Homework 2 - Advanced LP & Network Flow Models Adv. Analytics and Metaheuristics

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1.1 Problems a and b

Problem 1 (a): Calculating the Upper Bound for the Raisin Product

Total Raisins Calculated	1,240,000	
Less Raisin Dedicated Portion to Grade A	(930,000)	75% <- note this is the % towards A
Grade B Portion Implied*	310,000	25% <- "" B
Total Grade B Available	5,270,000	
% Grade B Used Towards Raisins, i.e. tier 8	5.88%	

Interpretation and Assumptions:

Note 100% Grade B used for Jelly.

*There must be 5.88% (Total of 310,000) of grade B's total supply that are on tier 8, which raisins are able to use since it satisfies the minimum points. For raisins, this implies that 25% of the raisin production will stem from Grade B (and 75% towards A)

For juice, this implies that 75% of the juice production will stem from Grade B (and 25% towards A)

Problem 1(b): Calculate the Fruit Cost seen in Table 3

Grade	Cost per Pound	
Grade A	\$ 0.45	<- noted in table 3 bulle
Grade B	\$ 0.25	

70 Dreaku	own or Gr	aues			
Grade A		75.0%	25.0%	0.0%	<- this is from the aboves assumptions text
Grade B		25.0%	75.0%	100.0%	<- 1 minus above
Weighted Avg. Cost per Pound	\$	0.40	\$ 0.30	\$ 0.25	
Fruit Cost (Pounds * Wt. Avg. Cost)	\$	2.60	\$ 4.20	\$ 4.50	<- this is how they determine the fruit cost in Table 3

1.2 Model Overview

1.3 Mathematical Formulation

1.3.1 Sets

Set Name	Description
\overline{FRUIT}	Fruit grade levels of grapes, which are Grade A and
	Grade B grapes
PRODUCTS	Types of products to be sold, which are Raisins,
	Juice, and Jelly

1.3.2 Parameters

Parameter Name	Description
$\overline{amountOfFruit_f}$	Tons of fruit grade $(f \in FRUIT)$ available to use
$avgGradeOfFruit_f$	Avg. point quality of fruit grade $(f \in FRUIT)$
$productLimit_p$	Upper bound of production of product $(p \in PRODUCTS)$
$poundsPerProduct_p$	The amount of pounds associated with a single unit of product $(p \in PRODUCTS)$
$contrToProfit_p$	The contribution to profit of a product $(p \in PRODUCTS)$
$netProfit_p$	The net profit (net of OH allocation) of a product $(p \in PRODUCTS)$
$productGradeLimit_p$	Requirement of mean point quality of a product $(p \in PRODUCTS)$

1.3.3 Decision Variables

Variable Name	Description
$produce_{f,p}$	The <i>number</i> of products $(p \in PRODUCTS)$ to be produced by fruit grade $(f \in FRUIT)$
$grade_p$	The point quality of each product $(p \in PRODUCTS)$ created

1.3.4 Objective Function

$$Maximize\ Net_Profit: \sum_{f \in FRUIT, p \in PRODUCTS} produce_{f,p} \times netProfit_p$$

1.3.5 Constraints

C1: Number of products produced $(p \in PRODUCTS)$ must be less than or equal to tons of fruit provided $(f \in FRUIT)$

 $maxTons: \sum_{p \in PRODUCTS} produce \ _{f,p} \times poundsPerProduct_p \leq amountOfFruit_f, \ \forall \ f \in FRUIT$

C2: Cannot produce Jelly using Grade A

 $noGrade A Jelly: produce_{f,p} = 0, \ for \ f \in {\sf Grade} \ {\sf A}, \ for \ p \in {\sf Jelly}$

CX: Non-negativity constraints, and max point quality is 10

produce $f,p \ge 0$, $\forall f \in FRUIT$, $\forall p \in PRODUCTS$

 $0 \leq grade_p \leq 10, \ \forall \ f \in FRUIT, \ \forall \ p \in PRODUCTS$

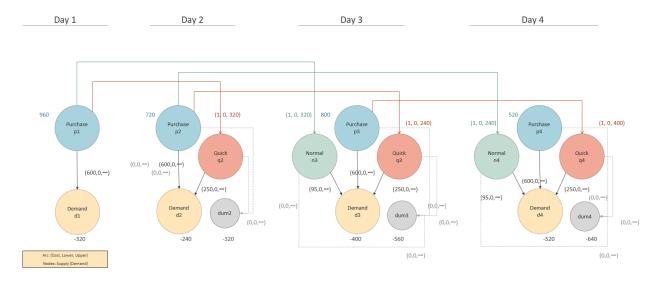
3.1 Model Overview

3.1.1 Assumptions and Calculations for Network Flow Diagram

- Below shows how we decided to balance the network with supply and dummy nodes
- In order to obtain a balanced network (i.e. supply equals demand), we must allow for all possible routes to have enough supply.
- Excess supply allowed on certain days is captured by dummy nodes so that the business does not actually produce the tires.

