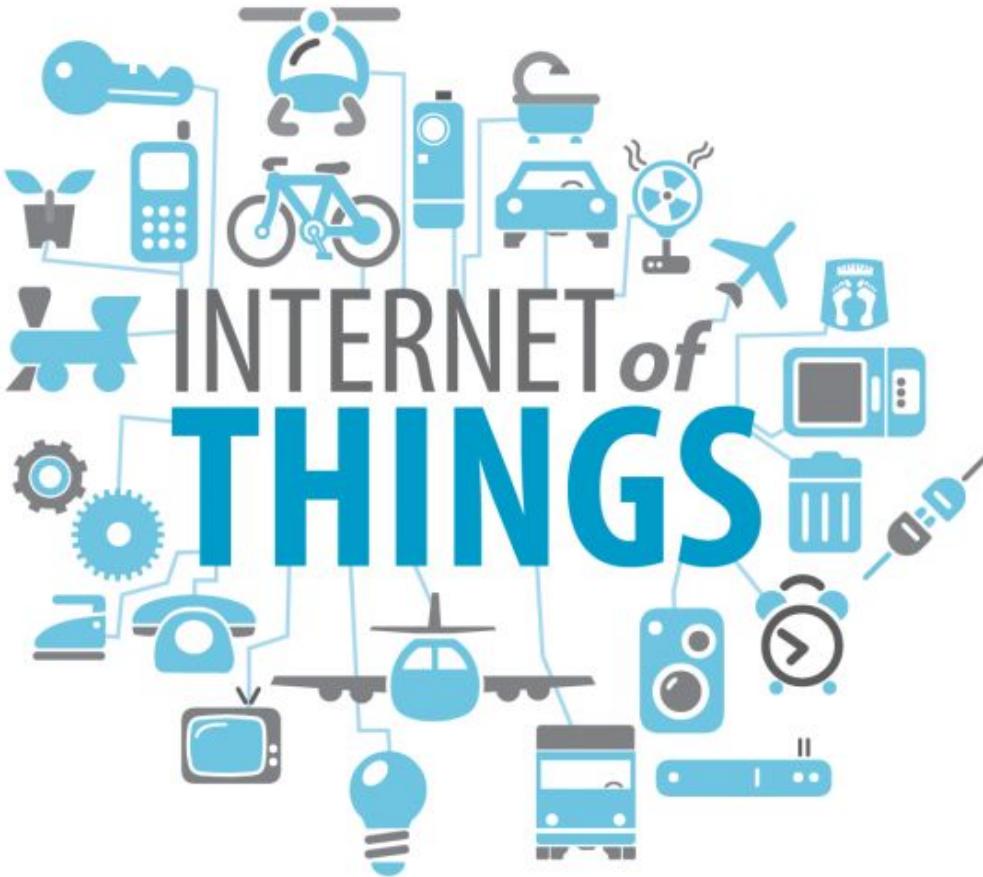


IOT

Device Creation

Contents

- The Business of IoT
- Technologies
- Experience in creating devices



THE
BUSINES
S

IoT technologies

Generally, there are 3 areas where implementation is required in an IoT ecosystem:

1. Sensors - devices, hardware
2. Aggregators – Where data received or fetched.
3. Analysis/Altering Framework – Data Visualization services (i.e. Tableau) or Altering (i.e. push messages)



Companies

- [Phidgets](#) - Modular devices for sensing over USB
- [Z-Wave/ZigBee](#) - A wireless protocol targeted at the home automation. Solutions like SmartThings, Wink, ADT, and OpenHAB use this.
- [Lutron Caseta](#) - Lighting controls- their own proprietary connectivity solution.
- SimplySafe - Home monitoring and security, uses its own proprietary solution for communicating between devices.
- WEMO - Wifi based IoT plugs
- NEST - Wifi based thermostat.
- ...etc...

Fragmentation

HOW STANDARDS PROLIFERATE:
(SEE: A/C CHARGERS, CHARACTER ENCODINGS, INSTANT MESSAGING, ETC)

SITUATION:
THERE ARE
14 COMPETING
STANDARDS.

14?! RIDICULOUS!
WE NEED TO DEVELOP
ONE UNIVERSAL STANDARD
THAT COVERS EVERYONE'S
USE CASES.



YEAH!

