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## Cereals and pulses — Specifications and test methods —

### Part 1: Rice (AWI)

*Céréales et légumineuses — Spécification et méthodes d'essai —  
Partie 1: Riz (AWI)*

ICS: 67.060

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 34, *Food products*, Subcommittee SC 4, *Cereals and pulses*.

This third edition cancels and replaces the second edition (ISO 17301-1:2016), which has been technically revised.

The main changes are as follows:

- updating of normative references;
- revision of Clause 9.

A list of all parts in the ISO 17301 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).



## Introduction

This document was developed in response to worldwide demand for minimum specifications for rice traded internationally, since most commercial bulks of grain, which have not been screened or aspirated, contain a proportion of other grains, weed seeds, chaff, straw, stones, sand, etc. The vegetable materials can have physical and biological properties which differ from those of the main constituent and can therefore affect the storage behaviour.

Rice is a permanent host to a considerable microflora; most of these microorganisms are cosmopolitan, the majority are innocuous, but some produce harmful by-products. Microflora communities present on freshly harvested rice include many types of bacteria, moulds and yeasts. While the rice is ripening and its moisture content is falling, the number of field microorganisms, mainly bacteria, diminishes. When the rice is harvested, it is invaded by storage microorganisms and the field microflora gradually die out. If the mass fraction of moisture (formerly expressed as moisture content) is less than 18 %, the microflora does not multiply, whereas above 18 % it does so rapidly. Thus, at harvest, the qualitative and the quantitative composition of the microflora depends more upon ecological factors than upon the variety of the rice. During transport and storage, additions to the microfloral population occur. Microorganisms on the rice at harvest tend to die out during storage and are replaced by microorganisms adapted to storage conditions.

Storage losses have been estimated as being an average of 5 %, and as much as 30 %, especially in regions with climates favourable to the rapid development of agents of deterioration, such as tropical climates. The magnitude of these figures highlights the need to promote a rapid improvement in techniques of conservation worldwide.



# Cereals and pulses — Specifications and test methods —

## Part 1: Rice (AWI)



### 1 Scope

This document specifies minimum requirements and test methods for rice (*Oryza sativa* L.).

It is applicable to husked rice, husked parboiled rice, milled rice and milled parboiled rice, suitable for human consumption, directly or after reconditioning.

It is not applicable to cooked rice products.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 712<sup>1)</sup>, *Cereals and cereal products — Determination of moisture content — Reference method*

ISO 6646, *Rice — Determination of the potential milling yield from paddy and from husked rice*

ISO 8351-1:1994, *Packaging — Method of specification for sacks — Part 1: Paper sacks*

ISO 8351-2, *Packaging — Method of specification for sacks — Part 2: Sacks made from thermoplastic flexible film*

ISO 16634-2:2016, *Food products — Determination of the total nitrogen content by combustion according to the Dumas principle and calculation of the crude protein content — Part 2: Cereals, pulses and milled cereal products*

ISO 20483:2013, *Cereals and pulses — Determination of the nitrogen content and calculation of the crude protein content — Kjeldahl method*

ISO 24333:2009, *Cereals and cereal products — Sampling*



### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org>

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1) Cancelled and replaced by ISO 712-1:2024.

### 3.1

#### **paddy**

paddy rice

rough rice

rice retaining its husk after threshing

[SOURCE: [ISO 7301:2021, 3.1](#)]

### 3.2

#### **husked rice**

brown rice

DEPRECATED: cargo rice

*paddy* ([3.1](#)) from which the husk only has been removed

[SOURCE: [ISO 7301:2021, 3.2](#), modified — The term “cargo rice” is shown as deprecated. Note 1 to entry has been removed.]

