

Programmable NiCd/NiMH Fast-Charge Management IC

Check for Samples: bq24400

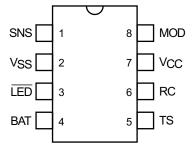
FEATURES

- Safe Management of Fast Charge for NiCd and **NiMH Battery Packs**
- **High-Frequency Switching Controller for** Efficient and Simple Charger Design
- **Pre-Charge Qualification for Detecting** Shorted, Damaged, or Overheated Cells
- **Fast-Charge Termination by Peak Voltage** (PVD), Maximum Temperature, and Maximum **Charge Time**
- Selectable Top-Off Mode for Achieving **Maximum Capacity in NiMH Batteries**
- **Programmable Trickle-Charge Mode for** Reviving Deeply Discharged Batteries and for **Postcharge Maintenance**
- **Built-in Battery Removal and Insertion** Detection
- **Sleep Mode for Low Power Consumption**

APPLICATIONS

- **Nickel Charger**
- High-Power, Multi-Cell Charger

8-Pin DIP or Narrow SOIC or TSSOP



GENERAL DESCRIPTION

The bq24400 is a programmable, monolithic IC for fast-charge management of nickel cadmium (NiCd) and nickel metal-hydride (NiMH) in single or multi-cell applications.

The bq24400 provides these charge termination criteria:

- Peak voltage, PVD
- Maximum temperature
- Maximum charge time

For safety, the bg24400 inhibits fast charge until the battery voltage and temperature are within user-defined limits. If the battery voltage is below the low-voltage threshold. the bq24400 trickle-charge to condition the battery. For NiMH batteries, the bg24400 provides an optional top-off charge to maximize the battery capacity.

The integrated high-speed comparator allows the bg24400 to be the basis for a complete, high-efficiency battery charger circuit for nickel-based chemistries.

Pin Names

| SNS | Current-sense input |
|----------|---------------------------|
| V_{SS} | System ground |
| LED | Charge-status output |
| BAT | Battery-voltage input |
| TS | Temperature-sense input |
| RC | Timer-program input |
| V_{CC} | Supply-voltage input |
| MOD | Modulation-control output |
| | |



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.





These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

PIN DESCRIPTIONS

SNS Current-sense input

Enables the bq24400 to sense the battery current via the voltage developed on this pin by an external sense-resistor connected in series with the battery pack

V_{SS} System Ground

Connect to the battery's negative terminal

LED Charge-status output

Open-drain output that indicates the charging status by turning on, turning off, or flashing an external LED, driven through a resistor.

BAT Battery-voltage input

Battery-voltage sense input. A simple resistive divider, across the battery terminals, generates this input.

TS Temperature-sense input

Input for an external battery-temperature monitoring circuit. An external resistive divider network with a negative temperature-coefficient thermistor sets the lower and upper temperature thresholds.

RC Timer-program input

Used to program the maximum fast charge-time, maximum top-off charge-time, hold-off period, trickle charge rate, and to disable or enable top-off charge. A capacitor from V_{CC} and a resistor to ground connect to this pin.

V_{CC} Supply-voltage input

Recommended bypassing is $10\mu F + 0.1\mu F$ to $0.22\mu F$ of decoupling capacitance near the pin.

MOD Modulation-control output

Push-pull output that controls the charging current to the battery. MOD switches high to enable charging current to flow and low to inhibit charging-current flow.



FUNCTIONAL DESCRIPTION

The bq24400 is a versatile, NiCd and NiMH battery charge control device. See Figure 1 for a functional block diagram and Figure 2 for a state diagram.

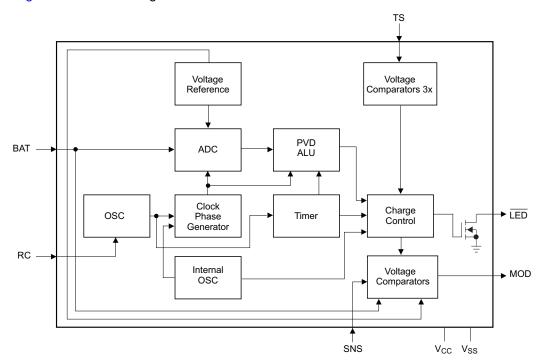
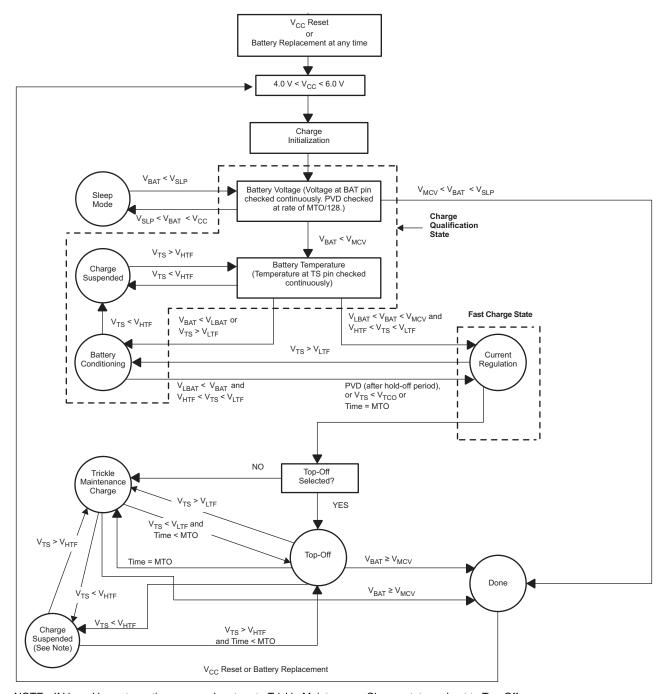


