

Burns Harbor:

#1 Baling

#1 Busheling

#1 Dealer Bundles

#1 HMS

#1 Railroad Heavy Melting Scrap

Detinned Bundles

Mill Scale

OTM

P&S

Tin Can Bundles

Tin Cans

Unprepared Ingots

ArcelorMittal Burns Harbor LLC

Purchase Specification

Product/Services Description:

No. 1 Busheling

Document No:

RM-Scrap-10

Revision No.:

4

Facility/Operation:

Burns Harbor

Date of Issue:

11/26/2003

MCC No.:**(1) Reference Document:**

None

Coordinator:

Buyer - Corporate Purchasing

(2) Product/Service Conformance Criteria:

Black steel sheet, clippings or skeleton scrap. May not include flashings, old auto body or fender stock, metal coated, limed, vitreous enameled, electrical sheet containing over 0.5% silicon, stringy or tangled material, detinned or alloy scrap. Must be free of oils, toxic or hazardous waste and radioactive materials.

Burns Harbor additional criteria: Carbon sheet trimmings, stampings, punchings and skeletons. Maximum dimension 36" and maximum thickness 1/4". All new production generation. 100% black (no coatings). Should not include flat stock, bar stock, nuts, bolts or screws. Minimum density: 70#/cubic foot.

(3) Sampling Criteria:

Routine visual inspection.

(4) Product/Service Performance Criteria:

None

(5) Documentation Required:

- 1.) Material safety data sheet to be submitted to the receiving department.
- 2.) Shipping manifest to be provided to the receiving department with each shipment.
- 3.) Billings to be rendered only after receipt of outturn weights from ArcelorMittal. Final settlement to be on ArcelorMittal outturn weights.

(6) Delivery Conformance Criteria:

<u>Location</u>	<u>Rail/Truck</u>	<u>Truck Only</u> <u>Time / Day</u>	<u>Receiving Site</u>
Burns Harbor	Solid Bottom gondolas or dump trailers not less than min. C/L, clean & free of all blocking & non-metallic material.	7am/2:30pm Mon-Fri	Consign to Luria Bros. Yard

(7) Delivery Performance Criteria:

Deliver evenly over 30 days unless otherwise approved. Orders not shipped within 30 days are subject to cancellation.

(8) Technical Service Requirement:

Scrap failing to pass visual inspection upon receipt will be rejected. Rejected scrap will be held for inspection if requested, otherwise rail shipments will be turned back to the railroad. Truck deliveries will be returned to the shipper.

(9) Communications:

No shipments in violation of this specification without prior notification (2) working days in advance of shipment and written notification to Purchasing within (5) working days after shipment indicating violation, contact, product traceability, cause and corrective action to prevent recurrence. Contact the following for notification of shipment (Note 1):

Burns Harbor

H. D. Lewis

219-399-5569

FAX: 219-399-6851

Additional Comments:

Section 9, Note 1 – There will be a penalty of \$200 debited to the billing for all cars or trailers that are shipped without prior notification.

ArcelorMittal reserves the right to make periodic, unannounced inspection of shipper's facilities.

Approved Sources -- Material supplied to this specification must be equivalent to that originally supplied during approval. Changes in formulation or processing shall not be made without prior approval.

Shown on Separate Index

Approvals:

Manager, Steelmaking

Manager, Environmental Affairs

Distribution:

Intranet

End of Specification

ArcelorMittal Burns Harbor LLC
Purchase Specification

Product/Services Description:

#1 Dealer Bundles – Black

Document No:

RM-Scrap-3

Revision No.:

4

Facility/Operation:

Burns Harbor

Date of Issue:

11/26/2003

MCC No.:**(1) Reference Document:**

None

Coordinator:

Buyer - Corporate Purchasing

(2) Product/Service Conformance Criteria:

- New black alloy free steel sheet scrap clippings or skeleton scrap, compressed to charging box size (Note 1) and weighing not less than 130 lbs. cubic foot.
- May not include old auto body or fender stock material. Must be free of galvanize, zincrometal, tinned, limed, vitreous enameled, terne plate and electrical sheet containing over 0.5% silicon. Sealed units and containers are specifically excluded.
- Material must be free of oils, toxic and hazardous wastes and radioactive material.

(3) Sampling Criteria:

- Routine visual inspection.
- Apparent bulk density testing of every car by dividing the weight of material in the car by the cubic foot of the car.