### 3.3

#### **milled rice**

white rice

 *husked rice* ([3.2](#)) from which some or all of the bran and embryo have been removed by mechanical milling

[SOURCE: [ISO 7301:2021, 3.3](#)]

### 3.4

#### **parboiled rice**

rice whose starch has been fully gelatinized by soaking *paddy* ([3.1](#)) rice or *husked rice* ([3.2](#)) in water followed by a heat treatment and a drying process

### 3.5

#### **waxy rice**

variety of rice whose kernels have a white and opaque appearance

Note 1 to entry: The starch of waxy rice consists almost entirely of amylopectin. The kernels have a tendency to stick together after cooking.

### 3.6

#### **extraneous matter**



<rice> organic and inorganic components other than whole or broken kernels

EXAMPLE Foreign seeds, husks, bran, sand, dust.

### 3.7

#### **HDK**

heat-damaged kernel

kernel, whole or broken, which has changed its normal colour as a result of heating

Note 1 to entry: This category includes whole or broken kernels that are yellow due to alteration. *Parboiled rice* ([3.4](#)) in a batch of non-parboiled rice is also included in this category.

### 3.8

#### **damaged kernel**

kernel, whole or broken, showing obvious deterioration due to moisture, pests, disease or other causes, but excluding *HDK* ([3.7](#))

### 3.9

#### **immature kernel**

unripe kernel



kernel, whole or broken, which is unripe or underdeveloped, or both

### 3.10

#### husked rice yield

amount of *husked rice* (3.2) obtained from paddy

[SOURCE: [ISO 6646, 3.1](#)]

### 3.11

#### nitrogen content

quantity of nitrogen determined after application of the procedure described

Note 1 to entry: It is expressed as a mass fraction of dry product, as a percentage.

[SOURCE: [ISO 20483:2013, 3.1](#)]

### 3.12

#### crude protein content

quantity of crude protein obtained from the nitrogen content as determined by applying the specified method, calculated by multiplying this content by an appropriate factor depending on the type of cereal or pulse

Note 1 to entry: It is expressed as a mass fraction of dry product, as a percentage.

[SOURCE: [ISO 20483:2013, 3.2](#)]

### 3.13

#### gelatinization

hydration process conferring the jelly-like state typical of the coagulated colloids, which are named “gels”, on kernels

Note 1 to entry: See [Figure C.1](#).

[SOURCE: [ISO 14864:1998, 3.1](#), modified — Note 1 to entry added.]

### 3.14

#### gel state

condition reached as a consequence of *gelatinization* (3.13), when the kernel is fully transparent and absolutely free from whitish and opaque granules after being pressed between two glass sheets

[SOURCE: [ISO 14864:1998, 3.2](#)]

### 3.15

#### gelatinization time

$t_{90}$

time necessary for 90 % of the kernels to pass from their natural state to the *gel state* (3.14)

[SOURCE: [ISO 14864:1998, 3.3](#), modified — admitted term,  $t_{90}$ , added to the term entry.]

## 4 Specifications

### 4.1 General, organoleptic and health characteristics

Kernels of rice, whether parboiled, husked or milled, and whether whole or broken, shall be sound, clean and free from foreign odours which indicate deterioration.

NOTE National regulations can apply to maximum limits of levels of additives and pesticide residues and other contaminants.

The presence of living insects which are visible to the naked eye is not permitted. This should be determined before separating the bulk sample into test samples.

## 4.2 Physical and chemical characteristics

**4.2.1** The mass fraction of moisture, determined in accordance with [ISO 712<sup>2\)</sup>](#), shall not be greater than 15 %.

The mass fraction of extraneous matter and defective kernels in husked and milled rice, whether or not parboiled, determined in accordance with [Annex A](#), shall not be greater than the values specified in [Table 1](#).

NOTE Lower mass fractions of moisture are sometimes needed for certain destinations depending on the climate, duration of transport and storage. For further details, see [ISO 6322-1](#), [ISO 6322-2](#) and [ISO 6322-3](#).

**4.2.2** The defect tolerance for the categories considered, and determined in accordance with the method given in [Annex A](#), shall not exceed the limits given in [Table 1](#).