Determine Supply and Dummy Allocation									
		Incoming	Potential Supply	Dummy Allocation					
Day	Demand (d)	Arcs (in)	in*d	$d_{day-1} + d_{day-2}$					
1	-320	3	960	0					
2	-240	3	720	-320					
3	-400	2	800	-560					
4	-520	1	520	-640					

3.1.2 Network Flow Diagram



3.2 Mathematical Formulation

3.2.1 Sets, Parameters, Decision Vars

Set Name	Description
\overline{NODES}	Set of all nodes in above network flow diagram:
p1 p2 p3 p4	Number of tires to purchase on day $\in (1-4)$
n1 n2 n3 n4	Number of tires to reshape using the <i>normal</i> service on day \in (1-4)
q1 q2 q3 q4	Number of tires to reshape using the $quick$ service on day $\in (1-4)$
d1 d2 d3 d4	Demand of tires on each day $\in (1-4)$
dum2 dum3 dum4	Dummy nodes to balance excess supply for days 2 3 and $4 \in (2-4)$. Do not need one for day 1 since purchasing

The set A is a set of arcs, e.g. (i,j) for $i \in N, j \in N$ each of which may carry flow of a commodity

Decision variable: x_{ij} determines the units of flow on arc (i, j)

Arc(i,j)

- cost c_{ij} per unit of flow on arc (i,j)
- ullet upper bound on flow of u_{ij} (capacity)
- lower bound on flow of ℓ_{ij} (usually 0)

3.2.2 Objective, and Constraints

$$\begin{array}{l} \text{minimize } \sum_{(i,j)\in A} c_{ij} x_{ij} \\ \text{subject to } \sum_{j:(i,j)\in A} x_{ij} - \sum_{j:(j,i)\in A} x_{ji} = b_i \quad \forall i\in N \\ \\ l_{ij} \leq x_{ij} \leq u_{ij} \qquad \quad \forall (i,j)\in A \end{array}$$

• Upper and lower bounds use to direct the flow of tires from *purchasing* to *quick* or *normal* service

3.3 Code and Output

3.3.1 Model: group12_HW2_p3.mod

- Used mcnfp.txt from course website and renamed to group12_HW2_p3.mod.
- Added data group12_HW2_p3.dat; solve; and display x;

3.3.2 Data: group12_HW2_p3.dat

Data Continued:

```
[p1, d1] 600
[p2, d2] 600
[p3, d3] 600
[q2, d2]
[q3, d3] 250
[q4, d4] 250
[n3, d3] 95
[n4, d4]
[p1, q2]
[p1, n3]
[p2, q3]
[p2, n4]
[p3, q4] 1
[p2, dum2]
[p3, dum3]
[p4, dum4]
[q2, dum2]
[q3, dum3]
[q4, dum4] 0
[n3, dum3] 0
[n4, dum4] 0
```

3.3.3 Output

- Total minimized cost: 396,720
- Interpretation of the tires purchased on each day:
 - 1. 320 tires purchased
 - 2. 240 tires reshaped with Quick Service from previous day
 - 3. 80 Reshaped with quick service from previous day. 320 tires used from reshaping via Normal service from day 1.
 - 4. 280 Reshaped with quick service from previous day. 240 tires used from reshaping via Normal service from day 2.

```
ampl: model 'C:\Users\daniel.carpenter\OneDrive - the Chickasaw Na CPLEX 20.1.0.0: optimal solution; objective 396720 1 dual simplex iterations (0 in phase I) x [*,*] (tr) : n3 n4 p1 p2 p3 p4 q2 q3 q4 :=
                                       p1
320
d1
                                                        0
                                                                                         240
d2
d3
d4
                                                                    0
                                                                                                       80
               320
                                                                                                                  280
                           240
                                                    240
                                                                                           80
dum2
                                                                400
dum3
                  0
                                                                                                     160
                                                                             520
                                                                                                                  120
dum4
                                        320
n3
n4
                                                    240
                                       320
                                                    240
                                                                400
```

4.1 Model Overview

4.1.1 Assumptions and Calculations for Network Flow Diagram

- Goal of below tables are to put all data on a per unit of product basis
- Need to be on per unit basis so that we can effectively minimize the cost
- Color of tables correspond to the network nodes on the next page

