Today, cost-effective and powerful desktop and notebook computers are paving the way for new types of instruments --virtual instruments --. Virtual instruments are designed and built by the user to match specific needs by leveraging off the power and low cost of PCs and workstations. Software is the key to virtual instruments. Application software empowers the user with the tools necessary to build virtual instruments and expand their functionality by providing connectivity to the enormous capabilities of PCs, workstations, and their assortment of applications, boosting performance, flexibility, reusability and reconfigurability while diminishing at the same time development and maintenance costs.

In 1965, Hewlett-Packard designed the Hewlett-Packard Interface Bus (**HP-IB**) to connect their line of programmable instruments to their computers. Because of its high transfer rates (nominally 1 Mbytes/s), this interface bus quickly gained popularity. It was later accepted as IEEE Standard 488-1975, and has evolved to ANSI/IEEE Standard 488.1-1987. Today, the name G eneral Purpose Interface Bus (GPIB) is

more widely used than HP-IB. ANSI/IEEE 488.2-1987 strengthened the original standard by defining precisely how controllers and

the GPIB by sending commands to all devices. A digital voltmeter, for example, is a Talker and is also a Listener.

instruments communicate. Standard Commands for Programmable Instruments (SCPI) took the command structures defined in IEEE

488.2 and created a single, comprehensive programming command set that is used with any SCPI instrument. Figure 1 summarizes GPIB

GPIB devices communicate with other GPIB devices by sending device-dependent messages and interface messages through the interface system.

Tradtional Instruments

Slow turn on technology (5-10 year life cycle)

High development and maintenance costs

Minimal economics of scale

devices, and setting device modes for remote or local programming.

Vendor-defined

BACKGROUND

INTRODUCTION

TYPES OF GPIB MESSAGES

GPIB interface system itself is concerned.

the caller (Talker) to the receiver (Listener).

sent and received without transmission error.

drives DAV when sending data messages.

Five lines manage the flow of information across the interface:

PHYSICAL AND ELECTRICAL CHARACTERISTICS

data messages.

Interface Management Lines

their response in a parallel poll.

receiving data messages, and by the Talker when enabling the HS488 protocol.

• IFC (interface clear) - The System Controller drives the IFC line to initialize the bus and become CIC.

• SRQ (service request) - Any device can drive the SRQ line to asynchronously request service from the Controller.

TALKERS, LISTENERS AND CONTROLLERS

history.

and analyzers.

Hardware is the key Software is the key Expensive Low-cost, reusable Open, flexible functionality leveraging off familiar computer technology Closed, fixed functionality

User-defined

GPIB TUTORIAL

Instrumentation has always leveraged off widely used electronics technology to drive its innovation. The jeweled movement of the clock was first used to build analog meters. The variable

capacitor, the variable resistor, and the vacuum tube from radios were used to pioneer the first electronic instruments. Display technology was leveraged off the television for use in oscilloscopes

FUNDAMENTALS OF VIRTUAL INSTRUMENTS

Function-specific, stand-alone with limited connectivity Application-oriented system with connectivity to networks, peripherals, and applications

Maximum economics of scale

• Device-dependent messages, often called data or data messages, contain device-specific information, such as programming instructions, measurement results, machine status, and data

Interface messages manage the bus. Usually called commands or command messages, interface messages perform such functions as initializing the bus, addressing and unaddressing

The term "command" as used here should not be confused with some device instructions that are also called commands. Such device-specific commands are actually data messages as far as the

GPIB Devices can be Talkers, Listeners, and/or Controllers. A Talker sends data messages to one or more Listeners, which receive the data. The Controller manages the flow of information on

The switching center (Controller) monitors the communications network (GPIB). When the center (Controller) notices that a party (device) wants to make a call (send a data message), it connects

The GPIB is like an ordinary computer bus, except that a computer has its circuit cards interconnected via a backplane - the GPIB has stand-alone devices interconnected by standard cables.

The role of the GPIB Controller is comparable to the role of a computer CPU, but a better analogy is to compare the Controller to the switching center of a city telephone system.

Fast turn on technology (1-2 year life cycle)

Software minimizes development and maintenance costs

Virtual Instruments

1965

1975

1987

1992

1993

1990

The Controller usually addresses (or enables) a Talker and a Listener before the Talker can send its message to the Listener. After the message is transmitted, the Controller may address other Talkers and Listeners.

