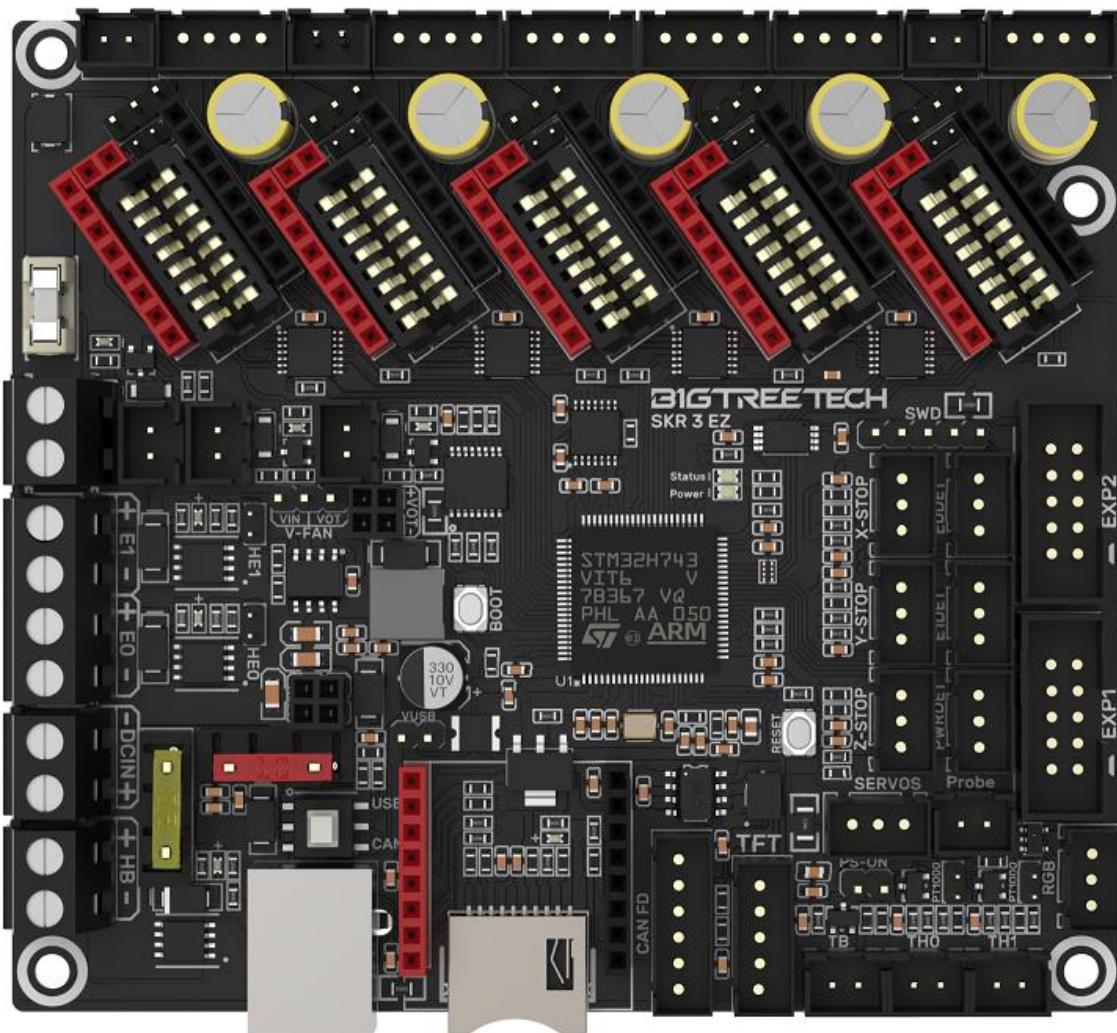


BIGTREETECH

BIGTREETECH SKR 3 EZ

User Manual



BIGTREETECH

Content

Revised History	4
1. Product Introduction	5
1.1 Product Features	5
1.2 Product Parameters	6
1.4 Product Size	8
2. Peripheral Interface	9
2.1 Interface Diagram	9
2.2 Pins Description	10
3. Interface Introduction	11
3.1 USB Powered	11
3.2 Motor Voltage Selection	12
3.2.1 Motherboard Power Voltage for Motor Voltage Selection	12
3.2.2 Motor Supply Voltage for Motor Voltage Selection	12
3.3 Step Motor Drivers	12
3.3.1 TMC-driven Mode	12
3.3.2 TMC/EZ-driven UART/SPI Mode	13
3.3.3 TMC-driven DIAG mode(Sensorless Homing)	13
3.4 USB and CAN Mode	13
3.5 Voltage selection for NC fans	15
3.6 100K NTC or PT1000 Setup	16
3.7 BL Touch Connection	16
3.8 Completed Shut-down Module(Relay V1.2) Connection	17
3.9 Resume Printing(UPS 24V V1.0) Connection	17
3.10 RGB Connection	18
3.11 Break Detection Connection	18
3.12 Touch Screen Connection	19
4. Marlin	20

BIGTREETECH

4.1 Compiler Environment Installation	20
4.2 Download of Marlin Firmware	20
4.3 Firmware Configuration	20
4.3.1 Open the Marlin Project	20
4.3.2 Compiler Environment Configuration	21
4.3.3 Motherboard type and Serial port number Configuration	21
4.3.4 Motor Driver Configuration	23
4.3.5 Sensorless Homing	24
4.3.6 100K NTC or PT1000	25
4.3.7 BL Touch	25
4.3.8 Completed Shutdown Module (Relay V1.2)	28
4.3.9 Resume Printing	28
4.3.10 RGB Light	29
4.3.11 Filament Break Detection	30
4.3.12 Smart Filament Sensor(SFS V1.0)	31
4.3.13 ESP3D	32
4.4 Compile the Firmware	33
5. Klipper	34
5.1 Preparation	34
5.1.1 Download System Image	34
5.1.2 Download and Install Raspberry Pi Imager	35
5.2 Burn Image	35
5.3 Set up WIFI	37
5.4 Connection of ssh software with Raspberry Pi	38
5.5 Compile the Firmware	39
5.6 Configure Klipper	41
6. Firmware Update	42
7. Cautions	42

8. FAQ	43
--------------	----

Revised History

Version	Revised Description	Date
01.00	1 st Draft	2022/04/15

1. Product Introduction

BIGTREETECH SKR 3 EZ V1.0 motherboard is a 32-bit 3D printer motherboard updated by the team of Shenzhen Biqu Technology Co., Ltd. for our EZ series drivers on the basis of SKR 3. It is compatible with both the EZ series driver and the series of TMC drivers.

1.1 Product Features

1. Using 32-bit ARM Cortex-M7 series STM32H743VI main control chip with a main frequency of 480MHz, the performance has greatly improved.
2. The power chip adopts TPS5450-5A, which supports DC12/24V power input. The output current of the chip is up to 5A, and the peak value can reach 6A, which perfectly supports the power supply of Raspberry Pi.
3. The motherboard reserves the BOOT button, users can update the motherboard boot program through DFU.
4. Increase the protection circuit of the thermistor part to avoid the burning of the main control chip due to leakage of the heated bed or heating rod.
5. The numerical control fan realizes 24V, 12V, 5V voltage selection through the external power supply module, eliminating the need for the operation of the customer's external transformer module, thereby reducing the probability of damage to the motherboard.
6. The thermistor can select the pull-up resistance value through the jumper, and support PT1000 in this way without the need for external modules, which is convenient for customers to use DIY.
7. Support all versions of our company's serial screen, SPI screen and LCD screen.
8. Upgrade the configuration firmware through an SD card, the operation is simple, convenient and efficient.
9. On-board DIAG function pins can be used by simply plugging and unplugging the jumper cap.
10. Supports functions such as resume printing, Filament Runout Detection, Completed Shutdown, BLTouch, RGB Lights, etc.
11. High-performance MOSFETs are used to reduce heat generation.
12. Adopt a replaceable fuse for easy replacement.
13. WIFI module (ESP-12S, ESP-07, ESP32) general interface.

BIGTREETECH

14. The on-board non-self-elastic Micro SD card slot, and is SDIO working mode, which greatly speeds up the transfer rate.
15. Onboard EEPROM, which is convenient for users to save parameter information.
16. Two types of CAN interfaces are reserved, USB port and XH2.54 6Pin terminal interface. The USB port is used to select CAN and USB through the double-pole double-throw switch, which is convenient for customers to use other accessories of the CAN interface.
17. The temperature sensor interface adopts a high-precision pull-up resistor.
18. Two types of drive sockets are used, which are compatible with our EZ series drive modules and TMC series drive modules.
19. Each motor drive module can select the corresponding motor voltage through the jumper cap.
20. The motor power supply supports up to 48V, and for the larger voltage when using TMC5160 and EZ5160, an isolation chip is used to protect the mainboard from burning IO.

1.2 Product Parameters

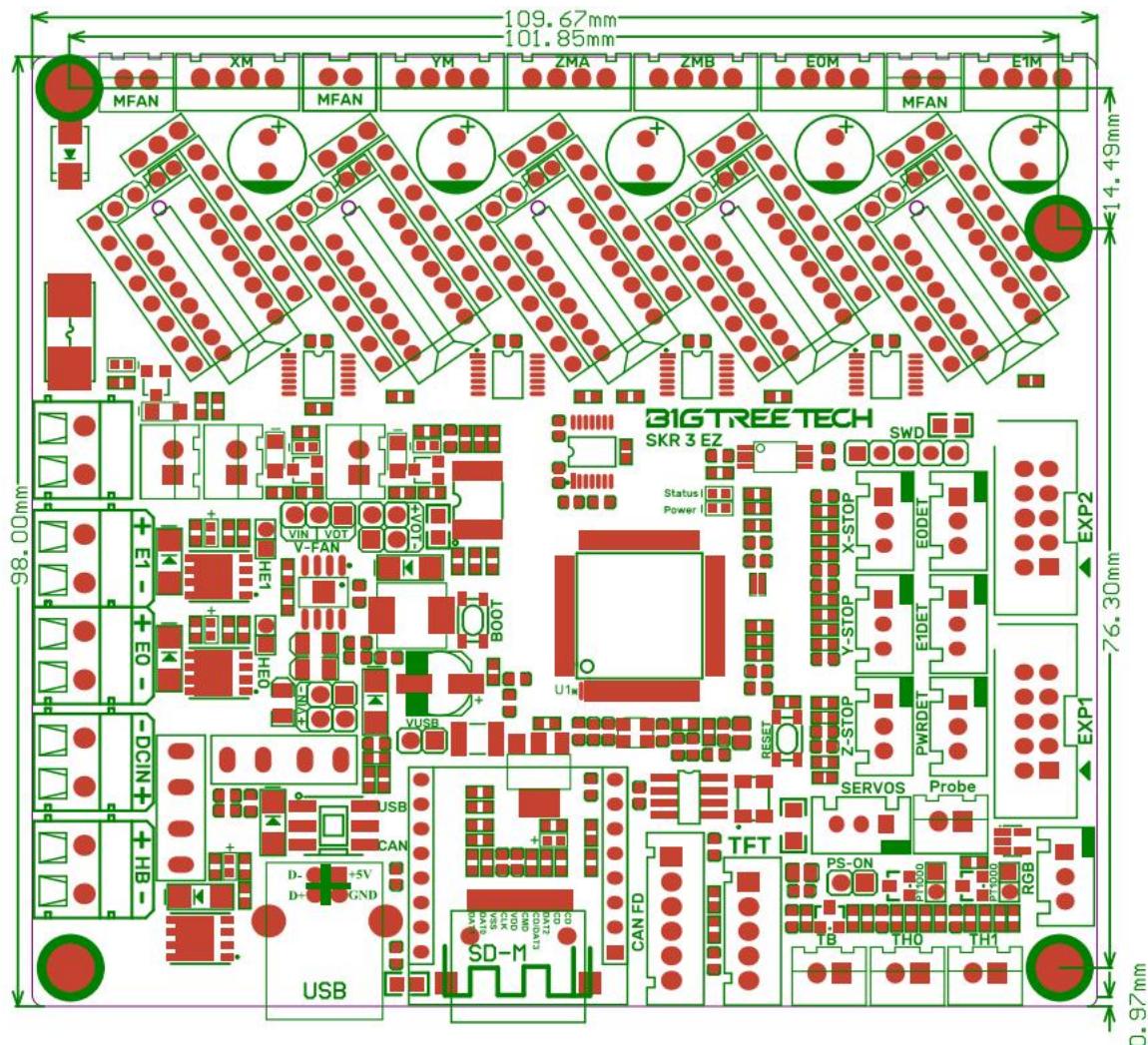
1. Product Size: 109.7 x 98mm, for details, please refer to **BIGTREETECH SKR 3 EZ V1.0-SIZE.pdf**
2. Installation Size: 102 x 76mm
3. Microprocessor: ARM Cortex-M7 STM32H743VI
4. EEPROM: 24C32 32Kbit
5. Input Voltage: DC12V-DC24V
6. Motor Voltage: DC12V-DC48V
7. Logic Voltage: DC 3.3V
8. Heating Interface: Heated bed (HB), Heating Rod (E0, E1)
9. Maximum Output Current of Heated Bed Port: 10A, Peak Current 11A
10. Maximum Output Current of Heating Rod Port: 5.5A, Peak Current 6A
11. Fan Interface: Three CNC fans, three normally open fans, the voltage of the CNC fans is optional.
12. Maximum Output Current of Fan Interface: 1A, Peak Current 1.5A
13. The Total Current of Heating Rod + Driver + Fan: less than 10A

14. WIFI Interface: ESP-12S, ESP-07S, ESP32
15. Expansion Interface: BLTouch (Servos, Probe), PS-ON, PWR-DET, Fil-DET, RGB, CAN FD
16. Motor Drive: Support EZ5160, EZ2209, EZ2208, EZ2225, EZ2226, EZ2130, EZ6609, TMC5160, TMC2209, TMC2225, TMC2226, TMC2208, TMC2130, etc.
17. Driver Working Mode Support: SPI, UART, STEP/DIR
18. Motor Drive Interface: X, Y, Z (dual Z-axis), E0, E1 Five Channels
19. Temperature Sensor Interface: 1 100K NTC, 2 100K NTC and PT1000 optional
20. Display: Serial Touch Screen, SPI Touch Screen, LCD
21. PC Communication Interface: Square USB A, easy to plug and unplug.
22. Supported File Format: G-code
23. Support Machine Structure: Cartesian, Delta, Kossel, Ultimaker, CoreXY
24. Recommended software: Cura, Simplify3D, Pronterface, Repetier-host, Makerware.

1.3 Firmware Support

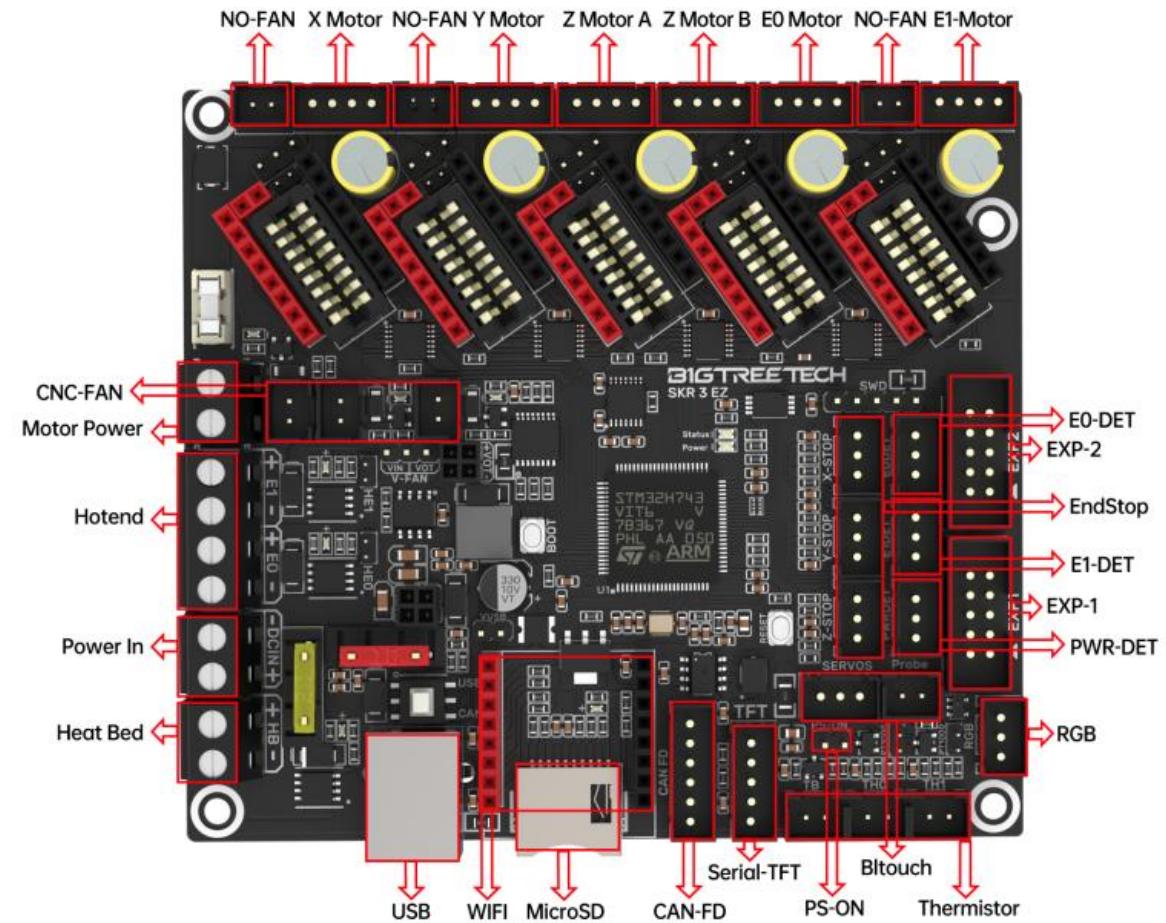
The product currently only supports Marlin and Klipper firmware, and does not support RRF (RepRapFirmware).