(4) Product/Service Performance Criteria:

None

(5) Documentation Required:

- 1.) Material safety data sheet to be submitted to the receiving department.
- 2.) Shipping manifest to be provided to the receiving department with each shipment.
- 3.) Billings to be rendered only after receipt of outturn weights from ArcelorMittal.
Final settlement to be on ArcelorMittal outturn weights.

(6) Delivery Conformance Criteria:

<u>Location</u>	<u>Rail/Truck</u>	<u>Truck Only</u> <u>Time / Day</u>	<u>Receiving Site</u>
Burns Harbor	Solid Bottom gondolas or dump trailers not less than min. C/L, clean & free of all blocking & non-metallic material.	7am/2:30pm Mon-Fri	Luria Bros. Yard

(7) Delivery Performance Criteria:

Deliver evenly over 30 days unless otherwise approved. Orders not shipped within 30 days are subject to cancellation.

(8) Technical Service Requirement:

Scrap failing to pass visual inspection upon receipt will be rejected. Rejected scrap will be held for inspection if requested, otherwise rail shipments will be turned back to the railroad. Truck deliveries will be returned to the shipper.

(9) Communications:

No shipments in violation of this specification without prior notification (2) working days in advance of shipment and written notification to Purchasing within (5) working days after shipment indicating violation, contact, product traceability, cause and corrective action to prevent recurrence. Contact the following for notification of shipment (Note 1):

Burns Harbor

H. D. Lewis

219-399-5569

FAX: 219-399-6851

Additional Comments:

Section 9, Note 1 – There will be a penalty of \$200 debited to the billing for all cars or trailers that are shipped without prior notification.

ArcelorMittal reserves the right to make periodic, unannounced inspection of shipper's facilities.

Approved Sources -- Material supplied to this specification must be equivalent to that originally supplied during approval. Changes in formulation or processing shall not be made without prior approval.

Shown on Separate Index

Approvals:

Manager, Steelmaking

Manager, Environmental Affairs

Distribution:

Intranet

End of Specification

ArcelorMittal Burns Harbor LLC

Purchase Specification

Product/Services Description:

#1 Heavy Melting

Document No:

RM-Scrap-5

Revision No.:

4

Facility/Operation:

Burns Harbor

Date of Issue:

11/26/2003

MCC No.:**(1) Reference Document:**

None

Coordinator:

Buyer - Corporate Purchasing

(2) Product/Service Conformance Criteria:

Steel scrap ¼" and over in thickness. Individual pieces not over 2' x 5'. Material is to be free of non-ferrous metals, closed containers, toxic and hazardous wastes and radioactive materials.

Density 60 lbs. Cubic foot.

Burns Harbor specific: Obsolete and industrial carbon steel scrap originating from dealers' yards. May include painted material, but no galvanized. Material should have minimum thickness of ¼". Size should be limited to 60" x 24" x 12" maximum with a maximum weight per piece of 7,000#. Minimum density 45# per cubic foot.

Must not include: Sealed units or closed containers: Tubing w/crimpled ends: Rebar: Electric Motors: Cast Iron: Non-ferrous: Unwashed drums/barrels: Terneplate or Tinplate: Automotive scrap other than leaf springs, rims and crankshafts: Toxic and hazardous wastes:

Radioactive wastes.

(3) Sampling Criteria:

Routine visual inspection.

(4) Product/Service Performance Criteria:

None

(5) Documentation Required:

- 1.) Material safety data sheet to be submitted to the receiving department.
- 2.) Shipping manifest to be provided to the receiving department with each shipment.
- 3.) Billings to be rendered only after receipt of outturn weights from ArcelorMittal.

Final settlement to be on ArcelorMittal outturn weights.

(6) Delivery Conformance Criteria:

<u>Location</u>	<u>Rail/Truck</u>	<u>Truck Only</u> <u>Time / Day</u>	<u>Receiving Site</u>
Burns Harbor	Solid Bottom gondolas or dump trailers not less than min. C/L, clean & free of all blocking & non-metallic material.	7am/2:30pm Mon-Fri	Luria Bros. Yard

(7) Delivery Performance Criteria:

Deliver evenly over 30 days unless otherwise approved. Orders not shipped within 30 days are subject to cancellation.

(8) Technical Service Requirement:

Scrap failing to pass visual inspection upon receipt will be rejected. Rejected scrap will be held for inspection if requested, otherwise rail shipments will be turned back to the railroad. Truck deliveries will be returned to the shipper.

