

Technical Manual

For

AASD Series Servo drive



Safety Caution

In order to ensure the safe use of this product, must observe the following safety signs, in order to avoid damaging to the people and the equipment .

 警告 warning	Mearing Wrong operation will trigger dangerous, leading to mild or moderate personal injury, damage to equipment, and even fire.
 危险 dangerous	Mean wrong operation will trigger dangerous ,cause injury or death
	Mean Prohibit operation
	Mean must operate

After the product arriving, when validation, installation, wiring, operation maintenance, inspection of the product, the following is one of the important matters must abide by:

Installation attention

 警告 Warning
It is forbidden to install will happen in the damp and corrosion environment, a flammable gas environment, and near combustible dust and metal powder more environment, or you may get an electric shock and fire.

Matters needing attention during installation wiring

 警告 Warning
<ul style="list-style-type: none">▲ The earthing terminal of the servo drive must be grounded, otherwise, will get an electric shock and fire could occur▲ It is forbidden to put the output terminal of the servo drive, U, V, W, connected to a three-phase power supply, otherwise, could be injured and fire▲ It is strictly prohibited to connect the 220v driver to 380 v, 220 v power supply, or you may get an electric shock and fire▲ Be sure to tighten power terminal, motor output terminal, otherwise may cause a fire

- The matters needing attention when running

 危险	Dangerous
<p>▲ In the operation, it is forbidden to touch any rotating parts, or you might get hurt ▲ In the operation, it is forbidden to touch electric motor and drive, otherwise you may burn</p>	

 警告	Warning
<p>▲ Before operating, must choose the right motor type, otherwise people wil be hurt and the equipment will be damaged. ▲ Before operating, you must set right parameters and applications that meet the needs of users, or may be hurt, damage to equipment ▲ Before operating, confirm whether the mechanical may at any time the emergency stop, otherwise, you might get hurt.</p>	

- Maintain the points for attention during the inspection


<p>▲ It is forbidden to touch the inside of the servo drive, or you may get an electric shock ▲ When turn off the power,within the five minutes, do not touch terminals, otherwise, the residual voltage may cause electric shock ▲ It is forbidden to tear open outfit servo motor, or you may get an electric shock</p>

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Chapter One products inspection and installation

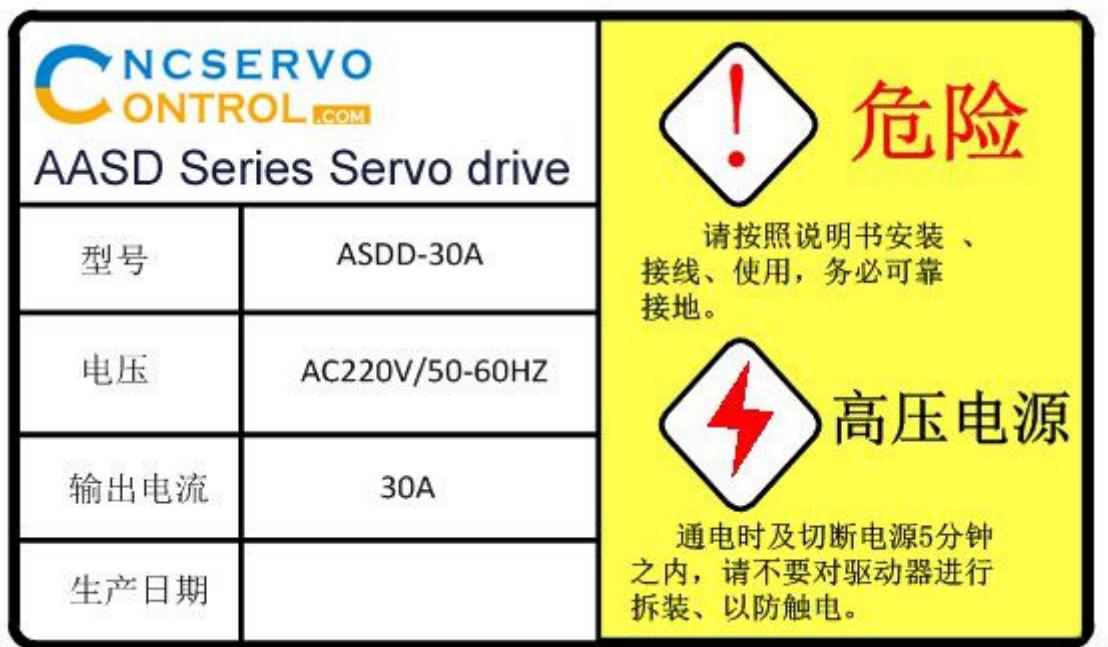
1.1 Product inspection

This product has made the complete function test before the leaving the factory, to prevent the product in the course of transportation for negligence resulted in the product (s) is not functioning properly. Once opened, please check the detailed the following matters:

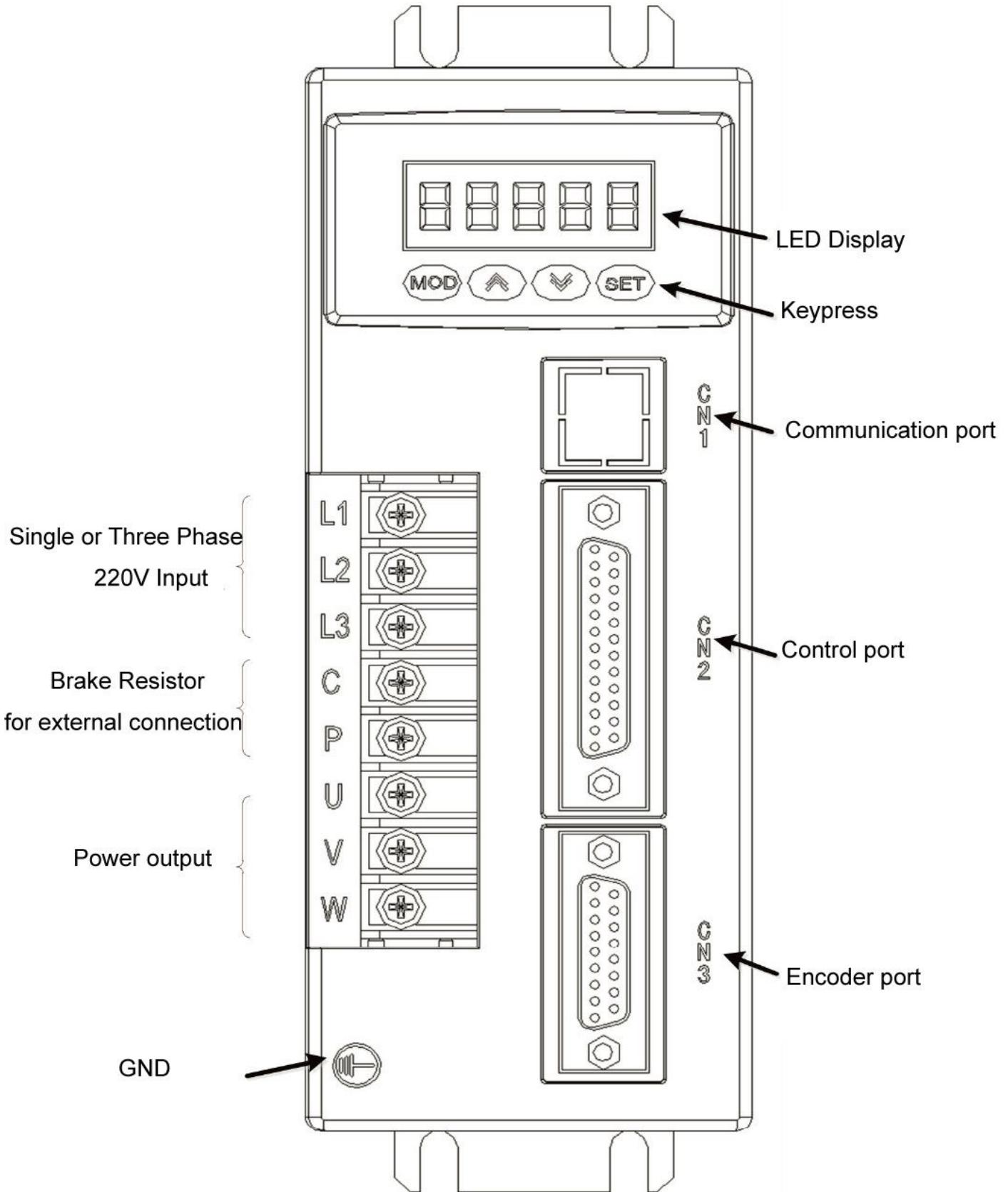
- check the servo drive and servo motor type with the same whether order model
- Check the appearance of the servo drive and servo motor whether there is any damage and scratches phenomenon. If there is any damage during the shipment, please don't wire power transmission.
- Check the servo drive and servo motor if there is any loose parts and other phenomenon. If there is a loose screw, screw not lock or fall off
- Check the servo motor rotor shaft can be smooth rotation. The motor with brake cannot be directly rotation

If there is any fault or unmoral phenomenon, please contact with dealers immediately

1.2 ID label



1.3 The front panel



1.4 The function of AC servo motor driver.

The input power		Single phase or three phase AC220V -15~+10% 50 / 60Hz
environment	temperature	Using: 0~55°C Storage: -20°C~80°C
	humidity	Below 90% RH No dewing
	vibration	Below 0.5G(4.9m/S ²), 10-60 no continue running
Control mode		IGBT PWM sine wave control
Control mode		<ul style="list-style-type: none"> ① Torque mode (internal or external) ② speed mode (internal or external) ③ Position mode (internal or external) ④ Position/speed model ⑤ Position/torque model ⑥ Speed/torque model
Control input		<p>servo enables、alarm reset、Forward driving is prohibited、Reverse driving is prohibited 、External forward torque is limited 、external reverse torque is limited、Emergency stop、Zero speed clamp 、Internal speed command option 1、Internal speed command option 2、Internal speed command option 3、The internal torque command option 1、The internal torque command option 2、Control mode switch、Gain switch、</p> <p>Electronic gear molecular option 1、Electronic gear molecular option 2、Instructions for、Position deviation to clear、Pulse input is prohibited、Proportional control、The origin return to trigger、The origin return reference point、Internal location option 1 、Internal location option 2、Trigger internal position command、Suspend internal position command</p>
Control the output		<p>Alarm detection、Servo ready、Emergency stop checked out、Positioning to complete、Speed to reach、Reach the predetermined torque、Zero speed detection、Servo motor current、Electromagnetic brake、The origin return to complete、Located close to、torque limit、speed limit、Tracking arrive torque command</p>
The encoder feedback		2500p/r, 15 line increment model, differential output
Communication mode		RS-232 或 RS-485 RS-232 OR RS-485
Display and operation		<ul style="list-style-type: none"> ① five LED display ② Four buttons

Braking way	Through the internal/external braking resistance braking energy
Cooling way	Air cooled (heat transfer film, the strong cold wind fan)
Power range	≤7.5KW

1.5 servo motor installation

1.4.1 Installation environment conditions

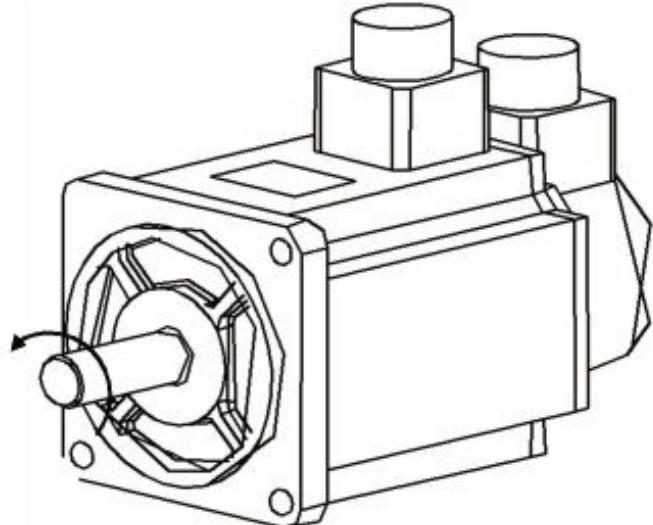
- Working environment: 0 ~ and °C; working environment: less than 80% (no condensation)
- Storage environment temperature: - °C; Storage environment humidity: 80% of the (no condensation)
- Vibration: Below 0.5 G
- Well ventilated, less moisture and dust place
- No corrosive, flash gas, oil and gas, cutting fluid, iron powder and so on environment
- No moisture and direct sunlight place

1.4.2 Installation method

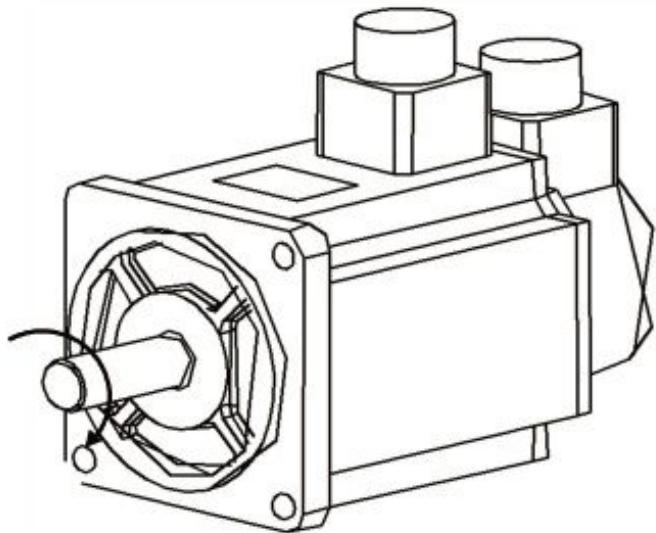
- Level installation: to avoid liquids such as water, oil from motor wire end into the motor internal, please will cable outlet in below
- Vrtical installation: if the motor shaft and the installation with reduction unit, must pay attention to and prevent reducer in mark through the motor shaft into the motor internal
- The motor shaft out quantity must be thoroughly, if insufficient out to motor sports generates vibration
- Installation and remove the motor, please do not use hammer knock motor, otherwise easy to cause damage to the motor shaft and encoder

1.6 The motor direction of rotation

Looking from the motor load on the motor shaft and counterclockwise (CCW) for the forward, clockwise (the CW) as the reverse



(CCW)



(CW)

1.7 The KRS series drive and motor model adaptation

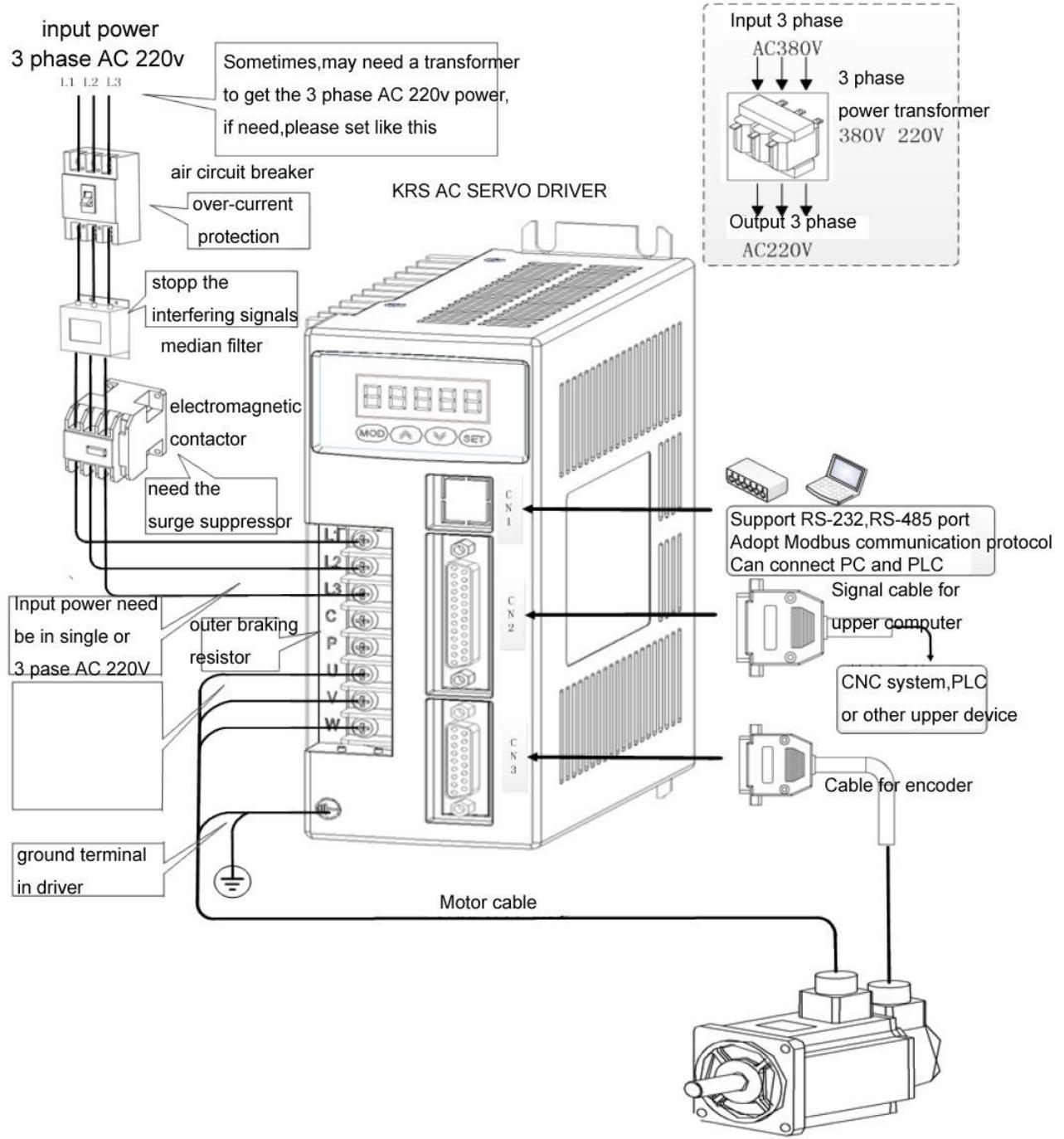
Motor model	Pn001	Rated speed (r/min)	、 Rated torque (N.M)	Rated power (W)	KRS 15A	KRS 20A	KRS 30A	KRS 50A	KRS 75A
60st_m00630	0	3000	0.6	200	√	√	√		
60st_m01330	1	3000	1.3	400	√	√	√		
60st_m01930	2	3000	1.9	600	√	√	√		
80st_m01330	3	3000	1.3	400	√	√	√		
80st_m02430	4	3000	2.4	750	√	√	√		
80st_m03520	5	2000	3.5	730	√	√	√		
80st_m04025	6	2500	4	1000	√	√	√		
90st_m02430	7	3000	2.4	750	√	√	√		
90st_m03520	8	2000	3.5	730	√	√	√		
90st_m04025	9	2500	4	1000	√	√	√		
110st_m02030	10	3000	2	600	√	√	√		
110st_m04020	11	2000	4	800	√	√	√		
110st_m04030	12	3000	4	1200		√	√		
110st_m05030	13	3000	5	1500			√		
110st_m06020	14	2000	6	1200	√	√	√		

110st_m06030	15	3000	6	1800			✓		
130st_m04025	16	2500	4	1000	✓	✓	✓		
130st_m06015	17	1500	6	1000	✓	✓	✓		
130st_m05025	18	2500	5	1300		✓	✓		
130st_m06025	19	2500	6	1500			✓		
130st_m07725	20	2500	7.7	2000			✓		
130st_m10010	21	1000	10	1000	✓	✓	✓		
130st_m10015	22	1500	10	1500		✓	✓		
130st_m10025	23	2500	10	2600			✓	✓	✓
130st_m15015	24	1500	15	2300			✓		
130st_m15025	25	2500	15	3800			✓	✓	
150st_m15025	26	2500	15	3800			✓	✓	
150st_m15020	27	2000	15	3000			✓	✓	
150st_m18020	28	2000	18	3600			✓	✓	
150st_m23020	29	2000	23	4700			✓	✓	
150st_m27020	30	2000	27	5500				✓	
180st_m17215	31	1500	17.2	2700			✓	✓	
180st_m19015	32	1500	19	3000			✓	✓	
180st_m21520	33	2000	21.5	4500			✓	✓	
180st_m27010	34	1000	27	2900			✓	✓	
220st_m67010	35	1000	67	1000					✓

Chapter 2 wiring

2.1 The system composition and wiring

2.1.1 Servo driver wiring diagram



2.1.2Wiring instructions

Wiring matters needing attention:

- The wire material should be in accordance with the wire specification.
- Cable length, instruction cable within 3 m, encoder cable within 20 m
- Check the L1, L2, L3 power wiring is correct or not, please do not connect to the 380 v power supply.
- U, V, W terminal phase sequence, must be corresponded to the terminal correspondence of the motor, otherwise, the motor may not transfer or coast, the motor may not transfer or coast. Can't use exchange three-phase terminal method to make motor reversal, this is totally different with asynchronous motor
- Must be reliable grounding, and single point grounding
- Into the output signal of the relay, the absorption of the direction of the diode to connected correctly, otherwise it will cause failure cannot output signal
- In order to prevent noise caused by the wrong action, please add in power transformer and noise filter device in the same wiring tube
- Please install the fuse type circuit breaker that drive failure can promptly cut off the external power supply

2.1.3 Wire specifications

terminals	symbol	wire specifications
Power cord	U、V、W	0.75~2.5mm ²
Motor terminals		0.75~2.5mm ²
Earthing terminal terminal		0.75~2.5mm ²
control symbol terminal	C N 2	≥0.12 mm ² (AWG26), Including shielded wire
Encoder signal terminal	C N 3	≥0.12 mm ² (AWG26), Including shielded wire

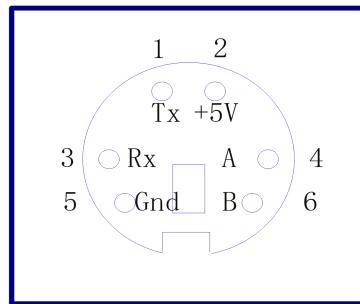
Encoder cable must use twisted-pair cable. If the encoder cable is too long (> twenty m), can lead to encoder power supply shortage, its power source and ground can use multiple wire connection or use thick wire

2.1.4 Terminal

Name	Terminal symbol	Detailed description
Main circuit power	L1、L2、L3	Connect the external ac power three-phase220VAC -15%~+10% 50/60Hz
Motor terminals	U	The output to motor U phase power
	V	The output to motor V phase power
	W	The output to motor W phase power
Earthing terminal		Motor shell earthing terminal
		Drive earthing terminal

2.2 CN1 Communication interface

2.2.1 CN1 Port Numbers

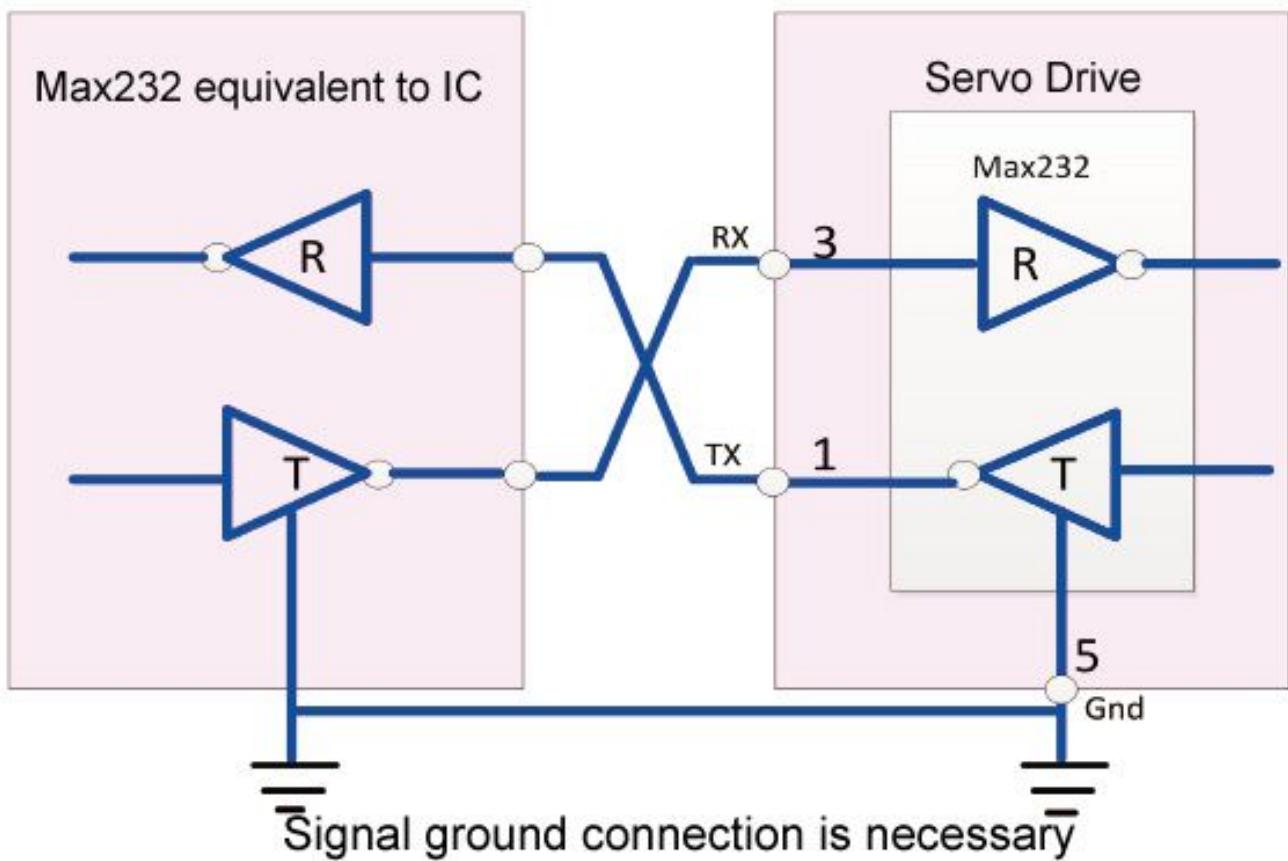


2.2.2 CN1 CN1 port

pin	Number
+5V	2
GND	5
RS-232 发送引脚 Tx Send pin Tx	1
RS-232 接收引脚 Rx Receiving pin RX	3
RS-485 A	4
RS-485 B	6

