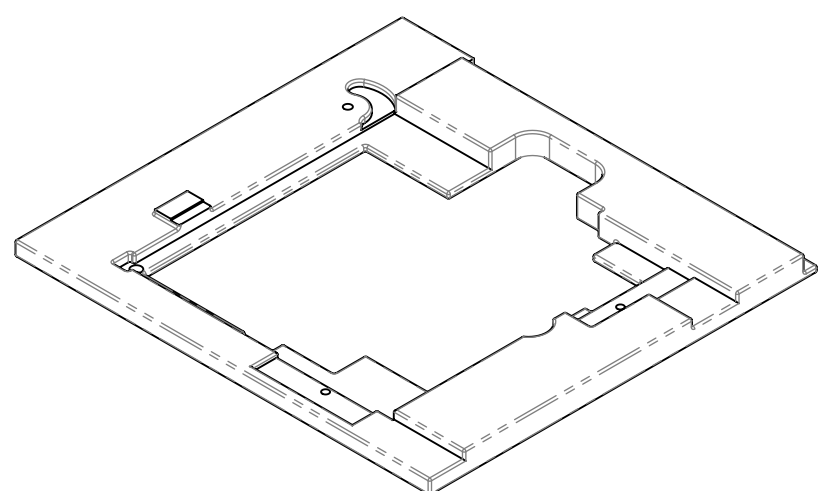
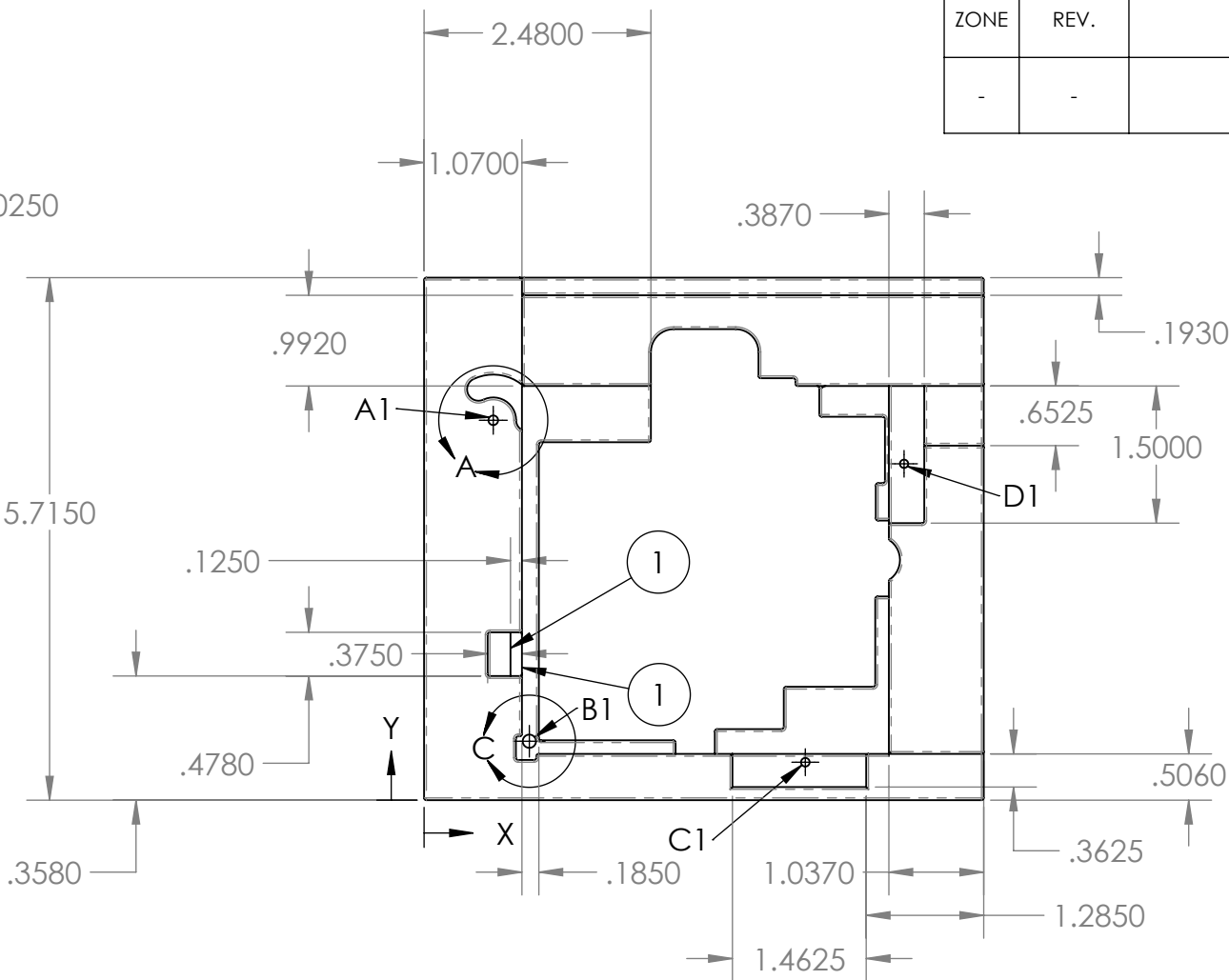
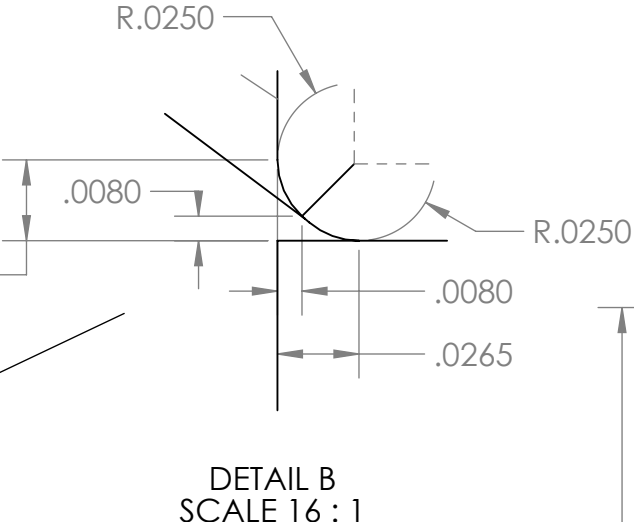