(9) Communications:

No shipments in violation of this specification without prior notification (2) working days in advance of shipment and written notification to Purchasing within (5) working days after shipment indicating violation, contact, product traceability, cause and corrective action to prevent recurrence. Contact the following for notification of shipment (Note 1):

Burns Harbor H. D. Lewis 219-399-5569 FAX: 219-399-6851

Additional Comments:

Section 9, Note 1 – There will be a penalty of \$200 debited to the billing for all cars or trailers that are shipped without prior notification.

ArcelorMittal reserves the right to make periodic, unannounced inspection of shipper's facilities.

Approved Sources -- Material supplied to this specification must be equivalent to that originally supplied during approval. Changes in formulation or processing shall not be made without prior approval.

Shown on Separate Index

Approvals:

Manager, Steelmaking

Manager, Environmental Affairs

Distribution:

Intranet

End of Specification

ArcelorMittal Burns Harbor LLC
Purchase Specification

Product/Services Description:
#1 Railroad Heavy Melting

Document No:
RM-Scrap-13

Revision No.:

Facility/Operation:
Burns Harbor BOF

Date of Issue:
03/01/2004

MCC No.:

(1) Reference Document:
None

Coordinator:
Buyer - Corporate Purchasing

(2) Product/Service Conformance Criteria:

Material in accordance with the following requirements: Clean carbon steel scrap 1/4" and over in thickness, not exceeding 24" in width and 60" in length originating from the dismantling of railcars and railroad related items. Must have .05% max phos and sulfur content, and free from alloy bearing material. No car sides, spikes, tie plates, wheels or excess grease. Railroad rail cut 5 foot and under Cropped rail standard section, original weight 50 lbs. per yard and over. Five (5) foot maximum length and free from copper and/or non ferrous attachments.

(3) Sampling Criteria:

- Routine visual inspection for non-ferrous material of every railcar.
- Apparent Bulk density testing conducted every car by dividing the weight of material in the car by the cubic foot of the car.
- Drill one out of every three bundles and perform composite analysis for tin.

(4) Product/Service Performance Criteria:

None

(5) Documentation Required:

- 1.) Production reports showing % tin in each production lot.
- 2.) Material safety data sheet to be submitted to the receiving department.
- 3.) Shipping manifest to be provided to the receiving department with each shipment.
- 4.) Billings to be rendered only after receipt of outturn weights from ArcelorMittal.
Final settlement to be on ArcelorMittal outturn weights.

(6) Delivery Performance Criteria:

<u>Location</u>	<u>Rail/Truck</u>	<u>Receiving Site</u>
Burns Harbor	Solid Bottom gondolas, not less than min. C/L clean & free of all blocking & non-metallic material	Consign to Luria Bros. Yard, B.H.

(7) Delivery Performance Criteria:

Deliver evenly over 30 days unless otherwise approved. Orders not shipped within 30 days are subject to cancellation.

(8) Technical Service Requirement:

Scrap failing to pass visual inspection upon receipt will be rejected. Rejected scrap will be held for inspection if requested, otherwise rail shipments will be turned back to the railroad. Truck deliveries will be returned to the shipper.

(9) Communications:

No shipments in violation of this specification without prior notification (2) working days in advance of shipment and written notification to Purchasing within (5) working days after shipment indicating violation, contact, product traceability, cause and corrective action to prevent recurrence. Contact the following for notification of shipment (Note 1):

Burns Harbor

H. D. Lewis

219-399-5569

FAX: 219-399-6851

Additional Comments:

Section 9, Note 1 – There will be a penalty of \$200 debited to the billing for all cars or trailers that are shipped without prior notification.

ArcelorMittal reserves the right to make periodic, unannounced inspection of shipper's facilities.

Approved Sources -- Material supplied to this specification must be equivalent to that originally supplied during approval. Changes in formulation or processing shall not be made without prior approval.

Shown on Separate Index

Approvals:

Manager, Steelmaking
Manager, Environmental Affairs

Distribution:

Intranet

End of Specification

ArcelorMittal Burns Harbor LLC
Purchase Specification

Product/Services Description:

Detinned Bundles

Document No:

RM-Scrap-1

Revision No.:

3

Facility/Operation:

Burns Harbor BOF

Date of Issue:

11/26/2003

MCC No.:

(1) Reference Document:

None

Coordinator:

Buyer - Corporate Purchasing

(2) Product/Service Conformance Criteria:

Material in accordance with the following requirements:

- Hydraulically compressed detinned sheet or can scrap.
- Material density no less than 130 pounds per cubic foot.
- Material must be free of oils, toxic and hazardous waste and radioactive materials.
- Residual tin content 0.05% maximum.

