

MTConnect® Standard Guide: MTConnect and OPC/UA Companion Specification Version 2.0

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MTConnect® Specification and Materials

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1 Introduction

- 128 The following conventions will be used throughout the document to provide a
- clear and consistent understanding of the use of each type of data and information used to define the MTConnect[®] standard and associated data.

Overview 1.1

131 Overview of the standards...

Types

2.1 **Components**

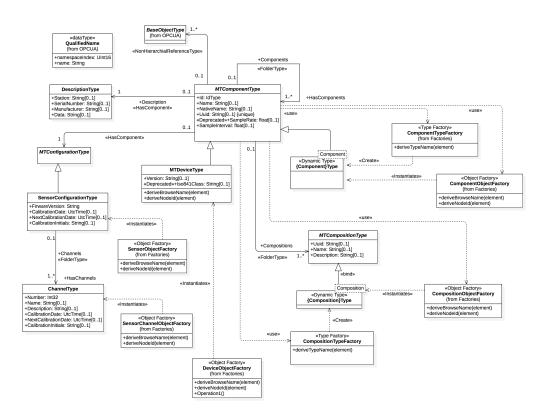


Figure 1: Components Diagram

132 The Components documents the Component models and the owned objects.

2.1.1 Defintion of ChannelType

Table 1: ChannelType Definition

| Attribute | Value | Value | | | | | | | |
|----------------|---------------|---------------------|------------|----------------|------------------|--|--|--|--|
| BrowseName | ChannelTyp | ChannelType | | | | | | | |
| IsAbstract | False | | | | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | | | |
| Subtype of Bas | eObjectType (| See OPCUA Docum | nentation) | | | | | | |
| HasProperty | Variable | Number | Int32 | PropertyType | Manditory | | | | |
| HasProperty | Variable | Name | String | PropertyType | Optional | | | | |
| HasProperty | Variable | MTDescription | String | PropertyType | Optional | | | | |
| HasProperty | Variable | CalibrationDate | UtcTime | PropertyType | Optional | | | | |
| HasProperty | Variable | NextCalibrationDa | teUtcTime | PropertyType | Optional | | | | |
| HasProperty | Variable | CalibrationInitials | String | PropertyType | Optional | | | | |

2.1.2 Defintion of DescriptionType

- 133 The desription provides some general information about the manufacture and se-
- 134 rial number of the component. In the XML, the CDATA is freeform text that is
- represented in the Data Property of the Description Object.

Table 2: DescriptionType Definition

| Attribute | Value | | | | | | | | |
|----------------|--|-----------------|------------|--------------|----------|--|--|--|--|
| BrowseName | Description' | DescriptionType | | | | | | | |
| IsAbstract | False | False | | | | | | | |
| References | NodeClass BrowseName DataType TypeDefinition M | | | | | | | | |
| Subtype of Bas | eObjectType (| See OPCUA Docui | mentation) | | | | | | |
| HasProperty | Variable | Station | String | PropertyType | Optional | | | | |
| HasProperty | Variable | SerialNumber | String | PropertyType | Optional | | | | |
| HasProperty | rty Variable Manufacturer String PropertyType | | | | | | | | |
| HasProperty | Variable | Data | String | PropertyType | Optional | | | | |

136 **2.1.2.1 Operations**

- deriveBrowseName(element)
- 138 Specification: "Description"
- deriveNodeId(element)
- Specification: concat (self.parent.NodeId, BrowseName)

2.1.3 Defintion of MTComponentType

- 141 The base Component Type from which all MTConnect Components are derived
- 142 from. The component type factory is used to create the specific OPC/UA types as
- subtypes of the MTConnect 'MTComponentType'. The component types will be
- created once for all Component objects of that type based on the 'QName' of the
- 145 MTConnect XML element.
- The object factory will instantiate the Component Objects and insert them into
- the Components folder with a browse name of the Component QName and the
- 'name' element if specified surrounded by square brackets, '[]'. For example if
- 149 the MTConnect Element is:
- 150 '<Linear name='X'>...</...>'

