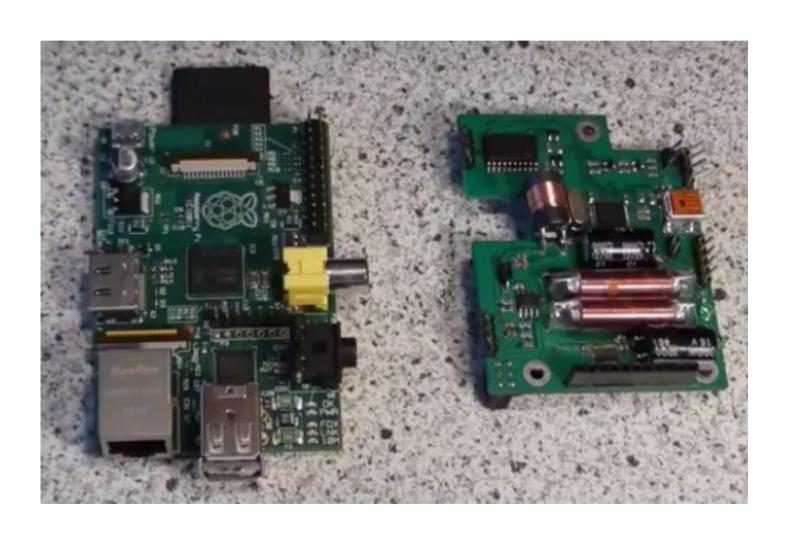
A few approaches to firmware projects design

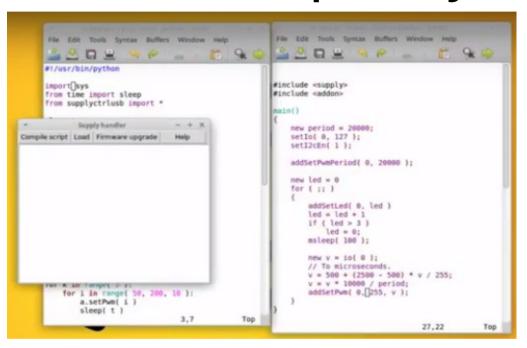


- Python based computer side SDK.
- Pawn embedded scripting machine.
- Boards in stack are driven by either main board, PC or Raspberry Pi.
- If coupled with Raspberry can provide it with power when needed.



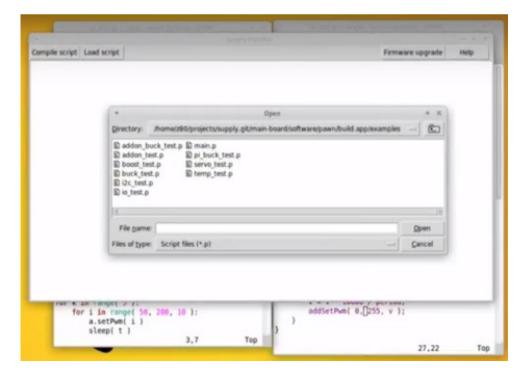


 Two extension boards with motor drivers, PWM, IO pin arrays. Main board with adjustable Puck, Boost converters, USART, SPI, I2C, USB interfaces.

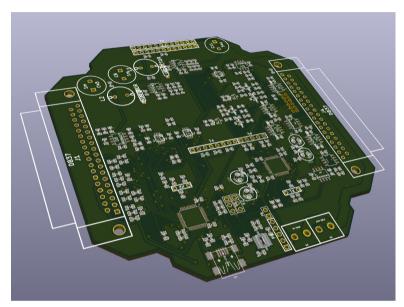


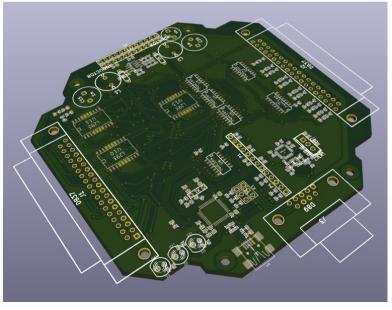
 Python and Pawn scripts examples side by side.

