

MTConnect® Standard Guide: MTConnect and OPC/UA Companion Specification Version 2.0

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MTConnect® Specification and Materials

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1 Introduction

- 128 The following conventions will be used throughout the document to provide a
- clear and consistent understanding of the use of each type of data and information used to define the MTConnect[®] standard and associated data.

Overview 1.1

131 Overview of the standards...

Types

2.1 **Components**

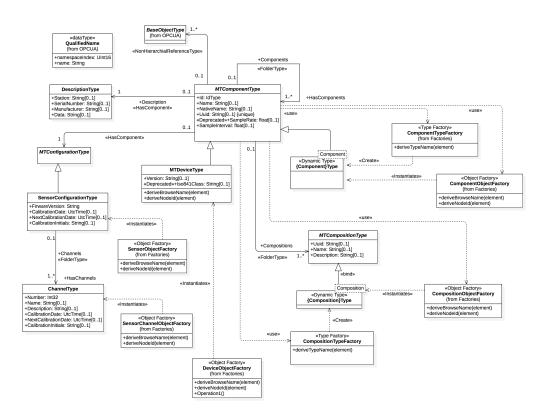


Figure 1: Components Diagram

The Components documents the Component models and the owned objects.

2.1.1 Defintion of ChannelType

 Table 1: Channel Type Definition

Attribute	Value	Value							
BrowseName	ChannelTyp	ChannelType							
IsAbstract	False								
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule				
Subtype of Bas	eObjectType (See OPCUA Docum	nentation)						
HasProperty	Variable	Number	Int32	PropertyType	Manditory				
HasProperty	Variable	Name	String	PropertyType	Optional				
HasProperty	Variable	MTDescription	String	PropertyType	Optional				
HasProperty	Variable	CalibrationDate	UtcTime	PropertyType	Optional				
HasProperty	Variable	NextCalibrationDa	teUtcTime	PropertyType	Optional				
HasProperty	Variable	CalibrationInitials	String	PropertyType	Optional				

2.1.2 Defintion of DescriptionType

- 133 The desription provides some general information about the manufacture and se-
- 134 rial number of the component. In the XML, the CDATA is freeform text that is
- 135 represented in the Data Property of the Description Object.

Table 2: DescriptionType Definition

Attribute	Value	Value						
BrowseName	Description'	DescriptionType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of Bas	eObjectType ((See OPCUA Docur	mentation)					
HasProperty	Variable	Station	String	PropertyType	Optional			
HasProperty	Variable	SerialNumber	String	PropertyType	Optional			
HasProperty	Variable	Manufacturer	String	PropertyType	Optional			
HasProperty	Variable	Data	String	PropertyType	Optional			

136 **2.1.2.1 Operations**

- deriveBrowseName(element)
- 138 Specification: "Description"
- deriveNodeId(element)
- Specification: concat (self.parent.NodeId, BrowseName)

2.1.3 Defintion of MTComponentType

- 141 The base Component Type from which all MTConnect Components are derived
- 142 from. The component type factory is used to create the specific OPC/UA types as
- subtypes of the MTConnect 'MTComponentType'. The component types will be
- created once for all Component objects of that type based on the 'QName' of the
- 145 MTConnect XML element.
- 146 The object factory will instantiate the Component Objects and insert them into
- 147 the Components folder with a browse name of the Component QName and the
- 'name' element if specified surrounded by square brackets, '[]'. For example if
- 149 the MTConnect Element is:
- 150 '<Linear name='X'>...</...>'

 Table 3: MTComponentType Definition

Attribute	Value								
BrowseName	MTCompon	MTComponentType							
IsAbstract	True								
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule				
HasProperty	Variable	Id	IdType	PropertyType	Manditory				
HasProperty	Variable	Name	String	PropertyType	Optional				
HasProperty	Variable	NativeName	String	PropertyType	Optional				
HasProperty	Variable	Uuid	String	PropertyType	Optional				
HasProperty	Variable	SampleRate	float	PropertyType	Optional				
HasProperty	Variable	SampleInterval	float	PropertyType	Optional				
HasComponent	Object	Description		DescriptionType	Optional				
HasComponent	Object	Configuration		MTConfiguration	T@ppetional				
Organizes	Object	Components	MTComponentType	FolderType	Optional				
Organizes	Object	Compositions	MTCompositionType	FolderType	Optional				
HasProperty	Variable	<dynamic></dynamic>	DataItemType	<dynamic></dynamic>	Optional				
HasProperty	Variable	<dynamic></dynamic>	BaseObjectType	<dynamic></dynamic>	Optional				
Organizes	Object	Conditions	MTNonExclusiveCond	itFontTempleype	Optional				
HasProperty	Variable	<dynamic></dynamic>	DataItemType	<dynamic></dynamic>	Manditory				