Table 3: MTComponentType Definition

| Attribute | Value | | | | | | | | |
|--------------|-----------|---------------------|--------------------|---------------------|------------------|--|--|--|--|
| BrowseName | MTCompon | MTComponentType | | | | | | | |
| IsAbstract | True | True | | | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | | | |
| HasProperty | Variable | Id | IdType | PropertyType | Manditory | | | | |
| HasProperty | Variable | Name | String | PropertyType | Optional | | | | |
| HasProperty | Variable | NativeName | String | PropertyType | Optional | | | | |
| HasProperty | Variable | Uuid | String | PropertyType | Optional | | | | |
| HasProperty | Variable | SampleRate | float | PropertyType | Optional | | | | |
| HasProperty | Variable | SampleInterval | float | PropertyType | Optional | | | | |
| HasComponent | Object | Description | | DescriptionType | Optional | | | | |
| HasComponent | Object | Configuration | | MTConfiguration | T@ppetional | | | | |
| Organizes | Object | Components | MTComponentType | FolderType | Optional | | | | |
| Organizes | Object | Compositions | MTCompositionType | FolderType | Optional | | | | |
| HasProperty | Variable | <dynamic></dynamic> | DataItemType | <dynamic></dynamic> | Optional | | | | |
| HasProperty | Variable | <dynamic></dynamic> | BaseObjectType | <dynamic></dynamic> | Optional | | | | |
| Organizes | Object | Conditions | MTNonExclusiveCond | itFoodTeynpleype | Optional | | | | |
| HasProperty | Variable | <dynamic></dynamic> | DataItemType | <dynamic></dynamic> | Manditory | | | | |

- 151 The OPC/UA Object with browse name 'Linear[X]' will be created with the
- 152 HasTypeDefinition referencing the 'Linear' OPC/UA type.
- The meta data for the component and it's relationships are static. The dynamic
- data will be represented using the _OPC/UA Part 8_

2.1.4 Defintion of MTCompositionType

 Table 4:
 MTCompositionType Definition

| Attribute | Value | | | | | | | | |
|----------------|-------------------------|-------------------|--------------|------------------|-------------------------|--|--|--|--|
| BrowseName | MTCompos | MTCompositionType | | | | | | | |
| IsAbstract | True | True | | | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | | | |
| Subtype of Bas | eObjectType (| (See OPCUA Docun | nentation) | | | | | | |
| HasProperty | Variable | Uuid | String | PropertyType | Optional | | | | |
| HasProperty | Variable | Name | String | PropertyType | Optional | | | | |
| HasProperty | Variable | MTDescription | String | PropertyType | Optional | | | | |
| NonHierarchial | R Offejært ceTyp | ecomposition | DataItemType | NonHierarchialRe | ef OptionTil ype | | | | |

2.1.5 Defintion of MTConfigurationType

 Table 5:
 MTConfigurationType Definition

| Attribute | Value | Value | | | | | |
|---|-----------|---------------------|----------|----------------|------------------|--|--|
| BrowseName | MTConfigu | MTConfigurationType | | | | | |
| IsAbstract | True | True | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | |
| Subtype of BaseObjectType (See OPCUA Documentation) | | | | | | | |

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2.1.6 Defintion of MTDeviceType

- 155 The MTDevice is a special type whose object will be the root of the device graph.
- 156 The Device uses the component type factory and the component object factories
- to create each of the first level components.
- The compositions, relationships, and data items are then recursively created as
- one decendes the MTConnect information model.

