## On Timing Closure with OpenCPI

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Contemporary FPGA synthesis and place and route (P&R) tools are timing-driven. They attempt to satisfy a timing constraint provided by the user. In synthesis, these results can only be estimates as the placement and routing, and thus the actual wire-delays, have not been determined. In P&R, the circuit is fully established and an exact measure of delays can be observed. This note specifically addresses the exact timing results produced by P&R.

Sequential circuits can be characterized by an Fmax and its reciprocal period. For example, a 125 MHz Fmax has an associated 8 nS clock period. To function correctly under worst-case conditions of process, temperature, and voltage (PVT); every sequential arc must complete in less the clock period. Common contributors to each arc include, but are not limited to:

- The clock-Q of the source DFF
- The combinatorial logic of the LUTs
- The wire-delay of the interconnect (routing)
- The setup time of the destination DFF

Anytime the sum of these contributors exceeds the clock period, a setup violation is present. This is reported as "negative slack" in the signal arrival vs. clock race. Regardless of the magnitude of the violation, how negative the slack is, this is called a timing error.

There are many scenarios for timing errors. One of the most common scenarios arises from a combination of poor placement and/or too many combinatorial LUT stages between DFFs. The common remedies are better placement and/or bisecting the critical path with another DFF.

In OpenCPI, we classify timing errors in to "serious" and "marginal" violations. We discriminate between the two when the violation exceeds 10% of the clock period. When negative setup slack exceeds 800 pS of an 8 nS clock period, we say this is a serious violation. When it is less, we say it is a marginal violation. Marginal violations are less likely to fail than serious violations, especially under lab conditions for temperature and voltage. Make no mistake: all timing violations are errors; and unacceptable in any production bitstream.

Many marginal violations may be cleared by floor planning, pipelining, or both. In some cases simply rerunning P&R with different conditions (tool versions, other IPs) will cause marginal violations to be cleared or appear. Serious violations often require a step back to understand the inherent structural cause. Because of this, it is one common, but not mandatory or singular, development tactic to look past marginal violations when first achieving functional correctness; then to later clear the remaining errors.

## A Path Showing > 10% Serious Violation (> 800pS negative slack on 8 nS clock period)

Total

-1.183ns (requirement - (data path - clock path skew + uncertainty)) Slack (setup path): ftop/ctop/inf/dp1/tlp\_inF/pos\_3 (FF) ftop/ctop/inf/dp1/tlp\_inF/pos\_3 (FF)

ftop/ctop/inf/dp1/tlp\_outF/Mshreg\_D\_OUT\_31\_0 (FF)

ftop/ctop/inf/dp1/tlp\_outF/Mshreg\_D\_OUT\_31\_0 (FF)

ftop/ctop/inf/dp1/tlp\_outF/Mshreg\_D\_OUT\_31\_0 (FF) Source: Destination: 8.000ns Requirement: Data Path Delay: 8.774ns (Levels of Logic = 9)
Source Clock: ftop/trnClk rising at 0.000m-Source Clock: ftop/trnClk rising at 0.000ns
Destination Clock: ftop/trnClk rising at 8.000ns Maximum Data Path: ftop/ctop/inf/dp1/tlp\_inF/pos\_3 to ftop/ctop/inf/dp1/tlp\_outF/Mshreg\_D\_OUT\_31\_0 Location Delay type Delay(ns) Physical Resource Logical Resource(s) 0.471 ftop/ctop/inf/dp1/tlp\_inF/pos<3> SLICE\_X28Y57.AQ Tcko ftop/ctop/inf/dp1/tlp\_inF/pos\_3 SLICE\_X29Y59.C3 net (fanout=4) 0.881 ftop/ctop/inf/dp1/tlp\_inF/pos<3>
SLICE\_X29Y59.C Tilo 0.094 ftop/ctop/inf/dp1/tlp\_fabMetaAddr<23>
SLICE\_X28Y60.D5 net (fanout=130) 0.551 ftop/ctop/inf/dp1/tlp\_inF/\_COND\_126<3>
SLICE\_X28Y60.D Tilo 0.094 ftop/ctop/inf/dp1/tlp\_inF\_D\_OUT<62> SLICE\_X33Y70.B6 net (fanout=7) 0.639 ftop/ctop/inf/dp1/tlp\_outF\_ENQ Tilo 0.094 ftop/ctop/inf/dp1/tlp\_outF\_D\_IN<114> SLICE\_X33Y70.B ftop/ctop/inf/dp1/tlp\_outF/dat\_15\_not00011 SLICE\_X36Y72.CE net (fanout=37) 0.802 ftop/ctop/inf/dp1/tlp\_outF/dat\_15\_not0001 SLICE\_X36Y72.CLK Tceck 0.325 ftop/ctop/inf/dpl\_server\_response\_get<31>

> 8.774ns (1.642ns logic, 7.132ns route) (18.7% logic, 81.3% route