
**Cereals and pulses — Specification
and test methods —**

**Part 1:
Rice**

*Céréales et légumineuses — Spécifications et méthodes d'essai —
Partie 1: Riz*





COPYRIGHT PROTECTED DOCUMENT

© ISO 2023

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Contents

Page

Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Specifications	3
4.1 General, organoleptic and health characteristics	3
4.2 Physical and chemical characteristics.....	4
5 Sampling	5
6 Test methods	5
6.1 Moisture content.....	5
6.2 Waxy rice content	5
6.3 Nitrogen content and crude protein content	5
6.4 Gelatinization time	5
6.5 Husked rice yield	5
6.5.1 Determination	5
6.5.2 Precision.....	5
7 Test report	6
8 Packaging	6
9 Marking and labelling	6
Annex A (normative) Determination of defects	7
Annex B (informative) Determination of the waxy rice content of parboiled rice	9
Annex C (informative) Gelatinization	11
Annex D (informative) Results of interlaboratory test for husked rice yields	13
Bibliography	14

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at www.iso.org/patents. ISO shall not be held responsible for identifying any or all such patent rights.

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 34, *Food products*, Subcommittee SC 4, *Cereals and pulses*.

This third edition cancels and replaces the second edition (ISO 17301-1:2016), which has been technically revised.

The main changes are as follows:

- updating of normative references;
- revision of Clause 9.

A list of all parts in the ISO 17301 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

This document was developed in response to worldwide demand for minimum specifications for rice traded internationally, since most commercial bulks of grain, which have not been screened or aspirated, contain a proportion of other grains, weed seeds, chaff, straw, stones, sand, etc. The vegetable materials can have physical and biological properties which differ from those of the main constituent and can therefore affect the storage behaviour.

Rice is a permanent host to a considerable microflora; most of these microorganisms are cosmopolitan, the majority are innocuous, but some produce harmful by-products. Microflora communities present on freshly harvested rice include many types of bacteria, moulds and yeasts. While the rice is ripening and its moisture content is falling, the number of field microorganisms, mainly bacteria, diminishes. When the rice is harvested, it is invaded by storage microorganisms and the field microflora gradually die out. If the mass fraction of moisture (formerly expressed as moisture content) is less than 18 %, the microflora does not multiply, whereas above 18 % it does so rapidly. Thus, at harvest, the qualitative and the quantitative composition of the microflora depends more upon ecological factors than upon the variety of the rice. During transport and storage, additions to the microfloral population occur. Microorganisms on the rice at harvest tend to die out during storage and are replaced by microorganisms adapted to storage conditions.

Storage losses have been estimated as being an average of 5 %, and as much as 30 %, especially in regions with climates favourable to the rapid development of agents of deterioration, such as tropical climates. The magnitude of these figures highlights the need to promote a rapid improvement in techniques of conservation worldwide.

Cereals and pulses — Specification and test methods —

Part 1: Rice

1 Scope

This document specifies minimum requirements and test methods for rice (*Oryza sativa* L.).

It is applicable to husked rice, husked parboiled rice, milled rice and milled parboiled rice, suitable for human consumption, directly or after reconditioning.

It is not applicable to cooked rice products.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 712, *Cereals and cereal products — Determination of moisture content — Reference method*

ISO 6646, *Rice — Determination of the potential milling yield from paddy and from husked rice*

ISO 8351-1:1994, *Packaging — Method of specification for sacks — Part 1: Paper sacks*

ISO 8351-2, *Packaging — Method of specification for sacks — Part 2: Sacks made from thermoplastic flexible film*

ISO 16634-2:2016, *Food products — Determination of the total nitrogen content by combustion according to the Dumas principle and calculation of the crude protein content — Part 2: Cereals, pulses and milled cereal products*

ISO 20483:2013, *Cereals and pulses — Determination of the nitrogen content and calculation of the crude protein content — Kjeldahl method*

ISO 24333:2009, *Cereals and cereal products — Sampling*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at <https://www.iso.org/obp>

— IEC Electropedia: available at <https://www.electropedia.org/>

3.1

paddy

paddy rice

rough rice

rice retaining its husk after threshing

[SOURCE: ISO 7301:2021, 3.1]

3.2

husked rice

brown rice

DEPRECATED: cargo rice

paddy (3.1) from which only the husk has been removed

[SOURCE: ISO 7301:2021, 3.2, modified — The term “cargo rice” is shown as deprecated. Note 1 to entry has been removed.]