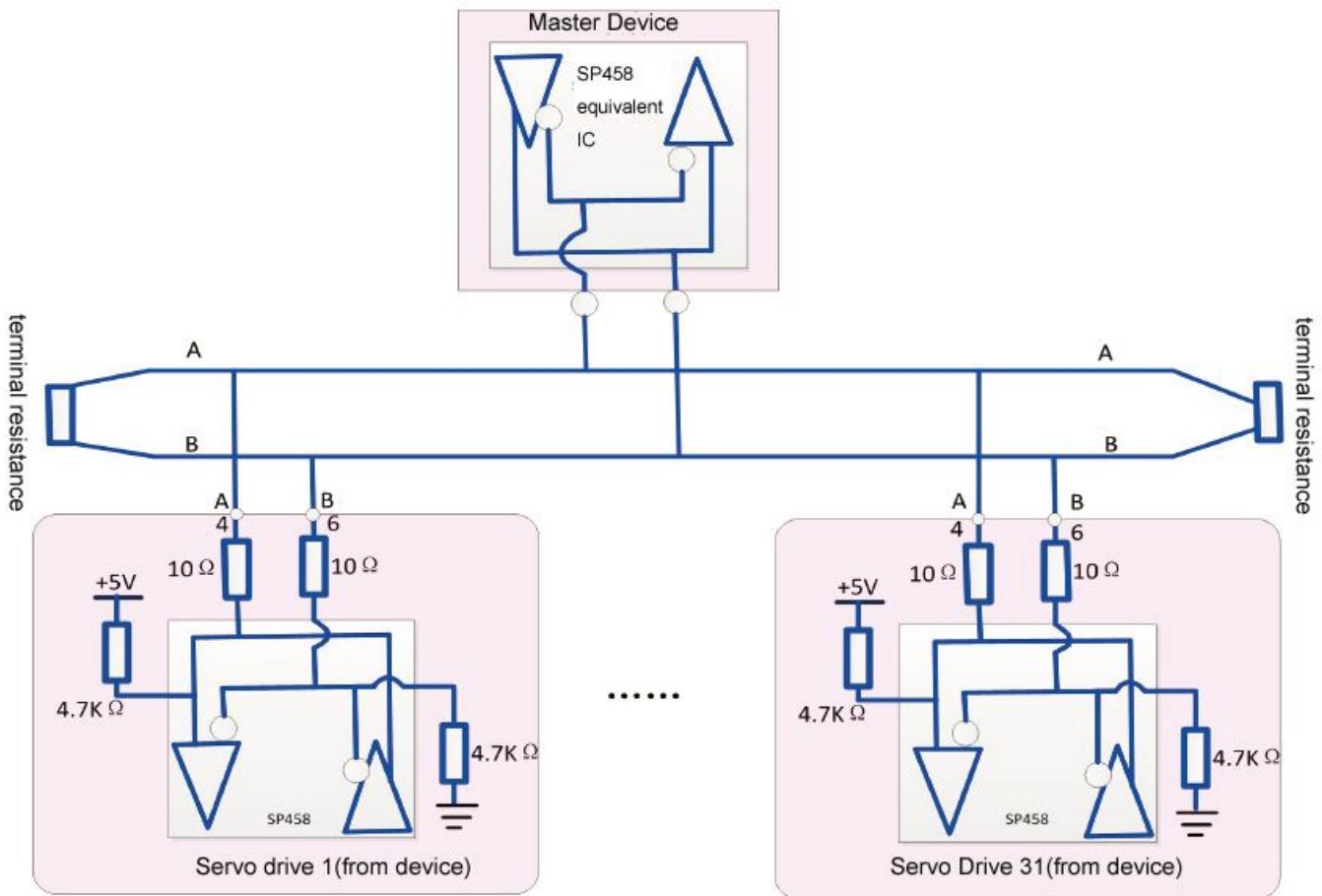
2.2.3 CN1 port type

1. RS-232 interface



2. RS-485 interface

- Adopt RS485 communication, at the same time the most connected and table servo drive, 485 network terminals separately by one euro 120 resistance terminal resistances. If want to connect more equipment, must use Repeaters to expand the connection Numbers

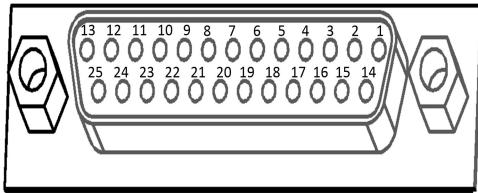


2.3 CN2 Control interface

CN2 control signal terminal to provide and the upper controller connection need signal, use DB25 socket, signs include:

- Four programmable input
- Four programmable output
- Analog quantity order input
- Pulse command input
- Encoder signal input

2.3.1 CN2 port Numbers



2.3.2 CN2 port instructions

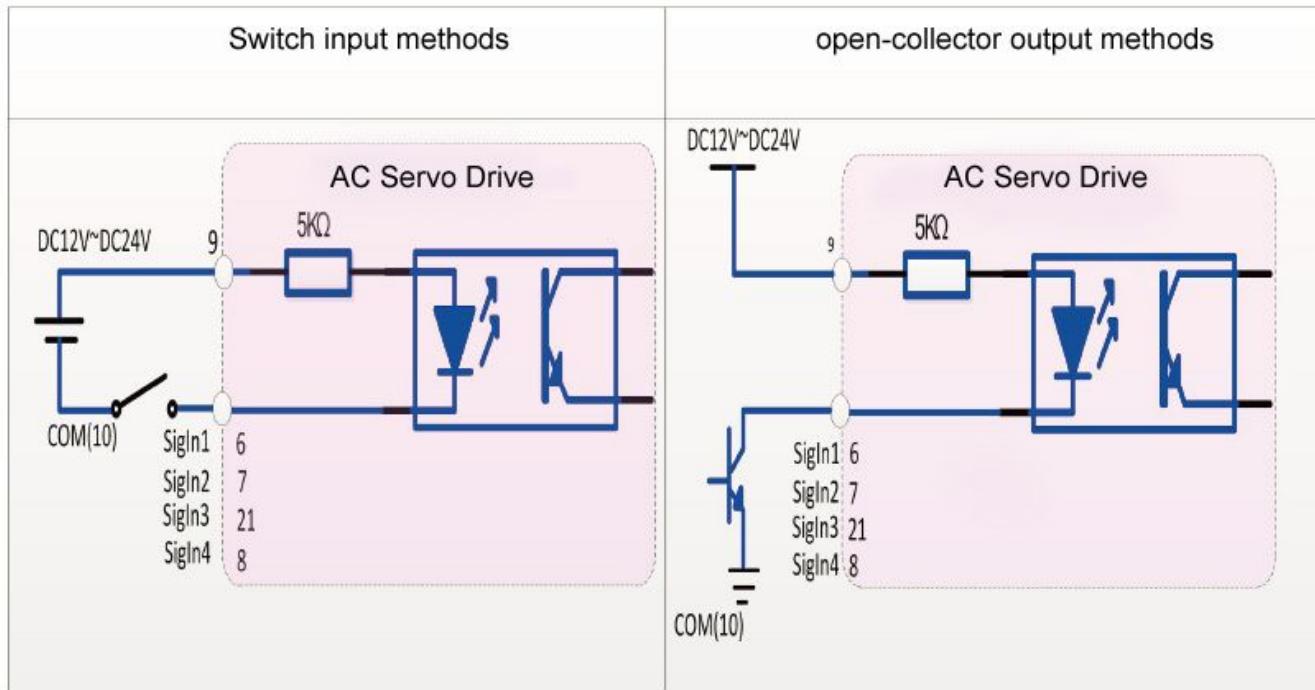
pin	interface Number	Name	function
DC12~24V	9	The control signal of power supply and ground	Input/output control signal input power and ground
COM	10		
SigIn1	6	Input command signal	Input command signal. The factory all input signal port specified functions: SigIn1: SRV-ON
SigIn2	7		SigIn2: alarm reset
SigIn3	21		SigIn3: Zero position deviation
SigIn4	8		SigIn4: Zero speed clamp
SigOUT1	11	output command signal	output command signal. The factory all output signal port specified functions:
SigOUT2	23		SigOUT1: Servo ready
SigOUT3	12		SigOUT2: Alarm detection
SigOUT4	24		SigOUT3: Positioningcomplete
SigOUT4			SigOUT4: Zero speed
PV	2	Instruction pulse input port	PV:open collector input power
PP+	3		Instruction pulse can be three different ways to input
PP-	14		1: Instruction direction and pulse input
PD+	4		2: Clockwise or counterclockwise pulse input
PD-	5		3: Phase difference 90 degrees of orthogonal input
PA+	20		
PA-	19	Encoder signal output	Encoder signal (ABZ) output port.
PB+	18		Through the parameter setting, AB

PB-	17		signal separable frequency output and logic take back output.
PZ+	15		
PZ-	16		
OZ	22		
GND	1		
Vref	25		Analog voltage input port. The speed or torque control, used for receiving the speed or torque command. Voltage input range-10V~+10V。
AGND	13	Analog input	

2.2.3 CN2 Port type

1. Digital input interface

Digital input interface circuit by switch, relay, open collector triode, photoelectric coupler of control. Relay required to choose low current relay, in order to avoid the phenomenon of poor contact. External voltage range DC12V ~ 24 V.

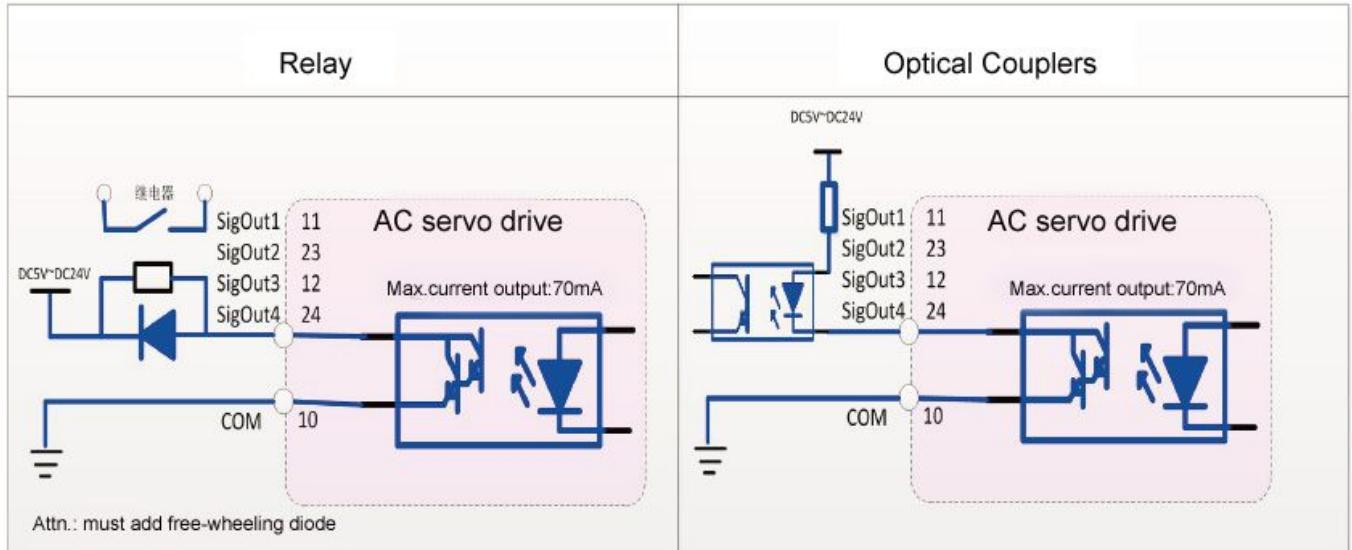


2. Digital output interface

Output circuit adopts darlington photoelectric coupler, but with relay, photoelectric coupler

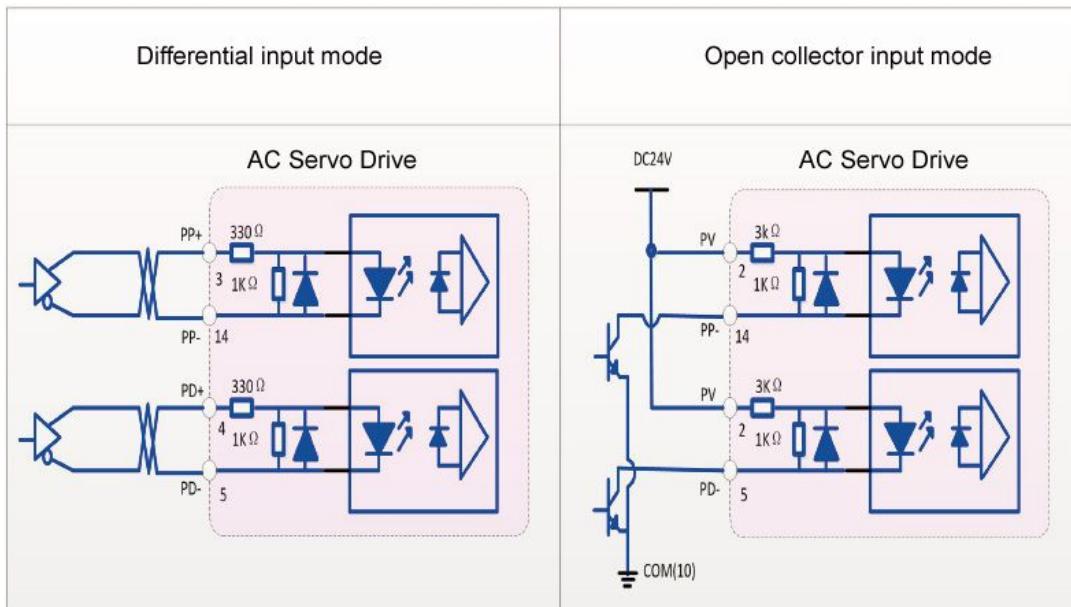
Note:

- External power supply by users, but must pay attention to, if the power polarity meet back, may cause damage to the servo driver.
- When the output open collector form, the maximum current is 70 mA, the external power peak voltage is 25 V. If more than limit requirements or output directly with power connection, may cause damage to the servo driver.
 - If the load is relay and inductive load, the load must be both ends against parallel fly-wheel diode. If fly-wheel diode picks back, may cause damage to the servo driver.



3. Position pulse command interface

A differential drive and single end drive have two connections, recommend differential drive connection. Connection appropriate USES twisted-pair cable



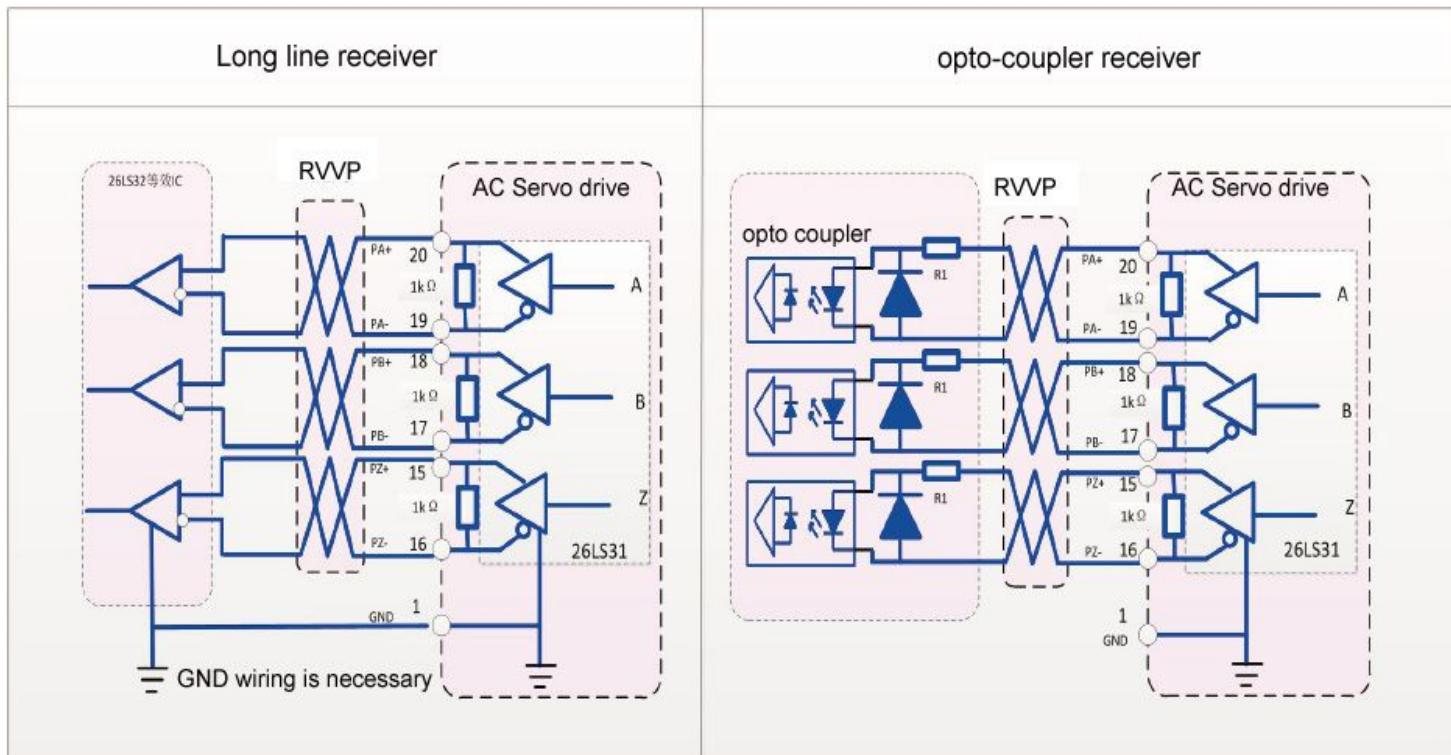
• In the differential input mode, it is recommended AM26LS31 similar line drive; In order to make the transfer of pulse data has good anti-interference ability, it is suggested that the differential drive way; Maximum input pulse frequency 500 KHZ (KPPS).

- In the open collector input mode, the maximum input pulse frequency 200 KHZ (KPPS)

4. Encoder signal wire drive output

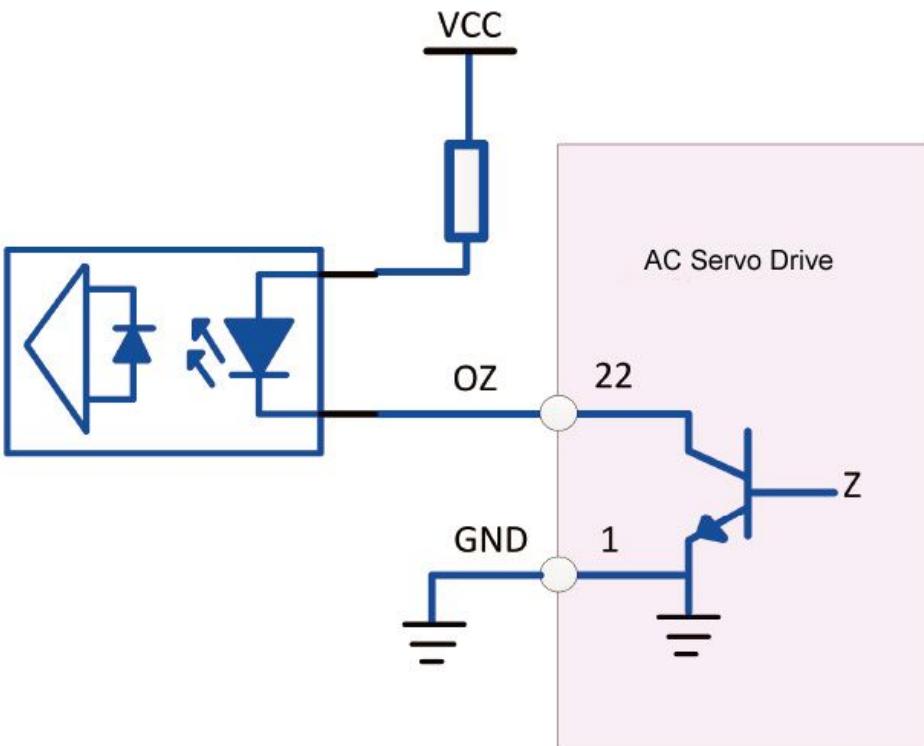
The encoder signal frequency division through line drive (26 ls31) output to the upper controller

- In the long term receiver receive, the drive encoder signal (GND) must and upper controller signal ground connection.
- In the photoelectric coupler receiving, upper controller using high-speed photoelectric coupler (such as 6 n137), current limiting resistor R1 value about 220 Ω .



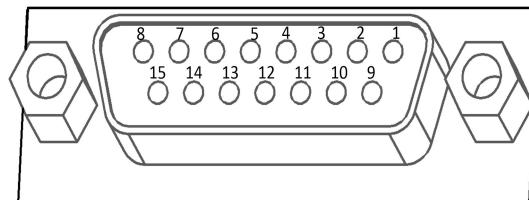
5. Encoder Z signal open collector output

Servo drives to open collector mode on the output signal of the encoder Z. Because Z letter feel the pulse width is narrower, PC please use high-speed photoelectric coupler receiving



- VCC peak voltage 30 V, output current maximum 50mA

2.4 CN3 Encoder interface



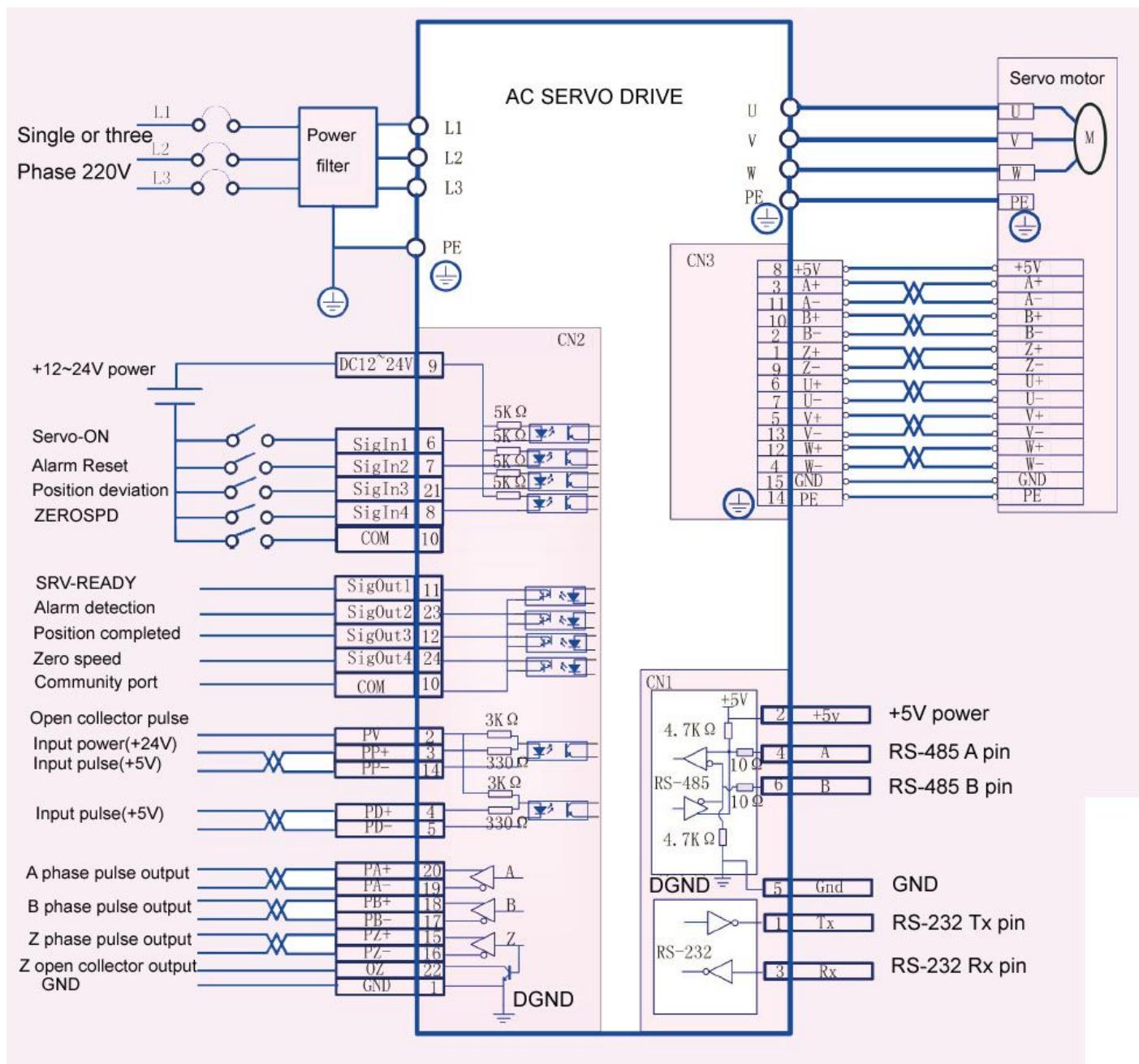
Connect the servo motor encoder signal to CN3 of the servo driver.

pin	CN3 Number
+5v	8
GND	15
A+	3
A-	11
B+	10
B-	2
Z+	1

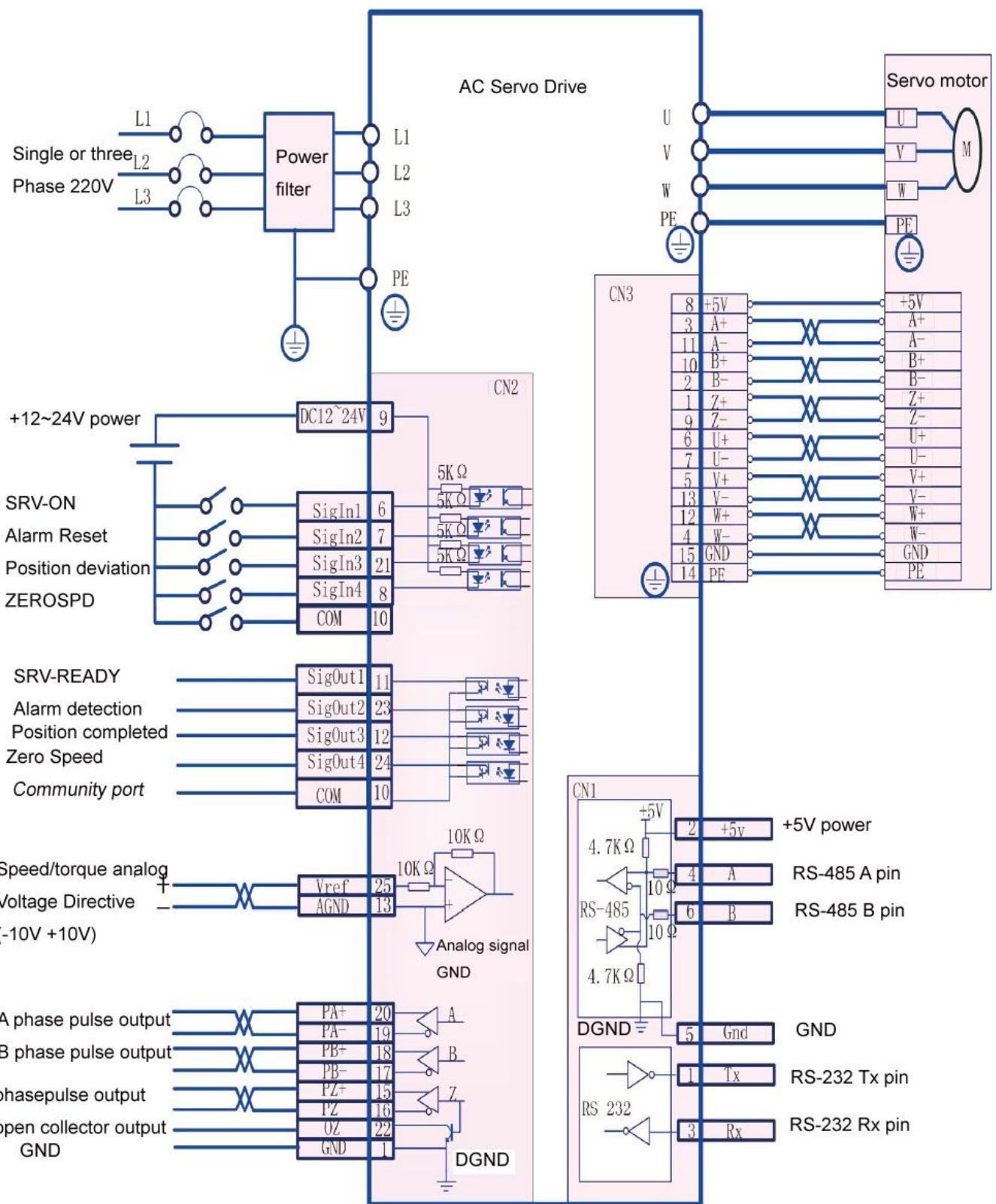
Z-	9
U+	6
U-	7
V+	5
V-	13
W+	12
W-	4
PE	14

