



MTConnect® Standard
Guide: MTConnect and OPC/UA
Companion Specification
Version 2.0

Prepared for: MTConnect Institute
Prepared by: William Sobel
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1 Introduction

128 The following conventions will be used throughout the document to provide a
129 clear and consistent understanding of the use of each type of data and information
130 used to define the MTConnect[®] standard and associated data.

1.1 Overview

131 Overview of the standards...

2 Types

2.1 Components

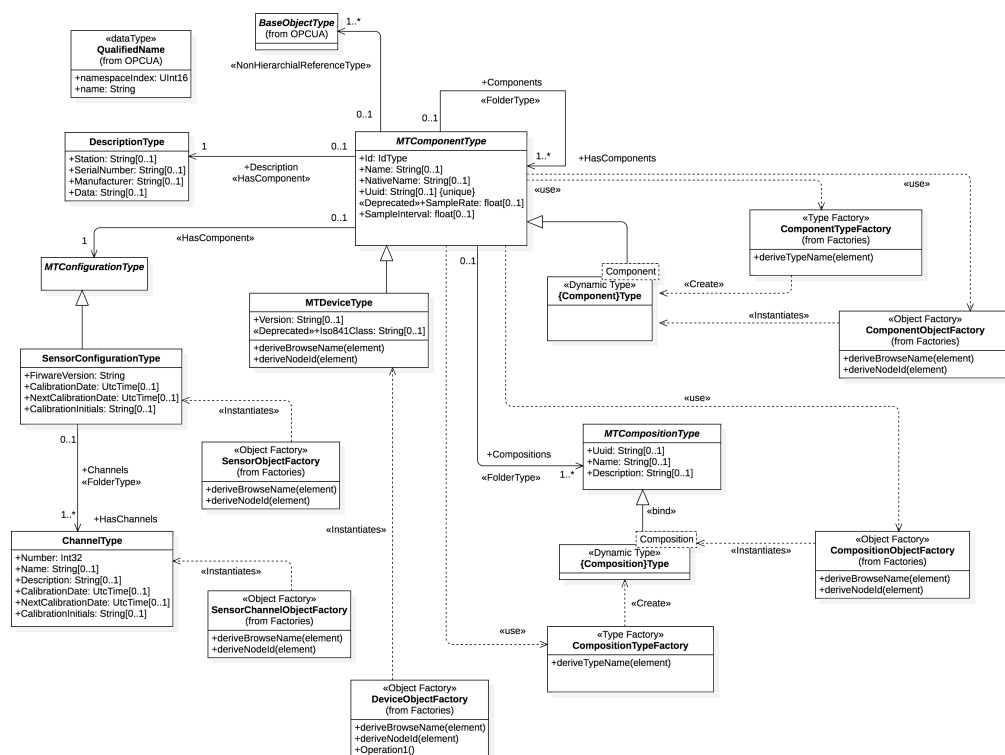


Figure 1: Components Diagram

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132 The Components documents the Component models and the owned objects.

2.1.1 Defintion of ChannelType

Table 1: ChannelType Definition

Attribute	Value				
BrowseName	ChannelType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of BaseObjectType (See OPCUA Documentation)					
HasProperty	Variable	Number	Int32	PropertyType	Mandatory
HasProperty	Variable	Name	String	PropertyType	Optional
HasProperty	Variable	MTDescription	String	PropertyType	Optional
HasProperty	Variable	CalibrationDate	UtcTime	PropertyType	Optional
HasProperty	Variable	NextCalibrationDate	UtcTime	PropertyType	Optional
HasProperty	Variable	CalibrationInitials	String	PropertyType	Optional

2.1.2 Defintion of DescriptionType

133 The desription provides some general information about the manufacture and se-
 134 rial number of the component. In the XML, the CDATA is freeform text that is
 135 represented in the Data Property of the Description Object. The description is
 136 related to the component with the OPC/UA HasComponent relationship.

