

Real-Time Outlier Detection with Dynamic Process Limits

Process Control 2023

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AND FOOD TECHNOLOGY

1 Motivation

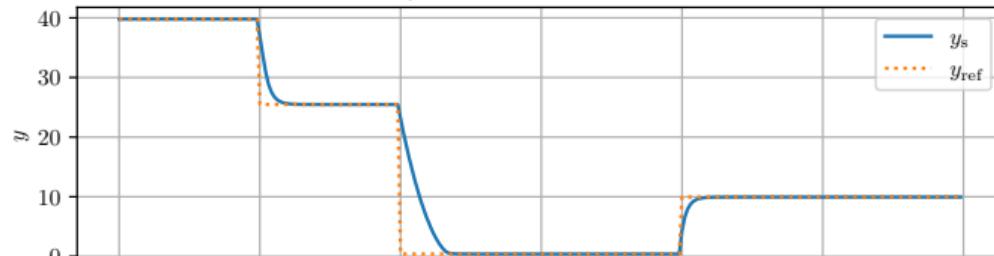
2 Gaps in Existing Solutions

3 Proposed Approach

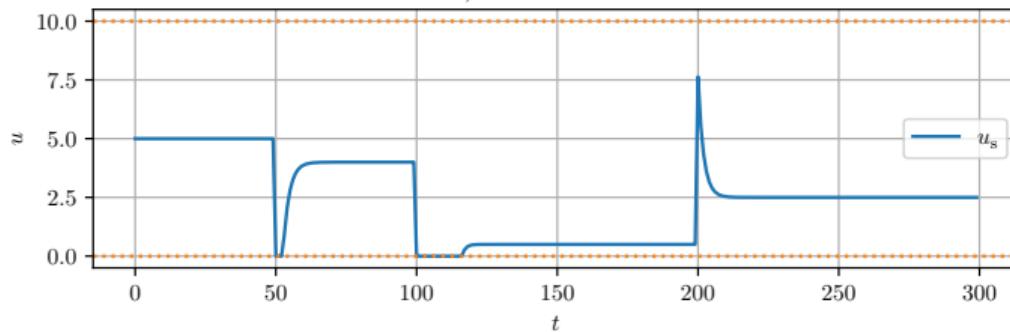
4 Results

Simulation Results

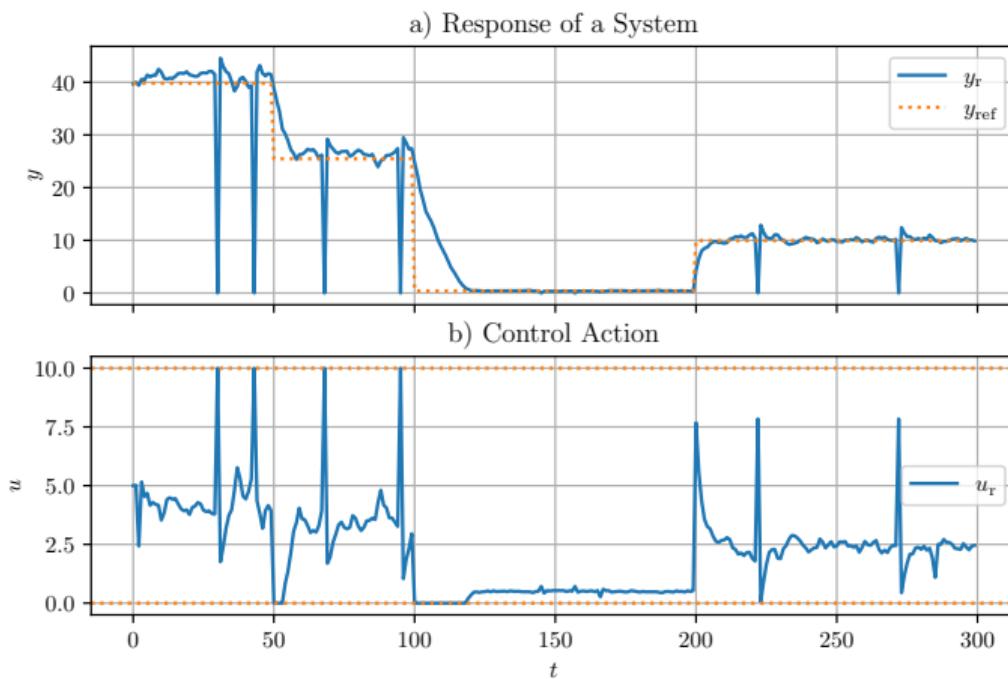
a) Response of a System