Figure 1. Functional Block Diagram





NOTE: If $V_{TS} < V_{TCO}$ at any time, may only return to Trickle Maintenance Charge state and not to Top-Off.

Figure 2. State Diagram



ABSOLUTE MAXIMUM RATINGS(1)

| | | VALUE | UNIT |
|---------------------|--|-------------------------|------|
| V _{CC} | V _{CC} relative to V _{SS} | -0.3 to 7 | V |
| V _T | DC voltage applied on any pin, relative to V _{SS} | -0.3 to V _{CC} | V |
| T _{OPR} | Operating ambient temperature | -20 to 70 | °C |
| T _{STG} | Storage temperature | -40 to 125 | °C |
| T _{SOLDER} | Soldering temperature (10 s max.) | 260 | °C |

⁽¹⁾ Permanent device damage may occur if Absolute Maximum Ratings are exceeded. Functional operation should be limited to the Recommended DC Operating Conditions detailed in this data sheet. Exposure to conditions beyond the operational limits for extended periods of time may affect device reliability.

DC THRESHOLDS(1)

 $T_A = T_{OPR}$; $V_{CC} = 5V \pm 20\%$ (unless otherwise specified)

| | PARAMETER | TEST CONDITIONS | TYPICAL | TOLERANCE | UNIT |
|--------------------|------------------------------------|------------------------|-------------------------|-----------|------|
| V_{TCO} | Temperature cutoff | Voltage at the TS pin | 0.225 × V _{CC} | ±5% | V |
| V_{HTF} | High-temperature fault | Voltage at the TS pin | 0.25 × V _{CC} | ±5% | V |
| V_{LTF} | Low-temperature fault | Voltage at the TS pin | 0.5 × V _{CC} | ±5% | V |
| V_{MCV} | Maximum cell voltage | Voltage at the BAT pin | 2.00 | ±2.5% | V |
| V_{LBAT} | Minimum cell voltage | Voltage at the BAT pin | 950 | ±5% | mV |
| PVD | BAT input change for PVD detection | Voltage at the BAT pin | 3.8 | ±20% | mV |
| V _{SNSHI} | High threshold at SNS | Voltage at the SNS pin | 50 | ±10 | mV |
| V_{SNSLO} | Low threshold at SNS | Voltage at the SNS pin | -50 | ±10 | mV |
| V _{SLP} | Sleep-mode input threshold | Voltage at the BAT pin | V _{CC} -1 | ±0.5 | V |

⁽¹⁾ All voltages are relative to V_{SS} except as noted.

RECOMMENDED DC OPERATING CONDITIONS

over operating free-air temperature range (unless otherwise noted)

| | | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|------------------|--------------------------------|---|----------------------|-----|-----|------|
| V _{CC} | Supply voltage | | 4 | 5 | 6 | V |
| I _{CC} | Supply current | Exclusive of external loads | | 0.5 | 1 | mA |
| I _{CCS} | Sleep current | $V_{BAT} = V_{SLP}$ | | | 5 | μΑ |
| V _{TS} | Thermistor input | V _{TS} < 0.5 V prohibited | 0.5 | | VCC | V |
| V_{OH} | Output high input | MOD, I _{OH} = 10 mA | V _{CC} -0.4 | | | V |
| V_{OL} | Output low input | MOD , \overline{LED} , $I_{OL} = 10 \text{ mA}$ | | | 0.2 | V |
| l _{oz} | High-impedance leakage current | LED | | | 5 | μΑ |
| I _{snk} | Sink current | MOD, <u>LED</u> | | | 20 | mA |
| R _{MTO} | Charge timer resistor | | 2 | | 250 | kΩ |
| C _{MTO} | Charge timer capacitor | | 0.001 | | 1 | μF |

IMPEDANCE

| | PARAMETER | MIN | TYP | MAX | UNIT |
|------------------|-------------------------|-----|-----|-----|------|
| R _{BAT} | Battery input impedance | 10 | | | ΜΩ |
| R _{TS} | TS input impedance | 10 | | | ΜΩ |
| R _{SNS} | SNS input impedance | 10 | | | ΜΩ |