SOON:

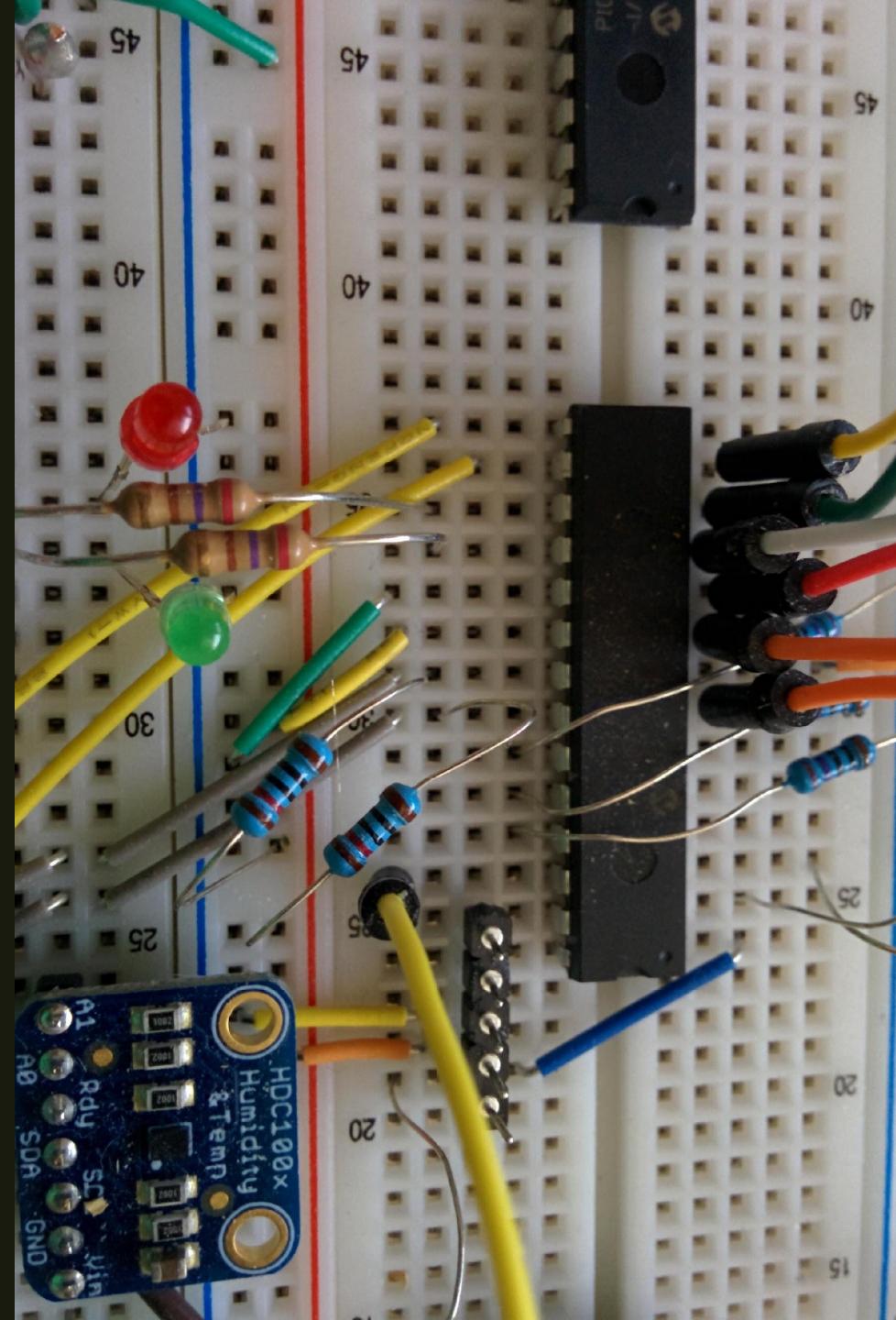
SITUATION:
THERE ARE
15 COMPETING
STANDARDS.

CREATING AN IOT DEVICE

How I created a cheap IoT sensors and saved \$10million per year.