Labor, Manufacturing, and Transportation Cost Calculations for Arcs

Labor (Cost per Unit Output and Total Supply Available)									
Cost per			Unit Output			Total Labor	TTL Product		
Туре	Per	rson	per Person	Cos	st / Unit	Avail	Supply		
Specialist	\$	2,000	12	\$	166.67	100	1,200		
Generalist	\$	1,700	10	\$	170.00	200	2,000		

Cost of Transportation										
Scranton, PA Utica, NY Stamford, CT										
Per <u>Person</u>		300		250		275				
Per Unit of Pro	duct	(trans. Co	st/	unit outpu	it by	type)				
Specialist	\$	25.00	\$	20.83	\$	22.92				
Generalist	\$	30.00	\$	25.00	\$	27.50				

Cost of Transportation + Labor per Unit of Output						
	Scr	anton, PA	U	tica, NY	Sta	mford, CT
Specialist	\$	191.67	\$	187.50	\$	189.58
Generalist	\$	200.00	\$	195.00	\$	197.50

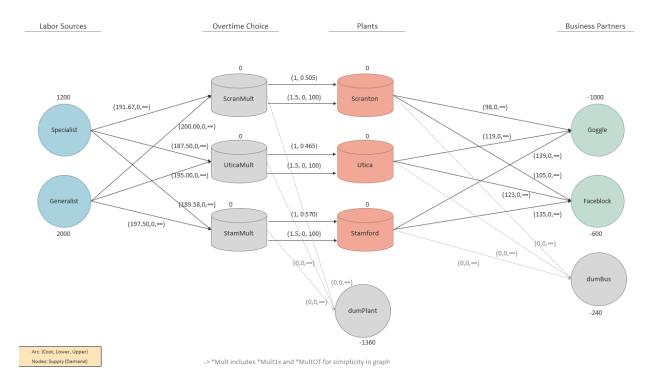
icranton, PA Utica, NY Stamford, CT 191.67,0,←) (187.50,0,←) (189.58,0,←) 200.00,0,←) (195.00,0,←) (197.50,0,←)

Plant Production Limits					
	Base	ОТ	OT Mult		
Scranton	505	100	1.5		
Utica	465	100	1.5		
Stamford	570	100	1.5		

Manufacturing and Transportation Costs						
	Manu	ıfacture		Goggle	Fac	ceblock
Scranton	\$	90	\$	8	\$	15
Utica	\$	105	\$	14	\$	18
Stamford	\$	115	\$	24	\$	20

Man. + Trans Cost				
Go	Goggle		Faceblock	
\$	98	\$	105	
\$	119	\$	123	
\$	139	\$	135	

4.1.2 Network Flow Diagram



4.2 Mathematical Formulation

4.2.1 Sets, Parameters, Decision Vars

Set Name	Description
\overline{NODES}	Set of all nodes in above network flow diagram:
Specialist, Generalist	The two types of Supply of Labor
ScranMult1x, UticaMult1x,	Passed through if did not use overtime
StamMult1x	
ScranMultOT, UticaMultOT,	Passed through if did use overtime
StamMultOT	
Scranton, Utica, Stamford	Transshipment nodes which are the plants
dumPlant, dumBus	Dummy nodes that account for excess supply from
	unbalanced supply from labor nodes

The set A is a set of arcs, e.g. (i,j) for $i \in N, j \in N$ each of which may carry flow of a commodity

Decision variable: x_{ij} determines the units of flow on arc (i, j)

Arc(i,j)

- cost c_{ij} per unit of flow on arc (i, j)
- upper bound on flow of u_{ij} (capacity)
- lower bound on flow of ℓ_{ij} (usually 0)

4.2.2 Objective, and Constraints

$$\begin{aligned} & \text{minimize } \sum_{(i,j) \in A} c_{ij} x_{ij} \\ & \text{subject to } \sum_{j:(i,j) \in A} x_{ij} - \sum_{j:(j,i) \in A} x_{ji} = b_i \quad \forall i \in N \\ & l_{ij} \leq x_{ij} \leq u_{ij} \qquad \forall (i,j) \in A \end{aligned}$$

• Upper and lower bounds use to direct the flow of the product

4.3 Code and Output

4.3.1 Model: group12_HW2_p4.mod

- Used mcnfp.txt from course website and renamed to group12 HW2 p4.mod.
- Added data group12_HW2_p4.dat; solve; and display x;