Table 6: MTDeviceType Definition

| Attribute | Value | | | | | | | |
|--|-----------|--------------|----------|----------------|------------------|--|--|--|
| BrowseName | MTDeviceT | MTDeviceType | | | | | | |
| IsAbstract | False | | | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | | |
| Subtype of MTComponentType (see section 2.1.3) | | | | | | | | |
| HasProperty | Variable | Version | String | PropertyType | Optional | | | |
| HasProperty | Variable | Iso841Class | String | PropertyType | Optional | | | |

160 **2.1.6.1 Operations**

- deriveBrowseName(element)
- Specification: self.name
- deriveNodeId(element)
- Specification: self.uuid

2.1.7 Defintion of SensorConfigurationType

- 165 The SensorConfiguration browse name will be created as an Object relationship
- with the parent component.

 Table 7:
 SensorConfigurationType Definition

| Attribute | Value | | | | | | |
|---------------|---|---|-------------|--------------|-----------|--|--|
| BrowseName | SensorConf | igurationType | | | | | |
| IsAbstract | False | | | | | | |
| References | NodeClass BrowseName DataType TypeDefinition Modelin Rule | | | | | | |
| Subtype of MT | Configuration | Type (see section 2. | 1.5) | | | | |
| HasProperty | Variable | FirwareVersion | String | PropertyType | Manditory | | |
| HasProperty | Variable | CalibrationDate | UtcTime | PropertyType | Optional | | |
| HasProperty | Variable | riable NextCalibrationDateUtcTime PropertyType Option | | | | | |
| HasProperty | Variable | CalibrationInitials | String | PropertyType | Optional | | |
| Organizes | Object | Channels | ChannelType | FolderType | Optional | | |

2.1.8 Defintion of ComponentType

 Table 8: ComponentType Definition

| Attribute Value | | | | | | | |
|--|-----------|------------|----------|----------------|------------------|--|--|
| BrowseName ComponentType | | | | | | | |
| IsAbstract | False | False | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | |
| Subtype of MTComponentType (see section 2.1.3) | | | | | | | |

2.1.9 Defintion of CompositionType

 Table 9: CompositionType Definition

| Attribute | Value | Value | | | | | |
|---------------|--|-----------------|----------|----------------|------------------|--|--|
| BrowseName | Composition | CompositionType | | | | | |
| IsAbstract | False | False | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | |
| Subtype of MT | Subtype of MTCompositionType (see section 2.1.4) | | | | | | |

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2.2 Data Items

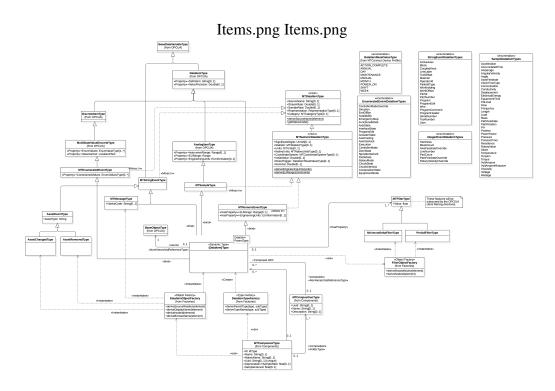


Figure 2: Data Items Diagram

2.2.1 Defintion of AssetChangedType

 Table 10:
 AssetChangedType Definition

| Attribute | Value | Value | | | | | |
|----------------|---------------|--------------------|----------|----------------|------------------|--|--|
| BrowseName | AssetChang | AssetChangedType | | | | | |
| IsAbstract | False | | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | |
| Subtype of Ass | etEventType (| see section 2.2.2) | | · | | | |

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2.2.2 Defintion of AssetEventType

 Table 11: AssetEventType Definition

| Attribute | Value | Value | | | | | |
|---------------|---------------|----------------------|----------|----------------|------------------|--|--|
| BrowseName | AssetEvent | AssetEventType | | | | | |
| IsAbstract | False | False | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | |
| Subtype of MT | StringEventTy | pe (see section 2.2. | 11) | | | | |
| HasProperty | Variable | AssetType | String | PropertyType | Manditory | | |