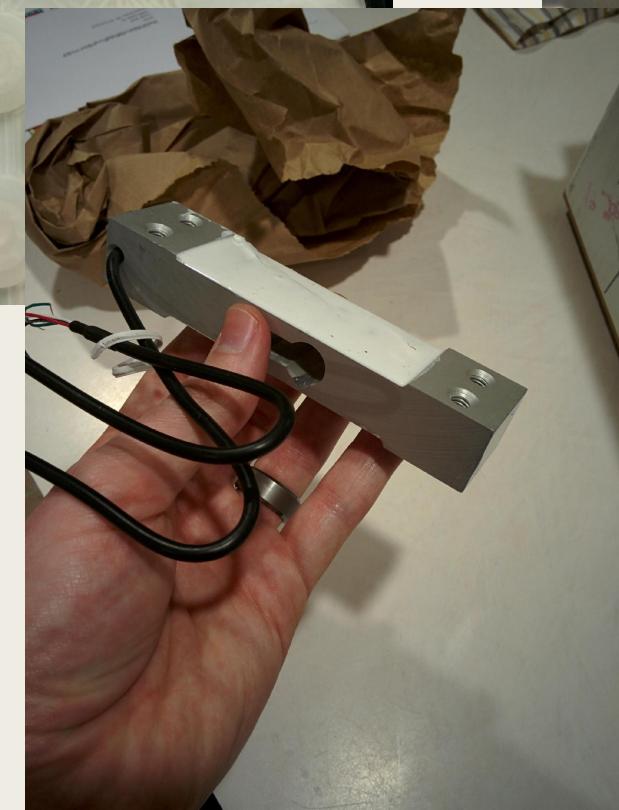
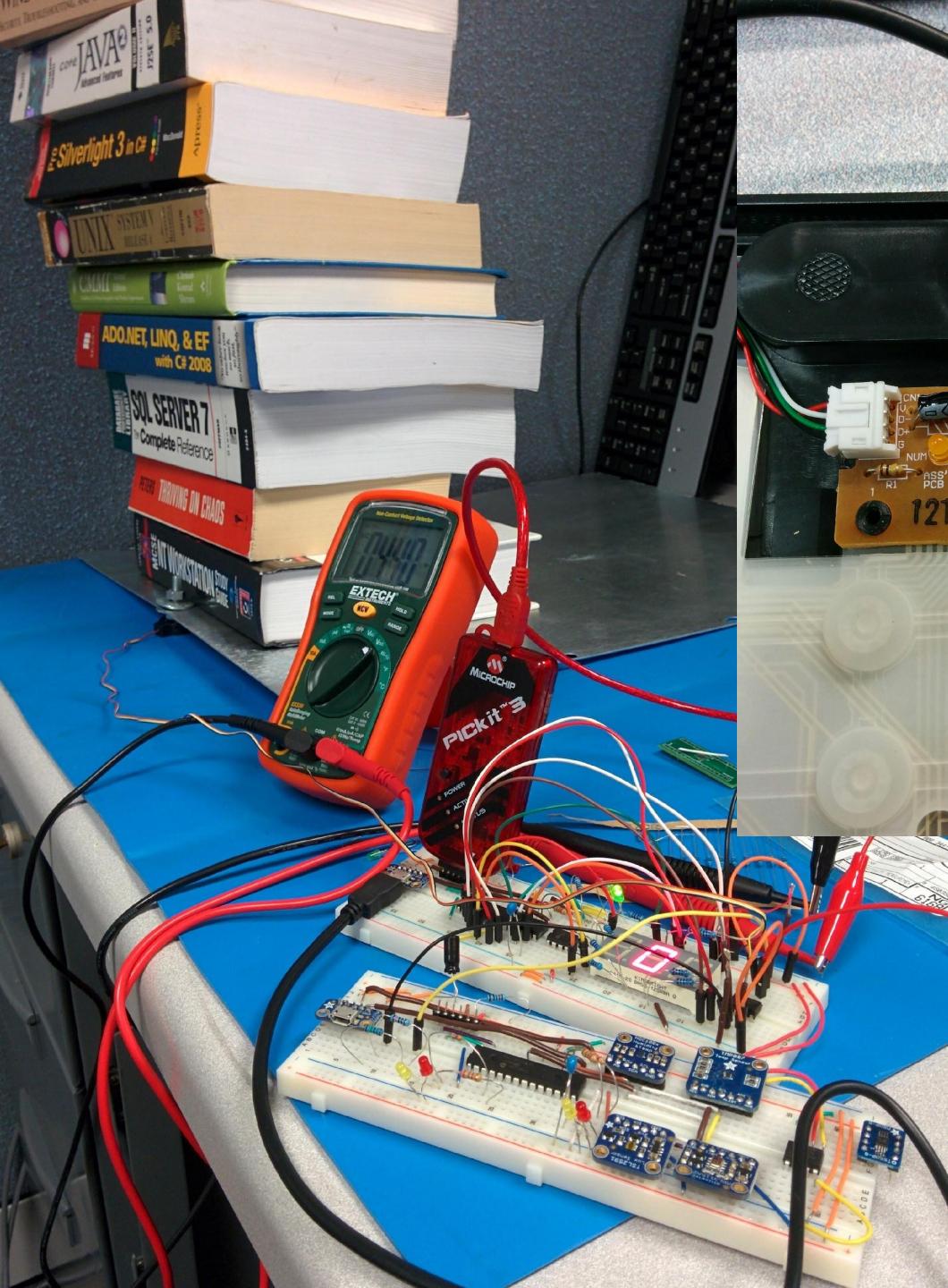
Prototyping & Schematic