**Table 1 — Maximum permissible mass fraction of defects**

Defect	Maximum permissible mass fraction of defects $w_{\max}$ %			
	Husked rice	Milled rice (non-glutinous)	Husked parboiled rice	Milled parboiled rice
Extraneous matter:				
— organica	1,0	0,5	1,0	0,5
— inorganicb	0,5	0,5	0,5	0,5
Paddy	2,5	0,3	2,5	0,3
Husked rice, non-parboiled	N/A	1,0	1,0	1,0
Milled rice, non-parboiled	1,0	N/A	1,0	1,0
Husked rice, parboiled	1,0	1,0	N/A	1,0
Milled rice, parboiled	1,0	1,0	1,0	N/A
Chips	0,1	0,1	0,1	0,1
HDK	2,0 <sup>c</sup>	2,0	2,0 <sup>c</sup>	2,0
Damaged kernels	4,0	3,0	4,0	3,0
Immature and/or malformed kernels	8,0	2,0	8,0	2,0
Chalky kernels	5,0 <sup>c</sup>	5,0	N/A	N/A
Red kernels and red-streaked kernels	12,0	12,0	12,0 <sup>c</sup>	12,0
Partly gelatinized kernels	N/A	N/A	11,0 <sup>c</sup>	11,0
Pecks	N/A	N/A	4,0	2,0
Waxy rice	1,0 <sup>c</sup>	1,0	1,0 <sup>c</sup>	1,0
Live insects shall not be present. Dead insects shall be included in extraneous matter.				
<b>Key</b>				
a	The time $t_{90}$ was estimated to be 18,2 min for this example.			
N/A	Not applicable.			

2) Cancelled and replaced by ISO 712-1:2024.

NOTE 1 This table is based on [ISO 7301:2021, Table 1](#).

NOTE 2 Some commercial contracts require information in addition to that provided in this table.

NOTE 3 Only full red husked (cargo) rice is considered in this table.

a Organic extraneous matter includes foreign seeds, husks, bran and parts of straw.

b Inorganic extraneous matter includes stones, sand and dust.

c The maximum permissible mass fraction of defects shall be determined with respect to the mass fraction obtained after milling.



## 5 Sampling

Sampling shall be carried out in accordance with [ISO 24333:2009, Clause 5](#).

## 6 Test methods

### 6.1 Moisture content

Determine the mass fraction of moisture in accordance with the method specified in [ISO 712](#).

### 6.2 Waxy rice content

Determine the mass fraction of waxy rice. [Annex B](#) gives an example of a suitable method.

### 6.3 Nitrogen content and crude protein content

Determine the nitrogen content and crude protein content in accordance with either [ISO 16634-2:2016, Clause 10](#), or [ISO 20483:2013](#). For details on the determination of protein content using the Kjeldahl method, see Reference [9] in the Bibliography. For details concerning the use of the Dumas method, see References [14] and [15].

Calculate the crude protein content of the dry product by multiplying the value of the nitrogen content by the conversion factor specified in [ISO 20483:2013, Annex C and Table C.1](#), that is adapted to the type of cereals or pulses [10][11] and to their use.

### 6.4 Gelatinization time

Determine the gelatinization time,  $t_{90}$ , for rice kernels during cooking. An example of a typical curve is given in [Figure C.1](#). Three typical stages of gelatinization are shown in [Figure C.2](#).

Report the results as specified in [Clause 7](#).

### 6.5 Husked rice yield

#### 6.5.1 Determination

**WARNING — Only use paddy or parboiled rice for the determination of husked rice yield.**



Determine the husked rice yield in accordance with [ISO 6646](#).

## 6.5.2 Precision

### 6.5.2.1 Interlaboratory test

 The results of an interlaboratory test are given in [Annex D](#) for information.

The results of the repeatability and reproducibility tests (see [6.5.2.2](#) and [6.5.2.3](#)) shall be obtained within a short interval of time, using the same:

- method;
- test material;
- laboratory;
- operator;
- equipment.