Table 2: DescriptionType Definition

Attribute	Value				
BrowseName	DescriptionType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of BaseObjectType (See OPCUA Documentation)					
HasProperty	Variable	Station	String	PropertyType	Optional
HasProperty	Variable	SerialNumber	String	PropertyType	Optional
HasProperty	Variable	Manufacturer	String	PropertyType	Optional
HasProperty	Variable	Data	String	PropertyType	Optional

137 **2.1.2.1 Operations**

- 138 • `deriveBrowseName(element)`
 139 Specification: `"Description"`
- 140 • `deriveNodeId(element)`
 141 Specification: `concat(self.parent.NodeId, BrowseName)`

2.1.3 Defintion of MTComponentType

142 The base Component Type from which all MTConnect Components are derived.
 143 The component type factory is used to create the specific OPC/UA Types as sub-
 144 types of the MTConnect `MTComponentType`. The component types will be
 145 created once for all Component objects of that type based on the `QName` of the
 146 MTConnect XML element.

147 The object factory will instantiate the Component Objects and insert them into
 148 the Components folder with a browse name of the Component `QName` and the
 149 name element if specified surrounded by square brackets, `[]`. For example if the
 150 MTConnect Element is:

151 `<Linear name='X'>...</...>`

152 The OPC/UA Object with browse name `Linear[X]` will be created with the
 153 `HasTypeDefinition` referencing the `Linear` OPC/UA type.

154 The meta data for the component and it's relationships are static. The dynamic
 155 data will be represented using the *OPC/UA Part 8*.

Table 3: MTComponentType Definition

Attribute	Value				
BrowseName	MTComponentType				
IsAbstract	True				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
HasProperty	Variable	XmlId	IdType	PropertyType	Mandatory
HasProperty	Variable	Name	String	PropertyType	Optional
HasProperty	Variable	NativeName	String	PropertyType	Optional
HasProperty	Variable	Uuid	String	PropertyType	Optional
HasProperty	Variable	SampleRate	float	PropertyType	Optional
HasProperty	Variable	SampleInterval	float	PropertyType	Optional
HasComponent	Object	Description		DescriptionType	Optional
HasComponent	Object	Configuration		MTConfigurationType	Optional
Organizes	Object	Components	MTComponentType	FolderType	Optional
Organizes	Object	Compositions	MTCompositionType	FolderType	Optional
HasProperty	Variable	<Dynamic>	BaseObjectType	<Dynamic>	Optional
Organizes	Object	Conditions	AlarmConditionType	FolderType	Optional
HasProperty	Variable	<Dynamic>	DataItemType	<Dynamic>	Optional

2.1.4 Defintion of MTCompositionType

156 The MTCompositionType is the abstract supertype of the dynamically gen-
 157 erated composition types based on the attribute type of the Composition el-
 158 ement of the MTConnect Component. The Composition is then related to
 159 the DataItems that reference the Composition's id in their compositionId
 160 attribute.

161 The data items are added to the relationship where the DataItem to Composition
 162 relationship is represented by the BrowseName Composition property of the data
 163 item the data items are added by their browse names to the Composition.

Table 4: MTCompositionType Definition

Attribute	Value				
BrowseName	MTCompositionType				
IsAbstract	True				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of BaseObjectType (See OPCUA Documentation)					
HasProperty	Variable	Uuid	String	PropertyType	Optional
HasProperty	Variable	Name	String	PropertyType	Optional
HasProperty	Variable	MTDescription	String	PropertyType	Optional
NonHierarchialReferenceType	Object	<DataItem>	DataItemType	NonHierarchialReferenceType	Optional

2.1.5 Defintion of MTConfigurationType

Table 5: MTConfigurationType Definition

Attribute	Value				
BrowseName	MTConfigurationType				
IsAbstract	True				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of BaseObjectType (See OPCUA Documentation)					

2.1.6 Defintion of MTDeviceType

- 164 The MTDevice is a special type whose object will be the root of the device graph.
 165 The Device uses the component type factory and the component object factories
 166 to create each of the first level components.
- 167 The compositions, relationships, and data items are then recursively created as
 168 one decendes the MTConnect informaiton model.

Table 6: MTDeviceType Definition

Attribute	Value				
BrowseName	MTDeviceType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of MTComponentType (see section 2.1.3)					
HasProperty	Variable	Version	String	PropertyType	Optional
HasProperty	Variable	Iso841Class	String	PropertyType	Optional

169 **2.1.6.1 Operations**

- 170 • `deriveBrowseName(element)`
171 **Specification:** `self.name`
- 172 • `deriveNodeId(element)`
173 **Specification:** `self.uuid`

2.1.7 Defintion of SensorConfigurationType

- 174 The SensorConfiguration browse name will be created as an Object relationship
175 with the parent component.

