

Altivar 71

Variable speed drives for
synchronous motors and
asynchronous motors

Installation Manual

04/2017



0.37 (0.5 HP)...45 kW (60 HP)/200 - 240V
0.75 (1 HP)...75 kW (100 HP)/380 - 480V
1.5 (2 HP)...7.5 kW (10 HP)/500 - 600V
1.5 (2 HP)...90 kW (100 HP)/500 - 690V

Contents

Important information	4
Before you begin	5
Steps for setting up the drive	6
Preliminary recommendations	7
Drive ratings	9
Dimensions and weights	12
Mounting and temperature conditions	13
Mounting in a wall-mounted or floor-standing enclosure	16
Installing the graphic display terminal	18
Position of the charging LED	19
Installing option cards	20
Installing the EMC plates	22
Wiring recommendations	23
Power terminals	25
Control terminals	27
Option terminals	29
Connection diagrams	35
Use on IT system and corner grounded system	44
Electromagnetic compatibility, wiring	46

3Important information

PLEASE NOTE

Please read these instructions carefully and examine the equipment in order to familiarize yourself with the device before installing, operating or carrying out any maintenance work on it.

The following special messages that you will come across in this document or on the device are designed to warn you about potential risks or draw your attention to information that will clarify or simplify a procedure.



The addition of this symbol to a “Danger” or “Warning” safety label indicates that there is an electrical risk that will result in injury if the instructions are not followed.



This is a safety warning symbol. It warns you of the potential risk of injury. You must comply with all safety messages that follow this symbol in order to avoid the risk of injury or death.

▲ DANGER

DANGER indicates an imminently hazardous situation which, if not avoided, **will result in** death, serious injury or equipment damage.

▲ WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, **can result in** death, serious injury or equipment damage.

▲ CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, **can result in** injury or equipment damage.

PLEASE NOTE:

Only qualified personnel are authorized to carry out maintenance work on electrical equipment. Schneider Electric accepts no responsibility for the consequences of using this device. This document does not constitute an instruction manual for inexperienced personnel.
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Before you begin

Read and understand these instructions before performing any procedure using this drive.

DANGER

RISK OF ELECTRIC SHOCK

- Read and understand this manual before installing or operating the Altivar 71 drive. Installation, adjustment, repair, and maintenance must be performed by qualified personnel.
- The user is responsible for compliance with all international and national electrical standards in force concerning protective grounding of all equipment.
- Many parts in this variable speed drive, including printed wiring boards, operate at line voltage. **DO NOT TOUCH.**
Use only electrically insulated tools.
- **DO NOT** touch unshielded components or terminal strip screw connections with voltage present.
- DO NOT short across terminals PA and PB or across the DC bus capacitors.
- Install and close all the covers before applying power or starting and stopping the drive.
- Before servicing the variable speed drive:
 - Disconnect all power.
 - Place a "DO NOT TURN ON" label on the variable speed drive disconnect.
 - Lock the disconnect in the open position.
- Disconnect all power including external control power that may be present before servicing the drive. WAIT 15 MINUTES to allow the DC bus capacitors to discharge. Then follow the DC bus voltage measurement procedure on page [19](#) to verify that the DC voltage is less than 45 V. The drive LEDs are not accurate indicators of the absence of DC bus voltage.

Failure to follow these instructions will result in death or serious injury.

CAUTION

IMPROPER DRIVE OPERATION

- If the drive is not turned on for a long period, the performance of its electrolytic capacitors will be reduced.
- If it is stopped for a prolonged period, turn the drive on every two years for at least 5 hours to restore the performance of the capacitors, then check its operation. It is recommended that the drive is not connected directly to the line voltage. The voltage should be increased gradually using an adjustable AC source.

Failure to follow these instructions can result in injury and/or equipment damage.

INSTALLATION

■ 1 Receive and inspect the drive controller

- Check that the catalog number printed on the label is the same as that on the purchase order
- Remove the Altivar from its packaging and check that it has not been damaged in transit

■ 2 Check the line voltage

- Check that the line voltage is compatible with the voltage range of the drive (see pages [9](#), [10](#) and [11](#))

Steps 1 to 4 must be performed with the power off.

■ 3 Mount the drive

- Mount the drive in accordance with the instructions in this document
- Install any internal and external options

■ 4 Wire the drive

- Connect the motor, ensuring that its connections correspond to the voltage
- Connect the line supply, after making sure that the power is off
- Connect the control
- Connect the speed reference



PROGRAMMING

- 5 Please refer to the Programming Manual

Preliminary recommendations

Handling and storage

To protect the drive prior to installation, handle and store the device in its packaging. Ensure that the ambient conditions are acceptable.

⚠ WARNING

DAMAGED PACKAGING

If the packaging appears damaged, it can be dangerous to open it or handle it.

Take precautions against all risks when performing this operation.

Failure to follow these instructions can result in death, serious injury or equipment damage.

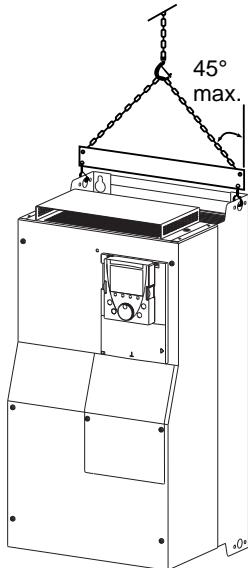
⚠ WARNING

DAMAGED EQUIPMENT

Do not install or operate any drive that appears damaged.

Failure to follow this instruction can result in death, serious injury or equipment damage.

Handling on installation



ALTIVAR 71 drives up to ratings ATV71HD15M3X, ATV71HD18N4 and ATV71HU75S6X can be removed from their packaging and installed without a handling device.

A hoist must be used for higher ratings and for ATV71H●●●Y drives; for this reason, these drives all have lifting lugs. Follow the recommendations on the next page.

Preliminary recommendations

Precautions

Read and understand the instructions in the Programming Manual.

⚠ CAUTION

INCOMPATIBLE LINE VOLTAGE

Before turning on and configuring the drive, ensure that the line voltage is compatible with the supply voltage range shown on the drive nameplate. The drive may be damaged if the line voltage is not compatible.

Failure to follow this instruction can result in injury and/or equipment damage.

⚠ DANGER

UNINTENDED EQUIPMENT OPERATION

- Before turning on and configuring the Altivar 71, check that the PWR (POWER REMOVAL) input is deactivated (at state 0) in order to prevent unintended operation.
- Before turning on the drive, or when exiting the configuration menus, check that the inputs assigned to the run command are deactivated (at state 0) since they can cause the motor to start immediately.

Failure to follow these instructions will result in death or serious injury.

 If the safety of personnel requires the prohibition of unwanted or unintended operation, electronic locking is performed by the Altivar 71's Power Removal function.

This function requires the use of connection diagrams conforming to category 3 of standard EN 954-1, ISO 13849-1 and safety integrity level 2 according to IEC/EN 61508.

The Power Removal function takes priority over any run command.

Drive ratings

Single-phase supply voltage: 200...240 V 50/60 Hz

Three-phase motor 200...240 V

Motor		Line supply (input)				Drive (output)			Altivar 71	
Power indicated on plate (1)		Max. line current (2)		Max. prospective line Isc	Apparent power	Max. inrush current (3)	Nominal current In (1)	Max. transient current (1) for	Catalog number (4)(5)(7)	
		at 200 V at 240 V					60 s	2 s		
kW	HP	A	A	kA	kVA	A	A	A		
0.37	0.5	6.9	5.8	5	1.4	9.6	3	4.5	4.9 ATV71H075M3	
0.75	1	12	9.9	5	2.4	9.6	4.8	7.2	7.9 ATV71HU15M3	
1.5	2	18.2	15.7	5	3.7	9.6	8	12	13.2 ATV71HU22M3	
2.2	3	25.9	22.1	5	5.3	9.6	11.0	16.5	18.1 ATV71HU30M3	
3	-	25.9	22	5	5.3	9.6	13.7	20.6	22.6 ATV71HU40M3(6)	
4	5	34.9	29.9	22	7	9.6	17.5	26.3	28.8 ATV71HU55M3(6)	
5.5	7.5	47.3	40.1	22	9.5	23.4	27.5	41.3	45.3 ATV71HU75M3(6)	

Three-phase supply voltage: 200...240 V 50/60 Hz

Three-phase motor 200...240 V

Motor		Line supply (input)				Drive (output)			Altivar 71	
Power indicated on plate (1)		Max. line current (2)		Max. prospective line Isc	Apparent power	Max. inrush current (3)	Nominal current In (1)	Max. transient current (1) for	Catalog number (4)(5)(7)	
		at 200 V at 240 V					60 s	2 s		
kW	HP	A	A	kA	kVA	A	A	A		
0.37	0.5	3.5	3.1	5	1.3	9.6	3	4.5	4.9 ATV71H037M3	
0.75	1	6.1	5.3	5	2.2	9.6	4.8	7.2	7.9 ATV71H075M3	
1.5	2	11.3	9.6	5	4	9.6	8	12	13.2 ATV71HU15M3	
2.2	3	15	12.8	5	5.3	9.6	11	16.5	18.1 ATV71HU22M3	
3	-	19.3	16.4	5	6.8	9.6	13.7	20.6	22.6 ATV71HU30M3	
4	5	25.8	22.9	5	9.2	9.6	17.5	26.3	28.8 ATV71HU40M3	
5.5	7.5	35	30.8	22	12.4	23.4	27.5	41.3	45.3 ATV71HU55M3	
7.5	10	45	39.4	22	15.9	23.4	33	49.5	54.5 ATV71HU75M3	
11	15	53.3	45.8	22	18.8	93.6	54	81	89.1 ATV71HD11M3X	
15	20	71.7	61.6	22	25.1	93.6	66	99	109 ATV71HD15M3X	
18.5	25	77	69	22	27.7	100	75	112	124 ATV71HD18M3X	
22	30	88	80	22	32	100	88	132	145 ATV71HD22M3X	
30	40	124	110	22	42.4	250	120	180	198 ATV71HD30M3X	
37	50	141	127	22	51	250	144	216	238 ATV71HD37M3X	
45	60	167	147	22	65	250	176	264	290 ATV71HD45M3X	

(1) These power ratings and currents are given for an ambient temperature of 50°C (122°F) at the factory-set switching frequency, used in continuous operation (factory-set switching frequency of 4 kHz for ATV71H 037M3 to D15M3X and 2.5 kHz for ATV71H D18M3X to D45M3X).

Above this factory setting, the drive will reduce the switching frequency automatically in the event of excessive temperature rise.

For continuous operation above the factory setting, derating must be applied to the nominal drive current in accordance with the curves on page [14](#).

(2) Current on a line supply with the "Max. prospective line Isc" indicated and for a drive without any external options.

(3) Peak current on power-up for the max. voltage (240 V +10%).

(4) ATV71H 037M3 to D45M3X drives are available with or without a graphic display terminal. Catalog numbers for drives without a graphic display terminal have the letter Z added at the end, e.g.: ATV71H075M3Z. This option is not available for drives operating in difficult environmental conditions (5).

(5) Drives with the S337 or 337 extension are designed for use in difficult environmental conditions (class 3C2 in accordance with IEC 721-3-3). They are supplied with a graphic display terminal.

(6) A line choke must be used (please refer to the catalog).

(7) Drives with the extension 383 are intended for use with synchronous motors.

 Inhibit the input phase loss fault (IPL) so that ATV71H 075M3 to U75M3 drives can operate on a single-phase supply (see Programming Manual). If this fault is set to its factory configuration, the drive will stay locked in fault mode.

Drive ratings

Three-phase supply voltage: 380...480 V 50/60 Hz

Three-phase motor 380...480 V

Motor		Line supply (input)				Drive (output)			Altivar 71
Power indicated on plate (1)		Max. line current (2)		Max. prospective line Isc	Apparent power	Max. inrush current (3)	Max. available nominal current In (1)	Max. transient current (1) for	
		at 380 V	at 480 V					60 s	2 s
kW	HP	A	A	kA	kVA	A	A	A	A
0.75	1	3.7	3	5	2.4	19.2	2.3	3.5	3.8
1.5	2	5.8	5.3	5	4.1	19.2	4.1	6.2	6.8
2.2	3	8.2	7.1	5	5.6	19.2	5.8	8.7	9.6
3	-	10.7	9	5	7.2	19.2	7.8	11.7	12.9
4	5	14.1	11.5	5	9.4	19.2	10.5	15.8	17.3
5.5	7.5	20.3	17	22	13.7	46.7	14.3	21.5	23.6
7.5	10	27	22.2	22	18.1	46.7	17.6	26.4	29
11	15	36.6	30	22	24.5	93.4	27.7	41.6	45.7
15	20	48	39	22	32	93.4	33	49.5	54.5
18.5	25	45.5	37.5	22	30.5	93.4	41	61.5	67.7
22	30	50	42	22	33	75	48	72	79.2
30	40	66	56	22	44.7	90	66	99	109
37	50	84	69	22	55.7	90	79	118.5	130
45	60	104	85	22	62.7	200	94	141	155
55	75	120	101	22	81.8	200	116	174	191
75	100	167	137	22	110	200	160	240	264

(1) These power ratings and currents are given for an ambient temperature of 50°C (122°F) at the factory-set switching frequency, used in continuous operation (factory-set switching frequency of 4 kHz for ATV71H 075N4 to D30N4 and 2.5 kHz for ATV71H D37N4 to D75N4). Above this factory setting, the drive will reduce the switching frequency automatically in the event of excessive temperature rise. For continuous operation above the factory setting, derating must be applied to the nominal drive current in accordance with the curves on page [14](#).

(2) Current on a line supply with the "Max. prospective line Isc" indicated and for a drive without any external options.

(3) Peak current on power-up for the max. voltage (480 V +10%).

(4) ATV71H 075N4 to D75N4 drives are available with or without a graphic display terminal. Catalog numbers for drives without a graphic display terminal have the letter Z added at the end, e.g.: ATV71H075N4Z. This option is not available for drives operating in difficult environmental conditions (5).

(5) Drives with the S337 or 337 extension are designed for use in difficult environmental conditions (class 3C2 in accordance with IEC 721-3-3). They are supplied with a graphic display terminal.

(6) Drives with the extension 383 are intended for use with synchronous motors.

Drive ratings

Three-phase supply voltage: 500...600 V 50/60 Hz

Three-phase motor 500...600 V

Motor		Line supply (input)			Drive (output)		Altivar 71
Power indicated on plate (1)		Max. line current (2)		Max. prospective line Isc	Max. available nominal current In (1)		Catalog number
500 V		575 V		at 500 V at 600 V		500 V	575 V
kW	HP	A	A	kA	A	A	
1.5	2	5.6	4.9	22	3.2	2.7	ATV71HU15S6X
2.2	3	7.6	6.7	22	4.5	3.9	ATV71HU22S6X
3	-	9.9	10	22	5.8	-	ATV71HU30S6X
4	5	12.5	10.9	22	7.5	6.1	ATV71HU40S6X
5.5	7.5	16.4	14.2	22	10	9	ATV71HU55S6X
7.5	10	21.4	18.4	22	13.5	11	ATV71HU75S6X

Three-phase supply voltage: 500...690 V 50/60 Hz

Three-phase motor 500...690 V

Motor		Line supply (input)			Drive (output)		Altivar 71			
Power indicated on plate (1)		Max. line current (2)			Max. prospective line Isc	Max. available nominal current In (1)		Catalog number		
500 V		575 V		690 V		at 500 V at 600 V at 690 V		500 V 575 V 690 V		
kW	HP	kW	A	A	A	kA	A	A		
1.5	2	2.2	3.8	3.2	4	22	4	2.7	4	ATV71HU22Y
2.2	3	3	5.2	4.4	5.2	22	4.5	3.9	4.5	ATV71HU30Y
3	-	4	6.8	-	6.6	22	5.8	-	5.8	ATV71HU40Y
4	5	5.5	8.6	7.2	8.6	22	7.5	6.1	7.5	ATV71HU55Y
5.5	7.5	7.5	11.2	9.5	11.2	22	10	9	10	ATV71HU75Y
7.5	10	11	14.6	12.3	15.5	22	13.5	11	13.5	ATV71HD11Y
11	15	15	19.8	16.7	20.2	22	18.5	17	18.5	ATV71HD15Y
15	20	18.5	24	21	24	22	24	22	24	ATV71HD18Y
18.5	25	22	29	24	27	22	29	27	29	ATV71HD22Y
22	30	30	33	28	34	22	35	32	35	ATV71HD30Y
30	40	37	48	41	47	22	47	41	43	ATV71HD37Y
37	50	45	62	51	55	22	59	52	54	ATV71HD45Y
45	60	55	68	57	63	22	68	62	62	ATV71HD55Y
55	75	75	84	70.5	88	22	85	77	84	ATV71HD75Y
75	100	90	109	92	101	22	110	99	104	ATV71HD90Y

(1) These power ratings and currents are given for an ambient temperature of 50°C (122°F) at the factory-set switching frequency, used in continuous operation (factory-set switching frequency of 4 kHz for ATV71●●●S6X, ATV71H U22Y to D30Y and 2.5 kHz for ATV71H D37Y to D90Y).

Above this factory setting, the drive will reduce the switching frequency automatically in the event of excessive temperature rise.

For continuous operation above the factory setting, derating must be applied to the nominal drive current in accordance with the curves on page [14](#).

(2) Current on a line supply with the "Max. prospective line Isc" indicated and for a drive without any external options.