2.3 Standard connection

2.3.1 Position control wiring diagram

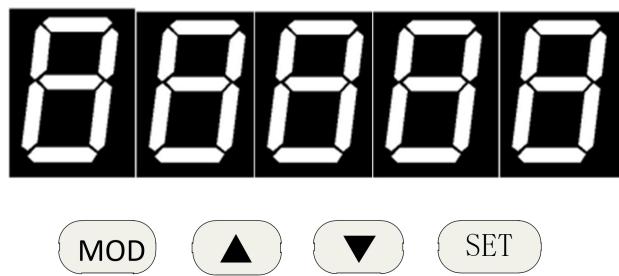


2.3.2 Speed, torque control wiring diagram



Chapter 3 Panel operation

3.1 panel

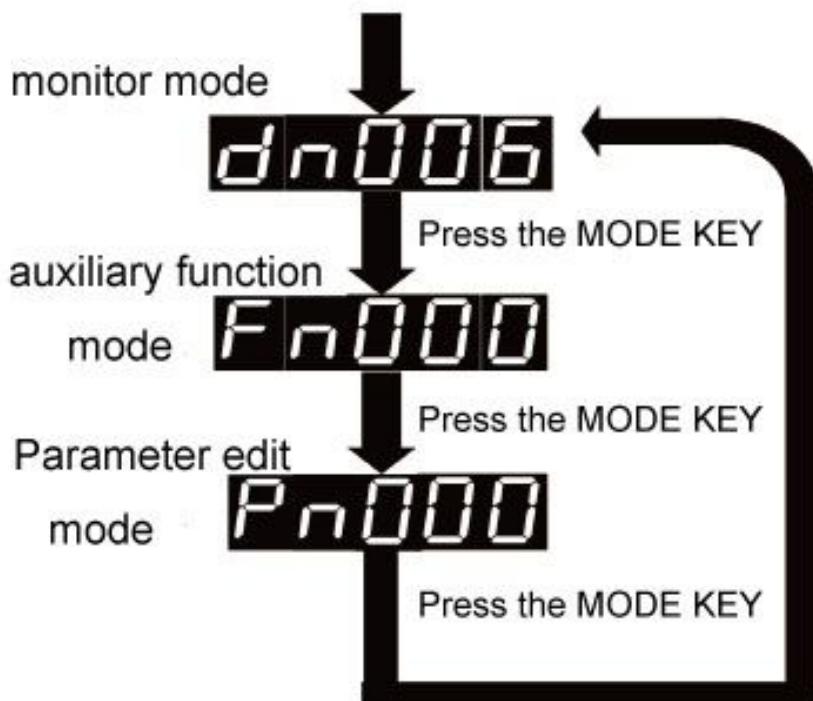


Panel instruction:

Key	Key Name	Function
MODE	Mode option key	1 mode switch 2 Return to the superior directory
▲	Digital increase key	increase Number, long press has the effect of repeat
▼	Digital reduce key	reduce Number, long press has the effect of repeat
SET	Confirmation Key	1 Digital shift 2 Determine the set (long by 1 second) 3 End set parameters (long by 1 second)

Note: if the five decimal points of the display are flashing, there are some alarm. Must clear the alarm, the drive can work normally.

3.2 mode switch



Note: when the screen shows Fnxxx, Dnxxx, Pnxxx, mode key at this time as the mode switching function, can be switched to other mode directly, otherwise the mode key is as the function of returning to the upper directory.

3.3 Monitoring mode operation

Example: see dn015 monitoring parameters, sigOut1 port at this time as the low level, sigOut2, sigOut3, sigOut4 port are the high levels



3.4 Auxiliary mode operation

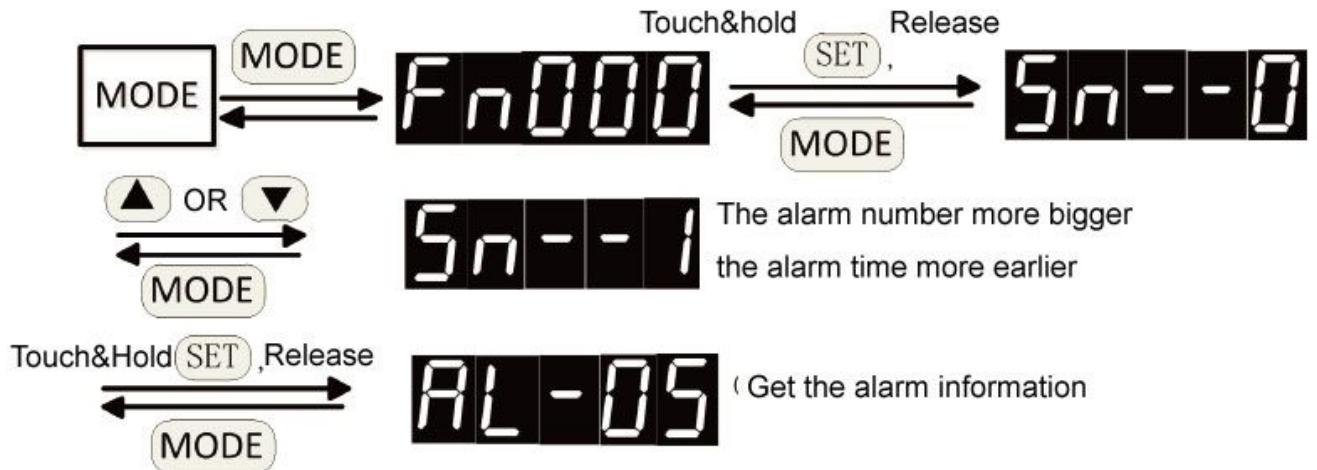
Fn000

Auxiliary mode function Number

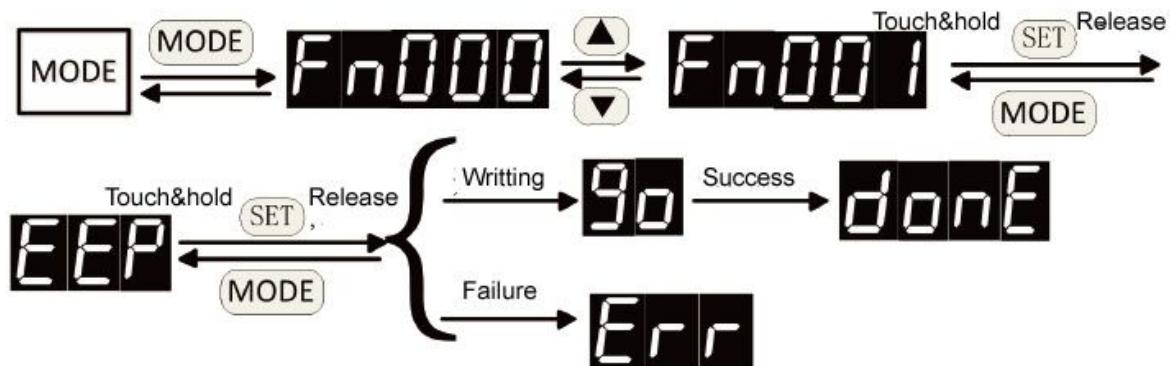
3.4.1 Auxiliary function list

Number	Instruction
Fn000	Alarm record inquires
Fn001	Permanently written to the user parameters. If users set the parameters of Pn000 ~ Pn219, For the next after power on, the drive is loaded the modify parameters by the user, you must perform this operation, the parameter block write internal EEPROM chip. After executing, need about 3 seconds, the block to write all the parameters into the EEPROM
Fn002	JOG Trial operation
Fn003	clear the current detection alarm
Fn004	The parameters of the parameter in the table Pn000 ~ Pn219, according to the setting of Pn000, restore to factory default
Fn005	Zero position deviation
Fn006	SigOut port output force, effectively under the forced state is limited to this operation 0: SigOut all ports to cancel compulsory state 1: SigOut all ports output high level 2: SigOut all ports output low level
Fn007	Simulation of torque command voltage correction
Fn008	Simulation speed reference voltage correction
Fn009	Busbar voltage correction
Fn010	Temperature calibration
Fn011	Initialization alarm record
Fn012	encoder zero

3.4.2 Fn000 Alarm function query



3.4.3 Fn001 Permanently written to the user parameters

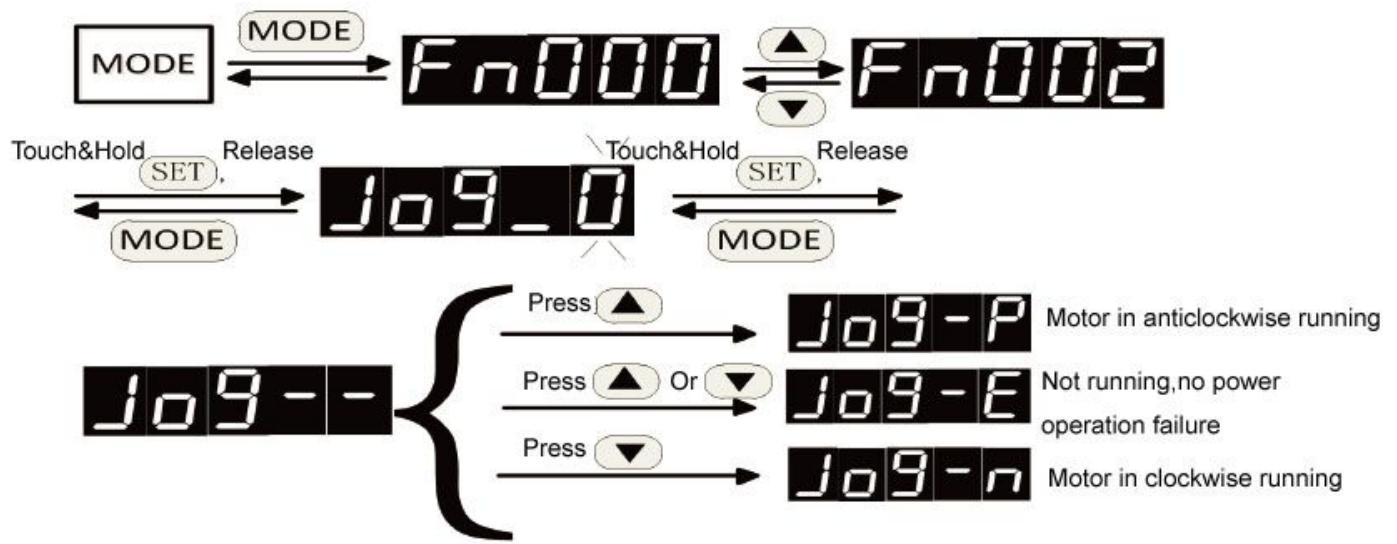


Instructions 1: if the last operation shows **Err**, may be internal drive is writing data operations performed, please wait a few seconds and try again

2: Power outages after write completint, otherwise may cause memory chip content damage (AL - 01 alarm) after the reboot,

3.4.4 Fn002 Trial operation

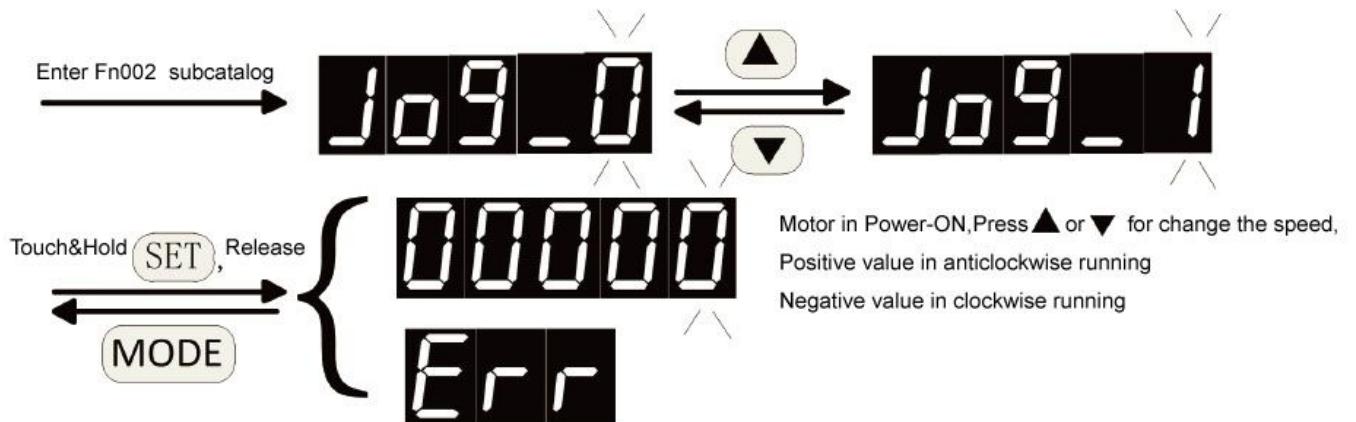
0: Inching mode



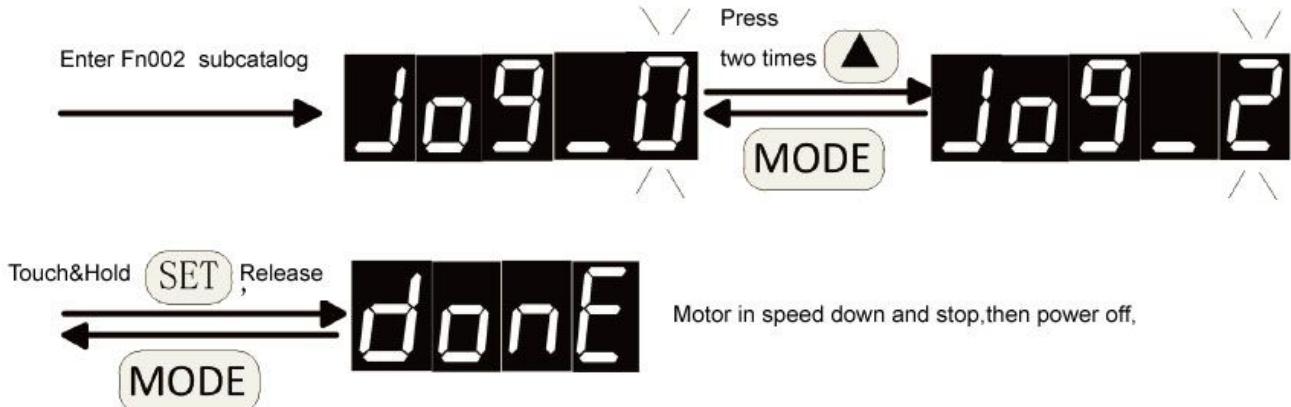
JOG The speed and deceleration time is set by the following parameters

Pn177	JOG speed	0~5000	200	r/min
Pn178	JOG speed time	5~ 10000	100	ms
Pn179	JOG deceleration time	5~ 10000	100	ms

1: Into speed control mode



2: Exit speed control mode

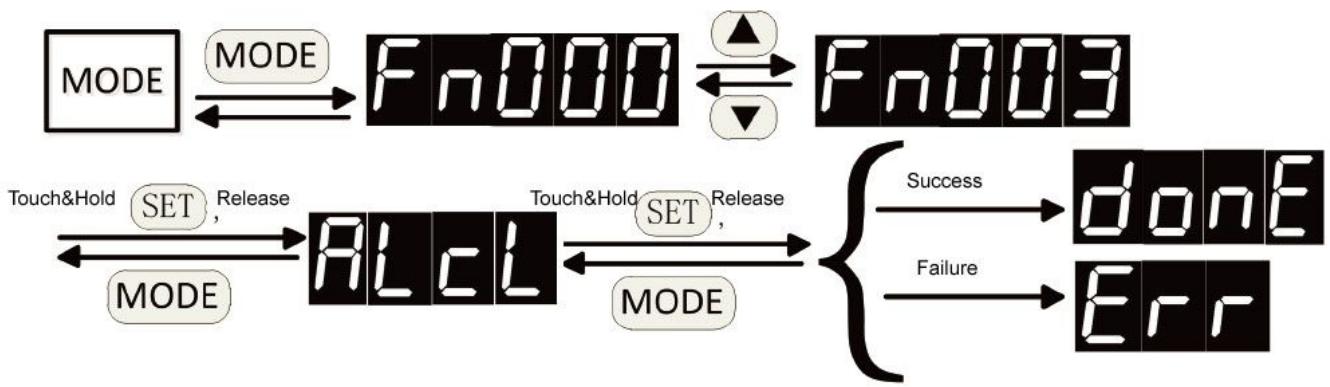


Operation mode	Instruction
0	Inching mode. Press ▲ or ▼ button, the motor will be clockwise or counterclockwise rotation; release ▲ or ▼ button, the motor will cease to spin, in a state of no electricity
1	Electricity into speed control mode, the motor. Drive at a speed loop model, running speed by buttons ▲ or ▼ input. In the process of the motor running, the other menu operations can be performed. If the motor stop rotating, please enter Jog_2 mode
2	Exit speed control mode, the motor is power off

Note: if the display **Jog-E** or **Err**, the possible reasons are as follows:

- 1: The motor is in the state of enabling or rotating. JOG trial run before operation, the motor must be in a non-working state. when commissioning, the control interface of the servo drive don't be connected to any control lines.
- 2: Servo driver alarm has occurred, and the alarm is not cleared.

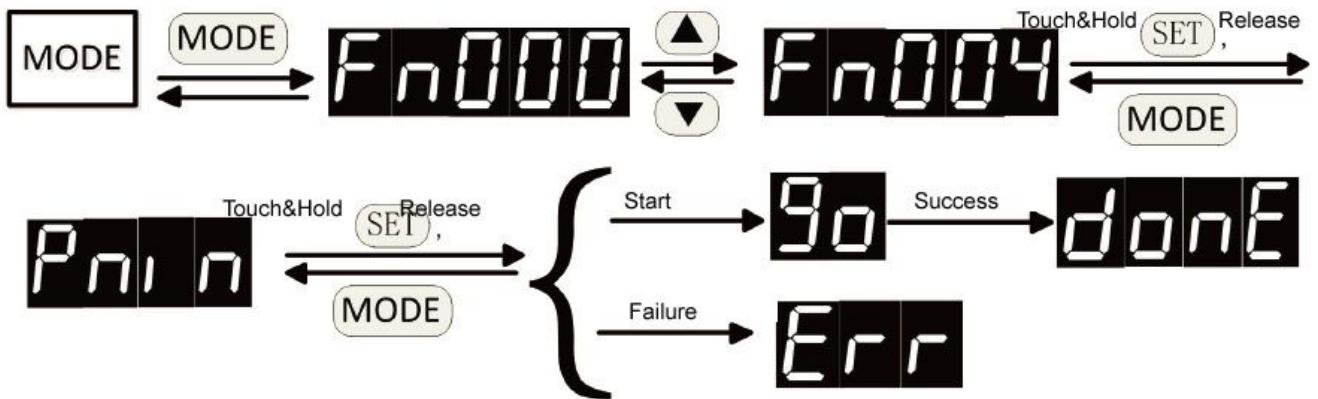
3.4.5 Fn003 Alarm clearance operations



Note: When the clearance is failure in finally, display **Err**, the Checked out alarm can be cleared only after power on again

Through the clear operation to clear the alarm		Electricity can remove alarm again	
AL--02	Low voltage	AL--01	Storage anomaly
AL--05	Overload 1	AL--03	overvoltage
AL--07	Motor speed is too high	AL--04	Intelligent power module is abnormal
AL--08	Heat sink is overheating	AL--06	Overload 2
AL--10	Pulse frequency is too high	AL--09	The encoder abnormal
AL--11	Pulse position deviation value is too large	AL--13	The CPU internal fault
AL--12	Current sampling circuit may be damaged	AL--17	The encoder signal frequency division output Settings abnormal
AL--14	Emergency stop	AL--18	impeoper motor code setting abnormal
AL--15	driving ban Abnormal		
AL--16	Brake average power overload		

3.4.6 Fn004 Initialization parameters

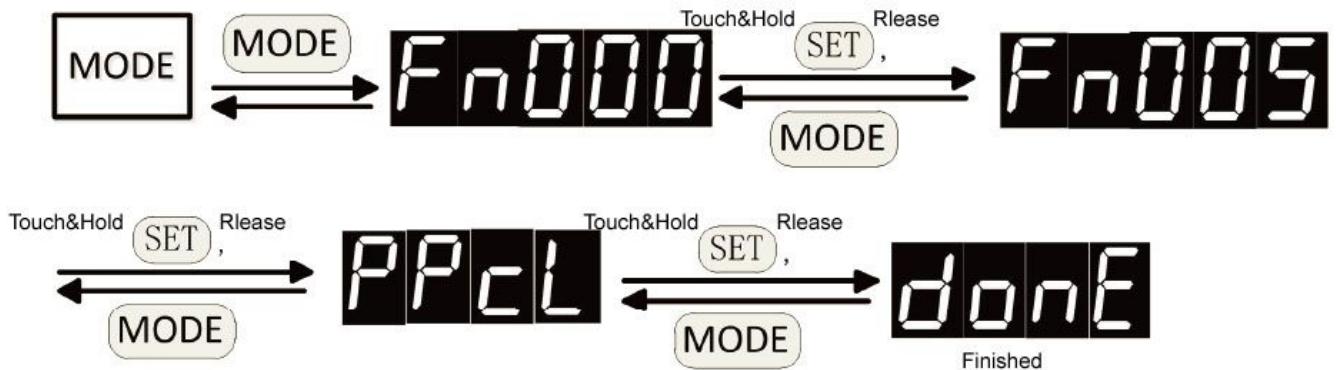


Instructions 1: if the last operation display **Err**, the possible reason as following:

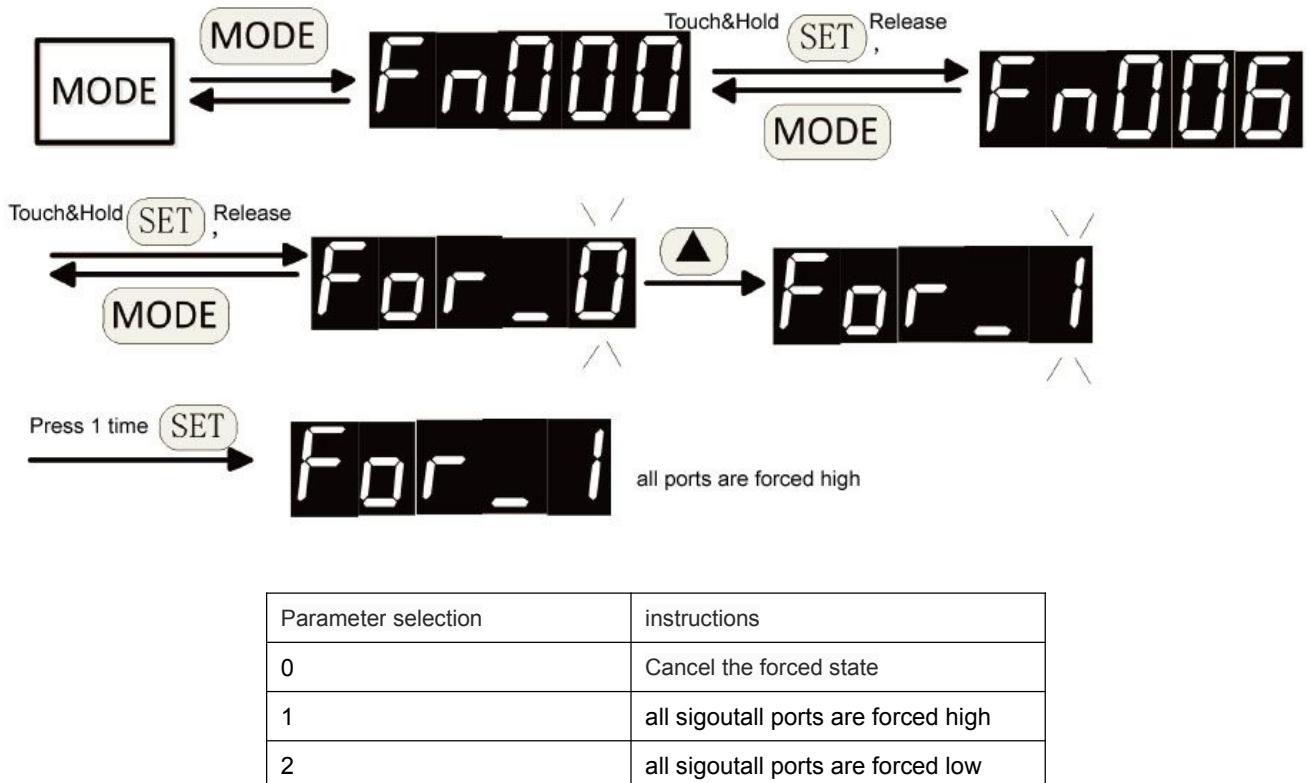
- 1: Drives are executing write operations
- 2: Parameters Pn000 doesn't open the parameters initialization function