Some GPIB configurations do not require a Controller. For example, a device that is always a Talker, called a talk-only device, is connected to one or more listen-only devices. A Controller is necessary when the active or addressed Talker or Listener must be changed. The Controller function is usually handled by a computer. A computer with the appropriate hardware and software could perform the roles of Talker/Listener and Controller. THE CONTROLLER-IN-CHARGE AND SYSTEM CONTROLLER

The GPIB interface system consists of 16 signal lines and eight ground-return or shield-drain lines. The 16 signal lines, discussed below, are grouped into data lines (eight), handshake lines

Three lines asynchronously control the transfer of message bytes between devices. The process is called a 3-wire interlocked handshake. It guarantees that message bytes on the data lines are

• NRFD (not ready for data) - Indicates when a device is ready or not ready to receive a message byte. The line is driven by all devices when receiving commands, by Listeners when

• NDAC (not data accepted) - Indicates when a device has or has not accepted a message byte. The line is driven by all devices when receiving commands, and by Listeners when receiving

• DAV (data valid) - Tells when the signals on the data lines are stable (valid) and can be accepted safely by devices. The Controller drives DAV when sending commands, and the Talker

• EOI (end or identify) - The EOI line has two purposes - The Talker uses the EOI line to mark the end of a message string, and the Controller uses the EOI line to tell devices to identify

MANAGEMENT LINES Pin No.

17

11

10

5

8

IFC

REN

ATN

SRQ

EOI

DAV

NRFD

NDAC

GPIB Connector and Signal Assignment

The SCPI and IEEE 488.2 standards addressed the limitations and ambiguities of the original IEEE 488 standard. IEEE 488.2 makes it possible to design more compatible and productive test

systems. SCPI simplifies the programming task by defining a single comprehensive command set for programmable instrumentation, regardless of type or manufacturer. The scope of each of the

Specific Instrument Command Set

Common Commands and Queries

protocol specifications. For the first time, instruments from different manufacturers were interconnected by a standard cable. Although this standard went a long way towards improving the productivity of test engineers, the standard did have a number of shortcomings. Specifically, IEEE 488.1 did not address data formats, status reporting, message exchange protocol, common

IEEE 488.2 enhanced and strengthened IEEE 488.1 by standardizing data formats, status reporting, error handling, Controller functionality, and common commands to which all instruments must respond in a defined manner. By standardizing these issues, IEEE 488.2 systems are much more compatible and reliable. The IEEE 488.2 standard focuses mainly on the software protocol

SCPI built on the IEEE 488.2 standard and defined device-specific commands that standardize programming instruments. SCPI systems are much easier to program and maintain. In many cases,

drafted on the premise that it stay compatible with the existing IEEE 488.1 standard. The overriding concept used in the IEEE 488.2 specification for the communication between Controllers and

completely IEEE 488.2-compatible system can be highly reliable and efficient. The standard also required that IEEE 488.2 devices be able to work with existing IEEE 488.1 devices by accepting

IEEE 488.2 defined a number of requirements for a Controller, including an exact set of IEEE 488.1 interface capabilities, such as pulsing the interface clear line for 100 μs, setting and detecting EOI, setting/asserting the REN line, sensing the state and transition of the SRQ line, sensing the state of NDAC, and timing out on any I/O transaction. Other key requirements for Controllers are

Control Sequence

SEND COMMAND

SEND DATA BYTES

RECEIVE/RESPONSE MESSAGE

ENABLE LOCAL CONTROLS

PERFORM PARALLEL POLL

PARALLEL POLL CONFIGURE

PARALLEL POLL UNCONFIGURE

Compliance

Mandatory

Mandatory

Optional

Optional

Optional

Optional

Optional

Optional, but requires FINDLSTN

RECEIVE SETUP

DEVICE CLEAR

ENABLE REMOTE

READ STATUS BYTE

SEND SETUP

SEND

RECEIVE

SEND IFC

SET RWLS

SEND LLO

TRIGGER

Protocols are high-level routines that combine a number of control sequences to perform common test system operations. IEEE 488.2 defines two required protocols and six optional protocols, as