- 151 The OPC/UA Object with browse name 'Linear[X]' will be created with the
- 152 HasTypeDefinition referencing the 'Linear' OPC/UA type.
- The meta data for the component and it's relationships are static. The dynamic
- data will be represented using the _OPC/UA Part 8_

2.1.4 Defintion of MTCompositionType

 Table 4: MTCompositionType Definition

Attribute	Value							
BrowseName	MTCompos	MTCompositionType						
IsAbstract	True	True						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of Bas	eObjectType ((See OPCUA Docum	nentation)					
HasProperty	Variable	Uuid	String	PropertyType	Optional			
HasProperty	Variable	Name	String	PropertyType	Optional			
HasProperty	Variable	MTDescription	String	PropertyType	Optional			
NonHierarchia	R Offejært ceTyp	ecomposition	DataItemType	NonHierarchialRo	ef erptionTil ype			

2.1.5 Defintion of MTConfigurationType

 Table 5:
 MTConfigurationType Definition

Attribute	Value	Value						
BrowseName	MTConfigu	MTConfigurationType						
IsAbstract	True	True						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of BaseObjectType (See OPCUA Documentation)								

2.1.6 Defintion of MTDeviceType

- 155 The MTDevice is a special type whose object will be the root of the device graph.
- 156 The Device uses the component type factory and the component object factories
- to create each of the first level components.
- 158 The compositions, relationships, and data items are then recursively created as
- one decendes the MTConnect information model.

Table 6: MTDeviceType Definition

Attribute	Value								
BrowseName	MTDeviceT	MTDeviceType							
IsAbstract	False	False							
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule				
Subtype of MTComponentType (see section 2.1.3)									
HasProperty	Variable	Version	String	PropertyType	Optional				
HasProperty	Variable	Iso841Class	String	PropertyType	Optional				

160 **2.1.6.1 Operations**

- deriveBrowseName(element)
- Specification: self.name
- deriveNodeId(element)
- Specification: self.uuid

2.1.7 Defintion of SensorConfigurationType

- 165 The SensorConfiguration browse name will be created as an Object relationship
- with the parent component.

Table 7: SensorConfigurationType Definition

Attribute	Value	Value						
BrowseName	SensorConfi	gurationType						
IsAbstract	False							
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of MT	Configuration	Type (see section 2.	1.5)					
HasProperty	Variable	FirwareVersion	String	PropertyType	Manditory			
HasProperty	Variable	CalibrationDate	UtcTime	PropertyType	Optional			
HasProperty	Variable	e NextCalibrationDatdUtcTime		PropertyType	Optional			
HasProperty	Variable	CalibrationInitials	String	PropertyType	Optional			
Organizes	Object	Channels	ChannelType	FolderType	Optional			

2.1.8 Defintion of ComponentType

 Table 8: Component Type Definition

Attribute	Value	Value						
BrowseName	Component	ComponentType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of MTComponentType (see section 2.1.3)								

2.1.9 Defintion of CompositionType

Table 9: CompositionType Definition

Attribute	Value	Value						
BrowseName	Composition	CompositionType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of MTCompositionType (see section 2.1.4)								

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2.2 Data Items

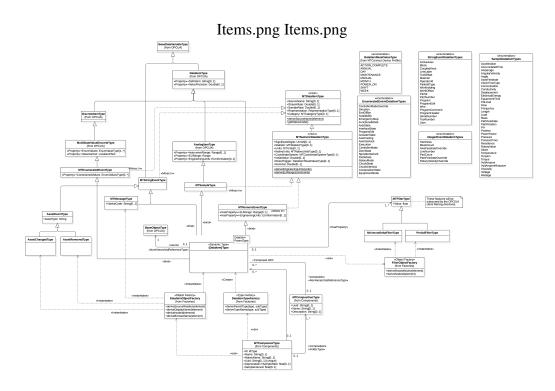


Figure 2: Data Items Diagram

2.2.1 Defintion of AssetChangedType

 $\textbf{Table 10:} \ \texttt{AssetChangedType Definition}$

Attribute	Value	Value						
BrowseName	AssetChang	AssetChangedType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of Ass	Subtype of AssetEventType (see section 2.2.2)							