Table 7: SensorConfigurationType Definition

Attribute	Value				
BrowseName	SensorConfigurationType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of MTConfigurationType (see section 2.1.5)					
HasProperty	Variable	FirmwareVersion	String	PropertyType	Mandatory
HasProperty	Variable	CalibrationDate	UtcTime	PropertyType	Optional
HasProperty	Variable	NextCalibrationDate	UtcTime	PropertyType	Optional
HasProperty	Variable	CalibrationInitials	String	PropertyType	Optional
Organizes	Object	Channels	ChannelType	FolderType	Optional

2.1.8 Defintion of {Component} Type

Table 8: {Component}Type Definition

Attribute	Value				
BrowseName	ComponentType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of MTComponentType (see section 2.1.3)					

2.1.9 Defintion of {Composition}Type

Table 9: {Composition}Type Definition

Attribute	Value				
BrowseName	CompositionType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of MTCompositionType (see section 2.1.4)					

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2.2 Data Items

Items.png Items.png

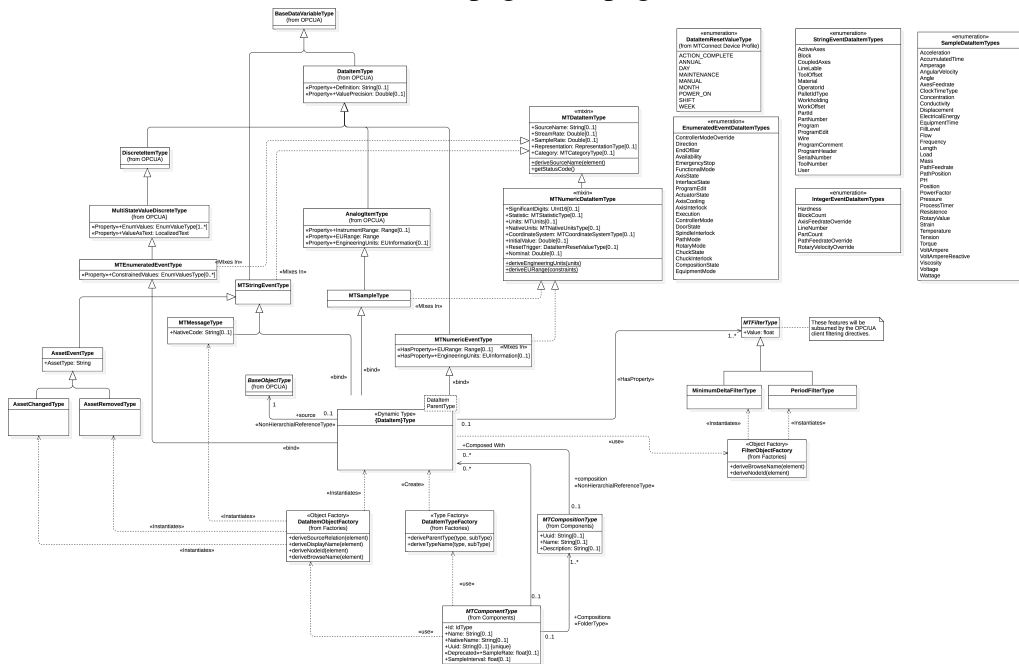


Figure 2: Data Items Diagram

2.2.1 Defintion of AssetChangedType

Table 10: AssetChangedType Definition

Attribute	Value				
BrowseName	AssetChangedType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of AssetEventType (see section 2.2.2)					

2.2.2 Defintion of AssetEventType

Table 11: AssetEventType Definition

Attribute	Value				
BrowseName	AssetEventType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of MStringEventType (see section 2.2.11)					
HasProperty	Variable	AssetType	String	PropertyType	Mandatory

2.2.3 Defintion of AssetRemovedType

Table 12: AssetRemovedType Definition

Attribute	Value				
BrowseName	AssetRemovedType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of AssetEventType (see section 2.2.2)					

2.2.4 Defintion of `MTDataItemType`

176 The data item mixin will inject the properties and the methods into the related
177 classes. This facility is similar to the Ruby module mixin or the Scala traits.

