

MTConnect® Standard Guide: MTConnect and OPC/UA Companion Specification Version 2.0

Prepared for: MTConnect Institute

Prepared by: William Sobel

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MTConnect® Specification and Materials

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1 Introduction

- 128 The following conventions will be used throughout the document to provide a
- clear and consistent understanding of the use of each type of data and information used to define the MTConnect[®] standard and associated data.

Overview 1.1

131 Overview of the standards...

Types

2.1 **Components**

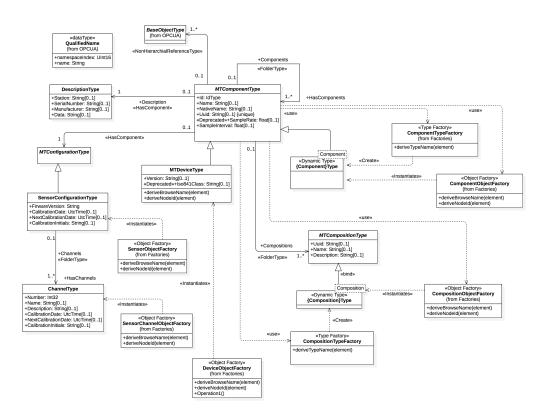


Figure 1: Components Diagram

The Components documents the Component models and the owned objects.

2.1.1 Defintion of ChannelType

 Table 1: Channel Type Definition

Attribute	Value	Value							
BrowseName	ChannelTyp	ChannelType							
IsAbstract	False								
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule				
Subtype of Bas	eObjectType (See OPCUA Docum	nentation)						
HasProperty	Variable	Number	Int32	PropertyType	Manditory				
HasProperty	Variable	Name	String	PropertyType	Optional				
HasProperty	Variable	MTDescription	String	PropertyType	Optional				
HasProperty	Variable	CalibrationDate	UtcTime	PropertyType	Optional				
HasProperty	Variable	NextCalibrationDa	teUtcTime	PropertyType	Optional				
HasProperty	Variable	CalibrationInitials	String	PropertyType	Optional				

2.1.2 Defintion of DescriptionType

- 133 The desription provides some general information about the manufacture and se-
- 134 rial number of the component. In the XML, the CDATA is freeform text that is
- 135 represented in the Data Property of the Description Object.

Table 2: DescriptionType Definition

Attribute	Value	Value						
BrowseName	Description'	DescriptionType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of Bas	eObjectType ((See OPCUA Docur	mentation)					
HasProperty	Variable	Station	String	PropertyType	Optional			
HasProperty	Variable	SerialNumber	String	PropertyType	Optional			
HasProperty	Variable	Manufacturer	String	PropertyType	Optional			
HasProperty	Variable	Data	String	PropertyType	Optional			

136 **2.1.2.1 Operations**

- deriveBrowseName(element)
- 138 Specification: "Description"
- deriveNodeId(element)
- Specification: concat (self.parent.NodeId, BrowseName)

2.1.3 Defintion of MTComponentType

- 141 The base Component Type from which all MTConnect Components are derived
- 142 from. The component type factory is used to create the specific OPC/UA types as
- subtypes of the MTConnect 'MTComponentType'. The component types will be
- created once for all Component objects of that type based on the 'QName' of the
- 145 MTConnect XML element.
- 146 The object factory will instantiate the Component Objects and insert them into
- 147 the Components folder with a browse name of the Component QName and the
- 'name' element if specified surrounded by square brackets, '[]'. For example if
- 149 the MTConnect Element is:
- 150 '<Linear name='X'>...</...>'