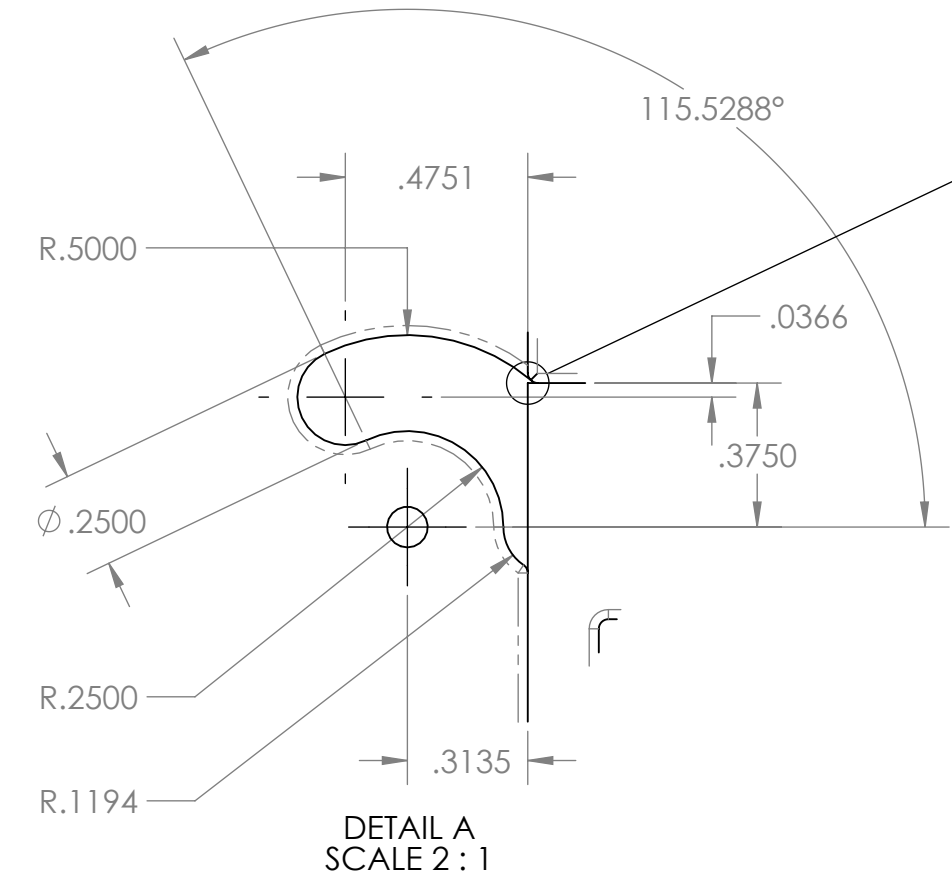
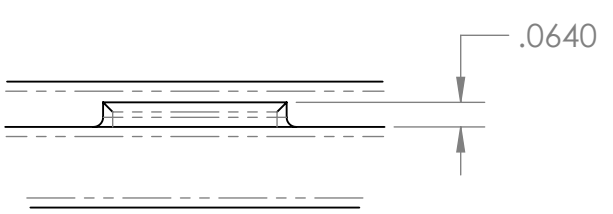
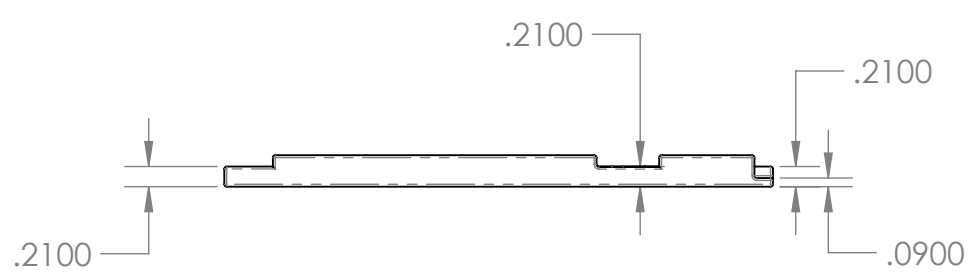