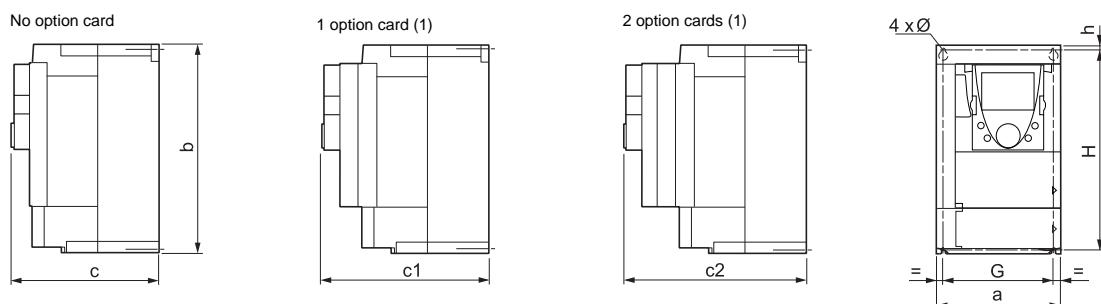
Note:

The maximum transient current for 60 s corresponds to 150% of the maximum nominal current In.

The maximum transient current for 2 s corresponds to 165% of the maximum nominal current In.

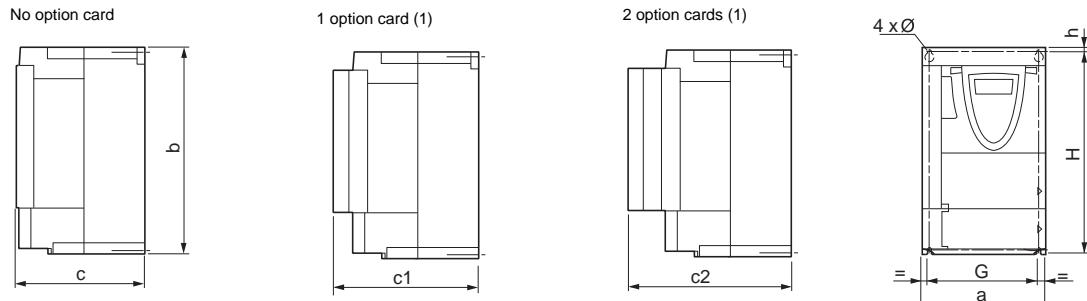
Dimensions and weights

With graphic display terminal



ATV71H	a mm (in.)	b mm (in.)	c mm (in.)	c1 mm (in.)	c2 mm (in.)	G mm (in.)	H mm (in.)	h mm (in.)	Ø mm (in.)	For screws	Weight kg (lb.)
037M3, 075M3, U15M3, 075N4, U15N4, U22N4	130 (5.12)	230 (9.05)	175 (6.89)	198 (7.80)	221 (8.70)	113.5 (4.47)	220 (8.66)	5 (0.20)	5 (0.20)	M4	3 (6.61)
U22M3, U30M3, U40M3, U30N4, U40N4	155 (6.10)	260 (10.23)	187 (7.36)	210 (8.27)	233 (9.17)	138 (5.43)	249 (9.80)	4 (0.16)	5 (0.20)	M4	4 (8.82)
U55M3, U55N4, U75N4	175 (6.89)	295 (11.61)	187 (7.36)	210 (8.27)	233 (9.17)	158 (6.22)	283 (11.14)	6 (0.24)	5 (0.20)	M4	5.5 (12.13)
U75M3, D11N4 U15S6X...U75S6X	210 (8.27)	295 (11.61)	213 (8.39)	236 (9.29)	259 (10.20)	190 (7.48)	283 (11.14)	6 (0.24)	6 (0.24)	M5	7 (15.43)
D11M3X, D15M3X, D15N4, D18N4	230 (9.05)	400 (15.75)	213 (8.39)	236 (9.29)	259 (10.20)	210 (8.26)	386 (15.20)	8 (0.31)	6 (0.24)	M5	9 (19.84)
D18M3X, D22M3X, D22N4, U22Y...D30Y	240 (9.45)	420 (16.54)	236 (9.29)	259 (10.20)	282 (11.10)	206 (8.11)	403 (15.87)	11 (0.45)	6 (0.24)	M5	30 (66.14)
D30N4, D37N4	240 (9.45)	550 (21.65)	266 (10.47)	289 (11.38)	312 (12.28)	206 (8.11)	531.5 (20.93)	11 (0.45)	6 (0.24)	M5	37 (81.57)
D30M3X, D37M3X, D45M3X	320 (12.60)	550 (21.65)	266 (10.47)	289 (11.38)	312 (12.28)	280 (11.02)	524 (20.93)	20 (0.79)	9 (0.35)	M8	37 (81.57)
D45N4, D55N4, D75N4, D37Y...D90Y	320 (12.60)	630 (24.80)	290 (11.42)	313 (12.32)	334 (13.15)	280 (11.02)	604.5 (23.80)	15 (0.59)	9 (0.35)	M8	45 (99.21)

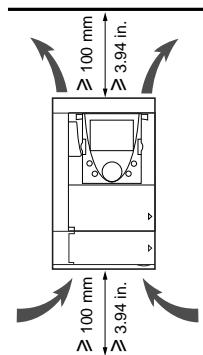
Without graphic display terminal



For a drive without a graphic display terminal, dimensions c, c1 and c2 in the table above are reduced by 26 mm (1.01 in.). The other dimensions are unchanged.

(1) For the addition of I/O extension cards, communication cards, or the "Controller Inside" programmable card.

Mounting and temperature conditions



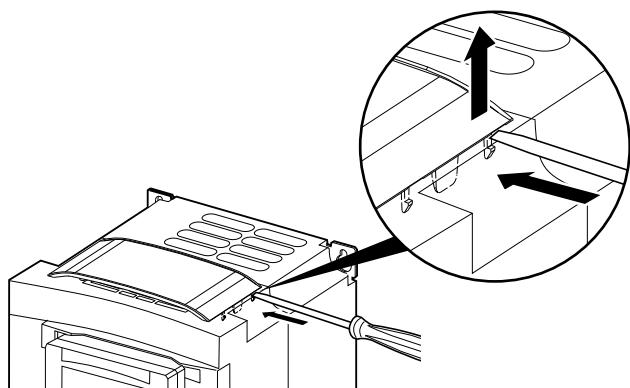
Install the drive vertically at $\pm 10^\circ$.
Do not place it close to heating elements.
Leave sufficient free space to ensure that the air required for cooling purposes can circulate from the bottom to the top of the unit.

Free space in front of the drive: 10 mm (0.39 in.) minimum

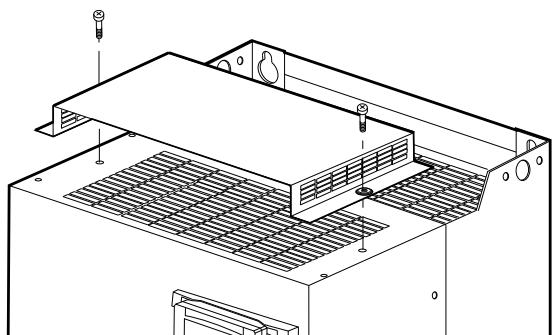
When IP20 protection is adequate, it is recommended that the protective cover on the top of the drive is removed as shown below.

Removing the protective cover

ATV71H 037M3 to D15M3X, ATV71H 075N4 to D18N4
and ATV71H U15S6X to U75S6X

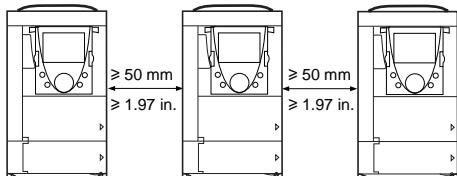


ATV71H D18M3X to D45M3X, ATV71H D22N4 to D75N4
and ATV71H U22Y to D90Y

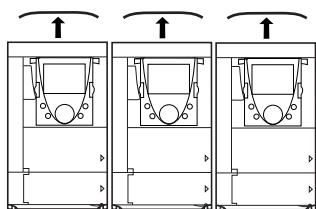


Two types of mounting are possible:

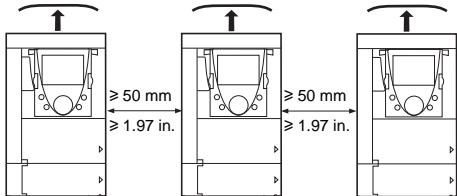
Type A mounting Free space ≥ 50 mm (≥ 1.97 in.) on each side, with protective cover fitted



Type B mounting Drives mounted side by side, with the protective cover removed (the degree of protection becomes IP20)



Type C mounting Free space ≥ 50 mm (≥ 1.97 in.) on each side, with protective cover removed (the degree of protection becomes IP20)

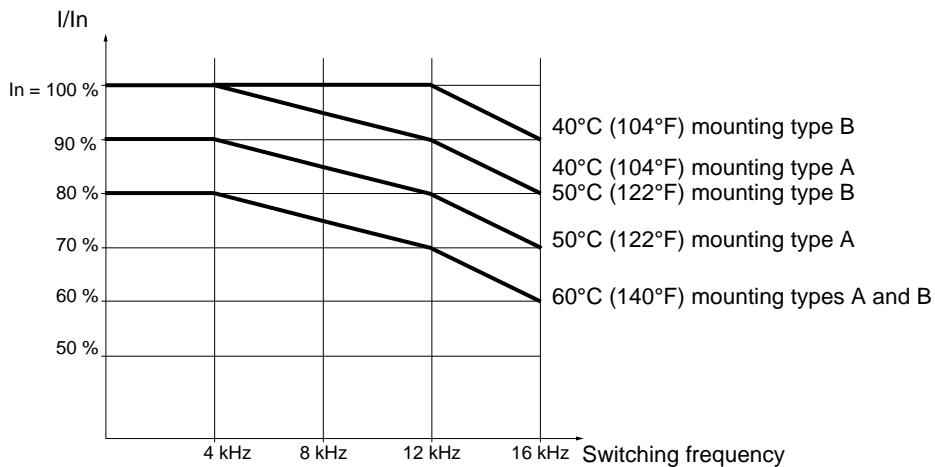


Mounting and temperature conditions

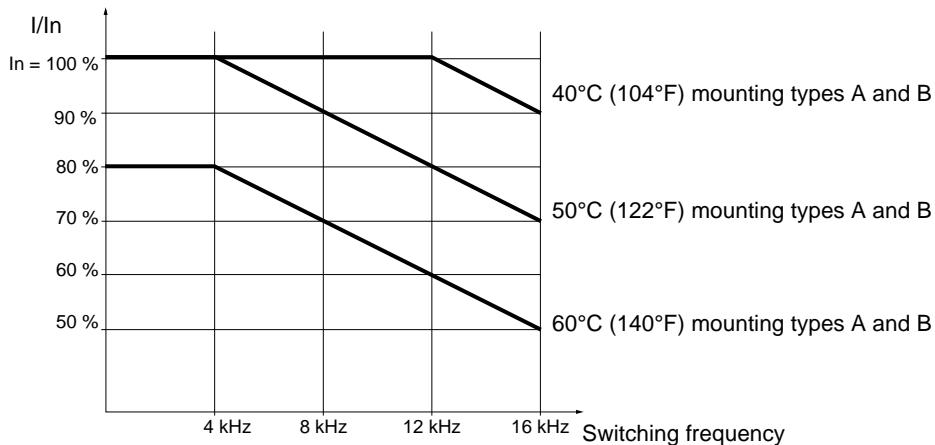
Derating curves

Derating curves for the drive current I_n as a function of the temperature, switching frequency and type of mounting.

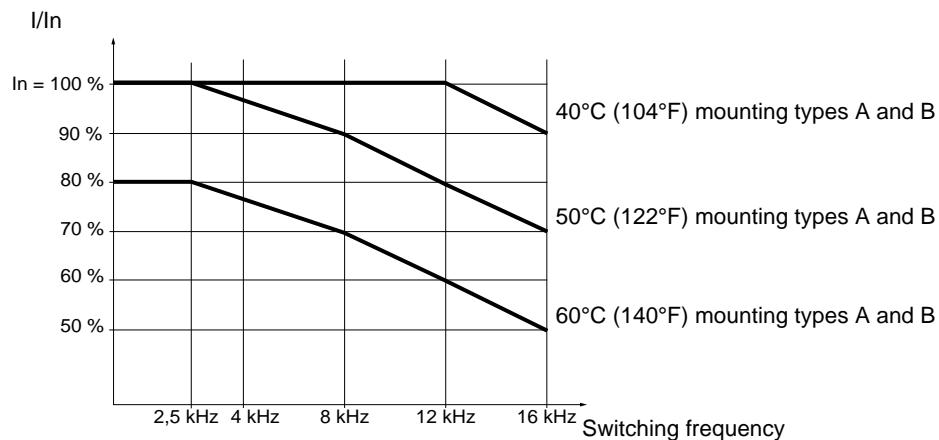
ATV71H 037M3 to D15M3X and ATV71H 075N4 to D18N4



ATV71H D22N4 and ATV71H D30N4 (1)



ATV71H D18M3X to D45M3X and ATV71H D37N4 to D75N4 (1)



For intermediate temperatures (e.g. 55°C (131°F)), interpolate between two curves.

Above 50°C (122°F), these drives must be equipped with a control card fan kit. Please refer to the catalog.

Mounting and temperature conditions

Derating for ATV71H●●●S6X

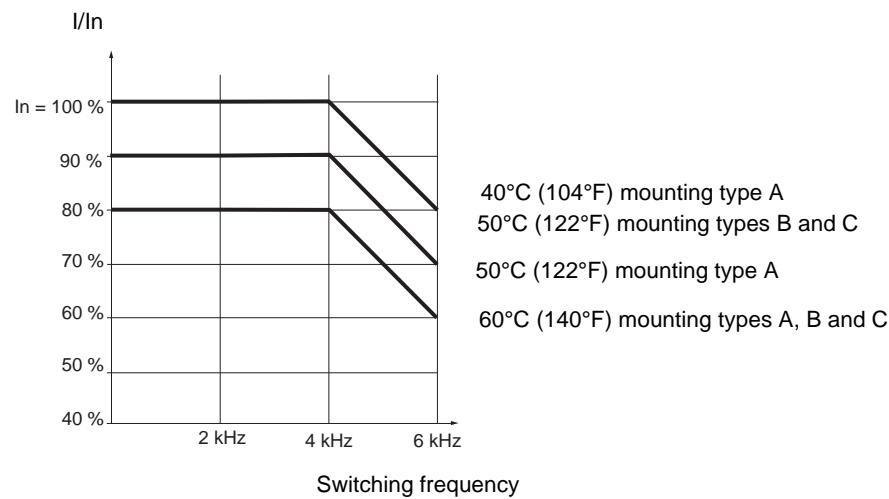
Mounting type A and B:

ATV71H●●●S6X drives can operate with a switching frequency 2,5...6kHz up to 50°C without derating.

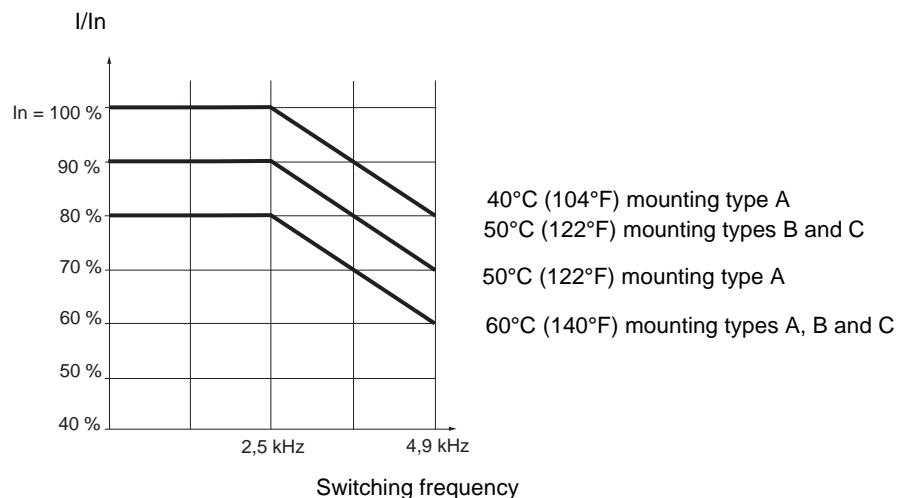
Mounting type C:

ATV71H●●●S6X drives can operate with a switching frequency 2,5...6kHz up to 60°C without derating.
For operation above 50°C (122°F), power supply voltage must be limited up to 600V+5%.

ATV71H U22Y to D30Y



ATV71H D37Y to D90Y



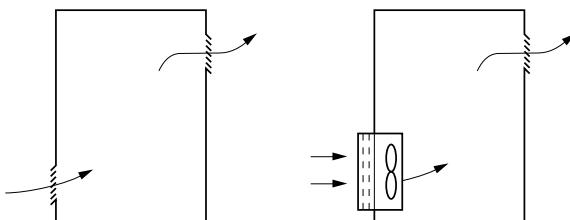
For intermediate temperatures (e.g. 55°C (131°F)), interpolate between two curves.

Mounting in a wall-mounted or floor-standing enclosure

Follow the mounting recommendations on the previous pages.

To ensure proper air circulation in the drive:

- Fit ventilation grilles.
- Ensure that the ventilation is adequate: if not, install a forced ventilation unit with a filter.
- Use special IP54 filters.



Dust and damp proof metal wall-mounted or floor-standing enclosure (IP 54 degree of protection)

The drive must be mounted in a dust and damp proof enclosure in certain environmental conditions: dust, corrosive gases, high humidity with risk of condensation and dripping water, splashing liquid, etc.

To avoid hot spots in the drive, add a fan to circulate the air inside the enclosure, catalog number VW3 A9 4●● (see catalog).

Mounting the drive in the enclosure

Dissipated power

These levels of power dissipation are given for operation at nominal load and for the factory-set switching frequency.