b) Control Action

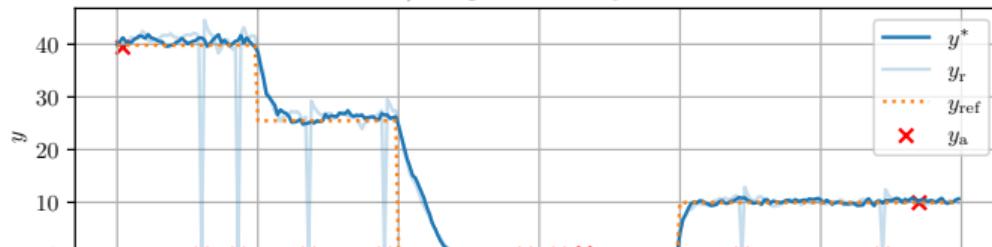


Practical Scenario

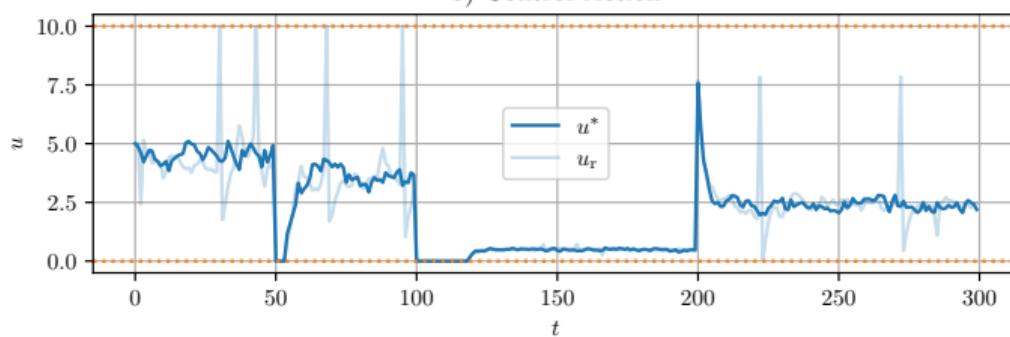


Control Engineering Meets Artificial Intelligence

a) Response of a System



b) Control Action



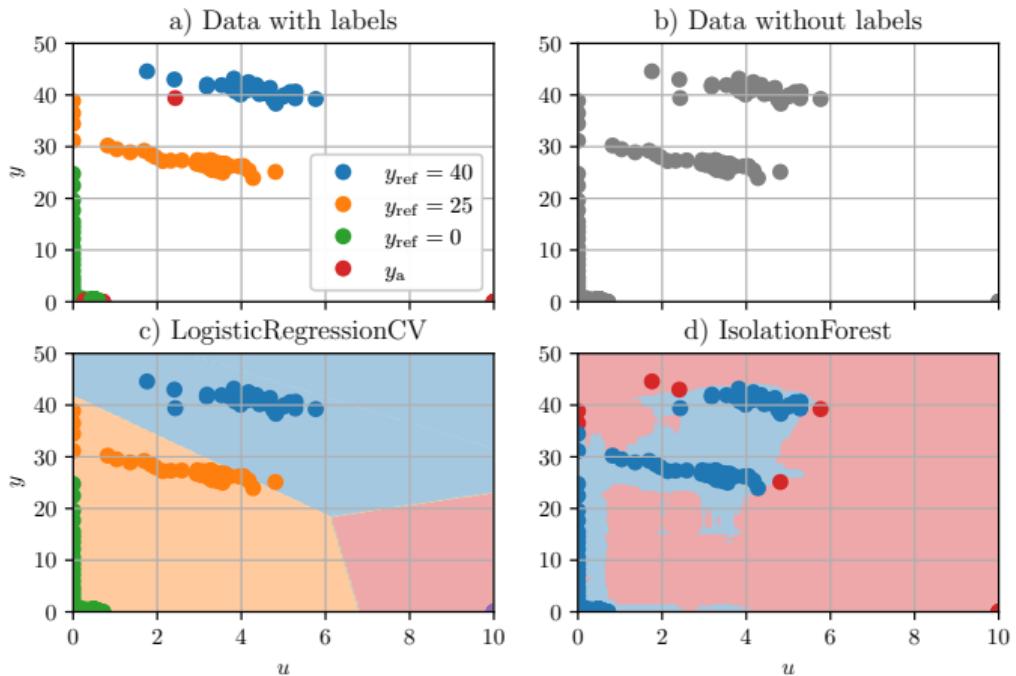
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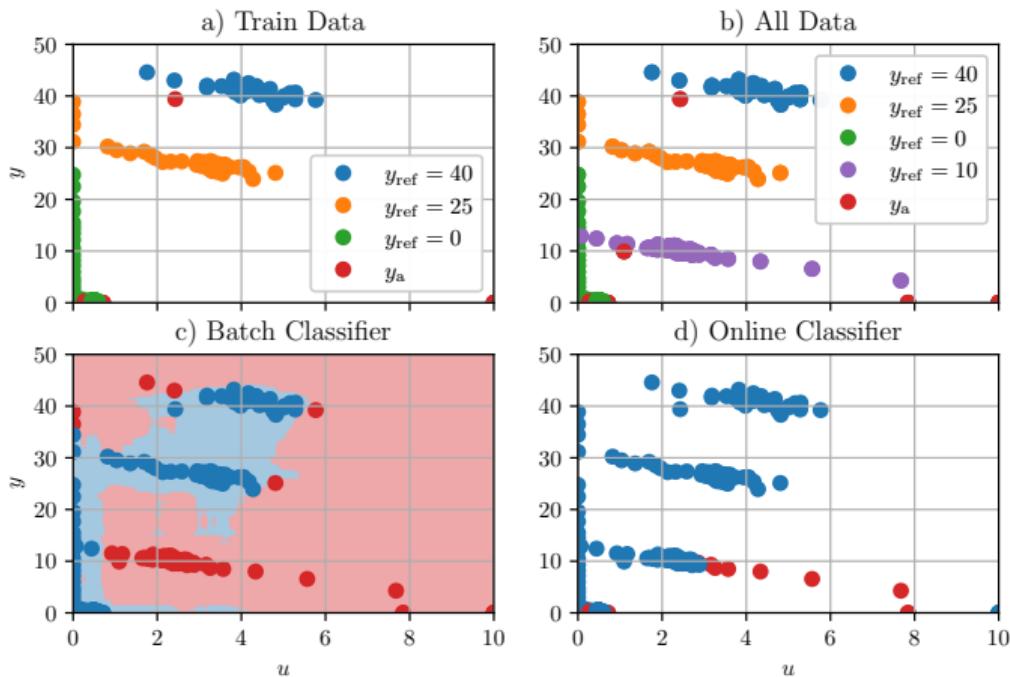
3 Proposed Approach