TIMING

 $T_A = T_{OPR}$; $V_{CC} = 5 \text{ V } \pm 20\%$ (unless otherwise noted)

| | PARAMETER | MIN | TYP | MAX | UNIT |
|-------------------|-------------------------|-----|-----|-----|------|
| d_{MTO} | MTO time-base variation | -5% | | 5% | |
| f _{TRKL} | Pulse-trickle frequency | 0.9 | 1 | 1.1 | Hz |

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Initiation and Charge Qualification

The bq24400 initiates a charge cycle when it detects

- Application of power to V_{CC}
- Battery replacement
- Exit from sleep mode

Immediately following initiation, the IC enters a charge-qualification mode. The bq24400 charge qualification is based on battery voltage and temperature. If the voltage on the BAT pin is less than the internal threshold, V_{LBAT} , the bq24400 enters the battery conditioning state. This condition indicates the possibility of a defective or shorted battery pack. In an attempt to revive a fully depleted pack, the bq24400 enables the MOD pin to trickle-charge at a rate of once every 1.0s. As explained in the section "Top-Off and Pulse-Trickle Maintenance Charge," the trickle pulse-width is user-selectable and is set by the value of the resistance connected between the RC pin and V_{SS} .

During charge qualification, the $\overline{\text{LED}}$ pin blinks at a 1Hz rate, indicating the pending status of the charger.

Once battery conditioning (trickle charge) has raised the voltage on the BAT pin above V_{LBAT} , the IC enters fast charge, if the battery temperature is within the V_{LTF} to V_{HTF} range. The bq24400 will stay in the battery conditioning state indefinitely and will not progress to fast charge until the voltage on the BAT pin is above V_{LBAT} and the temperature is within the V_{LTF} and V_{HTF} range. No timer is implemented during battery conditioning.

Fast Charge (Current Regulation)

Following charge qualification (which includes trickle charge, if required), the bq24400 begins fast charge fast using a current-limited algorithm. During the fast-charge period, it monitors charge time, temperature, and voltage for adherence to the termination criteria. This monitoring is further explained in later sections. While in the fast charge state, the $\overline{\text{LED}}$ pin is pulled low (the LED is on). Following fast charge, the battery is topped off, if top-off is selected. The charging cycle ends with a trickle maintenance-charge that continues as long as the voltage on the BAT pin remains below V_{MCV} .

Table 1 summarizes the charging process.

Table 1. Charge Algorithm

| BATTERY CHEMISTRY | CHARGE ALGORITHM |
|--------------------------------------|--|
| | Charge qualification |
| | 2. Trickle charge, if required |
| NiCd or NiMH Batteries | Fast charge (constant current) |
| $(V_{BAT} < V_{MCV} \text{ always})$ | 4. Fast charge termination (peak voltage, maximum charge time = 1 MTO) |
| | 5. Top-off (optional) |
| | 6. Trickle charge |

FAST CHARGE TERMINATION

Initial Hold-Off Period

The bq24400 incorporates a user programmable hold-off period to avoid premature fast charge termination that can occur with brand new nickel cells at the very beginning of fast charge. The values of the external resistor and capacitor connected to the RC pin set the initial hold-off period. During this period, the bq24400 avoids early termination due to an initial peak in the battery voltage by disabling the peak voltage-detection (PVD) feature. This period is fixed at the programmed value of the maximum charge time (MTO) divided by 32.

hold-off period =
$$\frac{\text{MTO}}{32}$$
 (1)



Maximum Charge Time

The bq24400 sets the maximum charge-time through the RC pin. With the proper selection of external resistor and capacitor values, various time-out values may be achieved. If the timer expires while still in fast charge, the bq24400 proceeds to top-off charge (if top-off is enabled) or trickle maintenance charge. If top-off is enabled, the timer is reset on the completion of fast charge before beginning top-off charge. Figure 3 shows a typical connection.

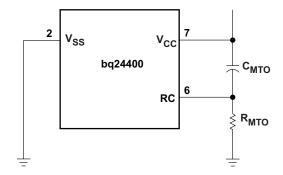


Figure 3. Typical Connection for the RC Input

The following equation shows the relationship between the R_{MTO} and C_{MTO} values and the maximum charge time (MTO) for the bq24400:

$$MTO = R_{MTO} \times C_{MTO} \times 35,988$$
 (2)

MTO is measured in minutes, R_{MTO} in ohms, and C_{MTO} in farads. (**Note:** R_{MTO} and C_{MTO} values also determine other features of the device. See Table 4 for details.)

If, during fast charge, $V_{TS} > V_{LTF}$, then the timer is paused and the IC enters battery conditioning charge until $V_{TS} < V_{LTF}$. Since the IC is in the battery conditioning state, the \overline{LED} flashes at the 1 Hz rate. Once $V_{TS} < V_{LTF}$, fast charge restarts and the timer resumes from where it left off with no change in total fast charge time.