- Select the right chips
- Get Schematic/PCB software
- Test individual components with Arduino or raspberry pie
- Test integration of components
- Read the documentation

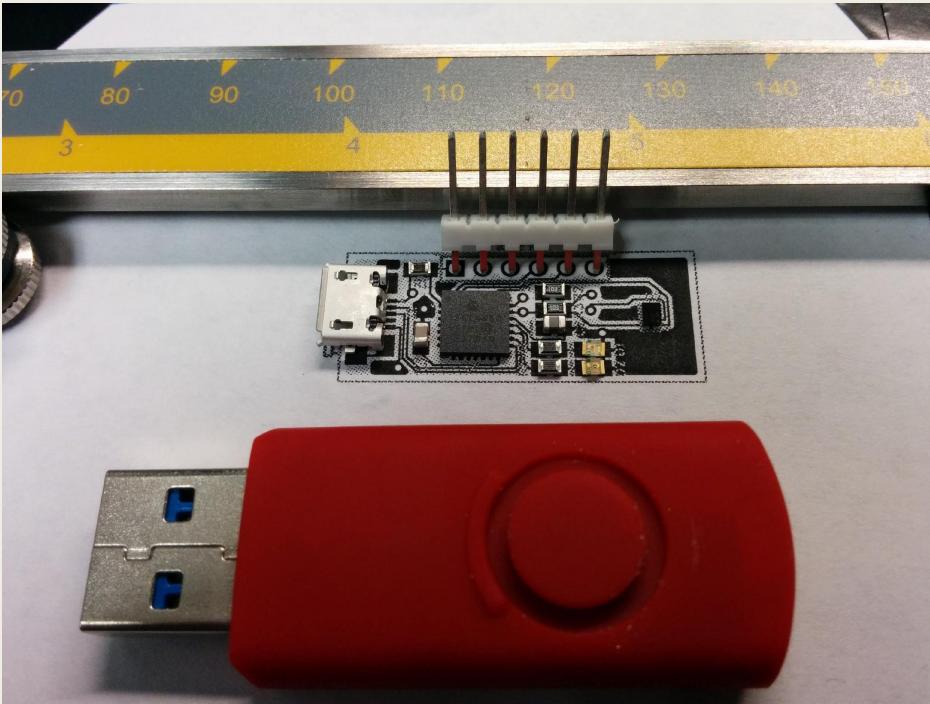


Setting up a workspace - EEVBlog





Designing the Printed Circuit Board (PCB)



First prototype PCB layout

- Learned (mostly) from Youtube
- Used “Diptrace” for PCB editing. I recommend KiCad now.
- Learn from the [EEVBlog](#)
- Between each revision I checked for clearances

Chip Packaging

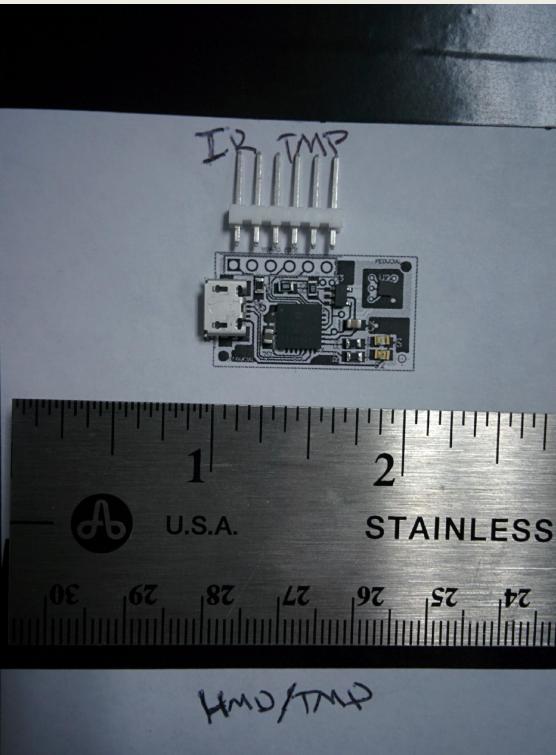
Dimension reference [edit]	
Surface-mount [edit]	
	C - Clearance between IC body and PCB H - Total Height T - Lead Thickness L - Total Carrier Length L _W - Lead Width L _L - Lead Length P - Pitch W _L - IC Body Width W _B - Lead-to-Lead Width O - Pad width
Through hole [edit]	
	C - Clearance between IC body and board H - Total Height T - Lead Thickness L - Total Carrier Length L _W - Lead Width L _L - Lead Length P - Pitch W _B - IC Body Width W _L - Lead-to-Lead Width T - Lead thickness