(3) Sampling Criteria:

- Routine visual inspection for non-ferrous material of every railcar.
- Apparent Bulk density testing conducted every car by dividing the weight of material in the car by the cubic foot of the car.
- Drill one out of every three bundles and perform composite analysis for tin.

(4) Product/Service Performance Criteria:

None

(5) Documentation Required:

- 1.) Production reports showing % tin in each production lot.
- 2.) Material safety data sheet to be submitted to the receiving department.
- 3.) Shipping manifest to be provided to the receiving department with each shipment.
- 4.) Billings to be rendered only after receipt of outturn weights from ArcelorMittal.
Final settlement to be on ArcelorMittal outturn weights.

(6) Delivery Performance Criteria:

<u>Location</u>	<u>Rail/Truck</u>	<u>Receiving Site</u>
Burns Harbor	Solid Bottom gondolas, not less than min. C/L clean & free of all blocking & non-metallic material	Consign to Luria Bros. Yard, B.H.

(7) Delivery Performance Criteria:

Deliver evenly over 30 days unless otherwise approved. Orders not shipped within 30 days are subject to cancellation.

(8) Technical Service Requirement:

Scrap failing to pass visual inspection upon receipt will be rejected. Rejected scrap will be held for inspection if requested, otherwise rail shipments will be turned back to the railroad. Truck deliveries will be returned to the shipper.

(9) Communications:

No shipments in violation of this specification without prior notification (2) working days in advance of shipment and written notification to Purchasing within (5) working days after shipment indicating violation, contact, product traceability, cause and corrective action to prevent recurrence. Contact the following for notification of shipment (Note 1):

Burns Harbor

H. D. Lewis

219-399-5569

FAX: 219-399-6851

Additional Comments:

Section 9, Note 1 – There will be a penalty of \$200 debited to the billing for all cars or trailers that are shipped without prior notification.

ArcelorMittal reserves the right to make periodic, unannounced inspection of shipper's facilities.

Approved Sources -- Material supplied to this specification must be equivalent to that originally supplied during approval. Changes in formulation or processing shall not be made without prior approval.

Shown on Separate Index

Approvals:

Manager, Steelmaking

Manager, Environmental Affairs

Distribution:

Intranet

End of Specification

ArcelorMittal Burns Harbor LLC

Purchase Specification

Product/Services Description:

Mill Scale

Document No:

RM-Scrap-14

Revision No.:

5

Facility/Operation:

Burns Harbor Sinter Plant

Date of Issue:

01/12/2004

MCC No.:**(1) Reference Document:**

None

Coordinator:

Buyer –Burns Harbor

(2) Product/Service Conformance Criteria:

<u>Size:</u>	<u>Chemistry</u>	<u>Percent</u>	<u>Chemistry</u>	<u>Percent</u>
100% minus 1”	Fe	65.00 minimum	Ni	<.1%
85% minus 7/16”	Oil/Grease	0.50 maximum	Cr	<.2%
	Zn	0.03 maximum	Cu	<.1%
	SiO ₂	3.60 maximum	Mo	<.1%
	Al ₂ O ₃	1.70 maximum		
	CaO	0.90 maximum		
	MgO	0.20 maximum		
	S	0.03 maximum		
	Pb	.005 maximum		

(3) Sampling Criteria:

Truckloads shipments: A sample from each truckload from each generating source must be taken and a composite sample from each generating source must be analyzed a minimum of once per month.

Vessel/Barge shipments: A composite sample from each vessel and/or barge load must be taken and analyzed.

The analysis results are to be reported to H. D. Lewis, Burns Harbor Purchasing Department, Burns Harbor, IN (Note 1).

(4) Product/Service Performance Criteria:

Material must be screened to meet size specification.

(5) Documentation Required:

- 1.) Material safety data sheet to be submitted to the Blast Furnace Department, Burns Harbor.
- 2.) Shipping manifest to be provided to the Blast Furnace Department with each shipment.
- 3.) Billings to be rendered only after notification of receipt from ArcelorMittal. Final settlement to be on scale weights. (See Check Weight Proposal).

(6) Delivery Conformance Criteria:

<u>Location</u>	<u>Rail/Truck</u>	<u>Truck Time / Day</u>	<u>Receiving Site</u>
Burns Harbor	Dump Trailers	7:30 a.m. / 2:30 p.m. Mon.-Fri., holidays excepted	Sinter Plant
Burns Harbor	Vessel/Barge	--	ArcelorMittal, Burns Harbor Dock Facility

(7) Delivery Performance Criteria:

As directed by Burns Harbor Purchasing Department.