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2.2.3 Defintion of AssetRemovedType

 Table 12: AssetRemovedType Definition

| Attribute | Value | Value | | | | | |
|----------------|---------------|--------------------|----------|----------------|------------------|--|--|
| BrowseName | AssetRemov | AssetRemovedType | | | | | |
| IsAbstract | False | False | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | |
| Subtype of Ass | etEventType (| see section 2.2.2) | | | | | |

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2.2.4 Defintion of MTDataItemType

- The data item mixin will inject the properties and the methods into the related
- classes. This facility is similar to the Ruby module mixin or the Scala traits.

Table 13: MTDataItemType Definition

| Attribute | Value | | | | | | | |
|--------------|------------|---------------------|--------------------|---------------------|------------------|--|--|--|
| BrowseName | MTDataIten | MTDataItemType | | | | | | |
| IsAbstract | False | | | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | | |
| HasProperty | Variable | SourceName | String | PropertyType | Optional | | | |
| HasProperty | Variable | StreamRate | Double | PropertyType | Optional | | | |
| HasProperty | Variable | SampleRate | Double | PropertyType | Optional | | | |
| HasProperty | Variable | Representation | RepresentationType | PropertyType | Optional | | | |
| HasProperty | Variable | Category | MTCategoryType | PropertyType | Optional | | | |
| HasProperty | Variable | <dynamic></dynamic> | MTFilterType | <dynamic></dynamic> | Optional | | | |
| HasComponent | Object | source | | BaseObjectType | Optional | | | |

169 **2.2.4.1 Operations**

- deriveSourceName(element)
- Specification: self.Source.CDATA
- Documentation: Derive the source name from the Source element CDATA.
- This will represent the alternative long name for the data item's source.
- getStatusCode()
- Documentation: The OPC/UA status code will be created using the follow-
- ing process:
- * If the value of the data item is 'UNAVAILABLE' a status code of 'Un-
- certain_NoCommunicationLastUsable'. * When a reset trigger is specified,
- new 'Good_' status codes will be created. See 'ResetTrigger' enumeration.

2.2.5 Defintion of MTEnumeratedEventType

- All Data Items with Category EVENT having a Controlled Vocabularies will be
- of this type. Otherwise, MTString

 Table 14:
 MTEnumeratedEventType Definition

| Attribute | Value | Value | | | | | |
|---------------|--|-----------------------|----------------|----------------|------------------|--|--|
| BrowseName | MTEnumera | MTEnumeratedEventType | | | | | |
| IsAbstract | False | False | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | |
| Subtype of Mu | Subtype of MultiStateValueDiscreteType (See OPCUA Documentation) | | | | | | |
| HasProperty | Variable | ConstrainedValues | EnumValuesType | PropertyType | Manditory | | |

2.2.6 Defintion of MTFilterType

These features will be subsumed by the OPC/UA client filtering directives.

 Table 15:
 MTFilterType Definition

| Attribute | Value | | | | | |
|-------------|------------|--------------|----------|----------------|------------------|--|
| BrowseName | MTFilterTy | MTFilterType | | | | |
| IsAbstract | True | True | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | |
| HasProperty | Variable | Value | float | PropertyType | Manditory | |

183 **2.2.6.1 Operations**

- deriveBrowseName(element)
 Specification: concat (parent.BrowseName, pascalCase(element.type))
 deriveNodeId(element)
- Specification: concat (parent.NodeId, pascalCase(element.type))

2.2.7 Defintion of MTMessageType

Table 16: MTMessageType Definition

| Attribute | Value | Value | | | | | | |
|---------------|---------------|----------------------|----------|----------------|------------------|--|--|--|
| BrowseName | MTMessage | MTMessageType | | | | | | |
| IsAbstract | False | False | | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | | |
| | | | | | | | | |
| Subtype of MT | StringEventTy | pe (see section 2.2. | 11) | | | | | |

2.2.8 Defintion of MTNumericDataItemType

- 188 These are the additional attributes that are relevent to numeric data items. The
- 189 factory will evaluate these values and will set the engineering units and the range
- 190 associated with the parent entity.