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Lack of Labels



Changes in Distribution



Goals

We need to make detector that:

- does not require huge amount of data
- adapts to unseen operation
- offers credible decision boundary
- does not alter operation of existing systems

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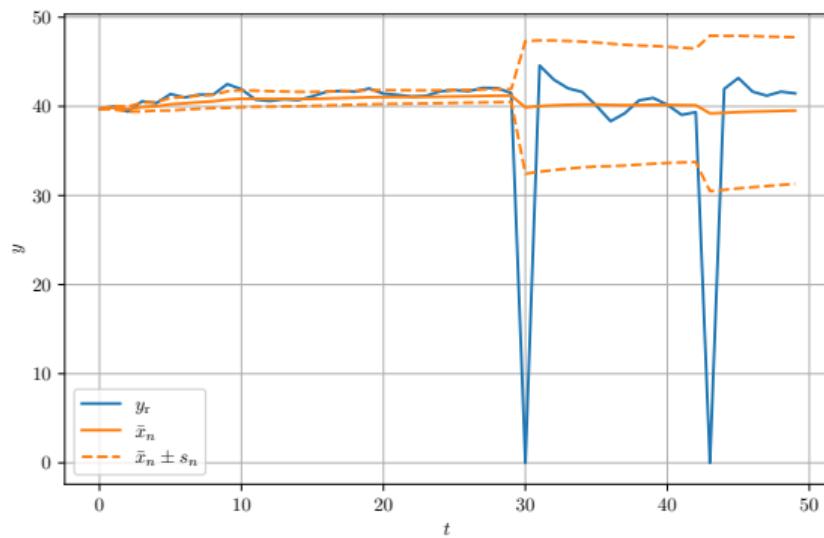
4 Results

Proposed Solution

Real-Time Outlier Detection with Dynamic Process Limits combining:

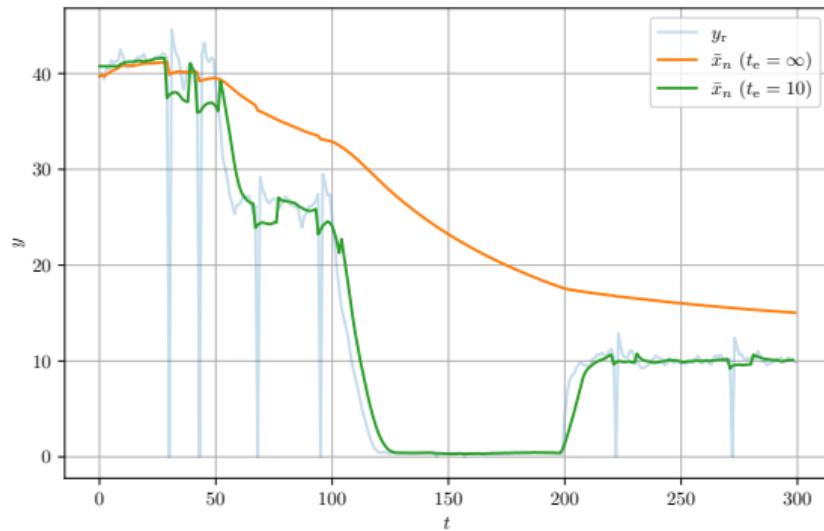
- online Learning
- outlier Detection
- self-supervised Learning
- soft Real-Time System
- invertible Probabilistic Model