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2.2.2 Defintion of AssetEventType

 $\textbf{Table 11:} \ \texttt{AssetEventType Definition}$

Attribute	Value	Value						
BrowseName	AssetEvent	AssetEventType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of MTStringEventType (see section 2.2.11)								
HasProperty	Variable	AssetType	String	PropertyType	Manditory			

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2.2.3 Defintion of AssetRemovedType

 $\textbf{Table 12:} \ \texttt{AssetRemovedType} \ \textbf{Definition}$

Attribute	Value	Value						
BrowseName	AssetRemov	AssetRemovedType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of Ass	Subtype of AssetEventType (see section 2.2.2)							

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2.2.4 Defintion of MTDataItemType

- The data item mixin will inject the properties and the methods into the related
- classes. This facility is similar to the Ruby module mixin or the Scala traits.

Table 13: MTDataItemType Definition

Attribute	Value							
BrowseName	MTDataIter	MTDataItemType						
IsAbstract	False							
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
HasProperty	Variable	SourceName	String	PropertyType	Optional			
HasProperty	Variable	StreamRate	Double	PropertyType	Optional			
HasProperty	Variable	SampleRate	Double	PropertyType	Optional			
HasProperty	Variable	Representation	RepresentationType	PropertyType	Optional			
HasProperty	Variable	Category	MTCategoryType	PropertyType	Manditory			
HasProperty	Variable	<dynamic></dynamic>	MTFilterType	<dynamic></dynamic>	Optional			
HasComponent	Object	source		BaseObjectType	Optional			

169 **2.2.4.1 Operations**

- deriveSourceName(element)
- 171 Specification: self.Source.CDATA
- Documentation: Derive the source name from the Source element CDATA.
- This will represent the alternative long name for the data item's source.
- getStatusCode()
- Documentation: The OPC/UA status code will be created using the follow-
- ing process:
- * If the value of the data item is 'UNAVAILABLE' a status code of 'Un-
- certain_NoCommunicationLastUsable'. * When a reset trigger is specified,
- new 'Good_' status codes will be created. See 'ResetTrigger' enumeration.

2.2.5 Defintion of MTEnumeratedEventType

- All Data Items with Category EVENT having a Controlled Vocabularies will be
- of this type. Otherwise, MTString

 $\textbf{Table 14:} \ \texttt{MTEnumeratedEventType} \ \textbf{Definition}$

Attribute	Value	Value						
BrowseName	MTEnumera	MTEnumeratedEventType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of MultiStateValueDiscreteType (See OPCUA Documentation)								
HasProperty	Variable	ConstrainedValues	EnumValuesType	PropertyType	Manditory			

2.2.6 Defintion of MTFilterType

182 These features will be subsumed by the OPC/UA client filtering directives.

Table 15: MTFilterType Definition

Attribute	Value						
BrowseName	MTFilterTy	MTFilterType					
IsAbstract	True	True					
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule		
HasProperty	Variable	Value	float	PropertyType	Manditory		

183 **2.2.6.1 Operations**

deriveBrowseName (element)
 Specification: concat (parent.BrowseName, pascalCase (element.type))
 deriveNodeId (element)
 Specification: concat (parent.NodeId, pascalCase (element.type))

2.2.7 Defintion of MTMessageType

 Table 16:
 MTMessageType Definition

Attribute	Value	Value						
BrowseName	MTMessage	MTMessageType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of MTStringEventType (see section 2.2.11)								
HasProperty	Variable	NativeCode	String	PropertyType	Optional			

2.2.8 Defintion of MTNumericDataItemType

- 188 These are the additional attributes that are relevent to numeric data items. The
- 189 factory will evaluate these values and will set the engineering units and the range
- 190 associated with the parent entity.

Table 17: MTNumericDataItemType Definition

Attribute	Value	Value							
BrowseName	MTNumerio	MTNumericDataItemType							
IsAbstract	False	False							
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule				
Subtype of MT	DataItemType	e (see section 2.2.4)							
HasProperty	Variable	SignificantDigits	UInt16	PropertyType	Optional				
HasProperty	Variable	Statistic	MTStatisticType	PropertyType	Optional				
HasProperty	Variable	Units	MTUnits	PropertyType	Optional				
HasProperty	Variable	NativeUnits	MTNativeUnitsType	PropertyType	Optional				
HasProperty	Variable	CoordinateSystem	MTCoordinateSystem?	Гу Рв ореrtyТуре	Optional				
HasProperty	Variable	InitialValue	Double	PropertyType	Optional				
HasProperty	Variable	ResetTrigger	DataItemResetValueTy	p ₽ ropertyType	Optional				
HasProperty	Variable	Nominal	Double	PropertyType	Optional				

191 **2.2.8.1 Operations**

- deriveEURange (constraints)
- Specification: EURange.Low <- self.Constraints.Minimum EURange.High
- 196 <- self.Constraints.Maximum</pre>
- Documentation: Uses the MTConnect Constraints element if present to de-
- rive the minimum and maximum values for the numeric values. This applies
- to both the Numeric Event and the Sample types.