ATV71H	Dissipated power (1) W	ATV71H	Dissipated power (1) W	ATV71H	Dissipated power (1) W	ATV71H	Dissipated power (1) W
037M3	46	075N4	44	U15S6X	84	U22Y	111
075M3	66	U15N4	64	U22S6X	100	U30Y	119
U15M3	101	U22N4	87	U30S6X	118	U40Y	136
U22M3	122	U30N4	114	U40S6X	143	U55Y	158
U30M3	154	U40N4	144	U55S6X	183	U75Y	182
U40M3	191	U55N4	185	U75S6X	244	D11Y	227
U55M3	293	U75N4	217			D15Y	300
U75M3	363	D11N4	320			D18Y	386
D11M3X	566	D15N4	392			D22Y	463
D15M3X	620	D18N4	486			D30Y	556
D18M3X	657	D22N4	574			D37Y	716
D22M3X	766	D30N4	799			D45Y	911
D30M3X	980	D37N4	861			D55Y	1087
D37M3X	1154	D45N4	1060			D75Y	1545
D45M3X	1366	D55N4	1210			D90Y	1947
		D75N4	1720				

(1) Add 7 W to this value for each option card added

Ensure that the flow of air in the enclosure is at least equal to the value given in the table below for each drive.

ATV71H	Flow rate	
	m ³ /hour	ft ³ /min
037M3, 075M3, U15M3, 075N4, U15N4, U22N4	17	10
U22M3, U30M3, U40M3, U30N4, U40N4	56	33
U55M3, U55N4, U75N4	112	66
U75M3, D11N4, U15S6X...U75S6X	163	96
D11M3X, D15M3X, D15N4, D18N4	252	148
D18M3X, D22M3X, D22N4	203	119
D30N4, D37N4	203	119
D30M3X, D37M3X, D45M3X	406	239
D45N4, D55N4, D75N4	406	239

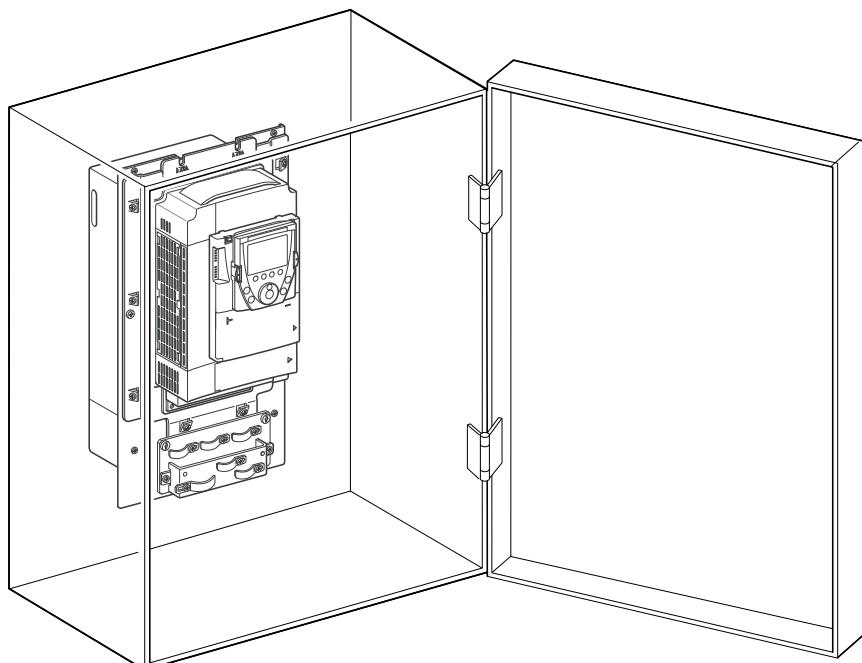
ATV71H	Flow rate	
	m ³ /hour	ft ³ /min
U22Y to D30Y	330	194
D37Y to D90Y	406	234

Mounting in a wall-mounted or floor-standing enclosure

Dust and damp proof flange mounting

This mounting is used to reduce the power dissipated in the enclosure by locating the power section outside the enclosure. This requires the use of a dust and damp proof flange-mounting kit VW3 A9 501...509 (please refer to the catalog). The degree of protection for the drives mounted in this way becomes IP54.

To install the kit on the drive, please refer to the manual supplied with the kit.



Example: ATV71HU55N4

Power dissipated inside the enclosure for dust and damp proof flange mounting

These levels of power dissipation are given for operation at nominal load and for the factory-set switching frequency.

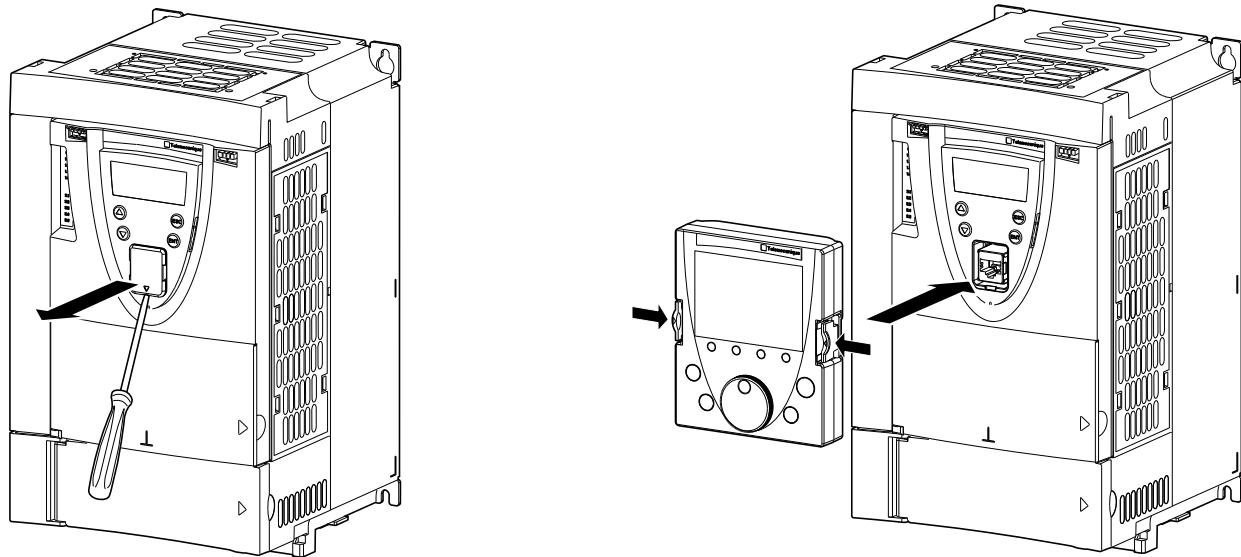
ATV71H	Dissipated power (1) W	ATV71H	Dissipated power (1) W	ATV71H	Dissipated power (1) W	ATV71H	Dissipated power (1) W
037M3	25	075N4	26	U15S6X	50	U22Y	71
075M3	27	U15N4	28	U22S6X	60	U30Y	71
U15M3	30	U22N4	30	U30S6X	70	U40Y	73
U22M3	38	U30N4	35	U40S6X	75	U55Y	75
U30M3	38	U40N4	40	U55S6X	80	U75Y	77
U40M3	41	U55N4	50	U75S6X	85	D11Y	81
U55M3	59	U75N4	55			D15Y	87
U75M3	67	D11N4	65			D18Y	94
D11M3X	80	D15N4	85			D22Y	100
D15M3X	84	D18N4	86			D30Y	108
D18M3X	114	D22N4	110			D37Y	120
D22M3X	124	D30N4	133			D45Y	133
D30M3X	144	D37N4	137			D55Y	144
D37M3X	161	D45N4	165			D75Y	158
D45M3X	180	D55N4	178			D90Y	179
		D75N4	225				

(1) Add 7 W to this value for each option card added

Installing the graphic display terminal

Installing the graphic display terminal on the drive

Drives with catalog numbers ending in the letter Z are supplied without a graphic display terminal (VW3 A1 101). This can be ordered separately. It is installed on the drive as shown below.



The graphic display terminal can be connected or disconnected with the power on. Before disconnecting it, drive control via the display terminal must be disabled (refer to the Programming Manual).

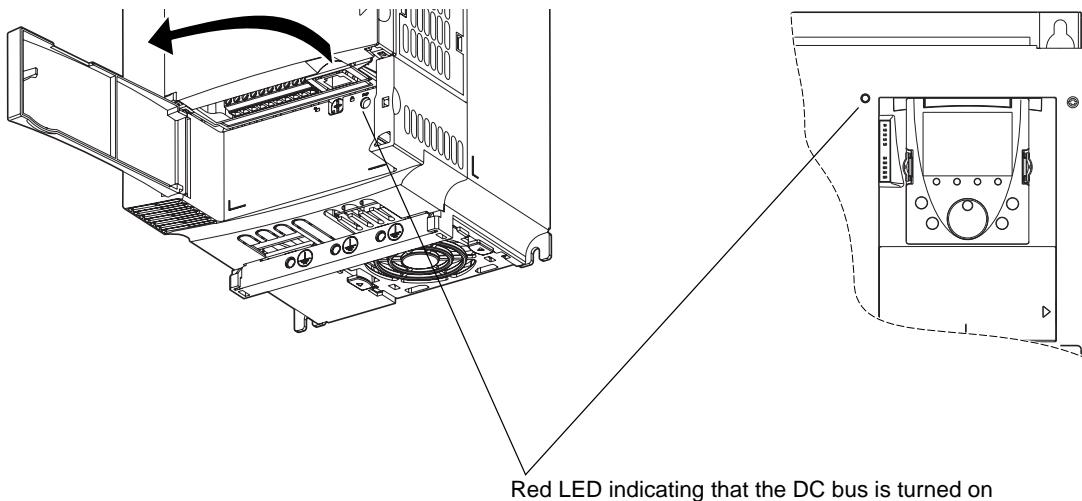
Position of the charging LED

Before working on the drive, turn it off, wait until the red capacitor charging LED has gone out, then measure the DC bus voltage.

Position of the capacitor charging LED

ATV71H 037M3 to D15M3X,
ATV71H 075N4 to D18N4,
and ATV71H U15S6X to U75S6X

ATV71H D18M3 to D45M3X,
ATV71H D22N4 to D75N4,
and ATV71H U22Y to D90Y



Procedure for measuring the DC bus voltage

DANGER

RISK OF ELECTRIC SHOCK

Read and understand the instructions on page [5](#) before performing this procedure.
Failure to follow this instruction will result in death or serious injury.

The DC bus voltage can exceed 1,000 V --- . Use a properly rated voltage sensing device when performing this procedure. To measure the DC bus voltage:

- 1 Disconnect the drive power supply.
- 2 Wait 15 minutes to allow the DC bus capacitors to discharge.
- 3 Measure the voltage of the DC bus between the PA/+ and PC/- terminals to check whether the voltage is less than 45 V --- . See page [26](#) for the arrangement of the power terminals.
- 4 If the DC bus capacitors have not discharged completely, contact your local Schneider Electric representative (do not repair or operate the drive).

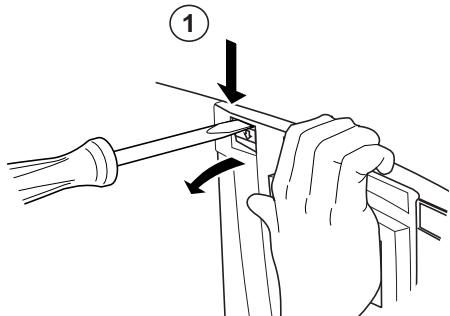
Installing option cards

These should ideally be installed once the drive is mounted and before wiring it.

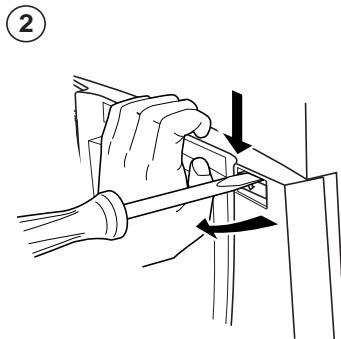
Check that the red capacitor charging LED has gone out. Measure the DC bus voltage in accordance with the procedure indicated on page 19.

The option cards are installed under the drive control front panel. If the drive has a graphic display terminal, remove it, then remove the control front panel as shown below.

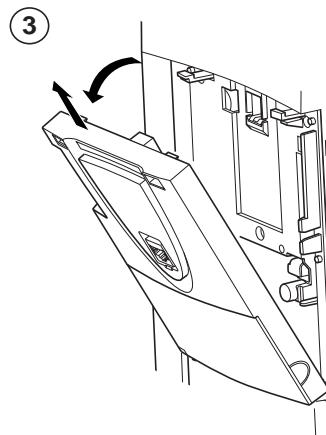
Removing the control front panel



- Using a screwdriver, press down on the catch and pull to release the left-hand part of the control front panel



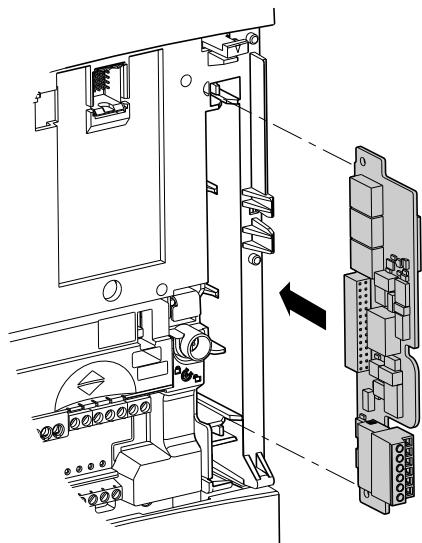
- Do the same on the right-hand side



- Pivot the control front panel and remove it

Installing an encoder interface card

There is a special slot on the drive for adding an encoder interface card.



- If an I/O or communication option card or a "Controller Inside" programmable card has already been installed, remove it so you can access the slot for the encoder interface card.

Installing option cards

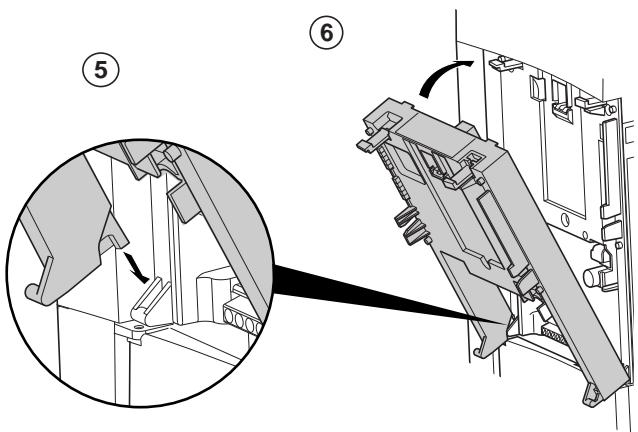
Installing an I/O extension card, a communication card or a “Controller Inside” programmable card

CAUTION

RISK OF DAMAGE TO THE CONNECTOR

Ensure good positioning of the option card on the clasps to avoid damage to the connector.

Failure to follow these instructions can result in equipment damage.

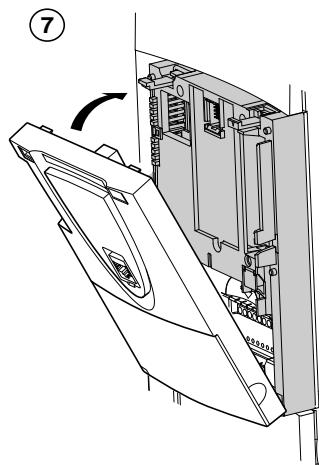


①, ② and ③ Remove the control front panel
(see previous page)

④ Install an encoder interface card (if used)
(see previous page)

⑤ Position the option card on the clasps

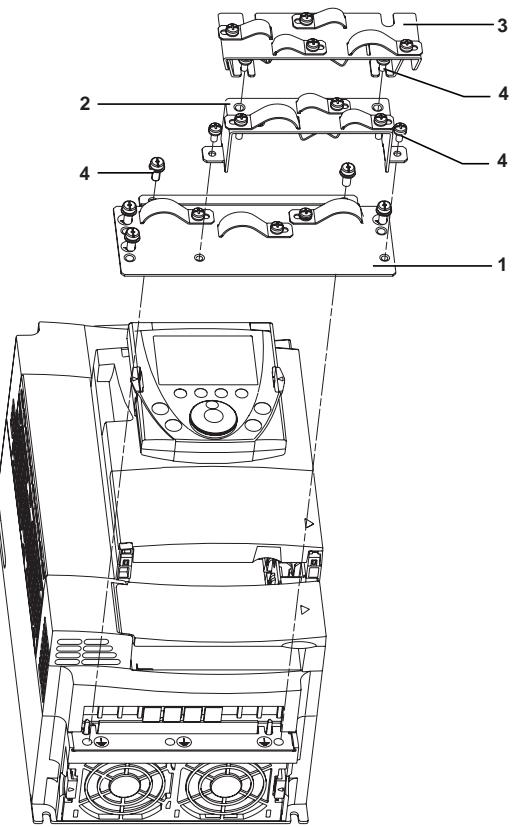
⑥ Then pivot it until it clicks into place



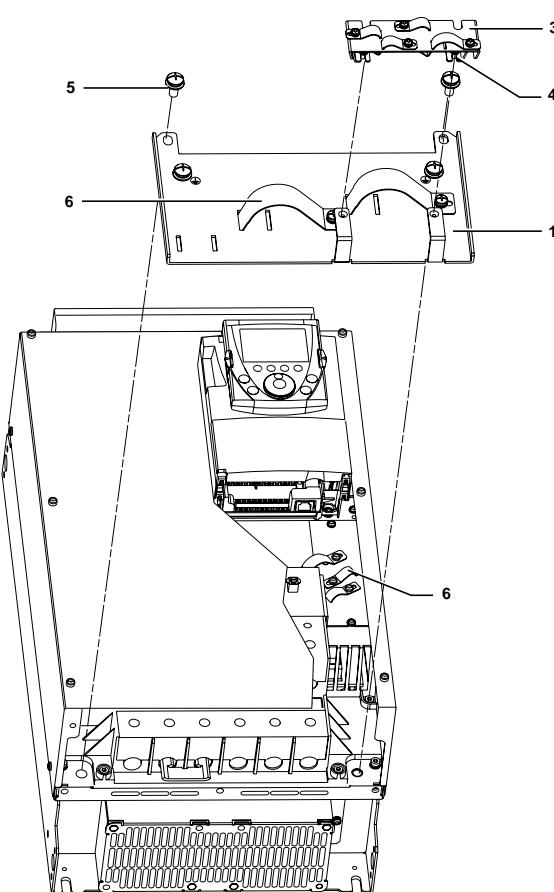
⑦ Replace the control front panel over the option card
(same procedure as for installing the option card, see ⑤ and ⑥)

Installing the EMC plates

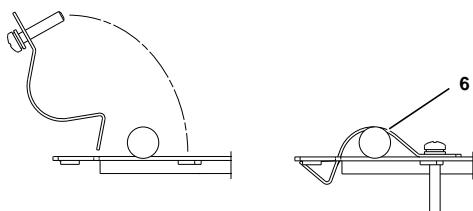
**ATV71H 037M3 to D15M3X, ATV71H 075N4 to D18N4,
and ATV71H U15S6X to U75S6X**



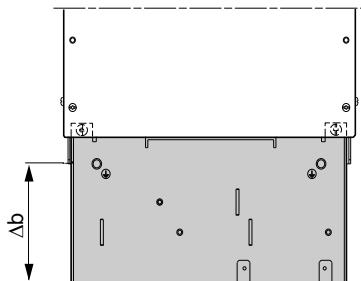
**ATV71H D18M3X to D45M3X, ATV71H D22N4 to D75N4,
ATV71H U22Y to D90Y**



Installing the EMC clamps



- 1 - EMC plate for connecting the power cables
- 2 - EMC plate for connecting the control cables (for ATV71H 037M3 to D15M3X, ATV71H 075N4 to D18N4 and ATV71H U15S6X to U75S6X only)
- 3 - EMC plate for connecting the I/O option card cables (supplied with the option cards)
- 4 - M4 screws (supplied)
- 5 - M8 screws (supplied)
- 6 - EMC clamps with captive screws (supplied)



ATV71H	Δb	
	mm	in.
037M3 to U40M3, 075N4 to U40N4	55	2.17
U55M3 to D15M3X, U55N4 to D18N4, U15S6X to U75S6X	65	2.56
D18M3X to D45M3X, D22N4 to D75N4, U22Y to D90Y	120	4.72

Wiring recommendations

Power section

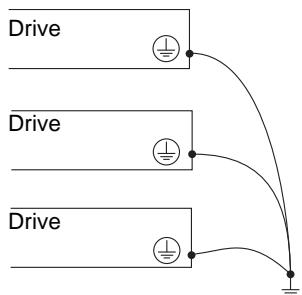
The drive must be connected to the protective ground. To comply with current regulations concerning high leakage currents (above 3.5 mA), use at least a 10 mm² (AWG 6) protective conductor or 2 protective conductors with the same cross-section as the power section AC supply conductors.