Table 13: MTDataItemType Definition

Attribute	Value				
BrowseName	MTDataItemType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
HasProperty	Variable	SourceName	String	PropertyType	Optional
HasProperty	Variable	StreamRate	Double	PropertyType	Optional
HasProperty	Variable	SampleRate	Double	PropertyType	Optional
HasProperty	Variable	Representation	RepresentationType	PropertyType	Optional
HasProperty	Variable	Category	MTCategoryType	PropertyType	Mandatory
HasProperty	Variable	<Dynamic>	MTFilterType	<Dynamic>	Optional
HasComponent	Object	source		BaseObjectType	Optional

2.2.4.1 Operations

- `deriveSourceName(element)`

Specification: `self.Source.CDATA`

Documentation: Derive the source name from the Source element CDATA.

This will represent the alternative long name for the data item's source.

- `getStatusCode()`

Documentation: The OPC/UA status code will be created using the following process:

- If the value of the data item is UNAVAILABLE a status code of `Uncertain_NoCommunicationLastUsable`
- When a reset trigger is specified, new `Good_` status codes will be created. See `ResetTrigger` enumeration.

2.2.5 Defintion of MTEnumeratedEventType

All Data Items with Category EVENT having a Controlled Vocabularies will be of this type. Otherwise, `MTString`

Table 14: MTEnumeratedEventType Definition

Attribute	Value				
BrowseName	MTEnumeratedEventType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of MultiStateValueDiscreteType (See OPCUA Documentation)					
HasProperty	Variable	ConstrainedValues	EnumValuesType	PropertyType	Mandatory

2.2.6 Defintion of MTFilterType

192 These features will be subsumed by the OPC/UA client filtering directives.

Table 15: MTFilterType Definition

Attribute	Value				
BrowseName	MTFilterType				
IsAbstract	True				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
HasProperty	Variable	Value	float	PropertyType	Mandatory

193 2.2.6.1 Operations

- 194 • `deriveBrowseName(element)`
 195 Specification: `concat(parent.BrowseName, pascalCase(element.type))`
- 196 • `deriveNodeId(element)`
 197 Specification: `concat(parent.NodeId, pascalCase(element.type))`

2.2.7 Defintion of `MTMessageType`

Table 16: `MTMessageType` Definition

Attribute	Value				
BrowseName	MTMessageType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of <code>MTStringEventType</code> (see section 2.2.11)					
HasProperty	Variable	NativeCode	String	PropertyType	Optional

2.2.8 Defintion of MTNumericDataItemType

198 These are the additional attributes that are relevent to numeric data items. The
199 factory will evaluate these values and will set the engineering units and the range
200 associated with the parent entity.

Table 17: MTNumericDataItemType Definition

Attribute	Value				
BrowseName	MTNumericDataItemType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of MTDataItemType (see section 2.2.4)					
HasProperty	Variable	SignificantDigits	UInt16	PropertyType	Optional
HasProperty	Variable	Statistic	MTStatisticType	PropertyType	Optional
HasProperty	Variable	Units	MTUnits	PropertyType	Optional
HasProperty	Variable	NativeUnits	MTNativeUnitsType	PropertyType	Optional
HasProperty	Variable	CoordinateSystem	MTCoordinateSystemType	PropertyType	Optional
HasProperty	Variable	InitialValue	Double	PropertyType	Optional
HasProperty	Variable	ResetTrigger	DataItemResetValueType	PropertyType	Optional
HasProperty	Variable	Nominal	Double	PropertyType	Optional

2.2.8.1 Operations

- `deriveEngineeringUnits(units)`
 Specification: `EngineeringUnits <- self.units`
- `deriveEURange(constraints)`
 Specification: `EURange.Low <- self.Constraints.Minimum` `EURange.High <- self.Constraints.Maximum`
 Documentation: Uses the MTConnect Constraints element if present to derive the minimum and maximum values for the numeric values. This applies to both the Numeric Event and the Sample types.

2.2.9 Defintion of MTNumericEventType

- All data items with category EVENT and a numeric value.