IEEE 488.2 Controller Protocols

Perhaps the two most important protocols are FINDLSTN and FINDRQS. The FINDLSTN protocol takes advantage of the IEEE 488.2 Controller capability of monitoring bus lines to locate listening devices on the bus. The Controller implements the FINDLSTN protocol by issuing a particular listen address and then monitoring the NDAC handshake line to determine if a device exists at that address. The result of the FINDLSTN protocol is a list of addresses for all the located devices. FINDLSTN is used at the start of an application program to ensure proper system

The FINDRQS protocol is an efficient mechanism for locating and polling devices that are requesting service. It uses the IEEE 488.2 Controller capability of sensing the FALSE to TRUE

The IEEE 488.2 specifications for instruments can require major changes in the firmware and possibly the hardware. However, IEEE 488.2 instruments are easier to program because they

All instruments must perform certain operations to communicate on the bus and report status. Because these operations are common to all instruments, IEEE 488.2 defined the programming

Because IEEE 488.2 standardizes status reporting, the Controller knows exactly how to obtain status information from every instrument in the system. This status reporting model builds upon the

Grandard

бетике Ведцен Brisble Register 15R EXBR/>

IEEE 488.2 Status Report Model

On April 23, 1990, a group of instrument manufacturers announced the SCPI specification, which defines a common command set for programming instruments. Before SCPI, each instrument manufacturer developed its own command sets for its programmable instruments. This lack of standardization forced test system developers to learn a number of different command sets and

instrument-specific parameters for the various instruments used in an application, leading to programming complexities and resulting in unpredictable schedule delays and development costs. By

SCPI is a complete, yet extendable, standard that unifies the software programming commands for instruments. The first version of the standard was released in mid-1990. Today, the SCPI

SCPI specifies standard rules for abbreviating command keywords and uses the IEEE 488.2 message exchange protocol rules to format commands and parameters. You may use command

SCPI offers numerous advantages to the test engineer. One of these is that SCPI provides a comprehensive set of programming functions covering all the major functions of an instrument. This standard command set ensures a higher degree of instrument interchangeability and minimizes the effort involved in designing new test systems. The SCPI command set is hierarchical, so adding

Signal Generation

The SCPI Instrument Model

All of the functional components of the instrument model may not apply to every instrument. For example, an oscilloscope does not have the functionality defined by the signal generation block

The signal routing component controls the connection of a signal to the instrument's internal functions; the measurement component converts the signal into a preprocessed form; and the signal generation component converts internal data to real-world signals. The memory component stores data inside the instrument. The format component converts the instrument data to a form that

The measurement function gives the highest level of compatibility between instruments because a measurement is specified by signal parameters, not instrument functionality. In most cases, you

The MEASurement component is subdivided into three distinct parts --INPut, SENSe, and CALCulate--. The INPut component conditions the incoming signal before it is converted into data by the SENSe block. INPut functions include filtering, biasing, and attenuation. The SENSe component converts signals into internal data that you can manipulate. SENSe functions control such

parameters as range, resolution, gate time, and normal mode rejection. The CALCulate component converts the acquired data into a more useful format for a particular application. CALCulation

The signal generation component converts data into output as physical signals. SCPI subdivides the signal generation block into three function blocks --OUTPut, SOURce, and CALCulate--. The

: MEASure: VOLTage: AC? 20, 0.001

Normal IEEE 488.1 Handshake

OUTPut block conditions the outgoing signal after it is generated. OUTPut block functions include filtering, biasing, and attenuation. The SOURce block generates a signal based on specified

characteristics and internal data. SOURce block functions specify such signal parameters as amplitude modulation, power, current, voltage, and frequency. The CALCulate block converts

Consortium continues to add commands and functionality to the SCPI standard. SCPI has its own set of required common commands in addition to the mandatory IEEE 488.2 common

defining a standard programming command set, SCPI decreases development time and increases the readability of test programs and the ability to interchange instruments.

commands and queries. Although IEEE 488.2 is used as its basis, SCPI defines programming commands that you can use with any type of hardware or communication link.

