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$$\text{Let } a_k = \arcsin\left(\frac{1}{k}\right)$$

$$a'_k = \frac{1}{\sqrt{1 - \left(\frac{1}{k}\right)^2}} \cdot -\frac{1}{k^2} < 0 \text{ for } k > 1$$

So $\left\{ \arcsin\left(\frac{1}{k}\right) \right\}_{k=1}^{+\infty}$ is decreasing.

$$\text{Also, } \lim_{k \rightarrow +\infty} \arcsin\left(\frac{1}{k}\right) = \arcsin 0 = 0.$$

Thus by the Alternating Series Test,

$$\sum_{k=1}^{\infty} (-1)^k \arcsin\left(\frac{1}{k}\right) \text{ converges.}$$

Now consider $\sum_{k=1}^{\infty} |(-1)^k \arcsin(\frac{1}{k})| = \sum_{k=1}^{\infty} \arcsin(\frac{1}{k})$.

$$\lim_{k \rightarrow +\infty} \frac{\arcsin(\frac{1}{k})}{\frac{1}{k}} = \lim_{k \rightarrow +\infty} \frac{\frac{1}{\sqrt{1-(\frac{1}{k})^2}} \cdot \cancel{\frac{1}{k^2}}}{\cancel{\frac{1}{k^2}}} = 1$$

which is finite and nonzero.

Since $\sum_{k=1}^{\infty} \frac{1}{k}$ diverges (Harmonic Series),

$\sum_{k=1}^{\infty} \arcsin(\frac{1}{k})$ diverges by the Limit Comparison Test,

and thus $\sum_{k=1}^{\infty} (-1)^k \arcsin(\frac{1}{k})$ converges conditionally.