3.3

milled rice

white rice

husked rice (3.2) from which some or all of the bran and embryo have been removed by mechanical milling

[SOURCE: ISO 7301:2021, 3.3]

3.4

parboiled rice

rice whose starch has been fully gelatinized by soaking *paddy* (3.1) rice or *husked rice* (3.2) in water followed by a heat treatment and a drying process

3.5

waxy rice

variety of rice whose kernels have a white and opaque appearance

Note 1 to entry: The starch of waxy rice consists almost entirely of amylopectin. The kernels have a tendency to stick together after cooking.

3.6

extraneous matter

EM

<rice> organic and inorganic components other than whole or broken kernels

EXAMPLE Foreign seeds, husks, bran, sand, dust.

3.7

HDK

heat-damaged kernel

kernel, whole or broken, which has changed its normal colour as a result of heating

Note 1 to entry: This category includes whole or broken kernels that are yellow due to alteration. *Parboiled rice* (3.4) in a batch of non-parboiled rice is also included in this category.

3.8

damaged kernel

kernel, whole or broken, showing obvious deterioration due to moisture, pests, disease or other causes, but excluding *HDK* (3.7)

3.9

immature kernel

unripe kernel

kernel, whole or broken, which is either unripe or underdeveloped, or both

3.10

husked rice yield

amount of *husked rice* (3.2) obtained from paddy

[SOURCE: ISO 6646:2011, 3.1]

3.11**nitrogen content**

quantity of nitrogen determined after application of the procedure described

Note 1 to entry: It is expressed as a mass fraction of dry product, as a percentage.

[SOURCE: ISO 20483:2013, 3.1]

3.12**crude protein content**

quantity of crude protein obtained from the nitrogen content as determined by applying the specified method, calculated by multiplying this content by an appropriate factor depending on the type of cereal or pulse

Note 1 to entry: It is expressed as a mass fraction of dry product, as a percentage.

[SOURCE: ISO 20483:2013, 3.2]

3.13**gelatinization**

hydration process conferring the jelly-like state typical of the coagulated colloids, which are named “gels”, on kernels

Note 1 to entry: See [Figure C.1](#).

[SOURCE: ISO 14864:1998, 3.1, modified — Note 1 to entry added.]

3.14**gel state**

condition reached as a consequence of *gelatinization* ([3.13](#)), when the kernel is fully transparent and absolutely free from whitish and opaque granules after being pressed between two glass sheets

[SOURCE: ISO 14864:1998, 3.2]

3.15**gelatinization time**

t_{90}

time necessary for 90 % of the kernels to pass from their natural state to the *gel state* ([3.14](#))

[SOURCE: ISO 14864:1998, 3.3, modified — admitted term, t_{90} , added to the term entry.]

4 Specifications**4.1 General, organoleptic and health characteristics**

Kernels of rice, whether parboiled, husked or milled, and whether whole or broken, shall be sound, clean and free from foreign odours which indicate deterioration.

NOTE National regulations can apply to maximum limits of levels of additives and pesticide residues and other contaminants.

The presence of living insects which are visible to the naked eye is not permitted. This should be determined before separating the bulk sample into test samples.

4.2 Physical and chemical characteristics

4.2.1 The mass fraction of moisture, determined in accordance with ISO 712, shall not be greater than 15 %.

The mass fraction of extraneous matter and defective kernels in husked and milled rice, whether or not parboiled, determined in accordance with [Annex A](#), shall not be greater than the values specified in [Table 1](#).

NOTE Lower mass fractions of moisture are sometimes needed for certain destinations depending on the climate, duration of transport and storage. For further details, see ISO 6322-1, ISO 6322-2 and ISO 6322-3.

4.2.2 The defect tolerance for the categories, considered and determined in accordance with the method given in [Annex A](#), shall not exceed the limits given in [Table 1](#).