Instructions 2: must turn off the power after completing the wiring, otherwise ,after the reboot, may cause memory chip content damage (AL - 01 alarm)

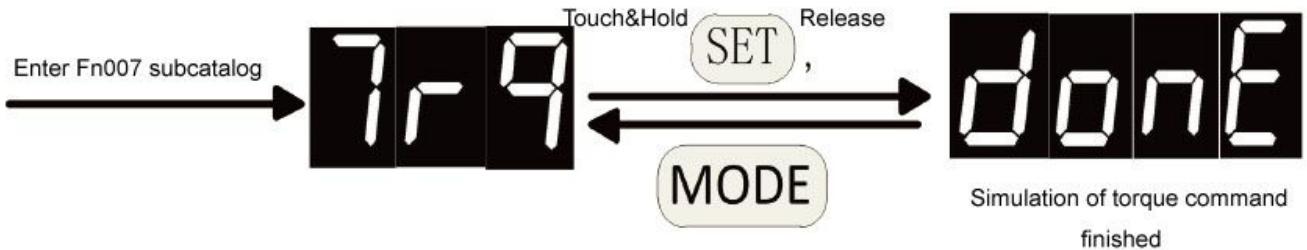
3.4.7 Fn005 Clear operation position deviation



3.4.8 Fn006 The output port is mandatory

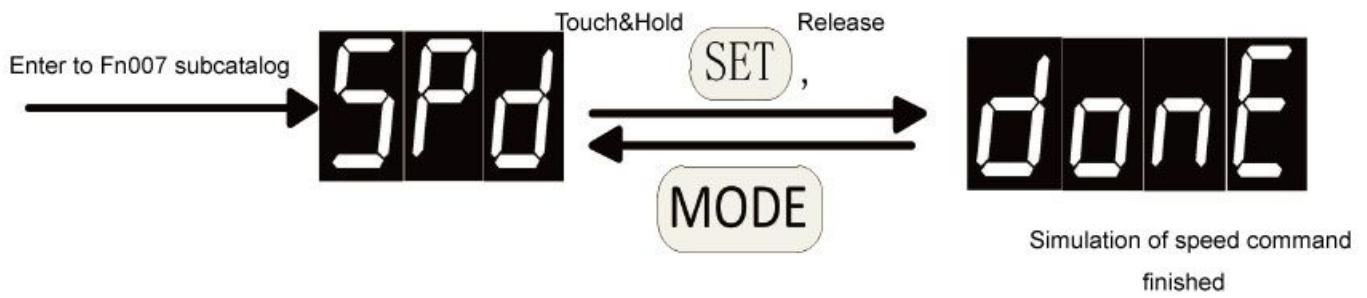


3.4.9 Fn007 Simulation of torque command voltage correction



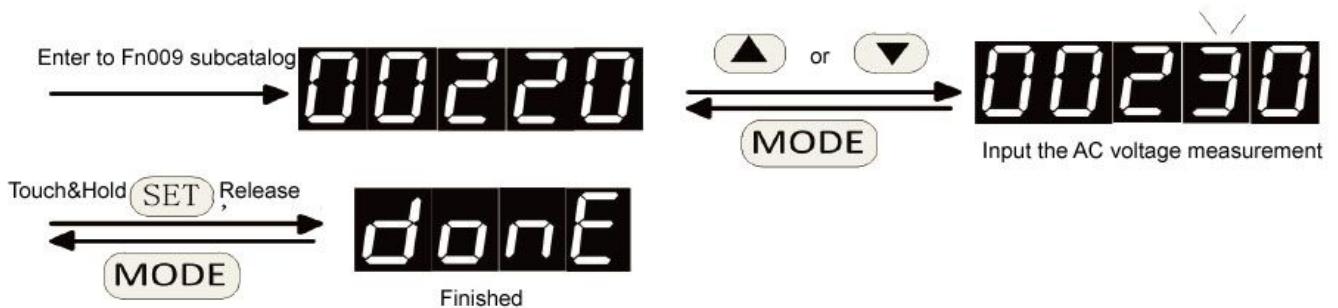
Note 1: before correcting operation, first direct short the CN2 analog voltage input port Vref (25 feet) and AGND circuit (13 feet)

3.4.10 Fn008 Simulation speed command voltage correction



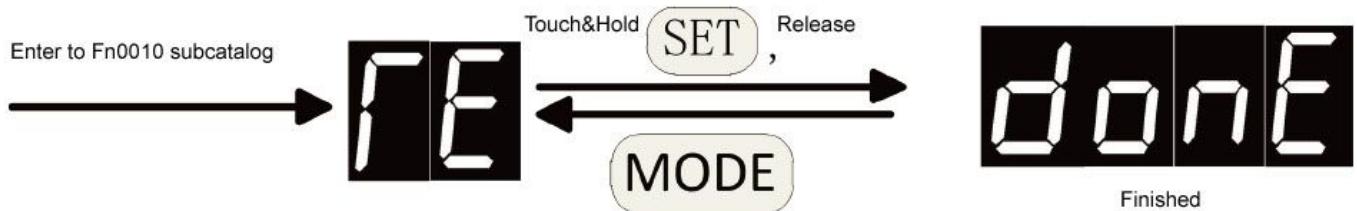
Note 1: before correcting operation, first direct short the CN2 analog voltage input port Vref (25 feet) and AGND circuit (13 feet)

3.4.11 Fn009 Busbar voltage correction



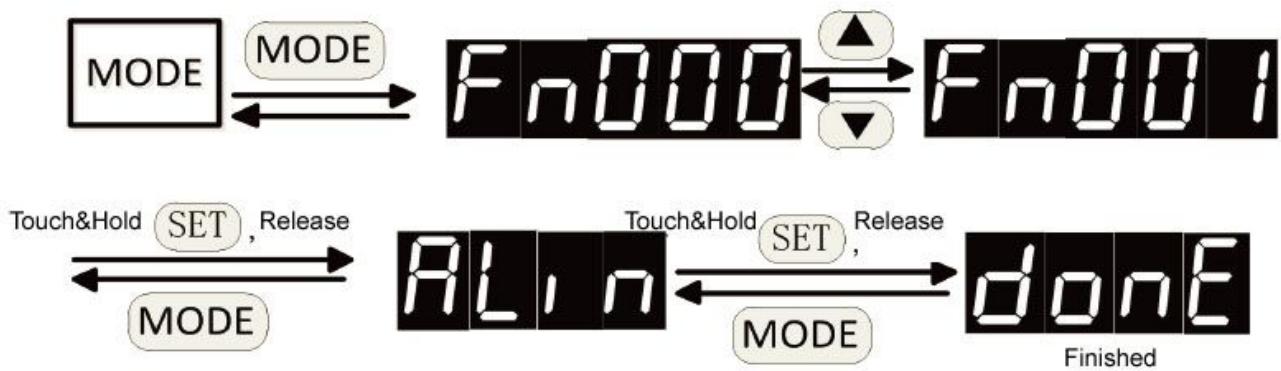
Note 1: when making correction, measurement drive input ac voltage, input to this operation.

3.4.12 Fn010 温度校正 The temperature calibration

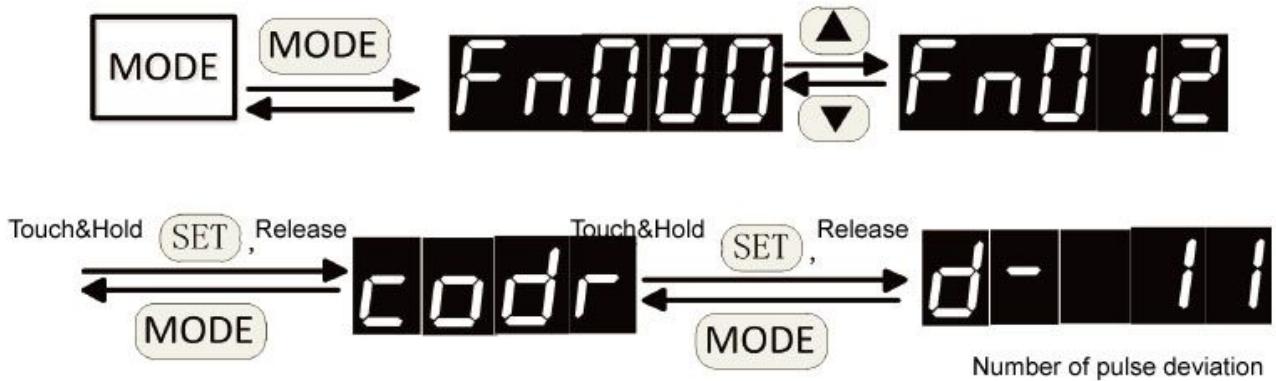


Note 1: before the operation, the temperature sensor is replaced with 1.5 K high precision resistor.

3.4.13 Fn011 Alarm record initialization



3.4.14 Fn012 The encoder zero



Zero before operation, confirm the motor code Pn001 set value and the actual motor model is consistent, otherwise may lead to motor current is too large, damage the motor. Adjust zero, don't need can make internal or external can make the motor, the motor will turn a few laps, and then lock the zero. When the display Number of pulse deviation to 0, the motor has been aimed at zero

Note 1: if the motor heating, cooling for a period of time

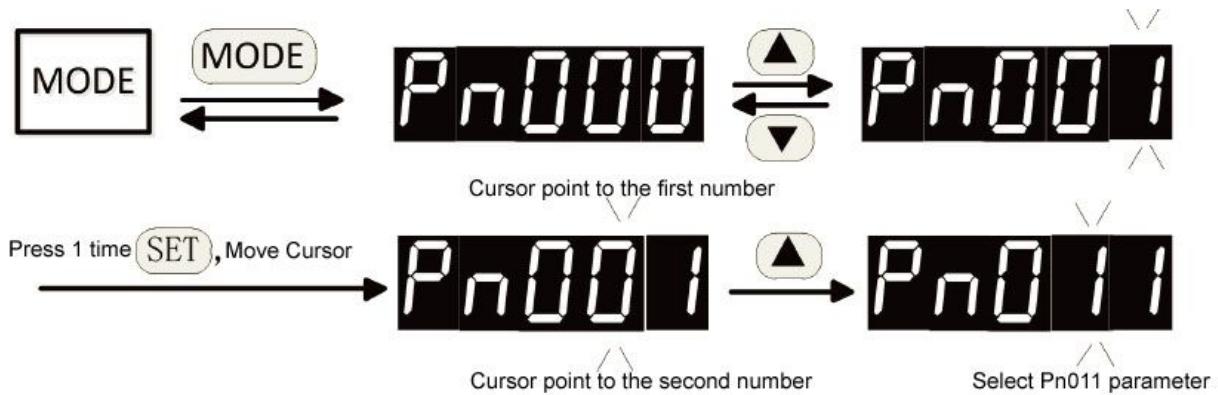
3.5 User parameter mode operation

Pn000

Parametric model unction Number

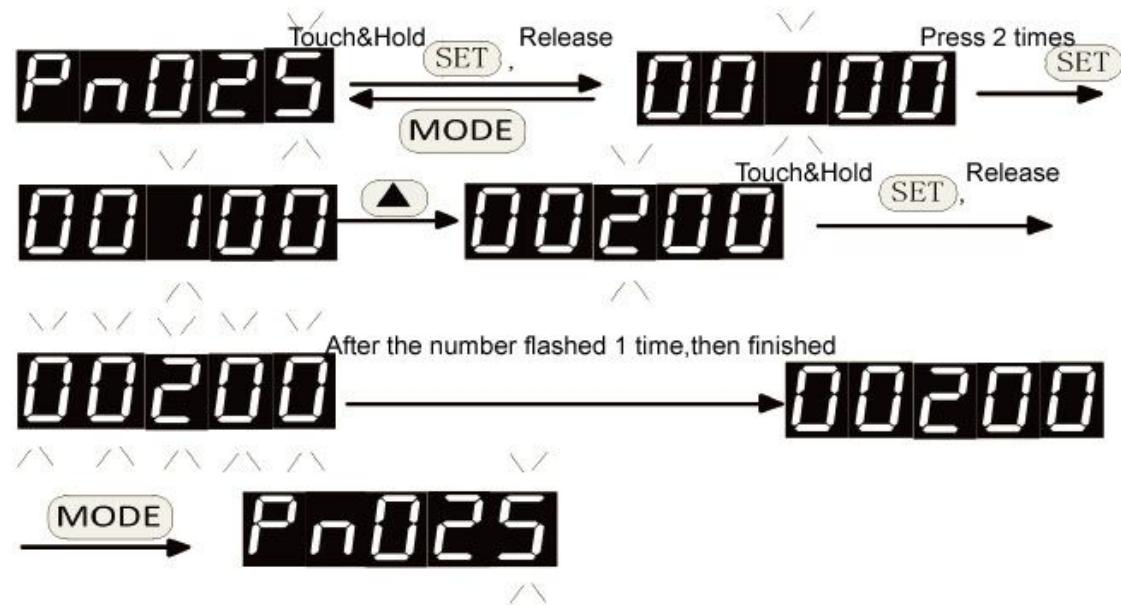
3.5.1 Choose parameter Number

Example: select Pn011 parameters



3.5.2 Edit parameters

Example: change the current value of the Pn025 parameters from 100 to 200, the specific operation is as follows:



Note: Pn025 parameters are modified, if it does not have to save operation (Fn001 immortalised), after the next to electricity, Pn025 parameters still for 100.

Chapter 4 function parameters

4.1 Parameter Settings panel operation

4.2 Parameter list

- In the column of Numbers, if any symbols ▲, said after the parameter Settings, be it with electricity, can take effect; If symbol ◆, said after the parameter Settings, to enable motor, parameters take effect; If no special symbols, effective immediately
- The column of applicable mode, All said is suitable for the torque, speed and position control, T is suitable for the torque control, S suitable for speed control, said P is suitable for the position control.
- Must set parameters carefully. If setting undeserved, may cause the motor running is not stable

4.2.1 System parameters

Number	Meaning	Value range	Default value	unit	apply
Pn000	Open parameters initialization function	0~2	1		All
Pn001▲	motor code	3-12	3		All
Pn002▲	control mode	0~5	2		All
Pn003	Servo enabled	0~1	0		All
Pn004	Servo broken that can stop	0~2	0		All
Pn005	Can make deceleration time	5-10000	100	ms	All
Pn006	With/without positive driving is prohibited	0-3	0		All
Pn007	Is/ reverse the driver stop deceleration time is prohibited	0-10000	60	ms	All
Pn008	Internal around are torque limit (CCW)	0-300	300	%	All
Pn009	Around inside the torque limit (the CW)	-300~0	-300	%	All
Pn010	External around are torque limit (CCW)	0-300	300	%	All
Pn011	Around outside the torque limit (the CW)	-300~0	-300	%	All
Pn012	Forward (CCW) torque overload alarm level 1	0-300	200	%	All
Pn013	Inversion (the CW) torque overload alarm level 1	-300-0	-200	%	All
Pn014	Torque overload alarm detection 1 time	0-800	80	100ms	All
Pn015	Overload 2 testing time	0-150	40	100ms	All
Pn016▲	DA The molecular DA of encoder divider output	1~63	1		All
Pn017▲	DB The denominator DB of encoder divider output	1~63	1		All
Pn018▲	Take the encoder output pulse AB phase logic	0-1	0		All
Pn019▲	Rated current Settings	0-50	0	A	All
Pn020▲	Rated speed setting	0~5000	0	r/min	All
Pn021	reach the predetermined speed	0~5000	500	r/min	All

Pn022	Hysteresis comparison difference in speed	0~5000	30	r/min	All
Pn023	Reach the predetermined speed detection direction	0-2	0		All
Pn024	Reach the predetermined torque	0-300	100	%	All
Pn025	Reach the predetermined torque hysteresis comparison difference	0-300	5	%	All
Pn026	Reach the predetermined torque direction	0-2	0		All
Pn027	Zero speed detection range setting	0~1000	10	r/min	All
Pn028	Zero speed test back to the poor	0~1000	5	r/min	All
Pn029	Motor electromagnetic brake testing point zero speed	0~1000	5	r/min	All
Pn030	The motor stops electromagnetic brake delay time	0~2000	0	Ms	All
Pn031	The motor electromagnetic brake waiting time during operation	0~2000	500	ms	All
Pn032	The motor speed of electromagnetic brake action during operation	0-3000	30	r/min	All
Pn033	The origin is triggered	0~3	0		All
Pn034	The origin return reference point model	0~5	0		All
Pn035	The origin back to the origin model	0~2	0		All
Pn036	The origin position offset high	-9999~9999	0	Pulse	All
Pn037	The origin position offset low	-9999~9999	0	Pulse	All
Pn038	The origin back to the first speed	1~3000	200	R/min	All
Pn039	The origin back to the second speed	1~3000	50	R/min	All
Pn040	The accelerating time of origin	5~10000	50	ms	All
Pn041	The origin return to slow down time	5~10000	50	ms	All
Pn042	The origin in the delay	0~3000	60	ms	All
Pn043	Complete signal delay of origin	5~3000	80	ms	All
Pn044	The origin of origin instruction execution mode	0~1	0		All
Pn045	Gain switch to choose	0~5	5		All
Pn046	Gain switch level	0~30000	80		All
Pn047	Gain switch back to the poor	0~30000	6		All
Pn048	Gain switch delay time	0~20000	20	0.1ms	All
Pn049◆	Gain switch time 1	0~15000	0	0.1ms	All
Pn050◆	Gain switch time 2	0~15000	50	0.1ms	All
Pn051	The motor running top speed limit	0~5000	3000		All
Pn052▲	SigIn1 port functional allocation	-27~27	1		All
Pn053▲	SigIn 2 port functional allocation	-27~27	2		All

Pn054▲	SigIn 3 port functional allocation	-27~27	19		All
Pn055▲	SigIn 4 port functional allocation	-27~27	8		All
Pn056	SigIn 1 port filtering time	1~1000	2	ms	All
Pn057	SigIn 2 port filtering time	1~1000	2	ms	All
Pn058	SigIn 3 port filtering time	1~1000	2	ms	All
Pn059	SigIn 4 port filtering time	1~1000	2	ms	All
Pn060▲	SigOut 1 port functional allocation	-14~14	2		All
Pn061▲	SigOut 2 port functional allocation	-14~14	1		All
Pn062▲	SigOut 3 port functional allocation	-14~14	4		All
Pn063▲	SigOut 4 port functional allocation	-14~14	7		All
Pn064▲	Communication mode	0-2	0		All
Pn065	Communications site	1-254	1		All
Pn066▲	Communication baud rate	0-3	1		All
Pn067▲	Communication mode setting	0-8	8		All
Pn068	Input function control mode select register 1	0~32767	0		All
Pn069	Input function control mode select register 2	0~4095	0		All
Pn070	Input function logic state set register 1	0~32767	32691		All
Pn071	Input function logic state set register 2	0~4095	4095		All
Pn072	Internal use				
Pn073	Internal use				
Pn074	Fan function temperature	30~70	50	°C	All
Pn075	Fan operation mode	0~2	0		All
Pn076	Emergency stop reset (EMG)	0-1	0		All
Pn077	Positive and negative driving ban checked out	0-2	0		All
Pn078	Lack of voltage detection	0~1	1		All
Pn079	The system status display project selection	0-23	0		All
Pn080▲	The encoder to choose	0~0	0		All
Pn081	User preferences permanent write operation	0-1	0		All
Pn082	SigOut port force output	0	0~255		All
Pn083	Low pressure alarm detect amplitude	50~280	200	V	All
Pn084	High pressure alarm detect amplitude	290~380V	365	V	All
Pn085▲	Motor pole logarithmic	1~100	4	对	All
Pn086	Renewable circuit discharge cycle	0~2000	70	ms	All
Pn087-pn095	Internal use	-	-	-	-

4.2.2 Position control parameters

Number	Name	Value range	Default value	unit	apply
Pn096▲	The command pulse input mode	0-2	0		P
Pn097▲	Instruction selection logic pulse input direction	0-1	0		P
Pn098	Pulse electronics gear than the molecules of 1	1~32767	1		P
Pn099	Pulse electronics gear than the molecules of 2	1~32767	1		P
Pn100	Pulse electronics gear than the molecules of 3	1~32767	1		P
Pn101	Pulse electronics gear than the molecules of 4	1~32767	1		P
Pn102▲	Pulse electronics gear than the denominator	1~32767	1		P
Pn103	Beyond the scope of setting position deviation	1~ 500	500	Thousand pulse	P
Pn104	Complete range set position location	0~ 32767	10	pulse	P
Pn105	Positioning to complete set	0~ 32767	3	pulse	P
Pn106	Position location close to the range of Settings	0~ 32767	300	pulse	P
Pn107	Position location close to the poor set back	0~ 32767	30	pulse	P
Pn108	Position deviation clear way	0-1	1		P
Pn109◆	Position command deceleration mode	0-2	1		P
Pn110◆	Position command a filtering time constant	5~1750	50	ms	P
Pn111◆	S-shaped filtering time constant Ta position instruction	5~1200	50	ms	P
Pn112◆	position instruction Ts S-shaped filtering time constant Ts	5~550	20	ms	P
Pn113▲	The position loop feedforward gain	0-100	0	%	P
Pn114▲	Position loop feedforward filter time constant	1-50	5	ms	P
Pn115	The position controller gain 1	5-2000	100	%	P
Pn116	The position controller gain 2	5-2000	100	%	P

Pn117	Position command source selection	0~1	0		P
Pn118	Internal position instruction suspend mode selection	0~1	0		P
Pn119	Internal position suspended deceleration time	0~10000	50		P
Pn120	Internal position 0 high pulse Number set up	-9999~99 99	0	ten thousand pulse	P
Pn121	Internal position instruction 0 pulse Number low set	-9999~99 99	0	个 a	P
Pn122	Internal position instruction 1 pulse Number high set	-9999~99 99	0	ten thousand pulse	P
Pn123	Internal position instruction 1pulse Number low set	-9999~99 99	0	a	P
Pn124	Internal position instruction 2pulse Number high set	-9999~99 99	0	ten thousand pulse	P
Pn125	Internal position instruction 2 pulse Number set low	-9999~99 99	0	a	P
Pn126	Internal position instruction 3 pulse high setting	-9999~99 99	0	ten thousand pulse	P
Pn127	Internal position instruction 3 pulse Number set low	-9999~99 99	0	a	P
Pn128	Internal position command zero speed	0~3000	100	r/min	P
Pn129	Internal position command 1 speed	0~3000	100	r/min	
Pn130	Internal position command 2speed	0~3000	100	r/min	P
Pn131	Internal position command 3 speed	0~3000	100	r/min	P
Pn132	Torque/speed control switch to the position control	0~1	0		P
Pn133	Torque/speed control switch to the position control of the deceleration time	5-10000	100	ms	P

Pn134~	internal use	-	-	-	
Pn145					

4.2.3 Speed control parameter

Number	Name	Value range	Default value	Unit	Apply
Pn146◆	Speed instruction deceleration mode	0~2	1		S
Pn147◆	Speed instruction S curve and deceleration time constant Ts	5~ 1500	80	ms	S
Pn148◆	Speed instruction S curve acceleration time constant of Ta	5~ 10000	80	ms	S
Pn149◆	Speed instruction S curve deceleration time constant of Td	5~ 10000	80	ms	S
Pn150◆	acceleration time constant	5~30000	80	ms	S
Pn151◆	deceleration time constant	5~30000	80	ms	S
Pn152▲	Speed detection filter time constant	1~380	10	0.1ms	All
Pn153	The speed regulator proportional gain 1	5~ 2000	100	%	All
Pn154	Speed regulator integral time constant of 1	5~ 2000	100	%	All
Pn155	The speed regulator proportional gain 2	5~ 2000	100	%	All
Pn156	Speed regulator integral time constant 2	5~ 2000	100	%	All
Pn157▲	Simulation speed instruction smoothing filtering time	1~500	1	0.1ms	S
Pn158	The directive gain simulation speed	1~1500	300	r/min/ V	S
Pn159	Simulation speed instruction offset adjustment	-5000~5000	mv		S
Pn160	Simulation speed instruction direction	0-1	0		S
Pn161	Simulation speed instruction to enforce zero range	0~1000	0	10mv	S
Pn162	Simulation speed instruction to enforce zero range limit	-1000~0	0	10mv	S
Pn163	Zero speed clamp lock mode	0-1		0	S
Pn164	Zero speed clamp is triggered	0~1		0	S
Pn165	The clamp level zero speed	0~200	6	r/min	S
Pn166	Zero speed clamp deceleration time	5~10000	50	ms	S
Pn167	Internal position controller gain	5~2000	100	%	All

Pn168	speed instruction source select	0~1	0		S
Pn169	Internal speed reference 1	-5000-5000	0	R/min	S
Pn170	internal speed instruction 2	-5000-5000	0	R/min	S
Pn171	Internal speed instruction 3	-5000-5000	0	R/min	S
Pn172	Internal speed instruction 4	-5000-5000	0	R/min	S
Pn173	Internal speed instruction 5	-5000-5000	0	R/min	S
Pn174	Internal speed instruction 6	-5000-5000	0	R/min	S
Pn175	Internal speed instruction 7	-5000-5000	0	R/min	S
Pn176	Internal speed instruction 8	-5000-5000	0	R/min	S
Pn177	JOG speed	0~5000	200	r/min	S
Pn178	JOG speed up the time	5~ 10000	100	ms	S
Pn179	JOG Deceleration time	5~ 10000	100	ms	S
Pn180~Pn185	Internal use				

4.2.4 Torque control parameters

Number	Name	Value range	Default value	Unit	Apply
Pn186	Torque command deceleration mode	0~1	0		T
Pn187▲	torque instruction linear deceleration time constant	1~30000	1	ms	T
Pn188▲	\Analog torque instruction smooth filtering time	1~500	1	0.1ms	T
Pn189	\Analog torque instruction gain	1-300	30	%/V	T
Pn190	\Analog torque instruction offset adjustment	-1500~1500	0	mv	T
Pn191	\Simulation of torque command direction	0-1	0		T
Pn192	Q shaft torque regulator proportional gain is 1	5~ 2000	100	%	All
Pn193	Q shaft torque regulator integral time constant of 1	5~ 2000	100	%	All
Pn194	Proportional gain 2 Q shaft torque regulator	5~ 2000	100	%	All
Pn195	Q shaft torque regulator integral time constant 2	5~ 2000	100	%	All
Pn196	Torque Q axis filter time constant of 1	1-500	1	0.1ms	All
Pn197	Filtering time constant torque Q 2	1~500	1	0.1ms	All