DANGER

RISK OF ELECTRIC SHOCK

Connect the device to the protective ground using the grounding point provided, as shown in the figure below. The drive panel must be connected to the protective ground before power is applied.

Failure to follow this instruction will result in death or serious injury.



- Check whether the resistance to the protective ground is one ohm or less. Connect a number of drives to the protective ground, as shown in the diagram (see left). Do not lay protective grounding cables in a loop or in series.

WARNING

IMPROPER WIRING PRACTICES

- The ATV71 drive will be damaged if input line voltage is applied to the output terminals (U/T1,V/T2,W/T3).
- Check the power connections before powering up the ATV71 drive.
- If replacing another drive, verify that all wiring connections to the ATV71 drive comply with all wiring instructions in this manual.

Failure to follow these instructions can result in death, serious injury or equipment damage.

When upstream protection by means of a "residual current device" is required by the installation standards, a type A device should be used for single-phase drives and type B for three-phase drives. Choose a suitable model integrating:

- HF current filtering
- A time delay to prevent tripping caused by the load from stray capacitance on power-up. The time delay is not possible for 30 mA devices. In this case, choose devices with immunity against nuisance tripping, for example "residual current devices" with reinforced immunity from the s.i range (Merlin Gerin brand).

If the installation includes several drives, provide one residual current device per drive.

WARNING

INADEQUATE OVERCURRENT PROTECTION

- Overcurrent protective devices must be properly coordinated.
- The Canadian Electricity Code and the National Electrical Code require branch circuit protection. Use the fuses recommended on the drive nameplate to achieve published short-circuit current ratings.
- Do not connect the drive to a power feeder whose short-circuit capacity exceeds the drive short-circuit current rating listed on the drive nameplate.

Failure to follow these instructions can result in death, serious injury or equipment damage.

Wiring recommendations

Keep the power cables separate from circuits in the installation with low-level signals (sensors, PLCs, measuring apparatus, video, telephone).

The motor cables must be at least 0.5 m (20 in.) long.

In certain situations where the motor cables have to be submerged in water, earth leakage currents can cause tripping, requiring the addition of output filters.

Do not use surge arresters or power factor correction capacitors on the variable speed drive output.

⚠ CAUTION

IMPROPER USE OF A BRAKING RESISTOR

- Only use the braking resistors recommended in our catalogs.
- Wire the thermal protection contact on the resistor so that the drive power supply is disconnected immediately in the event of a fault (refer to the manual supplied with the resistor).

Failure to follow these instructions can result in injury and/or equipment damage.

Control section

Keep the control circuits away from the power circuits. For control and speed reference circuits, we recommend using shielded twisted cables with a pitch of between 25 and 50 mm (0.98 and 1.97 in.) and connecting the shielding to ground at each end.

If using conduit, do not lay the motor, power supply and control cables in the same conduit. Keep the metal conduit containing the power supply cables at least 8 cm (3 in.) away from the metal conduit containing the control cables. Keep the non-metal conduits or cable ducts containing the power supply cables at least 31 cm (12 in.) away from the metal conduits containing the control cables. If it is necessary for control and power supply cables to cross each other, be sure they cross at right angles.

Length of motor cables

ATV71H	0 m (0 ft)	10 m (32.8ft)	50 m (164 ft)	100 m (328 ft)	150 m (492 ft)	300 m (984 ft)	1000 m (3280 ft)
037M3 to U75M3	Shielded cable						
075N4 to D15N4	Unshielded cable						
D11M3X to D45M3X	Shielded cable						
D18N4 to D75N4	Unshielded cable						
U15S6X to U75S6X U22Y to D90Y	Shielded cable		See catalog				

With dv/dt filters

With sinus filters

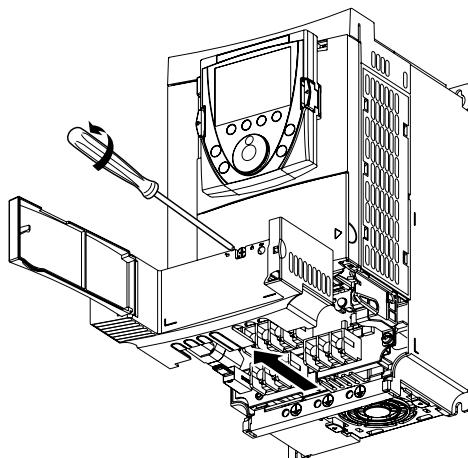
Choice of associated components:

Please refer to the catalog.

Power terminals

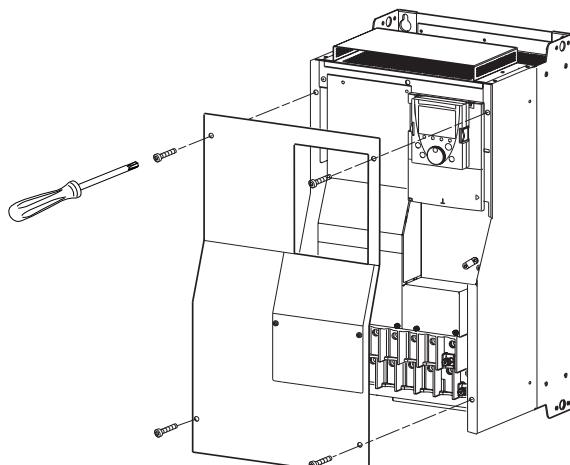
Access to the power terminals

ATV71H 037M3 to D15M3X, ATV71H 075N4 to D18N4 and ATV71H U15S6X to U75S6X
Unlock the power part access flap and remove it as shown below.



Example of ATV71HU22M3

ATV71H D18M3X to D45M3X, ATV71H D22N4 to D75N4 and ATV71H U22Y to D90Y
To access the power terminals, remove the front panel as shown below.



Example of ATV71HD75N4

Characteristics and functions of the power terminals

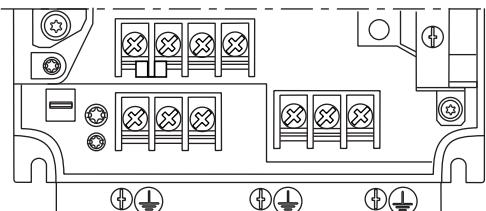
Terminal	Function
\pm	Protective ground connection terminal
R/L1 S/L2 T/L3	Power section AC supply
PO	DC bus + polarity
PA/+	Output to braking resistor (+ polarity)
PB	Output to braking resistor
PC/-	DC bus - polarity
U/T1 V/T2 W/T3	Outputs to the motor

Only remove the link between PO and PA/+ if a DC choke has been added. The screws on the PO and PA/+ terminals must always be fully tightened as there is a high current flowing in the commoning link.

Power terminals

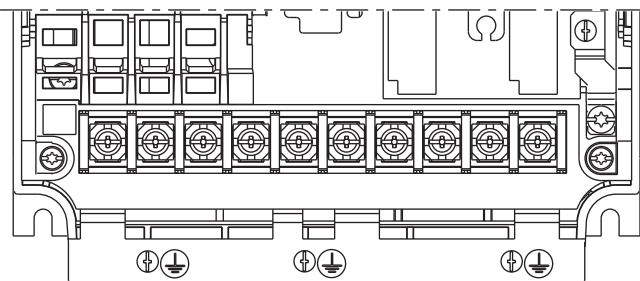
Arrangement of the power terminals

ATV71H 037M3, 075M3, U15M3, U22M3, U30M3, U40M3,
075N4, U15N4, U22N4, U30N4, U40N4



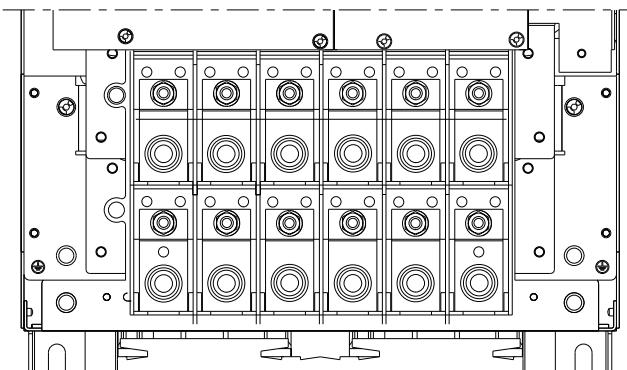
PO	PA+/	PB	PC/-		
R/L1	S/L2	T/L3	U/T1	V/T2	W/T3

ATV71H U55M3, U75M3, D11M3X, D15M3X,
U55N4, U75N4, D11N4, D15N4, D18N4,
U15S6X, U22S6X, U30S6X, U40S6X, U55S6X, U75S6X



R/L1	S/L2	T/L3	PO	PA+/	PB	PC/-	U/T1	V/T2	W/T3
------	------	------	----	------	----	------	------	------	------

ATV71H U22Y, U30Y, U40Y, U55Y, U75Y, D11Y, D15Y, D18Y, D22Y,
D30Y, D37Y, D45Y, D55Y, D75Y, D90Y,
D18M3X, D22M3X, D30M3X, D37M3X, D45M3X,
D22N4, D30N4, D37N4, D45N4, D55N4, D75N4



R/L1	S/L2	T/L3	U/T1	V/T2	W/T3
(+) -	PO	PA+/	PB	PC/-	(+)

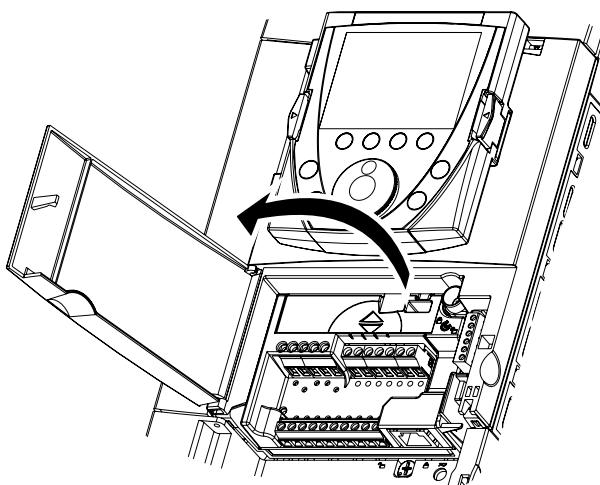
ATV71H	Maximum wire size		Tightening torque Nm (lb.in)
	mm ²	AWG	
037M3, 075M3, U15M3, U22M3, U30M3, U40M3, 075N4, U15N4, U22N4, U30N4, U40N4	10	8	1.4 (12.3)

ATV71H	Maximum wire size		Tightening torque Nm (lb.in)
	mm ²	AWG	
U55M3, U55N4, U75N4	10	8	3 (26.5)
U75M3, D11N4, U15S6X to U75S6X	12	4	3 (26.5)
D11M3X, D15M3X, D15N4, D18N4	25	3	5.4 (47.7)

ATV71H	Maximum wire size		Tightening torque Nm (lb.in)
	mm ²	AWG	
U22Y to U55Y	2.5	14	3 (23.65)
U75Y	4	12	3 (23.65)
D11Y	6	10	3 (23.65)
D15Y	6	10	5.4 (47.7)
D18Y	10	8	5.4 (47.7)
D22Y	10	8	12 (106.2)
D30Y	14	6	12 (106.2)
D18M3X, D22M3X, D22N4, D30N4, D37N4	55	1/0	24 (212)
D30M3X, D37M3X, D45M3X, D45N4, D55N4, D75N4 D37Y to D90Y	150	300	41(360)

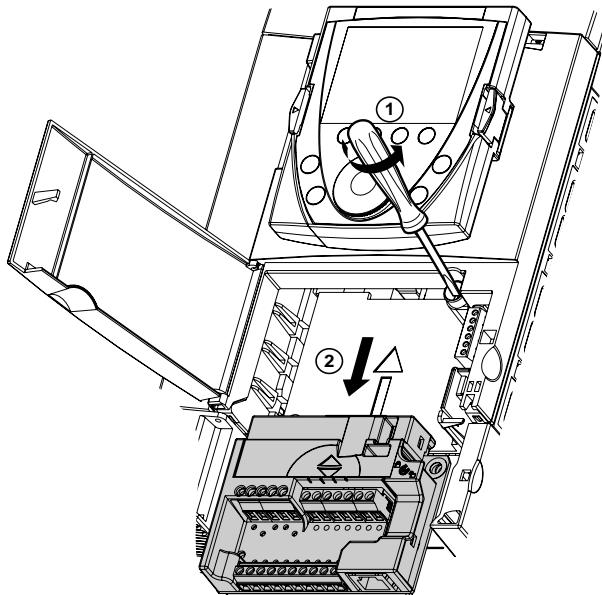
Control terminals

Access to the control terminals



To access the control terminals, open the cover on the control front panel.

Removing the terminal card



To make it easier to wire the drive control section, the control terminal card can be removed.

- Undo the screw until the spring is fully extended
- Remove the card by sliding it downwards

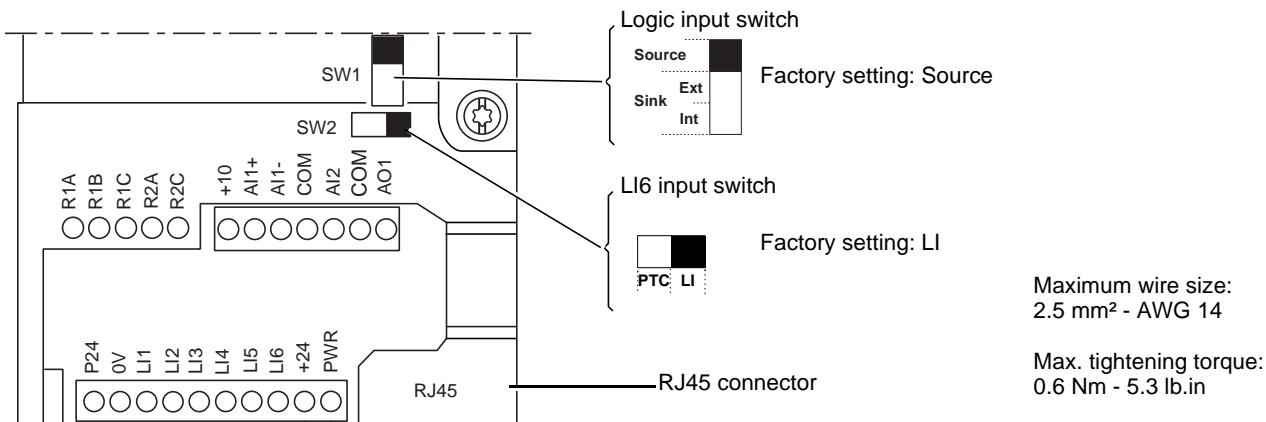
CAUTION

IMPROPERLY SECURED TERMINAL CARD

When replacing the control terminal card, it is essential to fully tighten the captive screw.

Failure to follow this instruction can result in injury and/or equipment damage.

Arrangement of the control terminals



Note: The ATV71 is supplied with a link between the PWR and +24 terminals.