(8) Technical Service Requirement:

All deliveries of mill scale must be identified with their source of generation. Deliveries subject to inspection and acceptance at destination (Note 1)

(9) Communications:

No shipments in violation of this specification without prior notification two (2) working days in advance of shipment and written notification to Purchasing within five (5) working days after shipment indicating violation, contact, product traceability, cause and corrective action to prevent recurrence. Contact H. D. Lewis, Burns Harbor, (219) 399-5569, for notification of shipment.

Report truck numbers promptly on Seller's form, to Plant Controller, Burns Harbor In 46304.

Scheduling of vessels and/or barges must be coordinated through Transportation Department, Burns Harbor, IN.

Additional Comments:

Section 3, Note 1 – Analysis must be performed by an independent certified lab and must not be one that is associated with the source of the mill scale.

Section 8, Note 1 – Burns Harbor will sample and analyze shipments on a random basis. Failure of the sampled material to meet the minimum quality standards set forth above will result in immediate suspension of shipments from the source until the quality of that material can be re-checked and approved. Material from all new sources must be inspected, sampled and approved by Burns Harbor Purchasing Department prior to any shipment.

Approved Sources – Material supplied to this specification must be equivalent to that originally supplied during approval. Changes in formulation or processing shall not be made without prior approval.

Approvals:

Manager, Purchasing
Manager, Blast Furnace, Burns Harbor
Manager, Environmental Affairs, ArcelorMittal

Distribution:

Intranet

End of Specification

ArcelorMittal Burns Harbor LLC
Purchase Specification

Product/Services Description:
Railroad Specialty Scrap (OTM)

Document No:
RM-Scrap-15

Revision No.:

Facility/Operation:
Burns Harbor BOF

Date of Issue:
03/01/2004

MCC No.:

(1) Reference Document:
None

Coordinator:
Buyer - Corporate Purchasing

(2) Product/Service Conformance Criteria:

Material in accordance with the following requirements: Includes railroad spikes, track bolts and nuts, tie plates, rail joints, angle bars, couplers, knuckler, and steel wheels not over 42" in diameter. May not include bolsters, side frames or other alloy suspect items.

(3) Sampling Criteria:

- Routine visual inspection for non-ferrous material of every railcar.
- Apparent Bulk density testing conducted every car by dividing the weight of material in the car by the cubic foot of the car.
- Drill one out of every three bundles and perform composite analysis for tin.

(4) Product/Service Performance Criteria:

None

(5) Documentation Required:

- 1.) Production reports showing % tin in each production lot.
- 2.) Material safety data sheet to be submitted to the receiving department.
- 3.) Shipping manifest to be provided to the receiving department with each shipment.
- 4.) Billings to be rendered only after receipt of outturn weights from ArcelorMittal.
Final settlement to be on ArcelorMittal outturn weights.

(6) Delivery Performance Criteria:

<u>Location</u>	<u>Rail/Truck</u>	<u>Receiving Site</u>
Burns Harbor	Solid Bottom gondolas, not less than min. C/L clean & free of all blocking & non-metallic material	Consign to Luria Bros. Yard, B.H.

(7) Delivery Performance Criteria:

Deliver evenly over 30 days unless otherwise approved. Orders not shipped within 30 days are subject to cancellation.

(8) Technical Service Requirement:

Scrap failing to pass visual inspection upon receipt will be rejected. Rejected scrap will be held for inspection if requested, otherwise rail shipments will be turned back to the railroad. Truck deliveries will be returned to the shipper.

(9) Communications:

No shipments in violation of this specification without prior notification (2) working days in advance of shipment and written notification to Purchasing within (5) working days after shipment indicating violation, contact, product traceability, cause and corrective action to prevent recurrence. Contact the following for notification of shipment (Note 1):

Burns Harbor	H. D. Lewis	219-399-5569	FAX: 219-399-6851
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Additional Comments:

Section 9, Note 1 – There will be a penalty of \$200 debited to the billing for all cars or trailers that are shipped without prior notification.

ArcelorMittal reserves the right to make periodic, unannounced inspection of shipper's facilities.

Approved Sources -- Material supplied to this specification must be equivalent to that originally supplied during approval. Changes in formulation or processing shall not be made without prior approval.