Welford Algorithm



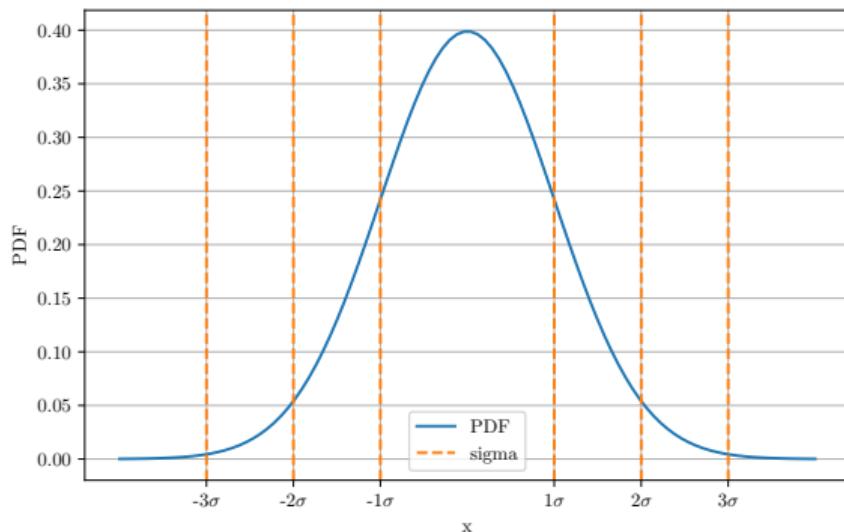
+ One-Pass Algorithm | - Adaptation Slows Down

Inverse Welford Algorithm



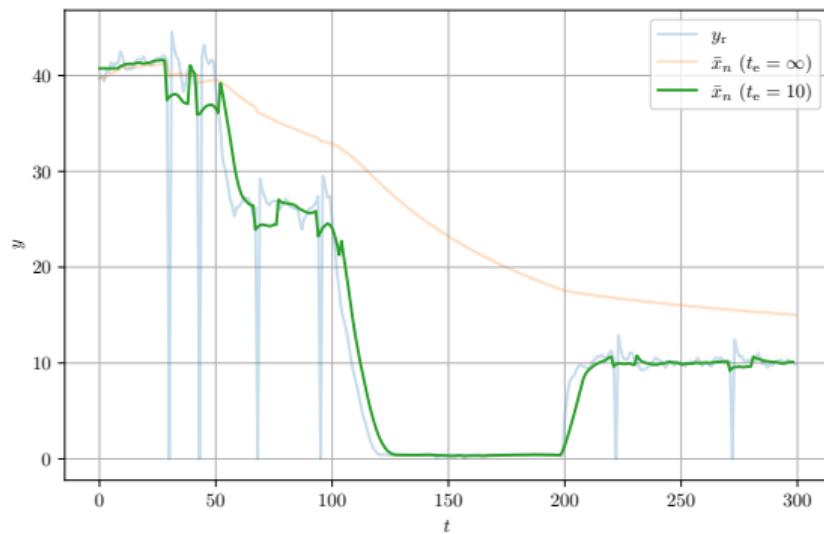
+ Constant Adaptation | - Memorizes Data Window

Distance-based Outlier Detection



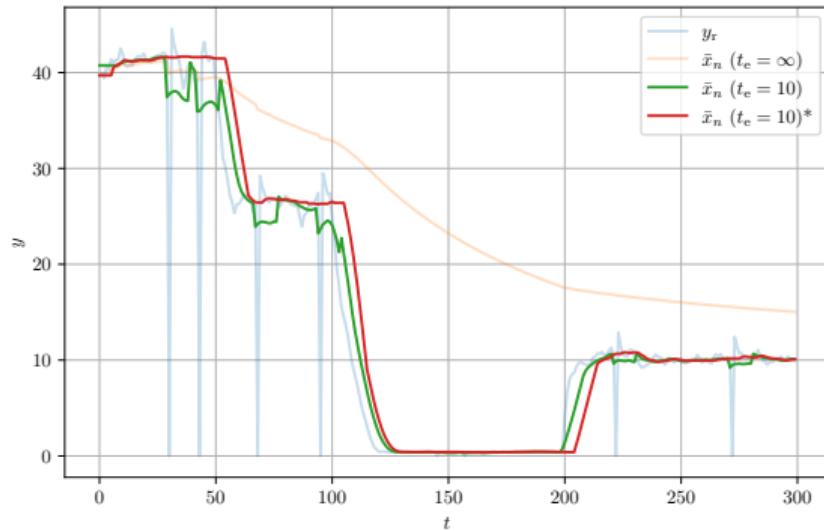
$$y_i = \begin{cases} 0 & \text{if } q \leq F_X(x_i; \bar{x}_n, s_n) \\ 1 & \text{if } q > F_X(x_i; \bar{x}_n, s_n) \end{cases}$$