Table 1 — Maximum permissible mass fraction of defects

Defect	Maximum permissible mass fraction of defects			
	Husked rice	Milled rice (non-glutinous)	Husked par-boiled rice	Milled parboiled rice
Extraneous matter:				
— organic ^a	1,0	0,5	1,0	0,5
— inorganic ^b	0,5	0,5	0,5	0,5
Paddy	2,5	0,3	2,5	0,3
Husked rice, non-parboiled	N/A	1,0	1,0	1,0
Milled rice, non-parboiled	1,0	N/A	1,0	1,0
Husked rice, parboiled	1,0	1,0	N/A	1,0
Milled rice, parboiled	1,0	1,0	1,0	N/A
Chips	0,1	0,1	0,1	0,1
HDK	2,0 ^c	2,0	2,0 ^c	2,0
Damaged kernels	4,0	3,0	4,0	3,0
Immature kernels	8,0	2,0	8,0	2,0
Chalky kernels	5,0 ^c	5,0	N/A	N/A
Red kernels and red-streaked kernels	12,0	12,0	12,0 ^c	12,0
Partly gelatinized kernels	N/A	N/A	11,0 ^c	11,0
Pecks	N/A	N/A	4,0	2,0
Waxy rice	1,0 ^c	1,0	1,0 ^c	1,0
Live insects shall not be present. Dead insects shall be included in extraneous matter.				
NOTE 1 This table is based on ISO 7301:2021, Table 1.				
NOTE 2 Some commercial contracts can require information in addition to that provided in this table.				
NOTE 3 Only full red husked (cargo) rice is considered in this table.				
^a	Organic extraneous matter includes foreign seeds, husks, bran and parts of straw.			
^b	Inorganic extraneous matter includes stones, sand and dust.			
^c	The maximum permissible mass fraction of defects shall be determined with respect to the mass fraction obtained after milling.			
N/A	Not applicable.			

5 Sampling

Sampling shall be carried out in accordance with ISO 24333:2009, Clause 5.

6 Test methods

6.1 Moisture content

Determine the mass fraction of moisture in accordance with the method specified in ISO 712.

6.2 Waxy rice content

Determine the mass fraction of waxy rice. [Annex B](#) gives an example of a suitable method.

6.3 Nitrogen content and crude protein content

Determine the nitrogen content and crude protein content in accordance with either ISO 16634-2:2016, Clause 10, or ISO 20483. For details on the determination of protein content using the Kjeldahl method, see Reference [\[12\]](#) in the Bibliography. For details concerning the use of the Dumas method, see References [\[9\]](#) and [\[15\]](#).

Calculate the crude protein content of the dry product by multiplying the value of the nitrogen content by the conversion factor specified in ISO 20483:2013, Annex C and Table C.1, that is adapted to the type of cereals or pulses [\[12\]](#)[\[13\]](#) and to their use.

6.4 Gelatinization time

Determine the gelatinization time, t_{90} , for rice kernels during cooking. An example of a typical curve is given in [Figure C.1](#). Three typical stages of gelatinization are shown in [Figure C.2](#).

Report the results as specified in [Clause 7](#).

6.5 Husked rice yield

6.5.1 Determination

WARNING — Only use paddy or parboiled rice for the determination of husked rice yield.

Determine the husked rice yield in accordance with ISO 6646.

6.5.2 Precision

6.5.2.1 Interlaboratory test

The results of an interlaboratory test are given in [Annex D](#) for information.

The results of the repeatability and reproducibility tests (see [6.5.2.2](#) and [6.5.2.3](#)) shall be obtained within a short interval of time, using the same:

- method;
- test material;
- laboratory;
- operator;
- equipment.