Pn198	Torque control speed limit	0~4500	2500	r/min	T
Pn199	Source of limited torque control speed choice	0~2	0		T
Pn200	The internal torque 1	-300~300	0	%	T
Pn201	The internal torque 2	-300~300	0	%	T
Pn202	The internal torque 3	-300~300	0	%	T
Pn203	The internal torque 4	-300~300	0	%	T
Pn204	Torque command source	0~1	0		T
Pn205	D shaft torque regulator proportional gain	5~2000	100	%	All
Pn206	D shaft torque regulator integral time constant	5~2000	100	%	All
Pn207	Speed feedback adjustment coefficient	1~3000	100		T
Pn208	track torque instruction judgment error range 1	0~300	5	%	T
Pn209	tracking torque instruction judgment error range 2	0~300	2	%	T
Pn210~Pn219	internal use				

4.2.5 Extension control parameters

4.3 Parameters

4.3.1 System parameters

Number	Name	Value range	Default value	unit	apply
Pn000	Open parameters initialization function	0~2	1		All

- ▲ 0: Open parameters initialization function
- ▲ 1: Allow to initialize to all parameters, but not initialized Pn001 code (motor), Pn159 (simulated speed instruction offset adjustment), Pn190 (analog torque instruction offset adjustment), and other parameter values
- ▲ 2: Allow to initialize all parameters

Number	Name	Value range	Default value	unit	apply
Pn001▲	Motor code	3-12	3		All

- ▲ Must set up the right motor type code, the motor can work normally. Drive model and motor model fit the table below

Motor model	Pn001	Rated speed (r/min)	rated torque (N.M)	Rated power (W)	KRS 15A	KRS 20A	KRS 30A	KRS 50A	KRS 75A
60st_m00630	0	3000	0.6	200	√	√	√		
60st_m01330	1	3000	1.3	400	√	√	√		
60st_m01930	2	3000	1.9	600	√	√	√		
80st_m01330	3	3000	1.3	400	√	√	√		
80st_m02430	4	3000	2.4	750	√	√	√		
80st_m03520	5	2000	3.5	730	√	√	√		
80st_m04025	6	2500	4	1000	√	√	√		
90st_m02430	7	3000	2.4	750	√	√	√		
90st_m03520	8	2000	3.5	730	√	√	√		
90st_m04025	9	2500	4	1000	√	√	√		
110st_m0203	10	3000	2	600	√	√	√		
0									
110st_m04020	11	2000	4	800	√	√	√		
110st_m04030	12	3000	4	1200		√	√		
110st_m05030	13	3000	5	1500			√		
110st_m06020	14	2000	6	1200	√	√	√		
110st_m06030	15	3000	6	1800			√		
130st_m04025	16	2500	4	1000	√	√	√		
130st_m06015	17	1500	6	1000	√	√	√		
130st_m05025	18	2500	5	1300		√	√		
130st_m06025	19	2500	6	1500			√		
130st_m07725	20	2500	7.7	2000			√		
130st_m10010	21	1000	10	1000	√	√	√		
130st_m10015	22	1500	10	1500		√	√		
130st_m10025	23	2500	10	2600			√	√	√
130st_m15015	24	1500	15	2300			√		
130st_m15025	25	2500	15	3800				√	√
150st_m15025	26	2500	15	3800				√	√
150st_m15020	27	2000	15	3000				√	√
150st_m18020	28	2000	18	3600				√	√
150st_m23020	29	2000	23	4700				√	√
150st_m27020	30	2000	27	5500					√
180st_m17215	31	1500	17.2	2700				√	√

180st_m19015	32	1500	19	3000			√	√	√
180st_m21520	33	2000	21.5	4500			√	√	
180st_m27010	34	1000	27	2900			√	√	
220st_m67010	35	1000	67	1000					√

Number	Name	Value range	Default value	unit	apply
Pn002▲	control mode	0~5	2		All

▲ All kinds of control mode in the following table

Pn002	control mode
0	torque mode
1	speed mode
2	location mode
3	location/speed mode
4	location/torque mode
5	speed/torque mode

▲ Set to 3,4,5, mode between the switch is determined by the input port SigIn Cmode signal state

Pn002	Cmode	control mode
3	OFF	location mode
	ON	speed mode
4	OFF	location mode
	ON	torque mode
5	OFF	speed mode
	ON	torque mode

▲ Please refer to the appendix B for switching control mode

Number	Name	Value range	Default value	unit	apply
Pn003	Servo enabled mode	0~1	0		All

▲ 0: By the input port of the SigIn SON can drive

▲ 1: After power on can automatically make the drive

Number	Name	Value range	Default value	unit	apply
Pn004	Servo is broken can	0~2	0		All

	stop the way				
--	--------------	--	--	--	--

- ▲ When make the can signal from effective becomes invalid, can set the motor to stop running mode

Pn004	Electromagnetic brake	Slowing down	instructions		
0	Do not use	Do not use	Inertial parking		
1	Do not use	use	Determined by Pn005 decelerate parking, deceleration time		
2	use	Do not use	Electromagnetic braking parking with electromagnetic brake (for motor)		

Number	Name	Value range	Default value	unit	apply
Pn005	Can make deceleration time	5-10000	100	ms	All

- ▲ Can make the signal from the effective becomes invalid, the motor speed to zero time. If in the process of reduction, enabling signal effectively again, the motor will slow down to zero

Number	Name	Value range	Default value	unit	apply
Pn006	With/without positive driving is prohibited	0-3	0		All

- ▲ Set this parameter values, you can choose to use or not use driving ban function, the truth table below

Pn00 6	Forward driving ban	Reverse driving ban
0	Do not use	Do not use
1	Do not use	use
2	use	Do not use
3	use	use

Number	Name	Value range	Default value	unit	apply
Pn007	forward/reverse driving stop deceleration time is prohibited	0-10000	60	ms	All

- ▲ When overtravel happening, SigIn port CCWL or.cwl status is OFF; use Pn077 on whether can be set up alarm detection. Distance, the motor can be in accordance with the slow time to slow down, clear position instruction pulse (position control) at the same time, after stop for internal position lock. Internal position gain through Pn167 regulation

Number	Name	Value range	Default value	unit	apply
Pn008	Internal around are torque limit (CCW)	0-300	300	%	All
Pn009	Around inside the torque limit (the CW)	-300~0	-300	%	All
Pn010	External around are torque limit (CCW)	0-300	300	%	All
Pn011	Around outside the torque limit (the CW)	-300~0	-300	%	All

- ▲ Set the CCW/the CW direction of motor torque limit. Internal and external torque limit effectively at the same time, the actual torque smaller limi
- ▲ External torque limit by SigIn TCCWL, TCWL control of the port
- ▲ Some motor maximum output torque is twice the rated torque, the maximum torque of the motor output automatically restricted to within two times the rated torque

Number	Name	Value range	Default value	unit	apply
Pn012	Forward (CCW) torque overload alarm level 1	0-300	200	%	All
Pn013	Inversion (the CW) torque overload alarm level 1	-300-0	-200	%	All
Pn014	Torque overload 1 alarm detection time	0-800	80	100ms	All
Pn015	Overload 2 testing time	0-150	40	100ms	All

- ▲ Overload 1 alarm level refers to the overload overcurrent rated output current percentage, relative to the motor overload capacity range between 0 and the maximum output current. Torque overload 1 the overload capacity of the Default value is 2 times, in the setting time, lasts for more than 2 times the output torque, will perform overload 1 protection
- ▲ In a set time, the motor to allow the rated torque output ratio, will perform overload 2 protection
- ▲ If the overload level sets is greater than the corresponding internal/external torque limit, overload conditions may not be met, the protection will not work

Number	Name	Value range	Default value	unit	apply
Pn016▲	The molecular DA of encoder divider output	1~63	1		All
Pn017▲	The denominator DB of encoder divider output	1~63	1		All

- Encoder output, a electronic gear used for dividing the encoder pulse signal output. Frequency division value must be satisfied: DA/DB > = 1. Encoder, for example, to line 2500, DA/DB crossover value = 25/8, then after frequency division line Number: $2500 / (\text{DA/DB}) = 2500 / (25/8) = 800$ line

Number	Name	Value range	Default value	unit	apply
Pn018▲	Take the encoder output pulse AB phase logic	0-1	0		All

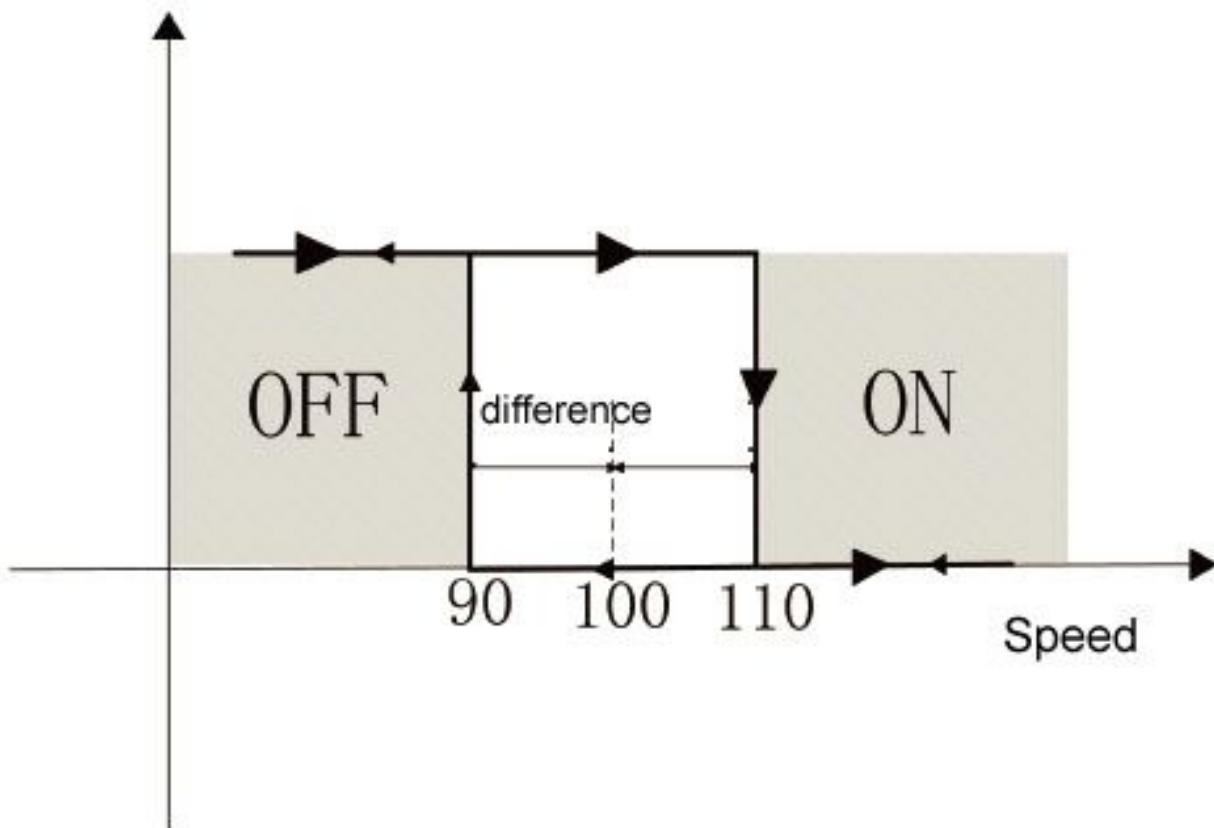
- 0: motor counterclockwise A, B in advance. Clockwise ahead of A B
- 1: motor counterclockwise B ahead; Clockwise ahead of B

Number	Name	Value range	Default value	unit	apply
Pn019▲	Rated current Settings	0-15	0	A	All
Pn020▲	Rated speed setting	0~5000	Rated speed	r/min	All

- Parameter is set to 0, use the manufacturer to set a Default value; Otherwise, the user must be strictly in accordance with the motor rated current RMS, rated speed and the corresponding internal positive and negative torque limit setting parameter values. If set incorrectly, the motor will not be able to run properly. According to the code of different types and motor drive, can achieve the largest actual current value is different. Please do not modify the average user.

Number	Name	Value range	the Default value	unit	apply
Pn021	reach to predetermined speed	0~5000	500	r/min	All
Pn022	Hysteresis comparison difference in predetermined speed	0~5000	30	r/min	All
Pn023	Reach to predetermined speed detection direction	0-2	0		All

- When the motor is running at a faster rate than the decision value set, the output port SigOut Sreach will turn ON, or to OFF.
- More instruments include hysteresis comparison. The setting of the difference is too small, the output signal cut-off frequency is higher; The set value, the greater the cut-off frequency is small, but at the same time reduce the resolution of the comparator. Example: booking speed is set to 100, difference set to 10.



- Can be set up speed detection direction, in the following table

Pn023	The comparator
0	Positive & negative were detected
1	Testing only forward speed; Inversion, the signal is OFF
2	Only detect reverse speed; Forward, the signal is OFF

Number	Name	Value range	Default value	unit	apply
Pn024	reach to the predetermined torque	0-300	100	%	All
Pn025	Reach a predetermined torque hysteresis comparison difference	0-300	5	%	All
Pn026	Reach the predetermined torque direction	0-2	0		All

- When the motor running torque than the decision value set, the output port SigOut Treach will turn ON, or to OFF
- Can install torque detection direction, in the following table:

Pn026	The comparator
0	Positive &negative were detected
1	Testing is only around moment; Inversion, the signal is OFF
2	Only testing around the moment; Forward, the signal is OFF

Number	Name	Value range	Default value	Unit	Apply
Pn027	Zero speed detection range setting	0~1000	10	r/min	All
Pn028	Zero speed test back to the poor	0~1000	5	r/min	All

- When the speed of the motor speed is lower than the set value, the output port SigOut zerospeed into ON, otherwise to OFF

Number	Name	Value range	Default value	Unit	Apply
Pn029	Motor electromagnetic brake testing point zero speed	0~1000	5	r/min	All

- Only when using electromagnetic brake function, state whether the motor is zero speed

Number	Name	Value range	Default value	Unit	Apply
Pn030	Motor static electromagnetic brake delay time	0~2000	0	ms	All

- Motor static, electromagnetic brake braking began to delay time of cut off the current to the motor
- When using the electromagnetic brake function, servo way can make Pn005 must be set to 2

Number	Name	Value range	Default value	Unit	Apply
Pn031	The motor electromagnetic brake waiting time during operation	0~2000	500	ms	All

- Motor operation, cut off the current to the waiting time between electromagnetic brake

Number	Name	Value range	Default value	Unit	Apply
Pn032	Electromagnetic brake movement speed while the machine running	0~3000	30	r/min	All

- ▲ Motor operation, when the speed of motor is lower than the set parameters, magnetic brakes brake

Number	Name	Value range	Default value	Unit	Apply
Pn033	DSZR trigger mode	0~3	0		All

- ▲ 0: Close the origin regression function
- ▲ 1: By the input port of the SigIn GOH level trigger
- ▲ 2: By the input port of the SigIn GOH rising along the trigger
- ▲ 3: Power on automatically
- ▲ See the appendix F origin point execution way

Number	Name	Value range	Default value	Unit	Apply
Pn034	The origin return reference point model	0~5	0		All

- ▲ 0: Forward looking for REF (rising along the trigger) as a reference point
- ▲ 1: Inversion for REF (rising along the trigger) as a reference point
- ▲ 2: Forward looking for CCWL falling edge (trigger) as a reference point
- ▲ 3: Inversion to find.cwl falling edge (trigger) as a reference point
- ▲ 4: Forward looking for Z pulse as a reference point
- ▲ 5: Pulse inversion for Z as a reference point

Note: CCWL or.cwl as a reference point, need to set the Pn006 parameters, open the function

Number	Name	Value range	Default value	Unit	Apply
Pn035	The origin back to the origin model	0~2	0		All

- ▲ 1: Backward looking for Z pulse as the origin
- ▲ 2: Forward looking for Z pulse as the origin
- ▲ 3: Directly with reference point rise along the origin

Number	Name	Value range	Default value	Unit	Apply
Pn036	The origin position offset high	-9999~9999	0	ten thousand pulse	All
Pn037	The origin position offset low	-9999~9999	0	pulse	All

- ▲ After finding the origin, plus the offset (10000 + Pn037 Pn036 *) as a real origin

Number	Name	Value range	Default value	Unit	Apply
Pn038	The origin back to the first speed	1~3000	200	R/min	All
Pn039	The origin back to the second speed	1~3000	50	R/min	All

- ▲ Perform operation on the origin, looking for reference points at the first speed, arrived at the reference point, seeking the origin at the second rate. The second speed should be less than the first speed

Number	Name	Value range	Default value	Unit	Apply
Pn040	The accelerating time of origin	5~10000	50	ms	All
Pn041	The origin return to slow down time	5~10000	50	ms	All

- ▲ In the execution of origin point, motor from zero speed accelerated to the rated speed of the time, only for the origin returning operation

Number	Name	Value range	Default value	Unit	Apply
Pn042	The origin in the delay	0~3000	60	ms	All

- ▲ On arriving at the origin, the delay for a period of time, let the motor is perfectly still. After the completion of the delay, output port SigOut HOME output ON

Number	Name	Value range	Default value	Unit	Apply
Pn043	Complete the signal delay of origin	5~3000	80	ms	All

- ▲ HOME last valid time

Number	Name	Value range	Default value	unit	apply
Pn044	The origin return instruction execution mode	0~1	0		All

- ▲ 0: After the completion of the origin, waiting for the HOME signal into OFF to receive and executes instructions

- ▲ 1: The origin return immediately after the completion of receiving and executes instructions

Number	Name	Value range	Default value	unit	apply
Pn045	Gain switch to choose	0~5	5		All

▲ 0: Fixed gain 1

▲ 1: Fixed gain 2

▲ 2: Controlled by input port SigIn Cgain terminals, OFF as gain 1, ON 2 gain

▲ 3: Controlled by speed command, speed command exceeds Pn046, switch to gain 1

▲ 4: Controlled by pulse bias, position deviation exceeds Pn046, switch to gain 1

▲ 5: By the motor speed control, feedback speed exceeds Pn046, switch to gain 1

▲ See the appendix A for gain switch

Number	Name	Value range	Default value	Unit	Apply
Pn046	Gain switch level	0~30000	80		All
Pn047	Gain switch back to the poor	0~30000	6		All

- ▲ According to Pn045 parameter setting, switching condition and the unit is not the same

Pn044	Gain switching conditions		unit
3	Speed instruction		R/min
4	Pulse bias		a pulse
5	Motor speed		r/min

Number	Name	Value range	Default value	unit	apply
Pn048	Gain switch delay time	0~20000	20	0.1ms	All

- ▲ Gain switching conditions meet the delay time to start switch. If detected in delayed phase switching conditions are not met, then cancel the switch

Number	Name	Value range	Default value	unit	apply
Pn049◆	Gain switch time 1	0~15000	0	0.1ms	All
Pn050◆	Gain switch time 2	0~15000	50	0.1ms	All

- ▲ Gain switch, current gain linear smoothing gradient combination in this time to the target gain combination, combination of the various parameters change at the same time

Number	Name	Value range	Default value	unit	apply
Pn051	The motor running top speed limit	0~5000	3000		All

- ▲ Used to restrict the highest speed of the motor running. Value should be less than or equal to the rated speed, otherwise the motor can run a maximum speed of the rated speed

Number	Name	Value range	Default value	unit	apply
Pn052▲	SigIn1 port functional allocation	-27~27	1		All
Pn053▲	SigIn2port functional allocation	-27~27	2		All
Pn054▲	SigIn3 port functional allocation	-27~27	19		All
Pn055▲	SigIn4 port functional allocation	-27~27	8		All

- ▲ 1: Specific functional allocation reference SigIn function, a table

- ▲ 2: - 1 ~ 27 function Number is 1-27 corresponding negative logic function, function is the same, the effective level instead

Parameter values	SigIn input level	SigIn corresponding function
positive values	low level	ON
	high level	OFF
negative	low level	OFF
	high level	ON

- ▲ 3: If the same overlapped functions assigned to different port, the port Number of ports real effective, small Number of port doesn't work. Example: SigIn1 - > 6; SigIn - > 3-6; The functions assigned to SigIn 3, 6 and logic is negative, and SigIn 1 port status is ignored

Number	Name	Value range	Default value	unit	apply
Pn056	SigIn filtering time 1 port	1~1000	2	ms	All
Pn057	SigIn filtering time 2 port	1~1000	2	ms	All
Pn058	SigIn filtering time 3 port	1~1000	2s	ms	All
Pn059	SigIn filtering time 4 port	1~1000	2	ms	All

▲ For digital filter input port SigIn

Number	Name	Value range	Default value	unit	apply
Pn060▲	SigOut1 port functional allocation	-14~14	2		All
Pn061▲	SigOut2port functional allocation	-14~14	1		All
Pn062▲	SigOut3 port functional allocation	-14~14	4		All
Pn063▲	SigOut4port functional allocation	-14~14	7		All

▲ Specific functional allocation reference to SigOut function, a table.

Parameter values	Corresponding function	SigOut output
positive values	ON	low level
	OFF	high level
negative	OFF	low level
	ON	high level

Number	Name	Value range	Default value	unit	apply
Pn064▲	Communication mode	0-2	0		All

▲ 0: No communication

▲ 1: RS-232

▲ 2: RS-485

▲ See chapter 7 Modbus communication protocol communication function

Number	Name	Value range	Default value	unit	apply
Pn065	Communications site	1-254	1		All

▲ When using the Modbus communication, drive in each group should be set in advance different sites; If repeat setting site, will lead to paralysis of communication

Number	Name	Value range	Default value	unit	apply
Pn066▲	Communication baud rate	0-3	1		All

▲ 0 : 4800

▲ 1 : 9600

▲ 2 : 19200

▲ 3 : 38400

Number	Name	Value range	Default value	unit	apply
Pn067▲	Communication mode setting	0-8	8		All

► Parameter values are defined as follows table, see chapter 7 of the Modbus communication function

set	instructions
0	7 , N , 2 (Modbus , ASCII)
1	7 , E , 1 (Modbus , ASCII)
2	7 , O , 1 (Modbus , ASCII)
3	8 , N , 2 (Modbus , ASCII)
4	8 , E , 1 (Modbus , ASCII)
5	8 , O , 1 (Modbus , ASCII)
6	8 , N , 2 (Modbus , RTU)
7	8 , E , 1 (Modbus , RTU)
8	8 , O , 1 (Modbus , RTU)

Number	Name	Value range	Default value	unit	apply
Pn068	1 Choose to register 1 input function control way	0~32767	0		All
Pn069	2 Choose to register2 input function control way	0~4095	0		All

► Determine the function or port input mode control by way of communication. If you don't communicate mode control, set the zero Pn068 parameters

bit	BIT7	BIT6	BIT5	BIT4	BIT3	BIT2	BIT1	BIT0
function	Zero Lock	EMG	TCW	TCCW	CWL	CCWL	Alarm rst	Son
Default value	0	0	0	0	0	0	0	0

BIT15	BIT14	BIT13	BIT12	BIT11	BIT10	BIT9	BIT8
keep	Cgain	Cmode	TR2	TR1	Sp3	Sp2	Sp1
0	0	0	0	0	0	0	0

Pn069 parameters

bit	BIT7	BIT6	BIT5	BIT4	BIT3	BIT2	BIT1	BIT0
function	REF	GOH	PC	INH	Pclear	Cinv	Gn2	Gn1
The Default value	0	0	0	0	0	0	0	0

BIT15	BIT14	BIT13	BIT12	BIT11	BIT10	BIT9	BIT8
keep	keep	keep	keep	pstop	ptriger	Pos2	Pos1
0	0	0	0	0	0	0	0

When the communication control, determine the above function from the input port or on the CN3 from communication control to change.

Set to 0, the controlled by the input port on the CN3 change; Is set to 1, is controlled by the communication change. The default all controlled by the input port. For example: son sp3 sp2 sp1 function through communication control, other control, through the input port is set value is 00000111 _00000001 (binary) --> 0 x0701 (hexadecimal) --> 1793 (decimal), so set Pn065 parameter value is 1793.

Number	Name	Value range	Default value	unit	apply
Pn070	Input function logic state set register 1	0~32767	32691		All
Pn071	Input function logic state set register 2	0~4095	4095		All

On RS232 or RS485 communication, and set the Pn068, Pn069 corresponding controlled by communication, this parameter with the corresponding bit to set or reset, can control the state of the function of input signal. Logic 0 for valid state.

Pn070 parameters

bit	BIT7	BIT6	BIT5	BIT4	BIT3	BIT2	BIT1	BIT0
function	ZeroLock	EMG	TCW	TCCW	CWL	CCWL	Alarmsrst	Son
Default value	1	0	1	1	0	0	1	1

BIT15	BIT14	BIT13	BIT12	BIT11	BIT10	BIT9	BIT8
keep	Cgain	Cmode	TR2	TR1	Sp3	Sp2	Sp1
0	1	1	1	1	1	1	1

Pn071 parameters

bit	BIT7	BIT6	BIT5	BIT4	BIT3	BIT2	BIT1	BIT0
Function signal	REF	GOH	PC	INH	Pclear	Cinv	Gn2	Gn1
Default value	1	1	1	1	1	1	1	1

BIT15	BIT14	BIT13	BIT12	BIT11	BIT10	BIT9	BIT8
keep	keep	keep	keep	pstop	ptriger	Pos2	Pos1
0	0	0	0	1	1	1	1

In a communication control mode, by setting the register, CN3 external input signal control could be achieved. Drive in position control mode, for example, to ban pulse command, set Pn071 BIT4 set 0, input pulse becomes invalid. The communication control, set the parameter value, shall be invalid.

Note: after each access to electricity, drive will automatically load the Pn070, Pn071 register values, and perform the corresponding operation immediately. So, before enabling the motor to determine the function of input signal into the proper working condition

Number	Name	Value range	Default value	unit	apply
Pn074	Fan temperature	30~70	50	°C	All
Pn075	Fan operation mode	0~2	0		All

▲ Fan operation mode,: 0: heat automatically

1: boot operation

2: don't run

Number	Name	Value range	Default value	unit	apply
Pn076	Emergency stop reset (EMG)	0~1	0		All

▲ Must be under the servo can make OFF, by manual or port SigIn: AlarmRst cleared.

1: Regardless of servo enabled ON or OFF, EMG again into ON, will be automatically removed

▲ In can make ON the state, if the external command input, EMG alarm automatically remove, instructions are executed immediately

Number	Name	Value range	Default value	unit	apply
Pn077	ccwl/cwl driving ban checked out	0~2	0		All

▲ If use the function of CCWL or.cwl, when CCWL or.cwl for the OFF state, whether can be set up from AL - 15 police

0: Don't send out alarm

1: Motor is running, reducing stopped, send out alarm, motor is no longer current

2: Immediately issued a warning, motor power, free downtime

Number	Name	Value range	Default value	unit	apply
Pn078	Lack of voltage detection	0~1	1		All

▲ 0: not check out

▲ 1: Check out

Number	Name	Value range	Default value	unit	apply
Pn079	The system status display project selection	0~23	0		All

▲ Drive, automatic Dn000 submenu into monitor mode menu. By default, according to the manufacturer to display the system status (motor speed), the user can set the parameter value, so it shows Dn000 particular state of the system parameters, details see the list of "monitoring mode".