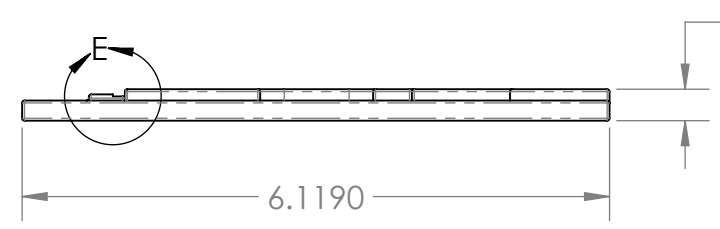
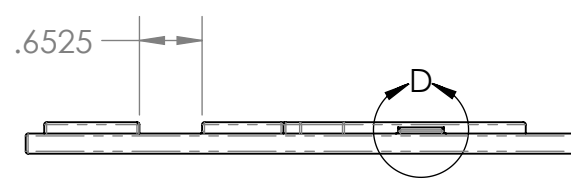
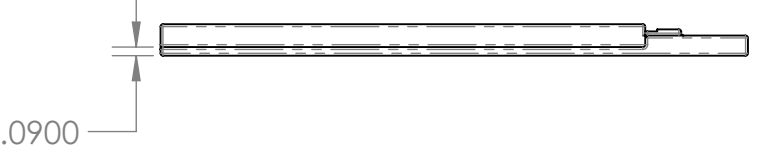