1.4 Product Size

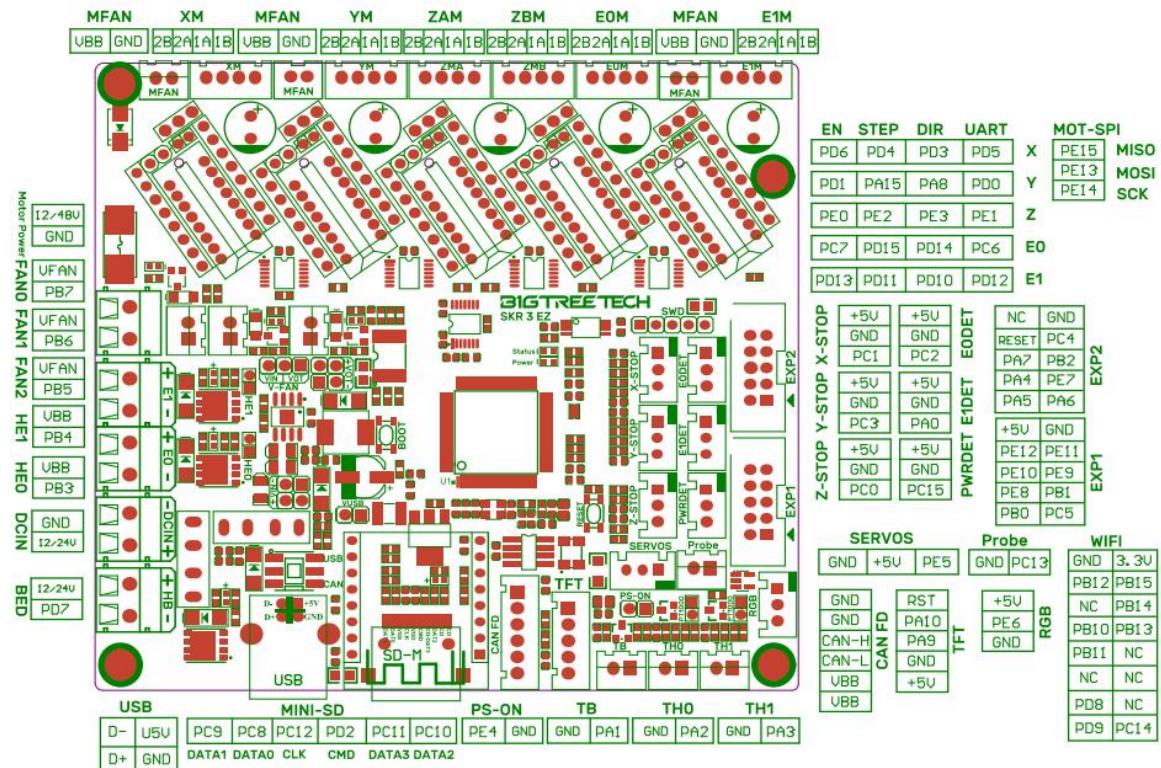


2. Peripheral Interface

2.1 Interface Diagram



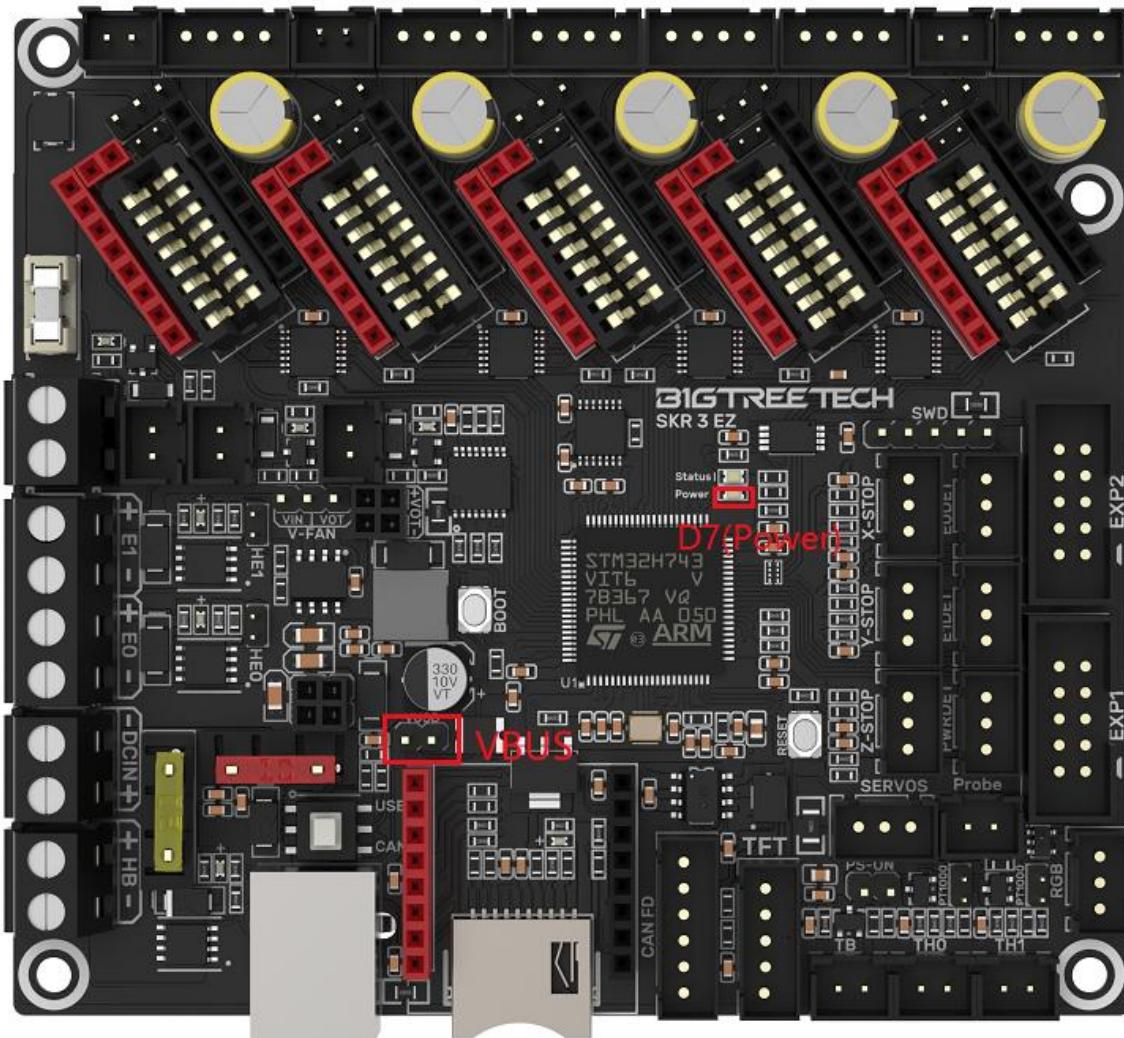
2.2 Pins Description



3. Interface Introduction

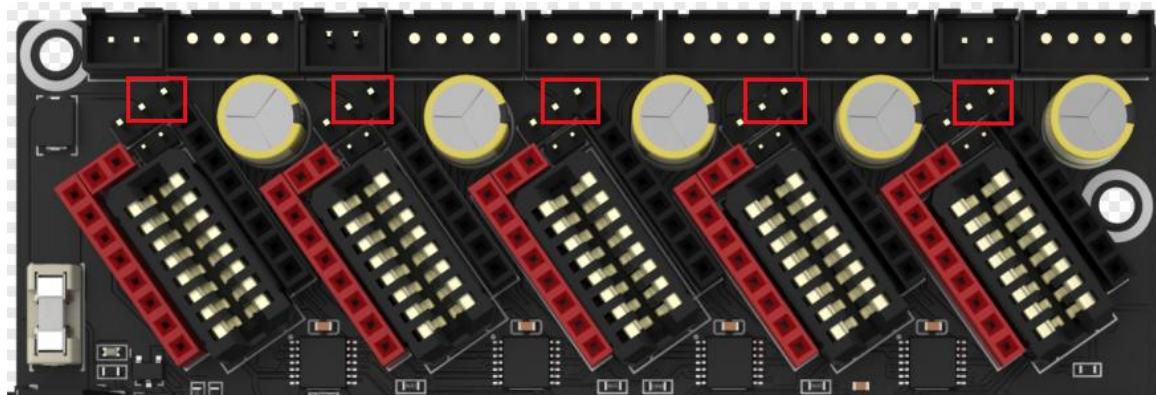
3.1 USB Powered

After the SKR 3 EZ V1.0 motherboard is powered on, the red light of D7 (Power) in the upper right corner of the MCU will light up, indicating that the power supply is normal. The VUSB in the middle of the board is the power selection terminal. Only when using USB to supply power to the motherboard or need to supply power through USB, you need to use the jumper to make the VUSB short circuit.

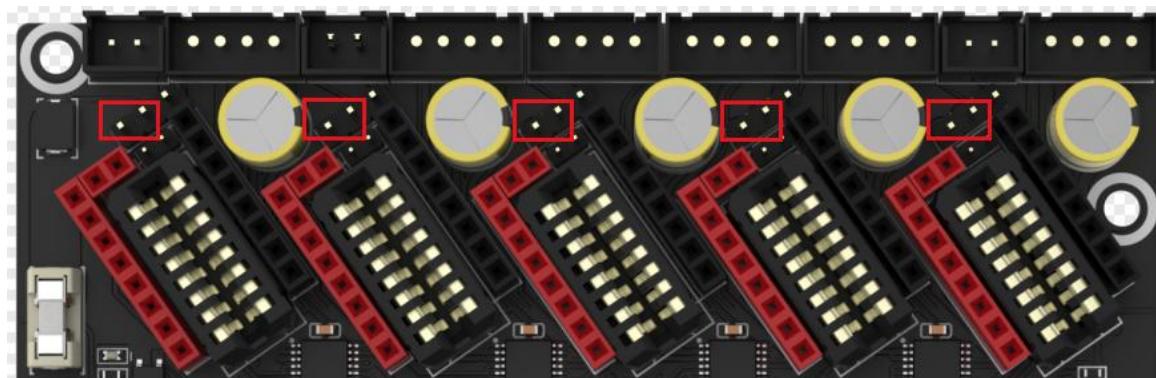


3.2 Motor Voltage Selection

3.2.1 Motherboard Power Voltage for Motor Voltage Selection



3.2.2 Motor Supply Voltage for Motor Voltage Selection



3.3 Step Motor Drivers

3.3.1 TMC-driven Mode

The number of subdivisions needs to be set high or low by firmware to the corresponding subdivision configuration pins.

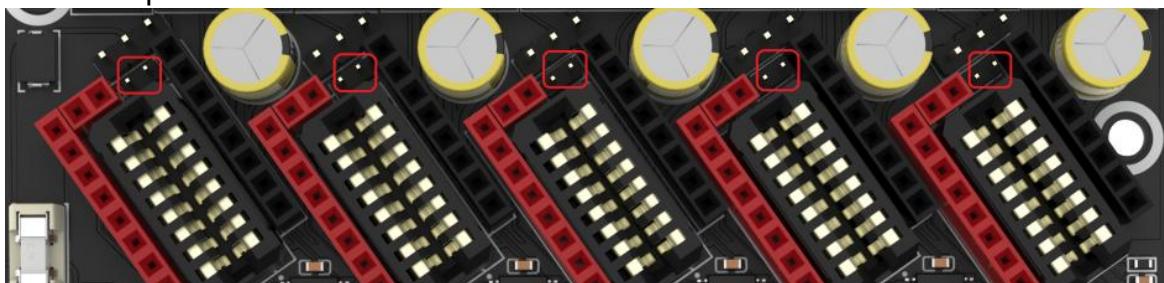
3.3.2 TMC/EZ-driven UART/SPI Mode

TMC series drivers do not support the use of both UART and SPI drivers at the same time, for example: X, Y-axis use TMC/EZ2209 (UART), Z, E0 axis use TMC/EZ5160 (SPI).

The EZ series drivers support the simultaneous use of both UART and SPI drivers.

3.3.3 TMC-driven DIAG mode(Sensorless Homing)

As shown in the pictures, plug the jumper cap when using the Sensorless Homing function, and leave it unplugged when not in use. There is no need to cut the DIAG pin of the driver.



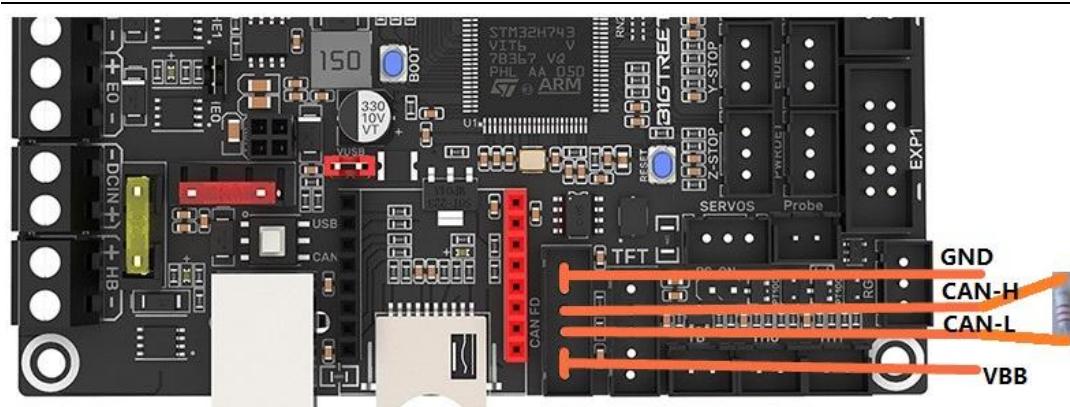
3.4 USB and CAN Mode

As shown in the figure below, the double-pole double-throw switch is in USB mode when it is in the pop-up state, and in CAN FD mode when it is in the pressed state.



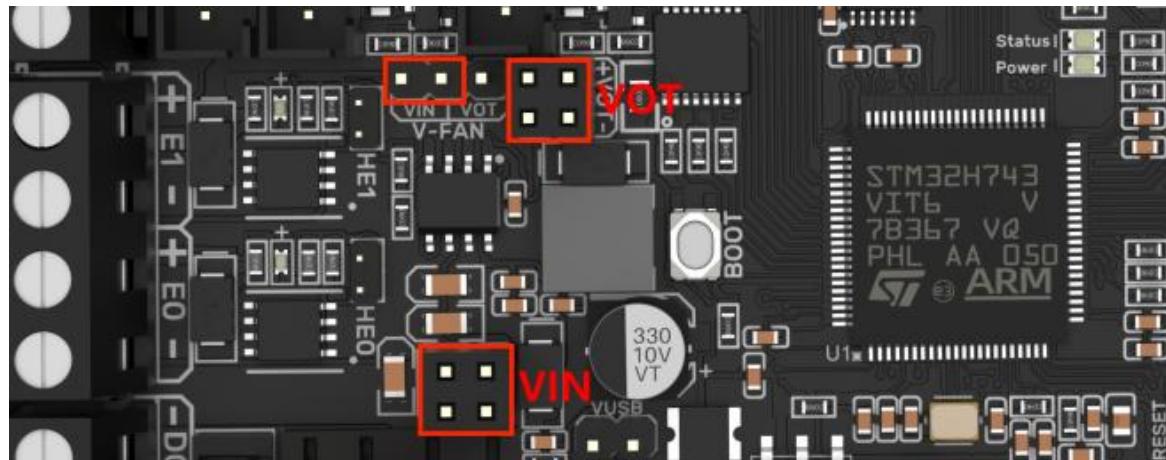
Note: the 120r terminal resistance is not welded on the main board. If the customer wants to use the main board as a terminal on the can line, they need to use the complimentary 120r resistance to connect can-l and can-h in series when DIY wire is used. Otherwise, no resistance is required. As shown in the following figure:

BIGTREETECH

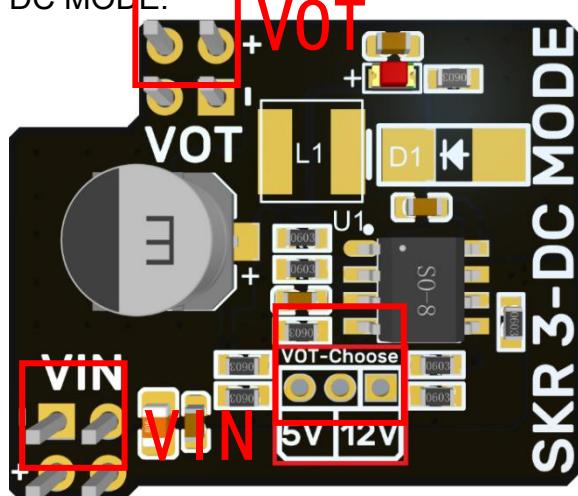


3.5 Voltage selection for NC fans

If DCIN is used as the power supply of the numerical control fan, a jumper cap should be used to short-circuit the two pins within the VIN range. If you want to use 12V or 5V as the NC fan power supply, you need to make a jumper cap short-circuit two pins within the VOT range, and insert the SKR 3-DC MODE into the 2*4Pin VOT and VIN headers.

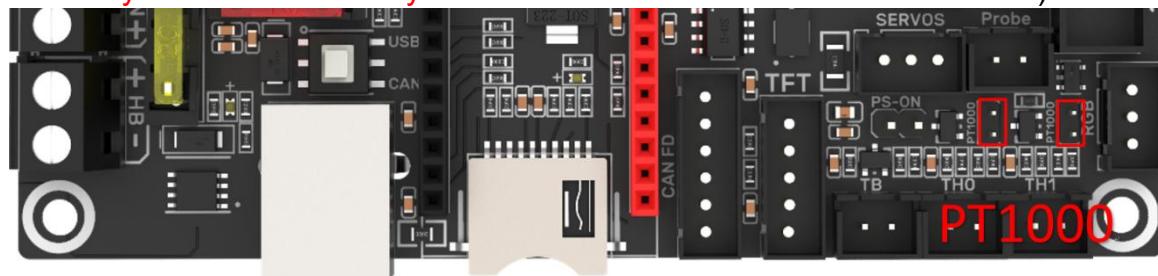


Set the VOT output voltage to 5V or 12V by setting the jumper cap on the SKR 3-DC MODE.

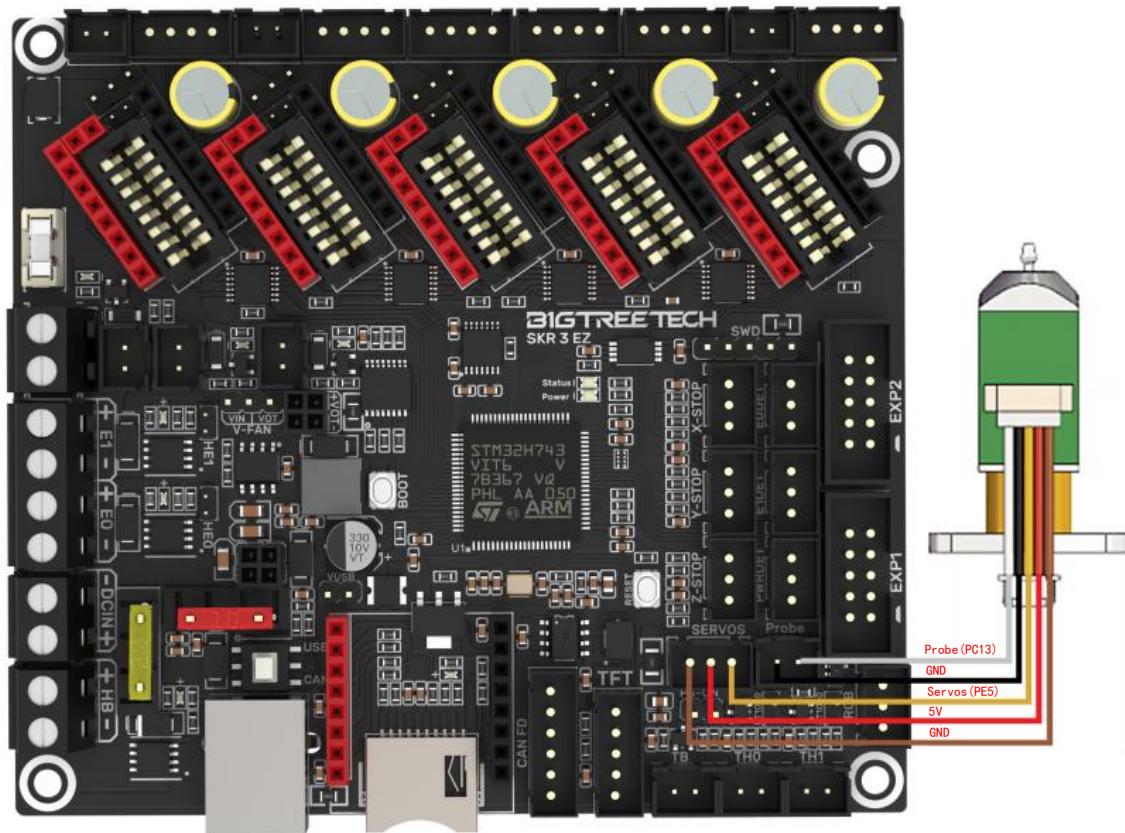


3.6 100K NTC or PT1000 Setup

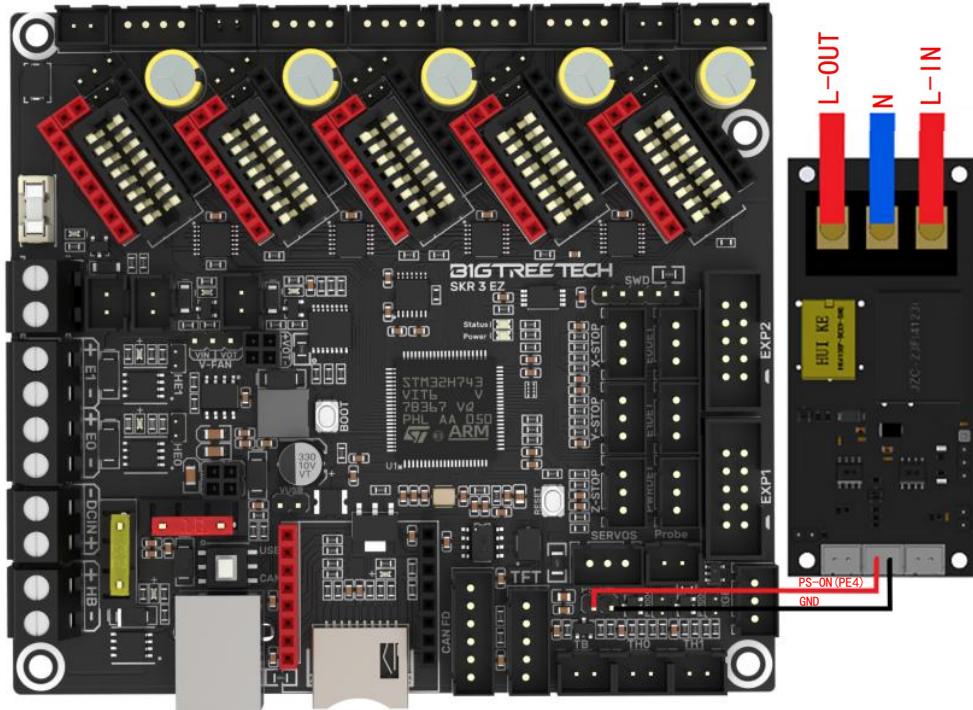
When using a 100K NTC thermistor, no need to insert a jumper cap. At this time, the pull-up resistors of TH0 and TH1 are 4.7K. When using PT1000, you need to use jump caps to short-circuit the two pins in the red box in the picture below. At this time, the pull-up resistors of TH0 and TH1 are 2.2K (**Note: the temperature accuracy read out in this way will be much worse than that of MAX31865**).