0 The default system (motor speed) 1 Speed instruction 2 The average torque 3 Position deviation value 4 The ac power voltage 5 Maximum instantaneous torque 6 Pulse input frequency 7 Temperature of the heat sink 8 The current motor speed 9 Effective input command pulse accumulative total value is low 10 Effective input command pulse accumulative total value is high 11 Position control, effective feedback pulse encoder accumulative total value is low

12 Position control, effective feedback pulse encoder cumulative value high 13 Regenerative braking load factor

14 Input port signal state 15 Signal output port state

16 Analog voltage torque instruction 17 Simulate the speed reference voltage 18 Output function status register 19 After power on the servo, pulse encoder feedback accumulative total value is low 20 After power on the servo, pulse encoder feedback accumulative total value is high

21 Driver software version 22 23 rotor absolute position encoder UVW letter

Number	Name	Value range	Default value	unit	apply
Pn080▲	The encoder to choose	0~1	0		All

▲ 0: Incremental encoder 2500 line

▲ 1: Absolute encoder 130000 line

Number	Name	Value range	Default value	unit	apply
Pn081	User preferences permanent write operation	0~1	0		All

▲ The corresponding auxiliary mode Fn001 operation. The current Pn000 ~ Pn219 block all parameter value written to the EEPROM.

When the parameter value from 0 to 1, the driver will perform a write operation. This operation is only valid at the time of communication (Pn064 > 0)

Number	Name	Value range	Default value	unit	apply
Pn082	SigOut port output	0	0~255		All

▲ Mandatory SigOut port output fixed level. By setting the parameters, the force output port level

	keep	SigOut4		SigOut3		SigOut2		SigOut1	
bit	BIT15~BIT 8	BIT7	BIT6	BIT5	BIT4	BIT3	BIT2	BIT1	BIT0
Default value	0	0	0	0	0	0	0	0	0

Output port truth table below

SigOut 2				SigOut 1			
BIT3	BIT2	Output level		BIT1	BIT0	Output level	
0	0	Optional state		0	0	Optional state	
0	1	Forced to high level		0	1	Forced to high level	
1	0	Forced to low level		1	0	Forced to low level	
1	1	Optional state		1	1	Optional state	

SigOut 4				SigOut 3			
BIT7	BIT6	Output level		BIT5	BIT4	Output level	
0	0	Optional state		0	0	Optional state	
0	1	Forced to high level		0	1	Forced to high level	

1	0	Forced to low level	1	0	Forced to low level
1	1	Optional state	1	1	Optional state

Example: output port SigOut2 force output low level, other optional output port status, setting Pn082 parameter value is 8.

Number	Name	Value range	Default value	unit	apply
Pn083	Low pressure alarm detect amplitude	50~280	200	V	All

- When the bus voltage is less than the amplitude, the Pn078 decided whether to send out alarm.

Number	Name	Value range	Default value	unit	apply
Pn084	High pressure alarm detect amplitude	290~380V	365	V	All

- When the bus voltage is higher than the amplitude, immediately issued a warning, in order to protect the internal electronic components.

Input power supply voltage should be within the specifications of the acceptable, if slightly on the high side, can be appropriately increase amplitude detection. If the input voltage power supply has been far beyond specification, shall not increase the parameter value, otherwise it will damage the driver, please conform to the specifications of the power supply.

Number	Name	Value range	Default value	unit	apply
Pn085▲	Motor pole logarithmic	1~100	4	对	All

Number	Name	Value range	Default value	unit	apply
Pn086	Renewable circuit discharge cycle	0~2000	70	ms	All

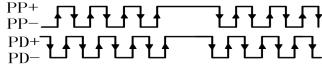
- When the servo motor running in generator mode, renewable electricity too much, must through the regeneration way discharge, otherwise the internal voltage is too high, damage to the drive. Set up, the longer the voltage release faster, but the greater the power needed for regenerative resistor, otherwise easy to burn regenerative resistor. See appendix E specific Settings.

4.3.2 Position control parameters

Number	Name	Value range	Default value	unit	apply
Pn096▲	The command pulse input mode	0-2	0		P
Pn097▲	Instruction selection logic pulse input direction	0-1	0		P

- Command pulse input mode in the following table:

Pn096		Forward command	reverse command
		PP+ PP- PD+ PD-	L H
0	Pulse + direction		
1	Forward/reverse pulse	PP+ PP- PD+ PD-	L H

2	The orthogonal pulse	
---	----------------------	---

► Pn097 = 0: input command, the motor rotate counterclockwise (CCW)

Pn097 = 1: input command, motor rotate clockwise (included)

Number	Name	Value range	Default value	unit	apply
Pn098	Pulse electronics gear than the molecules of 1	1~32767	1		P
Pn099	Pulse electronics gear than the molecules of 2	1~32767	1		P
Pn100	Pulse electronics gear than the molecules of 3	1~32767	1		P
Pn101	Pulse electronics gear than the molecules of 4	1~32767	1		P
Pn102▲	Pulse electronics gear than the denominator	1~32767	1		P

► Electronic gear ratio must meet the following conditions, otherwise will not work:

Electronic gear or less than 1/127 of 127 or less

► Electronic gear than the molecules of N by the input port of the SigIn GN1, GN2 decision. The denominator is fixed. Molecules to choose in the following table:

GN2	GN1	N Electronic gear than N
OFF	OFF	Molecular 1
OFF	ON	Molecular 2
ON	OFF	Molecular 3
ON	ON	Molecular 4

Number	Name	Value range	Default value	unit	apply
Pn103	Beyond the scope of setting position deviation	1~ 500	50	thousand pulse	P

► Deviation when the pulse counter pulse count more than the value set (i.e., the current position and target location are too large), drive out alarm signal.

Number	Name	Value range	Default value	unit	apply
Pn104	Complete range set position location	0~ 32767	10	pulse	P
Pn105	Positioning to complete set	0~ 32767	3	pulse	P

► While the rest of the deviation counter pulse Number is lower than the parameters setting, output port SigOut Preach signal is ON, or OFF.

Number	Name	Value range	Default value	unit	apply
Pn106	Position location close to the range of Settings	0~ 32767	300	pulse	P
Pn107	Position location close to the poor set back	0~ 32767	30	pulse	P

- While the rest of the deviation counter pulse Number is lower than the parameters setting, output port SigOut Pnear signal is ON, or OFF.

Number	Name	Value range	Default value	unit	apply
Pn108	Position deviation clear way	0-1	1		P

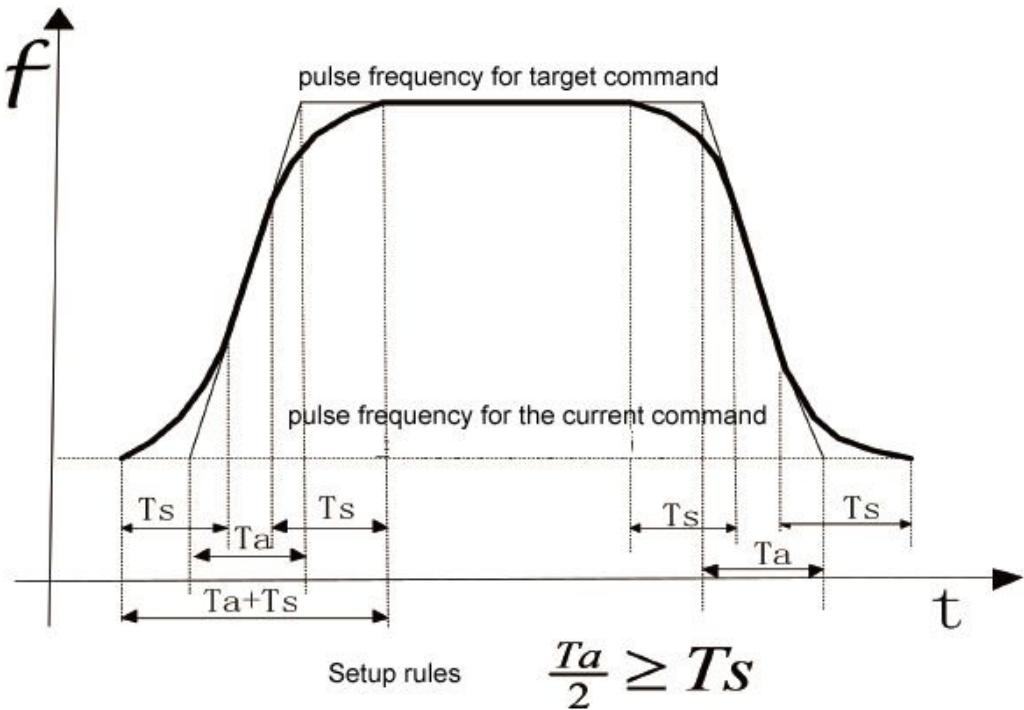
- Position control, can use SigIn Pclear function, clear position deviation value of the counter. Position deviation clearance in -
 - 0: Pclear level ON period
 - 1: Pclear rise along time (from OFF to ON)

Number	Name	Value range	Default value	unit	apply
Pn109◆	Position command deceleration mode	0-2	1		P

- 0: Do not use the filter
- 1: A smoothing filter
- 2: S-shaped filtering

Number	Name	Value range	Default value	unit	apply
Pn110◆	Position command s-shaped filtering time constant	5~1750	50	ms	P
Pn111◆	S-shaped filtering time constant Ta position instruction	5~1200	50	ms	P
Pn112◆	S-shaped filtering time constant Ts position instruction	5~550	20	ms	P

- Filter time constant is defined by the current location instructions frequency operation to the target frequency. Filtering, the longer the better position instruction frequency smoothness, but command the greater the response delay. In instruction pulse frequency step change, have the effect of smooth running motor. The filter has no effect on instruction pulse Number.
- Filtering time $T = Ta + Ts$. Ta: straight line part of the time, the smaller the Ta, the faster the deceleration. Ts: arc part time, Ts, the greater the speed is smooth, the smaller the impact.



Number	Name	Value range	Default value	unit	apply
Pn113▲	The position loop feedforward gain	0-100	0	%	P
Pn114▲	Position loop feedforward filter time constant	1-50	5	ms	P

- Position control, position feedforward directly on the speed instruction, can reduce the position tracking error, improve the response. If the feedforward gain is too big, can lead to speed overshoot. To smooth the feedforward commands.

Number	Name	Value range	Default value	unit	apply
Pn115	The position controller gain 1	5-2000	100	%	P
Pn116	The position controller gain 2	5-2000	100	%	P

- In mechanical systems do not produce under the premise of vibration or noise, increase the position loop gain value, to speed up the reaction rate, shorten the positioning time.

Number	Name	Value range	Default value	unit	apply
Pn117	Position command source selection	0~1	0		P

- 0: The external input pulse
- 1: Internal location instructions (see appendix G)

Number	Name	Value range	Default value	unit	apply
Pn118	Internal position instruction suspend mode selection	0~1	0		P

- 0: When pstop the trigger action, ptriger trigger again, according to the currently selected internal drive position command to run.
- 1: When pstop the trigger action, ptriger trigger again, drive to continue to complete the last remaining internal position command pulse Number.

Number	Name	Value range	Default value	unit	apply
Pn119	Internal position suspended deceleration time	0~10000	50		P

- Falling edge position in internal control, pstop, motor by the current running speed will slow down to zero, the deceleration time can be set by this parameter (only for internal position control).

Number	Name	Value range	Default value	unit	apply
Pn120	Internal position 0 high pulse Number set up	-9999~9999	0	ten thousand pulse	P
Pn121	Internal position 0 low pulse Number set up	-9999~9999	0	个	P
Pn122	Internal position 1 high pulse Number set up	-9999~9999	0	ten thousand pulse	P
Pn123	Internal position 0 low pulse Number set up	-9999~9999	0	个	P
Pn124	Internal position 2high pulse Number set up	-9999~9999	0	ten thousand pulse	P
Pn125	Internal position 2 low pulse Number set up	-9999~9999	0	个	P
Pn126	Internal position 3 high pulse Number set up	-9999~9999	0	ten thousand pulse	P
Pn127	Internal position 3 low pulse Number set up	-9999~9999	0	个	P

- Internal location instructions N (pulse) = internal position Number N pulse high value x 10000 + internal position instruction N pulse Number value low

- Pn120=12, Pn121=5000. Example: the encoder 2500 line, to go travel 12.5 turn, is set Pn120 = 12, Pn121 = 5000.

Number	Name	Value range	Default value	unit	apply
Pn128	Internal position command zero speed	0~3000	100	r/min	P
Pn129	Internal position command 1 speed	0~3000	100	r/min	
Pn130	Internal position command 2 speed	0~3000	100	r/min	P
Pn131	Internal position command 3 speed	0~3000	100	r/min	P

- When performing internal position instruction N, restrict the highest speed of motor can run.

Number	Name	Value range	Default value	unit	apply

Pn132	Torque/speed control switch to the position control	0~1	0		P
-------	---	-----	---	--	---

▲ Control mode from the speed/torque mode conversion to position control (Pn002 = 3 or 4), to avoid severe mechanical shock, should be in low speed switching. The conditions of the switch can be set up:

Pn132=0: (zerospeed)

Pn132=1: Slow down to zero

Number	Name	Value range	Default value	unit	apply
Pn133	Torque/speed control switch to the position control of the deceleration time	5-10000	100	ms	P

▲ Pn132 = 1, when cmode signals effectively, the order control mode by the torque/speed control switch to the position control, motor slow down to zero, then switch to the position control mode. Please refer to the appendix B for specific timing.

4.3.3 Speed control parameter

Number	Name	Value range	Default value	unit	apply
Pn146◆	Speed instruction deceleration mode	0~2	1		S

▲ Pn146=0: Do not use the speed instruction deceleration function

Pn146=1: Using the speed instruction S curve deceleration function

Pn146=2: Use linear deceleration function

▲ In speed control mode and the external position loop, this parameter must be set to 0.

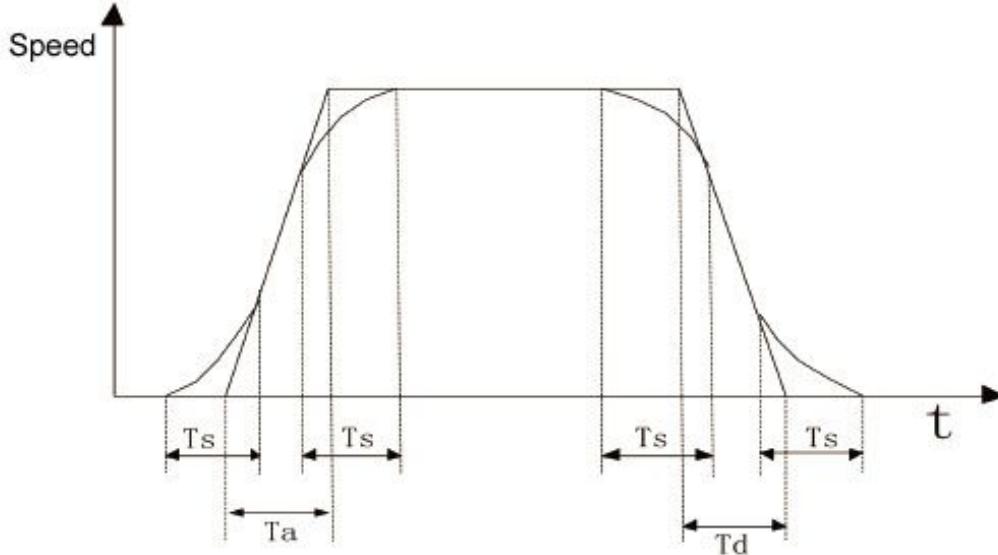
Number	Name	Value range	Default value	unit	apply
Pn147◆	Speed instruction S curve and deceleration time constant Ts	5~ 1500	80	ms	S
Pn148◆	Speed instruction S curve acceleration time constant of Ta	5~ 10000	80	ms	S
Pn149◆	Speed instruction S curve deceleration time constant of Td	5~ 10000	80	ms	S

▲ In speed control mode, you can set the speed instruction, deceleration time, in order to smoothly to start and stop the servo motor.

▲ Ta: acceleration time: from 0 r/min to rated speed. For example, servo motor rated speed 3000 r/min, if the setting time is 3 s, accelerate from 0 r/min to 1000 r/min for 1 s.

Td: Deceleration time: by the rated speed reduced to 0 r/min

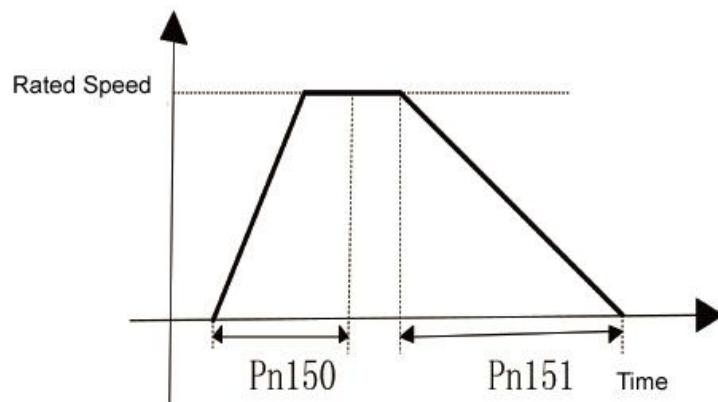
Ts: Arc part time



$$\text{Setup rules : } \frac{T_a}{2} \geq T_s, \frac{T_d}{2} \geq T_s$$

Number	Name	Value range	the Default value	unit	apply
Pn150◆	Linear acceleration time constant	5~30000	80	ms	S
Pn151◆	Linear deceleration time constant	5~30000	80	ms	S

▲ Accelerating time constant is defined as the speed instruction from zero to rated speed.



Number	Name	Value range	Default value	unit	apply
Pn152▲	Speed detection filter time constant	1~380	10	0.1ms	All

▲ The smoother the speed of the parameter value, the greater the detected, but lead to the slower speed response. Too easy to cause the oscillation, too small may lead to noise.

Number	Name	Value range	Default value	unit	apply
Pn153	The speed regulator proportional gain 1	5~ 2000	100	%	All
Pn154	Speed regulator integral time constant of 1	5~ 2000	100	%	All
Pn155	The speed regulator proportional gain 2	5~ 2000	100	%	All
Pn156	Speed regulator integral time constant 2	5~ 2000	100	%	All

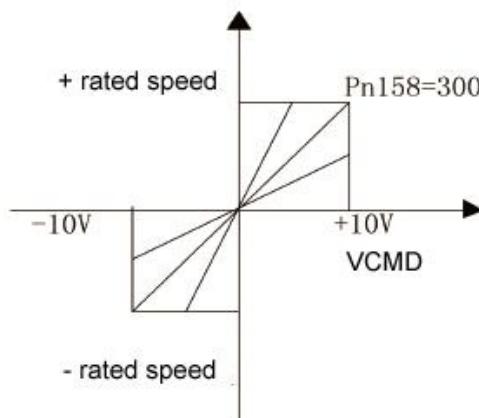
- Speed loop controller gain directly determine the response of the speed control loop bandwidth, the mechanical system without vibration or noise, increase the speed loop gain value, accelerated the response.
- Integral time constant is used to adjust the steady-state error compensation rate, decrease the parameter values, reduce the speed control error, increase rigidity. Is too small easy to cause vibration and noise.

Number	Name	Value range	Default value	unit	apply
Pn157▲	Simulation speed instruction smoothing filtering time	1~500	1	0.1ms	S

- The set value, the greater the input analog response speed is slow, is beneficial to reduce the high frequency noise, setting is smaller, the faster response speed, but will get big interference noise.

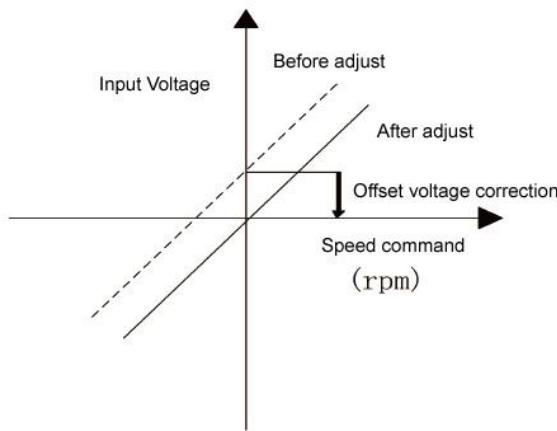
Number	Name	Value range	Default value	unit	apply
Pn158	The directive gain simulation speed	1~1500	300	r/min/V	S

- Analog speed reference input and the ratio between the actual speed motor. The range of input voltage - 10 ~ 10 v. Formula: speed = * Pn158 input voltage. For example: when the input voltage of 10 v, if set to 300, the corresponding rate of $10 * 300 = 3000$ r/min.



Number	Name	Value range	Default value	unit	apply
Pn159	Simulation speed instruction offset adjustment	-5000~5000	mv		S

- May occur in the analog input offset phenomenon, can through this parameter.



▲ Automatic offset adjusting, perform Fn008 operations.

▲ Manually adjust the migration steps are as follows:

- 1: The external zero potential access to the analog input port
- 2: This parameter is zero, the monitor dn17 shows the value of the model.
- 3: If observed values are not zero, negative observation value to the input parameters, can be realized to adjust (note that the voltage unit conversion relationship).

Example: dn17 = 1.12 V, Pn159 input - 1120 mv.

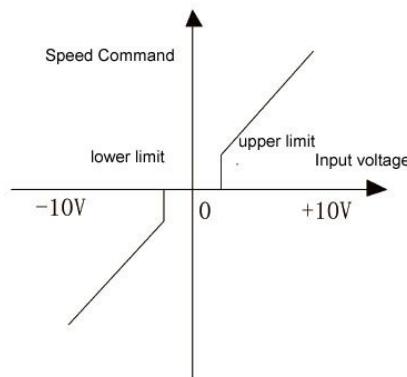
Number	Name	Value range	Default value	unit	apply
Pn160	Simulation speed instruction direction	0-1	0		S

▲ 0: Positive voltage forward (CCW), negative voltage inversion (the cw)

▲ 1: Positive voltage forward (CCW), negative voltage inversion (the cw)

Number	Name	Value range	Default value	unit	apply
Pn161	Simulation speed instruction to enforce zero range	0~1000	0	10mv	S
Pn162	Simulation speed instruction to enforce zero range	-1000~0	0	10mv	S

▲ Input speed instruction lies between floor and ceiling, forced to 0 V input instructions.



- When the input voltage is after adjusting for PN159 offset of the input voltage.
- Through the upper and lower set, can make the input instructions into a single polarity, double polarity. Example: the upper limit of 0, lower limit for - 1000, the equivalent input command range of 0 ~ 10 v, for normal polarity speed commands.

Number	Name	Value range	Default value	unit	apply
Pn163	Zero speed clamp lock mode	0-1		0	S

- 0: Lock, the clamping position loop control is the mode, involved in internal ring loop control, gain by Pn167 Settings.
- 1: Locked, clamping way is speed loop control, speed instruction forced to 0, location may change due to external force.

Number	Name	Value range	Default value	unit	apply
Pn164	Zero speed clamp is triggered	0~1		0	S

- 0: SigIn port ZeroLock to ON
- 1: Triggered when the speed instruction below Pn165 parameters

Number	Name	Value range	Default value	unit	apply
Pn165	The clamp level zero speed	0~200	6	r/min	S

- When Pn164 is set to 1, and the speed instruction below this parameter value, the lock on the motor shaft. Example: this parameter is set to 10 r/min, if the analog speed instruction - 10 r/min ~ 10 r/min, within the scope of the deceleration clamp, in order to prevent the analog speed instruction near the zero drift, lead to the motor shaft instability.

Number	Name	Value range	Default value	unit	apply
Pn166	Zero speed clamp deceleration time	5~10000	50	ms	S

- When zero speed clamp when triggered, immediately according to deceleration time to slow down to zero, and then to lock.

Number	Name	Value range	Default value	unit	apply
Pn167	Internal position controller gain	5~2000	100	%	All

Number	Name	Value range	Default value	unit	apply
Pn168	Speed reference source	0~1	0		S

- In speed control mode, the optional speed reference source:

Pn168=0: External simulation speed instruction within + 2 ~ 8

Pn168=1: 1 ~ 8 Speed within 1 ~ 8

Number	Name	Value range	Default value	unit	apply
Pn169	Internal speed reference 1	-5000-5000	0	R/min	S
Pn170	Internal speed reference 2	-5000-5000	0	R/min	S
Pn171	Internal speed reference 3	-5000-5000	0	R/min	S
Pn172	Internal speed reference 4	-5000-5000	0	R/min	S
Pn173	Internal speed reference 5	-5000-5000	0	R/min	S
Pn174	Internal speed reference 6	-5000-5000	0	R/min	S
Pn175	Internal speed reference 7	-5000-5000	0	R/min	S

Pn176	Internal speed reference 8	-5000-5000	0	R/min	S
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- ▲ When a drive control mode in speed control mode, the speed reference source by the input port of the SigIn SP1, SP2, SP3 decision:

SP3	SP2	SP1	Speed instruction
0	0	0	Internal speed 1 / external analog instruction (decided by Pn168)
0	0	1	Internal speed 2
0	1	0	Internal speed 3
0	1	1	Internal speed 4
1	0	0	Internal speed 5
1	0	1	Internal speed 6
1	1	0	Internal speed 7
1	1	1	Internal speed 8

Note 1:0 is OFF, 1 is ON.

Note 2: if the SigIn port is not specified SP3, SP2, SP1 function, is OFF by default

Number	Name	Value range	the Default value	unit	apply
Pn177	JOG speed	0~5000	200	r/min	S
Pn178◆	JOG speed up the time	5~ 10000	100	ms	S
Pn179◆	JOG Deceleration time	5~ 10000	100	ms	S

- ▲ When commissioning at, can set the speed of the motor running and the deceleration time

4.3.4 Torque control parameters

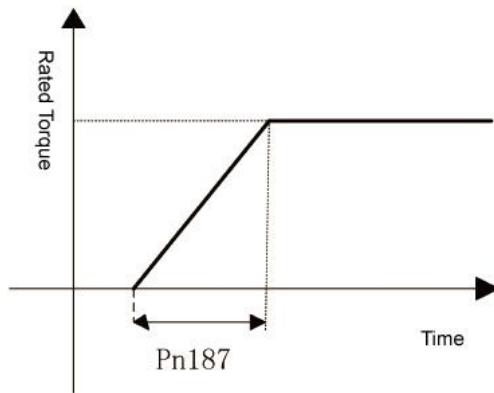
Number	Name	Value range	Default value	unit	apply
Pn186	Torque command deceleration mode	0~1	0		T

- ▲ 0: Do not use the deceleration torque instruction

- ▲ 1: Using linear deceleration torque instruction

Number	Name	Value range	Default value	unit	apply
Pn187▲	Linear deceleration time constant torque instruction	1~30000	1	ms	T

- ▲ Time constant is defined as a torque command from zero has soared to the rated torque.