Self-Supervised Learning



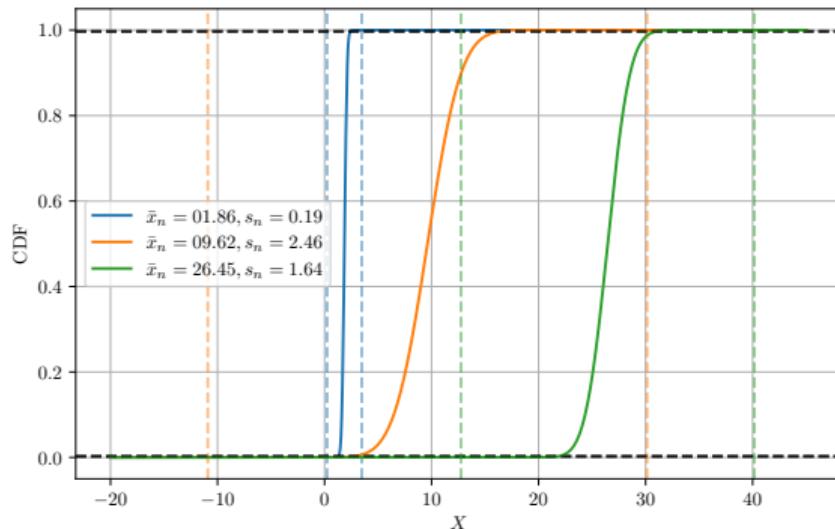
$$y_i = \begin{cases} 0 & \text{if } q \leq F_X(x_i; \bar{x}_n, s_n) \\ 1 & \text{if } q > F_X(x_i; \bar{x}_n, s_n) \end{cases}$$