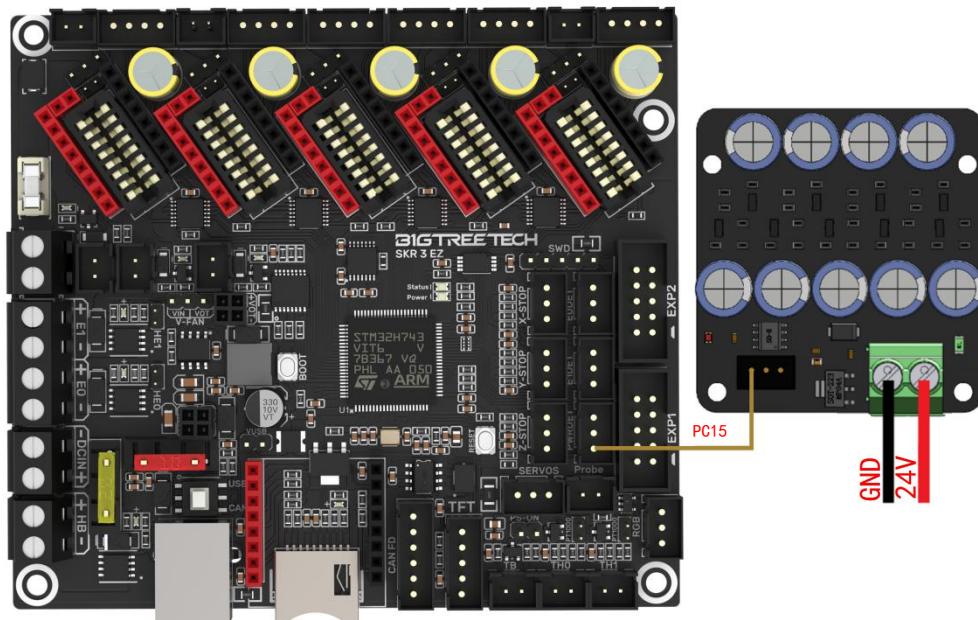
3.7 BL Touch Connection



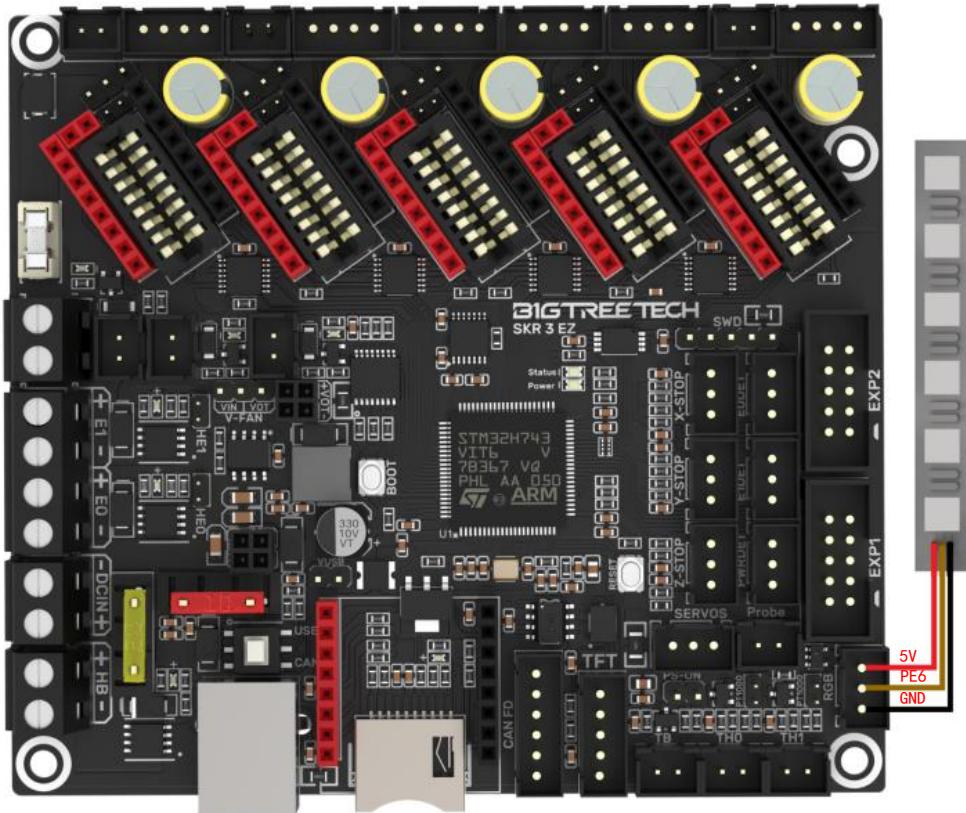
3.8 Completed Shut-down Module(Relay V1.2) Connection



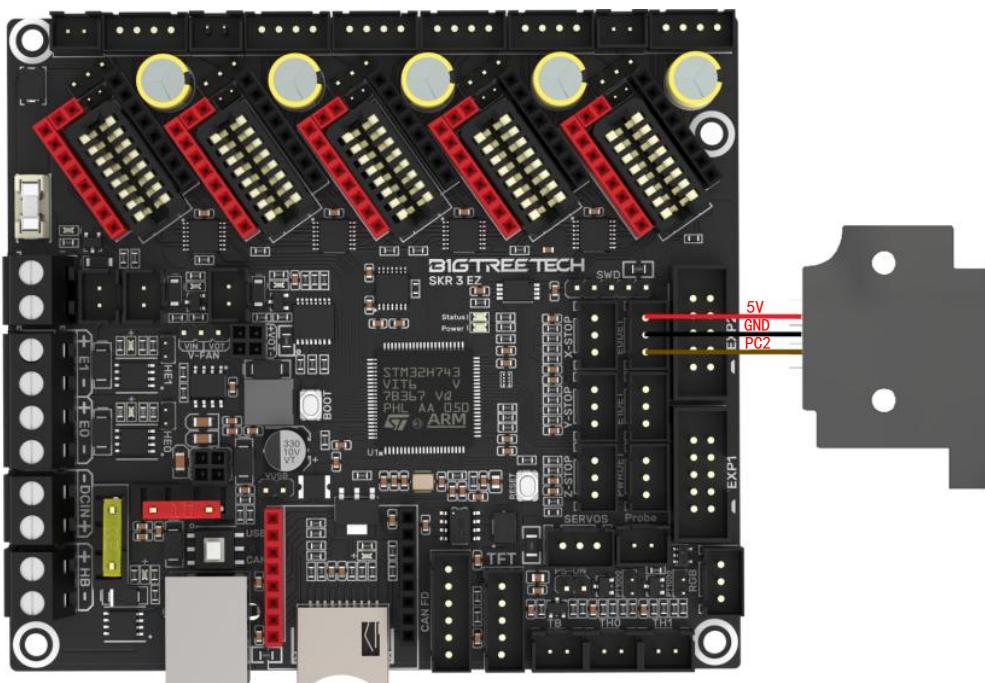
3.9 Resume Printing(UPS 24V V1.0) Connection



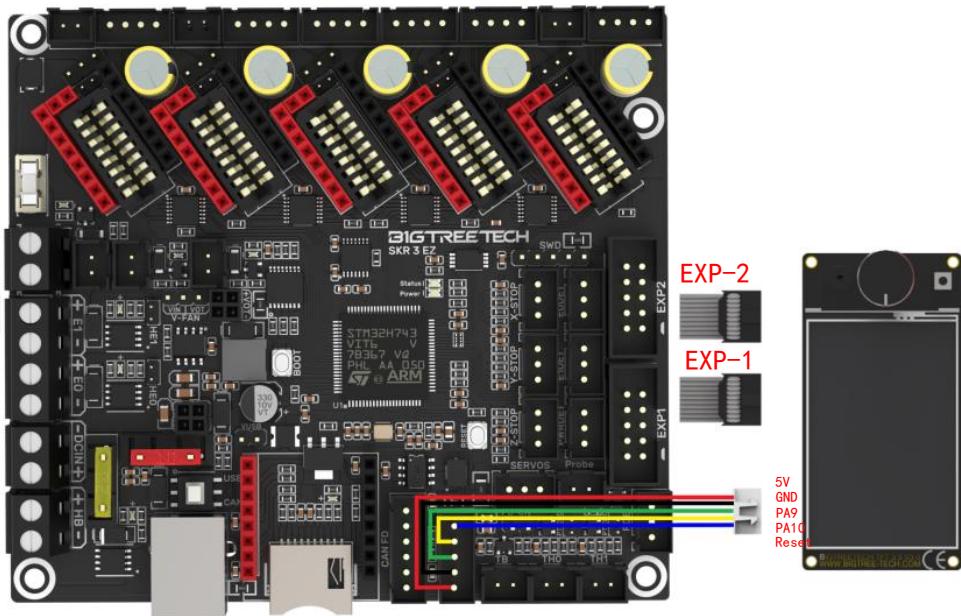
3.10 RGB Connection



3.11 Break Detection Connection



3.12 Touch Screen Connection



4. Marlin

4.1 Compiler Environment Installation

<https://github.com/bigtreetech/Document/blob/master/How%20to%20install%20VScode%2BPlatformio.md>

https://marlinfw.org/docs/basics/install_platformio_vscode.html

Refer to the instructions in these two links to install VSCode and PlatformIO plugins (domestic users may be slow to install PlatformIO plugins online).

4.2 Download of Marlin Firmware

1. Download the latest version of the bugfix firmware from the Marlin official website:
<https://github.com/MarlinFirmware/Marlin/tree/bugfix-2.0.x>
2. Download pre-configured firmware of Compiler Environment and board type from our GitHub:
<https://github.com/bigtreetech/SKR-3>

4.3 Firmware Configuration

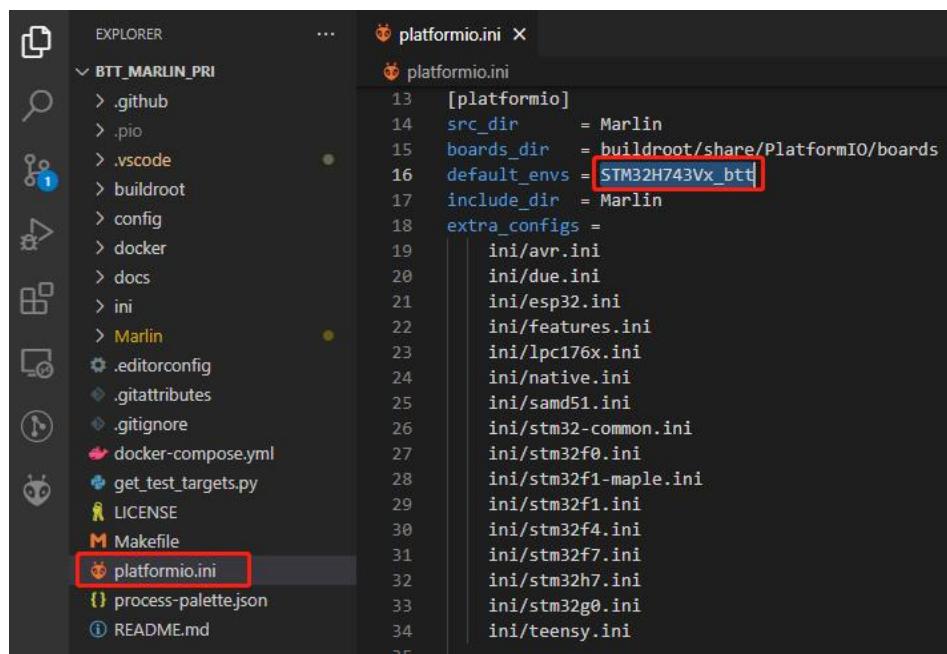
4.3.1 Open the Marlin Project

You can open Marlin in VSCode in one of the following ways:

- Drag the downloaded Marlin Firmware folder onto the VSCode application icon.
- Use the **Open...** command from the VSCode **File** menu.
- Open the PIO Home tab and click the "**Open Project**" button.

4.3.2 Compiler Environment Configuration

Open `platformio.ini` file and modify `default_envs` to `STM32H743Vx_btt`.



```
platformio.ini
[platformio]
src_dir      = Marlin
boards_dir   = buildroot/share/PlatformIO/boards
default_envs = STM32H743Vx_btt
include_dir   = Marlin
extra_configs =
    ini/avr.ini
    ini/due.ini
    ini/esp32.ini
    ini/features.ini
    ini/lpc176x.ini
    ini/native.ini
    ini/samd51.ini
    ini/stm32-common.ini
    ini/stm32f0.ini
    ini/stm32f1-maple.ini
    ini/stm32f1.ini
    ini/stm32f4.ini
    ini/stm32f7.ini
    ini/stm32h7.ini
    ini/stm32g0.ini
    ini/teensy.ini
```

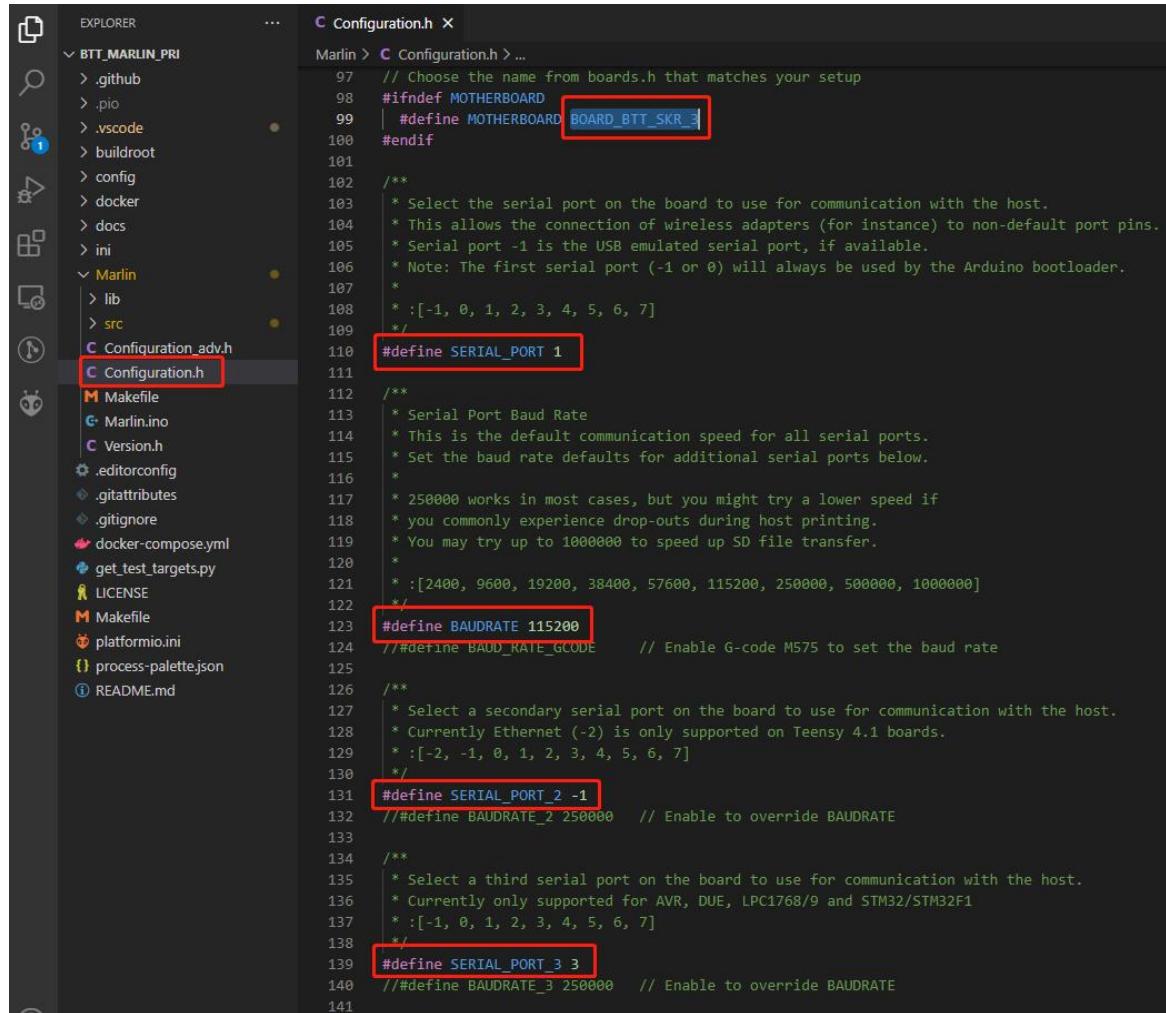
4.3.3 Motherboard type and Serial port number Configuration

Set Motherboard type `MOTHERBOARD` to `BOARD_BTT_SKR_3`

```
#define MOTHERBOARD BOARD_BTT_SKR_3
#define SERIAL_PORT 1    (Enable TFT serial port)
#define BAUDRATE 115200  (Set the baud rate, pay attention to the same as
the communication device)
#define SERIAL_PORT_2 -1 (Enable USB emulated serial port)
#define SERIAL_PORT_3 3  (Enable WIFI serial port)
```

BIGTREETECH

The above settings can be enabled according to the needs.

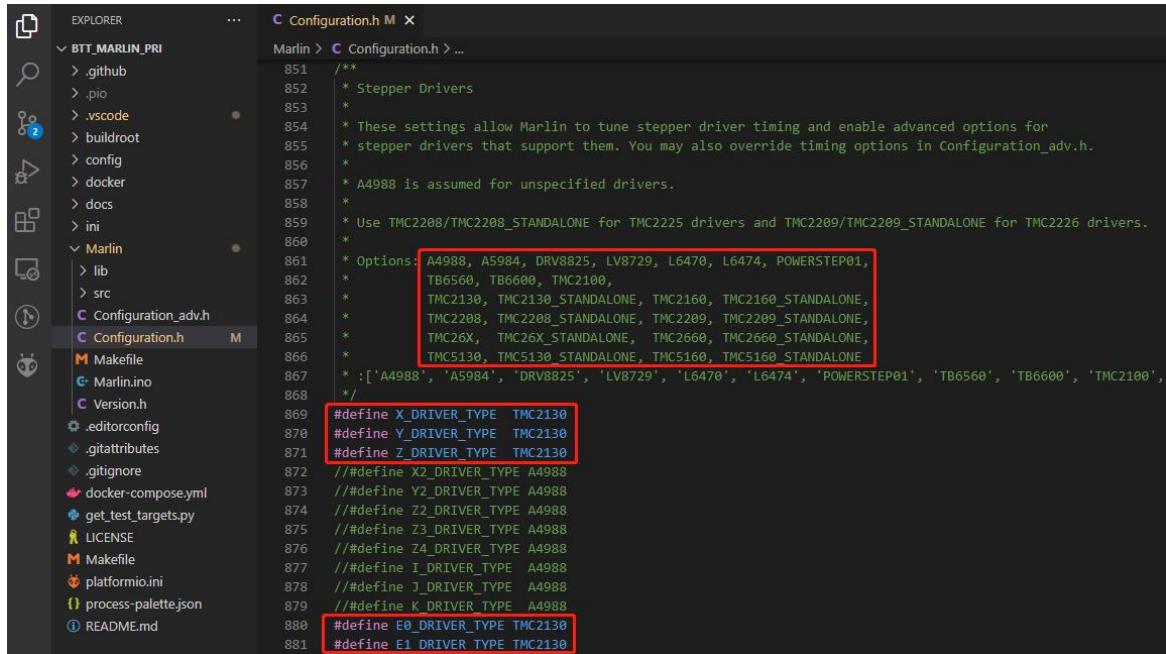


EXPLORER ... C Configuration.h

Marlin > C Configuration.h > ...

```
97 // Choose the name from boards.h that matches your setup
98 #ifndef MOTHERBOARD
99 #define MOTHERBOARD BOARD_BTT_SKR_3
100#endif
101 /**
102 * Select the serial port on the board to use for communication with the host.
103 * This allows the connection of wireless adapters (for instance) to non-default port pins.
104 * Serial port -1 is the USB emulated serial port, if available.
105 * Note: The first serial port (-1 or 0) will always be used by the Arduino bootloader.
106 *
107 * :[-1, 0, 1, 2, 3, 4, 5, 6, 7]
108 */
109#define SERIAL_PORT 1
110
111 /**
112 * Serial Port Baud Rate
113 * This is the default communication speed for all serial ports.
114 * Set the baud rate defaults for additional serial ports below.
115 *
116 * 250000 works in most cases, but you might try a lower speed if
117 * you commonly experience drop-outs during host printing.
118 * You may try up to 1000000 to speed up SD file transfer.
119 *
120 * :[12400, 9600, 19200, 38400, 57600, 115200, 250000, 500000, 1000000]
121 */
122#define BAUDRATE 115200
123 // #define BAUD_RATE_GCODE // Enable G-code M575 to set the baud rate
124
125 /**
126 * Select a secondary serial port on the board to use for communication with the host.
127 * Currently Ethernet (-2) is only supported on Teensy 4.1 boards.
128 * :[-2, -1, 0, 1, 2, 3, 4, 5, 6, 7]
129 */
130#define SERIAL_PORT_2 -1
131 // #define BAUDRATE_2 250000 // Enable to override BAUDRATE
132
133 /**
134 * Select a third serial port on the board to use for communication with the host.
135 * Currently only supported for AVR, DUE, LPC1768/9 and STM32/STM32F1
136 * :[-1, 0, 1, 2, 3, 4, 5, 6, 7]
137 */
138#define SERIAL_PORT_3 3
139 // #define BAUDRATE_3 250000 // Enable to override BAUDRATE
140
141
```