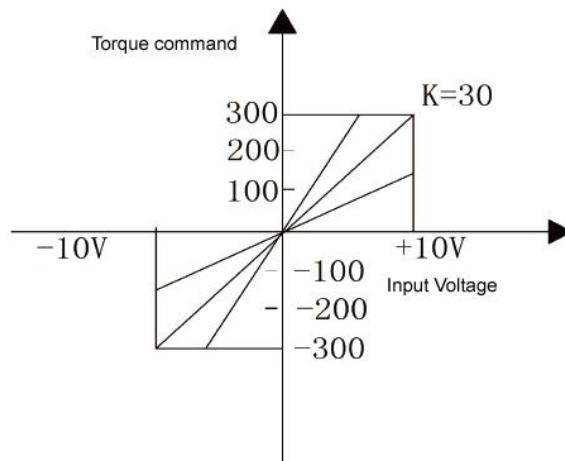


Number	Name	Value range	Default value	unit	apply
Pn188▲	Analog torque instruction smooth filtering time	1~500	1	0.1ms	T

- ▲ The set value, the greater the input analog response speed is slow, is helpful to reduce the high frequency noise; Setup is smaller, the faster the speed of response, but will get big interference noise.

Number	Name	Value range	Default value	unit	apply
Pn189	Analog gain torque instruction	1-300	30	%/V	T

- ▲ Analog torque command input and the ratio between the actual output torque. The range of input voltage -10 ~ 10 v. The default input voltage of 10 v, motor at 3 times the rated torque, Namely = KX = 30 x, Y K = 30.



Number	Name	Value range	Default value	unit	apply
Pn190	Analog torque instruction offset adjustment	-1500~1500	0	mv	T

- ▲ Adjust the way reference "simulation speed deviation adjustment directive"

Number	Name	Value range	Default value	unit	apply
Pn191	Simulation of torque command direction	0-1	0		T

▲ 0: Positive voltage forward (CCW), negative voltage inversion (the cw)

▲ 1: Turn negative voltage is (CCW), positive voltage inversion (the cw)

Number	Name	Value range	Default value	unit	apply
Pn192	Q shaft torque regulator proportional gain is 1	5~ 2000	100	%	All
Pn193	Q shaft torque regulator integral time constant of 1	5~ 2000	100	%	All
Pn194	Q shaft torque regulator proportional gain is 12	5~ 2000	100	%	All
Pn195	Q shaft torque regulator integral time constant of 2	5~ 2000	100	%	All

▲ Increase the proportional gain, can make the Q axis current response speed.

▲ Reduce the integral time constant, can reduce the Q axis current control error

Number	Name	Value range	Default value	unit	apply
Pn196	Torque Q axis filter time constant of 1	1~500	1	0.1ms	All
Pn197	Torque Q axis filter time constant of 2	1~500	1	0.1ms	All

▲ Inhibits mechanical vibration, the larger the set values, the better the results, will cause slow response and may cause oscillation; Set the value is smaller, the faster the response, but the mechanical conditions.

Number	Name	Value range	Default value	unit	apply
Pn198	Torque control speed limit	0~4500	2500	r/min	T

▲ When the torque control, motor speed limit in this parameter range. There was a phenomenon of speeding can prevent the light load.

Speeding, speed control to reduce the actual torque intervention, but the actual speed will be slightly error.

Number	Name	Value range	Default value	unit	apply
Pn199	Source of limited torque control speed choice	0~2	0		T

▲ Pn199=0: Restricted by Pn198 parameters

Pn199=1: Restricted by internal speed instruction 1 ~ 8

Pn199=2: If Pn204 = 1, i.e., all instructions from the internal torque, torque, speed can be restricted by analog voltage speed command

▲ All the above speed limit both positive and negative, multiple speed limit, restricted to the minimum speed.

▲ If this parameter is set to 1, restricted by internal speed instruction, by sp1, sp2, sp3 limited decision speed value:

SP3	SP2	SP1	Speed instruction
0	0	0	Internal speed 1

0	0	1	Internal speed 2
0	1	0	Internal speed 3
0	1	1	Internal speed 4
1	0	0	Internal speed 5
1	0	1	Internal speed 6
1	1	0	Internal speed 7
1	1	1	Internal speed 8

0 means OFF, 1 is ON.

- Even if the setting values than the system allows the highest speed, the actual speed can limit under the highest speed.

Number	Name		Value range	Default value	unit	apply
Pn200	The internal torque 1		-300~300	0	%	T
Pn201	The internal torque 2		-300~300	0	%	T
Pn202	The internal torque 3		-300~300	0	%	T
Pn203	The internal torque 4		-300~300	0	%	T

- Select the internal torque control mode, use input port of the SigIn TR1 TR2 can choose 4 kinds of torque command:

TR 2	TR1	Torque command
0	0	The external torque 1 or internal analog torque instruction (decided by Pn204)
0	1	The external torque 2
1	0	The external torque 3
1	1	The external torque 4

NOTE: 0 means OFF, 1 is ON.

Note 2: if the SigIn port doesn't specify TR2, TR1 functions, is OFF by default.

Number	Name		Value range	Default value	unit	apply
Pn204	Torque command source		0~1	0		T

0: external analog torque command

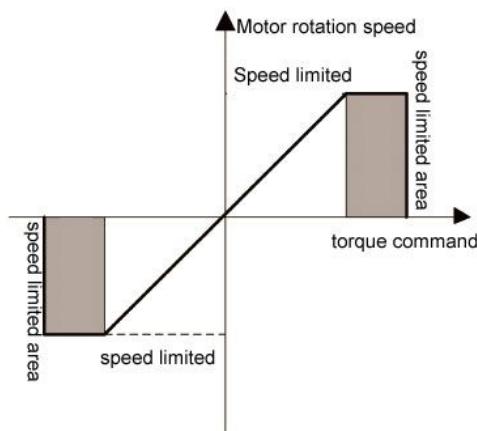
1:internal torque1

Number	Name		Value range	Default value	unit	apply
Pn205	D shaft torque regulator proportional gain		5~2000	100	%	All
Pn206	D shaft torque regulator integral time constant		5~2000	100	%	All

- Space vector modulation, D shaft torque regulator proportional gain and integral time constant.

Number	Name	Value range	Default value	unit	apply
Pn207	Speed feedback adjustment coefficient	1~3000	100		T

When the torque control, the motor speed in a limited speed range, interventional speed feedback, to reduce the actual torque, so that the speed to limit within the scope of regression. Parameter Settings is smaller, the greater the amount of feedback, the faster the adjustment, the smaller amount of speeding, but is too small will fuel motor shaking; Parameter is set too large, adjust the slower, may have been speed, less than the speed limit. Actual speed will be slightly higher than the limit speed value.



Number	Name	Value range	Default value	unit	apply
Pn208	track torque instruction judgment error range1	0~300	5	%	T
Pn209	track torque instruction judgment error range2	0~300	2	%	T

To make SigOut effective TCMDreach signal output port, must meet the following conditions:

Condition 1: PC set torque instruction must be within the error range of 1. Example: input torque command 80%, Pn208 set to 5%, internal drive of input torque instruction in deceleration operation, when calculating the output torque of the instructions within the scope of 75% ~ 85%, condition 1 is satisfied.

Condition 2: detect the actual motor torque and the difference between the input torque of the instructions in the judgment error range within 2.

4.3.5 Extension control parameters

4.4 Port functions,

4.4.1 SigIn port function explanation

Number	symbol	function	Functional specifications
0	NULL	No function specified	Drive the input status does not produce any action.
1	Son	servo enable	OFF: The driver is not enabled, the motor without power ON: Drive enabled, the motor power Note: Pn003 parameters or Son state decision.
2	AlarmRst	The alarm reset	Alarm, and when the alarm can be clear, the input signal (OFF to ON), the delay to clear the alarm.
3	CCWL	Forward driving ban	OFF: Motor forward is prohibited ON: Allow the motor forward Note 1: if you want to use forward driving ban, first set Pn006 parameters, enabled, and designated to a specific to the input port. By default, do not use this feature. Note 2: the normal operation of the motor, CCWL must in a normally closed contact state (ON) Note 3: the origin, this function is invalid.
4	CWL	Reverse driving ban	OFF: Prohibit motor reversal ON: Allow the motor reversal
5	TCCW	External forward torque limit	OFF: CCW direction /torque without limited Pn010 parameters ON: CCW direction/torque limited by Pn010 parameters Note: whether TCCW efficient or effective, CCW direction torque is also restricted by Pn008 parameters.
6	TCW	Around outside the torque limit	OFF: The CW direction torque Pn011 parameters without limit ON: The CW direction torque Pn011 parameter restrictions Note: whether TCW efficient or effective, the CW direction torque is also restricted by Pn009 parameters.
7	EMG	Emergency stop	OFF: Ban drive motor drive, to cut off the motor current ON: Allow normal drive motor drive
8	Zero Lock	Zero speed clamp	Speed control: OFF: Don't lock the motor shaft ON : Lock the motor shaft
9	SP1	Internal speed command option 1	When a drive control mode in speed control mode, the speed reference source by SigIn SP1, SP2, SP3 decision:
10	SP2	Internal speed	SP3 SP2 SP1 Speed instruction

		command option 2	0 0 0 Internal speed 1/ External analog External analog			
11	SP3	3internal speed command option 1	0 0 1 internal speed 2			
			0 1 0 internal speed 3			
			0 1 1 internal speed 4			
			1 0 0 internal speed 5			
			1 0 1 internal speed 6			
			1 1 0 internal speed 7			
			1 1 1 internal speed 8			
			Note:0 means OFF,1means ON.			
Note 2: if the SigIn port is not specified SP3, SP2, SP1 function, is OFF by default.						
12	TR1	1The internal torque command option 1	Select the internal torque control mode, the use of TR1, TR2 combination, can choose 4 kinds of torque command.			
13	TR2	The internal torque command	TR2	TR1	Torque command	
			0	0	The external torque 1 / internal analog torque command	
			0	1	The internal torque 2	
			1	0	The internal torque 3	
			1	1	The internal torque 4	
Note:0 means OFF,1means ON.						
Note 2: if the SigIn port doesn't specify TR2, TR1 functions, is OFF by default.						
14	Cmode	Control mode switch	Parameter Pn002 for 3, 4, 5, control mode can be switched.			
15	Cgain	Gain switch	When the parameter Pn045 is 2, through Cgain switch gain combination: OFF: The first gain ON: The second gain			
16	Gn1	Electronic gear molecular option 1	By Gn1, Gn2 combination, electronic gear molecules 1 ~ 4			
17	Gn2	Electronic gear molecular option 2	Gn2	Gn1	Electronic gear ratio than N	
			OFF	OFF	the 1 molecular	
			OFF	ON	the 2 molecular	
			ON	OFF	the 3 molecular	
			ON	ON	the 4 molecular	
18	CINV	Instructions in reverse	The speed or torque control mode, take the speed or torque of the instruction.			

			OFF: The normal order ON: Instructions in reverse						
19	Pclear	Position deviation to clear	Clear position deviation value of the counter, clear way by Pn108 parameters: <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td>Pn108</td><td>way</td></tr> <tr> <td>0</td><td>During the Pclear level ON</td></tr> <tr> <td>1</td><td>Pclear rise along time (from OFF to ON)</td></tr> </table>	Pn108	way	0	During the Pclear level ON	1	Pclear rise along time (from OFF to ON)
Pn108	way								
0	During the Pclear level ON								
1	Pclear rise along time (from OFF to ON)								
20	INH	Pulse input is prohibited	OFF: Pulse allows input instructions ON : Input instruction pulse have been banned, ignored						
21	PC	Proportional control	OFF: Speed loop PI control ON :Speed loop P control						
22	GOH	The origin return to trigger	See the appendix F						
23	REF	The origin return reference point							
24	Pos1	pos1Pos1 internal location choice	See the appendix G						
25	Pos2	pos2Pos2 internal location choice							
26	ptriger	Trigger internal position command							
27	pstop	Suspend internal position command							

4.4.2 SigOut port function explanation

Number	symbol	function	Functional specifications
0	null	No function specified	
1	Alarm	Alarm detection	OFF: alarm ON: no alarm
2	Ready	servo is ready	OFF: There are alarm or malfunction ON: No alarm and fault
3	Emg	Emergency stop checked out	OFF: Not in a state of emergency stop ON : In a state of emergency stop
4	Preach	Positioning to complete	Position control mode OFF: Pn104 position deviation is greater than the parameter set value ON: The value of position deviation less than or

			equal to Pn104 parameters setting
5	Sreach	Speed to reach	OFF: Speed is less than Pn021 set value ON: Speed is greater than or equal to Pn021 set value
6	Treach	reach the predetermined torque	OFF: Torque is less than Pn024 set value ON: The value of torque is greater than or equal to Pn024 set
7	Zero Speed	zero speed	OFF: Faster than Pn027 set value ON: Speed is less than or equal to Pn027 set value
8	Run	Servo motor current	OFF: The motor has no electricity ON: motor current
9	BRK	Electromagnetic brake	OFF: Electromagnetic brake ON : 电磁制动器释放 Electromagnetic brake release
10	HOME	The origin return to complete	See the appendix F
11	Pnear	Located close to	in a position control OFF: Pn106 position deviation is greater than the parameter set value ON: The value of position deviation less than or equal to Pn106 parameters setting
12	TRQL	The torque limit	OFF: The motor torque is not limited ON: The motor torque is limited When the torque command reaches Pn008 Pn009, Pn010, the parameter value, the smallest Pn011 TRQL to ON.
13	SPL	The speed limit	When the torque control OFF: Motor speed wasn't up to the limiting value ON: Motor speed has reached the limit Look Pn198 Pn199 instructions
14	TCMDreac h	Look Pn198 Pn199 instructions	In torque control: OFF: Motor torque did not reach the upper machine set torque instruction value ON: The setting of motor torque reaches the upper machine set torque instruction value See Pn208, Pn209 instructions.

Chapter 5 monitoring parameters and operation

5.1 Monitor panel operation

As shown in the third chapter "monitoring mode operation"

5.2 Monitor the parameter list

Number	instruction
dn-00	Monitor display options (the default for motor speed), and by setting the Pn079 parameter, make the dn - 00 show different monitoring status.
dn-01	(r/min) Speed instruction (r/min)
dn-02	The average torque (%)
dn-03	Position deviation value (9999 ~ 9999) (unit: a)
dn-04	The ac power voltage (V)
dn-05	The maximum instantaneous torque (%)
dn-06	Input pulse frequency (in KHZ)
dn-07	Heat sink temperature (°C)
dn-08	The current motor speed (r/min)
dn-09	Effective input command pulse accumulative total value low (9999 ~ 9999) (unit: a)
dn-10	Effective input command pulse accumulative total value high (5000 ~ 5000) (unit: m) (pulse accumulative total value high more than + 5000, the high position 0, low today, to count)
dn-11	Effective feedback position control, the encoder pulse accumulative total value is low (9999 ~ 9999) (unit: a)
dn-12	Effective feedback position control, the encoder pulse accumulative total value high (5000 ~ 5000) (unit: m) (feedback pulse accumulative total value more than + 5000 high, high position 0, low today, to count)
dn-13	Regenerative braking load factor
dn-14	Signal input port state, from left to right in turn is SigIn1 ~ SigIn4 (1: high level; 0: low level)
dn-15	Output port status signal, from left to right in turn is SigOut1 ~ SigOut4 (1: high level; 0: low level)
dn-16	Analog torque command voltage (V)
dn-17	Simulation speed reference voltage (V)
dn-18	Output function status register
dn-19	After power on the servo, motor feedback pulse accumulative total value low (9999 ~ 9999) (unit: a)
dn-20	Electric servo, motor feedback pulse accumulative total value high (5000 ~ 5000) (unit: m) (feedback pulse accumulative total value more than + 5000 high, high position 0, low today, to count)

dn-21	The drive software version							
dn-22	Encoder UVW signals from left to right in order for the sale of state level (1: high level; 0: low level)							
dn-23	Rotor absolute position							

Note: Dn - 18 output function status register SigOut port state of logic, Namely each Bit position shown in the table below:

Bit	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
function	Run	Zero Speed	Treach	Sreach	Preach	Emg	Ready	Alarm
Bit	Bit15	Bit14	Bit13	Bit12	Bit11	Bit10	Bit9	Bit8
function	-	-	-	SPL	TRQL	Pnear	HOME	BRK

Function for Bit is 0, said ON state, 1 is the OFF state.

Chapter 6 alarm and processing

6.1 Alarm clearance operations

As shown in the third chapter of the auxiliary model operation "police clearance operation"

6.2 Alarm content and countermeasure

Alarm display	Clear way	Abnormal alarm instructions	Elimination method
AL-01	power on	The memory chip memory contents are destroyed or damaged	1: To initialize the parameters, and observation. 2: Internal chip is damaged, replace the servo amplifier.

AL-02	reset	In the case of lack of low-pressure warning, dc bus voltage below Pn083 alarm (200 v).	<p>1: The external power supply voltage is measured with a voltmeter is in accordance with the specifications. If conform to the specifications, can use Fn009 auxiliary mode, busbar voltage correction.</p> <p>2: Through the display panel, into monitor mode, observations show that whether the voltage is consistent with an external voltage, if the difference is too big, the internal components damaged, replace the servo amplifier.</p> <p>3: Motor start too fast, large load, which leads to the internal bus voltage is lower. If it is single phase power supply access, please use three-phase power supply connection.</p>
AL-03	power on	Internal dc bus voltage is higher than Pn084 (365 v).	<p>1: The external power supply voltage is measured with a voltmeter is in accordance with the specifications. If conform to the specifications, can use Fn009 auxiliary mode, busbar voltage correction.</p> <p>2: Through the display panel, into monitor mode, observations show that whether the voltage is consistent with an external voltage, if the difference is too big, the internal components damaged, replace the servo amplifier.</p> <p>3: In a reasonable range, appropriate reduction small load inertia or prolonged deceleration, or need additional braking resistor.</p>

AL-04	power on	Intelligent power module directly produce the report to the alarm	<p>1: Check the motor line U, V, W and encoder line is normal.</p> <p>2: Turn the power off half an hour, electricity again, if the alarm is still there, may be internal power module is damaged, please replace the servo amplifier.</p> <p>3: Speed loop and current loop pid parameter Settings.</p>
AL-05	reset	overload 1	<p>Pn014 parameters set period of time for greater than Pn012 overload capacity parameters or Pn013 set by multiples of the current.</p> <p>1: Check the motor line U, V, W and encoder line is normal.</p> <p>2: Motor high frequency, acceleration and deceleration delay when the director of the deceleration time, reduce the load inertia, or in more powerful capacity of servo motor.</p>
AL-06	power on	overload 2	<p>Pn015 parameter set period of time, 3 times greater than the rated load. Eliminate overload method reference 1.</p> <p>注: 有些电机只能承受额定负载的 2.5 或 2 倍 , 则不按 3 倍作为计算。 Note: some motor can only bear the 2.5 or 2 times of the rated load, are not as calculated as 3 times.</p>
AL-07	reset	Motor speed is too high	<p>1: Check the motor line U, V, W and encoder line is normal.</p> <p>2: Reduce the pulse frequency of input instructions, or adjust the electronic gear ratio.</p> <p>3: Improper speed loop pid parameter adjustment, readjust.</p>
AL-08	reset	70°C Servo amplifier heat sink overheating, actual temperature has more than 70 °C	<p>1: Repeat overload will cause the drive overheating, please change the motor operation mode. For prolonging the life of the server, and should be used under the environment temperature of 55 °C, the recommended temperature does not exceed</p>

			40 °C. 2: Brake average power overload.
AL-09	power	The encoder abnormal	1: Check whether the motor encoder wiring is connected to the drive. 2: Check whether the motor encoder interface virtual welding, short circuit, or fall off, the encoder the power cord is normal connection. 3: Check the encoder voltage (5 v + / - 5%). (encoder line is long, need to pay special attention to)
AL-10	reset	600kppsActually receives the pulse frequency is too high, more than 600 KPPS	1: Electronic gear ratio (A/B) Settings. To adjust the ratio of A/B. 2: Reduce the pulse frequency of the input command
AL-11	reset	Postion Pulse deviation value over the default	1: Check the motor line U, V, W and encoder line is normal. 2: Position command smoothing time constant set is too large. 3: Increase the position loop gain, to speed up the response speed of the machine. 4: Using the monitor model, check to see if the motor output torque limits.
AL-12	reset	Current sampling circuit may be damaged	1: The instantaneous electric current too big, is beyond the range of detection. 2: Check the motor line (U, V, W) whether loose fall off. 3: Sampling circuit is damaged, replace the servo amplifier.
AL-13	power on	The CPU internal fault	1: The external interference is too large, reduce the interference. 2: The CPU chip is damaged, replace the servo amplifier.
AL-14	Emergency stop	Emergency stop signal is effective	See if port, setting of emergency stop function, signal contact is in a normally closed state (ON)
AL-15	Abnormal driving ban	Ccwl or.cwl to OFF state	1: Check CCWL,.cwl wiring, the signal contact is in a normally closed state (ON).

			2: If do not use the driving ban function, can set pn006 parameters, to block it.
AL-16	Brake average power overload	The input voltage is too high or braking load rate above 85%	<p>1: Using the monitoring mode to see if the input voltage is beyond the normal range</p> <p>2: Reduce the start-stop frequency</p> <p>3: External more powerful regenerative braking resistor (remove internal brake resistance, not parallel)</p> <p>4: Increase the deceleration time</p> <p>5: Renewable power resistance value and the resistance value is set correctly</p> <p>6: Change a more powerful motor and drive</p>
AL-17	Abnormal encoder signal frequency output Settings	Set the encoder output of frequency division than not.	Resetting Pn016, Pn017 parameter values, must satisfy the DA/DB > = 1.
AL-18	Improper motor code sets	The current drive model does not support setting of motor model	Reference drive and motor type adapter table, resetting Pn001.

Chapter 7 Modbus communication function

7.1 Modbus communication profile

This drive is RS - 232 and RS - 485 communication interface, the user can choose a kind of communication interface and the driver. Communication method adopts the Modbus transfer agreement, can use the following two communication modes: ASCII (American Standard Code for information interchange) mode and the RTU (Remote Terminal Unit) model. Before communication, you must first set up good communication related parameters (Pn064 ~ Pn071).

7.1.2 Coding meaning

ASCII mode:

Each 8-bit data consists of two ASCII characters. For example, a 78 - byte data 1 h (hexadecimal notation), expressed in ASCII, contains the '7' ASCII (37 h) and "8" ASCII (38 h).

The Numbers 0 to 9 and letters A through F ASCII, the following table:

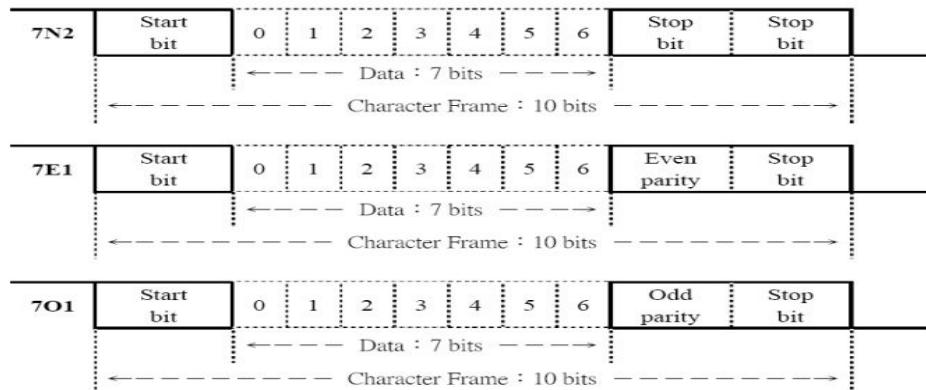
Character symbols	'0'	'1'	'2'	'3'	'4'	'5'	'6'	'7'
Corresponding to the ASCII	30H	31H	32H	33H	34H	35H	36H	37H
Character symbols	'8'	'9'	'A'	'B'	'C'	'D'	'E'	'F'
Corresponding to the ASCII	38H	39H	41H	42H	43H	44H	45H	46H

RTU mode:

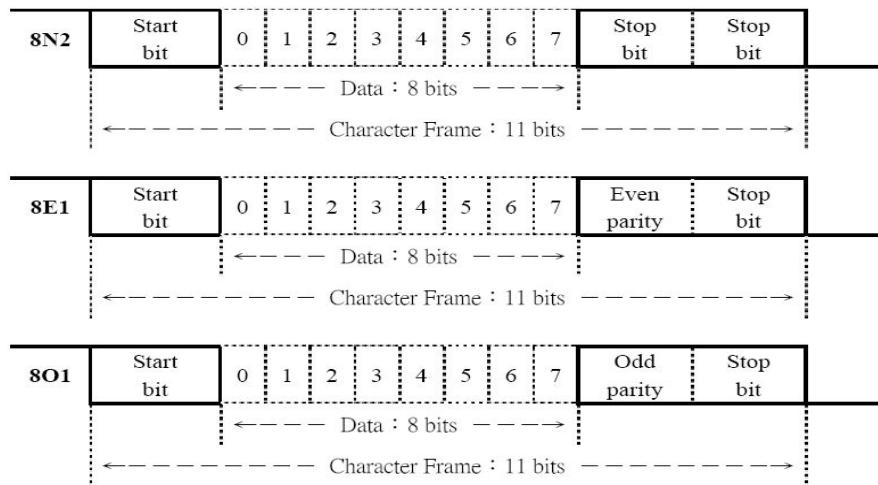
Each 4 - bit 8-bit data by two hexadecimal data, Namely the general Number of hexadecimal. For example, decimal in 1 120 - byte RTU data representation for 78 H.