Table 17: MTNumericDataItemType Definition

| Attribute | Value | Value | | | | | | |
|---------------|--------------|-----------------------|----------------------|-------------------------|------------------|--|--|--|
| BrowseName | MTNumerio | MTNumericDataItemType | | | | | | |
| IsAbstract | False | False | | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | | |
| Subtype of MT | DataItemType | e (see section 2.2.4) | | | | | | |
| HasProperty | Variable | SignificantDigits | UInt16 | PropertyType | Optional | | | |
| HasProperty | Variable | Statistic | MTStatisticType | PropertyType | Optional | | | |
| HasProperty | Variable | Units | MTUnits | PropertyType | Optional | | | |
| HasProperty | Variable | NativeUnits | MTNativeUnitsType | PropertyType | Optional | | | |
| HasProperty | Variable | CoordinateSystem | MTCoordinateSystem? | Гу Рв ореrtyТуре | Optional | | | |
| HasProperty | Variable | InitialValue | Double | PropertyType | Optional | | | |
| HasProperty | Variable | ResetTrigger | DataItemResetValueTy | p ₽ ropertyType | Optional | | | |
| HasProperty | Variable | Nominal | Double | PropertyType | Optional | | | |

191 **2.2.8.1 Operations**

- deriveEngineeringUnits(units)
- Specification: EngineeringUnits <- self.units
- deriveEURange(constraints)
- Specification: EURange.Low <- self.Constraints.Minimum EURange.High
- 196 <- self.Constraints.Maximum</pre>
- Documentation: Uses the MTConnect Constraints element if present to de-
- rive the minimum and maximum values for the numeric values. This applies
- to both the Numeric Event and the Sample types.

2.2.9 Defintion of MTNumericEventType

200 All data items with category EVENT and a numeric value.

 Table 18:
 MTNumericEventType Definition

| Attribute | Value | Value | | | | | | |
|-----------------|---------------|--------------------|---------------|----------------|------------------|--|--|--|
| BrowseName | MTNumerio | MTNumericEventType | | | | | | |
| IsAbstract | False | False | | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | | |
| Subtype of Data | aItemType (Se | ee OPCUA Documer | ntation) | I | | | | |
| HasProperty | Variable | EURange | Range | PropertyType | Optional | | | |
| HasProperty | Variable | EngineeringUnits | EUInformation | PropertyType | Optional | | | |

2.2.10 Defintion of MTSampleType

201 Data Items with category SAMPLE

 Table 19:
 MTSampleType Definition

| Attribute | Value | | | | | | |
|----------------|---|--------------|----------|----------------|------------------|--|--|
| BrowseName | MTSampleT | MTSampleType | | | | | |
| IsAbstract | False | False | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | |
| Subtype of Ana | Subtype of AnalogItemType (See OPCUA Documentation) | | | | | | |

2.2.11 Defintion of MTStringEventType

- 202 All data items with category EVENT where the data is freeform text. The set_-
- 203 data_type constraint derives makes the data type a string for this type.

 Table 20:
 MTStringEventType Definition

| Attribute | Value | Value | | | | | |
|----------------|---|-------------------|----------|----------------|------------------|--|--|
| BrowseName | MTStringEv | MTStringEventType | | | | | |
| IsAbstract | False | False | | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule | | |
| Subtype of Bas | Subtype of BaseDataVariableType (See OPCUA Documentation) | | | | | | |

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2.2.12 Defintion of MinimumDeltaFilterType

 Table 21:
 MinimumDeltaFilterType Definition

| Attribute | Value | | | | |
|---------------|----------------|------------------------|----------|----------------|------------------|
| BrowseName | MinimumD | MinimumDeltaFilterType | | | |
| IsAbstract | False | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule |
| Subtype of MT | FilterType (se | e section 2.2.6) | | | |