4.3.4 Motor Driver Configuration



```

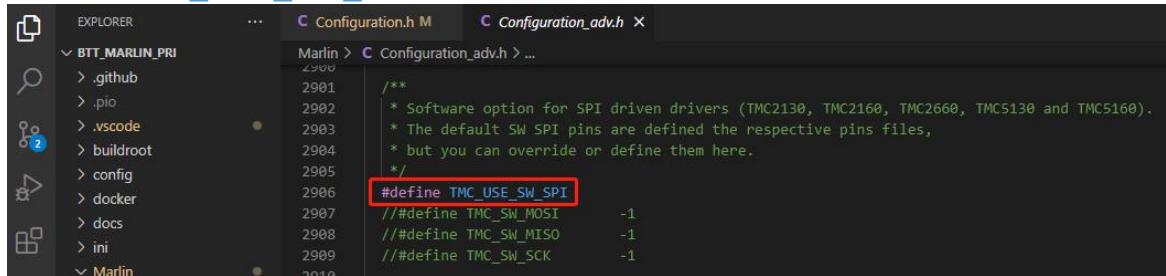
EXPLORER          C Configuration.h M ×
BTT_MARLIN_PRI   Marlin > C Configuration.h > ...
>.github          Marlin > Configuration.h ...
>.pio             Marlin > Configuration.h ...
>.vscode          Marlin > Configuration.h ...
>buildroot        Marlin > Configuration.h ...
>config           Marlin > Configuration.h ...
>docker           Marlin > Configuration.h ...
>docs             Marlin > Configuration.h ...
>ini              Marlin > Configuration.h ...
Marlin            Marlin > Configuration.h ...
>lib              Marlin > Configuration.h ...
>src              Marlin > Configuration.h ...
C Configuration_adv.h Marlin > Configuration.h ...
C Configuration.h M Marlin > Configuration.h ...
M Makefile         Marlin > Configuration.h ...
C Marlin.ino       Marlin > Configuration.h ...
C Version.h        Marlin > Configuration.h ...
.editorconfig      Marlin > Configuration.h ...
.gitattributes     Marlin > Configuration.h ...
.gitignore         Marlin > Configuration.h ...
.docker-compose.yml Marlin > Configuration.h ...
.get_test_targets.py Marlin > Configuration.h ...
LICENSE           Marlin > Configuration.h ...
M Makefile         Marlin > Configuration.h ...
platformio.ini    Marlin > Configuration.h ...
process-palettejson Marlin > Configuration.h ...
README.md         Marlin > Configuration.h ...


851  /**
852   * Stepper Drivers
853   *
854   * These settings allow Marlin to tune stepper driver timing and enable advanced options for
855   * stepper drivers that support them. You may also override timing options in Configuration_adv.h.
856   *
857   * A4988 is assumed for unspecified drivers.
858   *
859   * Use TMC2208/TMC2208_STANDALONE for TMC2225 drivers and TMC2209/TMC2209_STANDALONE for TMC2226 drivers.
860   *
861   * Options: A4988, A5984, DRV8825, LV8729, L6470, L6474, POWERSTEP01,
862   *           TB6560, TB6600, TMC2100,
863   *           TMC2130, TMC2130_STANDALONE, TMC2160, TMC2160_STANDALONE,
864   *           TMC2208, TMC2208_STANDALONE, TMC2209, TMC2209_STANDALONE,
865   *           TMC26X, TMC26X_STANDALONE, TMC2660, TMC2660_STANDALONE,
866   *           TMC5130, TMC5130_STANDALONE, TMC5160, TMC5160_STANDALONE
867   * :['A4988', 'A5984', 'DRV8825', 'LV8729', 'L6470', 'L6474', 'POWERSTEP01', 'TB6560', 'TB6600', 'TMC2100',
868   *      'TMC2130', 'TMC2130_STANDALONE', 'TMC2160', 'TMC2160_STANDALONE', 'TMC2208', 'TMC2208_STANDALONE', 'TMC2209', 'TMC2209_STANDALONE', 'TMC26X', 'TMC26X_STANDALONE', 'TMC2660', 'TMC2660_STANDALONE', 'TMC5130', 'TMC5130_STANDALONE', 'TMC5160', 'TMC5160_STANDALONE']
869  */
#define X_DRIVER_TYPE TMC2130
#define Y_DRIVER_TYPE TMC2130
#define Z_DRIVER_TYPE TMC2130
#define X2_DRIVER_TYPE A4988
#define Y2_DRIVER_TYPE A4988
#define Z2_DRIVER_TYPE A4988
#define Z3_DRIVER_TYPE A4988
#define Z4_DRIVER_TYPE A4988
#define I_DRIVER_TYPE A4988
#define J_DRIVER_TYPE A4988
#define K_DRIVER_TYPE A4988
#define E0_DRIVER_TYPE TMC2130
#define E1_DRIVER_TYPE TMC2130

```

If the driver used is SPI mode, you also need to enable [TMC_USE_SW_SPI](#)

`#define TMC_USE_SW_SPI`



```

EXPLORER          C Configuration.h M ×
BTT_MARLIN_PRI   Marlin > C Configuration_adv.h > ...
>.github          Marlin > Configuration_adv.h ...
>.pio             Marlin > Configuration_adv.h ...
>.vscode          Marlin > Configuration_adv.h ...
>buildroot        Marlin > Configuration_adv.h ...
>config           Marlin > Configuration_adv.h ...
>docker           Marlin > Configuration_adv.h ...
>docs             Marlin > Configuration_adv.h ...
>ini              Marlin > Configuration_adv.h ...
Marlin            Marlin > Configuration_adv.h ...
>lib              Marlin > Configuration_adv.h ...
>src              Marlin > Configuration_adv.h ...
C Configuration.h M Marlin > Configuration_adv.h ...
C Configuration_adv.h Marlin > Configuration_adv.h ...
M Makefile         Marlin > Configuration_adv.h ...
C Marlin.ino       Marlin > Configuration_adv.h ...
C Version.h        Marlin > Configuration_adv.h ...
.editorconfig      Marlin > Configuration_adv.h ...
.gitattributes     Marlin > Configuration_adv.h ...
.gitignore         Marlin > Configuration_adv.h ...
.docker-compose.yml Marlin > Configuration_adv.h ...
.get_test_targets.py Marlin > Configuration_adv.h ...
LICENSE           Marlin > Configuration_adv.h ...
M Makefile         Marlin > Configuration_adv.h ...
platformio.ini    Marlin > Configuration_adv.h ...
process-palettejson Marlin > Configuration_adv.h ...
README.md         Marlin > Configuration_adv.h ...


2901 /**
2902  * Software option for SPI driven drivers (TMC2130, TMC2160, TMC2660, TMC5130 and TMC5160).
2903  * The default SW SPI pins are defined the respective pins files,
2904  * but you can override or define them here.
2905  */
#define TMC_USE_SW_SPI
//#define TMC_SW_MOSI -1
//#define TMC_SW_MISO -1
//#define TMC_SW_SCK -1

```

4.3.5 Sensorless Homing

```

EXPLORER          Configuration.h M      Configuration_adv.h M X
BTT_MARLIN_PRI
  .github
  .pio
  .vscode
  buildroot
  config
  docker
  docs
  ini
  Marlin
    lib
    src
  Configuration_adv.h M
  Configuration.h M
  Makefile
  Marlin.ino
  Version.h
  .editorconfig
  .gitattributes
  .gitignore
  docker-compose.yml
  get_test_targets.py
  LICENSE
  Makefile
  platformio.ini
  process-palette.json
  README.md

Marlin > Configuration_adv.h > ...
3047  /**
3048   * Use StallGuard to home / probe X, Y, Z.
3049   *
3050   * TMC2130, TMC2160, TMC2209, TMC2660, TMC5130, and TMC5160 only
3051   * Connect the stepper driver's DIAG1 pin to the X/Y endstop pin.
3052   * X, Y, and Z homing will always be done in spreadCycle mode.
3053   *
3054   * X/Y/Z_STALL_SENSITIVITY is the default stall threshold.
3055   * Use M914 X Y Z to set the stall threshold at runtime:
3056   *
3057   * Sensitivity TMC2209 Others
3058   * HIGHEST     255   -64  (Too sensitive => False positive)
3059   * LOWEST       0    63  (Too insensitive => No trigger)
3060   *
3061   * It is recommended to set HOMING_BUMP_MM to { 0, 0, 0 }.
3062   *
3063   * SPI_ENDSTOPS *** Beta feature! *** TMC2130/TMC5160 Only ***
3064   * Poll the driver through SPI to determine load when homing.
3065   * Removes the need for a wire from DIAG1 to an endstop pin.
3066   *
3067   * IMPROVE_HOMING_RELIABILITY tunes acceleration and jerk when
3068   * homing and adds a guard period for endstop triggering.
3069   *
3070   * Comment *_STALL_SENSITIVITY to disable sensorless homing for that axis.
3071   */
3072 #define SENSORLESS_HOMING // StallGuard capable drivers only
3073
3074 #if EITHER(SENSORLESS_HOMING, SENSORLESS_PROBING)
3075   // TMC2209: 0...255. TMC2130: -64...63
3076 #define X_STALL_SENSITIVITY 8
3077 #define X2_STALL_SENSITIVITY X_STALL_SENSITIVITY
3078 #define Y_STALL_SENSITIVITY 8
3079 #define Y2_STALL_SENSITIVITY Y_STALL_SENSITIVITY
3080 //#define Z_STALL_SENSITIVITY 8
3081 //#define Z2_STALL_SENSITIVITY Z_STALL_SENSITIVITY
3082 //#define Z3_STALL_SENSITIVITY Z_STALL_SENSITIVITY
3083 //#define Z4_STALL_SENSITIVITY Z_STALL_SENSITIVITY
3084 //#define I_STALL_SENSITIVITY 8
3085 //#define J_STALL_SENSITIVITY 8
3086 //#define K_STALL_SENSITIVITY 8
3087 //#define SPI_ENDSTOPS           // TMC2130 only
3088 #define IMPROVE_HOMING_RELIABILITY
3089#endif

```

`#define SENSORLESS_HOMING //Turn on drive stall detection as a function of the Home limit switch.`

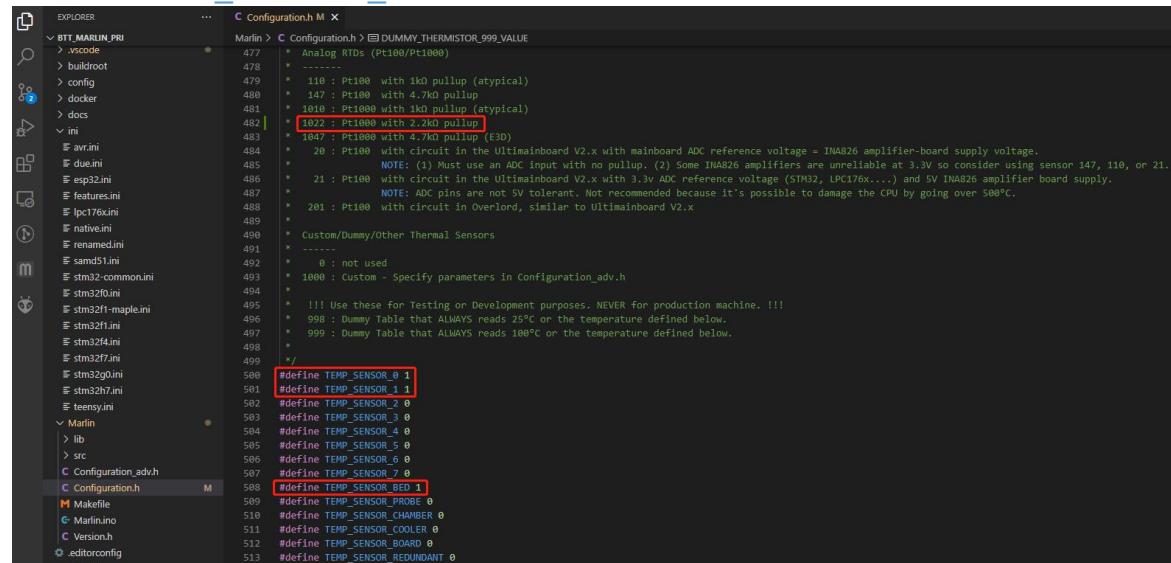
`#define xx_STALL_SENSITIVITY 8 // Set the sensitivity of stall detection. The range of TMC2209 is 0~255. The larger the value, the more sensitive it is, and it is easy to trigger falsely. When the phenomenon is Home, the axis stops before returning to the origin. The smaller the value, the less sensitive it is, and the easier it is not to trigger. Make a "Deng Deng Deng" sound. Other driving ranges are 63~64, the smaller the value, the more sensitive. #define IMPROVE_HOMING_RELIABILITY // Set the current parameter above(X_CURRENT_HOME) when returning to zero separately , so as to get the best zeroing effect`

```
#define IMPROVE_HOMING_RELIABILITY // The current parameter
(xx_CURRENT_HOME) during zeroing can be set separately above to get the
best zeroing effect
```

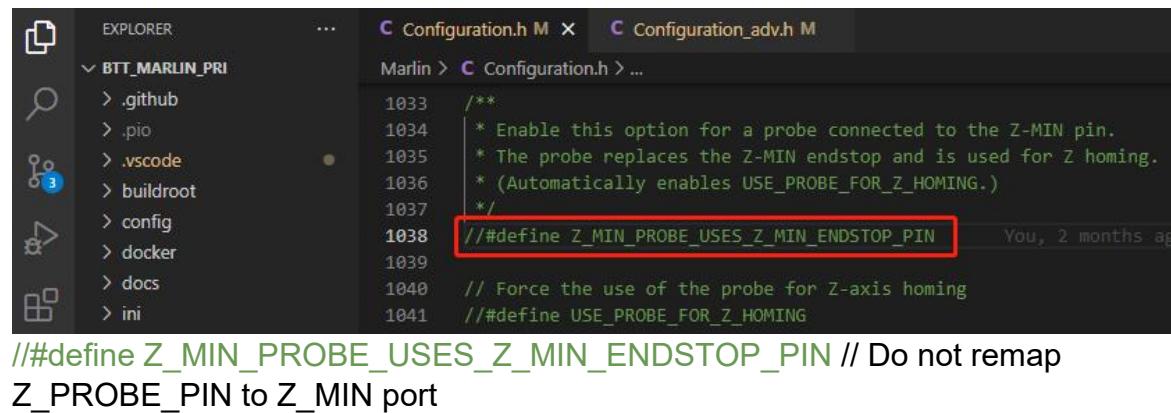
4.3.6 100K NTC or PT1000

Set the pull-up resistor of the thermistor to 4.7K (with 100K NTC) or 2.2K (with PT1000) through the jumper cap, 1 in Marlin firmware means 100K NTC + 4.7K pull-up resistor, 1022 means PT1000 + 2.2K pull-up Resistance (**Note:** The temperature accuracy read in this way will be much worse than the MAX31865).

```
#define TEMP_SENSOR_0 1
#define TEMP_SENSOR_1 1
#define TEMP_SENSOR_BED 1
```



4.3.7 BL Touch

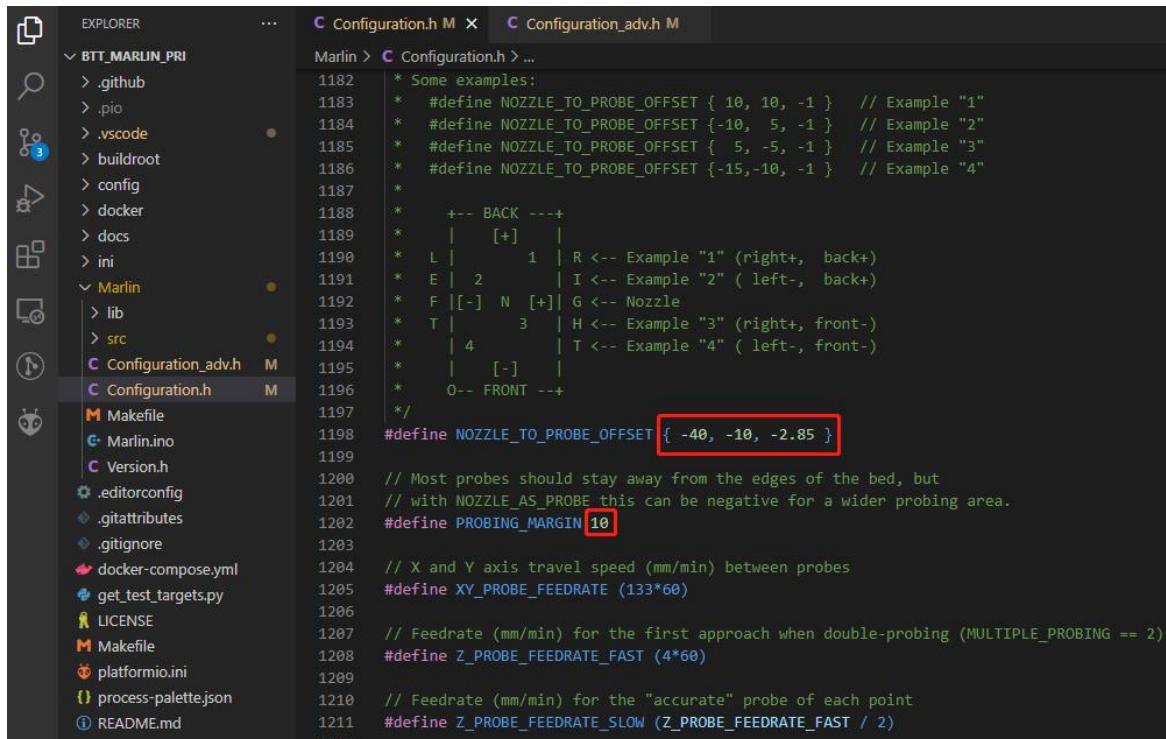


BIGTREETECH



```
EXPLORER ... Configuration.h M Configuration_adv.h M
BTT_MARLIN_PRI
  .github
  .pio
  .vscode
  buildroot
Marlin > Configuration.h > ...
1092 /**
1093 * The BLTouch probe uses a Hall effect sensor and emulates a servo.
1094 */
1095 #define BLTOUCH
1096
```

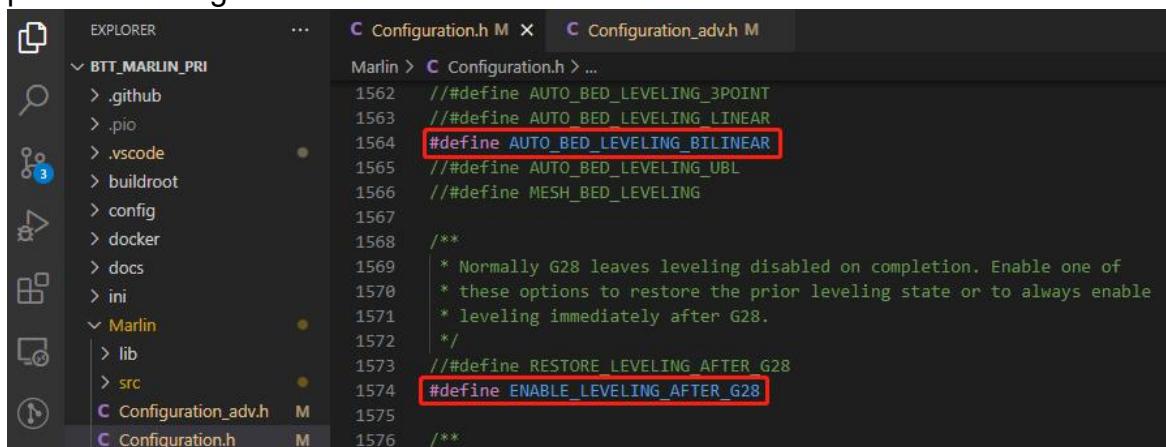
#define BLTOUCH // Enable BL Touch function



```
EXPLORER ... Configuration.h M Configuration_adv.h M
BTT_MARLIN_PRI
  .github
  .pio
  .vscode
  buildroot
  config
  docker
  docs
  ini
  Marlin
    lib
    src
  Configuration_adv.h M
  Configuration.h M
    Makefile
    Marlin.ino
    Version.h
    .editorconfig
    .gitattributes
    .gitignore
    docker-compose.yml
    get_test_targets.py
    LICENSE
    Makefile
    platformio.ini
    process-palette.json
    README.md
Marlin > Configuration.h > ...
1182 * Some examples:
1183 * #define NOZZLE_TO_PROBE_OFFSET { 10, 10, -1 } // Example "1"
1184 * #define NOZZLE_TO_PROBE_OFFSET { -10, 5, -1 } // Example "2"
1185 * #define NOZZLE_TO_PROBE_OFFSET { 5, -5, -1 } // Example "3"
1186 * #define NOZZLE_TO_PROBE_OFFSET { -15,-10, -1 } // Example "4"
1187 *
1188 * +-- BACK --+
1189 * | [+] |
1190 * | L | 1 | R <-- Example "1" (right+, back+)
1191 * | E | 2 | I <-- Example "2" (left-, back+)
1192 * | F | [-] | N | [+] | G <-- Nozzle
1193 * | T | 3 | H <-- Example "3" (right+, front-)
1194 * | 4 | T <-- Example "4" (left-, front-)
1195 *
1196 * | [-] |
1197 * 0-- FRONT --+
1198 #define NOZZLE_TO_PROBE_OFFSET { -40, -10, -2.85 }
1199
1200 // Most probes should stay away from the edges of the bed, but
1201 // with NOZZLE_AS_PROBE this can be negative for a wider probing area.
1202 #define PROBING_MARGIN 10
1203
1204 // X and Y axis travel speed (mm/min) between probes
1205 #define XY_PROBE_FEEDRATE (133*60)
1206
1207 // Feedrate (mm/min) for the first approach when double-probing (MULTIPLE_PROBING == 2)
1208 #define Z_PROBE_FEEDRATE_FAST (4*60)
1209
1210 // Feedrate (mm/min) for the "accurate" probe of each point
1211 #define Z_PROBE_FEEDRATE_SLOW (Z_PROBE_FEEDRATE_FAST / 2)
1212
```

#define NOZZLE_TO_PROBE_OFFSET { -40, -10, -2.85 } // Set up the offset of the BL Touch probe relative to the nozzle