Control terminals

Characteristics and functions of the control terminals

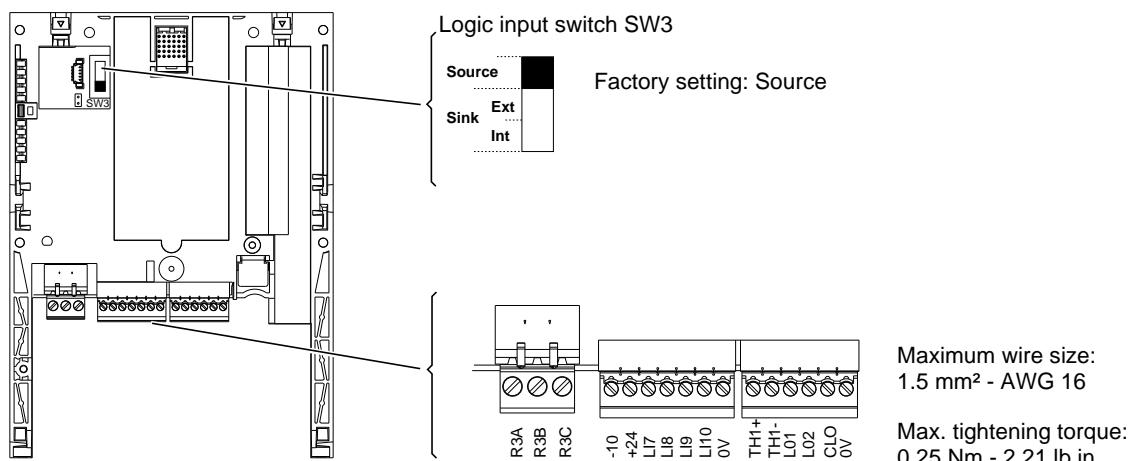
Terminal	Function	Electrical characteristics
R1A R1B R1C	Common point C/O contact (R1C) of programmable relay R1	<ul style="list-style-type: none"> • Minimum switching capacity: 3 mA for 24 V ... • Maximum switching capacity on resistive load: 5 A for 250 V ~ or 30 V ... • Maximum switching current on inductive load ($\cos \varphi = 0.4$ L/R = 7 ms): 2 A for 250 V ~ or 30 V ... • Reaction time: 7 ms ± 0.5 ms • Service life: 100,000 operations at max. switching power
R2A R2C	N/O contact of R2 programmable relay	

+10	+ 10 V ... power supply for reference potentiometer 1 to 10 kΩ	<ul style="list-style-type: none"> • +10 V ... (10.5 V ± 0.5V) • 10 mA max.
AI1+ AI1 -	Differential analog input AI1	<ul style="list-style-type: none"> • -10 to +10 V ... (max. safe voltage 24 V) • Reaction time: 2 ms ± 0.5 ms, 11-bit resolution + 1 sign bit • Accuracy ± 0.6% for Δθ = 60°C (140°F), linearity ± 0.15% of max. value
COM	Analog I/O common	0V
AI2	Depending on software configuration: Analog voltage input or Analog current input	<ul style="list-style-type: none"> • Analog input 0 to +10 V ... (max. safe voltage 24 V), impedance 30 kΩ or • Analog input X - Y mA, X and Y can be programmed from 0 to 20 mA • Impedance 250 Ω • Reaction time: 2 ms ± 0.5 ms • 11-bit resolution, accuracy ± 0.6% for Δθ = 60°C (140°F), linearity ± 0.15% of max. value
COM	Analog I/O common	0V
AO1	Depending on software configuration: Analog voltage output or Analog current output or Logic output	<ul style="list-style-type: none"> • Analog output 0 to +10 V ..., load impedance greater than 50 kΩ or • Analog output X - Y mA, X and Y can be programmed from 0 to 20 mA • Max. load impedance 500 Ω • 10-bit resolution, reaction time: 2 ms ± 0.5 ms • Accuracy ± 1% for Δθ = 60°C (140°F), linearity ± 0.2% of max. value or • logic output : 0 to +10 V or 0 to 20 mA.

P24	Input for external +24V ... control power supply	<ul style="list-style-type: none"> • +24 V ... (min. 19 V, max. 30 V) • Power 30 Watts 									
0V	Logic input common and 0V of P24 external power supply	0V									
LI1 LI2 LI3 LI4 LI5	Programmable logic inputs	<ul style="list-style-type: none"> • +24 V ... (max. 30 V) • Impedance 3.5 kΩ • Reaction time: 2 ms ± 0.5 ms <table border="1"> <tr> <td>Switch SW1</td> <td>State 0</td> <td>State 1</td> </tr> <tr> <td>Source (factory setting)</td> <td>< 5 V ...</td> <td>> 11 V ...</td> </tr> <tr> <td>Sink Int or Sink Ext</td> <td>> 16 V ...</td> <td>< 10 V ...</td> </tr> </table>	Switch SW1	State 0	State 1	Source (factory setting)	< 5 V ...	> 11 V ...	Sink Int or Sink Ext	> 16 V ...	< 10 V ...
Switch SW1	State 0	State 1									
Source (factory setting)	< 5 V ...	> 11 V ...									
Sink Int or Sink Ext	> 16 V ...	< 10 V ...									
LI6	Depending on the position of switch SW2: - Programmable logic input or - Input for PTC probes	<ul style="list-style-type: none"> • Same characteristics as logic inputs LI1 to LI5 or • Trip threshold 3 kΩ, reset threshold 1.8 kΩ • Short-circuit detection threshold < 50Ω 									
+24	Logic input power supply	<ul style="list-style-type: none"> • +24 V ... power supply (min. 21 V, max. 27 V), protected against short-circuits and overloads • Max. current available for customers 200 mA <p>Switch SW1 in Sink Ext position</p> <ul style="list-style-type: none"> • Input for external +24 V ... power supply for the logic inputs 									
PWR	Power Removal safety function input When PWR is not connected to the 24V, the motor cannot be started (compliance with functional safety standard EN 954-1, ISO 13849-1 and IEC/EN 61508)	<ul style="list-style-type: none"> • 24 V ... power supply (max. 30 V) • Impedance 1.5 kΩ • State 0 if < 2 V, state 1 if > 17 V • Reaction time: 10 ms 									

Option terminals

Logic I/O option card terminals (VW3 A3 201)

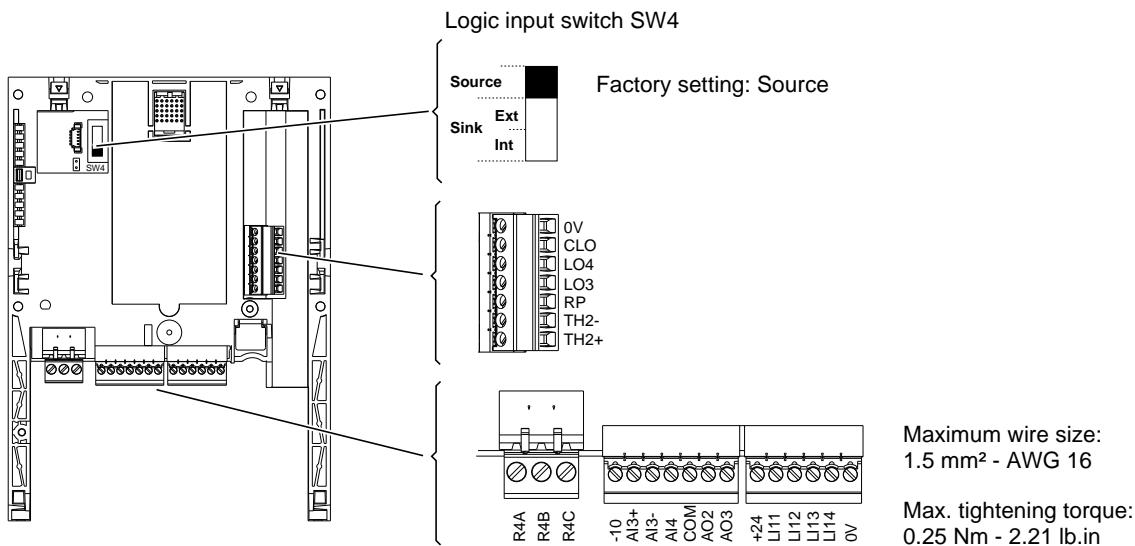


Characteristics and functions of the terminals

Terminal	Function	Electrical characteristics									
R3A R3B R3C	Common point C/O contact R3C of programmable relay R3	<ul style="list-style-type: none"> Minimum switching capacity: 3 mA for 24 V ... Maximum switching capacity on resistive load: 5 A for 250 V ~ or 30 V ... Maximum switching capacity on inductive load ($\cos \varphi = 0.4$ L/R = 7 ms): 2 A for 250 V ~ or 30 V ... Reaction time: 7 ms ± 0.5 ms Service life: 100,000 operations 									
-10	-10 V ... power supply for reference potentiometer 1 to 10 kΩ	<ul style="list-style-type: none"> -10 V ... (-10.5 V ± 0.5V) 10 mA max. 									
+24	Logic input power supply	<p>Switch SW3 in Source or Sink Int position</p> <ul style="list-style-type: none"> +24 V ... power supply (min. 21 V, max. 27 V), protected against short-circuits and overloads Max. current available for customers 200 mA (This current corresponds to the total consumption on the control card +24 and the option cards +24) <p>Switch SW3 in Sink Ext position</p> <ul style="list-style-type: none"> Input for external +24 V ... power supply for the logic inputs 									
LI7 LI8 LI9 LI10	Programmable logic inputs	<ul style="list-style-type: none"> +24 V ... power supply (max. 30 V) Impedance 3.5 kΩ Reaction time 2 ms ± 0.5 ms <table border="1"> <tr> <td>Switch SW3</td> <td>State 0</td> <td>State 1</td> </tr> <tr> <td>Source (factory setting)</td> <td>< 5 V ...</td> <td>> 11 V ...</td> </tr> <tr> <td>Sink Int or Sink Ext</td> <td>> 16 V ...</td> <td>< 10 V ...</td> </tr> </table>	Switch SW3	State 0	State 1	Source (factory setting)	< 5 V ...	> 11 V ...	Sink Int or Sink Ext	> 16 V ...	< 10 V ...
Switch SW3	State 0	State 1									
Source (factory setting)	< 5 V ...	> 11 V ...									
Sink Int or Sink Ext	> 16 V ...	< 10 V ...									
0 V	0 V	0 V									
TH1+	PTC probe input	<ul style="list-style-type: none"> Trip threshold 3 kΩ, reset threshold 1.8 kΩ Short-circuit detection threshold < 50Ω 									
TH1-											
LO1 LO2	Open collector programmable logic outputs	<ul style="list-style-type: none"> +24 V ... (max. 30 V) Max. current 200 mA for internal power supply and 200 mA for external power supply Reaction time: 2 ms ± 0.5 ms 									
CLO	Logic output common										
0V	0 V	0 V									

Option terminals

Extended I/O option card terminals (VW3 A3 202)



Characteristics and functions of the terminals

Terminal	Function	Electrical characteristics
R4A R4B R4C	Common point C/O contact R4C of programmable relay R4	<ul style="list-style-type: none"> Minimum switching capacity: 3 mA for 24 V ... Maximum switching capacity on resistive load: 5 A for 250 V ~ or 30 V ... Maximum switching capacity on inductive load ($\cos \varphi = 0.4$ L/R = 7 ms): 1.5 A for 250 V ~ or 30 V ... Reaction time: 10 ms ± 1 ms Service life: 100,000 operations
-10	-10 V ... power supply for reference potentiometer 1 to 10 kΩ	<ul style="list-style-type: none"> - 10 V ... (-10.5 V ± 0.5V) 10 mA max.
AI3 +	+ polarity of the current differential analog input AI3	<ul style="list-style-type: none"> Analog input X - Y mA, X and Y can be programmed from 0 to 20 mA, impedance 250 Ω Reaction time: 5 ms ± 1 ms
AI3 -	- polarity of the current differential analog input AI3	<ul style="list-style-type: none"> 11-bit resolution + 1 sign bit, accuracy ± 0.6% for Δθ = 60°C (140°F) Linearity ± 0.15% of max. value
AI4	Depending on software configuration: Analog current input or Analog voltage input	<ul style="list-style-type: none"> Analog input 0 to +10 V ... (max. safe voltage 24 V), impedance 30 kΩ or Analog input X - Y mA, X and Y can be programmed from 0 to 20 mA, impedance 250 Ω Reaction time: 5 ms ± 1 ms 11-bit resolution, accuracy ± 0.6% for Δθ = 60°C (140°F), linearity ± 0.15% of max. value
COM	Analog I/O common	0 V
AO2 AO3	Depending on software configuration: Analog voltage outputs or Analog current outputs	<ul style="list-style-type: none"> 0 - 10 V ... or -10/+10 V ... bipolar analog output depending on software, load impedance greater than 50 kΩ or Analog current output X-Y mA, X and Y can be programmed from 0 to 20 mA, max. load impedance 500 Ω 10-bit resolution Reaction time 5 ms ± 1 ms, accuracy ± 1% for Δθ = 60°C (140°F), linearity ± 0.2%

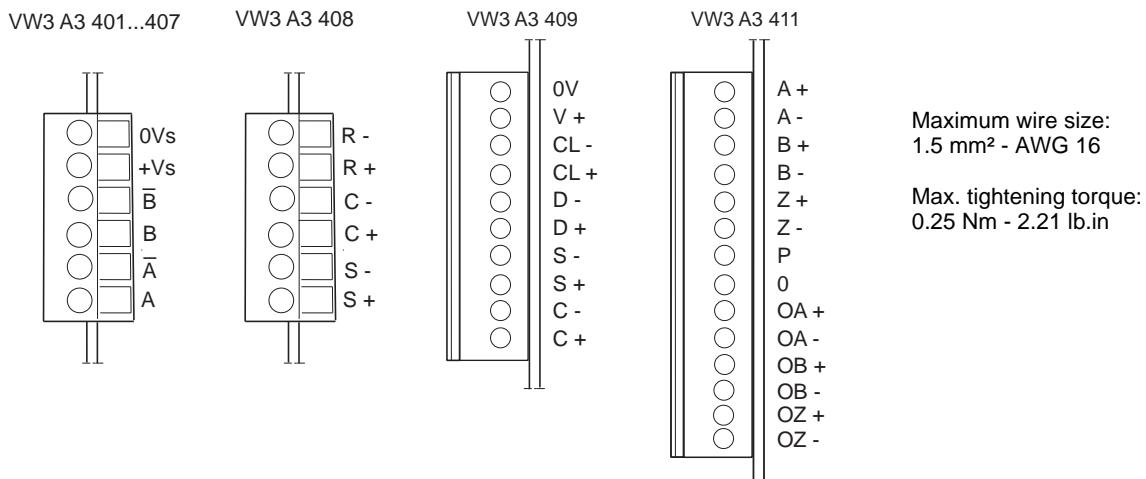
Option terminals

Terminal	Function	Electrical characteristics									
+24	Logic input power supply	<p>Switch SW4 in Source or Sink Int position</p> <ul style="list-style-type: none"> • +24 V --- output (min. 21 V, max. 27 V), protected against short-circuits and overloads • Max. current available for customers 200 mA (This current corresponds to the total consumption on the control card +24 and the option cards +24) <p>Switch SW4 in Sink Ext position</p> <ul style="list-style-type: none"> • Input for external +24 V --- power supply for the logic inputs 									
LI11 LI12 LI13 LI14	Programmable logic inputs	<ul style="list-style-type: none"> • +24 V --- (max. 30 V) • Impedance 3.5 kΩ • Reaction time: 5 ms ± 1 ms <table border="1"> <tr> <td>Switch SW4</td> <td>State 0</td> <td>State 1</td> </tr> <tr> <td>Source (factory setting)</td> <td>< 5 V ---</td> <td>> 11 V ---</td> </tr> <tr> <td>Sink Int or Sink Ext</td> <td>> 16 V ---</td> <td>< 10 V ---</td> </tr> </table>	Switch SW4	State 0	State 1	Source (factory setting)	< 5 V ---	> 11 V ---	Sink Int or Sink Ext	> 16 V ---	< 10 V ---
Switch SW4	State 0	State 1									
Source (factory setting)	< 5 V ---	> 11 V ---									
Sink Int or Sink Ext	> 16 V ---	< 10 V ---									
0V	Logic input common	0 V									

TH2 + TH2 -	PTC probe input	<ul style="list-style-type: none"> • Trip threshold 3 kΩ, reset threshold 1.8 kΩ • Short-circuit detection threshold < 50Ω
RP	Frequency input	<ul style="list-style-type: none"> • Frequency range: 0...30 kHz • Cyclic ratio: 50% ± 10% • Maximum sampling time: 5 ms ± 1 ms • Maximum input voltage 30 V, 15 mA • Add a resistor if the input voltage is greater than 5 V (510 Ω for 12 V, 910 Ω for 15 V, 1.3 kΩ for 24 V) • State 0 if < 1.2 V, state 1 if > 3.5 V
LO3 LO4	Open collector programmable logic outputs	<ul style="list-style-type: none"> • +24 V --- (max. 30 V) • Max. current 20 mA for internal power supply and 200 mA for external power supply • Reaction time 5 ms ± 1 ms
CLO	Logic output common	
0V	0 V	0 V

Option terminals

Encoder interface card terminals



Characteristics and functions of the terminals

Encoder interface cards with RS422-compatible differential outputs

Terminal	Function	Electrical characteristics	
		VW3 A3 401	VW3 A3 402
+Vs	Encoder power supply	<ul style="list-style-type: none"> • 5 V ... (max. 5.5 V) protected against short-circuits and overloads • Max. current 200 mA 	<ul style="list-style-type: none"> • 15 V ... (max. 16 V) protected against short-circuits and overloads • Max. current 175 mA
0Vs			
A, /A B, /B	Incremental logic inputs	<ul style="list-style-type: none"> • Max. resolution: 5000 points/rev • Max. frequency: 300 kHz • Nominal input voltage: 5 V 	

Encoder interface cards with open collector outputs

Terminal	Function	Electrical characteristics	
		VW3 A3 403	VW3 A3 404
+Vs	Encoder power supply	<ul style="list-style-type: none"> • 12 V ... (max. 13 V) protected against short-circuits and overloads • Max. current 175 mA 	<ul style="list-style-type: none"> • 15 V ... (max. 16 V) protected against short-circuits and overloads • Max. current 175 mA
0Vs			
A, /A B, /B	Incremental logic inputs	<ul style="list-style-type: none"> • Max. resolution: 5000 points/rev • Max. frequency: 300 kHz 	