Maximum Temperature

A negative-coefficient thermistor, referenced to V_{SS} and placed in thermal contact with the battery, may be used as a temperature-sensing device. Figure 4 shows a typical temperature-sensing circuit.

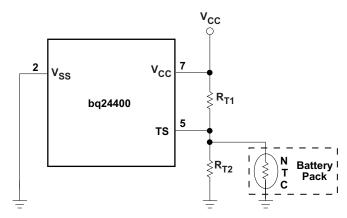


Figure 4. Temperature Monitoring Configuration

During fast charge, the bq24400 compares the battery temperature to an internal high-temperature cutoff threshold, V_{TCO} , and a low-temperature threshold, V_{LTF} . During fast charge only, the V_{HTF} fault comparator is



disabled. When the voltage at the TS pin <u>is lower than V_{TCO} , the bq24400 terminates fast charge, moves to the charge suspended state, and turns off the LED. When V_{TS} rises above V_{HTF} , the bq24400 will resume charging in the trickle maintenance charge state, per Figure 2. In fast charge, when the voltage on the TS pin is higher than V_{LTF} , the charger enters the battery conditioning state, as described in the previous section. Fast charge is resumed when V_{TS} is less than V_{LTF} .</u>

Peak Voltage

The bq24400 uses a peak-voltage detection (PVD) scheme to terminate fast charge for NiCd and NiMH batteries. The bq24400 continuously monitors the voltage on the BAT pin, representing the battery voltage, to ensure that it never exceeds V_{MCV} (maximum cell voltage). In addition, it also samples, at a rate of MTO/128, the voltage on the BAT pin and triggers the peak detection feature if this value falls below the maximum sampled value by as much as 3.8mV (PVD). In preparation for sampling the BAT pin voltage, the bq24400 briefly turns off most circuits (the MOD and RC pins will both go low) in order to get the cleanest possible, noise-free measurement. While the monitoring of the BAT pin voltage is continuous, the sampling of the BAT pin voltage with the internal ADC only occurs during fast charge. As shown in Figure 5, a resistor voltage-divider between the battery pack's positive terminal and V_{SS} scales the battery voltage measured at the BAT pin. A low-pass filter then smooths out this voltage to present a clean signal to the BAT pin.

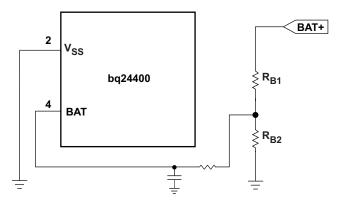


Figure 5. Battery Voltage Divider and Filter

The resistor values R_{B1} and R_{B2} are calculated by the following equation:

$$\frac{R_{B1}}{R_{B2}} = N - 1 \tag{3}$$

where N is the number of cells in series. $R_{B1} + R_{B2}$ should be at least $200k\Omega$ and no more than $1M\Omega$.

Top-Off and Pulse-Trickle Maintenance Charge

Once constant-current fast charge has ended, the bq24400 measures the value of the C_{MTO} capacitor and then proceeds to either top-off or trickle maintenance charge. Top-off is optional and may be desirable on batteries that have a tendency to terminate charge before reaching full capacity. To enable this option, the capacitance value of C_{MTO} connected between the RC pin and V_{CC} (see Figure 3) should be greater than $0.13\mu F$, and the value of the resistor connected to this pin should be less than $250k\Omega$. To disable top-off, the capacitance value should be less than $0.07\mu F$. The tolerance of the capacitor needs to be taken into account in component selection.

Once top-off is started, the timer is reset and top-off proceeds until the timer expires, V_{MCV} is reached, or there is a temperature fault. During top-off, current is delivered to the battery in pulses that occur each second. The fixed pulse width allows an average current of 1/16 of the fast charge current to be delivered to the battery every second. The $\overline{\text{LED}}$ is always off during top-off and trickle maintenance charge.

During top-off, there are three different temperature faults that can occur. If $V_{TS} > V_{LTF}$, top-off is suspended, the timer is paused, and trickle charge is started. When V_{TS} falls below V_{LTF} , top-off is resumed. If $V_{TS} < V_{HTF}$, all charging stops, but the timer keeps counting. When $V_{TS} > V_{HTF}$, top-off is resumed, if there is still time remaining on the timer. If there is not time left, trickle maintenance charge is entered. If $V_{TS} < V_{TCO}$, all charging stops. Only trickle maintenance charge may resume after $V_{TS} > V_{HTF}$.



Following top-off, the bq24400 trickle-charges the battery by enabling the MOD pin to charge at a rate of once every 1.0 second. The trickle pulse-width is user-selectable and is set by the value of the resistor R_{MTO} , connected between the RC pin and V_{SS} . Figure 6 shows the relationship between the trickle pulse-width and the value of R_{MTO} . The typical tolerance of the pulsewidth below 150k Ω is ±10%.