 Table 3: MTComponentType Definition

Attribute	Value								
BrowseName	MTCompon	MTComponentType							
IsAbstract	True								
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule				
HasProperty	Variable	Id	IdType	PropertyType	Manditory				
HasProperty	Variable	Name	String	PropertyType	Optional				
HasProperty	Variable	NativeName	String	PropertyType	Optional				
HasProperty	Variable	Uuid	String	PropertyType	Optional				
HasProperty	Variable	SampleRate	float	PropertyType	Optional				
HasProperty	Variable	SampleInterval	float	PropertyType	Optional				
HasComponent	Object	Description		DescriptionType	Optional				
HasComponent	Object	Configuration		MTConfiguration	T@ppetional				
Organizes	Object	Components	MTComponentType	FolderType	Optional				
Organizes	Object	Compositions	MTCompositionType	FolderType	Optional				
HasProperty	Variable	<dynamic></dynamic>	DataItemType	<dynamic></dynamic>	Optional				
HasProperty	Variable	<dynamic></dynamic>	BaseObjectType	<dynamic></dynamic>	Optional				
Organizes	Object	Conditions	MTNonExclusiveCond	itFontTempleype	Optional				
HasProperty	Variable	<dynamic></dynamic>	DataItemType	<dynamic></dynamic>	Manditory				

- 151 The OPC/UA Object with browse name 'Linear[X]' will be created with the
- 152 HasTypeDefinition referencing the 'Linear' OPC/UA type.
- The meta data for the component and it's relationships are static. The dynamic
- data will be represented using the _OPC/UA Part 8_

2.1.4 Defintion of MTCompositionType

 Table 4: MTCompositionType Definition

Attribute	Value							
BrowseName	MTCompos	MTCompositionType						
IsAbstract	True	True						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of Bas	eObjectType ((See OPCUA Docum	nentation)					
HasProperty	Variable	Uuid	String	PropertyType	Optional			
HasProperty	Variable	Name	String	PropertyType	Optional			
HasProperty	Variable	MTDescription	String	PropertyType	Optional			
NonHierarchia	R Offejært ceTyp	ecomposition	DataItemType	NonHierarchialRo	ef erptionTil ype			

2.1.5 Defintion of MTConfigurationType

 Table 5:
 MTConfigurationType Definition

Attribute	Value	Value						
BrowseName	MTConfigu	MTConfigurationType						
IsAbstract	True	True						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of BaseObjectType (See OPCUA Documentation)								

2.1.6 Defintion of MTDeviceType

- 155 The MTDevice is a special type whose object will be the root of the device graph.
- 156 The Device uses the component type factory and the component object factories
- to create each of the first level components.
- 158 The compositions, relationships, and data items are then recursively created as
- one decendes the MTConnect information model.

Table 6: MTDeviceType Definition

Attribute	Value								
BrowseName	MTDeviceT	MTDeviceType							
IsAbstract	False	False							
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule				
Subtype of MTComponentType (see section 2.1.3)									
HasProperty	Variable	Version	String	PropertyType	Optional				
HasProperty	Variable	Iso841Class	String	PropertyType	Optional				

160 **2.1.6.1 Operations**

- deriveBrowseName(element)
- Specification: self.name
- deriveNodeId(element)
- Specification: self.uuid

2.1.7 Defintion of SensorConfigurationType

- 165 The SensorConfiguration browse name will be created as an Object relationship
- with the parent component.

Table 7: SensorConfigurationType Definition

Attribute	Value	Value						
BrowseName	SensorConfi	gurationType						
IsAbstract	False							
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of MT	Configuration	Type (see section 2.	1.5)					
HasProperty	Variable	FirwareVersion	String	PropertyType	Manditory			
HasProperty	Variable	CalibrationDate	UtcTime	PropertyType	Optional			
HasProperty	Variable	e NextCalibrationDatdUtcTime		PropertyType	Optional			
HasProperty	Variable	CalibrationInitials	String	PropertyType	Optional			
Organizes	Object	Channels	ChannelType	FolderType	Optional			

2.1.8 Defintion of ComponentType

 Table 8: Component Type Definition

Attribute	Value	Value						
BrowseName	Component	ComponentType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of MTComponentType (see section 2.1.3)								