6.5.2.2 Repeatability

The absolute difference between two independent single test results shall not exceed the arithmetic mean of the values for the repeatability limit, r , obtained from the interlaboratory study for husked rice in more than 5 % of cases:

$$r = 1 \%$$

6.5.2.3 Reproducibility

The absolute difference between two single test results shall not exceed the arithmetic mean of the values for the reproducibility limit, R , obtained from the interlaboratory study in more than 5 % of cases:

$$R = 3 \%$$

7 Test report

For each test method, the test report shall specify the following:

- a) all information necessary for the complete identification of the sample;
- b) a reference to this document (i.e. ISO 17301-1:2023);
- c) the sampling method used;
- d) the test method used;
- e) the test result(s) obtained or, if the repeatability has been checked, the final quoted result obtained;
- f) all operating details not specified in this document, or regarded as optional, together with details of any incidents which could have influenced the test result(s);
- g) any deviations from the procedure;
- h) any unusual features (anomalies) observed during the test;
- i) the date of the test.

8 Packaging

The packaging shall not transmit any odour or flavour to the product and shall not contain substances which can damage the product or constitute a health risk.

If bags are used, they shall be in accordance with the requirements of ISO 8351-1:1994, Clause 9, or ISO 8351-2, as appropriate.

9 Marking and labelling

Marking and labelling shall specify the date of testing and the proportion of moisture, waxy rice, nitrogen and crude protein.

NOTE National regulations can apply.

Annex A

(normative)

Determination of defects

A.1 Principle

Extraneous matter, broken kernels, damaged kernels and other kinds of rice are separated manually according to the following types: husked rice, milled rice, husked parboiled rice and milled parboiled rice. Each type is then weighed.

A.2 Apparatus

The usual laboratory apparatus and, in particular, the following.

A.2.1 Sample divider, consisting of a conical sample divider or multiple-slot sample divider with a distribution system, e.g. “split-it-right” sample divider, such as that shown in [Figure A.1](#).

A.2.2 Sieve, with round perforations of diameter 1,4 mm.

A.2.3 Tweezers.

A.2.4 Scalpel.

A.2.5 Paintbrush.

A.2.6 Steel bowls, of diameter 100 mm \pm 5 mm; seven per test sample.

A.2.7 Balance, which can be read to the nearest 0,01 g.

A.3 Sampling

Sampling shall be carried out in accordance with [Clause 5](#).

A.4 Procedure

A.4.1 Preparation of test sample

Carefully mix the laboratory sample to make it as uniform as possible, then proceed to reduce it, using a divider ([A.2.1](#)), until a quantity of 30 g is obtained.

All parts of kernels which get stuck in the perforations of a sieve should be considered to be retained by the sieve.

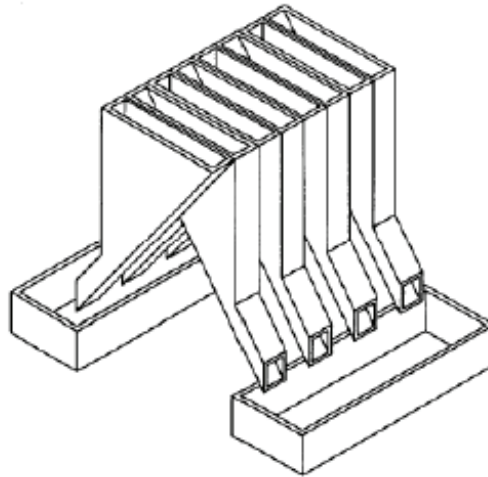


Figure A.1 — “Split-it-right” sample divider

A.4.2 Determination

Weigh, to the nearest 0,1 g, one of the test samples obtained in accordance with [A.4.1](#) and separate the different defects into the bowls ([A.2.6](#)). When a kernel has several defects, classify it in the defect category for which the maximum permissible value is the lowest (see [Table 1](#)).

Weigh, to the nearest 0,01 g, the fractions obtained above.

A.5 Calculation

Express the mass fraction of each defect using [Formula \(A.1\)](#):

$$w = \frac{m_D}{m_S} \quad (\text{A.1})$$

where

w is the mass fraction of grains with a particular defect in the test sample;

m_D is the mass, in grams, of grains with that defect;

m_S is the mass, in grams, of the test sample.

A.6 Test report

Report the results as specified in [Clause 7](#).

Annex B (informative)

Determination of the waxy rice content of parboiled rice

B.1 Principle

Waxy rice kernels have a reddish-brown colour when stained in an iodine solution, while non-waxy rice kernels show a dark blue colour.