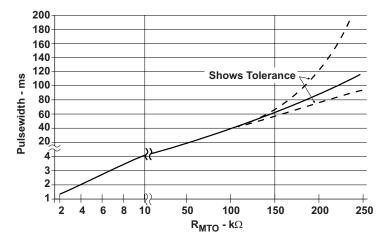


Figure 6. Relationship Between Trickle Pulse-Width and Value of R_{MTO}

Note that with an R_{MTO} value around 150 $k\Omega$, the trickle charge pulse width is nearly identical to the top-off pulse width of 62.5 ms (1/16 of a second for a 1A fast charge current). With R_{MTO} values near 150 $k\Omega$, it can be difficult to tell which state the IC is in (top-off or trickle charge). The best way to tell if the bq24400 is in top-off or trickle charge is to look at the RC pin when the temperature is between the LTF and HTF. In top-off, the RC pin is counting and has a sawtooth waveform on it. In trickle charge, there is no timer and the RC pin is at a DC value.

The RC pin contains valuable information in determining what state the bq24400 is in, since it always operates in one of three modes. If the RC pin is low (around V_{SS} potential), the IC is in sleep mode. (If the RC pin is low for brief instants during fast charge, the bq24400 is sampling the BAT pin for PVD). If the RC pin is at some DC value (usually around 1-2V), then the IC has paused the timer or the timer is inactive. If the RC pin is a sawtooth waveform (similar to Figure 14), then the timer is running and the RC pin is considered "active." Lastly, the RC pin can be loaded by too large of a C or too small of an R. This will sometimes make the usual sawtooth waveform look like a triangle waveform on an oscilloscope (the rise time is lengthened), or the RC signal could have the appearance of being clipped (flat top or bottom). The timer is unreliable under these conditions and the bq24400 should not be operated in this manner. Table 2 summarizes the different states of the RC pin.

Table 2. RC Pin Status

| bq24400 CHARGE STATE | TS PIN STATE | RC PIN BEHAVIOR |
|---|--|--|
| Battery absent | N/A | 1-2V DC level |
| Sleep mode | N/A | Ground (Vss) |
| Charge qualification (including battery conditioning (trickle charge) and charge suspended) | N/A | 1-2V DC level |
| | $V_{TS} < V_{LTF}$ | Active |
| Fast charge (current regulation) | $V_{TS} > V_{LTF}$ (in battery conditioning state) | 1-2V DC level (timer is paused and will resume when V _{TS} < V _{LTF}) |
| | V _{TS} > V _{LTF} (in trickle maintenance charge state) | 1-2V DC level (timer is paused and will resume when V _{TS} < V _{LTF}) |
| Top-off charge | V _{LTF} > V _{TS} > V _{HTF} | Active |
| | V _{HTF} > V _{TS} > V _{TCO} | Active (timer is still counting, even though charging is suspended) |
| Trickle maintenance charge (after fast charge) | N/A | 1-2V DC level |
| Charge complete | N/A | Active |



Both top-off and trickle maintenance charge are terminated and the pack never receives any more charge (until a charge initialization occurs) if the voltage on the BAT pin reaches V_{MCV} . During trickle maintenance charge, charging is suspended if $V_{TS} < V_{HTF}$. It resumes when $V_{TS} > V_{HTF}$. The bq24400 is designed to remain in trickle maintenance charge forever (excluding the two faults just mentioned) in order to keep the Nickel pack full.

Charge Current Control

The bq24400 implements a hysteretic control loop that regulates the current being delivered to the battery pack to a user programmable value that is set by the value of the R_{SNS} resistor. A second, outer control loop reduces the average current delivered to the pack in order to clamp the voltage at the BAT pin to a maximum of V_{MCV} . The bq24400 controls the MOD pin to regulate the current and voltage of the pack. The bq24400 monitors charge current at the SNS input by sensing the voltage drop across a sense-resistor, R_{SNS} , in series with the battery pack. See Figure 7 for a typical current-sensing circuit.

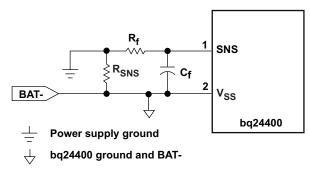


Figure 7. Current-Sensing Circuit

 R_{SNS} is sized to provide the desired fast-charge current (I_{MAX}).

$$I_{MAX} = \frac{0.05}{R_{SNS}} \tag{4}$$

If the voltage at the SNS pin is greater than V_{SNSLO} or less than V_{SNSHI} , the bq24400 switches the MOD output high to pass charge current to the battery. When the SNS voltage is less than V_{SNSLO} or greater than V_{SNSHI} , the bq24400 switches the MOD output low to shut off charging current to the battery. A hysteresis capacitor (C_{HYS}) is required between the C_{MOD} pin and the SNS pin to add a healthy amount of hysteresis to the current sense signal (see Figure 8). Typical hysteresis values are between 5 and 25 mV. The amount of hysteresis can be calculated by examining the capacitive divider formed by C_{HYS} and C_f .