Description

Self-test query

Reset

Identification query

Operation complete

Wait to complete

Event status enable

Event status enable query

Event status register query

Service request enable

Clear status

Opearation complete query

commands used to execute these operations and the queries used to receive common status information. These common commands and queries are shown in Table 3.

configuration and to provide a valid list of GPIB devices that can be used as the input parameter to all other IEEE 488.2 protocols. The bus line monitoring capability of an IEEE 488.2 Controller

transition of the SRQ line. You prioritize the input list of devices so that the more critical devices receive service first. If the application program can jump to this protocol immediately upon the

PASS CONTROL

Compliance

Mandatory

Optional

Optional

Optional

Optional

instruments is that of "precise talking" and "forgiving listening." In other words, IEEE 488.2 exactly defined how both IEEE 488.2 Controllers and IEEE 488.2 instruments talk so that a

a wide range of commands and data formats as a Listener. You obtain the true benefits of IEEE 488.2 when you have a completely IEEE 488.2-compatible system.

configuration commands, or device-specific commands. As a result, each manufacturer implemented these items differently, leaving the test system developer with a formidable task.

The GPIB uses **negative logic with standard TTL** levels. When DAV is true, for example, it is a TTL low level (<= 0.8 V), and when DAV is false, it is a TTL high level (>= 2.0 V).

|HANDSHAKE LINES||Pin No.

• ATN (attention) - The Controller drives ATN true when it uses the data lines to send commands, and drives ATN false when a Talker can send data messages.

Grounds

Although there can be multiple Controllers on the GPIB, at any time only one Controller is the Controller-In-Charge (CIC). Active control can be passed from the current CIC to an idle Controller. Only the System Controller can make itself the CIC. **GPIB SIGNALS AND LINES**

(three), and interface management lines (five) (see Figure 2).

Handshaking Lines

GPIB Signals and Lines Data Lines The eight data lines, DIO1 through DIO8, carry both data and command messages. The state of the Attention (ATN) line determines whether the information is data or commands. All commands and most data use the 7-bit ASCII or ISO code set, in which case the eighth bit, DIO8, is either unused or used for parity. **Handshake Lines**

Devices are usually connected with a shielded 24-conductor cable with both a plug and receptacle connector at each end (see Figure 3). You can link devices in either a linear configuration (see Figure 4), a star configuration (see Figure 5), or a combination of the two. **Star Configuration Linear Configuration** The standard connector is the Amphenol or Cinch Series 57 MICRORIBBON or AMP CHAMP type. For special interconnect applications, an adapter cable with non-standard cable and/or connectors is used.

2

3

4

13

14

15

16

To achieve the high data transfer rate for which the GPIB was designed, the physical distance between devices and the number of devices on the bus are limited.

DATA LINES Pin No.

DIO1

DIO2

DIO8

• REN (remote enable) - The System Controller drives the REN line, which is used to place devices in remote or local program mode.

DIO3 DIO4 DIO5 DIO6 DIO7

CONFIGURATION REQUIREMENTS

• A maximum total cable length of 20 m

IEEE 488.2 AND SCPI

CONTROLLERS

bus control sequences and bus protocols.

Receive a response message

Place devices in local state

Give control to another device

Configure devices' parallel poll responses

Disable devices' parallel poll capability

Conduct a parallel poll

IEEE 488.2 Protocols

shown in Table 2.

PASSCTL

FINDLSTN

SETADD

TESTSYS

Mnemonic

*IDN?

*RST

*TST?

*OPC

*OPC?

*WAI

*CLS

*ESE

*ESE?

*ESR?

*SRE

SCPI

REQUESTCTL

Place device in DCAS

Pulse IFC line

The following restrictions are typical for normal operation:

IEEE 488, IEEE 488.2, and SCPI standards is shown in Figure 6.

For higher speed systems using the 3-wire IEEE 488.1 handshake (T1 delay = 350 ns), and HS488 systems, the following restrictions apply: • A maximum total cable length of 15 m with a device load per 1 m cable • All devices should be powered on • All devices should use 48 mA three-state drivers • Device capacitance on each GPIB signal should be less than 50 pF per device

• A maximum separation of 4 m between any two devices and an average separation of 2 m over the entire bus

• No more than 15 device loads connected to each bus, with no less than two-thirds powered on

Syntax and Data Structures Remote Messages **Evolution of GPIB Instrumentation Standards** The ANSI/IEEE Standard 488-1975, now called **IEEE 488.1**, greatly simplified the interconnection of programmable instrumentation by clearly defining mechanical, electrical, and hardware

you can interchange or upgrade instruments without having to change the test program. The combination of SCPI and IEEE 488.2 offers significant productivity gains, and finally, delivers as sound a software standard as IEEE 488.1 did a hardware standard. <u>IEEE 488.2</u> IEEE 488.2-1987 encouraged a new level of growth and acceptance of the IEEE 488 bus or GPIB by addressing problems that had arisen from the original IEEE 488 standard. IEEE 488.2 was

issues and thus maintains compatibility with the hardware-oriented IEEE 488.1 standard.