2.1.9 Defintion of {Composition} Type

 Table 9: {Composition} Type Definition

Attribute	Value	Value					
BrowseName	Composition	CompositionType					
IsAbstract	False	False					
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule		
Subtype of MT	Subtype of MTCompositionType (see section 2.1.4)						

2.2 Data Items

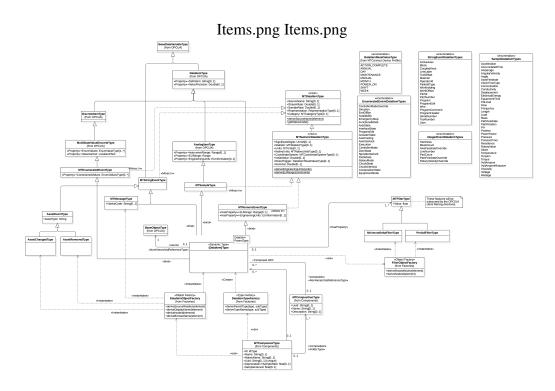


Figure 2: Data Items Diagram

2.2.1 Defintion of AssetChangedType

 $\textbf{Table 10:} \ \texttt{AssetChangedType Definition}$

Attribute	Value	Value					
BrowseName	AssetChang	AssetChangedType					
IsAbstract	False	False					
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule		
Subtype of Ass	etEventType (see section 2.2.2)					

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2.2.2 Defintion of AssetEventType

 $\textbf{Table 11:} \ \texttt{AssetEventType Definition}$

Attribute	Value	Value						
BrowseName	AssetEvent	AssetEventType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of MT	StringEventTy	pe (see section 2.2.	11)					
HasProperty	Variable	AssetType	String	PropertyType	Manditory			

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2.2.3 Defintion of AssetRemovedType

 $\textbf{Table 12:} \ \texttt{AssetRemovedType} \ \textbf{Definition}$

Attribute	Value	Value					
BrowseName	AssetRemov	AssetRemovedType					
IsAbstract	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule		
Subtype of Ass	etEventType (see section 2.2.2)					

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2.2.4 Defintion of MTDataItemType

- The data item mixin will inject the properties and the methods into the related
- classes. This facility is similar to the Ruby module mixin or the Scala traits.

Table 13: MTDataItemType Definition

Attribute	Value							
BrowseName	MTDataIten	MTDataItemType						
IsAbstract	False							
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
HasProperty	Variable	SourceName	String	PropertyType	Optional			
HasProperty	Variable	StreamRate	Double	PropertyType	Optional			
HasProperty	Variable	SampleRate	Double	PropertyType	Optional			
HasProperty	Variable	Representation	RepresentationType	PropertyType	Optional			
HasProperty	Variable	Category	MTCategoryType	PropertyType	Manditory			
HasProperty	Variable	<dynamic></dynamic>	MTFilterType	<dynamic></dynamic>	Optional			
HasComponent	Object	source		BaseObjectType	Optional			

169 **2.2.4.1 Operations**

- deriveSourceName(element)
- 171 Specification: self.Source.CDATA
- Documentation: Derive the source name from the Source element CDATA.
- This will represent the alternative long name for the data item's source.
- getStatusCode()
- Documentation: The OPC/UA status code will be created using the follow-
- ing process:
- If the value of the data item is UNAVAILABLE a status code of Uncertain_NoCommunicationLastUsable
- When a reset trigger is specified, new Good_ status codes will be created. See ResetTrigger enumeration.