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2.2.13 Defintion of PeriodFilterType

 Table 22: PeriodFilterType Definition

| Attribute | Value | | | | |
|---------------|----------------|------------------|----------|----------------|------------------|
| BrowseName | PeriodFilter | PeriodFilterType | | | |
| IsAbstract | False | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule |
| Subtype of MT | FilterType (se | e section 2.2.6) | | | |

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2.2.14 Defintion of DataItemType

- For each DataItem the Sub Type, and the Type will be composed to be the HasType-
- 205 Definition relationship of the object. The BrowseName will also include the Com-
- 206 position Type if a composition Id is provided.

 Table 23: DataItemType Definition

| Attribute | Value | | | | |
|---------------|-------------|----------------------|----------|----------------|------------------|
| BrowseName | DataItemTy | DataItemType | | | |
| IsAbstract | False | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule |
| Subtype of MT | NumericEven | tType (see section 2 | .2.9) | | |

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2.3 Conditions

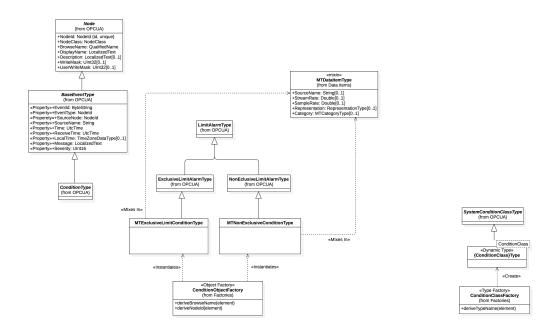


Figure 3: Conditions Diagram

2.3.1 Defintion of MTExclusiveLimitConditionType

 Table 24:
 MTExclusiveLimitConditionType Definition

| Attribute | Value | | | | |
|----------------|---------------|-------------------------------|-------------------|----------------|------------------|
| BrowseName | MTExclusiv | MTExclusiveLimitConditionType | | | |
| IsAbstract | False | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule |
| Subtype of Exc | lusiveLimitAl | armType (See OPC) | UA Documentation) | | |

2.3.2 Defintion of MTNonExclusiveConditionType

 Table 25:
 MTNonExclusiveConditionType Definition

| Attribute | Value | | | | |
|----------------|--------------|-----------------------------|---------------------|----------------|------------------|
| BrowseName | MTNonExc | MTNonExclusiveConditionType | | | |
| IsAbstract | False | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule |
| Subtype of Nor | EclusiveLimi | tAlarmType (See Ol | PCUA Documentation) | | |

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2.3.3 Defintion of ConditionClassType

 Table 26: ConditionClassType Definition

| Attribute | Value | | | | |
|----------------|--------------|--------------------|--------------------|----------------|------------------|
| BrowseName | ConditionCl | ConditionClassType | | | |
| IsAbstract | False | | | | |
| References | NodeClass | BrowseName | DataType | TypeDefinition | Modeling Rule |
| Subtype of Sys | temCondition | ClassType (See OPC | CUA Documentation) | | |

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2.4 Factories

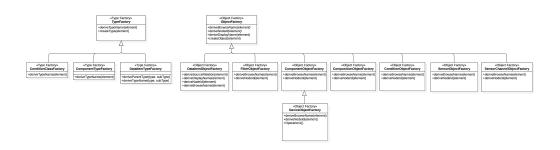


Figure 4: Factories Diagram

- 207 The factories are not part of the OPC/UA information model. They are a set
- 208 of helper classes that are used to create dynamic types and objects. Since the
- 209 MTConnect information model can be layered on top of the OPC/UA abstrations,
- 210 the factories provide the rules for creating the browse and display names for each
- 211 type.
- 212 The factories also create dynamic objects when required for variables of various
- classes when they are required, such as the Data Items and the Components. Some
- 214 of the relationships are more complex since they require a dynamic super-type
- relationship that relies on the correct placement of the MTConnect elements to be
- 216 correctly represented using the OPC/UA base types.
- 217 This is especially evident when mapping the DataItems and the Conditions to the
- 218 MTConnect Information Models and providing sufficent definition to allow for
- 219 unambiguous implementation.