 New embedded script flashing dialog.



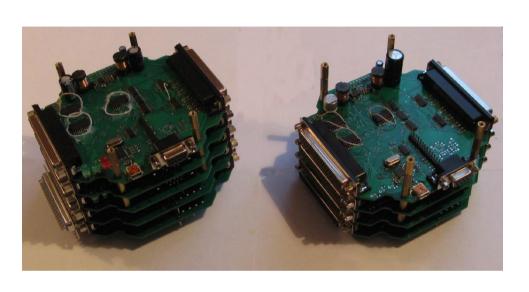
Scalable controller for pneumatic mechanism.





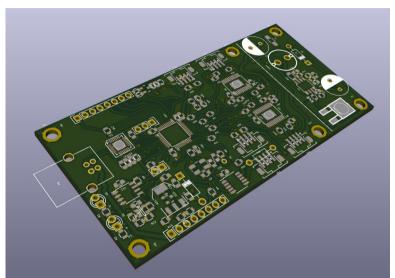
- The goal was to design cheap controller for a few mechanisms driven by pneumatic valves and electric motors.
- Minimize parts cost and PCB tooling cost.
- Number of controllers was small.
- Number of elements to control was not fixed and was relatively large ~150-200.

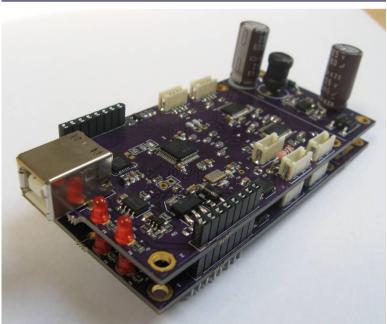
Scalable controller for pneumatic mechanism.



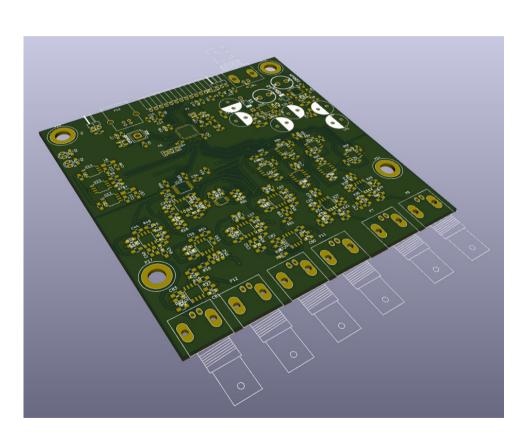
- Taking into account all possible combinations of pneumatic actuators, motors and sensors in all mechanism configurations
- it turned out that "optimal" numbers of different PCB types was 2.
- Boards are interconnected by *power* lines, common *I2C* bus and 2 *digital* lines for synchronous triggering.
- External communication was performed by either *I2C* or *USB* by single board computer running Linux OS.
- During debugging stage also was equipped by embedded *Pawn* machine for easy movement algorithms trying/implementing.

USB powered expandable motor controller

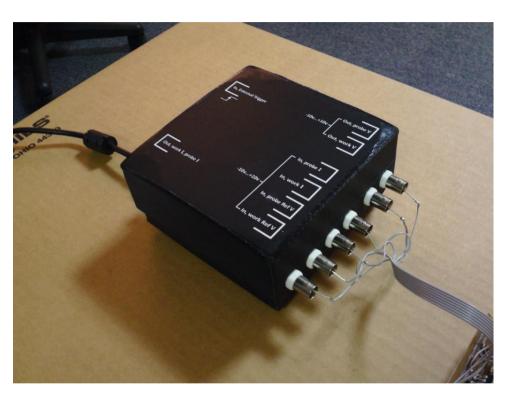




- The same approach applied to motor control application.
- PCB with integrated USB driven power supply.
- One board can drive 2 stepper motors, 1 DC motor, 2 sensors.
- Scalable design by reusing the same board a few times and addressing individual boards using I2C bus and GPIO triggering for synchronization.