TAG	X LOC	Y LOC	SIZE
A1	.7565	4.1550	Ø .1060 THRU
B1	1.1510	.6445	Ø .1460 THRU
C1	4.1685	.4150	Ø .0950 THRU
D1	5.2480	3.6790	Ø .0920 THRU

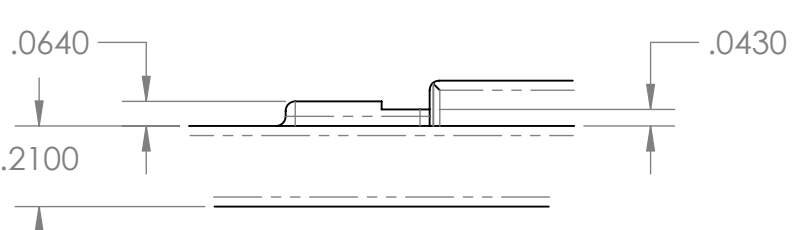
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
-	-	RELEASE	2018-08-07	REDACTED



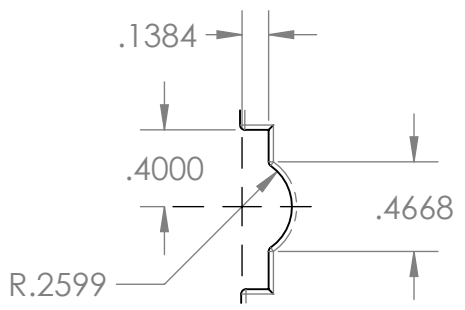
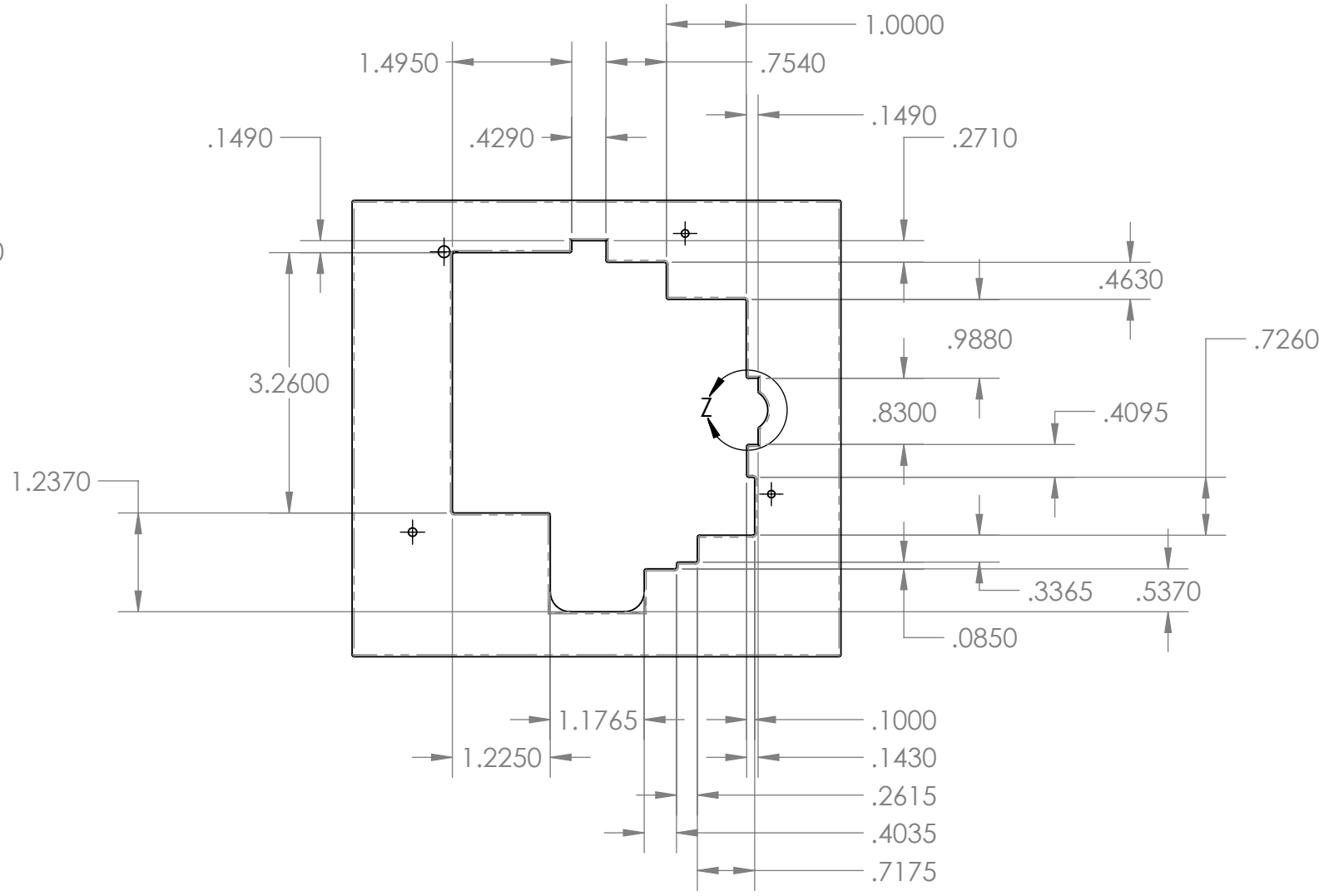
FOR REFERENCE ONLY