Although IEEE 488.2 had less impact on Controllers than it did on instruments, there are several requirements and optional improvements for Controllers that made an IEEE 488.2 Controller a necessary component of test systems. IEEE 488.2 precisely defined the way IEEE 488.2 Controllers send commands and data and added functionality. Because of these IEEE 488.2 Controller requirements, instrument manufacturers can design more compatible and efficient instruments. The benefits of this standardization for the test system developer are reduced development time and cost, because it solves the problems caused by instrument incompatibilities, varying command structures, and data formats. **Requirements of IEEE 488.2 Controllers**

IEEE 488.2 Control Sequences The IEEE 488.2 standard defined control sequences that specify the exact IEEE 488.1 messages that are sent from the Controller as well as the ordering of multiple messages. IEEE 488.2 defined 15 required control sequences and four optional control sequences, as shown in Table 1. Description Send ATN-true commands

Send address to send data Send ATN-false data Send a program message Send address to receive data Receive ATN-false data

Place devices in remote state Place devices in remote with local lockout state Place devices in local lockout state Read IEEE-488.1 status byte Send group execution trigger (GET) message

IEEE 488.2 Required and Optional Control Sequences The IEEE 488.2 control sequences describe the exact states of the GPIB and the ordering of command messages for each of the defined operations. IEEE 488.2 control sequences remove the ambiguity of the possible bus conditions, so instruments and Controllers are much more compatible. By exactly defining the state of the bus and how devices should respond to specific messages, IEEE 488.2 removes such system development problems.

Keyword Name RESET Reset System **FINDRQS** Find Device Requesting Service ALLSPOLL Serial Poll All Devices

Pass Control

Request Control

Self-Test System

Find Listeners

Set Address

is also useful to detect and diagnose problems within a test system.

IEEE 488.2 INSTRUMENTS

assertion of the SRQ line, you increase program efficiency and throughput.

Group

System Data

Internal Operations

Internal Operations

Synchronization

Synchronization

Synchronization

Status and Event

These protocols reduce development time because they combine several commands to execute the most com-mon operations required by any test system. The RESET protocol ensures that the GPIB has been initialized and all devices have been cleared and set to a known state. The ALLSPOLL protocol serial polls each device and returns the status byte of each device. The PASSCTL and REQUESTCTL protocols pass control of the bus between a number of different devices. The TESTSYS protocol instructs each device to run its own self-tests and report back to the Controller whether it has a problem or is ready for operation.

respond to common commands and queries in a well defined manner using standard message exchange protocols and data formats. The IEEE 488.2 message exchange protocol is the foundation for the SCPI standard that makes test system programming even easier. IEEE 488.2 defines a minimum set of IEEE 488.1 interface capabilities that an instrument must have. All devices must be able to send and receive data, request service, and respond to a device clear message. IEEE 488.2 defines precisely the format of commands sent to instruments and the format and coding of responses sent by instruments.

*SRE? Status and Event Service request enable query *STB? Status and Event Read status byte query **IEEE 488.2 Mandatory Common Commands**

IEEE 488.1 status byte to provide more detailed status information. The status reporting model is shown in Figure 7.

6 iandard Been Grade Brade Register **KE**KEK#R⊅ – Read by 6erial Poli 76 -4.3210 Souc Bye Regioer •— Reladiby for Big

The SCPI Instrument Model As a means of achieving compatibility and categorizing command groups, SCPI defined a model of a programmable instrument. This model, shown in Figure 8, applies to all the different types Measurement Function M CALCulate Routing TRKiger **MEMory ⋖**†SOURce CALCulate

in the SCPI model. SCPI defines hierarchical command sets to control specific functionality within each of these functional components.

application data to account for signal generation anomalies such as correcting for external effects, converting units, and changing domains.

you can transmit across a standard bus. The trigger component synchronizes instrument actions with internal functions, external events, or other instruments.

can exchange an instrument that makes a particular measurement with another instrument capable of making the same measurement without changing the SCPI command.