2.2.5 Defintion of MTEnumeratedEventType

- All Data Items with Category EVENT having a Controlled Vocabularies will be
- of this type. Otherwise, MTString

 $\textbf{Table 14:} \ \texttt{MTEnumeratedEventType} \ \textbf{Definition}$

Attribute	Value	Value					
BrowseName	MTEnumera	MTEnumeratedEventType					
IsAbstract	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule		
Subtype of Mu	ltiStateValueD	DiscreteType (See OF	CUA Documentation)				
HasProperty	Variable	ConstrainedValues	EnumValuesType	PropertyType	Manditory		

2.2.6 Defintion of MTFilterType

183 These features will be subsumed by the OPC/UA client filtering directives.

Table 15: MTFilterType Definition

Attribute	Value					
BrowseName	MTFilterTy	MTFilterType				
IsAbstract	True	True				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule	
HasProperty	Variable	Value	float	PropertyType	Manditory	

184 **2.2.6.1 Operations**

deriveBrowseName (element)
 Specification: concat (parent.BrowseName, pascalCase (element.type))
 deriveNodeId (element)
 Specification: concat (parent.NodeId, pascalCase (element.type))

2.2.7 Defintion of MTMessageType

 Table 16:
 MTMessageType Definition

Attribute	Value	Value						
BrowseName	MTMessage	MTMessageType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling			
					Rule			
Subtype of MT	StringEventTy	pe (see section 2.2.			0			

2.2.8 Defintion of MTNumericDataItemType

- These are the additional attributes that are relevent to numeric data items. The
- 190 factory will evaluate these values and will set the engineering units and the range
- 191 associated with the parent entity.

Table 17: MTNumericDataItemType Definition

Attribute	Value	Value						
BrowseName	MTNumerio	MTNumericDataItemType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of MT	DataItemType	e (see section 2.2.4)						
HasProperty	Variable	SignificantDigits	UInt16	PropertyType	Optional			
HasProperty	Variable	Statistic	MTStatisticType	PropertyType	Optional			
HasProperty	Variable	Units	MTUnits	PropertyType	Optional			
HasProperty	Variable	NativeUnits	MTNativeUnitsType	PropertyType	Optional			
HasProperty	Variable	CoordinateSystem	MTCoordinateSystem?	Гу Рв ореrtyТуре	Optional			
HasProperty	Variable	InitialValue	Double	PropertyType	Optional			
HasProperty	Variable	ResetTrigger	DataItemResetValueTy	p ₽ ropertyType	Optional			
HasProperty	Variable	Nominal	Double	PropertyType	Optional			

192 **2.2.8.1 Operations**

- deriveEURange (constraints)
- Specification: EURange.Low <- self.Constraints.Minimum EURange.High
- 197 <- self.Constraints.Maximum</pre>
- Documentation: Uses the MTConnect Constraints element if present to de-
- rive the minimum and maximum values for the numeric values. This applies
- 200 to both the Numeric Event and the Sample types.

2.2.9 Defintion of MTNumericEventType

201 All data items with category EVENT and a numeric value.

 $\textbf{Table 18:} \ \texttt{MTNumericEventType Definition}$

Attribute	Value	Value						
BrowseName	MTNumerio	MTNumericEventType						
IsAbstract	False							
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of Data	aItemType (Se	ee OPCUA Documen	ntation)					
HasProperty	Variable	EURange	Range	PropertyType	Optional			
HasProperty	Variable	EngineeringUnits	EUInformation	PropertyType	Optional			

2.2.10 Defintion of MTSampleType

202 Data Items with category SAMPLE

 Table 19:
 MTSampleType Definition

Attribute	Value						
BrowseName	MTSampleT	MTSampleType					
IsAbstract	False	False					
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule		
Subtype of Ana	Subtype of AnalogItemType (See OPCUA Documentation)						

2.2.11 Defintion of MTStringEventType

- 203 All data items with category EVENT where the data is freeform text. The set_-
- 204 data_type constraint derives makes the data type a string for this type.