Encoder interface cards with push-pull outputs

Terminal	Function	Electrical characteristics		
		VW3 A3 405	VW3 A3 406	VW3 A3 407
+Vs	Encoder power supply	<ul style="list-style-type: none"> • 12 V ... (max. 13 V) protected against short-circuits and overloads • Max. current 175 mA 	<ul style="list-style-type: none"> • 15 V ... (max. 16 V) protected against short-circuits and overloads • Max. current 175 mA 	<ul style="list-style-type: none"> • 24V ... (min. 20V, max. 30V) protected against short-circuits and overloads • Max. current 100 mA
0Vs				
A, /A B, /B	Incremental logic inputs	<ul style="list-style-type: none"> • Max. resolution: 5000 points/rev • Max. frequency: 300 kHz 		

Resolver encoder interface cards (ATV***383)

Terminal	Function	Electrical characteristics	
		VW3 A3 408	
R - R +	Reference excitation	<ul style="list-style-type: none"> • Nominal voltage 1.25 to 5.6 V rms • Maximum current: 50 mA • Transformation ratio: automatic detection (4/1 - 3/1 - 2/1 - 1/1) • Excitation frequency: 4 - 8 - 12 kHz • Resolution: 12 bits for 360 electrical degrees ± 1 bit • Number of poles/Max. speed: 2/7500 rpm - 4/3750 rpm - 6/2500 rpm - 8/1875 rpm 	
C - C +			
S - S +	Sine signals		

Option terminals

SinCos, SinCosHiperface, EnDat, SSI encoder interface cards (ATV***383)

Terminal	Function	Electrical characteristics		
		VW3 A3 409		
0V V+	Encoder power supply	<ul style="list-style-type: none"> 5 V ... (max. 5.5 V) protected against short-circuits and overloads Max. current 200 mA 	<ul style="list-style-type: none"> 8 V ... (max. 8.5 V) protected against short-circuits and overloads Max. current 200 mA 	<ul style="list-style-type: none"> 12V ... (max. 12.5 V) protected against short-circuits and overloads Max. current 200 mA
CL - CL +	Clock	<ul style="list-style-type: none"> Fixed clock frequency: 500 kHz Max. speed feedback resolution: 2^{13} 		
D - D +	Data			
S - S +	Sine signals			
C - C +	Cosine signals			

Encoder interface cards with RS422 compatible differential outputs with encoder emulation

Terminal	Function	Electrical characteristics		
		VW3 A3 411		
P 0	Encoder power supply	<ul style="list-style-type: none"> 5 V ... (max. 5.5 V) protected against short-circuits and overloads Max. current 200 mA 	<ul style="list-style-type: none"> 15 V ... (max. 16 V) protected against short-circuits and overloads Max. current 200 mA 	
A+, A- B+, B- Z+, Z-	Logic inputs	<ul style="list-style-type: none"> Max. resolution: 10,000 points/rev Max. frequency: 300 kHz Nominal input voltage: 5 V 		
OA+, OA- OB+, OB- OZ+, OZ-	Logic outputs	<ul style="list-style-type: none"> Selectable ratio: 1, 1/2, 1/4, 1/8, 1/16, 1/32, 1/64 Max. frequency: 300 kHz 		

This encoder card has two groups of parameter switches:

- The first is for selecting the supply voltage supplied by the interface card to the encoder: 5 V or 15 V.
- The second is a set of five switches numbered 1 to 5 (see diagram below). The division ratio for the ESIM outputs is selected using switches 1, 2 and 3. Switches 4 and 5 are used to select the input signals for the encoder card. Fault detection will be inhibited for the inputs selected using these switches.

1	2	3	ESIM outputs
ON	ON	ON	A and B divided by 1
ON	ON	OFF	A and B divided by 2
ON	OFF	ON	A and B divided by 4
ON	OFF	OFF	A and B divided by 8
OFF	ON	ON	A and B divided by 16
OFF	ON	OFF	A and B divided by 32
OFF	OFF	ON	A and B divided by 64
OFF	OFF	OFF	ESIM disabled

4	5	Encoder inputs
ON	ON	Encoder A, B and Z
ON	OFF	Encoder A and B
OFF	ON	Encoder A and B
OFF	OFF	Encoder A



Selecting the encoder

The encoder interface cards available as options with the ATV71 enable the use of different encoder technologies (incremental or absolute).

- Incremental encoder with differential outputs compatible with the RS422 standard
- Incremental encoder with open collector outputs
- Incremental encoder with push-pull outputs
- Incremental encoder with RS422-compatible differential outputs with encoder emulation
- Resolver absolute encoder
- SinCos incremental, SinCosHiperface absolute, EnDat absolute, SSI absolute encoders

The VW3 A3 408, VW3 A3 409 encoder cards available as an option with the ATV71 specification 383 can be used with a synchronous or asynchronous motor for closed-loop control.

Option terminals

Wiring the encoder

Use a shielded cable containing 3 twisted pairs with a pitch of between 25 and 50 mm (0.98 in. and 1.97 in.). Connect the shielding to ground at both ends.

The minimum cross-section of the conductors must comply with the data in the tables below, in order to limit line voltage drop:

Max. encoder cable length	VW3 A3 401...402			VW3 A3 403...407		
	Max. consumption current of encoder	Minimum cross-section of conductors		Max. consumption current of encoder	Minimum cross-section of conductors	
10 m 32.8 ft	100 mA	0.2 mm ²	AWG 24	100 mA	0.2 mm ²	AWG 24
	200 mA	0.2 mm ²	AWG 24	200 mA	0.2 mm ²	AWG 24
50 m 164 ft	100 mA	0.5 mm ²	AWG 20	100 mA	0.5 mm ²	AWG 20
	200 mA	0.75 mm ²	AWG 18	200 mA	0.75 mm ²	AWG 18
100 m 328 ft	100 mA	0.75 mm ²	AWG 18	100 mA	0.75 mm ²	AWG 18
	200 mA	1.5 mm ²	AWG 15	200 mA	1.5 mm ²	AWG 15
200 m 656 ft	-	-	-	100 mA	0.5 mm ²	AWG 20
	-	-	-	200 mA	1.5 mm ²	AWG 15
300 m 984 ft	-	-	-	100 mA	0.75 mm ²	AWG 18
	-	-	-	200 mA	1.5 mm ²	AWG 15

Max. encoder cable length	VW3 A3 408			VW3 A3 409		
	Max. consumption current of encoder	Minimum cross-section of conductors		Max. consumption current of encoder	Minimum cross-section of conductors	
25 m 82 ft	30 mA	0.2 mm ²	AWG 24	100 mA	0.5 mm ²	AWG 20
	50 mA	0.2 mm ²	AWG 24	200 mA	1 mm ²	AWG 17
50 m 164 ft	30 mA	0.2 mm ²	AWG 24	100 mA	0.75 mm ²	AWG 18
	50 mA	0.5 mm ²	AWG 20	200 mA	1.5 mm ²	AWG 15
100 m 328 ft	30 mA	0.5 mm ²	AWG 20	-	-	-
	50 mA	0.5 mm ²	AWG 20	-	-	-
200 m 656 ft	30 mA	0.75 mm ²	AWG 18	-	-	-
	50 mA	1 mm ²	AWG 17	-	-	-

Max. encoder cable length	VW3 A3 411				
	Max. consumption current of encoder	Minimum cross-section of conductors			
		15 V power supply		5 V power supply	
25 m 82 ft	100 mA	0.2 mm ²	AWG 24	0.5 mm ²	AWG 20
	200 mA	0.5 mm ²	AWG 20	1 mm ²	AWG 17
50 m 164 ft	100 mA	0.5 mm ²	AWG 20	0.75 mm ²	AWG 18
	200 mA	0.75 mm ²	AWG 18	1.5 mm ²	AWG 15
100 m 328 ft	100 mA	0.75 mm ²	AWG 18	-	-
	200 mA	1.5 mm ²	AWG 15	-	-

Connection diagrams

Connection diagrams conforming to standards EN 954-1 category 1, ISO 13849-1 and IEC/EN 61508 capacity SIL1, stopping category 0 in accordance with standard IEC/EN 60204 1

Single-phase power supply (ATV71H 075M3 to U75M3)

Diagram with line contactor

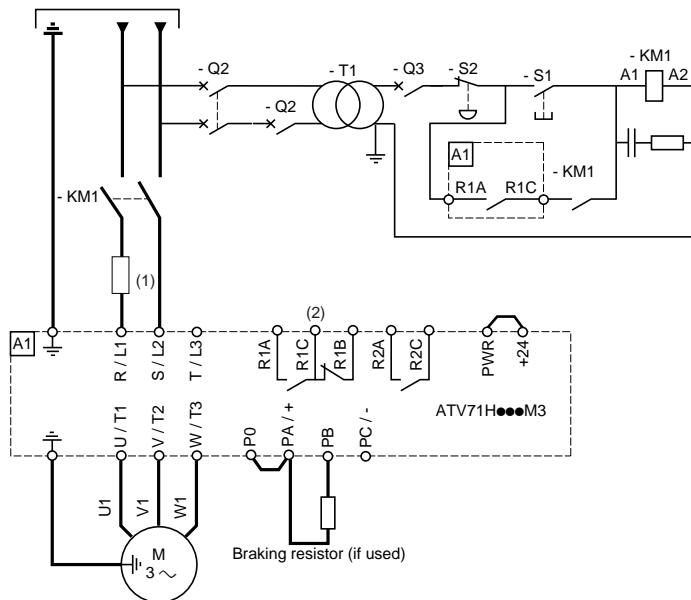
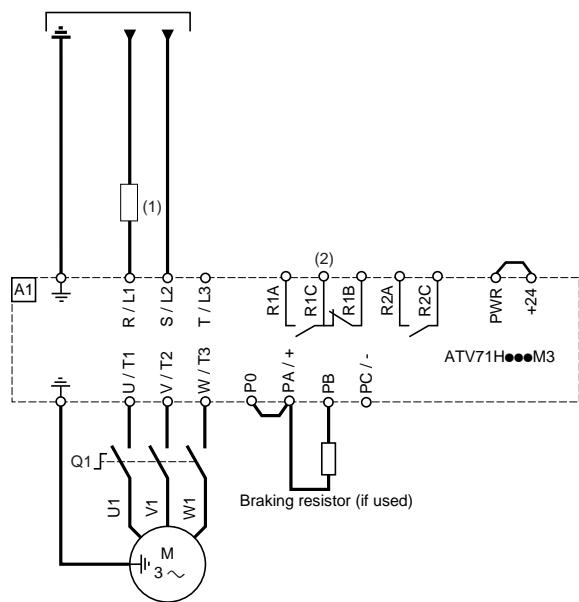


Diagram with switch disconnect



(1) Line choke, if used (compulsory for ATV71H U40M3 to U75M3 drives)

(2) Fault relay contacts for remote signaling of drive status

Inhibit the input phase loss fault (IPL) so that ATV71H 075M3 to U75M3 drives can operate on a single-phase supply (see Programming Manual). If this fault is set to its factory configuration, the drive will stay locked in fault mode.

Note: Install interference suppressors on all inductive circuits near the drive or connected to the same circuit (relays, contactors, solenoid valves, etc.).

Choice of associated components:

Please refer to the catalog.

Connection diagrams

Connection diagrams conforming to standards EN 954-1 category 1, ISO 13849-1 and IEC/EN 61508 capacity SIL1, stopping category 0 in accordance with standard IEC/EN 60204-1

Three-phase power supply

Diagram with line contactor

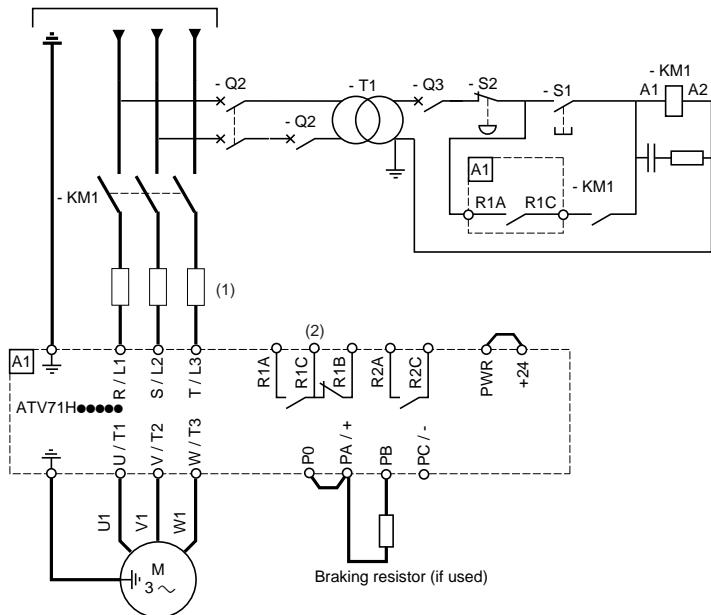
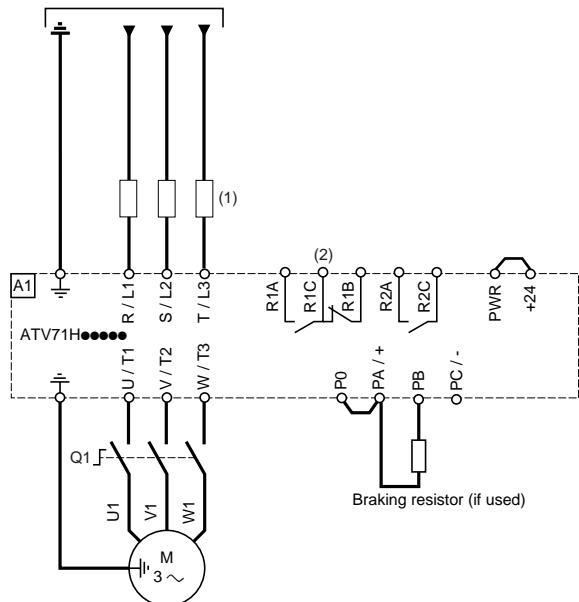


Diagram with switch disconnect



(1) Line choke (if used)

(2) Fault relay contacts for remote signaling of drive status

Note: Install interference suppressors on all inductive circuits near the drive or coupled to the same circuit (relays, contactors, solenoid valves, etc.).

Choice of associated components:

Please refer to the catalog.

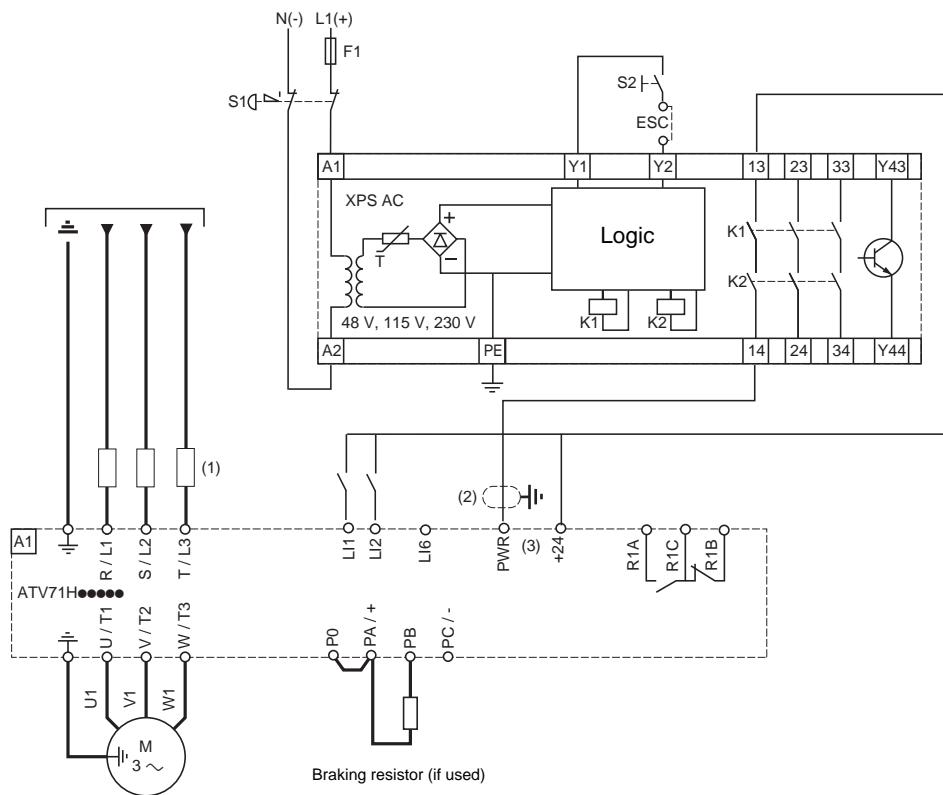
Connection diagrams

Connection diagrams conforming to standards EN 954-1 category 3, ISO 13849-1 and IEC/EN 61508 capacity SIL2, stopping category 0 in accordance with standard IEC/EN 60204-1

This connection diagram is suitable for use with machines with a short freewheel stop time (machines with low inertia or high resistive torque). When the stop request is activated, the motor power supply is cut immediately and it stops in accordance with category 0 of standard IEC/EN 60204-1.

 This diagram must be used for hoisting applications if a mechanical brake is controlled by the ATV71.

A contact on the Preventa XPS AC module must be inserted in the brake control circuit to engage it safely when the Power Removal safety function is activated.



(1) Line choke (if used)

(2) It is essential to ground the shielding on the cable connected to the Power Removal input.

(3) Use cable ends DZ5CE020 (yellow) on wires connected to PWR and +24 inputs.

- Standard EN 954-1 category 3 and ISO 13849-1 require the use of a dual-contact stop button (S1).
- S1 is used to activate the Power Removal safety function.
- S2 is used to initialize the Preventa module when powering up or after an emergency stop. ESC enables the use of other initialization conditions for the module.
- One Preventa module can be used for the Power Removal safety function on several ATV71 drives.
- A logic output on the Preventa module can be used to indicate reliably that the drive is operating in safe conditions.