B.2 Apparatus

The usual laboratory apparatus and, in particular, the following.

B.2.1 Balance, capable of weighing to the nearest 0,01 g.

B.2.2 Glass beaker, of capacity 250 ml.

B.2.3 Small white colour bowls, or any white colour container of a suitable size.

B.2.4 Wire sieve, with long rounded apertures of $(1 \text{ mm } ^{+0,02}_0 \text{ mm}) \times (20 \text{ mm } ^{+2}_{-1} \text{ mm})$.

B.2.5 Stirrer rod.

B.2.6 Tweezers or forceps.

B.2.7 Tissue paper.

B.3 Reagents

WARNING — Care should be taken in handling iodine. Direct contact of iodine with skin can cause lesions. Iodine vapour is very irritating to eyes and mucous membranes.

B.3.1 Deionized water, Grade 3 quality as specified in ISO 3696.

B.3.2 Iodine stock solution, containing a mass fraction of 4,1 % iodine and 6,3 % potassium iodide in deionized water.

B.3.3 Iodine working solution, freshly prepared daily, by diluting the stock solution ([B.3.2](#)) two times (by volume) with deionized water ([B.3.1](#)).

B.4 Sampling

Sampling shall be carried out in accordance with [Clause 5](#).

B.5 Determination

B.5.1 Weigh a portion of about 100 g of milled rice and put it into a glass beaker ([B.2.2](#)).

B.5.2 Add enough iodine working solution ([B.3.3](#)) to soak the kernels and stir ([B.2.5](#)) until all the kernels are submerged under the solution. Let the kernels soak in the solution for 30 s.

B.5.3 Pour the rice and solution into a wire sieve ([B.2.4](#)) and shake the basket slightly in order to drain out the solution. Then place the wire sieve on a piece of tissue paper ([B.2.7](#)) to absorb the excess liquid.

B.5.4 Pour the stained kernels into a bowl ([B.2.3](#)). Using tweezers or forceps ([B.2.6](#)), separate the reddish-brown kernels of waxy rice from the dark blue kernels of non-waxy rice.

B.5.5 Weigh the waxy rice portion (m_1) and the non-waxy rice portion (m_2) to the nearest 0,1 g.

B.6 Calculation

Calculate the mass fraction, expressed as a percentage, of the waxy rice, w_{wax} , using [Formula \(B.1\)](#):

$$w_{\text{wax}} = \frac{m_1}{m_1 + m_2} \times 100 \quad (\text{B.1})$$

where

m_1 is the mass, expressed in grams, of the waxy rice portion;

m_2 is the mass, expressed in grams, of the non-waxy rice portion.