Table 18: MTNumericEventType Definition

Attribute	Value				
BrowseName	MTNumericEventType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of DataItemType (See OPCUA Documentation)					
HasProperty	Variable	EURange	Range	PropertyType	Optional
HasProperty	Variable	EngineeringUnits	EUInformation	PropertyType	Optional

2.2.10 Defintion of MTSampleType

211 Data Items with category SAMPLE

Table 19: MTSampleType Definition

Attribute	Value				
BrowseName	MTSampleType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of AnalogItemType (See OPCUA Documentation)					

2.2.11 Definition of `MTStringEventType`

- 212 All data items with category EVENT where the data is freeform text. The set_
 213 data_type constraint derives makes the data type a string for this type.

Table 20: `MTStringEventType` Definition

Attribute	Value				
BrowseName	MTStringEventType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of <code>BaseDataVariableType</code> (See OPCUA Documentation)					

2.2.12 Defintion of MinimumDeltaFilterType

Table 21: MinimumDeltaFilterType Definition

Attribute	Value				
BrowseName	MinimumDeltaFilterType				
IsAbstract	False				
References	NodeClass	BrowseName	DataType	TypeDefinition	Modeling Rule
Subtype of MTFilterType (see section 2.2.6)					

2.2.13 Defintion of PeriodFilterType

Table 22: PeriodFilterType Definition

Attribute	Value				
BrowseName	PeriodFilterType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of MTFilterType (see section 2.2.6)					

2.2.14 Definition of {DataItem}Type

- 214 For each DataItem the Sub Type, and the Type will be composed to be the HasTypeDefinition
 215 relationship of the object. The BrowseName will also include the Composition
 216 Type if a composition Id is provided.

Table 23: {DataItem}Type Definition

Attribute	Value				
BrowseName	DataItemType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of MTNumericEventType (see section 2.2.9)					

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2.3 Conditions

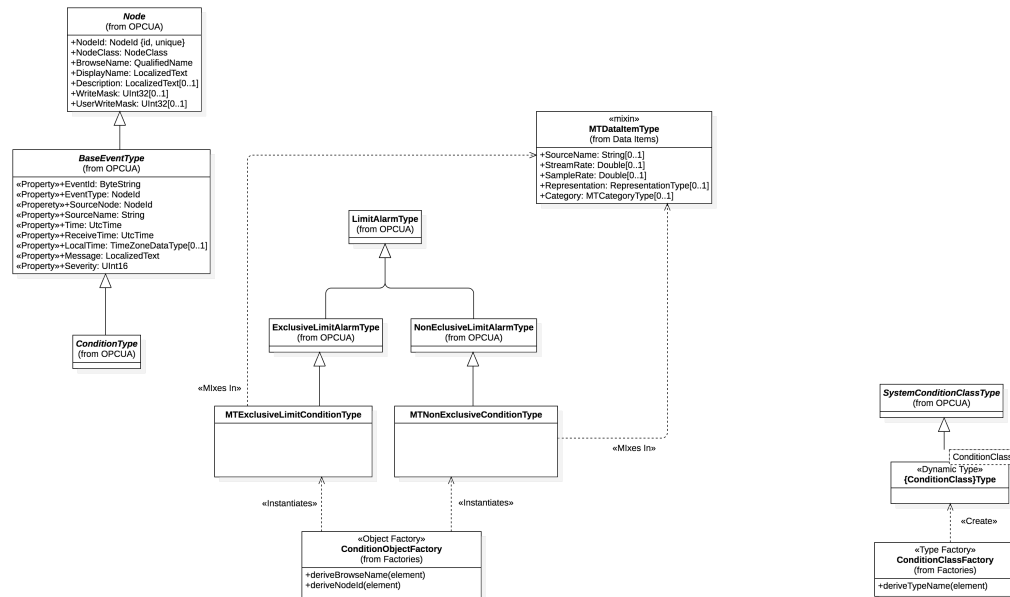


Figure 3: Conditions Diagram

2.3.1 Defintion of MTEExclusiveLimitConditionType

Table 24: MTEExclusiveLimitConditionType Definition

Attribute	Value				
BrowseName	MTExclusiveLimitConditionType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of ExclusiveLimitAlarmType (See OPCUA Documentation)					