Self-Supervised Learning



$$\frac{\sum_{y \in Y} y}{|Y|} > q$$

Inversion of CDF



$$x_1 = F_X(1 - q; \bar{x}_n, s_n)^{-1}$$

$$x_u = F_X(q; \bar{x}_n, s_n)^{-1}$$

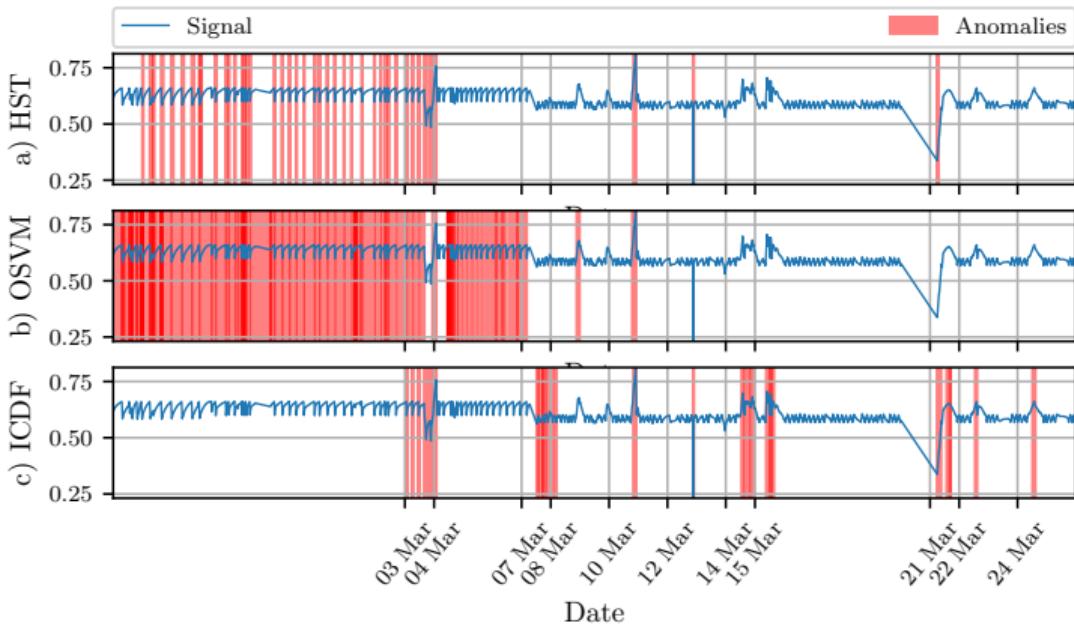
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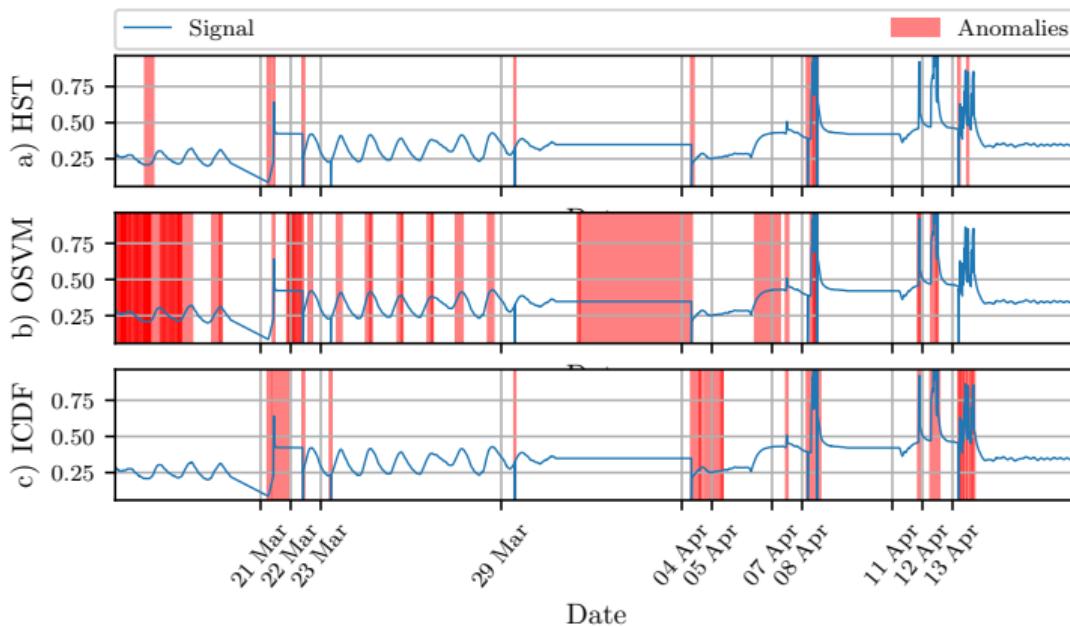
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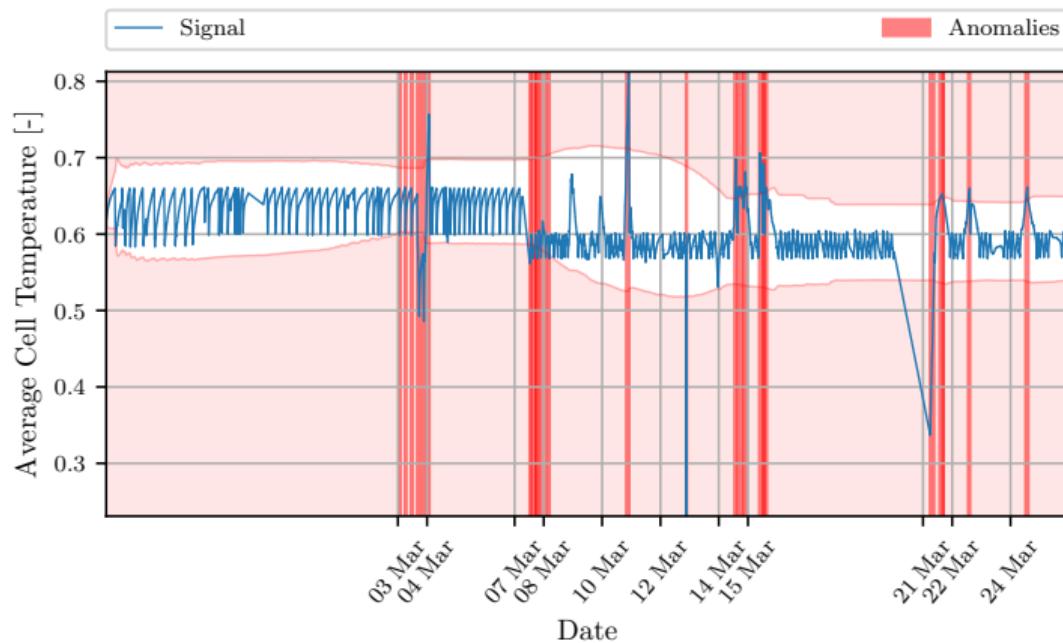
ICDF-based Outlier Detection - BESS