Table 20: MTStringEventType Definition

Attribute	Value						
BrowseName	MTStringEv	MTStringEventType					
IsAbstract	False	False					
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule		
Subtype of Bas	Subtype of BaseDataVariableType (See OPCUA Documentation)						

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2.2.12 Defintion of MinimumDeltaFilterType

Table 21: MinimumDeltaFilterType Definition

Attribute	Value				
BrowseName	MinimumDeltaFilterType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of MTFilterType (see section 2.2.6)					

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2.2.13 Defintion of PeriodFilterType

 Table 22:
 PeriodFilterType Definition

Attribute	Value				
BrowseName	PeriodFilterType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of MTFilterType (see section 2.2.6)					

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2.2.14 Defintion of DataItemType

- 205 For each DataItem the Sub Type, and the Type will be composed to be the HasType-
- 206 Definition relationship of the object. The BrowseName will also include the Com-
- 207 position Type if a composition Id is provided.

Table 23: DataItemType Definition

Attribute	Value					
BrowseName	DataItemType					
IsAbstract	False					
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule	
Subtype of MTNumericEventType (see section 2.2.9)						

2.3 Conditions

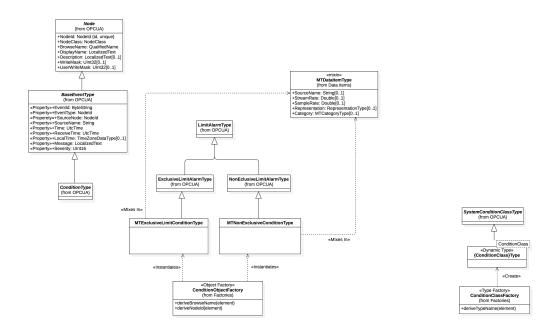


Figure 3: Conditions Diagram

2.3.1 Defintion of MTExclusiveLimitConditionType

Table 24: MTExclusiveLimitConditionType Definition

Attribute	Value				
BrowseName	MTExclusiveLimitConditionType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of ExclusiveLimitAlarmType (See OPCUA Documentation)					

2.3.2 Defintion of MTNonExclusiveConditionType

Table 25: MTNonExclusiveConditionType Definition

Attribute	Value				
BrowseName	MTNonExclusiveConditionType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of NonEclusiveLimitAlarmType (See OPCUA Documentation)					

2.3.3 Defintion of ConditionClassType

 $\textbf{Table 26:} \ \texttt{ConditionClassType Definition}$

Attribute	Value				
BrowseName	ConditionClassType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of SystemConditionClassType (See OPCUA Documentation)					

2.4 Factories

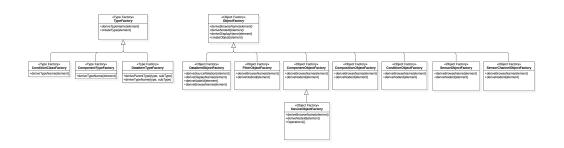


Figure 4: Factories Diagram

- 208 The factories are not part of the OPC/UA information model. They are a set
- 209 of helper classes that are used to create dynamic types and objects. Since the
- 210 MTConnect information model can be layered on top of the OPC/UA abstrations,
- 211 the factories provide the rules for creating the browse and display names for each
- 212 type.
- 213 The factories also create dynamic objects when required for variables of various
- 214 classes when they are required, such as the Data Items and the Components. Some
- of the relationships are more complex since they require a dynamic super-type
- relationship that relies on the correct placement of the MTConnect elements to be
- 217 correctly represented using the OPC/UA base types.
- 218 This is especially evident when mapping the DataItems and the Conditions to the
- 219 MTConnect Information Models and providing sufficent definition to allow for
- 220 unambiguous implementation.

2.4.1 Defintion of ComponentObjectFactory

221 **2.4.1.1 Operations**

226

```
e deriveBrowseName(element)
Specification: concat(element.QName, (if self.name.notEmpty())
then concat('[', self.name, ']')) else " endif))

deriveNodeId(element)
```

Specification: concat (self.findDevice().uuid, element.id)

2.4.2 Defintion of ComponentTypeFactory

- 227 The 'ComponentTypeFactory' creates component types using the MTConnect
- 228 XML element as an input. The factory takes the 'QName' (or qualified name)
- 229 of the XML element and then appends 'Type'. For example an '<Controller
- 230 id='...'></...>' element will create an OPC/UA 'ControllerType' type definition
- as an extension of the base 'MTControllerType'.