2.3.2 Defintion of MTNonExclusiveConditionType

Table 25: MTNonExclusiveConditionType Definition

Attribute	Value				
BrowseName	MTNonExclusiveConditionType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of NonEclusiveLimitAlarmType (See OPCUA Documentation)					

2.3.3 Defintion of {ConditionClass}Type

Table 26: {ConditionClass}Type Definition

Attribute	Value				
BrowseName	ConditionClassType				
IsAbstract	False				
References	NodeClass	BrowseName	Data Type	TypeDefinition	Modeling Rule
Subtype of SystemConditionClassType (See OPCUA Documentation)					

2.4 Factories

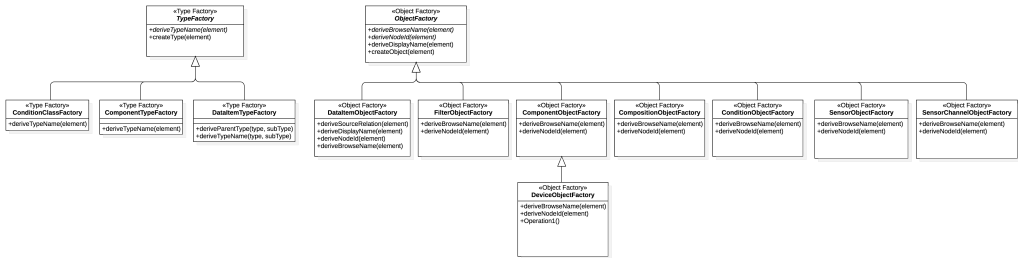


Figure 4: Factories Diagram

217 The factories are not part of the OPC/UA information model. They are a set
 218 of helper classes that are used to create dynamic types and objects. Since the
 219 MTConnect information model can be layered on top of the OPC/UA abstractions,
 220 the factories provide the rules for creating the browse and display names for each
 221 type.

222 The factories also create dynamic objects when required for variables of various
 223 classes when they are required, such as the Data Items and the Components. Some
 224 of the relationships are more complex since they require a dynamic super-type
 225 relationship that relies on the correct placement of the MTConnect elements to be
 226 correctly represented using the OPC/UA base types.

227 This is especially evident when mapping the DataItems and the Conditions to the
 228 MTConnect Information Models and providing sufficient definition to allow for
 229 unambiguous implementation.

2.4.1 Defintion of «Object Factory» ComponentObjectFactory

230 2.4.1.1 Operations

231 • `deriveBrowseName(element)`
 232 Specification: `concat(element.QName, (if self.name.notEmpty()`
 233 `then concat('[' , self.name, ']')) else " endif))`
 234 • `deriveNodeId(element)`
 235 Specification: `concat(self.findDevice().uuid, element.id)`

2.4.2 Defintion of «Type Factory» ComponentTypeFactory

236 The 'ComponentTypeFactory' creates component types using the MTConnect
 237 XML element as an input. The factory takes the 'QName' (or qualified name)
 238 of the XML element and then appends 'Type'. For example an '<Controller
 239 id='...'></...>' element will create an OPC/UA 'ControllerType' type definition
 240 as an extension of the base 'MTControllerType'.

241 Currently there is no additional abstractions or super types required by the com-
 242 panion specification. The types will be a single level where each Component is a
 243 sub-type of the base 'MTComponentType'.

244 2.4.2.1 Operations

245 • `deriveTypeName(element)`
 246 Specification: `derive: Component <- element.QName`
 247 Documentation: The QName of the element for the component will be used
 248 to derive the type of the node.

2.4.3 Defintion of «Object Factory» `CompositionObjectFactory`

249 2.4.3.1 Operations

250 • `deriveBrowseName(element)`
 251 Specification: `concat(pascalCase(element.type), (if self.name.notEmpty()`
 252 `then concat(['', self.name, '']) else "" endif))`
 253 • `deriveNodeId(element)`
 254 Specification: `concat(self.findDevice().uuid, element.id)`

2.4.4 Defintion of «Type Factory» `CompositionTypeFactory`

255 2.4.4.1 Operations

256 • `deriveTypeName(element)`
 257 Specification: `derive: Composition <- pascalCase(element.type)`
 258 Documentation: The type for the composition will be created using the pas-
 259 cal case of the 'type' from the composition element.