B.7 Test report

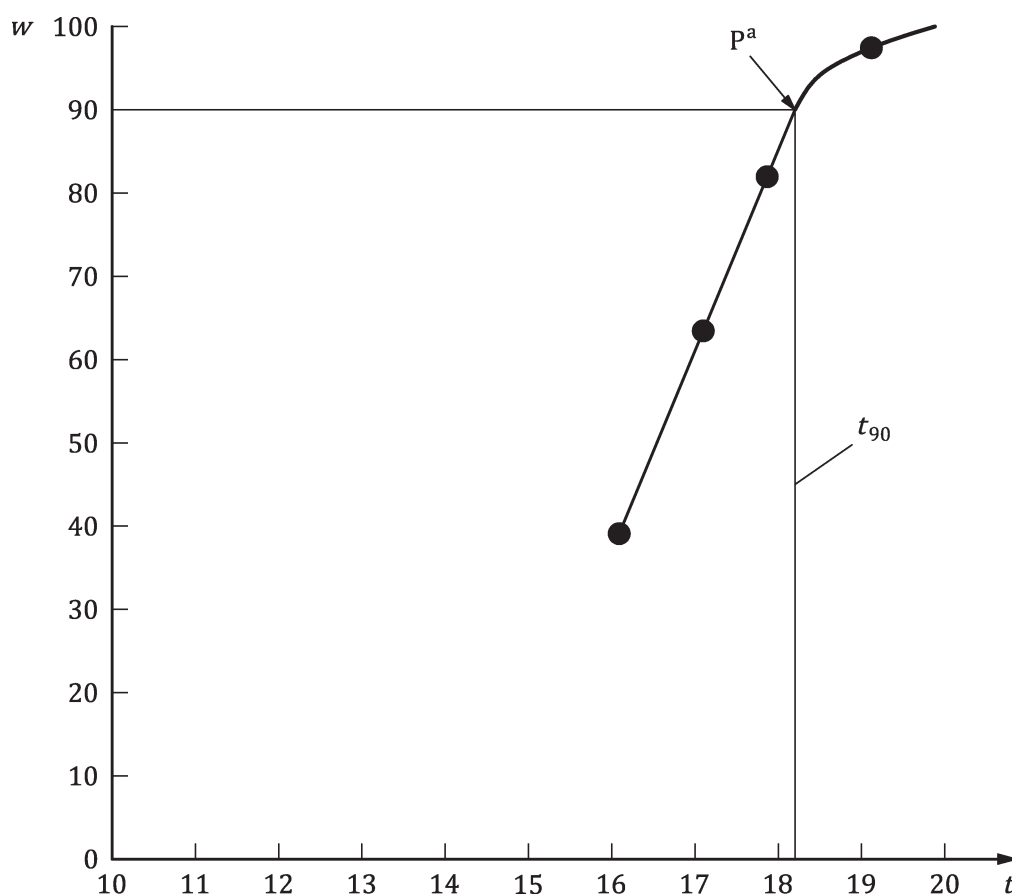
Report the results as specified in [Clause 7](#), giving the results calculated using [Formula \(B.1\)](#).

Annex C (informative)

Gelatinization

Figure C.1 gives an example of a typical gelatinization curve. Figure C.2 shows the three stages of gelatinization:

- initial;
- intermediate;
- final.

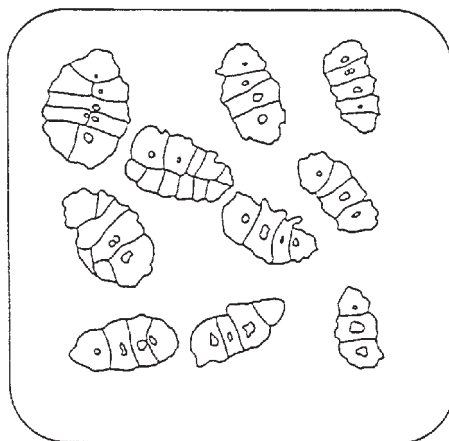


Key

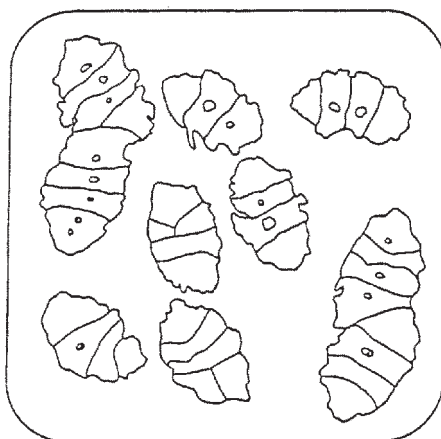
- t cooking time, expressed in minutes
- w mass fraction of gelatinized kernels, expressed in per cent
- t_{90} time required to gelatinize 90 % of the kernels
- P point of the curve corresponding to a cooking time of t_{90}
- ^a The time t_{90} was estimated to be 18,2 min for this example.

NOTE These results are based on a study carried out on three different types of kernel.

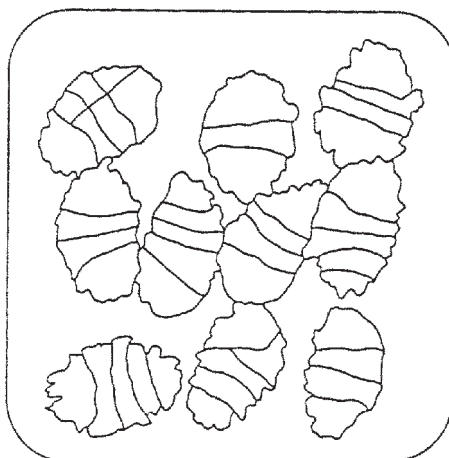
Figure C.1 — Typical gelatinization curve



a) Initial stage: No grains are fully gelatinized (ungelatinized starch granules are visible inside the kernels)



b) Intermediate stage: Some fully gelatinized kernels are visible



c) Final stage: All kernels are fully gelatinized

Figure C.2 — Stages of gelatinization

Annex D

(informative)