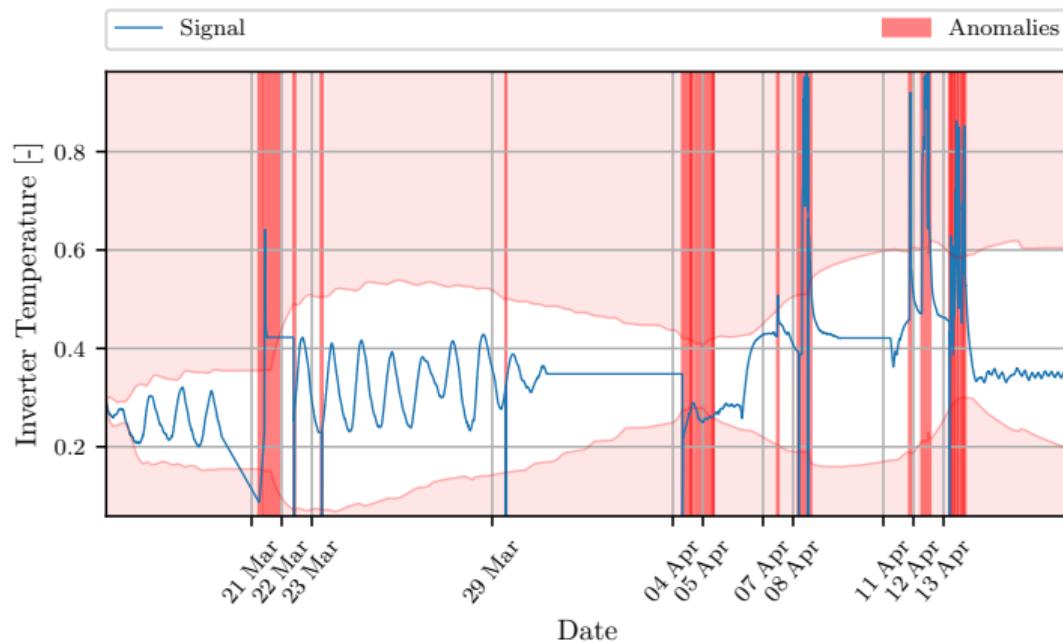
ICDF-based Outlier Detection - Inverter



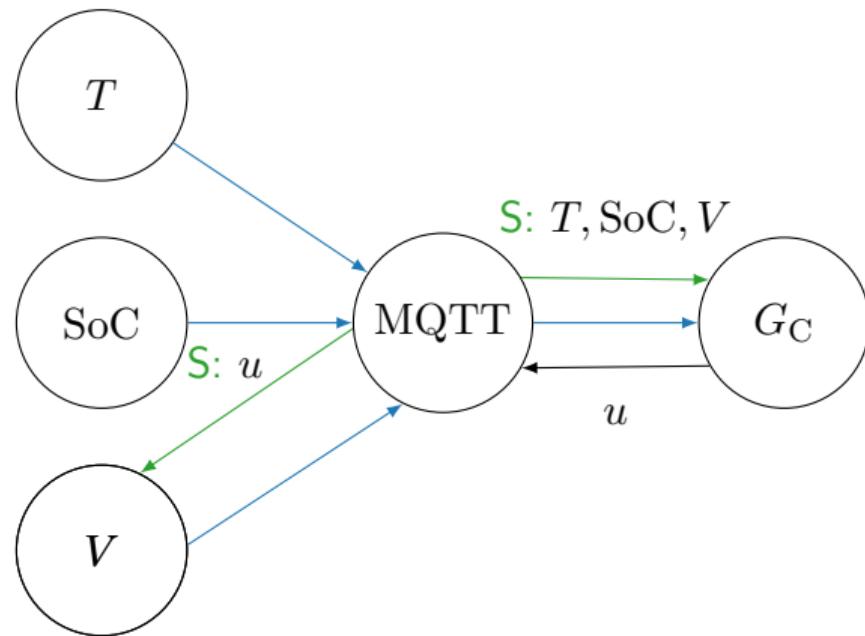
Dynamic Process Limits



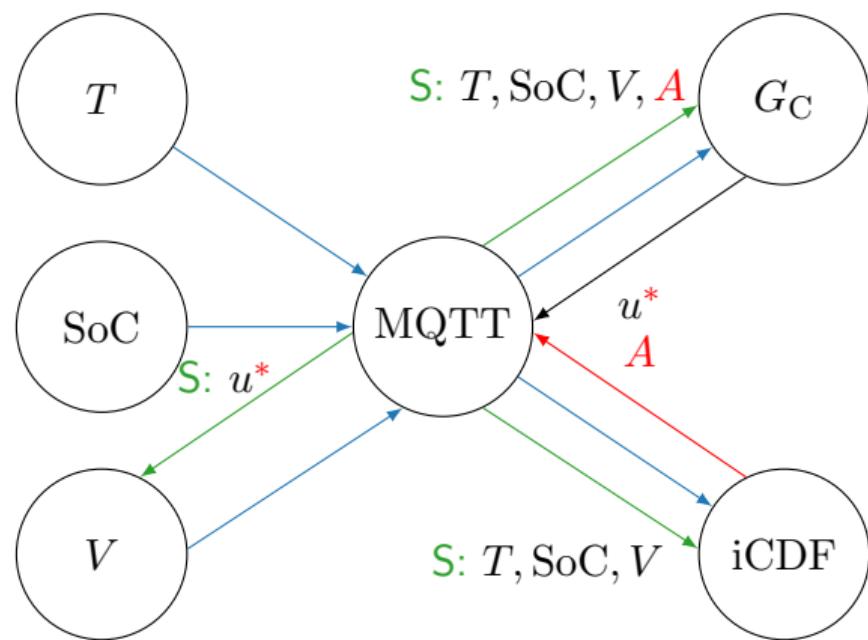
Dynamic Process Limits



Utilize Existing Infrastructure



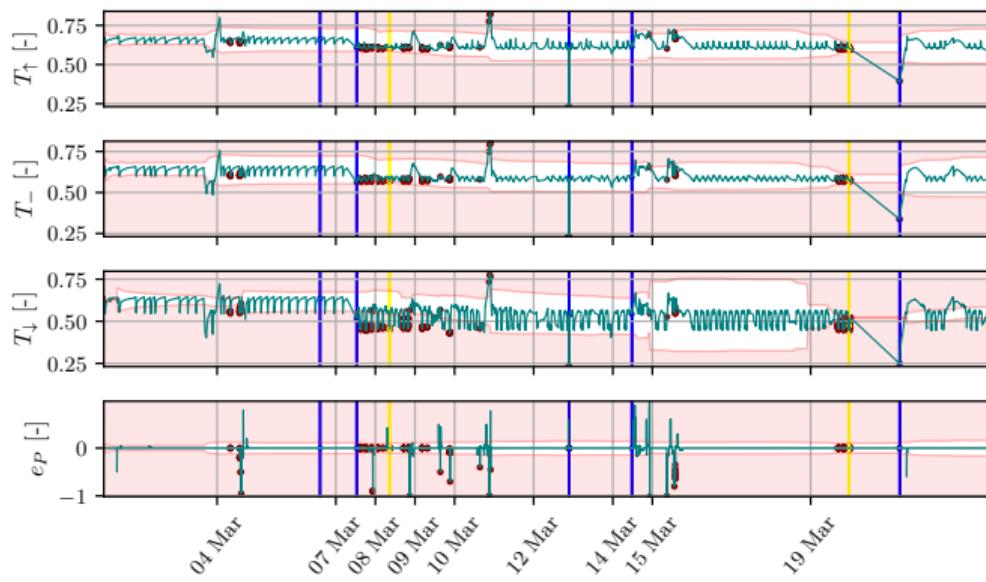
Utilize Existing Infrastructure



Summary

- automated alerting without prior knowledge of process limits
- assessment of environmental conditions and device aging
- self-learning approach using streamed data
- sets dynamic threshold for individual signals
- seamless integration with existing IT infrastructure

Follow-up research



1

¹ M. Wadinger and M. Kvasnica. Adaptable and interpretable framework for novelty detection in real-time iot systems. In Proceedings of the 62nd IEEE CDC, Singapore, 2023. under review.

Online Anomaly Detection Workflow

Input: expiration period t_e , time constant t_c

Output: score y_i , threshold $x_{q,i}$

Initialisation :

- 1: $i \leftarrow 1; n \leftarrow 1; q \leftarrow 0.9973; \bar{x} \leftarrow x_0; s^2 \leftarrow 1;$
- 2: compute $F_X(x_0)$;

LOOP Process

3: **loop**

4: $x_i \leftarrow \text{RECEIVE}();$

5: $y_i \leftarrow \text{PREDICT}(x_i) ;$

6: $x_{q,i} \leftarrow \text{GET}(q, \bar{x}, s^2);$

7: **if** (1a) **or** (3) **then**

8: $\bar{x}, s^2 \leftarrow \text{UPDATE}(x_i, \bar{x}, s^2, n);$

9: $n \leftarrow n + 1;$

10: **for** x_{i-t_e} **do**

11: $\bar{x}, s^2 \leftarrow \text{REVERT}(x_{i-t_e}, \bar{x}, s^2, n);$

12: $n \leftarrow n - 1;$

13: **end for**

14: **end if**

15: $i \leftarrow i + 1;$

16: **end loop**