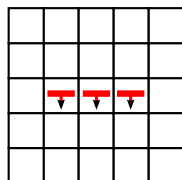
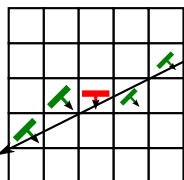
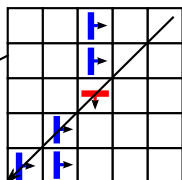
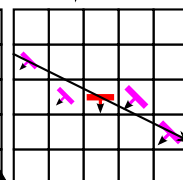
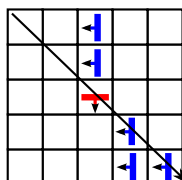
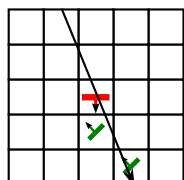
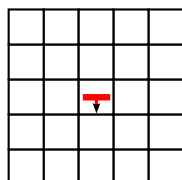
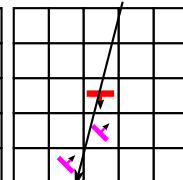


tang

1
r4 s4 d01.125
r4 s5 d-11.25
r4 s6 d-21.375
r4 s7 d-3

r4 s0 d4

r4 s1 d3

r4 s2 d2

r4 s3 d1

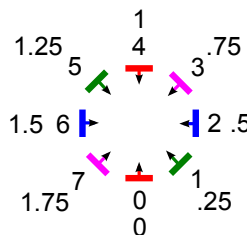
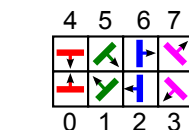
tang

1.5

1.625

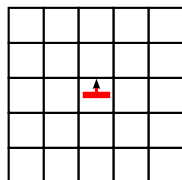
1.75

1.875

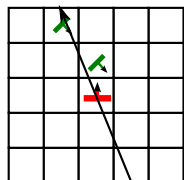
 $1 + .5(2-1)$ $1 + .5(2.25-1)$ 

tang

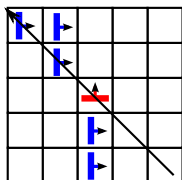
r0 s4 d-4



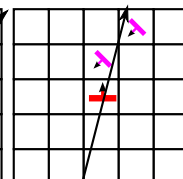
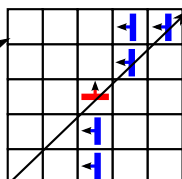
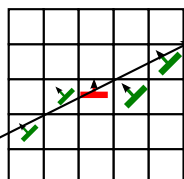
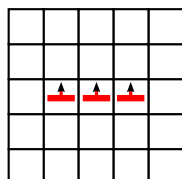
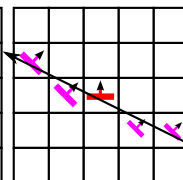
r0 s5 d-5=3



r0 s6 d-6=2



r0 s7 d-7=1



r0 s0 d0

r0 s1 d-1

r0 s2 d-2

r0 s3 d-3

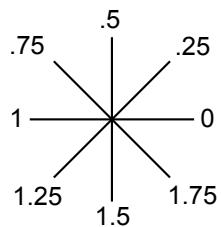
tang

0

.125

.25

.375

target angle (tang) = $r + .5(s-r)$