Results of interlaboratory test for husked rice yields

An interlaboratory test [\[14\]](#) was carried out by the ENR [Rice Research Centre (Italy)] in accordance with ISO 5725-1 and ISO 5725-2, with the participation of 15 laboratories. Each laboratory carried out three determinations on four different types of kernel. The statistical results are shown in [Table D.1](#).

Table D.1 — Repeatability and reproducibility of husked rice yield

Description	Rice sample			
	Arborio	Drago ^a	Balilla	Thaibonnet
Number of laboratories retained after eliminating outliers	13	11	13	13
Mean value, g/100 g	81,2	82,0	81,8	77,7
Standard deviation of repeatability, s_r , g/100 g	0,41	0,15	0,31	0,53
Coefficient of variation of repeatability, %	0,5	0,2	0,4	0,7
Repeatability limit, r ($= 2,83 s_r$)	1,16	0,42	0,88	1,50
Standard deviation of reproducibility, s_R , g/100 g	1,02	0,20	0,80	2,14
Coefficient of variation of reproducibility, %	1,3	0,2	1,0	2,7
Reproducibility limit, R ($= 2,83 s_R$)	2,89	0,57	2,26	6,06
^a Parboiled rice.				

Bibliography

- [1] ISO 3696, *Water for analytical laboratory use — Specification and test methods*
- [2] ISO 5725-1, *Accuracy (trueness and precision) of measurement methods and results — Part 1: General principles and definitions*
- [3] ISO 5725-2, *Accuracy (trueness and precision) of measurement methods and results — Part 2: Basic method for the determination of repeatability and reproducibility of a standard measurement method*
- [4] ISO 6322-1, *Storage of cereals and pulses — Part 1: General recommendations for the keeping of cereals*
- [5] ISO 6322-2, *Storage of cereals and pulses — Part 2: Practical recommendations*
- [6] ISO 6322-3, *Storage of cereals and pulses — Part 3: Control of attack by pests*
- [7] ISO 7301:2021, *Rice — Specification*
- [8] ISO 14864:1998, *Rice — Evaluation of gelatinization time of kernels during cooking*
- [9] STANDARD NO I.C.C. 167. *Determination of the protein content in cereal and cereal products for food and animal feeding stuffs according to the Dumas combustion method* (see <http://www.icc.or.at>)
- [10] Nitrogen-ammonia-protein modified Kjeldahl method — Titanium oxide and copper sulfate catalyst. *Official Methods and Recommended Practices of the AOCS* (ed. Firestone, D.E.), AOCS Official Method Ba Ai 4-91, 1997, AOCS Press, Champaign, IL
- [11] BERNER D.L., BROWN J., Protein nitrogen combustion method collaborative study I. Comparison with Smalley total Kjeldahl nitrogen and combustion results. *J. Am. Oil Chem. Soc.* 1994, **71** (11) pp. 1291–1293
- [12] BUCKEE G.K., Determination of total nitrogen in barley, malt and beer by Kjeldahl procedures and the Dumas combustion method — Collaborative trial. *J. Inst. Brew.* 1994, **100** (2) pp. 57–64
- [13] FRISTER H. et al. *Direct determination of nitrogen content by Dumas analysis; Interlaboratory study on precision characteristics*. AOAC International, Europe Section 4th International Symposium, Nyon, Switzerland, 1994, 33 pp
- [14] RANGHINO F., Evaluation of rice resistance to cooking, based on the gelatinization time of kernels. *II Riso*. 1966, **XV** pp. 117–127
- [15] TKACHUK R., Nitrogen-to-protein conversion factors for cereals and oilseed meals. *Cereal Chem.* 1969, **46** (4) pp. 419–423