2.2.9 Defintion of MTNumericEventType

200 All data items with category EVENT and a numeric value.

 $\textbf{Table 18:} \ \texttt{MTNumericEventType Definition}$

Attribute	Value	Value						
BrowseName	MTNumerio	MTNumericEventType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of Data	aItemType (Se	ee OPCUA Documen	ntation)					
HasProperty	Variable	EURange	Range	PropertyType	Optional			
HasProperty	Variable	EngineeringUnits	EUInformation	PropertyType	Optional			

2.2.10 Defintion of MTSampleType

201 Data Items with category SAMPLE

 Table 19:
 MTSampleType Definition

Attribute	Value	Value						
BrowseName	MTSampleT	MTSampleType						
IsAbstract	False	False						
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule			
Subtype of Ana	Subtype of AnalogItemType (See OPCUA Documentation)							

2.2.11 Defintion of MTStringEventType

- 202 All data items with category EVENT where the data is freeform text. The set_-
- 203 data_type constraint derives makes the data type a string for this type.

Table 20: MTStringEventType Definition

Attribute	Value	Value					
BrowseName	MTStringEv	MTStringEventType					
IsAbstract	False	False					
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule		
Subtype of BaseDataVariableType (See OPCUA Documentation)							

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2.2.12 Defintion of MinimumDeltaFilterType

Table 21: MinimumDeltaFilterType Definition

Attribute	Value				
BrowseName	MinimumDeltaFilterType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of MTFilterType (see section 2.2.6)					

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2.2.13 Defintion of PeriodFilterType

 Table 22:
 PeriodFilterType Definition

Attribute	Value				
BrowseName	PeriodFilterType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of MTFilterType (see section 2.2.6)					

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2.2.14 Defintion of DataItemType

- 204 For each DataItem the Sub Type, and the Type will be composed to be the HasType-
- 205 Definition relationship of the object. The BrowseName will also include the Com-
- 206 position Type if a composition Id is provided.

Table 23: DataItemType Definition

Attribute	Value					
BrowseName	DataItemType					
IsAbstract	False					
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule	
Subtype of MTNumericEventType (see section 2.2.9)						

2.3 Conditions

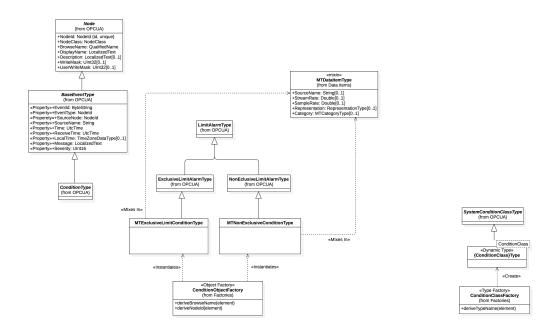


Figure 3: Conditions Diagram

2.3.1 Defintion of MTExclusiveLimitConditionType

Table 24: MTExclusiveLimitConditionType Definition

Attribute	Value					
BrowseName	MTExclusiveLimitConditionType					
IsAbstract	False					
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule	
Subtype of ExclusiveLimitAlarmType (See OPCUA Documentation)						

2.3.2 Defintion of MTNonExclusiveConditionType

Table 25: MTNonExclusiveConditionType Definition

Attribute	Value				
BrowseName	MTNonExclusiveConditionType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of NonEclusiveLimitAlarmType (See OPCUA Documentation)					

2.3.3 Defintion of ConditionClassType

 $\textbf{Table 26:} \ \texttt{ConditionClassType Definition}$

Attribute	Value				
BrowseName	ConditionClassType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of SystemConditionClassType (See OPCUA Documentation)					