Note:

For preventive maintenance, the Power Removal function must be activated at least once a year.

The drive power supply must be turned off and then on again before carrying out this preventive maintenance.

The drive logic output signals cannot be considered as safety-type signals.

Install interference suppressors on all inductive circuits near the drive or coupled to the same circuit (relays, contactors, solenoid valves, etc).

Choice of associated components:

Please refer to the catalog.

Connection diagrams

Connection diagram conforming to standards EN 954-1 category 3, ISO 13849-1 and IEC/EN 61508 capacity SIL2, stopping category 1 in accordance with standard IEC/EN 60204-1

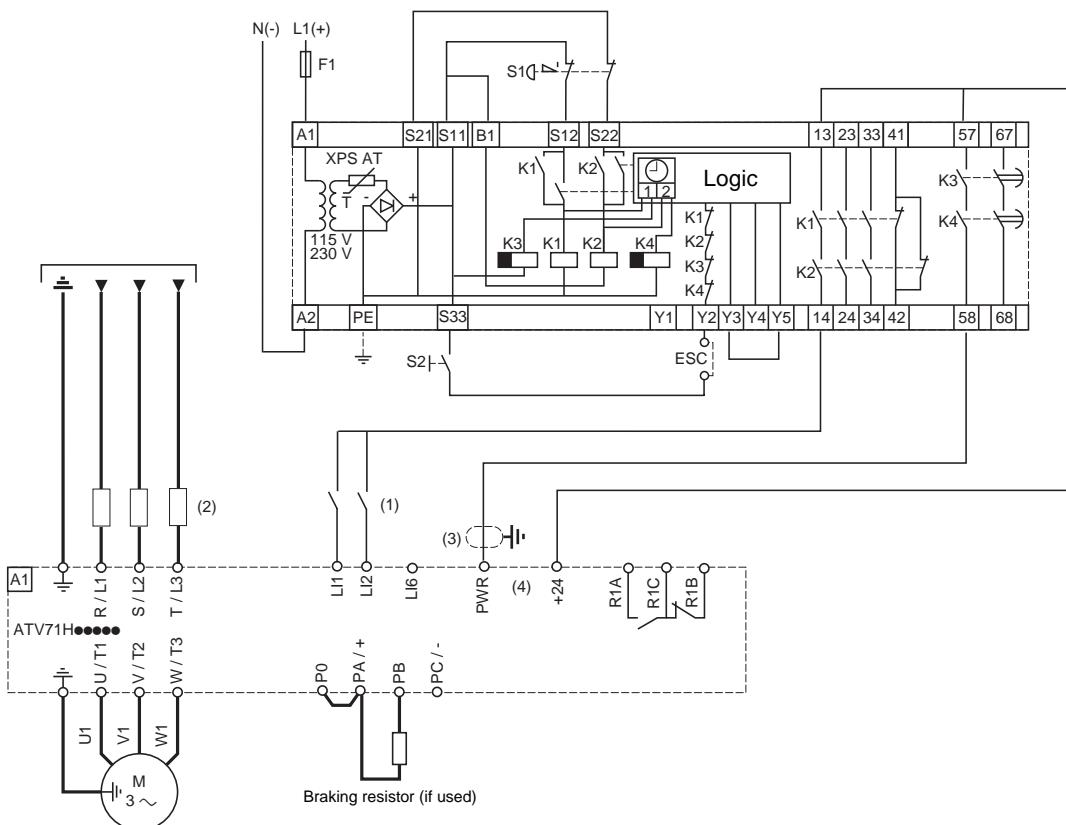
This connection diagram is suitable for use with machines with a long freewheel stop time (machines with high inertia or low resistive torque).

 **This diagram must not be used for hoisting applications.**

When the stop request is activated, deceleration of the motor, controlled by the drive, is requested first. Then, after a time delay corresponding to the deceleration time, the Power Removal safety function is activated.

Example:

- 2-wire control
- LI1 assigned to forward
- LI2 assigned to reverse



(1) In this example, the logic inputs $LI\bullet$ are wired as "Source" but can be wired as "Sink Int" or "Sink Ext".

(2) Line choke (if used)

(3) It is essential to ground the shielding on the cable connected to the Power Removal input.

(4) Use cable ends DZ5CE020 (yellow) on wires connected to PWR and +24 inputs.

- Standard EN 954-1 category 3 and ISO 13849-1 require the use of a dual-contact stop button (S1).
- S1 is used to activate the Power Removal safety function.
- S2 is used to initialize the Preventa module when powering up or after an emergency stop. ESC enables the use of other initialization conditions for the module.
- One Preventa module can be used for the Power Removal safety function on several ATV71 drives. In this case the time delay must be set to the longest stopping time.
- A logic output on the Preventa module can be used to indicate reliably that the drive is operating in safe conditions.

Note:

For preventive maintenance, the Power Removal function must be activated at least once a year.

The drive power supply must be turned off and then on again before carrying out this preventive maintenance.

The drive logic output signals cannot be considered as safety-type signals.

Install interference suppressors on all inductive circuits near the drive or coupled to the same circuit (relays, contactors, solenoid valves, etc).

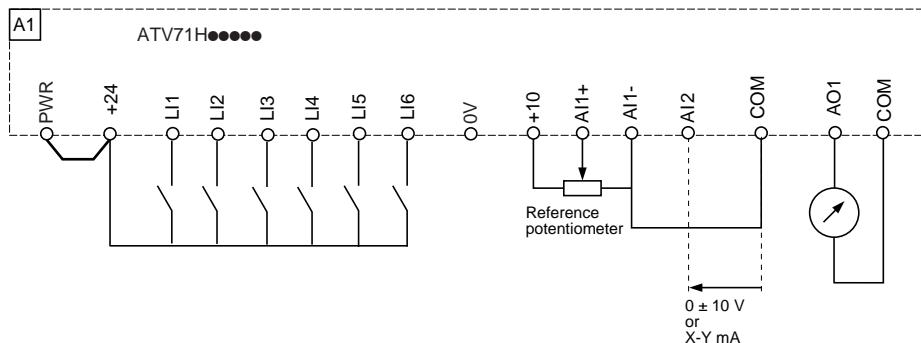
Choice of associated components:

Please refer to the catalog.

Connection diagrams

Control connection diagrams

Control card connection diagram

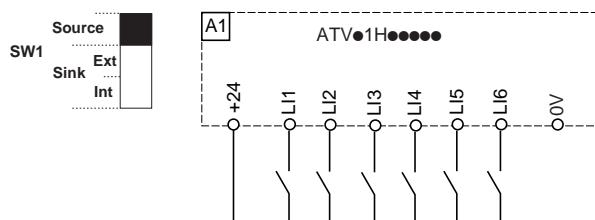


Logic input switch (SW1)

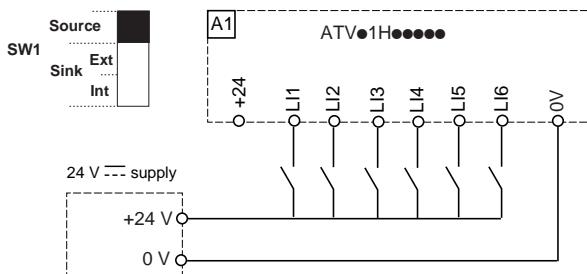
The logic input switch (SW1) is used to adapt the operation of the logic inputs to the technology of the programmable controller outputs.

- Set the switch to Source (factory setting) if using PLC outputs with PNP transistors.
- Set the switch to Sink Int or Sink Ext if using PLC outputs with NPN transistors.

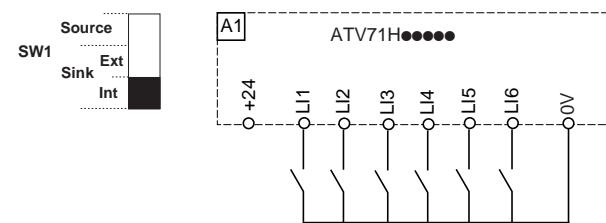
- Switch SW1 set to "Source" position



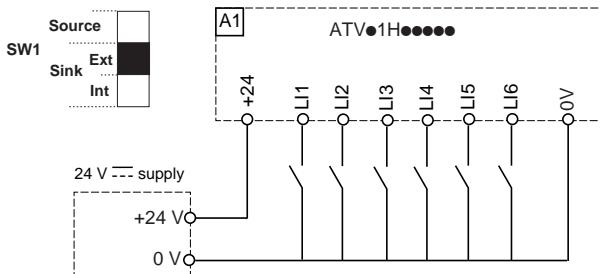
- Switch SW1 set to "Source" position and use of an external power supply for the LIs



- Switch SW1 set to "Sink Int" position



- Switch SW1 set to "Sink Ext" position



WARNING

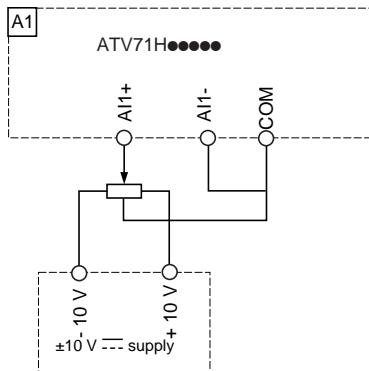
UNINTENDED EQUIPMENT OPERATION

When switch SW1 is set to "Sink Int" or "Sink Ext", the common must never be connected to ground or the protective ground, as there is then a risk of unintended equipment operation on the first insulation fault.

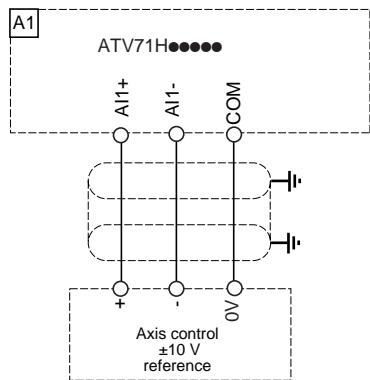
Failure to follow this instruction can result in death, serious injury or equipment damage.

Connection diagrams

Bipolar speed reference



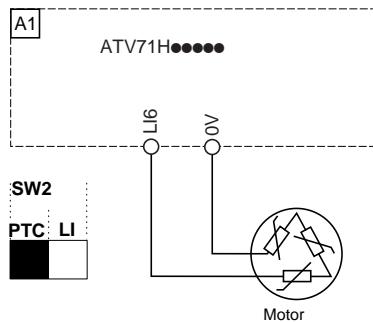
Speed reference using axis control



Switch SW2

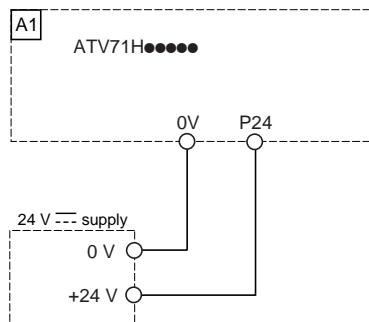
The LI6 logic input switch (SW2) makes it possible to use the LI6 input:

- Either as a logic input by setting the switch to LI (factory setting)
- Or for motor protection via PTC probes by setting the switch to PTC



Control power supply via an external source

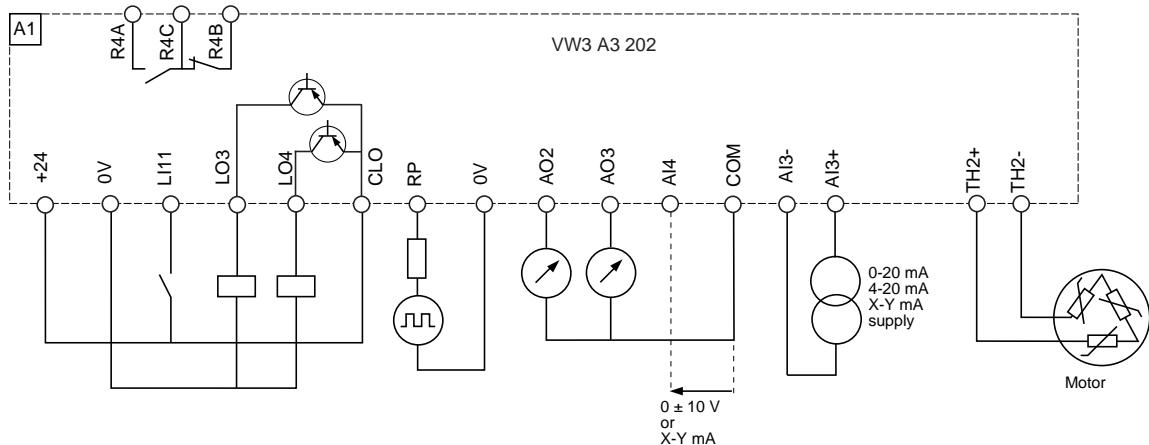
The control card can be supplied via an external +24 V --- supply source



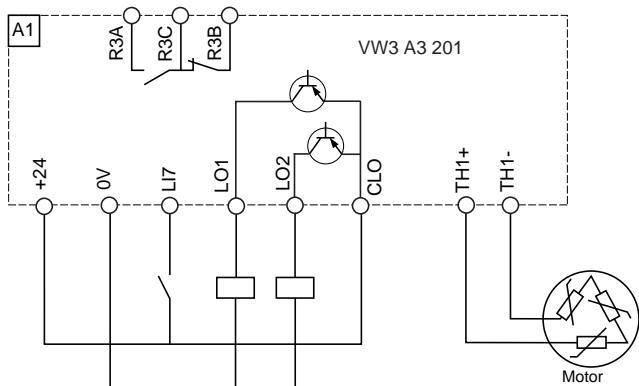
Connection diagrams

I/O extension card connection diagrams

Connection diagram for extended I/O option card (VW3 A3 202)



Connection diagram for logic I/O option card (VW3 A3 201)

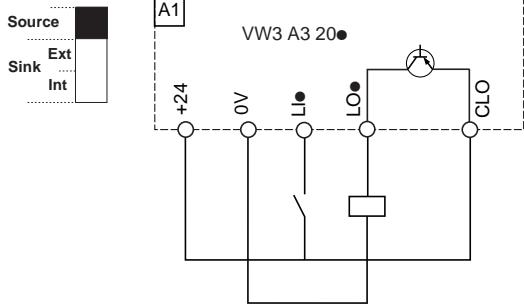


Connection diagrams

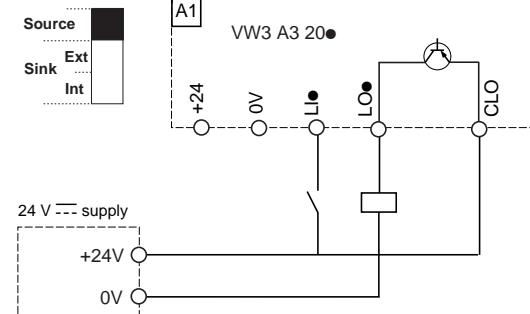
SW3/SW4 logic I/O switch

- Switch in "Source" position
- Switch in "Source" position and use of an external +24 V-- supply source

SW3 or SW4

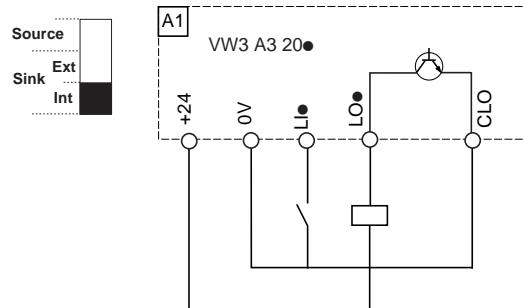


SW3 or SW4

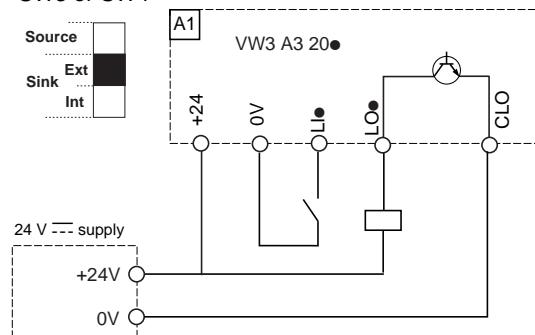


- Switch in "Sink Int" position
- Switch in "Sink Ext" position

SW3 or SW4



SW3 or SW4



WARNING

UNINTENDED EQUIPMENT OPERATION

When switches SW3 or SW4 are set to "Sink Int" or "Sink Ext", the common must never be connected to ground or the protective ground, as there is then a risk of unintended equipment operation on the first insulation fault.

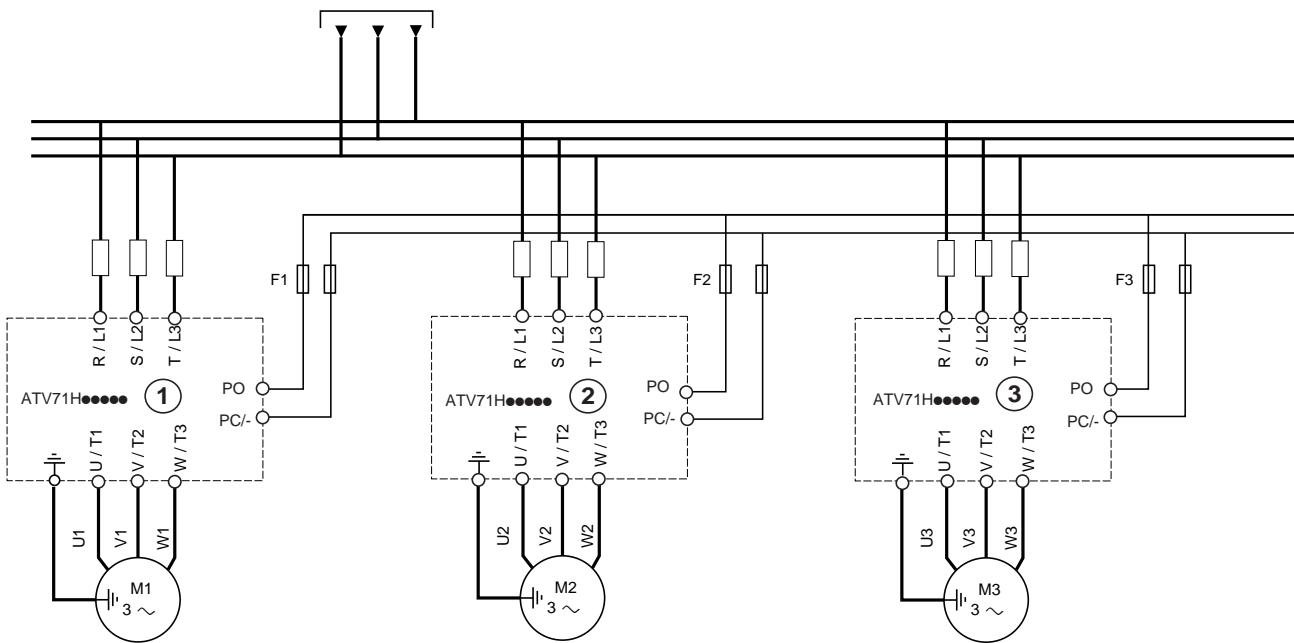
Failure to follow this instruction can result in death, serious injury or equipment damage.