	DIP
	LFCSP
	MSOP
	SO
	SOIC
	SOP
	SOT
	SSOP
	TDFN
	TSOP
	TSSOP
	μSOP
	US8 ^[23]



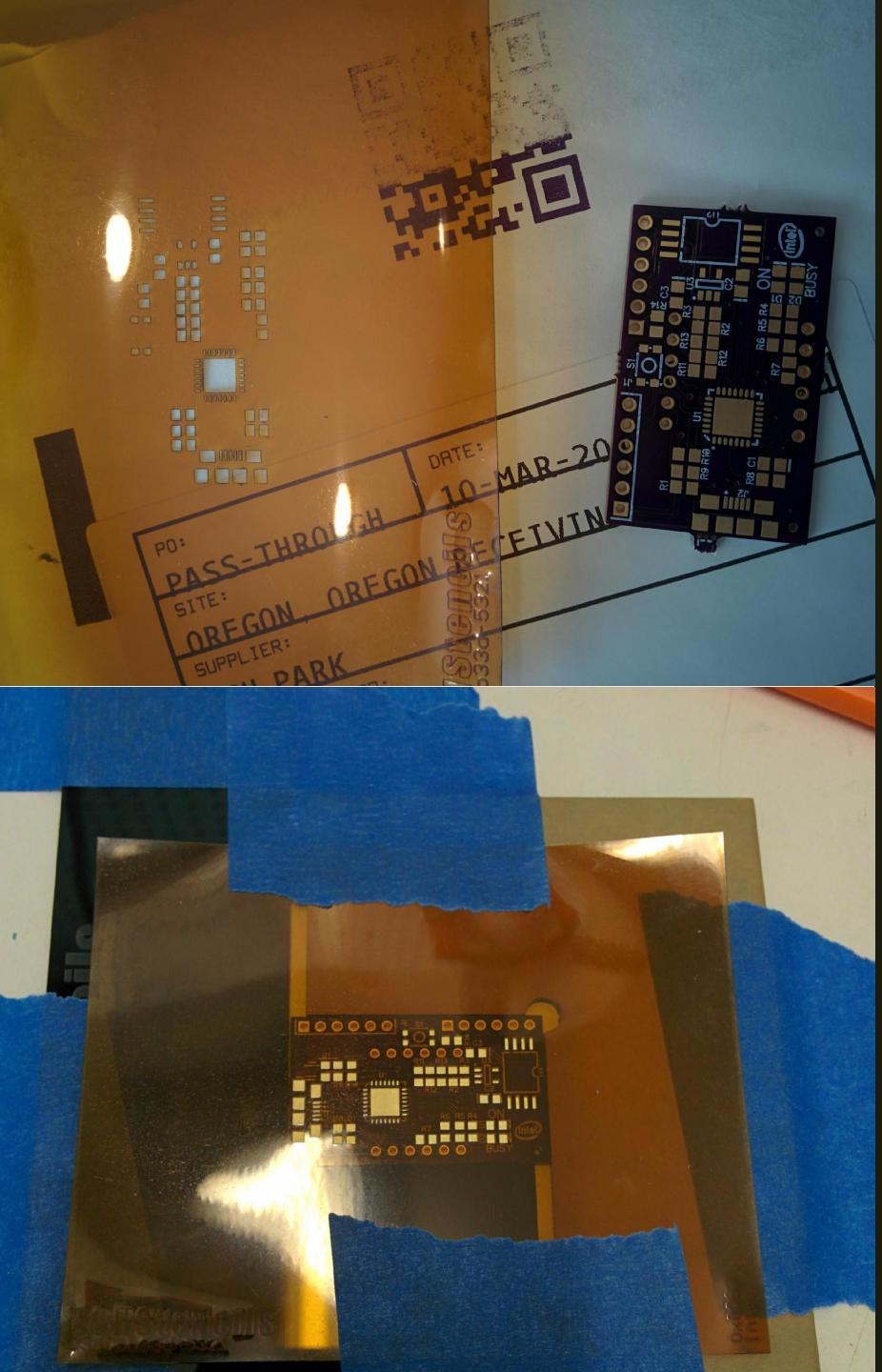
	PLCC
	CLCC
	LQFP
	TQFP
	TQFN

Making a Prototype



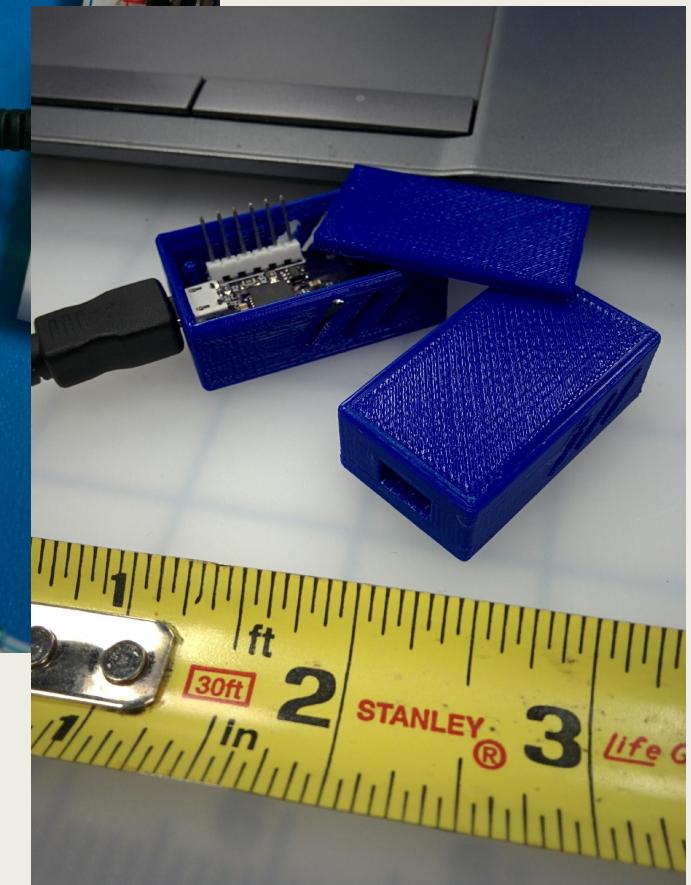