2.4.5 Defintion of «Type Factory» `ConditionClassFactory`

260 2.4.5.1 Operations

- 261 • `deriveTypeName(element)`
262 Documentation: Create condition classes based on the OPC/UA three con-
263 dition types.

2.4.6 Defintion of «Object Factory» `ConditionObjectFactory`

264 2.4.6.1 Operations

- 265 • `deriveBrowseName(element)`
- 266 • `deriveNodeId(element)`

2.4.7 Defintion of «Object Factory» `DataItemObjectFactory`

267 2.4.7.1 Operations

- 268 • `deriveSourceRelation(element)`
269 Documentation: Use the source composition, component id, or data item id
270 to locate the source node id for this relationship. If one exists, add an object
271 with browse name "source" that relates to the entity referenced by the id.
272 The most specific identity should be used in the following order:
 - 273 – `DataItemId`
 - 274 – `CompositionId`
 - 275 – `ComponentId`
- 276 Since the data item implies composition and component and the compo-
277 sition implies component, there should only be one attribute given for the
278 source.

279 • `deriveDisplayName(element)`
280 Documentation: Same as the `BrowseName`.

281 • `deriveNodeId(element)`
282 Documentation: The `nodeId` will be given by the device `uuid` and the `DataItem`
283 `id` attribute.

284 • `deriveBrowseName(element)`
285 Documentation: The browse name will be composed of the following parts
286 of the model:

287 1. If the `compositionId` is present, the `compositionId` will be resolved the
288 the `Composition` element and the pascal case of the type attribute will
289 be placed first.

290 2. If the `subType` is present, the pascal case of the `subType` will be placed
291 next.

292 3. The pascal case of the type will be placed last.

293 For example, for a data item with the following attributes:

294 – type: `TEMPERATURE`
295 – composition type: `STORAGE_BATTERY`

296 will have the following browse name: `StorageBatteryTemperature`

297 For the data item with the following attributes:

298 – type: `ANGLE`
299 – subType: `ACTUAL`
300 – composition type: `ENCODER`

301 will have the following browse name: `EncoderActualAngle`

2.4.8 Defintion of «Type Factory» `DataItemTypeFactory`

302 Based on the data item category, type, and `subType`, this class creates a new
303 OPC/UA type and also provides the template parameter for the `ParentType` from
304 which this type is derived.

305 2.4.8.1 Operations

- 306 • `deriveParentType(type, subType)`
 307 Documentation: The parent type is derived from the category as follows:
 - 308 – `SAMPLE -> SampleType`
 - 309 – `EVENT ->`
 - 310 * `Enumerated Value -> MTEnumeratedEventType`
 - 311 * `Integer Value -> MTNumericEventType`
 - 312 * `Otherwise -> MTStringEventType`
- 313 • `deriveTypeName(type, subType)`
 314 Specification: `concat(pascalCase(subType), pascalCase(type))`
 315 Documentation: Used to derive the class name for creating a pascal case
 316 name from the sub type and the type. For example type `ROTARY_VELOCITY`
 317 and subType `ACTUAL` will become `ActualRotaryVelocity`.

2.4.9 Defintion of «Object Factory» DeviceObjectFactory

318 The model instantiation for MTConnect begins with the ‘Device’ MTConnect
 319 element and then recursively traverses the sub-elements. The device will the ca-
 320 pabilities in the component factory to generate all the data items and component
 321 types.

322 2.4.9.1 Operations

- 323 • `deriveBrowseName(element)`
 324 Specification: `derive: element.name`
- 325 • `deriveNodeId(element)`
 326 Specification: `derive: element.uuid`