Hysteresis (V) =
$$V_{CC} \times \frac{C_{HYS}}{(C_{HYS} + C_f)}$$
 (5)



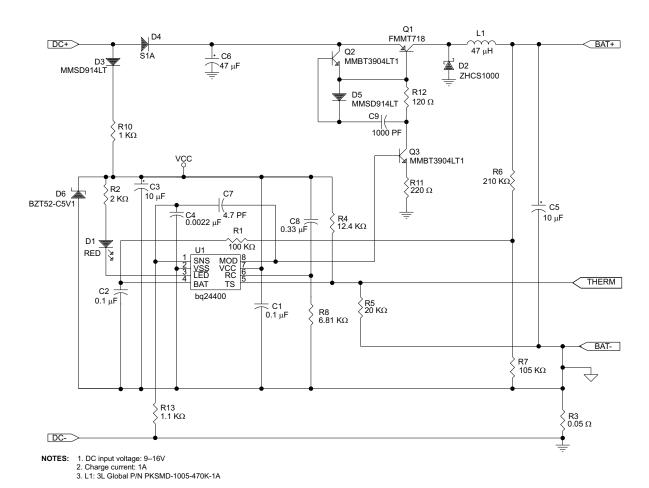


Figure 8. 3-Cell NiCd/NiMH 1A Charger

Being a hysteretic controller, the switching frequency of the bq24400 is determined by the values of several of the external circuit components. The components that affect the switching frequency are: input voltage, R_{SNS} value, inductor value, hysteresis capacitor value (C_{HYS}), and the value of the filter on the current sense signal (R_f and R_f and R_f and R_f have the most impact on the switching frequency and are also the components that are easiest to change to adjust the frequency, as they do not affect anything else in the circuit (besides, of course, the cleanliness and quality of the current sense signal being fed to the bq24400). In general, increasing the input voltage and/or inductor value or decreasing R_{HYS} and/or the $R_f \times R_f$ filter corner frequency will increase the switching frequency. Figure 9 and Figure 10 show empirical data on the variation in switching frequency based on adjusting R_f and R_f . This data was taken with an input voltage of 12V, inductor value of 220 μ H, R_{SNS} value of 50 m R_f 0, and R_f 1 value of 4.7 pF. Typical switching frequencies for the bq24400 are between 100 and 200 kHz, though it is possible to achieve switching frequencies in excess of 300kHz.



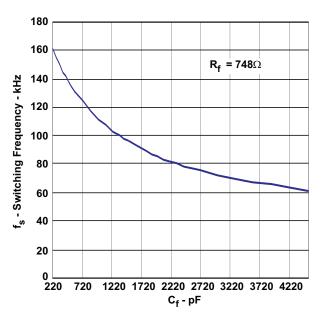


Figure 9. Switching Frequency vs Capacitance

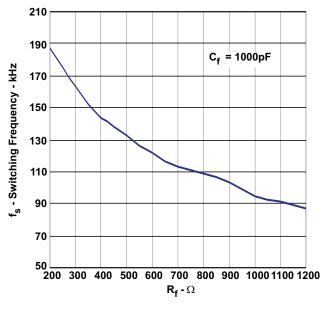


Figure 10. Switching Frequency vs Resistance



TEMPERATURE MONITORING

The bq24400 measures the temperature by the voltage at the TS pin. This voltage is typically generated by a negative-temperature-coefficient thermistor. The bq24400 compares this voltage against its internal threshold voltages to determine if charging is safe. These thresholds are the following:

- High-temperature cutoff voltage: V_{TCO} = 0.225 x V_{CC}. This voltage corresponds to the maximum temperature (TCO) at which any charging is allowed. The bq24400 terminates charging if the voltage on the TS pin falls below V_{TCO}.
- High-temperature fault voltage: V_{HTF} = 0.25 x V_{CC}. This voltage corresponds to a maximum allowed pack temperature (HTF) in all states except for fast charge. During fast charge, HTF faults are disabled to allow for a normal increase in pack temperature.
- Low-temperature fault voltage: $V_{LTF} = 0.5 \times V_{CC}$. This voltage corresponds to the minimum temperature (LTF) at which fast charging or top-off is allowed. If the voltage on the TS pin rises above V_{LTF} , the bq24400 suspends either fast charge or top-off and begins a trickle charge. When the voltage falls back below V_{LTF} , fast charge or top-off resumes from the point where suspended. If $V_{TS} > V_{LTF}$, the charger will always be in trickle charge.

Table 3 summarizes these various conditions.