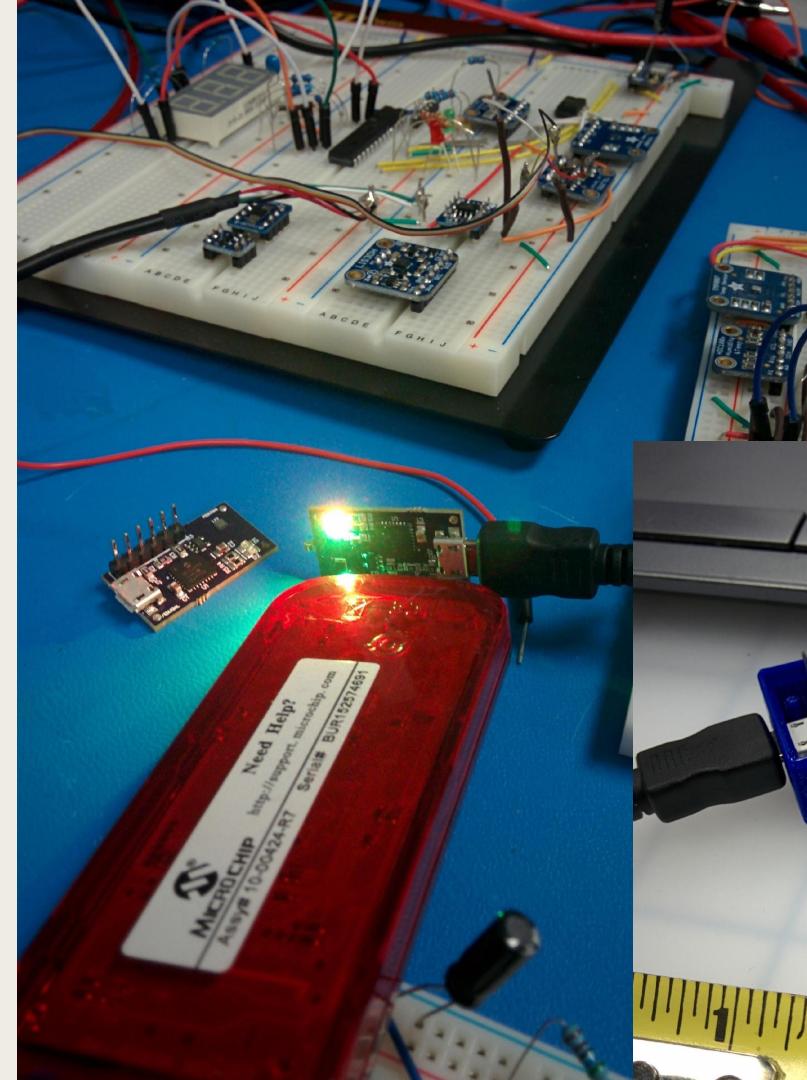
- You'll need:
 - *PCB design files*
 - *(Chip) Bill of Materials*
 - *Firmware, Drivers, Application for Test*
 - *Electrical Test Points (if applicable)*