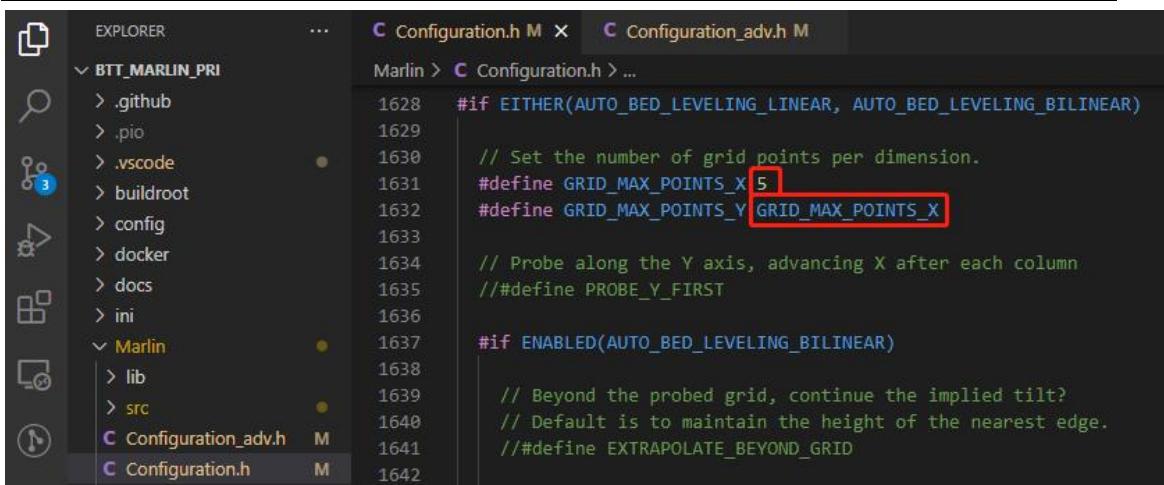
#define PROBING_MARGIN 10 // Set up the distance from the leveling detection point to the edge



```
EXPLORER ... Configuration.h M Configuration_adv.h M
BTT_MARLIN_PRI
  .github
  .pio
  .vscode
  buildroot
  config
  docker
  docs
  ini
  Marlin
    lib
    src
  Configuration_adv.h M
  Configuration.h M
    Makefile
    Marlin.ino
    Version.h
    .editorconfig
    .gitattributes
    .gitignore
    docker-compose.yml
    get_test_targets.py
    LICENSE
    Makefile
    platformio.ini
    process-palette.json
    README.md
Marlin > Configuration.h > ...
1562 //define AUTO_BED_LEVELING_3POINT
1563 //define AUTO_BED_LEVELING_LINEAR
1564 #define AUTO_BED_LEVELING_BILINEAR
1565 //define AUTO_BED_LEVELING_UBL
1566 //define MESH_BED_LEVELING
1567
1568 /**
1569 * Normally G28 leaves leveling disabled on completion. Enable one of
1570 * these options to restore the prior leveling state or to always enable
1571 * leveling immediately after G28.
1572 */
1573 //define RESTORE_LEVELING_AFTER_G28
1574 #define ENABLE_LEVELING_AFTER_G28
1575
1576 /**
```

#define AUTO_BED_LEVELING_BILINEAR // Set up leveling strategy
#define RESTORE_LEVELING_AFTER_G28 // Auto reload level compensation after Home

BIGTREETECH



```
#if EITHER(AUTO_BED_LEVELING_LINEAR, AUTO_BED_LEVELING_BILINEAR)
    // Set the number of grid points per dimension.
    #define GRID_MAX_POINTS_X 5
    #define GRID_MAX_POINTS_Y GRID_MAX_POINTS_X

    // Probe along the Y axis, advancing X after each column
    //##define PROBE_Y_FIRST

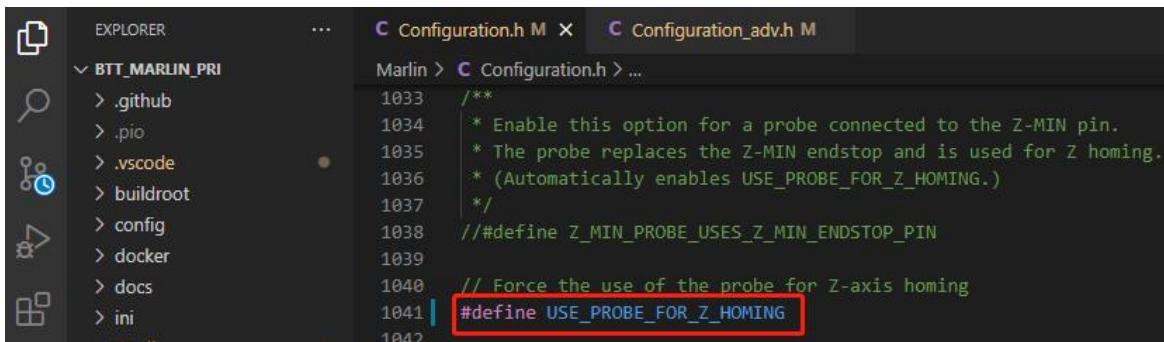
#endif // ENABLED(AUTO_BED_LEVELING_BILINEAR)

// Beyond the probed grid, continue the implied tilt?
// Default is to maintain the height of the nearest edge.
//##define EXTRAPOLATE_BEYOND_GRID
```

`#define GRID_MAX_POINTS_X 5` // Set up the number of points for leveling detection, 5 points for X-axis detection

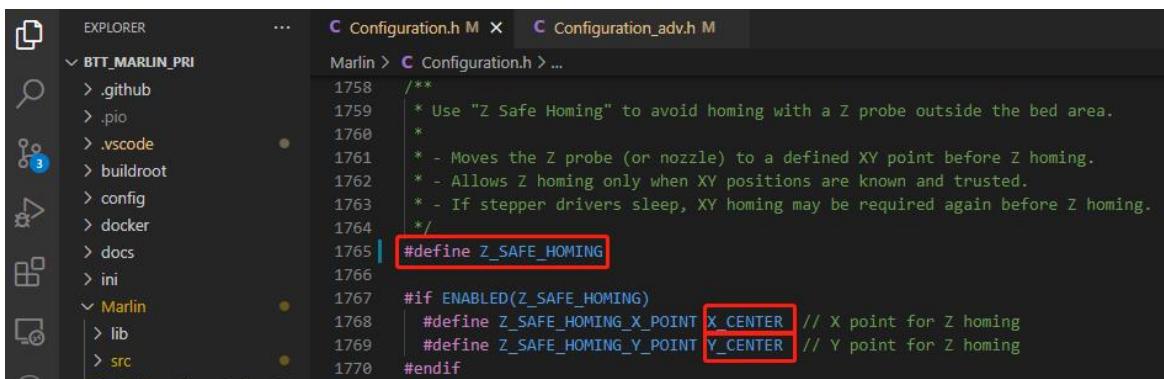
`#define GRID_MAX_POINTS_Y GRID_MAX_POINTS_X` // Y-axis probes 5 points

If you want to use BL Touch as the Z-axis limit switch, you don't need to change the connection just need to modify the firmware settings.



```
/** * Enable this option for a probe connected to the Z-MIN pin. * The probe replaces the Z-MIN endstop and is used for Z homing. * (Automatically enables USE_PROBE_FOR_Z_HOMING.) */
#ifndef USE_PROBE_FOR_Z_HOMING
```

`#define USE_PROBE_FOR_Z_HOMING` // Use Z Probe(BL Touch) as Z-axis Home Limit Switch

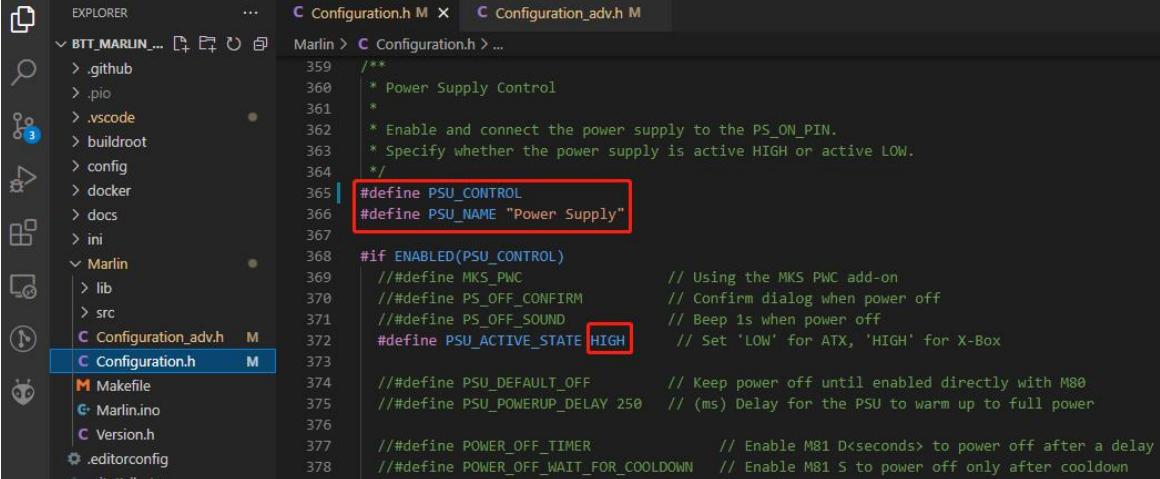


```
/** * Use "Z Safe Homing" to avoid homing with a Z probe outside the bed area.
 * - Moves the Z probe (or nozzle) to a defined XY point before Z homing.
 * - Allows Z homing only when XY positions are known and trusted.
 * - If stepper drivers sleep, XY homing may be required again before Z homing.
*/
#define Z_SAFE_HOMEING

#if ENABLED(Z_SAFE_HOMEING)
    #define Z_SAFE_HOMEING_X_POINT X_CENTER // X point for Z homing
    #define Z_SAFE_HOMEING_Y_POINT Y_CENTER // Y point for Z homing
#endif
```

`#define Z_SAFE_HOMEING` //When the Z-axis is Home, move X and Y to the specified coordinates (usually the center of the platform) to ensure that when the Z-axis is Home, the probe of the Z Probe (BL Touch) is within the scope of the platform.

4.3.8 Completed Shutdown Module (Relay V1.2)



```

EXPLORER          C Configuration.h M  C Configuration_adv.h M
BTT_MARLIN...    Marlin > C Configuration.h ...
.github           359 /**
>.pio             360   * Power Supply Control
>.vscode          361   *
>buildroot        362   * Enable and connect the power supply to the PS_ON_PIN.
>config           363   * Specify whether the power supply is active HIGH or active LOW.
>docker           364   */
>docs             365 #define PSU_CONTROL
>ini              366 #define PSU_NAME "Power Supply"
Marlin            367
  >lib
  >src
  C Configuration_adv.h M
  C Configuration.h M
  M Makefile
  C Marlin.ino
  C Version.h
  .editorconfig
  .gitattributes
  .gitignore
  docker-compose.yml
  get_test_targets.py
  LICENSE
  Makefile
  .gitkeep
  .gitkeep

```

The code block shows the `Configuration.h` file from the `BTT_MARLIN...` repository. The `#define PSU_CONTROL` and `#define PSU_NAME "Power Supply"` lines are highlighted with a red box. The `#define PSU_ACTIVE_STATE HIGH` line is also highlighted with a red box.

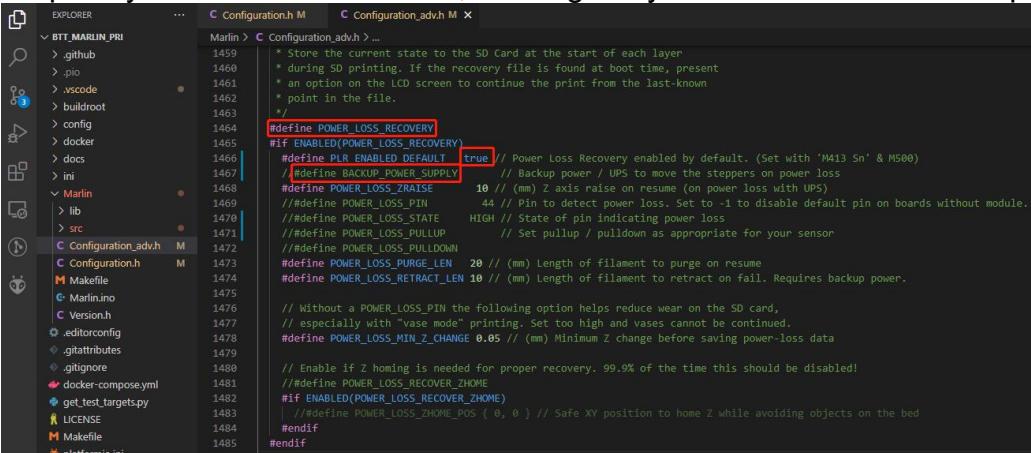
`#define PSU_CONTROL` // Turn on the control power function, you can turn on through the M80 and turn off through the M81

`#define PSU_ACTIVE_STATE HIGH` // Set up the power-on level. The Relay V1.2 module is powered on at a high level and powered off at a low level, so it needs to be set to HIGH

4.3.9 Resume Printing

There are currently two ways to realize the resume printing:

1.No external module is required, the firmware regularly saves the printing status to the SD card, and continues to print from the point saved in the SD card after a power failure and restart. The disadvantage of this method is that data is frequently written to the SD card, which greatly affects the SD card lifespan.



```

EXPLORER          C Configuration.h M  C Configuration_adv.h M
BTT_MARLIN_PRI   Marlin > C Configuration_adv.h ...
.github           1459  * Store the current state to the SD Card at the start of each layer
>.pio             1460  * during SD printing. If the recovery file is found at boot time, present
>.vscode          1461  * an option on the LCD screen to continue the print from the last-known
>buildroot        1462  * point in the file.
>config           1463  */
>docker           1464 #define POWER_LOSS_RECOVERY
>docs             1465 #if ENABLED(POWER_LOSS_RECOVERY)
>ini              1466 #define PLR_ENABLED_DEFAULT true // Power Loss Recovery enabled by default. (Set with 'M413 Sn' & M500)
>Marlin            1467 // Define BACKUP_POWER_SUPPLY
>src              1468 #define POWER_LOSS_ZRAISE 10 // (mm) Z axis raise on resume (on power loss with UPS)
>C Configuration_adv.h M
  C Configuration.h M
  M Makefile
  C Marlin.ino
  C Version.h
  .editorconfig
  .gitattributes
  .gitignore
  docker-compose.yml
  get_test_targets.py
  LICENSE
  Makefile
  .gitkeep
  .gitkeep

```

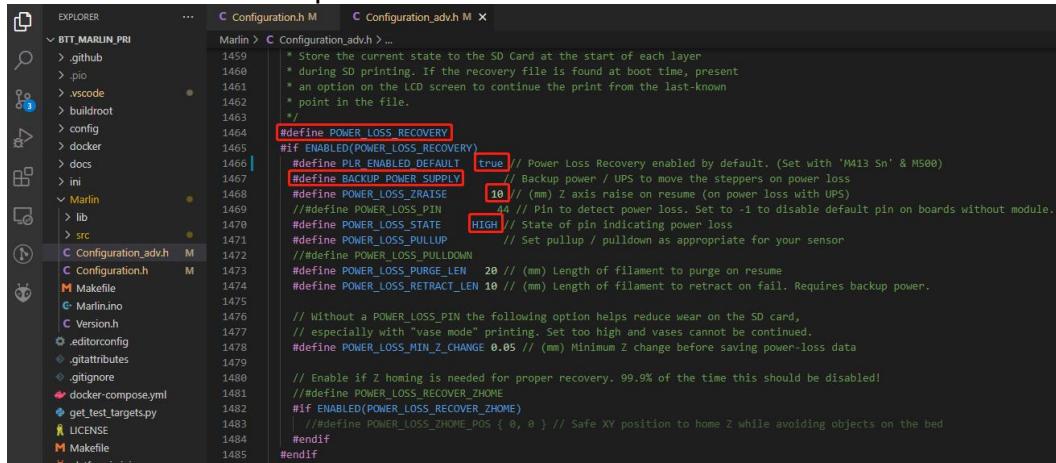
The code block shows the `Configuration.h` file from the `BTT_MARLIN_PRI` repository. The `#define POWER_LOSS_RECOVERY`, `#define PLR_ENABLED_DEFAULT true`, and `#define BACKUP_POWER_SUPPLY` lines are highlighted with a red box. The `#define POWER_LOSS_ZRAISE 10`, `#define POWER_LOSS_PIN 44`, `#define POWER_LOSS_STATE HIGH`, `#define POWER_LOSS_PULLUP`, `#define POWER_LOSS_PULLDOWN`, `#define POWER_LOSS_PURGE_LEN 20`, `#define POWER_LOSS_RETRACT_LEN 10`, `#define POWER_LOSS_MIN_Z_CHANGE 0.05`, and `#define POWER_LOSS_Z_HOME_POS { 0, 0 }` lines are also highlighted with a red box.

`#define POWER_LOSS_RECOVERY` // Enable resume printing function
`#define PLR_ENABLED_DEFAULT true` // true default to use open resume printing

2.The external module UPS 24V V1.0 provides power and sends a signal to the mainboard when it is power-off, reminding the mainboard to save the printing

BIGTREETECH

state. This method only writes data to the SD card when the power is off, and has little effect on the lifespan of the SD card .

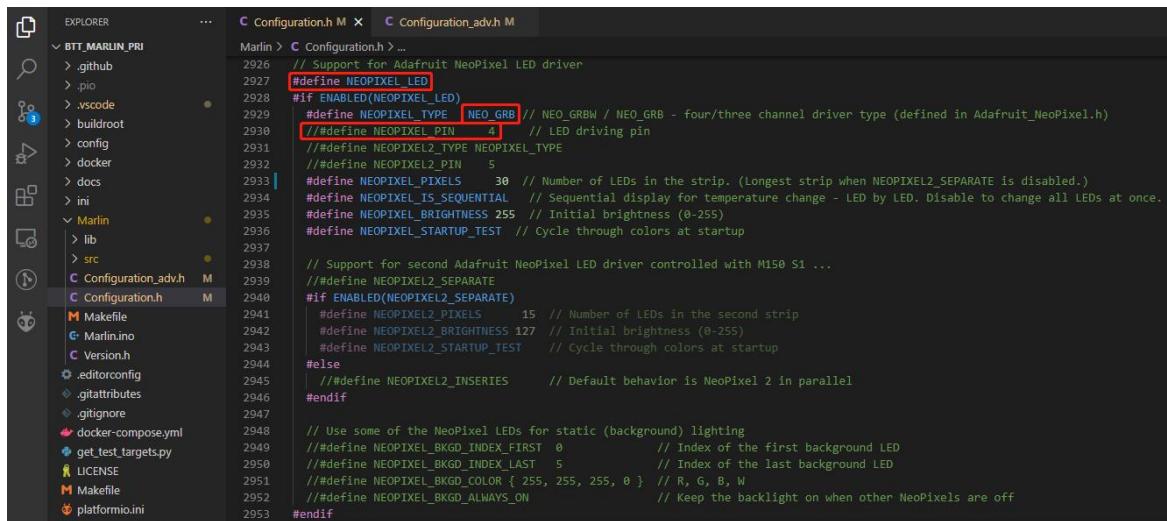


```
Marlin > C Configuration_adv.h ...
1459 * Store the current state to the SD Card at the start of each layer
1460 * during SD printing. If the recovery file is found at boot time, present
1461 * an option on the LCD screen to continue the print from the last-known
1462 * point in the file.
1463 */
1464 #define POWER_LOSS_RECOVERY
1465 #if ENABLED(POWER_LOSS_RECOVERY)
1466 #define PLR_ENABLED_DEFAULT true // Power Loss Recovery enabled by default. (Set with 'M413 Sn' & M500)
1467 #define BACKUP_POWER_SUPPLY 10 // Backup power / UPS to move the steppers on power loss
1468 #define POWER LOSS_ZRAISE 10 // (mm) Z axis raise on resume (on power loss with UPS)
1469 //#define POWER LOSS_PIN 44 // Pin to detect power loss. Set to -1 to disable default pin on boards without module.
1470 #define POWER LOSS_STATE HIGH // State of pin indicating power loss
1471 //#define POWER LOSS_PULLUP // Set pullup / pulldown as appropriate for your sensor
1472 //#define POWER LOSS_PULLDOWN
1473 #define POWER LOSS_PURGE_LEN 20 // (mm) Length of filament to purge on resume
1474 #define POWER LOSS_RETRACT_LEN 10 // (mm) Length of filament to retract on fail. Requires backup power.
1475 // Without a POWER LOSS_PIN the following option helps reduce wear on the SD card,
1476 // especially with "vase mode" printing. Set too high and vases cannot be continued.
1477 #define POWER LOSS_MIN_Z_CHANGE 0.05 // (mm) Minimum Z change before saving power-loss data
1478 // Enable if Z homing is needed for proper recovery. 99.9% of the time this should be disabled!
1479 //#define POWER LOSS_RECOVER_ZHOME
1480 #if ENABLED(POWER LOSS RECOVER_ZHOME)
1481 #endif
1482 //#define POWER LOSS_ZHOME_POS { 0, 0 } // Safe XY position to home Z while avoiding objects on the bed
1483 #endif
1484 #endif
1485 #endif
```

```
#define POWER LOSS RECOVERY // Enable resume printing function

#define PLR_ENABLED_DEFAULT true // true default to use open resume
printing
#define POWER LOSS_ZRAISE 10 // When the power is off, the nozzle is
raised by 10mm to prevent the nozzle from scalding the model
#define POWER LOSS STATE HIGH // When the UPS 24V V1.0 is working
normally, the module feedback a low level, and when the power is off, the
feedback is a high level, so it is set to HIGH
```

