ltd.

1106, Times Square Arcade, Thaltej - Shilaj Rd,

Thaltej, Ahmedabad, Gujarat 380059

Tel: +91-079-4906 1000

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VIBit DATASHEET-R101

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Specifications subject to change without notice.