2.4.10 Defintion of «Object Factory» **FilterObjectFactory**

327 Creates filters based on the type attribute of the Filter element.

328 2.4.10.1 Operations

329 • `deriveBrowseName(element)`

330 • `deriveNodeId(element)`

331 Documentation: The node id is composed of the data item id and the browse
332 name.

2.4.11 Defintion of «Object Factory» **ObjectFactory**

333 2.4.11.1 Operations

334 • `deriveBrowseName(element)`

335 • `deriveNodeId(element)`

336 • `deriveDisplayName(element)`

337 Specification: `deriveBrowseName(element)`

338 • `createObject(element)`

2.4.12 Defintion of «Object Factory» **SensorChannelObjectFactory**

339 2.4.12.1 Operations

340 • `deriveBrowseName(element)`

341 Specification: `concat('Channel', self.number)`

342 • `deriveNodeId(element)`

343 Specification: `concat(self.parent.NodeId, BrowseName)`

2.4.13 Defintion of «Object Factory» SensorObjectFactory

344 2.4.13.1 Operations

- 345 • `deriveBrowseName(element)`
346 Specification: `element.QName`
- 347 • `deriveNodeId(element)`
348 Specification: `concat(self.parent.NodeId, BrowseName)`

2.4.14 Defintion of «Type Factory» TypeFactory

349 2.4.14.1 Operations

- 350 • `deriveTypeName(element)`
- 351 • `createType(element)`

2.5 MTConnect Device Profile

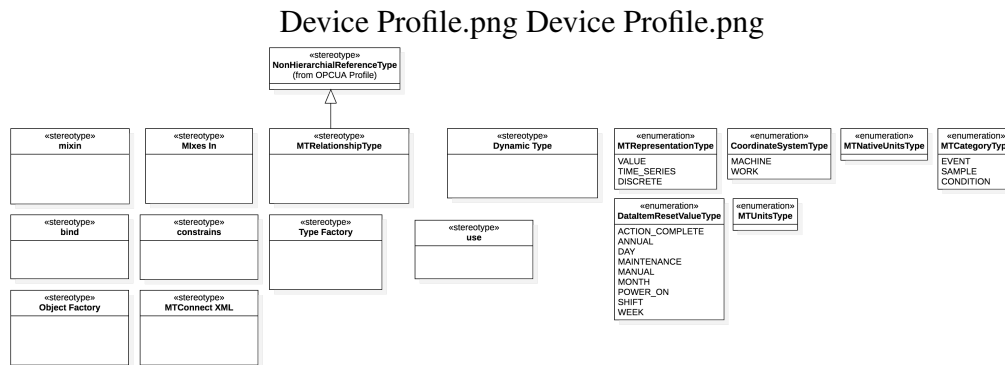


Figure 5: MTConnect Device Profile Diagram

352 The device profile documents the common data types and stereotypes that are used
 353 to construct the model. A stereotype is a design or modeling pattern that provides
 354 additional information about the type or the relationship between types.

355 It can also identify the behavior of a property or the role the type or relation will
 356 play in the model.

357 Stereotypes are used throughout the model to provide additional information that
 358 will help provide context and definition to aid in better understanding the data
 359 model.

2.5.1 Defintion of Dynamic Type

2.5.2 Defintion of MTConnect XML

2.5.3 Defintion of MTRelationshipType

2.5.4 Defintion of Mixes In

360 This stereotype is associated with the dependency between a type and a mixin.
 361 See Section 2.5.9 for a complete description of the mixin.

2.5.5 Defintion of Object Factory

2.5.6 Defintion of Type Factory

2.5.7 Defintion of bind

362 When a dynamic type (See Section 2.5.1) creates an instance where the super-type
363 can be associated based on the data item category and type, the `Type Factory`
364 will specify which supertype is to be referenced.

365 The `bind` stereotype indicates the relationship between the dynamic sub-type and
366 the parent type are resolved baed on the `MTConnect DataItem` meta data.

2.5.8 Defintion of constrains

2.5.9 Defintion of mixin

367 The mixin pattern injects the properties and operations into the types that are
368 related to the using the `Mixes In` dependency. Mixins allow for lightweight
369 multiple inheritance. Since OPC/UA does not allow for multiple inheritance and
370 the `MTConnect` types require the same set of properties when they are sub-typed
371 from existing OPC/UA types, this mechanism allows for this relationship to be
372 expressed.

2.5.10 Defintion of use

373 The `use` stereotype indicates that one class uses as a helper to perform a specific
374 operation or activity. This stereotype is mainly used to indicate that a specific
375 factory is being employed by another type to create dynamic properties or rela-
376 tionships.