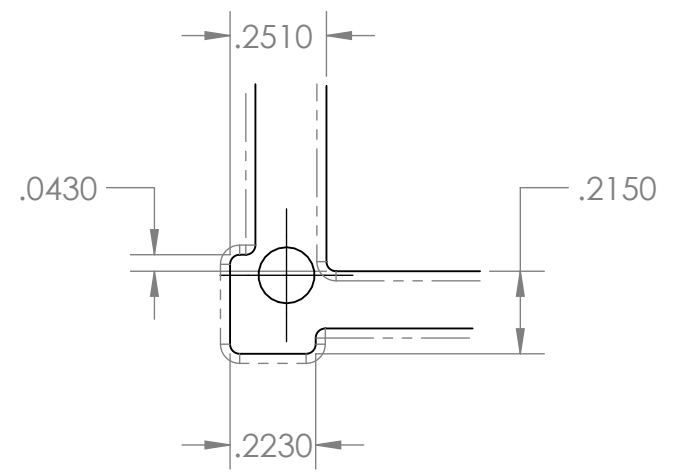
DETAIL D
SCALE 2 : 1



DETAIL E
SCALE 2 : 1



DETAIL Z
SCALE 1 : 1



DETAIL C
SCALE 2 : 1

- NOTE
- FILLET OF .0250 ON ALL EDGES EXCEPT THOSE SPECIFIED BY ①

THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETARY TO REDACTED, INC. ACCORDINGLY, THE INFORMATION IN THIS DOCUMENT SHALL NOT BE DUPLICATED, USED OR DISCLOSED — IN WHOLE OR IN PART — FOR ANY PURPOSE OTHER THAN TO EVALUATE THIS INFORMATION. SHOULD A CONTRACT BE AWARDED TO REDACTED, INC. AS A RESULT OF, OR IN CONNECTION WITH, THE SUBMISSION OF THIS DATA, THE CUSTOMER SHALL HAVE THE RIGHT TO DUPLICATE, USE OR DISCLOSE THE DATA TO THE EXTENT PROVIDED IN THE RESULTING CONTRACT. THIS RESTRICTION DOES NOT LIMIT THE CUSTOMER'S RIGHT TO USE INFORMATION CONTAINED IN THIS DOCUMENT IF IT IS OBTAINED FROM ANOTHER SOURCE WITHOUT RESTRICTION. THE DATA SUBJECT TO THIS RESTRICTION ARE CONTAINED IN ALL SHEETS OF THIS DOCUMENT.

NEXT ASSY		USED ON	
SELECTIVE SOLDER		DO NOT SCALE DRAWING	
THIRD ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES: (MM) TOLERANCES: DECIMALS: X±.1 .XX±.02 .XXX±.005 FRACTIONS: ±1/64 ANGLES: ±.5° INDUSTRY STANDARD TOLERANCES APPLY FOR GAUGE, TUBING, AND BAR STOCK. ELSE INTERPRET DIM AND TOL PER: IPC-A-610G (TAKES PRECEDENCE), THEN PER ASME Y14.5-2009.	
DRAWN BY <i>L. DiBeneditto</i>		DATE 2018-08-06	
CHECKED BY REDACTED		DATE 2018-08-07	
ENG. APPROVED BY REDACTED		DATE 2018-08-07	
APPROVED BY		DATE	
KE CUSTOMER NAME REDACTED		DATE	
KE PARENT NO. REDACTED		DATE	
KE SHOP ORDER REDACTED		DATE	
KE TCM PART NO. N/A		DATE	

REDACTED LOGO		REDACTED ADDRESS	
DWG NO. & FILE NAME			
REDACTED-1G18-ASSY-REV-R8H-SELECTIVE-SOLDER-TOOLING-V3			
SIZE ANSI C	DESCRIPTION RECREATION OF EXISTING SELECTIVE SOLDER PCB FIXTURE TOOLING		REV
SCALE 1:2	CAGE NO. REDACTED	SHEET 1 OF 1	