Join Date:	Apr 2005
Location:	Romania
Posts:	28
Downloads:	0
Uploads:	0

hi,

I believe it might be parameter 6577,i am not sure because i have other fanuc,i found this on google search:
h**p://www.machinetoolhelp.com/Repairing/orientation.html

hope it helps,
ddanutz

Reply With Quote

11-08-2006, 11:11 PM   #3

Factory Guy ○

Registered

Join Date:	Feb 2005
Location:	United States
Posts:	53
Downloads:	0
Uploads:	0

We use parameter 4031 or 4077 but that is on 16 and 18 controllers.

Reply With Quote

11-15-2006, 01:03 PM   #4

harshgangrade
○

Registered

Join Date:	Nov 2006
Location:	india
Posts:	14
Downloads:	0
Uploads:	0

use parameter no 6531
calculation is 360 degree is represented by value 4096
if you want to shift by say 180 degree you enter 2048 in this parameter
if you want to shift by say 45 degree you enter 512 in this parameter

Reply With Quote

11-16-2006, 12:02 PM   #5

RRL ○

Registered

Join Date:	Jan 2006
Location:	United States
Posts:	59
Downloads:	0
Uploads:	0

Spindle Orientation parameter on Fanuc 0M

The spindle orientation parameter on the Fanuc 0M is #6577.

I just did this for one of my customers!

Robin

Reply With Quote

Quick Navigation   **Fanuc**   **Top**

« Previous Thread | Next Thread »