### 6.5.2.2 Repeatability

The absolute difference between two independent single test results shall not exceed the arithmetic mean of the values for the repeatability limit,  $r$ , obtained from the interlaboratory study for husked rice in more than 5 % of cases:

$$r = 1\%$$

### 6.5.2.3 Reproducibility

The absolute difference between two single test results shall not exceed the arithmetic mean of the values for the reproducibility limit,  $R$ , obtained from the interlaboratory study in more than 5 % of cases:

$$R = 3\%$$

## 7 Test report

For each test method, the test report shall specify the following:

- a) all information necessary for the complete identification of the sample;
- b) a reference to this document (i.e. ISO 17301-1:2023);
- c) the sampling method used;
- d) the test method used;
- e) the test result(s) obtained or, if the repeatability has been checked, the final quoted result obtained;
- f) all operating details not specified in this document, or regarded as optional, together with details of any incidents which could have influenced the test result(s);
- g) any deviations from the procedure;
- h) any unusual features (anomalies) observed during the test;
- i) the date of the test.



## 8 Packaging

The packaging shall not transmit any odour or flavour to the product and shall not contain substances which can damage the product or constitute a health risk.

If bags are used, they shall be in accordance with the requirements of [ISO 8351-1:1994, Clause 9](#), or [ISO 8351-2](#), as appropriate.

## 9 Marking

Marking and labelling shall specify the date of testing and the proportion of moisture, waxy rice, nitrogen and crude protein.

NOTE National regulations can apply.

## Annex A (normative)

### Determination of defects



#### A.1 Principle

Extraneous matter, broken kernels, damaged kernels and other kinds of rice are separated manually according to the following types: husked rice, milled rice, husked parboiled rice and milled parboiled rice. Each type is then weighed.

#### A.2 Apparatus

The usual laboratory apparatus and, in particular, the following.

**A.2.1 Sample divider**, consisting of a conical sample divider or multiple-slot sample divider with a distribution system, e.g. “split-it-right” sample divider, such as that shown in [Figure A.1](#).

**A.2.2 Sieve**, with round perforations of diameter 1,4 mm.

**A.2.3 Tweezers**.

**A.2.4 Scalpel**.

**A.2.5 Paintbrush**.

**A.2.6 Steel bowls**, of diameter 100 mm ± 5 mm; seven per test sample.

**A.2.7 Balance**, which can be read to the nearest 0,01 g.

#### A.3 Sampling

Sampling shall be carried out in accordance with [Clause 5](#).

#### A.4 Procedure

##### A.4.1 Preparation of test sample

Carefully mix the laboratory sample to make it as uniform as possible, then proceed to reduce it, using a divider ( [A.2.1](#) ), until a quantity of 30 g is obtained.

All parts of kernels which get stuck in the perforations of a sieve should be considered to be retained by the sieve.

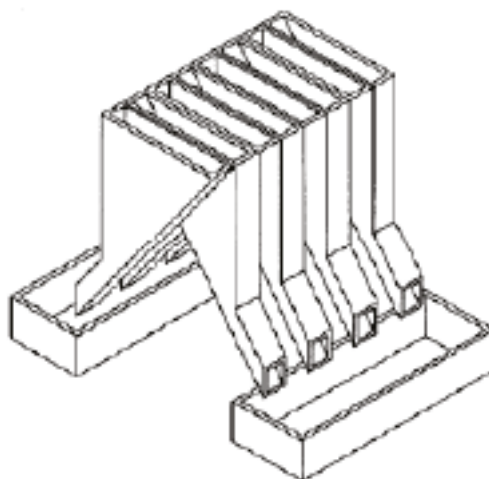


Figure A.1 — "Split-it-right" sample divider

## A.5 Determination

Weigh, to the nearest 0,1 g, one of the test samples obtained in accordance with [A.4.1](#) and separate the different defects into the bowls ([A.2.6](#)). When a kernel has several defects, classify it in the defect category for which the maximum permissible value is the lowest (see [Table 1](#)).