Connection diagrams

Connection of several drives in parallel on the DC bus

Connection in parallel on the DC bus is recommended in applications for which full motor power must be guaranteed.

Each drive uses its own charging circuit



Drives ①, ② and ③ must not be more than one size apart when they are connected in this way.

F1, F2, F3: Fast-acting semiconductor fuses for protection on the DC bus side.

Use on IT system and corner grounded system

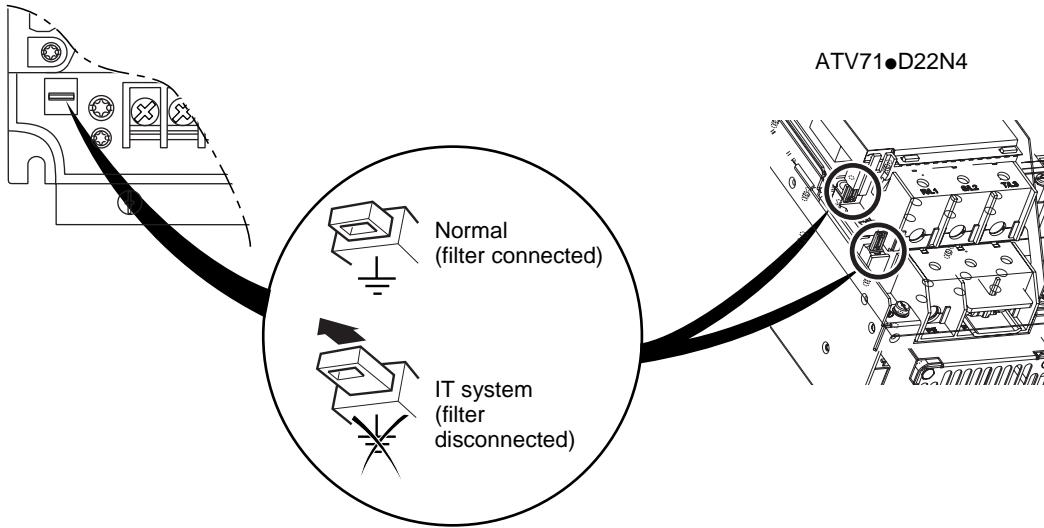
IT system: Isolated or impedance grounded neutral

Use a permanent insulation monitor compatible with non-linear loads, such as a Merlin Gerin type XM200 or equivalent.

Corner grounded system: System with one phase connected to ground

Altivar 71 drives feature built-in RFI filters. When using ATV71H U22Y to D90Y drives on an IT system, the link between these filters and ground must be removed as shown in the following diagrams. For other catalog numbers, removal of this link is possible but not mandatory:

Remove the jumper located to the left of the power terminals (two jumpers for ATV71●D22N4).



⚠ CAUTION

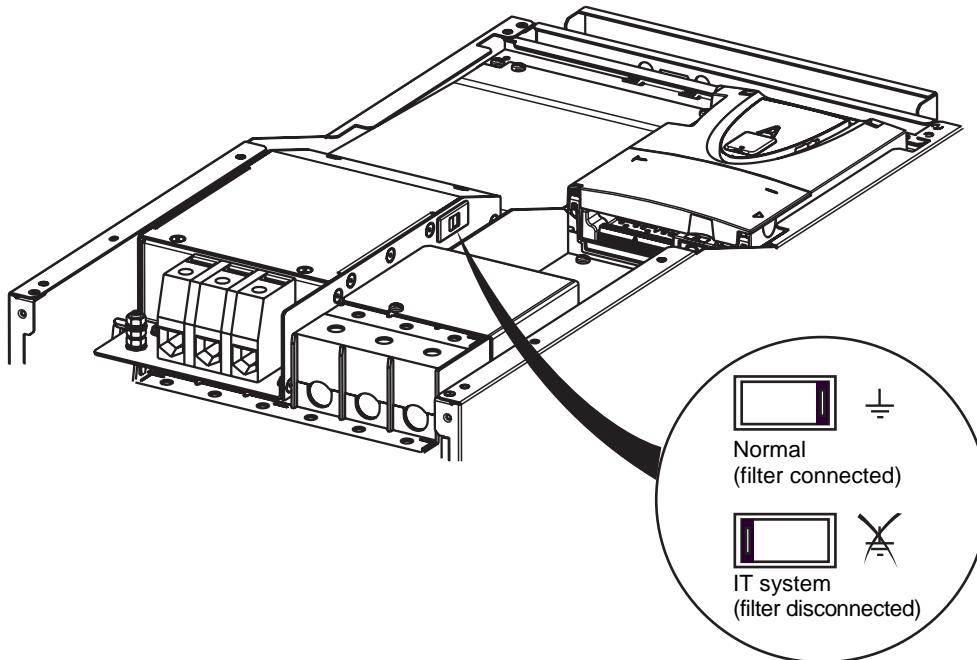
RISK OF DAMAGE TO THE DRIVE

On ATV71●075N4 to U40N4 ratings, if the filters are disconnected, the drive's switching frequency must not exceed 4 kHz.
Refer to the Programming Manual for the corresponding parameter setting.

Failure to follow this instruction can result in injury and/or equipment damage.

Use on IT system and corner grounded system

Disconnection of the filter on ATV71H D37Y to D90Y products



WARNING

RISK OF ELECTRIC SHOCK

- ATV71H U22Y to D90Y drives must not be connected to a corner grounded system.
 - ATV71H~~H~~ S6X must not be used with corner grounded systems in case of altitude is higher than 2000 m.
- Failure to follow this instruction can result in death, serious injury or equipment damage.**

Electromagnetic compatibility, wiring

Electromagnetic compatibility

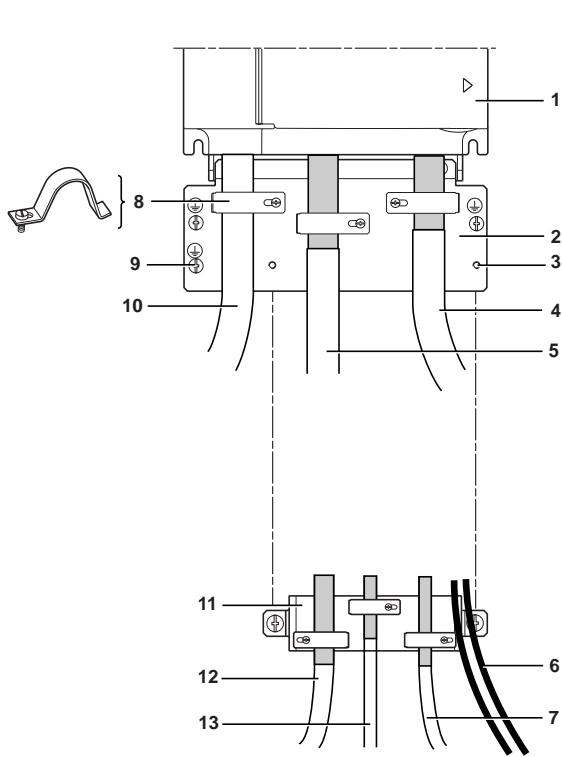
Principle

- Grounds between drive, motor and cable shielding must have "high-frequency" equipotentiality.
- Use of shielded cables with shielding connected to ground at both ends for the motor cables, braking resistor (if used) and control-signal wiring. Metal ducting or conduit can be used for part of the shielding length provided that there is no break in continuity.
- Ensure maximum separation between the power supply cable (line supply) and the motor cable.

Installation diagram

ATV71H 037M3 to D15M3X, ATV71H 075N4 to D18N4 and ATV 71H U15S6X to U75S6X

- Attach and ground the shielding of cables **4** and **5** as close as possible to the drive:
 - Strip the shielding.
 - Use stainless steel metal clamps on the parts from which the shielding has been stripped, to attach them to the metal plate **2**. The shielding must be clamped tightly enough to the metal plate to ensure correct contact.
- Install the control EMC plate **11** on the sheet steel grounded plate **2**, as shown in the diagram.
- Attach and ground the shielding of cables **7**, **12** and **13** as close as possible to the drive:
 - Strip the shielding.
 - Use stainless steel metal clamps on the parts from which the shielding has been stripped, to attach them to the control EMC flange **9**. The shielding must be clamped tightly enough to the metal plate to ensure correct contact.



1 Altivar 71

2 Sheet steel grounded plate supplied with the drive

3 Tapped holes for installing the control EMC plate

4 Shielded cable for motor connection, with shielding connected to ground at both ends. The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

5 Shielded cable for connecting the braking resistor (if used). The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

6 Non-shielded wires for relay contact output

7 Shielded cables for connecting the Power Removal safety function input. The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

8 Metal clamps

9 Protective ground connection

10 Unshielded power supply cable or wires

11 Control EMC plate

12 Shielded cables for connecting the control-signal section. For applications requiring several conductors, use cables with a small cross-section (0.5 mm² - AWG 20).

13 Shielded cables for connecting the encoder. The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

Note:

- If using an additional input filter, it should be installed under the drive and connected directly to the line supply via an unshielded cable. Link **10** on the drive is then established via the filter output cable.
- The HF equipotential ground connection between the drive, motor and cable shielding does not remove the need to connect the PE protective conductors (green-yellow) to the appropriate terminals on each unit.

Electromagnetic compatibility, wiring

Installation diagram

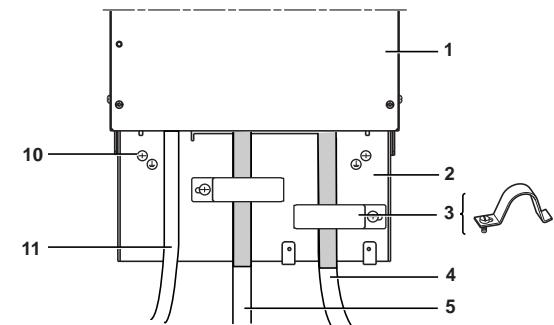
ATV71H D18M3X to D45M3X, ATV71H D22N4 to D75N4 and ATV71H U22Y to D90Y

Attach and ground the shielding of cables **4** and **5** as close as possible to the drive:

- Strip the shielding.
 - Use stainless steel metal clamps on the parts from which the shielding has been stripped, to attach them to the metal plate **2**.
- The shielding must be clamped tightly enough to the metal plate to ensure correct contact.

- Attach and ground the shielding of cables **6**, **7** and **8** as close as possible to the drive:

- Strip the shielding.
 - Use stainless steel metal clamps on the parts from which the shielding has been stripped, to attach them to the drive.
- The shielding must be clamped tightly enough to the metal plate to ensure correct contact.



1 Altivar 71

2 Sheet steel grounded plate supplied with the drive

3 Metal clamps

4 Shielded cable for motor connection, with shielding connected to ground at both ends. The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

5 Shielded cable for connecting the braking resistor (if used). The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

6 Shielded cables for connecting the control-signal section. For applications requiring several conductors, use cables with a small cross-section (0.5 mm² - AWG 20).

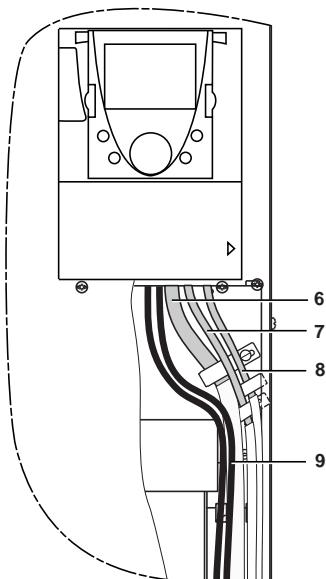
7 Shielded cables for connecting the Power Removal safety function input. The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

8 Shielded cables for connecting the encoder. The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

9 Non-shielded wires for relay contact output

10 Protective ground connection

11 Unshielded power supply cable or wires

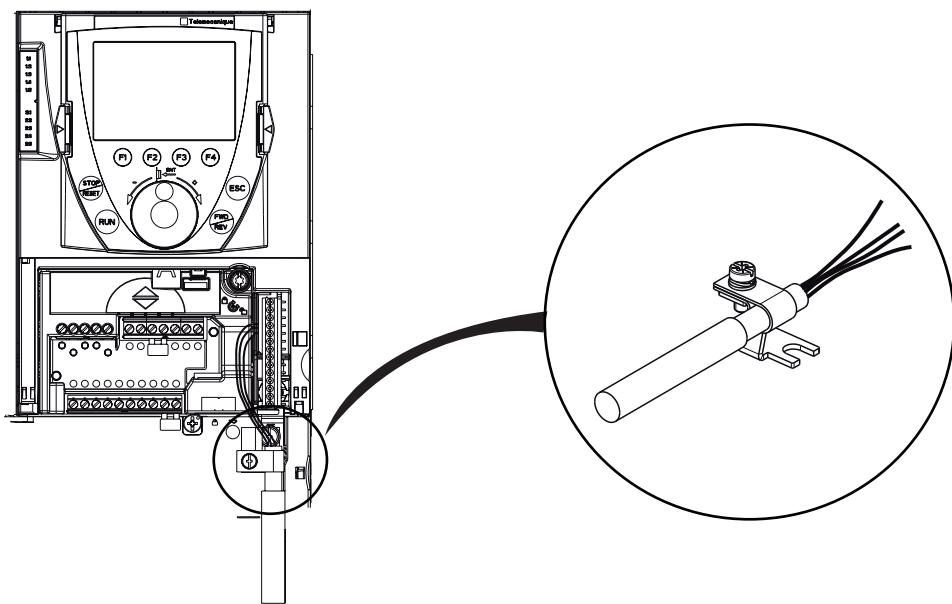


Note:

- If using an additional input filter, it should be installed under the drive and connected directly to the line supply via an unshielded cable. Link **4** on the drive is then established via the filter output cable.
- The HF equipotential ground connection between the drive, motor and cable shielding does not remove the need to connect the PE protective conductors (green-yellow) to the appropriate terminals on each unit.

Electromagnetic compatibility, wiring

Installing the encoder cable for the VW3 A3 408, VW3 A3 409 and VW3 A3 411 cards (1 cable)

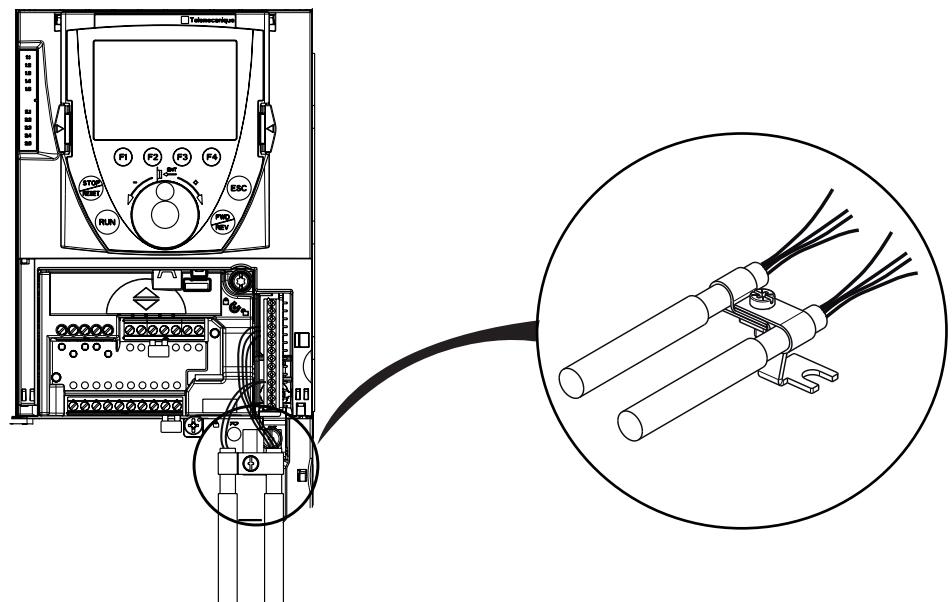


- 1 Strip the cable shielding.
- 2 Select the appropriate clamp for the cable diameter and attach it to the cable.
- 3 Attach the clamp to the bracket using one of the screws supplied with the card.
- 4 Use the ground screw to attach the bracket to the grounding point located next to the encoder card.

Note:

The cable must be mounted on the EMC plate as shown in the diagram on page [46](#) for ATV71H 037M3 to D15M3X, ATV71H 075N4 to D18N4 and ATV71H U15S6X to U75S6X drives (position 13 on the diagram) and as shown in the diagram on page [47](#) for ATV71H D18M3X to D45M3X, ATV71H D22N4 to D75N4 and ATV71H U22Y to D90Y drives. It is not necessary to strip the cable for mounting on the EMC plate.

Installing the encoder and ESIM cables for the VW3 A3 411 card (2 cables)



- Repeat steps 1 to 4 above.
- 5 Strip the shielding from the ESIM cable.
 - 6 Attach the clamp to the cable.
 - 7 Attach the clamp to the bracket using the second screw supplied with the card.