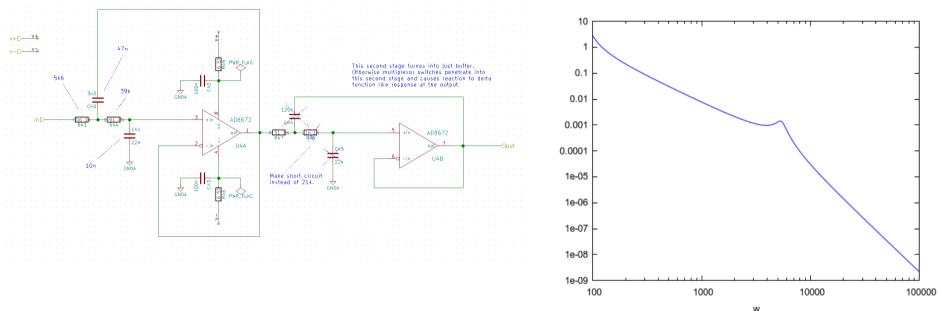


- 2 analog outputs +/-10V
- 4 analog inputs +/-10V
- External digital trigger
- One switchable analog output
- Analog precision to achieve 1mV
- USB computer interface
- Spend minimum resources as client had no extra money to finance the development.

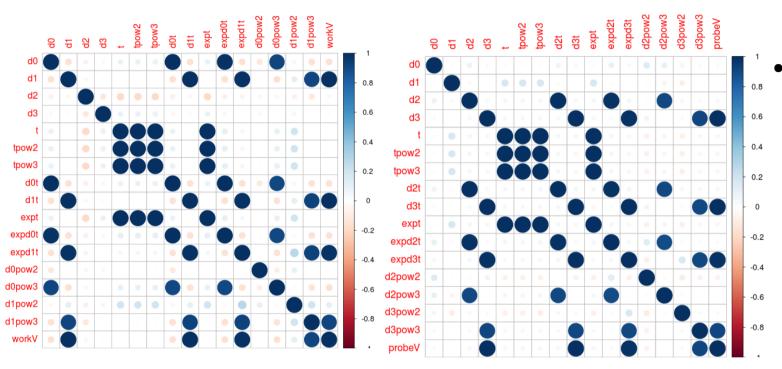


- Mostly used 5% or 1% resistors
- Built in mcp3063 based boost
 5V to 12V and inverting 5V to
 -12V switching sources.
- On board *temperature sensor* for calibration purposes.

 Calibration setup was equipped with potentiometers and a heater under near the device for statistical data acquisition



- Input filter design and Bode plot.
- Based on Chebyshev filter but with lowered response near cutoff requency to reduce oscillations caused by step response.



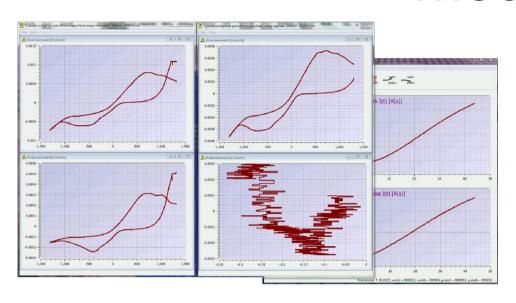
Examples of parameters and outputs cross correlations

- After gaining statistical data went to higher dimensional space by involving first few powers of each parameter, exponentiation and a few parameter products.
- Used this data set to find the best mean out of sample error by applying linear regression to all possible parameter combinations.
- Obtained formulas and dropped parameters which didn't improve match better then chosen margin (1^{-5})

Formulas obtained for data readings conversion

$$V_{out} = a_1 * dac_1 + a_2 * dac_2 + a_3 * dac_1 * T + a_4 * dac_2 * T + a_5 * T^3 + a_6$$

$$V_{in} = a_1 * adc + a_2 * T + a_3 * T^2 + a_4 * T^3 + a_5$$



 PC based software for driving control module.



 Just nice looking electrochemical cycling I(V) curve obtained during system testing.