## **Testing & Technical Specifications**

## POLYIMIDE FILM (TT401 THERMAL TRANSFER)

**DESCRIPTION:** TT401, is a 2.7 mil "glossy" white polyimide film with a specially formulated printable

top coating that can be thermal transfer printed. (Resin ribbon)

**USES:** Designed for applications requiring high temperature performance and resistance to

harsh chemicals and solvents. Used extensively in bar code applications for printed

circuit board serial numbering. Recommended material for surface mount applications with IR and high pressure wash (saponifiers) exposure.

FACE STOCK: .0027 (2.7 mils) thickness

ADHESIVE: 2.0 mil thickness, thermoset acrylic pressure sensitive adhesive. Used for IR Reflow

& PCB manufacturing processes.

LINER: 50 lb. White

**SERVICE** 

TEMPERATURE: -40° F to 350° F (30 days) 15 minutes at 575° F, intermittently

**APPLY** 

**TEMPERATURE:** 50° F (10° C)

SHELF LIFE 1 Year at 70° F and 40-50% relative humidity. Rolls must not touch face to face while

in storage.

FLAMMABILITY: ASTMD-1000-76 self-extinguishing

**SOLVENT** 

**RESISTANCE:** NO EFFECT from the following:

MEK TRICHLORETHANE ACETONE ISOPROP.ALCOHOL FREON WATER

<sup>\*\*</sup> TT401, like all other pressure-sensitive materials, should be tested under the actual end use conditions to determine its suitability for the intended application.