



GRETCHEN WHITMER  
GOVERNOR

STATE OF MICHIGAN  
DEPARTMENT OF  
ENVIRONMENT, GREAT LAKES, AND ENERGY  
GRAND RAPIDS DISTRICT OFFICE



PHILLIP D. ROOS  
DIRECTOR

November 27, 2023

Alec Rice  
Woodbury Grain, L.L.C.  
7613 Saddlebag Lake Road  
Lake Odessa, Michigan 48849

SRN: N7412, Barry County

Dear Alec Rice:

**VIOLATION NOTICE**

On November 16, 2023, the Department of Environment, Great Lakes, and Energy (EGLE), Air Quality Division (AQD), conducted a complaint investigation of Woodbury Grain, L.L.C. located at 7613 Saddlebag Lake Road, Lake Odessa, Michigan. The purpose of this investigation was to determine Woodbury Grain, L.L.C.'s compliance with the requirements of the federal Clean Air Act; Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended (Act 451); the Air Pollution Control Rules; and to investigate recent complaints which we received on October 19, 2023, and October 31, 2023, regarding fugitive dust and fallout from corn handling attributed to Woodbury Grain, L.L.C.'s operations.

During the investigation, staff observed the following:

Process Description	Rule/Permit Condition Violated	Comments
Grain Receiving and Handling	Rule 901	Excessive corn chaff fallout observed offsite.

During the investigation, excessive corn chaff fallout was observed on property offsite of Woodbury Grain, L.L.C. The excessive fallout was of a sufficient amount to constitute a violation of Rule 901 of the administrative rules promulgated under Act 451.

Please initiate actions necessary to correct the cited violation and submit a written response to this Violation Notice by December 18, 2023 (which coincides with 21 calendar days from the date of this letter). The written response should include: the dates the violation occurred; an explanation of the causes and duration of the violation; whether the violation is ongoing; a summary of the actions that have been taken and are proposed to be taken to correct the violation and the dates by which these actions will take place; and what steps are being taken to prevent a reoccurrence.

Alec Rice  
Woodbury Grain, L.L.C.  
Page 2  
November 27, 2023

Please submit the written response to Eric Grinstern at EGLE, AQD, Grand Rapids District, at 350 Ottawa Avenue NW, Unit 10, Grand Rapids, Michigan 49503 and submit a copy to Jenine Camilleri, Enforcement Unit Supervisor at EGLE, AQD, P.O. Box 30260, Lansing, Michigan 48909-7760.

If Woodbury Grain, L.L.C. believes the above observations or statements are inaccurate or do not constitute violations of the applicable legal requirements cited, please provide appropriate factual information to explain your position.

Thank you for your attention to resolving the violation cited above. If you have any questions regarding the violation or the actions necessary to bring this facility into compliance, please contact me at the number listed below.

Sincerely,



Eric Grinstern  
Environmental Quality Specialist  
Air Quality Division  
616-558-0616

cc: Dzenis Dzajic, Carbon Green  
Annette Switzer, EGLE  
Christopher Ethridge, EGLE  
Brad Myott, EGLE  
Jenine Camilleri, EGLE  
Heidi Hollenbach, EGLE