Table 3. Temperature-Monitoring Conditions and Actions

| TEMPERATURE | CONDITION | ACTION |
|------------------------------------|--|---|
| | | During charge qualification, no effect |
| V - V | Cold battery – checked at all times | During fast charge, suspends fast charge and moves into charge qualification, pauses timer, and flashes $\overline{\text{LED}}$ |
| V _{TS} > V _{LTF} | | During top-off, suspends top-off and moves into trickle maintenance charge and pauses timer |
| | | During trickle maintenance charge, no effect |
| $V_{HTF} < V_{TS} < V_{LTF}$ | Optimal charging range | Allows all stages of charging |
| | | During charge qualification, stops charging |
| | Hot battery – checked at all times, | During fast charge, no effect |
| $V_{TS} < V_{HTF}$ | except during fast charge | During top-off, stops charging |
| | | During trickle maintenance charge, stops charging |
| | | During charge qualification, stops charging |
| $V_{TS} < V_{TCO}$ | Battery exceeding maximum allowable temperature – checked at | During fast charge, terminates fast charge and stops charging, turns off LED |
| .0 .00 | all times | During top-off, terminates top-off and stops charging |
| | | During trickle maintenance charge, stops charging |

Table 4. Summary of NiCd or NiMH Charging Characteristics

| PARAMETER | VALUE ⁽¹⁾ |
|---|--|
| Maximum cell voltage (V _{MCV}) | 2 V |
| Minimum pre-charge qualification voltage (V _{LBAT}) | 950 mV |
| High-temperature cutoff voltage (V _{TCO}) | 0.225 × V _{CC} |
| High-temperature fault voltage (V _{HTF}) | 0.25 × V _{CC} |
| Low-temperature fault voltage (V _{LTF}) | 0.5 × V _{CC} |
| bq24400 fast-charge maximum time out (MTO) | $R_{MTO} \times C_{MTO} \times 35,988$ |
| Fast-charge charging current (I _{MAX}) | 0.05/R _{SNS} |
| Hold-off period | MTO/32 |
| Top-off charging current (optional) | I _{MAX} /16 |
| Top-off period (optional) | MTO |
| Trickle-charge frequency | 1Hz |
| Trickle-charge pulse-width | See Figure 6 |

(1) See the DC Thresholds Specification for details.



Charge Status Display

The charge status is indicated by open-drain output $\overline{\text{LED}}$. Table 5 summarizes the display output of the bq24400. A temperature fault or timer expiring changes the charge state immediately (according to Figure 2) and will thus change the $\overline{\text{LED}}$ status immediately and accordingly.

Table 5. Charge Status Display

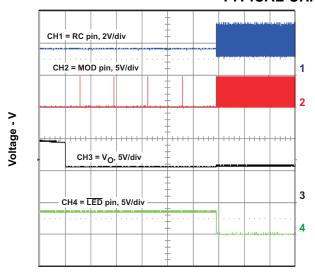
| bq24400 CHARGE STATE | LED STATUS |
|--|----------------|
| Charge qualification (including battery conditioning and charge suspended) | 1 Hz flash |
| Fast charge (current regulation) | Low |
| Top-off charge | |
| Trickle maintenance charge (after fast charge) | |
| Charge complete | High impedance |
| Battery absent | |
| Sleep mode | |

Sleep Mode

The bq24400 features a sleep mode for low power consumption. This mode is enabled when the voltage at the BAT pin is above the low-power-mode threshold, V_{SLP} . During sleep mode, the bq24400 shuts down all unnecessary internal circuits, drives the $\overline{\text{LED}}$ output to high-impedance state, and drives the MOD pin low. Restoring BAT below the V_{MCV} threshold initiates the IC and starts a fast-charge cycle. Normally, the bq24400 only enters sleep mode when there is no battery connected on the output and the charger is idling with nothing to charge. In addition, V_{IN} needs to be high enough such that when V_{IN} is present on the output, V_{BAT} would be greater than V_{SLP} . In sleep mode, the output voltage will decay to V_{MCV} at which point the bq24400 turns on and pulses the MOD pin several times. With no battery connected, the output will rise to near V_{IN} at which point the bq24400 re-enters sleep mode. During sleep mode, the RC pin will be at V_{SS} potential. A typical sleep mode waveform is shown in Figure 17.