Prototype Runs



Testing Prototypes

- I make about 3 revisions before I got it right:
 - Light too bright
 - Missing Pull-up resistor
 - Design was ugly



Future plans

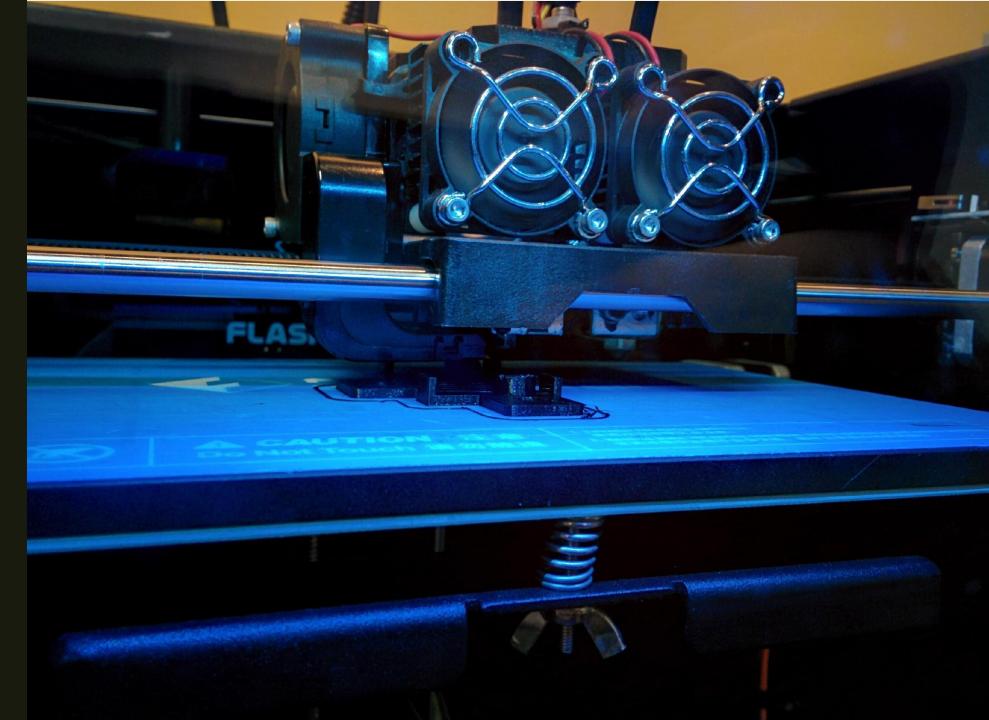
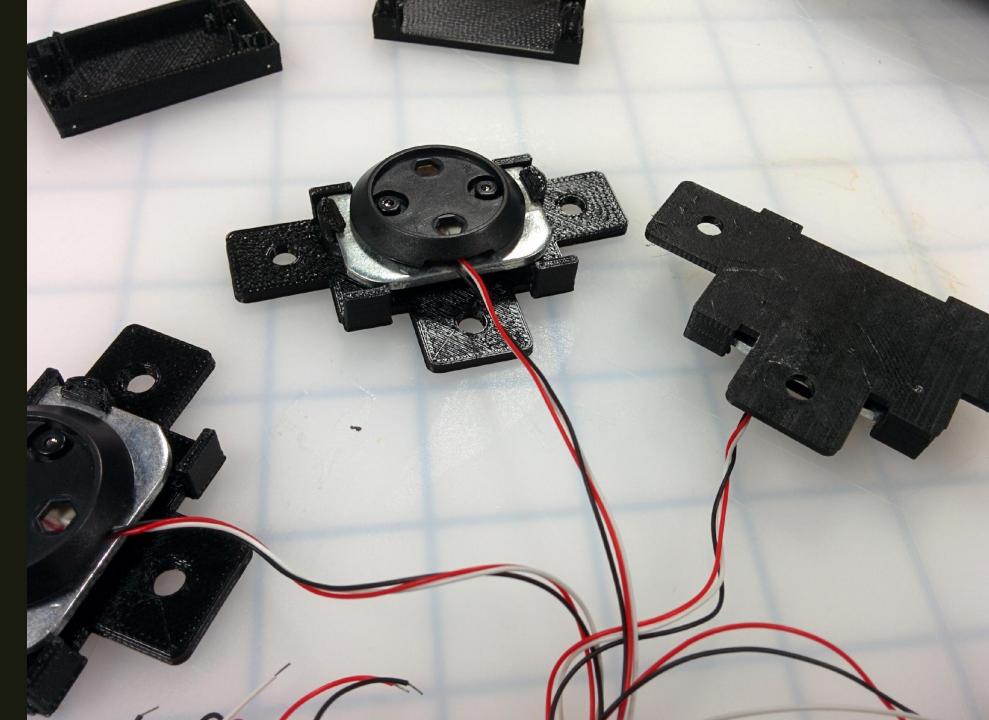
- Wireless devices
- UL and FCC approval
- More sensors and gauges

QUESTIONS?