Shown on Separate Index

Approvals:

Manager, Steelmaking
Manager, Environmental Affairs

Distribution:

Intranet

End of Specification

ArcelorMittal Burns Harbor LLC

Purchase Specification

Product/Services Description:

Plate & Structural

Document No:

RM-Scrap-6

Revision No.:

3

Facility/Operation:

Burns Harbor

Date of Issue:

11/26/2003

MCC No.:**(1) Reference Document:**

None

Coordinator:

Buyer - Corporate Purchasing

(2) Product/Service Conformance Criteria:

Clean, alloy free plate and structural scrap not over 5' in length, 24" in width or less than 1/4" in thickness.

Must be free of oil, grease, non-ferrous material, sealed containers, pipe or tubing with closed ends, toxic or hazardous wastes and radioactive materials. (Note 1)

(3) Sampling Criteria:

Routine visual inspection.

(4) Product/Service Performance Criteria:

None

(5) Documentation Required:

- 1.) Material safety data sheet to be submitted to the receiving department.
- 2.) Shipping manifest to be provided to the receiving department with each shipment.
- 3.) Billings to be rendered only after receipt of outturn weights from ArcelorMittal.

Final settlement to be on ArcelorMittal outturn weights.

(6) Delivery Conformance Criteria:

<u>Location</u>	<u>Rail/Truck</u>	<u>Truck Only</u> <u>Time / Day</u>	<u>Receiving Site</u>
Burns Harbor	Solid Bottom gondolas or dump trailers not less than min. C/L, clean & free of all blocking & non-metallic material.	7am/2:30pm Mon-Fri	Luria Bros. Yard

(7) Delivery Performance Criteria:

Deliver evenly over 30 days unless otherwise approved. Orders not shipped within 30 days are subject to cancellation.

(8) Technical Service Requirement:

Scrap failing to pass visual inspection upon receipt will be rejected. Rejected scrap will be held for inspection if requested, otherwise rail shipments will be turned back to the railroad. Truck deliveries will be returned to the shipper.

(9) Communications:

No shipments in violation of this specification without prior notification (2) working days in advance of shipment and written notification to Purchasing within (5) working days after shipment indicating violation, contact, product traceability, cause and corrective action to prevent recurrence. Contact the following for notification of shipment (Note 2):

Burns Harbor

H. D. Lewis

219-399-5569

FAX: 219-399-6851

Additional Comments:

Section 2, Note 1 – Shipments to Burns Harbor must exclude galvanized or zincrometal material.

Section 9, Note 2 – There will be a penalty of \$200 debited to the billing for all cars or trailers that are shipped without prior notification.

ArcelorMittal reserves the right to make periodic, unannounced inspection of shipper's facilities.

Approved Sources -- Material supplied to this specification must be equivalent to that originally supplied during approval. Changes in formulation or processing shall not be made without prior approval.

Shown on Separate Index

Approvals:

Manager, Steelmaking

Manager, Environmental Affairs

Distribution:

Intranet

End of Specification

ArcelorMittal Burns Harbor LLC

Purchase Specification

Product/Services Description:

Steel Can Bundles

Document No:

RM-Scrap-8

Revision No.:

5

Facility/Operation:

Burns Harbor

Date of Issue:

11/26/2003

MCC No.:**(1) Reference Document:**

None

Coordinator:

Buyer - Corporate Purchasing

(2) Product/Service Conformance Criteria:

All empty/dry steel cans to include: steel (tin-plated or tin free) food, beverage, paint, aerosol and 5-gallon pails, including lids, baled together, mixed or as separate bales by type. Cans must be free of garbage, plastic, glass, paper, cardboard, wood or other non-steel residue. Bales must meet size specified below and be compressed to not less than 75 lbs./cubic foot except as noted below. Must be free of oils, toxic and hazardous waste, radioactive materials, and free flowing paint and liquid matter. Dry paint inside and outside of empty steel cans/pails is acceptable.

Size: 2' x 3' x 5'

(3) Sampling Criteria:

Routine visual inspection.

(4) Product/Service Performance Criteria:

None

(5) Documentation Required:

- 1.) Material safety data sheet to be submitted to the receiving department.
- 2.) Shipping manifest to be provided to the receiving department with each shipment.
- 3.) Billings to be rendered only after receipt of outturn weights from ArcelorMittal. Final settlement to be on ArcelorMittal outturn weights.