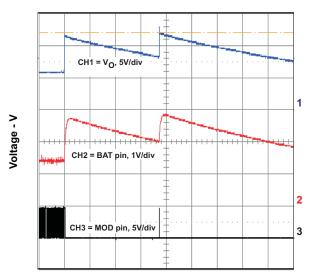


TYPICAL CHARACTERISTICS



Time - 0.2s/div

Figure 11. bq24400 Start-up on Battery Insertion



Time - 0.5s/div

Figure 13. Battery Removal During Fast Charge

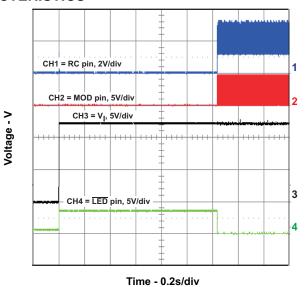
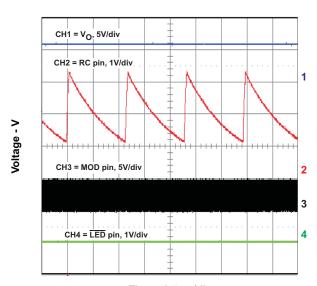


Figure 12. bq24400 Start-up on Vin



Time - 0.5ms/div

Figure 14. bq24400 in Fast Charge



TYPICAL CHARACTERISTICS (continued)

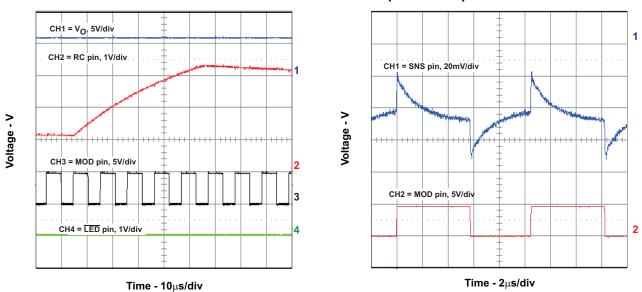


Figure 15. bq24400 in Fast Charge

Figure 16. bq24400 Fast Charge SNS and MOD Waveforms

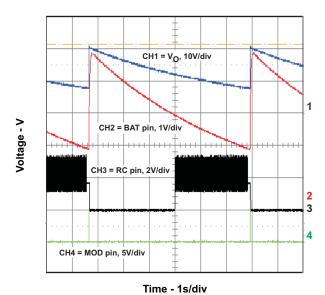


Figure 17. bq24400 Cycling In and Out of Sleep Mode (No battery present)



REVISION HISTORY

| CI | Changes from Revision September 2001 () to Revision A | | |
|----|---|---|--|
| • | Changed the data sheet format. The data sheet was originally from Benchmark Products. In revision A, the data | | |
| | sheet was converted to the TI format, and a re-write of the data sheet was implemented | 1 | |





2-Sep-2016

PACKAGING INFORMATION

| Orderable Device | Status | Package Type | Package | Pins | Package | Eco Plan | Lead/Ball Finish | MSL Peak Temp | Op Temp (°C) | Device Marking | Samples |
|------------------|--------|--------------|---------|------|---------|----------------------------|------------------|---------------------|--------------|----------------|---------|
| | (1) | | Drawing | | Qty | (2) | (6) | (3) | | (4/5) | |
| BQ24400D | NRND | SOIC | D | 8 | 75 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM | -20 to 70 | 24400 | |
| BQ24400DG4 | NRND | SOIC | D | 8 | 75 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM | -20 to 70 | 24400 | |
| BQ24400DR | NRND | SOIC | D | 8 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM | -20 to 70 | 24400 | |
| BQ24400DRG4 | NRND | SOIC | D | 8 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM | -20 to 70 | 24400 | |
| BQ24400PW | NRND | TSSOP | PW | 8 | 150 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1 YEAR | -20 to 70 | 24400 | |
| BQ24400PWR | NRND | TSSOP | PW | 8 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1 YEAR | -20 to 70 | 24400 | |
| BQ24400PWRG4 | NRND | TSSOP | PW | 8 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1 YEAR | -20 to 70 | 24400 | |

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.



PACKAGE OPTION ADDENDUM

2-Sep-2016

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





| | Dimension designed to accommodate the component width |
|----|---|
| В0 | Dimension designed to accommodate the component length |
| K0 | Dimension designed to accommodate the component thickness |
| W | Overall width of the carrier tape |
| P1 | Pitch between successive cavity centers |

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

| Device | Package Type | Package Drawing | | SPQ | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|------------|-----------------|--------------------|---|------|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| BQ24400DR | SOIC | D | 8 | 2500 | 330.0 | 12.4 | 6.4 | 5.2 | 2.1 | 8.0 | 12.0 | Q1 |
| BQ24400PWR | TSSOP | PW | 8 | 2000 | 330.0 | 12.4 | 7.0 | 3.6 | 1.6 | 8.0 | 12.0 | Q1 |

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*All dimensions are nominal

| Device | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
|------------|--------------|-----------------|------|------|-------------|------------|-------------|
| BQ24400DR | SOIC | D | 8 | 2500 | 367.0 | 367.0 | 35.0 |
| BQ24400PWR | TSSOP | PW | 8 | 2000 | 367.0 | 367.0 | 35.0 |



SMALL OUTLINE PACKAGE



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.

 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153, variation AA.



SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



D (R-PDSO-G8)

PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AA.



D (R-PDSO-G8)

PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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