- 232 Currently there is no additional abstractions or super types required by the com-
- panion specification. The types will be a single level where each Component is a
- sub-type of the base 'MTComponentType'.

235 **2.4.2.1 Operations**

- deriveTypeName(element)
- Specification: derive: Component <- element.QName
- Documentation: The QName of the element for the component will be used
- to derive the type of the node.

2.4.3 Defintion of CompositionObjectFactory

240 **2.4.3.1 Operations**

- deriveBrowseName(element)

 Specification: concat (pascalCase(element.type), (if self.name.notEmpty())

 then concat (/// self.name ////) else // endif))

 **The concat (/// self.name //// else // endif))

 **The concat (/// self.name /// else // endif)

 **The concat (/// self.name /// else // endif)

 **The concat (/// self.name /// else // endif)

 **The concat (/// self.name // else // el
- then concat('[', self.name, ']')) else "endif))
- deriveNodeId(element)
- Specification: concat (self.findDevice().uuid, element.id)

2.4.4 Defintion of CompositionTypeFactory

246 **2.4.4.1 Operations**

- deriveTypeName(element)
- Specification: derive: Composition <- pascalCase (element.type)
- Documentation: The type for the composition will be created using the pas-
- cal case of the 'type' from the composition element.

2.4.5 Defintion of ConditionClassFactory

251 **2.4.5.1 Operations**

- deriveTypeName(element)
- Documentation: Create condition classes based on the OPC/UA three con-
- dition types.

2.4.6 Defintion of ConditionObjectFactory

255 **2.4.6.1 Operations**

- deriveBrowseName (element)
- deriveNodeId(element)

2.4.7 Defintion of DataItemObjectFactory

258 **2.4.7.1 Operations**

- deriveSourceRelation(element)
- Documentation: Use the source composition, component id, or data item id
- to locate the source node id for this relationship. If one exists, add an object
- with browse name "source" that relates to the entity referenced by the id.
- The most specific identity should be used in the following order:
- 264 DataItemId
- 265 CompositionId
- ComponentId
- Since the data item implies composition and component and the compo-
- sition implies component, there should only be one attribute given for the
- source.

270 271	 deriveDisplayName (element) Documentation: Same as the BrowseName.
272	• deriveNodeId(element)
273	Documentation: The nodeId will be given by the device uuid and the DataItem
274	id attribute.
275	• deriveBrowseName(element)
276	Documentation: The browse name will be composed of the following parts
277	of the model:
278	1. If the compositionId is present, the compositionId will be resolved the
279	the Composition element and the pascal case of the type attribute will
280	be placed first.
281	2. If the subType is present, the pascal case of the subType will be placed
282	next.
283	3. The pascal case of the type will be placed last.
284	For example, for a data item with the following attributes:
285	- type: TEMPERATURE
286	composition type: STORAGE_BATTERY
287	will have the following browse name: StorageBatteryTemperature
288	For the data item with the following attributes:
289	- type: ANGLE
290	- subType: ACTUAL
291	composition type: ENCODER
292	will have the following browse name: EncoderActualAngle

2.4.8 Defintion of DataItemTypeFactory

- 293 Based on the data item category, type, and subType, this class creates a new
- 294 OPC/UA type and also provides the template parameter for the ParentType from
- 295 which this type is derived.