4.3.10 RGB Light



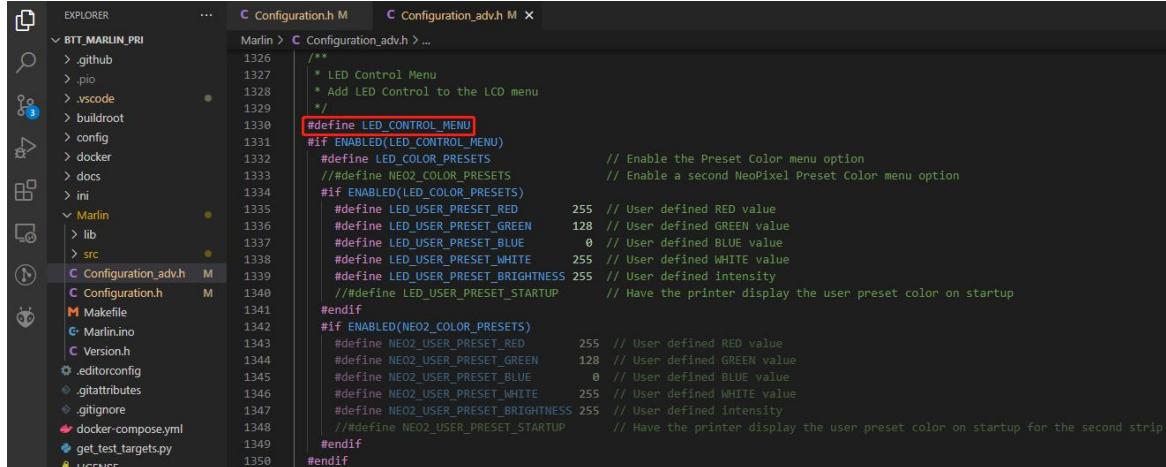
```
Marlin > C Configuration.h ...
2926 // Support for Adafruit NeoPixel LED driver
2927 #define NEOPIXEL LED
2928 #if ENABLED(NEOPIXEL LED)
2929 #define NEOPIXEL_TYPE NEO_GRB // NEO_GRBW / NEO_GRB - four/three channel driver type (defined in Adafruit_NeoPixel.h)
2930 //#define NEOPIXEL PIN 4 // LED driving pin
2931 //#define NEOPIXEL2_TYPE NEOPIXEL_TYPE
2932 //#define NEOPIXEL2_PIN 5
2933 #define NEOPIXEL_PIXELS 30 // Number of LEDs in the strip. (Longest strip when NEOPIXEL2_SEPARATE is disabled.)
2934 #define NEOPIXEL_IS_SEQUENTIAL // Sequential display for temperature change - LED by LED. Disable to change all LEDs at once.
2935 #define NEOPIXEL_BRIGHTNESS 255 // Initial brightness (0-255)
2936 #define NEOPIXEL_STARTUP_TEST // Cycle through colors at startup
2937
2938 // Support for second Adafruit NeoPixel LED driver controlled with M150 S1 ...
2939 //#define NEOPIXEL2_SEPARATE
2940 #if ENABLED(NEOPIXEL2_SEPARATE)
2941 #define NEOPIXEL2_PIXELS 15 // Number of LEDs in the second strip
2942 #define NEOPIXEL2_BRIGHTNESS 127 // Initial brightness (0-255)
2943 #define NEOPIXEL2_STARTUP_TEST // Cycle through colors at startup
2944 #else
2945 //#define NEOPIXEL2_INSERIES // Default behavior is NeoPixel 2 in parallel
2946 #endif
2947
2948 // Use some of the NeoPixel LEDs for static (background) lighting
2949 //#define NEOPIXEL_BKGD_INDEX_FIRST 0 // Index of the first background LED
2950 //#define NEOPIXEL_BKGD_INDEX_LAST 5 // Index of the last background LED
2951 //##define NEOPIXEL_BKGD_COLOR { 255, 255, 255, 0 } // R, G, B, W
2952 //##define NEOPIXEL_BKGD_ALWAYS_ON // Keep the backlight on when other NeoPixels are off
2953 #endif
```

```
#define NEOPIXEL LED // Enable Neopixel function
#define NEOPIXEL_TYPE NEO_GRB // Set up the type of lights
##define NEOPIXEL PIN 4 // Mask the PIN setting, use the correct signal line in
the motherboard pin file
```

```
#define NEOPIXEL_PIXELS 30 // Quantity of lights
```

`#define NEOPIXEL_STARTUP_TEST // When the machine is turned on, it will display three colors of red, green and blue in sequence, which is convenient for testing.`

If you enable LCD2004, 12864, mini12864 and other monitors, you can also enable the RGB control menu on the interface



```

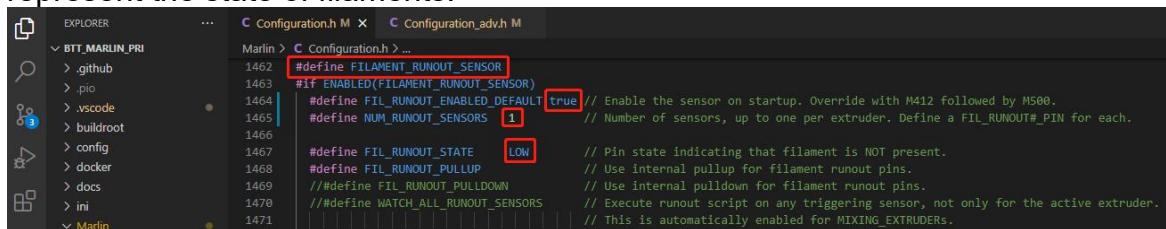
EXPLORER          C Configuration.h M   C Configuration_adv.h M
BTT_MARLIN_PRI
> .github
> .pio
> .vscode
> buildroot
> config
> docker
> docs
> ini
> Marlin
> lib
> src
Configuration_adv.h M
Configuration.h M
Marlin > C Configuration.h ...
1326  /**
1327   * LED Control Menu
1328   * Add LED Control to the LCD menu
1329   */
1330 #define LED_CONTROL_MENU
1331 #if ENABLED(LED_CONTROL_MENU)
1332   #define LED_COLOR_PRESETS           // Enable the Preset Color menu option
1333   // #define NEO_PIXEL_COLOR_PRESETS    // Enable a second Neopixel Preset Color menu option
1334   #if ENABLED(LED_COLOR_PRESETS)
1335     #define LED_USER_PRESET_RED      255 // User defined RED value
1336     #define LED_USER_PRESET_GREEN    128 // User defined GREEN value
1337     #define LED_USER_PRESET_BLUE     0  // User defined BLUE value
1338     #define LED_USER_PRESET_WHITE    255 // User defined WHITE value
1339     #define LED_USER_PRESET_BRIGHTNESS 255 // User defined intensity
1340   #endif
1341   #if ENABLED(NEO2_COLOR_PRESETS)
1342     #define NEO2_USER_PRESET_RED     255 // User defined RED value
1343     #define NEO2_USER_PRESET_GREEN   128 // User defined GREEN value
1344     #define NEO2_USER_PRESET_BLUE    0  // User defined BLUE value
1345     #define NEO2_USER_PRESET_WHITE   255 // User defined WHITE value
1346     #define NEO2_USER_PRESET_BRIGHTNESS 255 // User defined intensity
1347   #endif
1348   // #define NEO2_USER_PRESET_STARTUP // Have the printer display the user preset color on startup
1349 #endiff
1350 #endif
1351
1352
1353
1354
1355
1356
1357
1358
1359
1360
1361
1362
1363
1364
1365
1366
1367
1368
1369
1370
1371
1372
1373
1374
1375
1376
1377
1378
1379
1380
1381
1382
1383
1384
1385
1386
1387
1388
1389
1390
1391
1392
1393
1394
1395
1396
1397
1398
1399
1400
1401
1402
1403
1404
1405
1406
1407
1408
1409
1410
1411
1412
1413
1414
1415
1416
1417
1418
1419
1420
1421
1422
1423
1424
1425
1426
1427
1428
1429
1430
1431
1432
1433
1434
1435
1436
1437
1438
1439
1440
1441
1442
1443
1444
1445
1446
1447
1448
1449
1450
1451
1452
1453
1454
1455
1456
1457
1458
1459
1460
1461
1462
1463
1464
1465
1466
1467
1468
1469
1470
1471

```

`#define LED_CONTROL_MENU // Add a menu to control the LED color on the screen`

4.3.11 Filament Break Detection

Ordinary material break detection module is generally designed by a mechanical switch, the module gives the motherboard a constant high and low level to represent the state of filaments.



```

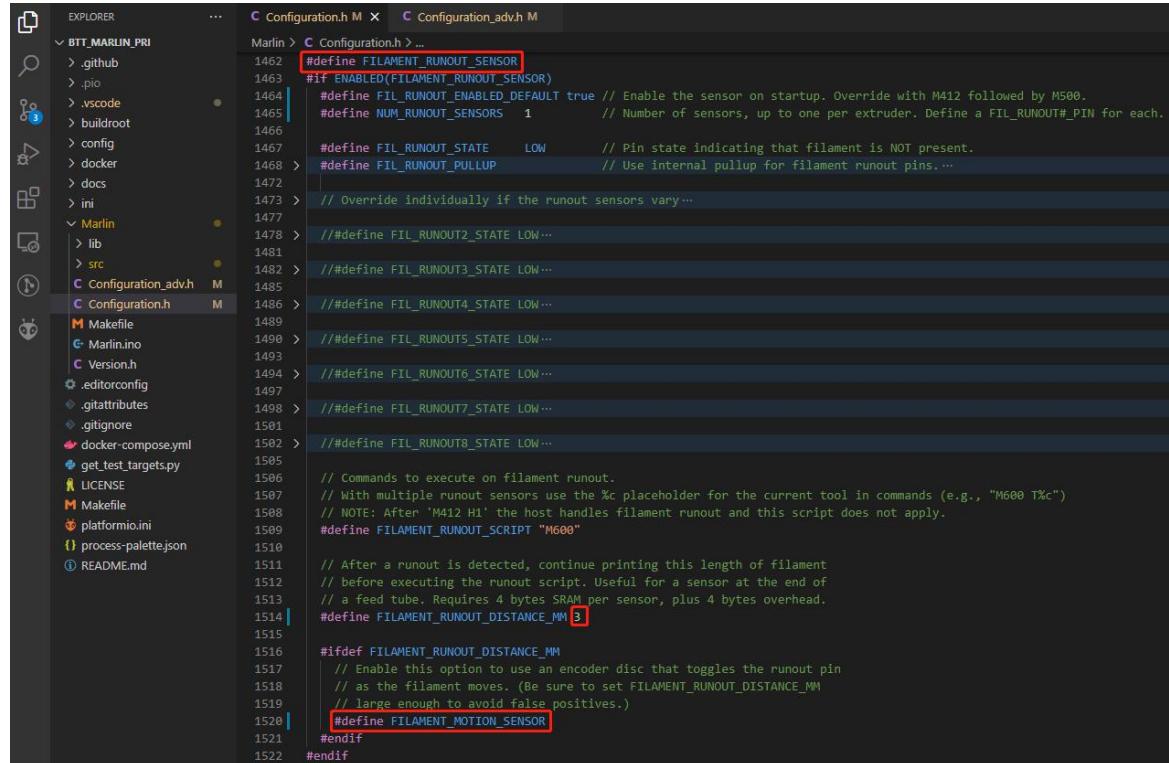
EXPLORER          C Configuration.h M   C Configuration.h M
BTT_MARLIN_PRI
> .github
> .pio
> .vscode
> buildroot
> config
> docker
> docs
> ini
> Marlin
Configuration.h M
Marlin > C Configuration.h ...
1462 #define FILAMENT_RUNOUT_SENSOR
1463 #if ENABLED(FILAMENT_RUNOUT_SENSOR)
1464   #define FIL_RUNOUT_ENABLED_DEFAULT true // Enable the sensor on startup. Override with M412 followed by M500.
1465   #define NUM_RUNOUT_SENSORS 1 // Number of sensors, up to one per extruder. Define a FIL_RUNOUT#_PIN for each.
1466
1467   #define FIL_RUNOUT_STATE LOW // Pin state indicating that filament is NOT present.
1468   // #define FIL_RUNOUT_PULLUP // Use internal pullup for filament runout pins.
1469   // #define FIL_RUNOUT_PULLDOWN // Use internal pulldown for filament runout pins.
1470   // #define WATCH_ALL_RUNOUT_SENSORS // Execute runout script on any triggering sensor, not only for the active extruder.
1471   // This is automatically enabled for MIXING_EXTRUDERS.

```

`#define FILAMENT_RUNOUT_SENSOR // Enable filament detection function
#define FIL_RUNOUT_ENABLED_DEFAULT true // true is on by default
#define NUM_RUNOUT_SENSORS 1 // Quantity of filaments detection sensors
#define FIL_RUNOUT_STATE LOW // The level state when the filaments are abnormal, set up according to the actual situation of the module. If the module sends a low level when the consumables are abnormal, set it to LOW.`

4.3.12 Smart Filament Sensor(SFS V1.0)

The Smart Filament Sensor will continuously send a jumping level signal when the filaments pass normally. When abnormal conditions such as material blockage/disconnection occur, the filaments cannot pass through the SFS normally, and the module cannot send a jumping signal to the mainboard, which thus knows that the filaments are abnormal.



```

EXPLORER          C Configuration.h M X C Configuration_adv.h M
Marlin > C Configuration.h > ...
1462 #define FILAMENT_RUNOUT_SENSOR
1463 #if ENABLED(FILAMENT_RUNOUT_SENSOR)
1464 #define FILAMENT_RUNOUT_ENABLED_DEFAULT true // Enable the sensor on startup. Override with M412 followed by M500.
1465 #define NUM_RUNOUT_SENSORS 1 // Number of sensors, up to one per extruder. Define a FIL_RUNOUT#_PIN for each.
1466
1467 #define FIL_RUNOUT_STATE LOW // Pin state indicating that filament is NOT present.
1468 #define FIL_RUNOUT_PULLUP // Use internal pullup for filament runout pins...
1469
1470 // Override individually if the runout sensors vary...
1471
1472 // #define FIL_RUNOUT2_STATE LOW...
1473
1474 // #define FIL_RUNOUT3_STATE LOW...
1475
1476 // #define FIL_RUNOUT4_STATE LOW...
1477
1478 // #define FIL_RUNOUT5_STATE LOW...
1479
1480 // #define FIL_RUNOUT6_STATE LOW...
1481
1482 // #define FIL_RUNOUT7_STATE LOW...
1483
1484 // #define FIL_RUNOUT8_STATE LOW...
1485
1486 // Commands to execute on filament runout.
1487 // With multiple runout sensors use the %c placeholder for the current tool in commands (e.g., "M600 T%c")
1488 // NOTE: After "M412 H" the host handles filament runout and this script does not apply.
1489 #define FILAMENT_RUNOUT_SCRIPT "M600"
1490
1491 // After a runout is detected, continue printing this length of filament
1492 // before executing the runout script. Useful for a sensor at the end of
1493 // a feed tube. Requires 4 bytes SRAM per sensor, plus 4 bytes overhead.
1494 #define FILAMENT_RUNOUT_DISTANCE_MM 3
1495
1496 // If defined, this option uses an encoder disc that toggles the runout pin
1497 // as the filament moves. (Be sure to set FILAMENT_RUNOUT_DISTANCE_MM
1498 // large enough to avoid false positives.)
1499 #define FILAMENT_MOTION_SENSOR
1500
1501 #endif
1502 #endif
1503
1504
1505
1506
1507
1508
1509
1510
1511
1512
1513
1514
1515
1516
1517
1518
1519
1520
1521
1522

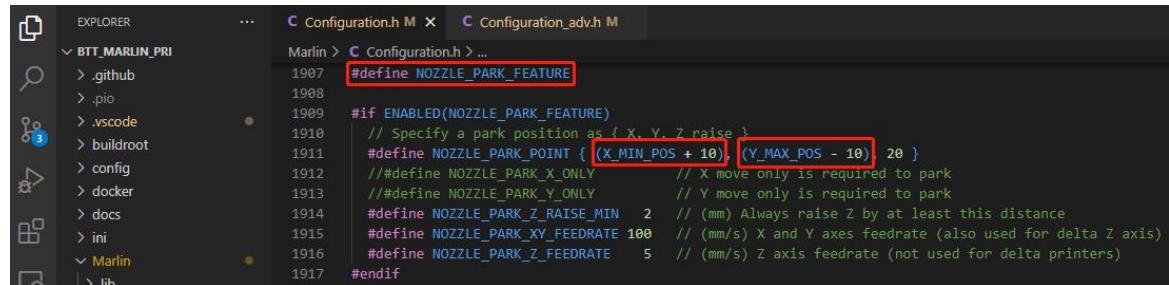
```

```

#define FILAMENT_MOTION_SENSOR // Set filament sensor to encoder type
#define FILAMENT_RUNOUT_DISTANCE_MM 7 // Set up the detection sensitivity. The recommended setting for SFS V1.0 is 7mm. If there is no level jump within 7mm of the filaments, it means that the filaments are abnormal.

```

Filaments detection also needs to set up the action after the abnormal suspension of the filaments through the following two places.



```

EXPLORER          C Configuration.h M X C Configuration_adv.h M
Marlin > C Configuration.h > ...
1907 #define NOZZLE_PARK_FEATURE
1908
1909 #if ENABLED(NOZZLE_PARK_FEATURE)
1910 // Specify a park position as { X, Y, Z raise }
1911 #define NOZZLE_PARK_POINT { (X_MIN_POS + 10), (Y_MAX_POS - 10), 20 }
1912 // #define NOZZLE_PARK_X_ONLY // X move only is required to park
1913 // #define NOZZLE_PARK_Y_ONLY // Y move only is required to park
1914 #define NOZZLE_PARK_Z_RAISE_MIN 2 // (mm) Always raise Z by at least this distance
1915 #define NOZZLE_PARK_XY_FEEDRATE 100 // (mm/s) X and Y axes feedrate (also used for delta Z axis)
1916 #define NOZZLE_PARK_Z_FEEDRATE 5 // (mm/s) Z axis feedrate (not used for delta printers)
1917 #endif

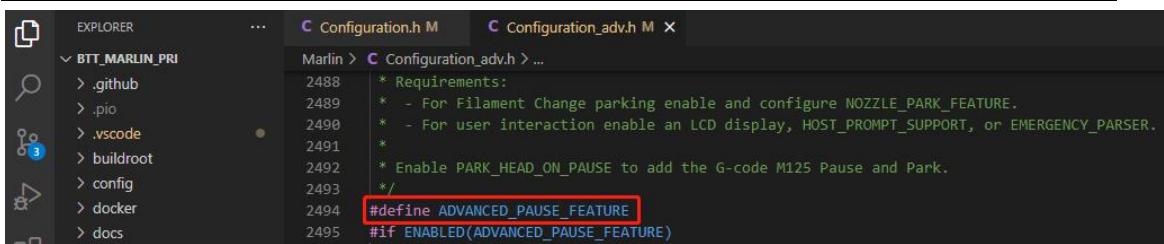
```

```

#define NOZZLE_PARK_FEATURE // Nozzle Pause Function
#define NOZZLE_PARK_POINT { (X_MIN_POS + 10), (Y_MAX_POS - 10), 20 }
// Set the X, Y coordinates and the height of the Z axis when the nozzle is paused

```

BIGTREETECH



The screenshot shows the VS Code interface with two tabs open: Configuration.h M and Configuration_adv.h M. The Configuration.h file contains code related to filament parking and pause features. The Configuration_adv.h file contains definitions for serial ports and baud rates. Several lines of code are highlighted with red boxes.