4.3.2 Data: group12_HW2_p4.dat

```
set ARCS :=
                       (Specialist, *) ScranMult1x UticaMult1x StamMult1x
(Generalist, *) ScranMult1x UticaMult1x StamMult1x
(ScranMult1x, *) Scranton dumPlant
(UticaMult1x, *) Utica dumPlant
(StamMult1x, *) Stamford dumPlant
                   (Specialist, *) ScranMultOT UticaMultOT StamMultOT (Generalist, *) ScranMultOT UticaMultOT StamMultOT (ScranMultOT,*) Scranton dumPlant (UticaMultOT,*) Utica dumPlant (StamMultOT, *) Stamford dumPlant
                     # Plants to demanders and dumBus for un
(Scranton, *) Goggle Faceblock dumBus
(Utica, *) Goggle Faceblock dumBus
(Stamford, *) Goggle Faceblock dumBus
             # Transshippment (Plants or OT Multiplier)
ScranMult1x 0 # Not using OT
             UticaMult1x 0
              StamMult1x 0
              ScranMultOT 0 # Using OT
             UticaMultOT 0
             StamMultOT 0
              Scranton 0 # Plant Arrival
             Utica
              Stamford 0
```

Data Continued:

```
F group12_HW2_p4.mod M
                                   F group12_HW2_p4.dat M ●
              dumPlant
              Goggle
                                -1000
              Faceblock
  61
              dumBus
                                                               1 u:=
               [Specialist, ScranMult1x] 191.67 . . # Supply -> Mult
              [Specialist, UticaMult1x] 191.07 . . . [Specialist, UticaMult1x] 187.5 . . . [Specialist, StamMult1x] 189.58 . . . [Generalist, ScranMult1x] 200 . . . [Generalist, UticaMult1x] 195 . . . [Generalist, StamMult1x] 197.5 . .
               [ScranMult1x, Scranton]
               [UticaMult1x, Utica]
               [StamMult1x, Stamford]
               [ScranMult1x, dumPlant]
               [UticaMult1x, dumPlant]
  79
               [StamMult1x, dumPlant]
              [Specialist, ScranMultOT] 191.67 . . # Supply -> Mult
[Specialist, UticaMultOT] 187.5 . .
[Specialist, StamMultOT] 189.58 . .
[Generalist, ScranMultOT] 200 . .
[Generalist, UticaMultOT] 195 . .
[Generalist, StamMultOT] 197.5 . .
               [UticaMultOT, Utica]
                                                      1.5
                                                                      100 # Mult -> Plant
               [ScranMultOT, Scranton]
               [StamMultOT, Stamford]
  91
               [ScranMultOT, dumPlant]
               [UticaMultOT, dumPlant]
 93
               [StamMultOT, dumPlant]
              [Scranton,
                               Goggle]
               [Scranton,
                                Faceblock]
  98
               [Scranton,
                                dumBus]
               [Utica,
                                Goggle]
                               Faceblock]
               [Utica,
 101
                               dumBus]
               [Utica,
               [Stamford, Goggle]
               [Stamford,
                                Faceblock]
104
               [Stamford,
                               dumBus]
```

4.3.3 Output

- Total minimized cost: \$806,192.95
- Scranton, Utica, and Stamford produce 0, 430, and 170 units of product for **Faceblock**, respectively.
- Scranton, Utica, and Stamford produce 605, 0, and 395 units of product for **Goggle**, respectively.
- All possible products produced (using a portion of the available regular and overtime hours). 200 products produced by Specialists using OT, and 100 from generalists using OT.

```
ampl: model 'C:\Users\daniel.carpenter\OneDrive - the Chickasaw Nation\Documents\GitHu
amp1: model C:\Users\daniel.carpenter\OneDrive - the
CPLEX 20.1.0.0: optimal solution; objective 806192.95
13 dual simplex iterations (0 in phase I)
x [*,*] (tr)
# $1 = Generalist
# $2 = ScranMult1x
# $3 = ScranMultOT
# $4 - Scranton
   $4 = Scranton
   $5 = Specialist
   $6 = StamMult1x
   $7 = StamMultOT
# $8 = Stamford
# $10 = UticaMult1x
# $11 = UticaMultOT
                       $1
                                $2
                                          $3
                                                   $4
                                                            $5
                                                                     $6
                                                                              $7
                                                                                        $8
                                                                                             Utica
                                                                                                          $10
                                                                                                                    $11 :=
                                                      0
                                                                                       430
Faceblock 

                                                                                                 170
Goggle
ScranMult1x
                                                   605
                                                                                          0
                                                                                                 395
                                                            505
                          0
ScranMult0T
                          0
                                                            100
                                505
                                          100
Scranton
                                                            495
StamMult1x
StamMult0T
                          0
                                                            100
                                                                     570
                                                                              100
Stamford
                                                                                                           465
Utica
                                                                                                                     100
                                                               0
UticaMult1x
                      1825
                       100
UticaMult0T
                                                               0
                                                      0
                                                                                        240
                                                                                                   0
dumBus
                                                                                                                       0
                                                                        0
dumPlant
                                   0
                                            0
                                                                                 0
                                                                                                          1360
```