The following command programs a digital multimeter (DMM) to configure itself to make an AC voltage measurement on a signal of 20 V with a 0.001 V resolution.

keywords in their long form (MEASure) or their short form shown in capital letters (MEAS).

commands for more specific or newer functionality is easily accommodated.

functions include converting units, rise time, fall time, and frequency parameters.

• The leading colon indicates a new command is coming

Example SCPI Command

• GPIB related material:

the following events to occur:

HS488 HANDSHAKE

• NRFD to propagate to the Talker,

Hewlett-Packard, Nov. 1987

The ? instructs the DMM to return its measurement to the computer/controller • The 20, 0.001 specifies the range (20 V) and resolution (.001 V) of the measurement **Reference Documents**

The keywords MEASure: VOLTage: AC instruct the DMM to take an AC voltage measurement

For more information on the GPIB standards (TC8), refer to the following documents:

• Hewlett-Packard, Tutorial Description of the Hewlett-Packard Interface Bus

• The latest **SCPI** Standards are published by the <u>SCPI Consortium</u>

THE HIGH-SPEED GPIB HANDSHAKE PROTOCOL (HS488)

National Instruments has developed the patented high-speed GPIB handshake protocol (called HS488) to increase the data transfer rate of a GPIB system. All devices involved in a data transfer must be HS488 compliant to use the HS488 protocol, but when non-HS488 devices are involved, the HS488 devices automatically use the standard IEEE 488.1 handshake to ensure compatibility. HS488 is a superset of the IEEE 488 standards. **IEEE 488 HANDSHAKE** The standard IEEE 488.1 3-wire handshake (shown in Figure 9) requires the Listener to unassert Not Ready for Data (NRFD), the Talker to assert the Data Valid (DAV) signal to indicate to the Listener that a data byte is available, and for the Listener to unassert the Not Data Accepted (NDAC) signal when it has accepted that byte. A byte cannot transfer in less than the time it takes for

IEEE 488.1-2003, Standard For Higher Performance Protocol for the Standard Digital Interface for Programmable Instrumentation

• IEEE 488.2-1992 (Reaffirmed in 2004), Standard Codes, Formats, Protocols, and Common Commands For Use With IEEE-488.1

Firstbyte tansfered. Second byte. Third byte

Leskil -NRFD HS488 Handshake

• DAV signal to propagate to all Listeners, • the Listeners to accept the byte and assert NDAC, • the NDAC signal to propagate back to the Talker, and • the Talker to allow a settling time (T1) before asserting DAV again.

HS488 Data Transfer Flow Control The Listener may assert NDAC to temporarily prevent more bytes from being transmitted, or assert NRFD to force the Talker to use the 3-wire handshake. Through these methods, the Listener can limit the average transfer rate. However, the Listener must have an input buffer that can accept short bursts of data at the maximum rate, because by the time NDAC or NRFD propagates

The required settling and hold times are user configurable, depending on the total length of cable and number of devices in the system. Between two devices and 2 m of cable, HS488 can transfer data up to 8 Mbytes/s. For a fully loaded system with 15 devices and 15 m of cable, HS488 transfer rates can reach 1.5 Mbytes/s. HS488 Controllers always use the standard IEEE 488.1 3-wire handshake to transfer GPIB commands (bytes with Attention (ATN) asserted). **** STANDARDS: Official IEEE site for P488.1 - High-speed revision of 488.1-1987 standard instrument bus. http://grouper.ieee.org/groups/imstc8/488/1/

| National Instruments (NI) GPIB(IEEE 488) Solutions | GPIB bus | GPIB Programming Tutorial

HS488 increases system throughput by removing propogation delays associated with the 3-wire handshake. To enable the HS488 handshake, the Talker pulses the NRFD signal line after the Controller addresses all Listeners. If the Listener is HS488 capable, then the transfer occurs using the HS488 handshake (shown in Figure 10). Once HS488 is enabled, the Talker places a byte on the GPIB DIO lines, waits for a preprogrammed settling time, asserts DAV, waits for a preprogrammed hold time, unasserts DAV, and drives the next data byte on the DIO lines. The Listener keeps NDAC unasserted and must accept the byte within the specified hold time. A byte must transfer in the time set by the settling time and hold time, without waiting for any signals to propagate along the GPIB cable. Firstbyte transferred (using nom al handshab

back to the Talker, the Talker may have already sent another byte.