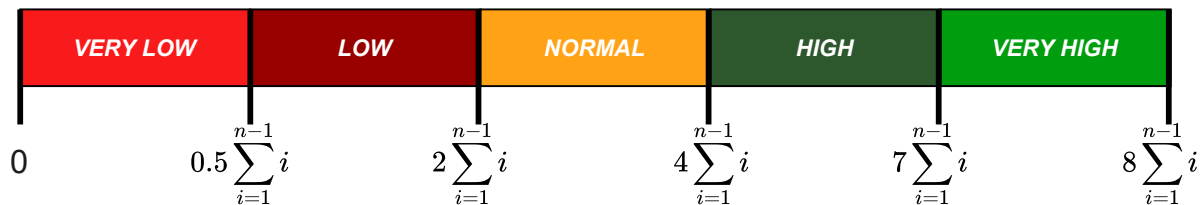
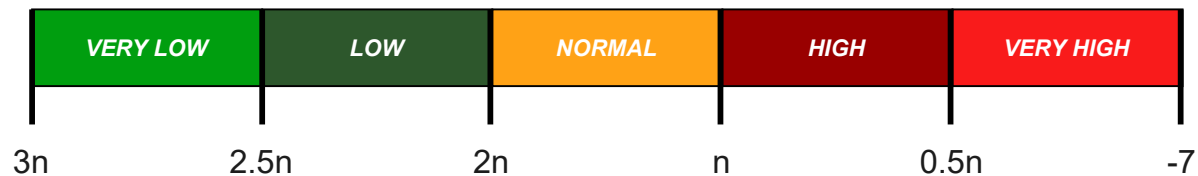
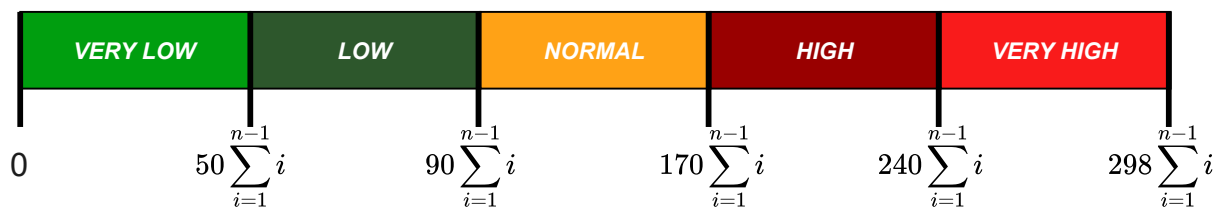
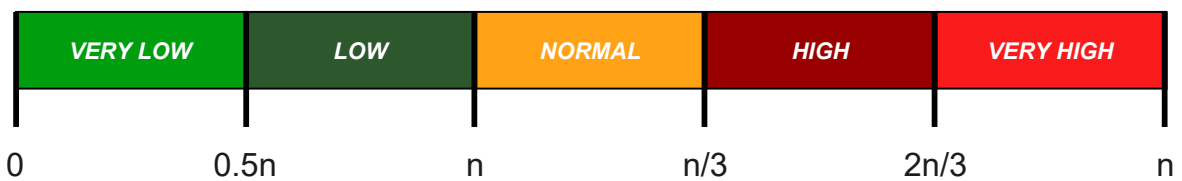
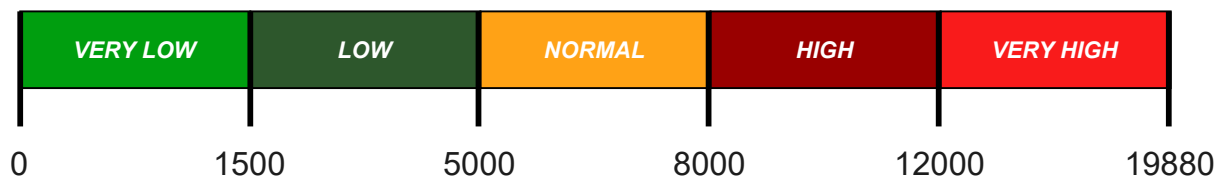
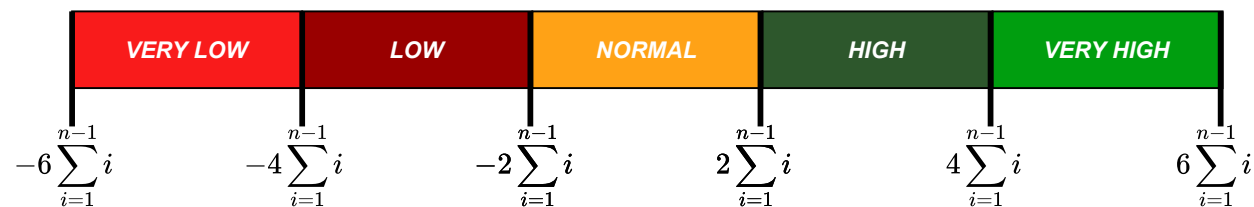


Working Time Overlap**Language Difference****Cultural Difference****Instability of the Country of any Site****Costumer Proximity****Communication****Sites Number**