Weigh, to the nearest 0,01 g, the fractions obtained above.

## A.6 Calculation

Express the mass fraction of each defect using [Formula \(A.1\)](#):

$$w = \frac{m_D}{m_S} \quad (\text{A.1})$$

where

$w$  is the mass fraction of grains with a particular defect in the test sample;

$m_D$  is the mass, in grams, of grains with that defect;



$m_S$  is the mass, in grams, of the test sample.

## A.7 Test report

Report the results as specified in [Clause 7](#).

## Annex B

### (informative)

## Determination of the waxy rice content of parboiled rice



### B.1 Principle

Waxy rice kernels have a reddish-brown colour when stained in an iodine solution, while non-waxy rice kernels show a dark blue colour.



### B.2 Apparatus

The usual laboratory apparatus and, in particular, the following.

**B.2.1 Balance,** capable of weighing to the nearest 0,01 g.

**B.2.2 Glass beaker,** of capacity 250 ml.

**B.2.3 Small white colour bowls,** or any white colour container of a suitable size.

**B.2.4 Wire sieve,** with long rounded apertures of  $\left(1 \text{ mm} \begin{smallmatrix} +0.02 \\ 0 \end{smallmatrix} \text{ mm}\right) \times \left(20 \text{ mm} \begin{smallmatrix} +2 \\ -1 \end{smallmatrix} \text{ mm}\right)$ .

**B.2.5 Stirrer rod.**

**B.2.6 Tweezers or forceps.**

**B.2.7 Tissue paper.**



### B.3 Reagents

**WARNING —** Care should be taken in handling iodine. Direct contact of iodine with skin can cause lesions. Iodine vapour is very irritating to eyes and mucous membranes.

**B.3.1 Deionized water,** Grade 3 quality as specified in [ISO 3696](#).

**B.3.2 Iodine stock solution,** containing a mass fraction of 4,1 % iodine and 6,3 % potassium iodide in deionized water.

**B.3.3 Iodine working solution,** freshly prepared daily, by diluting the stock solution ([B.3.2](#)) two times (by volume) with deionized water ([B.3.1](#)).

### B.4 Sampling

Sampling shall be carried out in accordance with [Clause 5](#).



## B.5 Determination

**B.5.1** Weigh a portion of about 100 g of milled rice and put it into a glass beaker ( [B.2.2](#)).

**B.5.2** Add enough iodine working solution ( [B.3.3](#) ) to soak the kernels, and stir ( [B.2.5](#) ) until all the kernels are submerged under the solution. Let the kernels soak in the solution for 30 s.

**B.5.3** Pour the rice and solution into a wire sieve ( [B.2.4](#) ), and shake the basket slightly in order to drain out the solution. Then place the wire sieve on a piece of tissue paper ( [B.2.7](#) ) to absorb the excess liquid.

**B.5.4** Pour the stained kernels into a bowl ( [B.2.3](#) ). Using tweezers or forceps ( [B.2.6](#) ), separate the reddish-brown kernels of waxy rice from the dark blue kernels of non-waxy rice.

**B.5.5** Weigh the waxy rice portion ( $m_1$ ) and the non-waxy rice portion ( $m_2$ ) to the nearest 0,1 g.

## B.6 Calculation

Calculate the mass fraction, expressed as a percentage, of the waxy rice,  $w_{wax}$ , using [Formula \(B.1\)](#):

$$w_{wax} = \frac{m_1}{m_1 + m_2} \times 100 \quad (\text{B.1})$$

where

$m_1$  is the mass, expressed in grams, of the waxy rice portion;

$m_2$  is the mass, expressed in grams, of the non-waxy rice portion.