296 **2.4.8.1 Operations**

deriveParentType(type, subType) 297 Documentation: The parent type is derived from the category as follows: 298 299 - SAMPLE -> SampleType 300 - EVENT -> * Enumerated Value -> MTEnumeratedEventType 301 302 * Integer Value -> MTNumericEventType 303 * Otherwise -> MTStringEventType • deriveTypeName(type, subType) 304 Specification: concat (pascalCase (subType), pascalCase (type)) 305 Documentation: Used to derive the class name for creating a pascal case 306 name from the sub type and the type. For example type ROTARY_VELOCITY 307

2.4.9 Defintion of DeviceObjectFactory

309 The model instantiation for MTConnect begins with the 'Device' MTConnect

and subType ACTUAL will become ActualRotaryVelocity.

- 310 element and then recursively traverses the sub-elements. The device will the ca-
- pabilities in the component factory to generate all the data items and component
- 312 **types.**

308

313 **2.4.9.1 Operations**

- o deriveBrowseName(element)
 Specification: derive: element.name
- 317 Specification: derive: element.uuid

2.4.10 Defintion of FilterObjectFactory

318 Creates filters based on the type attribute of the Filter element.

319 **2.4.10.1 Operations**

- 320 deriveBrowseName(element)
- Documentation: The node id is composed of the data item id and the browse
- 323 name.

2.4.11 Defintion of ObjectFactory

324 **2.4.11.1 Operations**

- 325 deriveBrowseName(element)
- 326 deriveNodeId(element)
- 328 Specification: deriveBrowseName (element)
- 329 createObject(element)

2.4.12 Defintion of SensorChannelObjectFactory

330 **2.4.12.1 Operations**

- deriveBrowseName(element)
- Specification: concat ('Channel', self.number)
- Specification: concat (self.parent.NodeId, BrowseName)

2.4.13 Defintion of SensorObjectFactory

335 **2.4.13.1 Operations**

```
    deriveBrowseName (element)
    Specification: element.QName
    deriveNodeId(element)
    Specification: concat (self.parent.NodeId, BrowseName)
```

2.4.14 Defintion of TypeFactory

340 2.4.14.1 Operations

- createType(element)

2.5 MTConnect Device Profile

Figure 5: MTConnect Device Profile Diagram

- The device profile documents the common data types and stereotypes that are used
- 344 to construct the model. A stereotype is a design or modeling pattern that provides
- additional information about the type or the relationship between types.
- 346 It can also identify the behavior of a property or the role the type or relation will
- 347 play in the model.
- 348 Stereotypes are used throughout the model to provide additional information that
- 349 will halp provide context and definition to aid in better understanding the data
- 350 model.

2.5.1 Defintion of Dynamic Type

2.5.2 Defintion of MTConnect XML

2.5.3 Defintion of MTRelationshipType

2.5.4 Defintion of Mixes In

- 351 This stereotype is associated with the dependency between a type and a mixin.
- 352 See Section 2.5.9 for a complete description of the mixin.

2.5.5 Defintion of Object Factory

2.5.6 Defintion of Type Factory

2.5.7 Defintion of bind

- When a dynamic type (See Section 2.5.1) creates an instance where the super-type
- can be associated based on the data item category and type, the Type Factory
- will specify which supertype is to be referenced.
- 356 The bind stereotype indicates the relationship between the dynamic sub-type and
- 357 the parent type are resolved baed on the MTConnect DataItem meta data.

2.5.8 Defintion of constrains

2.5.9 Defintion of mixin

- 358 The mixin pattern injects the properties and operations into the types that are
- 359 related to the using the Mixes In dependency. Mixins allow for lightweight
- 360 multiple inheritance. Since OPC/UA does not allow for multiple inheritance and
- 361 the MTConnect types require the same set of properties when they are sub-typed
- 362 from existing OPC/UA types, this mechanism allows for this relationship to be
- 363 expressed.

2.5.10 Defintion of use

- The use stereotype indicates that one class uses as a helper to perform a specific
- 365 operation or activity. This stereotype is mainly used to indicate that a specific
- 366 factory is being employed by another type to create dynamic properties or rela-
- 367 tionships.