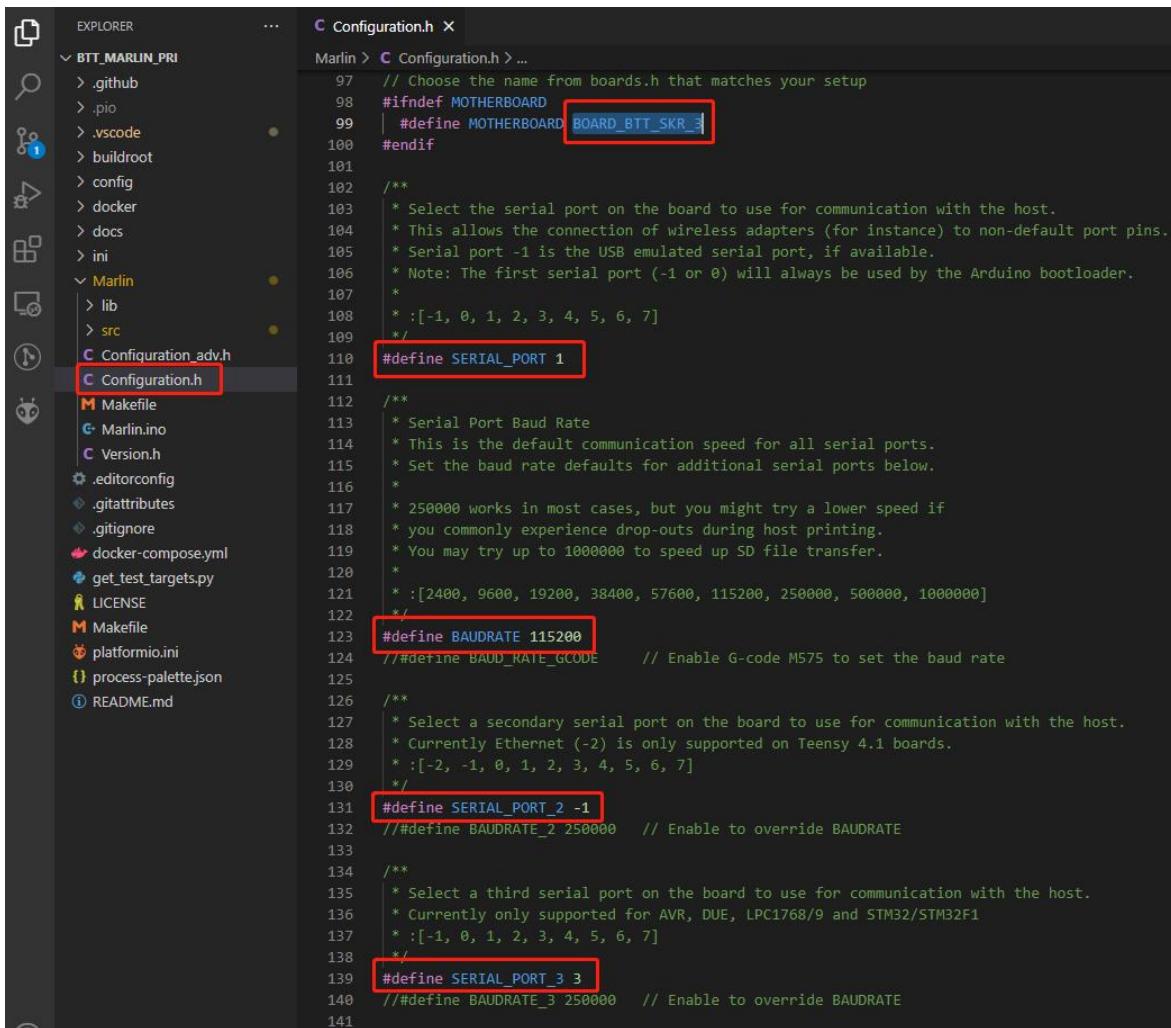
```
Configuration.h M
Marlin > Configuration_adv.h ...
2488 * Requirements:
2489 * - For Filament Change parking enable and configure NOZZLE_PARK_FEATURE.
2490 * - For user interaction enable an LCD display, HOST_PROMPT_SUPPORT, or EMERGENCY_PARSER.
2491 *
2492 * Enable PARK_HEAD_ON_PAUSE to add the G-code M125 Pause and Park.
2493 */
2494 #define ADVANCED_PAUSE_FEATURE
2495 #if ENABLED(ADVANCED_PAUSE_FEATURE)

Configuration_adv.h M
Marlin > Configuration.h ...
97 // Choose the name from boards.h that matches your setup
98 #ifndef MOTHERBOARD
99 | #define MOTHERBOARD BOARD_BTT_SKR_3
100 #endif
101 /**
102 * Select the serial port on the board to use for communication with the host.
103 * This allows the connection of wireless adapters (for instance) to non-default port pins.
104 * Serial port -1 is the USB emulated serial port, if available.
105 * Note: The first serial port (-1 or 0) will always be used by the Arduino bootloader.
106 *
107 * :[-1, 0, 1, 2, 3, 4, 5, 6, 7]
108 */
109 #define SERIAL_PORT_1
110 /**
111 * Serial Port Baud Rate
112 * This is the default communication speed for all serial ports.
113 * Set the baud rate defaults for additional serial ports below.
114 *
115 * 250000 works in most cases, but you might try a lower speed if
116 * you commonly experience drop-outs during host printing.
117 * You may try up to 1000000 to speed up SD file transfer.
118 *
119 * :[2400, 9600, 19200, 38400, 57600, 115200, 250000, 500000, 1000000]
120 */
121 #define BAUDRATE 115200
122 //##define BAUD_RATE_GCODE // Enable G-code M575 to set the baud rate
123 /**
124 * Select a secondary serial port on the board to use for communication with the host.
125 * Currently Ethernet (-2) is only supported on Teensy 4.1 boards.
126 * :[-2, -1, 0, 1, 2, 3, 4, 5, 6, 7]
127 */
128 #define SERIAL_PORT_2 -1
129 //##define BAUDRATE_2 250000 // Enable to override BAUDRATE
130 /**
131 * Select a third serial port on the board to use for communication with the host.
132 * Currently only supported for AVR, DUE, LPC1768/9 and STM32/STM32F1
133 * :[-1, 0, 1, 2, 3, 4, 5, 6, 7]
134 */
135 #define SERIAL_PORT_3 3
136 //##define BAUDRATE_3 250000 // Enable to override BAUDRATE
```

#define ADVANCED_PAUSE_FEATURE // You can set parameters such as the length and speed of filament retraction during pause, and the length and speed of filament extrusion after continuing to print.

4.3.13 ESP3D

Just set the correct "SERIAL_PORT" and "BAUDRATE" in Marlin. The serial port for communication between ESP8266 and Marlin on the motherboard is UART3, so set SERIAL_PORT to 3.



The screenshot shows the VS Code interface with two tabs open: Configuration.h M and Configuration_adv.h M. The Configuration.h file contains definitions for the MOTHERBOARD and SERIAL_PORT settings. The Configuration_adv.h file contains definitions for BAUDRATE and SERIAL_PORT settings. Several lines of code are highlighted with red boxes.

```
Configuration.h M
Marlin > Configuration.h ...
97 // Choose the name from boards.h that matches your setup
98 #ifndef MOTHERBOARD
99 | #define MOTHERBOARD BOARD_BTT_SKR_3
100 #endif
101 /**
102 * Select the serial port on the board to use for communication with the host.
103 * This allows the connection of wireless adapters (for instance) to non-default port pins.
104 * Serial port -1 is the USB emulated serial port, if available.
105 * Note: The first serial port (-1 or 0) will always be used by the Arduino bootloader.
106 *
107 * :[-1, 0, 1, 2, 3, 4, 5, 6, 7]
108 */
109 #define SERIAL_PORT_1
110 /**
111 * Serial Port Baud Rate
112 * This is the default communication speed for all serial ports.
113 * Set the baud rate defaults for additional serial ports below.
114 *
115 * 250000 works in most cases, but you might try a lower speed if
116 * you commonly experience drop-outs during host printing.
117 * You may try up to 1000000 to speed up SD file transfer.
118 *
119 * :[2400, 9600, 19200, 38400, 57600, 115200, 250000, 500000, 1000000]
120 */
121 #define BAUDRATE 115200
122 //##define BAUD_RATE_GCODE // Enable G-code M575 to set the baud rate
123 /**
124 * Select a secondary serial port on the board to use for communication with the host.
125 * Currently Ethernet (-2) is only supported on Teensy 4.1 boards.
126 * :[-2, -1, 0, 1, 2, 3, 4, 5, 6, 7]
127 */
128 #define SERIAL_PORT_2 -1
129 //##define BAUDRATE_2 250000 // Enable to override BAUDRATE
130 /**
131 * Select a third serial port on the board to use for communication with the host.
132 * Currently only supported for AVR, DUE, LPC1768/9 and STM32/STM32F1
133 * :[-1, 0, 1, 2, 3, 4, 5, 6, 7]
134 */
135 #define SERIAL_PORT_3 3
136 //##define BAUDRATE_3 250000 // Enable to override BAUDRATE

Configuration_adv.h M
Marlin > Configuration.h ...
97 // Choose the name from boards.h that matches your setup
98 #ifndef MOTHERBOARD
99 | #define MOTHERBOARD BOARD_BTT_SKR_3
100 #endif
101 /**
102 * Select the serial port on the board to use for communication with the host.
103 * This allows the connection of wireless adapters (for instance) to non-default port pins.
104 * Serial port -1 is the USB emulated serial port, if available.
105 * Note: The first serial port (-1 or 0) will always be used by the Arduino bootloader.
106 *
107 * :[-1, 0, 1, 2, 3, 4, 5, 6, 7]
108 */
109 #define SERIAL_PORT_1
110 /**
111 * Serial Port Baud Rate
112 * This is the default communication speed for all serial ports.
113 * Set the baud rate defaults for additional serial ports below.
114 *
115 * 250000 works in most cases, but you might try a lower speed if
116 * you commonly experience drop-outs during host printing.
117 * You may try up to 1000000 to speed up SD file transfer.
118 *
119 * :[2400, 9600, 19200, 38400, 57600, 115200, 250000, 500000, 1000000]
120 */
121 #define BAUDRATE 115200
122 //##define BAUD_RATE_GCODE // Enable G-code M575 to set the baud rate
123 /**
124 * Select a secondary serial port on the board to use for communication with the host.
125 * Currently Ethernet (-2) is only supported on Teensy 4.1 boards.
126 * :[-2, -1, 0, 1, 2, 3, 4, 5, 6, 7]
127 */
128 #define SERIAL_PORT_2 -1
129 //##define BAUDRATE_2 250000 // Enable to override BAUDRATE
130 /**
131 * Select a third serial port on the board to use for communication with the host.
132 * Currently only supported for AVR, DUE, LPC1768/9 and STM32/STM32F1
133 * :[-1, 0, 1, 2, 3, 4, 5, 6, 7]
134 */
135 #define SERIAL_PORT_3 3
136 //##define BAUDRATE_3 250000 // Enable to override BAUDRATE
```

You can get the latest ESP3D firmware at <https://github.com/luc-github/ESP3D>, compile your own binary, rename it to "esp3d.bin" and copy it to the root directory

of the SD card, plug it into the motherboard and then Reset, the bootloader in the motherboard will automatically update the esp3d.bin to the ESP8266, and the file will be renamed to "ESP3D.CUR" after the update is completed.

4.4 Compile the Firmware

1. Click "√" in the status bar at the bottom to compile the firmware.



2. After the compilation is completed, the "firmware.bin" file will be generated, copy it to the SD card to update the firmware.

```
PROBLEMS 1 OUTPUT DEBUG CONSOLE TERMINAL GITLENS

Indexing .pio\build\STM32H743Vx_btt\libFrameworkArduino.a
Linking .pio\build\STM32H743Vx_btt\firmware.elf
Checking size .pio\build\STM32H743Vx_btt\firmware.elf
Advanced Memory Usage is available via "PlatformIO Home > Project Inspect"
RAM: [ ] 1.7% (used 18088 bytes from 1048576 bytes)
Flash: [= ] 10.9% (used 228120 bytes from 2097152 bytes)
Building .pio\build\STM32H743Vx_btt\firmware.bin
===== [SUCCESS] Took 95.65 seconds =====

Environment Status Duration
STM32H743Vx_btt SUCCESS 00:01:35.650
===== 1 succeeded in 00:01:35.650 =====

Terminal will be reused by tasks, press any key to close it.
```

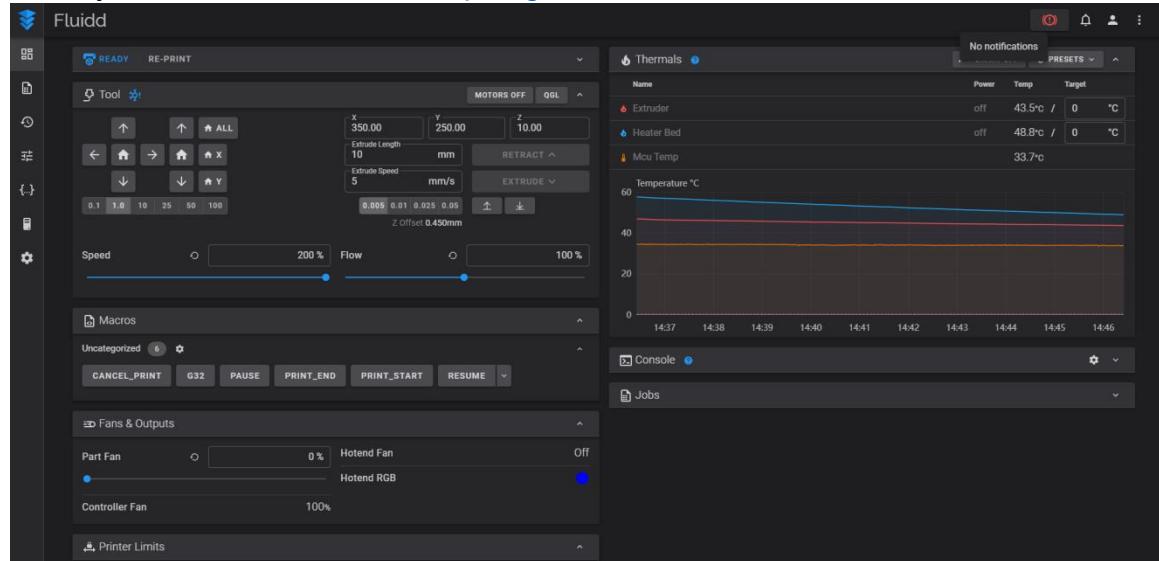
5. Klipper

5.1 Preparation

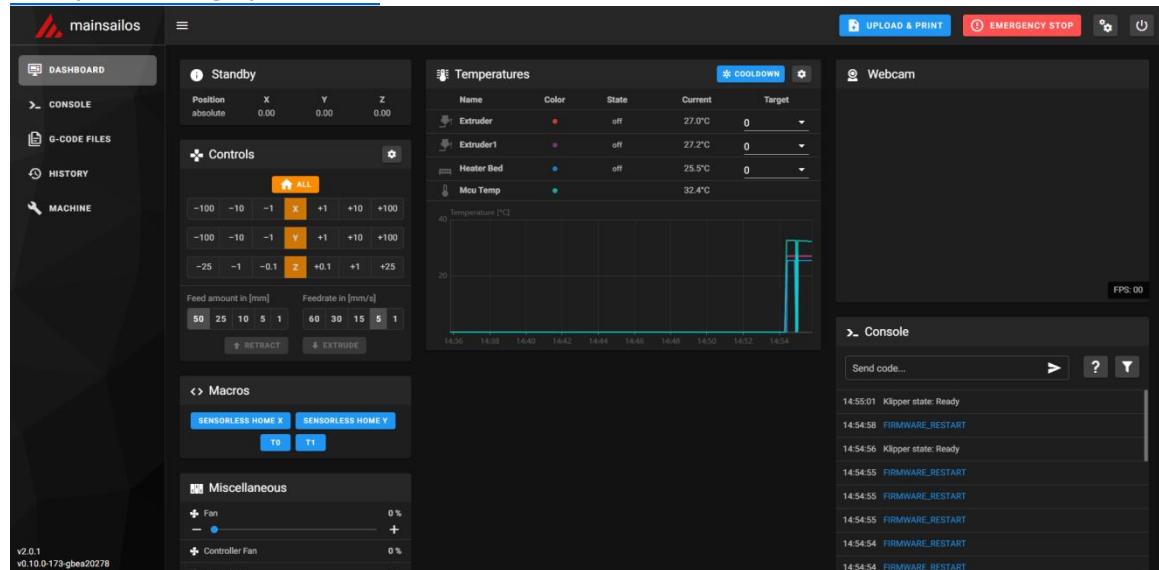
5.1.1 Download System Image

Download the system image with your favorite WebUI built-in, currently, the mainstream ones are Fluiid, Mainsail, etc.

The System of Built-in Fluiid:<https://github.com/fluiid-core/FluiidPI/releases>



The System of Built-in Mainsail:<https://github.com/mainsail-crew/MainsailOS/releases>



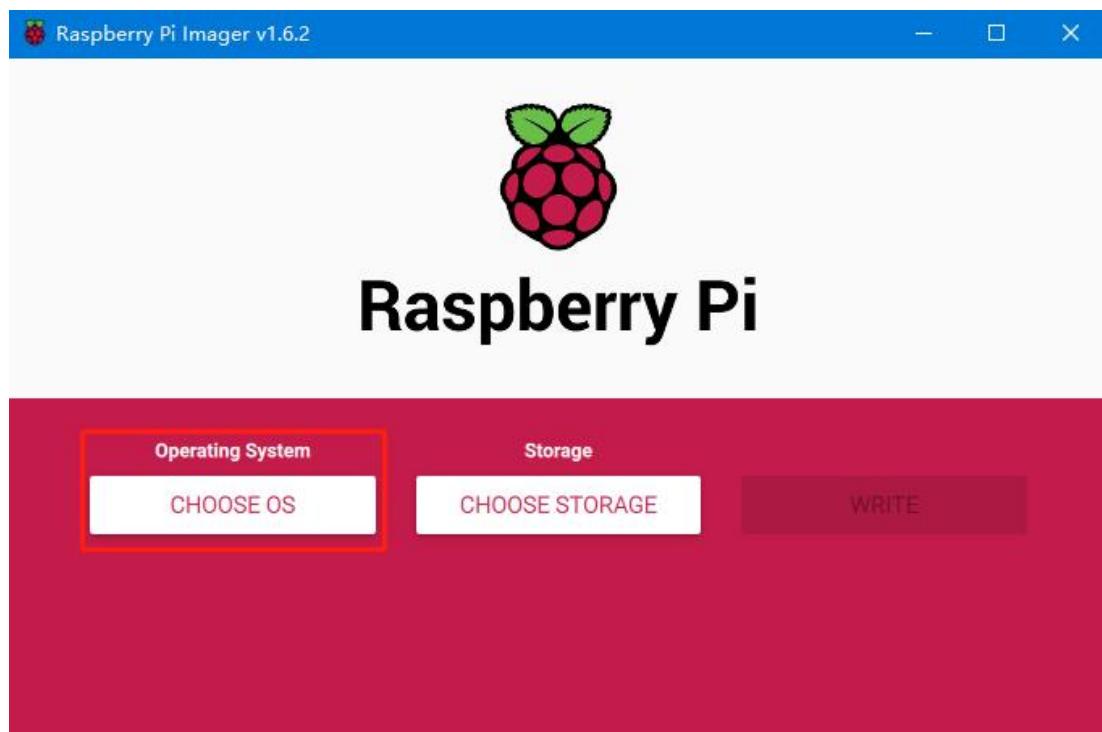
or refer to [Klipper official installation instructions](#) Use Octoprint

5.1.2 Download and Install Raspberry Pi Imager

Download and install the official burning software for Raspberry Pi:
<https://www.raspberrypi.com/software/>