2.4.1 Defintion of ComponentObjectFactory

220 **2.4.1.1 Operations**

- deriveBrowseName(element)
- Specification: concat (element.QName, (if self.name.notEmpty()
- then concat('[', self.name, ']')) else " endif))
- deriveNodeId(element)
- Specification: concat (self.findDevice().uuid, element.id)

2.4.2 Defintion of ComponentTypeFactory

- 226 The 'ComponentTypeFactory' creates component types using the MTConnect
- 227 XML element as an input. The factory takes the 'QName' (or qualified name)
- 228 of the XML element and then appends 'Type'. For example an '<Controller
- 229 id='...'></...>' element will create an OPC/UA 'ControllerType' type definition
- as an extension of the base 'MTControllerType'.

- 231 Currently there is no additional abstractions or super types required by the com-
- panion specification. The types will be a single level where each Component is a
- 233 sub-type of the base 'MTComponentType'.

234 **2.4.2.1 Operations**

- deriveTypeName(element)
- Specification: derive: Component <- element.QName
- Documentation: The QName of the element for the component will be used
- to derive the type of the node.

2.4.3 Defintion of CompositionObjectFactory

239 **2.4.3.1 Operations**

- deriveBrowseName(element)
- Specification: concat (pascalCase(element.type), (if self.name.notEmpty()
- then concat('[', self.name, ']')) else " endif))
- deriveNodeId(element)
- Specification: concat(self.findDevice().uuid, element.id)

2.4.4 Defintion of CompositionTypeFactory

245 **2.4.4.1 Operations**

- deriveTypeName(element)
- Specification: derive: Composition <- pascalCase(element.type)
- Documentation: The type for the composition will be created using the pas-
- cal case of the 'type' from the composition element.

2.4.5 Defintion of ConditionClassFactory

250 **2.4.5.1 Operations**

- deriveTypeName(element)
- Documentation: Create condition classes based on the OPC/UA three con-
- dition types.

2.4.6 Defintion of ConditionObjectFactory

254 **2.4.6.1 Operations**

- deriveBrowseName(element)
- deriveNodeId(element)

2.4.7 Defintion of DataItemObjectFactory

257 **2.4.7.1 Operations**

- deriveSourceRelation(element)
- Documentation: Use the source composition, component id, or data item id
- 260 to locate the source node id for this relationship. If one exists, add an object
- with browse name "source" that relates to the entity referenced by the id.
- The most specific identity should be used in the following order: * DataItemId
- * CompositionId * ComponentId
- Since the data item implies composition and component and the compo-
- sition implies component, there should only be one attribute given for the
- source.
- deriveDisplayName(element)
- Documentation: Same as the BrowseName.

| 269270271 | deriveNodeId(element) Documentation: The nodeId will be given by the device uuid and the DataItem id attribute. |
|---|--|
| 272 273 274 | deriveBrowseName(element) Documentation: The browse name will be composed of the following parts of the model: |
| 275 276 277 278 | 1. If the compositionId is present, the compositionId will be resolved the the Composition element and the pascal case of the type attribute will be placed first. 2. If the subType is present, the pascal case of the subType will be placed next. 3. The pascal case of the type will be placed last. |
| 279 280 | For example, for a data item with the following attributes: * type: TEMPERATURE * composition type: STORAGE_BATTERY |
| 281 282 | will have the browseName "StorageBatteryTemperature" For the data item with the following attributes: |
| 283 | * type: ANGLE * subType: ACTUAL * composition type: ENCODER |

2.4.8 Defintion of DataItemTypeFactory

Based on the data item category, type, and subType, this class creates a new

will have the following browse name: "EncoderActualAngle"

- 286 OPC/UA type and also provides the template parameter for the ParentType from
- which this type is derived.