## B.7 Test report

Report the results as specified in [Clause 7](#), giving the results calculated using [Clause B.6, Formula \(B.1\)](#).

Annex C  
(informative)

Gelatinization

Figure C.1 gives an example of a typical gelatinization curve. Figure C.2 shows the three stages of gelatinization:

- initial;
- intermediate;
-  final.



Key

- $t$  cooking time, expressed in minutes
- $w$  mass fraction of gelatinized kernels, expressed in per cent
- $t_{90}$  time required to gelatinize 90 % of the kernels
- $P$  point of the curve corresponding to a cooking time of  $t_{90}$

NOTE These results are based on a study carried out on three different types of kernel.

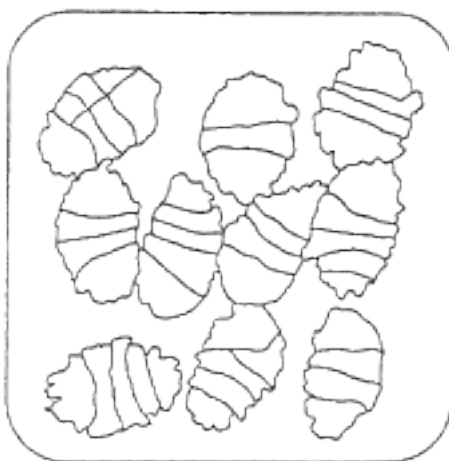
Figure C.1 — Typical gelatinization curve



**a) Initial stages: No grains are fully gelatinized  
(ungelatinized starch granules are visible inside the kernels)**



**b) Intermediate stages: Some fully gelatinized kernels are visible**



**c) Final stages: All kernels are fully gelatinized**




**Figure C.2 — Stages of gelatinization**

Annex D  
(informative)

Results of interlaboratory test for husked rice yields

An interlaboratory test [13] was carried out by the ENR [Rice Research Centre (Italy)] in accordance with ISO 5725-1 and ISO 5725-2, with the participation of 15 laboratories. Each laboratory carried out three determinations on four different types of kernel. The statistical results are shown in Table D.1.

Table D.1 — Repeatability and reproducibility of husked rice yield

Description	Rice sample			
	Arborio	Drago <sup>a</sup>	Balilla	Thaibonnet
Number of laboratories retained after eliminating outliers	13	11	13	13
Mean value, g/100 g	81,2	82,0	81,8	77,7
Standard deviation of repeatability, $s_r$ , g/100 g	0,41	0,15	0,31	0,53
Coefficient of variation of repeatability, %	0,5	0,2	0,4	0,7
Repeatability limit, $r$ (= 2,83 $s_r$ )	1,16	0,42	0,88	1,50
Standard deviation of reproducibility, $s_R$ , g/100 g	1,02	0,20	0,80	2,14
Coefficient of variation of reproducibility, %	1,3	0,2	1,0	2,7
Reproducibility limit, $R$ (= 2,83 $s_R$ )	2,89	0,57	2,26	6,06
 Parboiled rice.				

## Annex E

### (informative)

## Extraneous information

*This appendix is not in the original Rice model document, and is inserted to illustrate elements absent from that document: block quotes, source code, and examples.*

This International Standard gives the minimum specifications for rice (*Oryza sativa* L.) which is subject to international trade. It is applicable to the following types: husked rice and milled rice, parboiled or not, intended for direct human consumption. It is neither applicable to other products derived from rice, nor to waxy rice (glutinous rice).

— ISO, [ISO 7301:2021, Clause 1](#)

### Appendix 1 Sample code

EXAMPLE — Sample Code

```
puts "Hello, world."
%w{a b c}.each do |x| <1>
  puts x
end
```

**Key**

<1>

This is an annotation

## Bibliography

- [1] ISO 3696, *Water for analytical laboratory use — Specification and test methods*
- [2] ISO 5725-1, *Accuracy (trueness and precision) of measurement methods and results — Part 1: General principles and definitions*
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