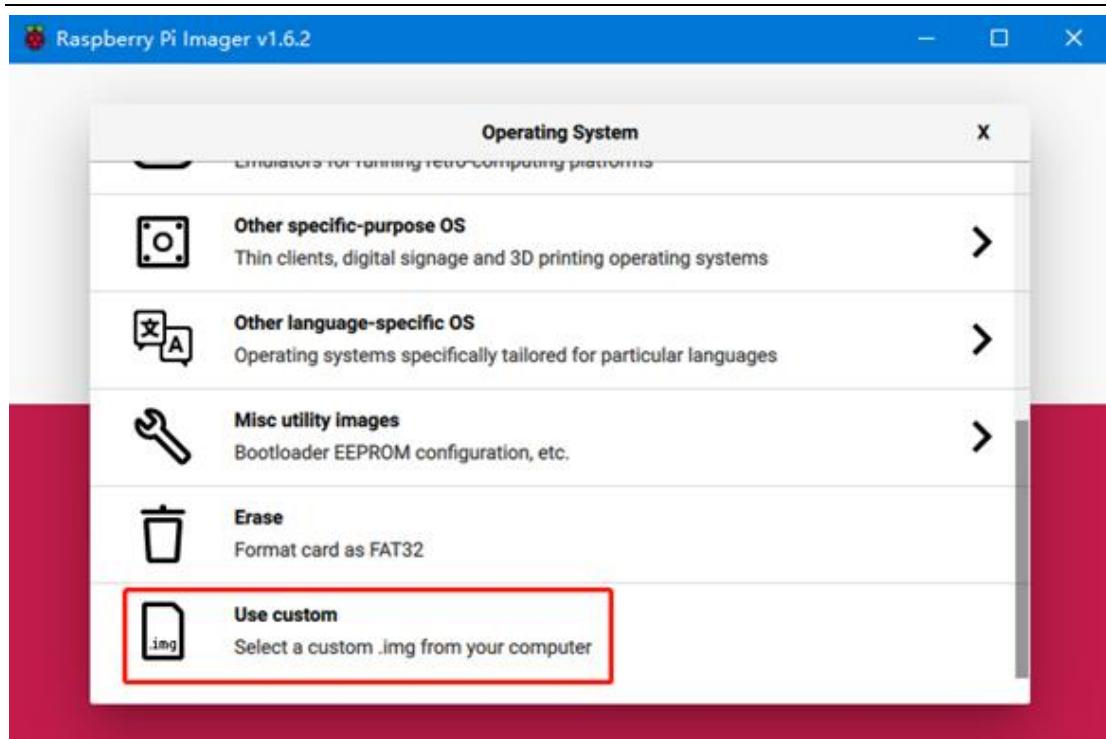
5.2 Burn Image

1. Insert the Micro SD card into the computer through the card reader.
2. Select System.

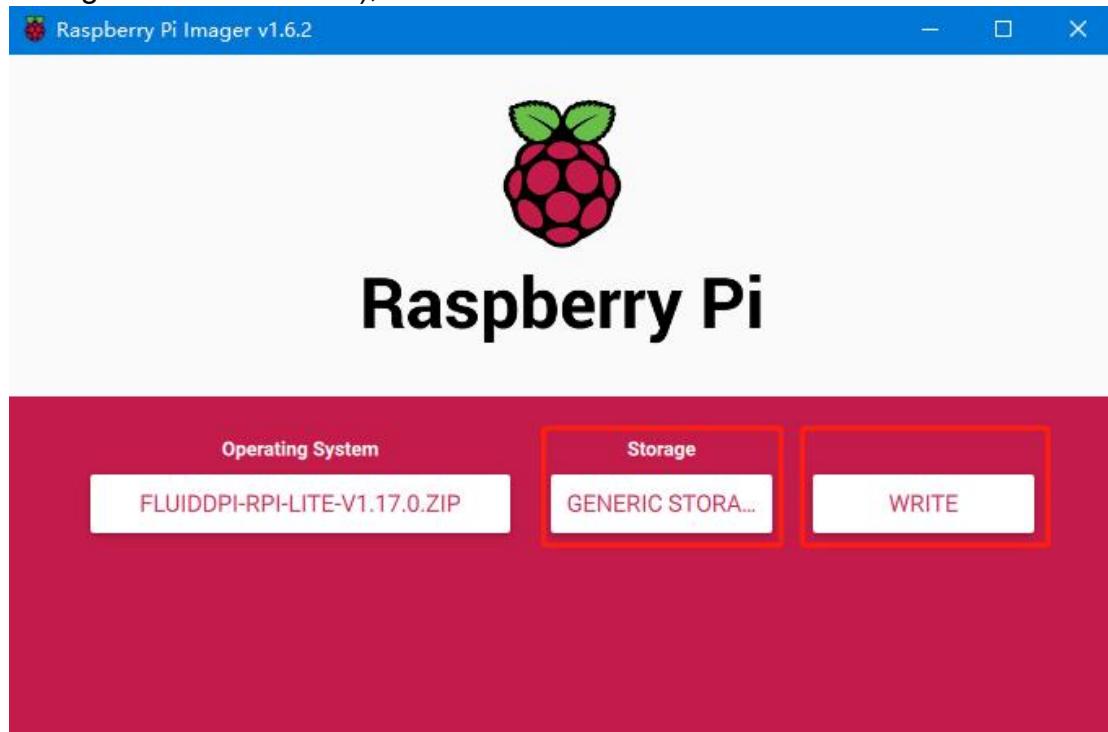


3. Select User Defined, and then select the image downloaded to your computer.

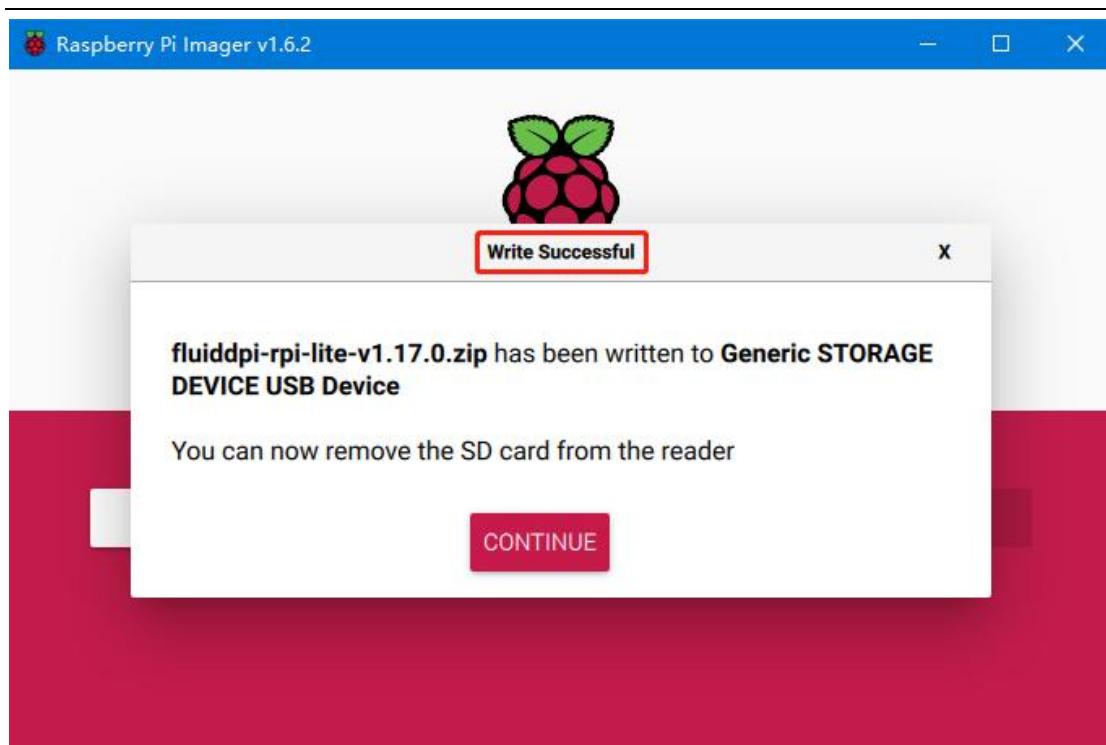
BIGTREETECH



4. Select the SD card to be burned (burning the image will format the SD card, be careful not to select the wrong drive letter, otherwise the data on other storage will be formatted), and click "burn".



5. Wait for the burn to complete.



5.3 Set up WIFI

Note: You can skip this step if using a cable port instead of WIFI

1. Re-plug the card reader
2. Find the "fluddpi-wpa-supplicant.txt" or "mainsail-wpa-supplicant.txt" file in the boot disk of the SD card and open it with VSCode (do not open it with the Notepad that comes with Windows)

A screenshot of a file explorer window showing the contents of a folder named "boot (J:)". The folder contains several files: config.txt, fluddpi-wpa-supplicant.txt, ssh, and issue.txt. The file "fluddpi-wpa-supplicant.txt" is highlighted with a red box. The table below lists these files with their details.

名称	修改日期	类型	大小
config.txt	2022/2/25 20:55	文本文档	3 KB
fluddpi-wpa-supplicant.txt	2022/2/25 20:55	文本文档	2 KB
ssh	2022/2/25 20:54	文件	0 KB
issue.txt	2022/1/28 1:22	文本文档	1 KB

3. Delete the '#' character at the beginning of the four lines in the red box, then set the correct WIFI name and password and save

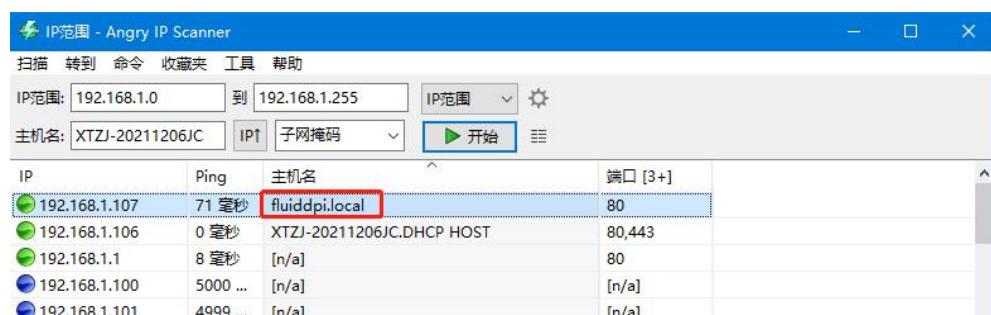
```
fliddpi-wpa-supplicant.txt X
J: > fliddpi-wpa-supplicant.txt
26 ## WPA/WPA2 secured
27 network={
28     ssid="put SSID here"
29     psk="put password here"
30 }
it 31
```

5.4 Connection of ssh software with Raspberry Pi

1. Install the ssh software Mobaxterm:<https://mobaxterm.mobatek.net/download-home-edition.html>
2. Insert the SD card into the Raspberry Pi, power on and wait for the system to start, about 1~2 minutes
3. After the Raspberry Pi is connected to WIFI or plugged in the Internet cable, it will be automatically assigned an IP
4. After the Raspberry Pi is connected to WIFI or plugged in the Internet cable, it will be automatically assigned an IP

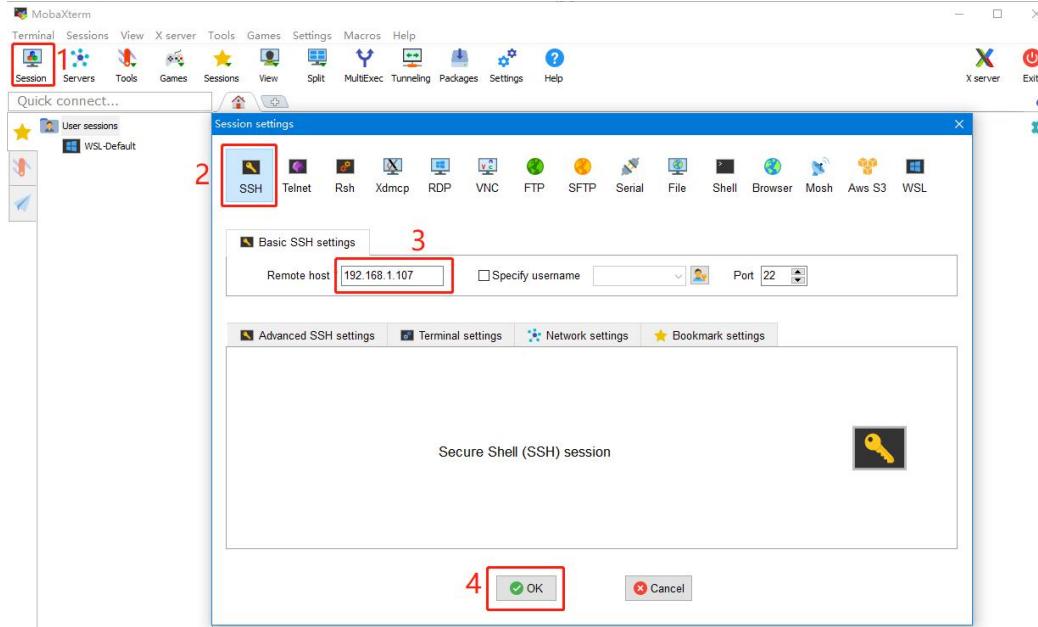


5. Or use [the https://angryip.org/](https://angryip.org/) tool to scan all IP addresses under the current local area network, and use the hostname to reorder to find the device with the hostname Flidd or Mainsail, as shown in the following figure.

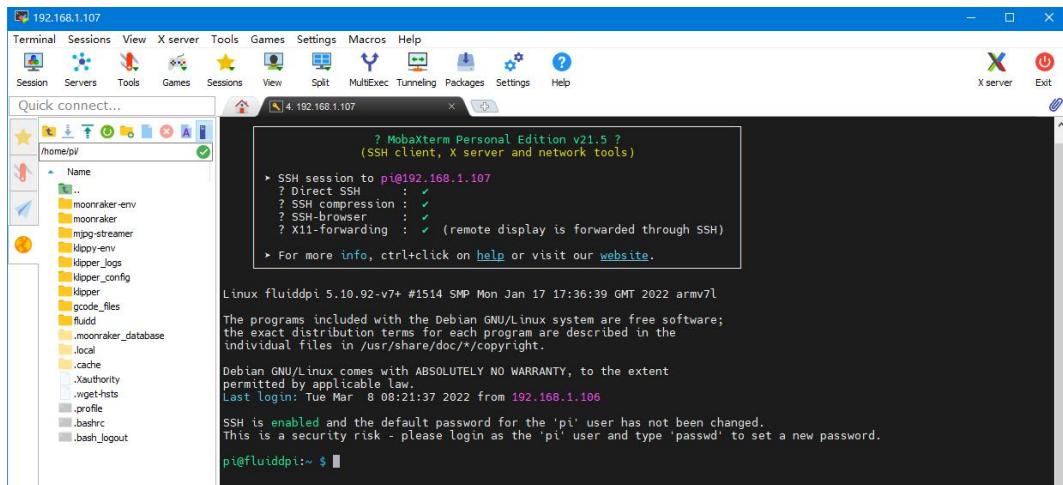


BIGTREETECH

6. Open the installed Mobaxterm software, click "Session", click "SSH" in the pop-up window, enter the IP address of the Raspberry Pi in the Remote host column, and click "OK" (Note: the computer and the Raspberry Pi must be under the same local area network).



7. Enter the login name login as: pi, login password: raspberry, to enter the SSH terminal interface.



5.5 Compile the Firmware

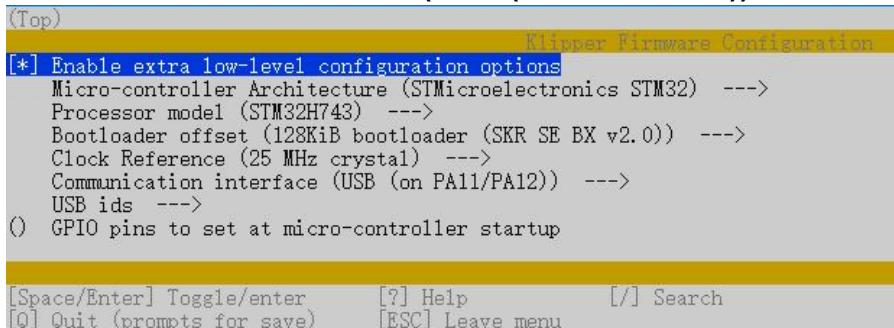
1. After connecting to the Raspberry Pi via ssh, enter at the command line:
`cd ~/klipper/`

`make menuconfig`

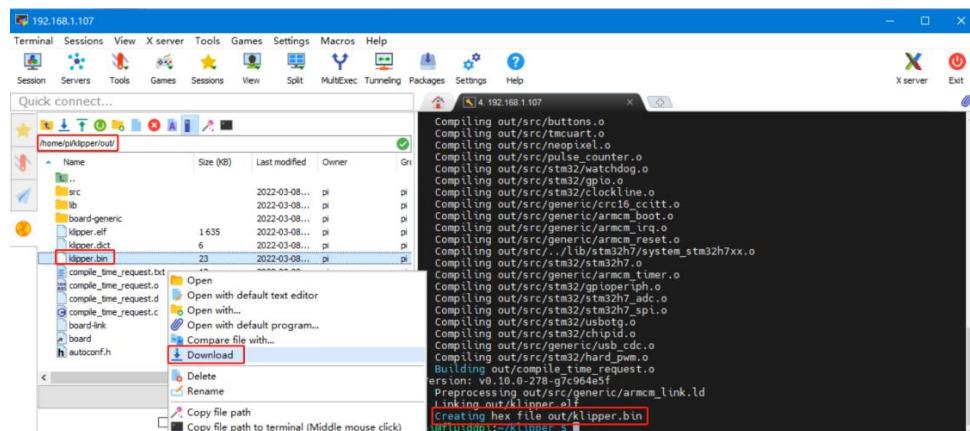
Compile the firmware with the following configuration (if the following options are not available, please update the Klipper firmware source to the latest version).

BIGTREETECH

- * [*] Enable extra low-level configuration options
- * Micro-controller Architecture (STMicroelectronics STM32) -->
- * Processor model (STM32H743) -->
- * Bootloader offset (128KiB bootloader (SKR SE BX v2.0)) -->
- * Clock Reference (25 MHz crystal) -->
- * Communication interface (USB (on PA11/PA12)) -->



2. After the configuration selection is completed, enter 'q' to exit the configuration interface, when asked whether to save the configuration, select "Yes"
3. Enter make to compile the firmware. When make is completed, the `klipper.bin` firmware we need will be generated in the home/pi/klipper/out folder of the Raspberry Pi, which can be downloaded directly to the computer on the left side of the ssh software.



4. Rename klipper.bin to "firmware.bin" and copy it to the SD card to update the firmware
5. Enter at the command line: **ls /dev/serial/by-id/** to query the ID of the motherboard to confirm whether the firmware is successfully burned. If the burning is successful, it will return a klipper device ID, as shown in the following figure

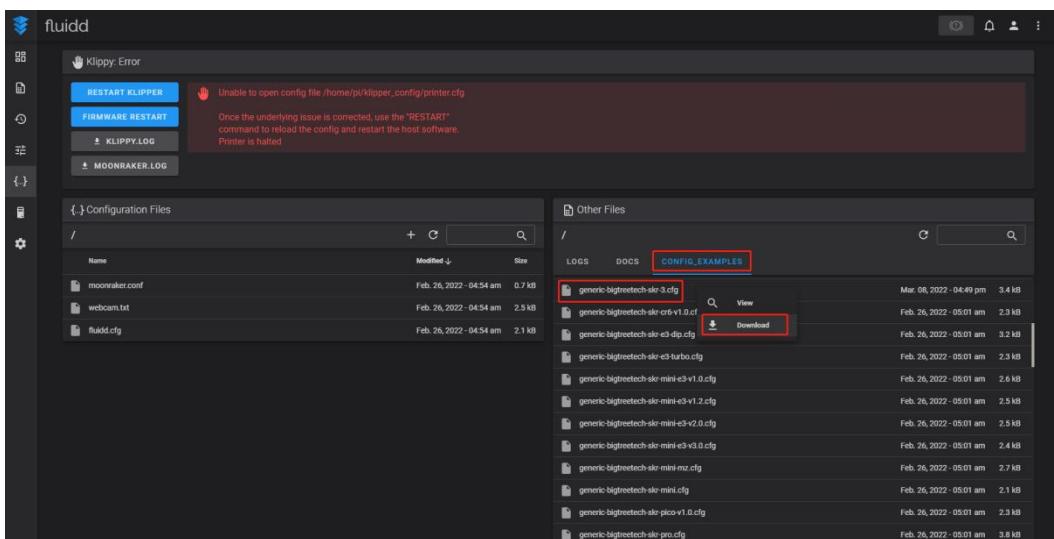
```
pi@fluidpi:~/klipper $ ls /dev/serial/by-id/
usb-Klipper_stm32h743xx_41003D001751303232383230-if00
pi@fluidpi:~/klipper $
```

BIGTREETECH

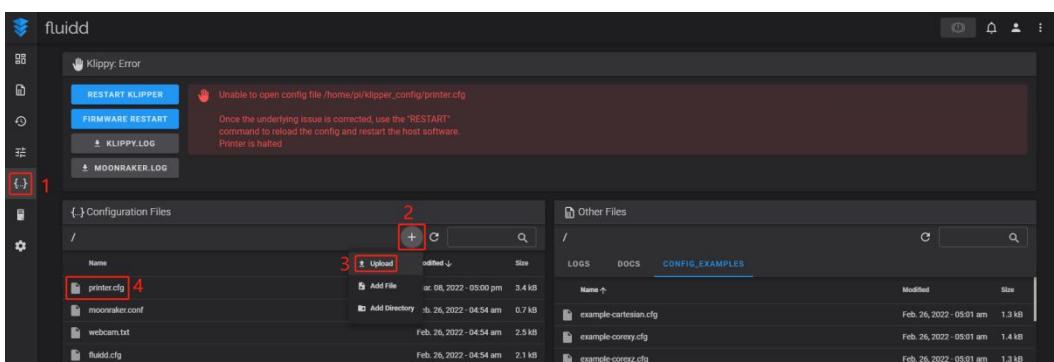
Copy and save this ID, this ID needs to be set in the configuration file.

5.6 Configure Klipper

1. Enter the IP address of the Raspberry Pi in the computer's browser, and download the reference configuration of the motherboard from the path shown in the figure below. If you cannot find this file, please update the Klipper firmware source code to the latest version, or download it from GitHub
<https://github.com/bigtreeTech/SKR-3>



2. Upload the motherboard configuration file to Configuration Files and rename it to "printer.cfg".



3. Modify the ID number in the configuration file to the actual ID of the motherboard



```
81
82 [mcu]
83 serial: /dev/serial/by-id/usb-Klipper_stm32h743xx_41003D001751303232383230-if00
84
```

-
- 4.Follow the instructions at <https://www.klipper3d.org/Overview.html> to configure the specific features of the machine.

6. Firmware Update

Micro SD card update

1. Make sure the Micro SD card has been formatted as FAT32 file system.
2. Rename the firmware compiled by yourself or downloaded from GitHub to "firmware.bin" (note: clarify the extension settings of the computer system, some users hide the extension, "firmware.bin" actually shows "firmware")
3. Copy "firmware.bin" to the root directory of the Micro SD card.
4. Insert the Micro SD card into the card slot of the motherboard, power on the motherboard again, and the motherboard's bootloader will automatically update the firmware.
5. During the firmware update process, the status indicator on the upper right corner of the motherboard will start to flash.
6. When the status indicator stops flashing and the file name in the Micro SD card is renamed to "FIRMWARE.CUR", it means the firmware update is successful.

7. Cautions

1. When the PT1000 is not used, the jumper cap cannot be inserted on it, otherwise the 100K NTC cannot be used normally.
2. The current of the hotbed connected to the mainboard must be less than or equal to 10A. If you want to use a high-power hotbed, it is recommended to choose a hotbed powered by 24V, and use 24V to power the mainboard.
3. Pay attention to the power supply selection of the NC fan, the jump cap must be set, so that the fan can work normally.
4. Pay attention to the setting of the USB port switch. When there is no response when plugged into the computer, make sure that the double-pole double-throw switch is in the USB mode of the pop-up state.
5. The mainboard adopts a non-elastic card slot, and the stroke is much less than that of the self-elastic card slot. When the user inserts the card, the action must be light and slow. Do not insert the card vigorously, and the damage caused will not be accepted by our company.

8. FAQ

Q: The maximum current of the hotbed, heating rod, and fan ports:

A: The maximum output current of the heated bed port: 10A, the peak value is 11A.

Heating rod port maximum output current: 5.5A, peak 6A.

The maximum output current of fan interface: 1A, peak 1.5A.

The total current of the heating rod + driver + fan needs to be less than 10A.

Q: SD card cannot update firmware:

A: Make sure that the SD card has been formatted as a FAT32 file system, and make sure the firmware name is "firmware.bin". Some users' computers have set "Hide known extensions", and "firmware.bin" is displayed. The file The name is actually "firmware.bin.bin".