#6

$$\frac{\tan x = \frac{\sin x}{\cos x}}{\cos x} = \frac{x - \frac{x^3}{3!} + \frac{x^5}{5!} - \dots}{|-\frac{x^2}{2!} + \frac{x^4}{4!} - \dots}}{|-\frac{1}{2}x^2} = \frac{x - \frac{1}{6}x^3 + \frac{1}{120}x^5 - \dots}{|-\frac{1}{2}x^2 + \frac{1}{24}x^4 - \dots}}$$

Long division:

So $\tan x = x + \frac{1}{3}x^3 + \frac{2}{15}x^5 + \dots$