(6) Delivery Conformance Criteria:

<u>Location</u>	<u>Rail/Truck</u>	<u>Truck Only</u>	<u>Receiving Site</u>
Burns Harbor	Solid Bottom gondolas or dump trailers not less than min. C/L, clean & free of all blocking & non-metallic material.	<u>Time / Day</u> 7am/2:30pm Mon-Fri	Luria Bros. Yard

(7) Delivery Performance Criteria:

Deliver evenly over 30 days unless otherwise approved. Orders not shipped within 30 days are subject to cancellation.

(8) Technical Service Requirement:

Scrap failing to pass visual inspection upon receipt will be rejected. Rejected scrap will be held for inspection if requested, otherwise rail shipments will be turned back to the railroad. Truck deliveries will be returned to the shipper.

(9) Communications:

No shipments in violation of this specification without prior notification (2) working days in advance of shipment and written notification to Purchasing within (5) working days after shipment indicating violation, contact, product traceability, cause and corrective action to prevent recurrence. Contact the following for notification of shipment (Note 1):

Burns Harbor

H. D. Lewis

219-399-5569

FAX: 219-399-6851

Additional Comments:

Section 9, Note 1 – There will be a penalty of \$200 debited to the billing for all cars or trailers that are shipped without prior notification.

ArcelorMittal reserves the right to make periodic, unannounced inspection of shipper's facilities.

Approved Sources -- Material supplied to this specification must be equivalent to that originally supplied during approval. Changes in formulation or processing shall not be made without prior approval.

Shown on Separate Index

Approvals:

Manager, Steelmaking

Manager, Environmental Affairs

Distribution:

Intranet

End of Specification

ArcelorMittal Burns Harbor LLC
Purchase Specification

Product/Services Description:

Steel Cans - Unbaled

Document No:

RM-Scrap-9

Revision No.:

3

Facility/Operation:

Burns Harbor

Date of Issue:

11/26/2003

MCC No.:

(1) Reference Document:

None

Coordinator:

Buyer - Corporate Purchasing

(2) Product/Service Conformance Criteria:

All steel and bi-metallic cans clean and free of garbage or residue originating from curb-side and/or recycling separation programs. Must be free of oils, toxic hazardous waste and radioactive material.

(3) Sampling Criteria:

Routine visual inspection.

(4) Product/Service Performance Criteria:

None

(5) Documentation Required:

- 1.) Material safety data sheet to be submitted to the receiving department.
- 2.) Shipping manifest to be provided to the receiving department with each shipment.
- 3.) Billings to be rendered only after receipt of outturn weights from ArcelorMittal. Final settlement to be on ArcelorMittal outturn weights.

(6) Delivery Conformance Criteria:

<u>Location</u>	<u>Rail/Truck</u>	<u>Truck Only</u> <u>Time / Day</u>	<u>Receiving Site</u>
Burns Harbor	Solid Bottom gondolas or dump trailers not less than min. C/L, clean & free of all blocking & non-metallic material.	7am/2:30pm Mon-Fri	Luria Bros. Yard

(7) Delivery Performance Criteria:

Deliver evenly over 30 days unless otherwise approved. Orders not shipped within 30 days are subject to cancellation.

(8) Technical Service Requirement:

Scrap failing to pass visual inspection upon receipt will be rejected. Rejected scrap will be held for inspection if requested, otherwise rail shipments will be turned back to the railroad. Truck deliveries will be returned to the shipper.

(9) Communications:

No shipments in violation of this specification without prior notification (2) working days in advance of shipment and written notification to Purchasing within (5) working days after shipment indicating violation, contact, product traceability, cause and corrective action to prevent recurrence. Contact the following for notification of shipment (Note 1):

Burns Harbor

H. D. Lewis

219-399-5569

FAX: 219-399-6851

Additional Comments:

Section 9, Note 1 – There will be a penalty of \$200 debited to the billing for all cars or trailers that are shipped without prior notification.

ArcelorMittal reserves the right to make periodic, unannounced inspection of shipper's facilities.

Approved Sources -- Material supplied to this specification must be equivalent to that originally supplied during approval. Changes in formulation or processing shall not be made without prior approval.

Shown on Separate Index

Approvals:

Manager, Steelmaking

Manager, Environmental Affairs

Distribution:

Intranet

End of Specification

ArcelorMittal Burns Harbor LLC
Purchase Specification

Product/Services Description:
Unprepared Ingots

Document No:
RM-Scrap-11

Revision No.:
3

Facility/Operation:
Burns Harbor

Date of Issue:
11/26/2003

MCC No.:

(1) Reference Document:
None

Coordinator:
Buyer - Corporate Purchasing

(2) Product/Service Conformance Criteria:

Unprepared carbon steel ingots free of alloys.
Must be free of oils, toxic or hazardous waste or radioactive materials.