The End

3D Printing

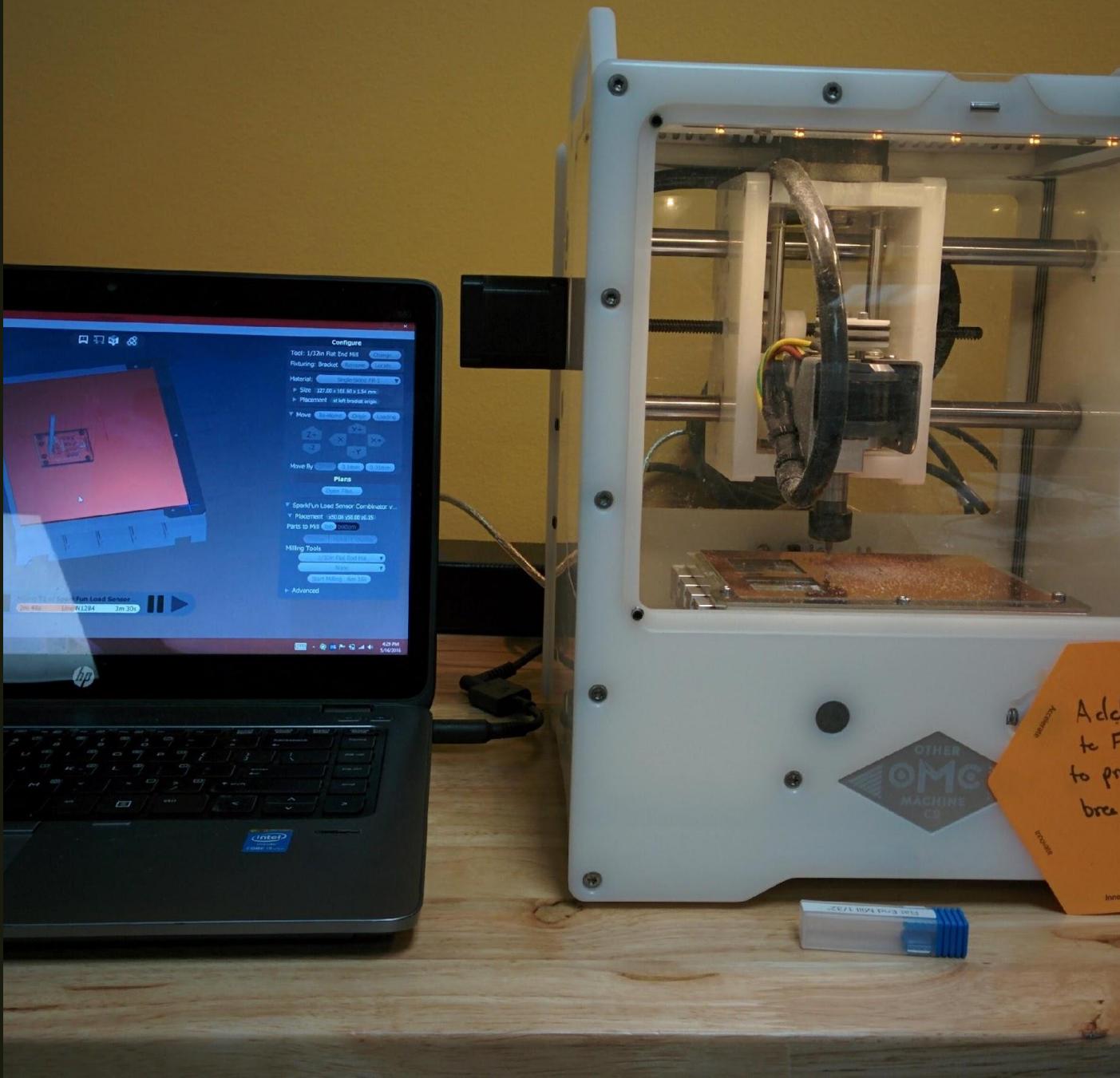
- Used OpenSCAD
- Printed case, sensor mounts



PCB manufacture at home

You can do this in a number of ways:

- Routing copper plates
- Chemical baths
- Perfboard



Prepare for manufacture

- Put into panels, this makes production cheaper