284

288 See the Data Item Type Factory.

289 **2.4.8.1 Operations**

- deriveParentType(type, subType)
 Documentation: The parent type is derived from the category as follows:
 * SAMPLE -> SampleType * EVENT -> * Enumerated Value -> MTEnumeratedEventType * Integer Value -> MTNumericEventType * Otherwise
- -> MTStringEventType

- deriveTypeName(type, subType)
 Specification: concat (pascalCase(subType), pascalCase(type))
 Documentation: Used to derive the class name for creating a pascal case
 name from the sub type and the type. For example type ROTARY_VE LOCITY and subType ACTUAL will become ActualRotaryVelocity.
 - 2.4.9 Defintion of DeviceObjectFactory
- 300 The model instantiation for MTConnect begins with the 'Device' MTConnect
- 301 element and then recursively traverses the sub-elements. The device will the ca-
- pabilities in the component factory to generate all the data items and component
- 303 types.

304 **2.4.9.1 Operations**

- deriveBrowseName(element)
- 306 Specification: derive: element.name
- deriveNodeId(element)
- 308 Specification: derive: element.uuid
- Operation1()

2.4.10 Defintion of FilterObjectFactory

310 Creates filters based on the type attribute of the Filter element.

311 **2.4.10.1 Operations**

- deriveBrowseName(element)
- deriveNodeId(element)
- Documentation: The node id is composed of the data item id and the browse
- 315 name.

2.4.11 Defintion of ObjectFactory

316 **2.4.11.1 Operations**

- deriveBrowseName(element)
- deriveNodeId(element)
- deriveDisplayName(element)
- 320 Specification: deriveBrowseName (element)
- 321 createObject(element)

2.4.12 Defintion of SensorChannelObjectFactory

322 **2.4.12.1 Operations**

- deriveBrowseName(element)
- Specification: concat ('Channel', self.number)
- deriveNodeId(element)
- Specification: concat (self.parent.NodeId, BrowseName)

2.4.13 Defintion of SensorObjectFactory

327 **2.4.13.1 Operations**

- deriveBrowseName(element)
- 329 Specification: element.QName
- deriveNodeId(element)
- Specification: concat (self.parent.NodeId, BrowseName)

Figure 5: MTConnect Device Profile Diagram

2.4.14 Defintion of TypeFactory

332 **2.4.14.1 Operations**

- deriveTypeName(element)
- createType(element)

2.5 MTConnect Device Profile

- The device profile documents the common data types and stereotypes that are used
- 336 to construct the model. A stereotype is a design or modeling pattern that provides
- additional information about the type or the relationship between types.
- 338 It can also identify the behavior of a property or the role the type or relation will
- 339 play in the model.
- Stereotypes are used throughout the model to provide additional information that
- will halp provide context and definition to aid in better understanding the data
- 342 model.

2.5.1 Defintion of Dynamic Type

- 2.5.2 Defintion of MIxes In
- 2.5.3 Defintion of MTConnect XML
- 2.5.4 Defintion of MTRelationshipType
- 2.5.5 Defintion of Object Factory
- **2.5.6** Defintion of Type Factory
- 2.5.7 Defintion of bind
- 2.5.8 Defintion of constrains
- 2.5.9 Defintion of mixin
- 343 The contents properties and the behavior of the class are combined with another
- 344 class.

2.5.10 Defintion of use

- The use stereotype indicates that one class uses as a helper to perform a specific
- 346 operation or activity. This stereotype is mainly used to indicate that a specific
- 347 factory is being employed by another type to create dynamic properties or rela-
- 348 tionships.