2.4 Factories

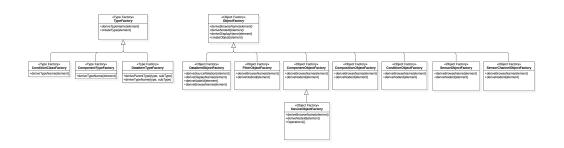


Figure 4: Factories Diagram

- The factories are not part of the OPC/UA information model. They are a set
- of helper classes that are used to create dynamic types and objects. Since the
- MTConnect information model can be layered on top of the OPC/UA abstrations,
- 210 the factories provide the rules for creating the browse and display names for each
- 211 type.
- The factories also create dynamic objects when requried for variables of various
- classes when they are required, such as the Data Items and the Components. Some
- of the relationships are more complex since they require a dynamic super-type 214
- relationship that relies on the correct placement of the MTConnect elements to be
- correctly represented using the OPC/UA base types. 216
- This is especially evident when mapping the DataItems and the Conditions to the 217
- MTConnect Information Models and providing sufficent definition to allow for
- 219 unambiguous implementation.

2.4.1 Defintion of ComponentObjectFactory

220 **2.4.1.1 Operations**

225

```
221
       • deriveBrowseName(element)
        Specification: concat (element.QName, (if self.name.notEmpty()
222
        then concat('[', self.name, ']')) else " endif))
223
       • deriveNodeId(element)
224
        Specification: concat (self.findDevice().uuid, element.id)
```

Defintion of ComponentTypeFactory 2.4.2

- 226 The 'ComponentTypeFactory' creates component types using the MTConnect
- 227 XML element as an input. The factory takes the 'QName' (or qualified name)
- 228 of the XML element and then appends 'Type'. For example an '<Controller
- 229 id='...'></...>' element will create an OPC/UA 'ControllerType' type definition
- as an extension of the base 'MTControllerType'.

- 231 Currently there is no additional abstractions or super types required by the com-
- panion specification. The types will be a single level where each Component is a
- sub-type of the base 'MTComponentType'.

234 **2.4.2.1 Operations**

- deriveTypeName(element)
- Specification: derive: Component <- element.QName
- Documentation: The QName of the element for the component will be used
- to derive the type of the node.

2.4.3 Defintion of CompositionObjectFactory

239 **2.4.3.1 Operations**

- deriveBrowseName(element)

 Specification: concat(pascalCase(element.type), (if self.name.notEmpty()
 then concat('[', self.name, ']')) else " endif))
- deriveNodeId(element)
- Specification: concat (self.findDevice().uuid, element.id)

2.4.4 Defintion of CompositionTypeFactory

245 **2.4.4.1 Operations**

- deriveTypeName(element)
- Specification: derive: Composition <- pascalCase(element.type)
- Documentation: The type for the composition will be created using the pas-
- cal case of the 'type' from the composition element.

2.4.5 Defintion of ConditionClassFactory

250 **2.4.5.1 Operations**

- deriveTypeName(element)
- Documentation: Create condition classes based on the OPC/UA three con-
- dition types.

2.4.6 Defintion of ConditionObjectFactory

254 **2.4.6.1 Operations**

- deriveBrowseName (element)
- deriveNodeId(element)

2.4.7 Defintion of DataItemObjectFactory

257 **2.4.7.1 Operations**

- deriveSourceRelation(element)
- Documentation: Use the source composition, component id, or data item id
- to locate the source node id for this relationship. If one exists, add an object
- with browse name "source" that relates to the entity referenced by the id.
- The most specific identity should be used in the following order:
- 263 DataItemId
- CompositionId
- 265 ComponentId
- Since the data item implies composition and component and the compo-
- sition implies component, there should only be one attribute given for the
- source.

269 270	 deriveDisplayName (element) Documentation: Same as the BrowseName.
271	• deriveNodeId(element)
272	Documentation: The nodeId will be given by the device uuid and the DataItem
273	id attribute.
274	• deriveBrowseName(element)
275	Documentation: The browse name will be composed of the following parts
276	of the model:
277	1. If the compositionId is present, the compositionId will be resolved the
278	the Composition element and the pascal case of the type attribute will
279	be placed first.
280	2. If the subType is present, the pascal case of the subType will be placed
281	next.
282	3. The pascal case of the type will be placed last.
283	For example, for a data item with the following attributes:
284	- type: TEMPERATURE
285	composition type: STORAGE_BATTERY
286	will have the following browse name: StorageBatteryTemperature
287	For the data item with the following attributes:
288	- type: ANGLE
289	- subType: ACTUAL
290	- composition type: ENCODER
291	will have the following browse name: EncoderActualAngle

2.4.8 Defintion of DataItemTypeFactory

- 292 Based on the data item category, type, and subType, this class creates a new
- 293 OPC/UA type and also provides the template parameter for the ParentType from
- 294 which this type is derived.