(3) Sampling Criteria:

Routine visual inspection.

(4) Product/Service Performance Criteria:

None

(5) Documentation Required:

- 1.) Material safety data sheet to be submitted to the receiving department.
- 2.) Shipping manifest to be provided to the receiving department with each shipment.
- 3.) Billings to be rendered only after receipt of outturn weights from ArcelorMittal. Final settlement to be on ArcelorMittal outturn weights.

(6) Delivery Conformance Criteria:

<u>Location</u>	<u>Rail/Truck</u>	<u>Truck Only</u>	<u>Receiving Site</u>
Burns Harbor	Solid Bottom gondolas or dump trailers not less than min. C/L, clean & free of all blocking & non-metallic material.	<u>Time / Day</u> 7am/2:30pm Mon-Fri	Luria Bros. Yard

(7) Delivery Performance Criteria:

Deliver evenly over 30 days unless otherwise approved. Orders not shipped within 30 days are subject to cancellation.

(8) Technical Service Requirement:

Scrap failing to pass visual inspection upon receipt will be rejected. Rejected scrap will be held for inspection if requested, otherwise rail shipments will be turned back to the railroad. Truck deliveries will be returned to the shipper.

(9) Communications:

No shipments in violation of this specification without prior notification (2) working days in advance of shipment and written notification to Purchasing within (5) working days after shipment indicating violation, contact, product traceability, cause and corrective action to prevent recurrence. Contact the following for notification of shipment (Note 1):

Burns Harbor

H. D. Lewis

219-399-5569

FAX: 219-399-6851

Additional Comments:

Section 9, Note 1 – There will be a penalty of \$200 debited to the billing for all cars or trailers that are shipped without prior notification.

ArcelorMittal reserves the right to make periodic, unannounced inspection of shipper's facilities.

Approved Sources -- Material supplied to this specification must be equivalent to that originally supplied during approval. Changes in formulation or processing shall not be made without prior approval.

Shown on Separate Index

Approvals:

Manager, Steelmaking
Manager, Environmental Affairs

Distribution:

Intranet

End of Specification

ArcelorMittal Burns Harbor LLC

Purchase Specification

Product/Services Description:

Baling Clips

Document No:

RM-Scrap-12

Revision No.:

3

Facility/Operation:

Burns Harbor

Date of Issue:

11/26/2003

MCC No.:**(1) Reference Document:**

None

Coordinator:

Buyer - Corporate Purchasing

(2) Product/Service Conformance Criteria:

Clean carbon steel sheet, clippings and stampings. May not include flashings, old auto body and fender stock. Must be free of metal coatings, lime, vitreous enameled or electrical sheet containing a minimum of 1% silicon.

Must be free of oils, toxic and hazardous waste or radioactive materials.

(3) Sampling Criteria:

Routine visual inspection.

(4) Product/Service Performance Criteria:

None

(5) Documentation Required:

1.) Material safety data sheet to be submitted to the receiving department.

2.) Shipping manifest to be provided to the receiving department with each shipment.

3.) Billings to be rendered only after receipt of outturn weights from ArcelorMittal. Final settlement to be on ArcelorMittal outturn weights.

(6) Delivery Conformance Criteria:

<u>Location</u>	<u>Rail/Truck</u>	<u>Truck Only</u>	<u>Receiving Site</u>
Burns Harbor	Solid Bottom gondolas or dump trailers not less than min. C/L, clean & free of all blocking & non-metallic material.	<u>Time / Day</u> 7am/2:30pm Mon-Fri	Luria Bros. Yard

(7) Delivery Performance Criteria:

Deliver evenly over 30 days unless otherwise approved. Orders not shipped within 30 days are subject to cancellation.

(8) Technical Service Requirement:

Scrap failing to pass visual inspection upon receipt will be rejected. Rejected scrap will be held for inspection if requested, otherwise rail shipments will be turned back to the railroad. Truck deliveries will be returned to the shipper.

(9) Communications:

No shipments in violation of this specification without prior notification (2) working days in advance of shipment and written notification to Purchasing within (5) working days after shipment indicating violation, contact, product traceability, cause and corrective action to prevent recurrence. Contact the following for notification of shipment (Note 1):

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