295 **2.4.8.1 Operations**

- deriveParentType (type, subType)
 Documentation: The parent type is derived from the category as follows:
 SAMPLE -> SampleType
 EVENT ->
 * Enumerated Value -> MTEnumeratedEventType
 * Integer Value -> MTNumericEventType
 * Otherwise -> MTStringEventType
- output
 outp
- Documentation: Used to derive the class name for creating a pascal case
- name from the sub type and the type. For example type ROTARY_VE-
- LOCITY and subType ACTUAL will become ActualRotaryVelocity.

2.4.9 Defintion of DeviceObjectFactory

- 308 The model instantiation for MTConnect begins with the 'Device' MTConnect
- 309 element and then recursively traverses the sub-elements. The device will the ca-
- pabilities in the component factory to generate all the data items and component
- 311 types.

312 **2.4.9.1 Operations**

- deriveBrowseName (element)
- Specification: derive: element.name
- 315 deriveNodeId(element)
- 316 Specification: derive: element.uuid

2.4.10 Defintion of FilterObjectFactory

317 Creates filters based on the type attribute of the Filter element.

318 **2.4.10.1 Operations**

- 319 deriveBrowseName(element)
- 320 deriveNodeId(element)
- Documentation: The node id is composed of the data item id and the browse
- 322 name.

2.4.11 Defintion of ObjectFactory

323 **2.4.11.1 Operations**

- 325 deriveNodeId(element)
- 327 Specification: deriveBrowseName (element)
- 328 createObject(element)

2.4.12 Defintion of SensorChannelObjectFactory

329 **2.4.12.1 Operations**

- deriveBrowseName(element)
- Specification: concat ('Channel', self.number)
- Specification: concat (self.parent.NodeId, BrowseName)

2.4.13 Defintion of SensorObjectFactory

334 2.4.13.1 Operations

```
    deriveBrowseName (element)
    Specification: element.QName
    deriveNodeId(element)
    Specification: concat (self.parent.NodeId, BrowseName)
```

2.4.14 Defintion of TypeFactory

339 **2.4.14.1 Operations**

- 340 deriveTypeName(element)
- createType(element)

2.5 MTConnect Device Profile

Stereotypes Mixes In Stereotypes Mixes In Stereotypes Stereotypes Stereotypes Under Factory Mixes In Stereotypes Stereotypes Stereotypes Under Stereotypes U

Figure 5: MTConnect Device Profile Diagram

- The device profile documents the common data types and stereotypes that are used
- 343 to construct the model. A stereotype is a design or modeling pattern that provides
- additional information about the type or the relationship between types.
- 345 It can also identify the behavior of a property or the role the type or relation will
- 346 play in the model.
- Stereotypes are used throughout the model to provide additional information that
- 348 will halp provide context and definition to aid in better understanding the data
- 349 model.

2.5.1 Defintion of Dynamic Type

2.5.2 Defintion of MTConnect XML

2.5.3 Defintion of MTRelationshipType

2.5.4 Defintion of Mixes In

- 350 This stereotype is associated with the dependency between a type and a mixin.
- 351 See Section 2.5.9 for a complete description of the mixin.

2.5.5 Defintion of Object Factory

2.5.6 Defintion of Type Factory

2.5.7 Defintion of bind

- When a dynamic type (See Section 2.5.1) creates an instance where the super-type
- can be associated based on the data item category and type, the Type Factory
- will specify which supertype is to be referenced.
- 355 The bind stereotype indicates the relationship between the dynamic sub-type and
- 356 the parent type are resolved baed on the MTConnect DataItem meta data.

2.5.8 Defintion of constrains

2.5.9 Defintion of mixin

- 357 The mixin pattern injects the properties and operations into the types that are
- 358 related to the using the Mixes In dependency. Mixins allow for lightweight
- 359 multiple inheritance. Since OPC/UA does not allow for multiple inheritance and
- 360 the MTConnect types require the same set of properties when they are sub-typed
- 361 from existing OPC/UA types, this mechanism allows for this relationship to be
- 362 expressed.

2.5.10 Defintion of use

- The use stereotype indicates that one class uses as a helper to perform a specific
- 364 operation or activity. This stereotype is mainly used to indicate that a specific
- 365 factory is being employed by another type to create dynamic properties or rela-
- 366 tionships.