7.1.3 The data structure

10 bit character mode (for 7 bit data)



11 bit character mode (for 8 bit data)



7.2 Communication protocol structure

ASCII mode

Name	meaning	instruction
Start	Communication began	The starting character ":" (ASCII: 3 ah)
Address	The communication address	'0'=30H Address, that is, drive site Number. For example: a drive site # 32, hexadecimal for 20 h, Address = '2', '0' or '2' = 32 h, '0' = 30 h
CMD	order	1 byte contains two ASCII. Commonly used commands: 3 h (read registers), 6 h ((reading a single register), 8 h (diagnostic function), 10 h (write multiple register)
DATA(n-1)	The data content	N = 2 N word bytes = 4 N ASCII (N <= 8)
.....		
DATA(0)		
LRC	Check code	1 byte contains two ASCII

End 1	The end of the code 1	CR0 dh, i.e., CR
End 0	The end of the code 0	LF0 ah, that is, LF

RTU mode

Name	meaning	instruction
Start	Communication began	The rest time to at least 3.5 bytes transmission time
Address	The communication address	Address =20H Address, that is, drive site Number. For example: a drive site # 32, hexadecimal for 20 h, Address = 20 h
CMD	command	1 byte. Commonly used commands: 3 h (read registers), 6 h ((reading a single register), 8 h (diagnostic function), 10 h (write multiple register)
DATA(n-1)	data content	Word N = 2 N bytes (N < = 9)
.....		
DATA(0)		
CRC	Check code	1 byte
End 1	The end	The rest time to at least 3.5 bytes transmission time

7.3 Commonly used command code

7.3.1 Reading a multiple register

03H: Reading a multiple register

Instructions: read the N word, N values for 1 ~ 8 scope

Example: from the site of 01 h drive read starting address 0013 h 2 words.

1. ASCII mode

PC -> drive

start	'.'	
Address	'0'	
	'1'	
cmd	'0'	
	'3'	
Data source	high bit	'0'
	'0'	
address	low bit	'1'
	'3'	
Read the register Number	'0'	
	'0'	
	'0'	
	'2'	
LRC	'E'	
	'7'	
END1(CR)	0DH	
END0(LF)	0AH	

Response -> PC (OK)

start	'.'	
Address	'0'	
	'1'	
cmd	'0'	
	'3'	
Data bytes	'0'	
	'4'	
Address	high bit	'0'
	'0'	
	low bit	'3'
	'2'	
Address	high bit	'0'
	'0'	
	low bit	'0'
	'A'	
LRC	'B'	
	'C'	
END1(CR)	0DH	
END0(LF)	0AH	

Response -> PC (Error)

start	'.'
Address	'0'
	'1'
cmd	'8'
	'3'
Abnormal code	'0'
	'2'
LRC	'7'
	'A'
END1(CR)	0DH
END0(LF)	0AH

2. RTU mode

PC -> drive

Address	01H	
CMD	03H	
Data source address	high bit	00H
	low bit	13H
Read the register Number	00H	
	02H	

Response -> PC (OK)

Address	01H	
CMD	03H	
Data bytes	04H	
The content of the 0013 h address	high bit	00H
	low bit	32H
The	high	00H

Response -> PC (Error)

Address	01H
CMD	83H
Abnormal code	02H
	C0H
high bit	F1H

CRC low bit	35H
CRC high bit	CEH

content of the 0014 h address	bit	
	low bit	0AH
CRC low bit		DBH
CRC high bit		FBH

7.3.2 Write a single register

06H: Write a single register

Description: write a word to the register.

For example: drive station Number of 01, write data initial address is 0013 h, write data, 100 (64 h).

1. ASCII MODE

PC -> drive

start	'.'
Address	'0'
	'1'
cmd	'0'
	'6'
Data source	high bit
	'0'
	'0'
address	low bit
	'1'
	'3'
The data content (word format)	'0'
	'0'
	'6'
	'4'
LRC	'8'
	'2'
END1(CR)	0DH
END0(LF)	0AH

Response -> PC (OK)

start	'.'
Address	'0'
	'1'
cmd	'0'
	'6'
Data source	high bit
	'0'
	'0'
address	low bit
	'1'
	'3'
The data content (word format)	'0'
	'0'
	'6'
	'4'
LRC	'8'
	'2'
END1(CR)	0DH
END0(LF)	0AH

Response -> PC (Error)

start	'.'
Address	'0'
	'1'
cmd	'8'
	'6'
Abnormal code	'0'
	'3'
LRC	'7'
	'6'
END1(CR)	0DH
END0(LF)	0AH

2. RTU MODE

PC -> drive

ddress		01H
CMD		06H
Data source address	high bit	00H
	low bit	13H
The data content (word format)		00H 64H
CRC low bit	79H	
CRC high bit	E4H	

Response -> PC (OK)

Address		01H
CMD		06H
Data source address	high bit	00H
	low bit	13H
The data content (word format)		F4H 48H
CRC low bit	00H 64H	
CRC high bit	79H	
CRC high bit	E4H	

Response -> PC (Error)

Address	01H
CMD	86H
Abnormal code	03H
CRC low bit	02H
CRC high bit	61H

7.3.3 diagnosis

08H: Diagnostic function

Note: use 0000 h subfunction code, check the signal transmission between the Master and Slaver. The data content can be any Number.

For example: the site of 01 h drive using diagnostic function

1. ASCII Mode

PC -> drive

start		:
Address	'0'	
	'1'	
cmd	'0'	
	'8'	
Subroutine	high bit	' 0 '
code		' 0 '

Response -> PC (OK)

start		:
Address	'0'	
	'1'	
cmd	'0'	
	'8'	
Subroutine	high bit	' 0 '
code		' 0 '

Response -> PC (Error)

start	:
Address	'0'
	'1'
cmd	'8'
	'8'
Abnormal code	'0'
	'3'

	low bit	' 0 '
		' 0 '
The data content (word format)	' 8 '	
	' 6 '	
	' 3 '	
	' 1 '	
LRC	' 4 '	
	' 0 '	
END1(CR)	0DH	
END0(LF)	0AH	

	low bit	' 0 '
The data content (word format)	' 8 '	
	' 6 '	
	' 3 '	
	' 1 '	
LRC	' 4 '	
	' 0 '	
END1(CR)	0DH	
END0(LF)	0AH	

LRC	' 7 '
	' 4 '
END1(CR)	0DH
END0(LF)	0AH

2. RTU mode

PC -> drive		
Address	01H	
CMD	08H	
Subroutine code	high bit	00H
	low bit	00H
The data content (word format)	high bit	86H
	low bit	31H
CRC low bit	43H	
CRC high bit	BFH	

Response -> PC

(OK)

Address	01H
CMD	08H
Subroutine code	high bit
	low bit
The data content (word format)	high bit
	low bit
CRC low bit	43H
CRC high bit	BFH

Response -> PC

(Error)

Address	01H
CMD	88H
Abnormal code	03H
CRC low bit	06H
CRC high bit	01H

7.3.4 Write multiple register

10H: Write multiple register

Note: write the N word to register in a row, the N maximum 8 h (08).

For example: 100 (0064 h), 300 (012 ch) writes JuHao for 01 servo drives the starting address of 0013 h two consecutive registers.

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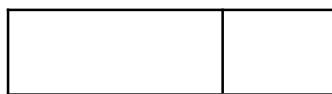
1. ASCII MODE

PC -> drive			
start		'.'	
Address		'0'	
		'1'	
cmd		'1'	
		'0'	
Data source address	high bit	'0'	
		'0'	
	low bit	'1'	
		'3'	
Write the register Number		'0'	
		'0'	
		'0'	
		'2'	
Data bytes		'0'	
		'4'	
Write data to the 0013 h	high bit	'0'	
		'0'	
	low	'6'	

Response - > PC (OK)			
start		:	'.'
Address		'0'	
		'1'	
cmd		'1'	
		'0'	
Data source address	high bit	'0'	
		'0'	
	low bit	'1'	
		'3'	
Write the register Number	high bit	'0'	
		'0'	
	low bit	'0'	
		'2'	
LRC		'4'	
		'1'	
END1(CR)		0DH	
END0(LF)		0AH	

Response -> PC (Error)	
start	‘:’
Address	‘0’
	‘1’
cmd	‘9’
	‘0’
Abnormal code	‘0’
	‘3’
LRC	‘6’
	‘C’
END1(CR)	0DH
END0(LF)	0AH

	bit	' 4 '
Write data to the 0014 h	high bit	' 0 '
	low bit	' 1 '
		' 2 '
		' C '
LRC		'4'
		'5'
END1(CR)		0DH
END0(LF)		0AH



2. RTU Mode

PC - > drive

Address	01H	
CMD	10H	
Data source address	high bit	00H
	low bit	13H
Write the register Number	high bit	00H
	低位 low bit	02H
Data bytes		04H
Write data to the 0013 h	high bit	00H
	low bit	64H
Write data to	high bit	01H

Response - > PC (OK)

Address	01H	
CMD	10H	
Data source address	high bit	00H
	low bit	13H
Write the register Number	high bit	00H
	low bit	02H
CRC low bit		B0H
CRC high bit		0DH

Response - > PC (Error)

Address	01H
CMD	90H
Abnormal code	03H
CRC low bit	0CH
CRC high bit	01H

the 0014 h	low bit	2CH
CRC low bit		F3H

A signed integer.

Note 2: write a single register, PC must be about 5.5 ms, waiting for the driver to complete the internal data storage of burning; By the same token, the register write N ($N \leq 8$), the upper machine needs $5.5 \text{ ms} * N$ waiting time, to send the write command.

Note 3: read the Dn - 13 parameters, the actual voltage value = value read / 100.

7.3.5 Check code to calculate

1. LRC England check

ASCII mode using LRC England (Longitudinal Redundancy Check) Check code. LRC England calibration is to calculate the Address, CMD, initial data Address and the sum total of the data content will be combined results in 256, modulo (if the sum of the results for 150 h, then only take 50 h), to calculate its complement, the final results for LRC England check code.

Example: 01 H servo drive from site 0013 address read 2 word (word)

start		:
Address		'0'
		'1'
cmd		'0'
		'3'
Data source address	high bit	'0'
		'0'
	low bit	'1'
		'3'
Read the register Number		'0'
		'0'
		'0'
		'2'
LRC		'E'
		'7'
END1(CR)		0DH
END0(LF)		0AH

From the Address data add to the last data:

01 H + 3 H + 00 00 H + 13 H + H + 02 H = 19 H, for 19 H complement E7H, so LRC England as the 'E', '7'

2. CRC check

RTU mode adopts CRC (Cyclical Redundancy Check) Check code. Cyclic redundancy check (CRC) domain into two bytes, containing a binary 16-bit value. Attached to the message behind the CRC value calculated by the transmitting device. When receiving device on the receiving message to recalculate the CRC value, and the calculated results compared to actually receives the CRC value. If the two values are not equal, is wrong.

CRC calculation, to a 16-bit registers with full 1. Then put the message in the continuous section 8 of the seats on the subsequent calculations. Only the characters of the eight data bits participate in the operation of generating CRC, start bit, stop bits and parity bit CRC calculation will not be involved.

To generate CRC process as follows:

1. The a 16-bit registers into hexadecimal FFFF. (1) all will be referred to as the CRC register.
2. The first 8 bytes of a message with a 16-bit CRC register low byte exclusive or, result in CRC register.
3. The CRC register moves to the right one to the LSB (direction), the MSB filling zero. Extraction and detection of LSB.
4. (if the LSB of 0) : repeat step 3 (another shift).
(if the LSB to 1) : the CRC register exclusive or polynomial value 0xa001 (1010, 0000, 0000, 0001).
5. Repeat steps 3 and 4 until complete displacement of 8 times. As after this action, will complete the full operation of eight bytes.
6. For the next byte of message repeat steps 2 to 5, this operation until all message being processed.
7. CRC register the final content for CRC value.
8. When the CRC value is placed on a message, high and low byte must exchange. Byte is sent first, and then the high byte

For example: from the site of 01 H drive reads two words (word), reading the starting address of 0200 H address. The last of the data from the Address to calculate the CRC register at the end of the content is 0704 H, is the instruction format as shown below, note that the front of the 04 H in H.

Address		01H
CMD		03H
Data source address	high bit	02H
	low high	00H
Data length (in terms of word)		00H
		02H
CRC low bit		04H
CRC high bit		07H

CRC generation paradigm:

he following CRC value by C language. This function requires two parameters:

Unsigned char * data; // data source address, used to calculate the CRC value

Unsigned char length; // data length

This function returns the unsigned integer type of CRC value.

```
unsigned int crc_chk(unsigned char * data,unsigned char length)
```

```
{
```

```

int i,j;
unsigned int crc_reg=0xFFFF;
While(length- -)
{
    Crc_ reg ^=*data++;
    for(j=0;j<8;j++)
    {
        If(crc_ reg & 0x01)
        {
            crc_reg=( crc_ reg >>1)^0xA001;
        }else
        {
            crc_ reg=crc_ reg >>1;
        }
    }
    return crc_ reg;
}

```

7.3.6 Abnormal code

In the process of communication, may create a communication error, common error event in the following table:

Communication error event	Servo driver approach
Read/write parameters, data address is not correct;	The request for processing, and abnormal return an error code
Write parameters, data Number more than the maximum or not within the scope of this parameter;	The request for processing, and abnormal return an error code
Data transmission errors or check code (LRC England, CRC, parity check) error	Data is discarded, not returns the response, PC should be request as state handling overtime

Drive send error exception code, will command function code plus 80 h after send the ModBus master station system together.

Abnormal code in the following table:

01 H	The function of the servo driver does not recognize the request code
02 H	Data address illegal request
03 H	Request the data given in the servo driver does not allow (read and write data Number more than drive to allow maximum or write data value is beyond the scope of parameter values)
04 H	Servo drives are beginning to execute the request, but can't complete the request.

7.4 The servo parameters, the state information communication address

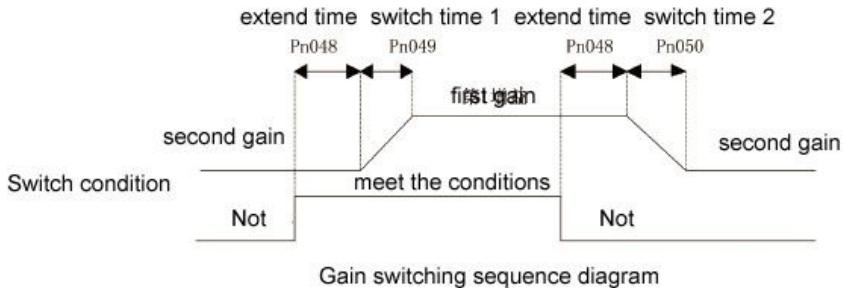
Data address		meaning	instructions	operation
hexadecimal	The decimal system			
0000H~00EFH	0 ~ 239	Parameter setting area	Corresponding Pn000 ~ Pn239	Can read but write
0164H~016DH	356 ~ 365	Alarm recording area	In Fn000 can view, corresponding Sn - 0 to Sn - 9	read-only
0170H~0185H	368 ~ 389	Data monitoring area	Corresponding Dn000~Dn021	read-only

The appendix

Appendix A gain switch

The first gain		The second gain	
parameter	Name	parameter	Name
Pn153	The speed regulator proportional gain 1	Pn155	The speed regulator proportional gain 2
Pn154	Speed regulator integral time constant of 1	Pn156	Speed regulator integral time constant of 2
Pn192	Q shaft torque regulator proportional gain is 1	Pn194	Q shaft torque regulator proportional gain is 2
Pn193	Q shaft torque regulator integral time constant of 1	Pn195	Q shaft torque regulator integral time constant of 2
Pn196	Torque Q axis filter time constant of 1	Pn197	Torque Q axis filter time constant of 2
Pn115	The position controller gain 1	Pn116	The position controller gain 2

Note: gain switch, must be in the right control mode, the setting parameters Pn046 conditions are right, to meet gain switching conditions, to switch.



Appendix B control mode switch

Position/speed control mode switch

Using the control switch (cmode), can be controlled by input port SigIn contact for position control and speed control mode switch.

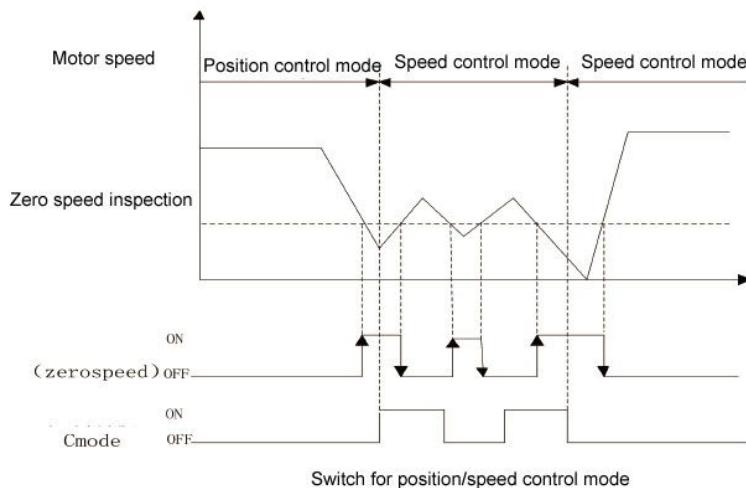
Cmode relationship with control mode is shown below.

Cmode	Control mode
OFF	Position control mode
ON	Speed control mode

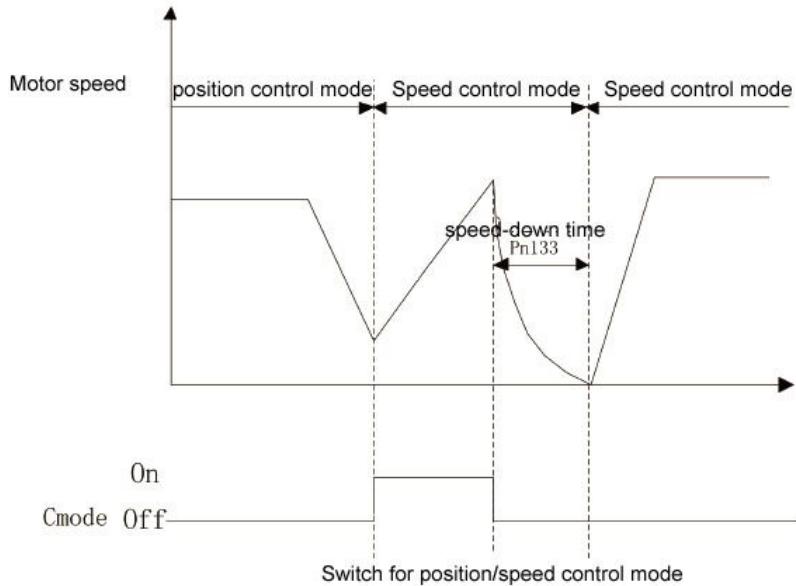
Can be in the state of zero speed control mode switch. But to be on the safe side, please switch with the servo motor stopped. From the position control mode switch to the speed control mode, the trapped pulse will be cleared. Before the machine can make, please make sure to enter the control mode (state) of cmode pin. Motor can make, there are two main ways to switch, sequence diagram as shown below:

▲Pn132=0:

Only the zero speed condition, switching signal changes, the mode switch is valid; If not zero speed state, the switching signal is changed, then enter into the state of zero speed signal, the mode switch does not occur.



▲Pn132=1:



B.2 Position/torque control mode switch

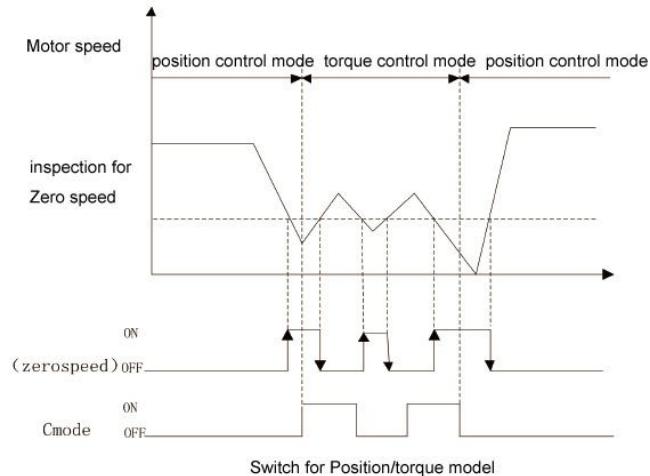
Using the control switch (cmode), can be controlled by input port SigIn contact position control mode and the torque control mode switching. Cmode relationship with control mode is shown below.

Cmode	Control mode
OFF	Position control mode
ON	Torque control mode

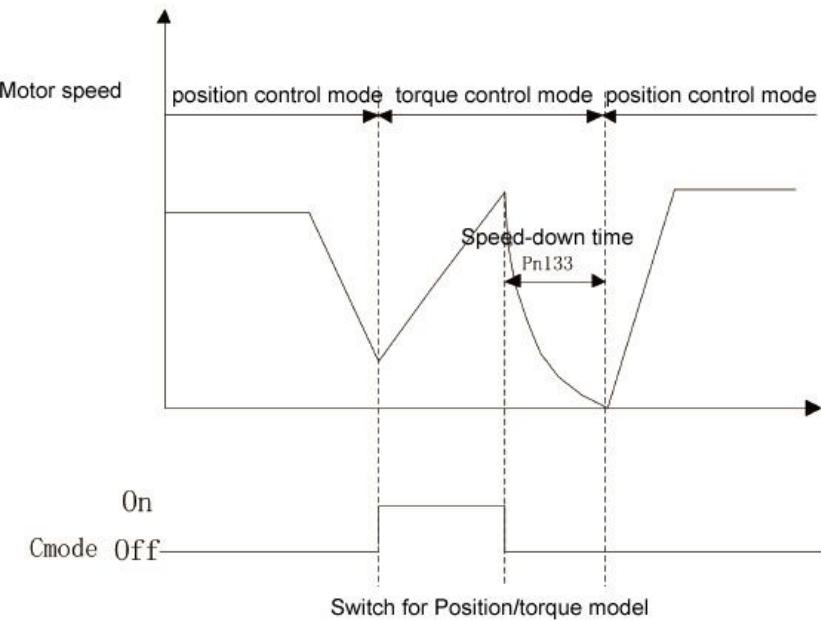
Can be in the state of zero speed control mode switch. But to be on the safe side, please switch with the servo motor stopped. From the position control mode switch to the torque control mode, the trapped pulse will be cleared. Motor can make, there are two main ways to switch, sequence diagram as shown below:

▲Pn132=0:

Only the zero speed condition, switching signal changes, the mode switch is valid; If not zero speed state, the switching signal is changed, then enter into the state of zero speed signal, the mode switch does not occur.



▲Pn132=1:



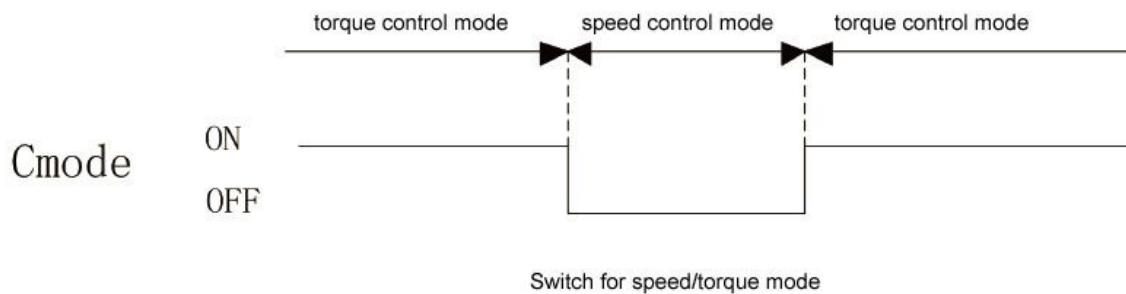
B.3 Speed/torque control mode switch

Using the control switch (cmode), can be controlled by input port SigIn contact for speed control mode and the torque control mode switching.

Cmode relationship with control mode is shown below.

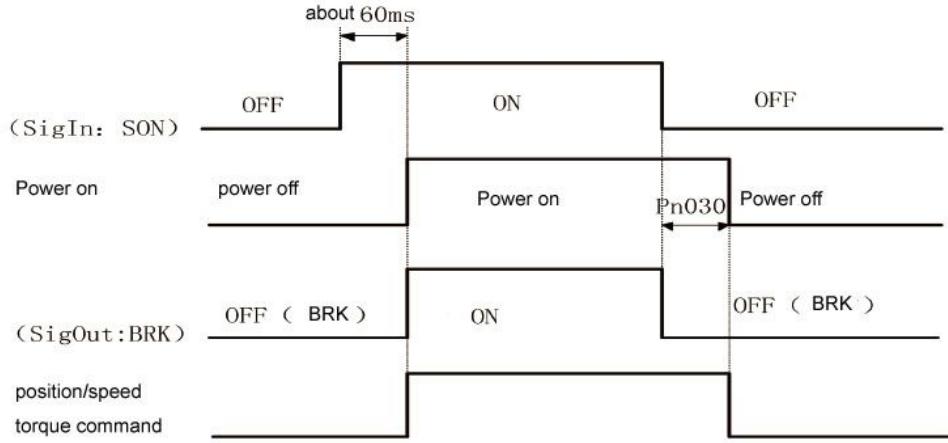
Cmode	Control mode
OFF	Position control mode
ON	Torque control mode

Whenever can control mode switch, switching sequence diagram as shown below:



Appendix C servo driver work sequence

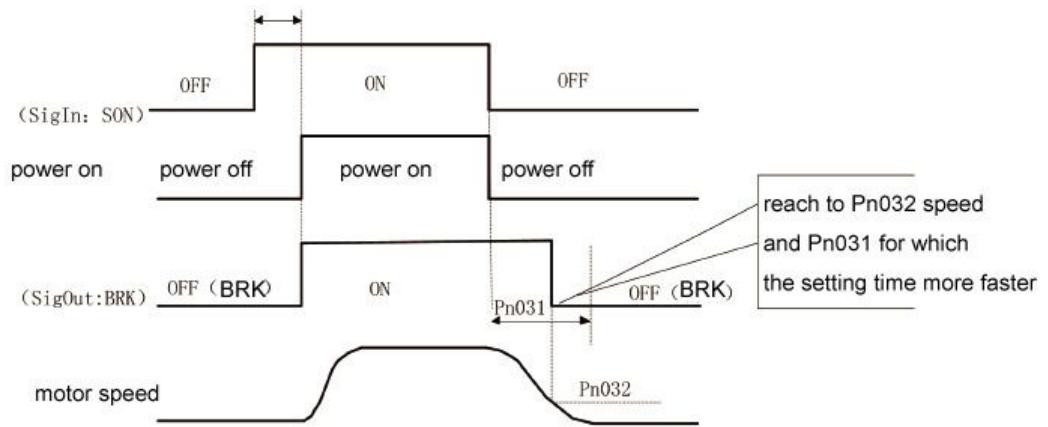
Motor resting ON/OFF action sequence



Note 1: when using electromagnetic brake function, servo broken way can make Pn004 must be set to 2.

Note 2: when Pn029 motor speed is lower than the argument, the electromagnetic brake action sequence.

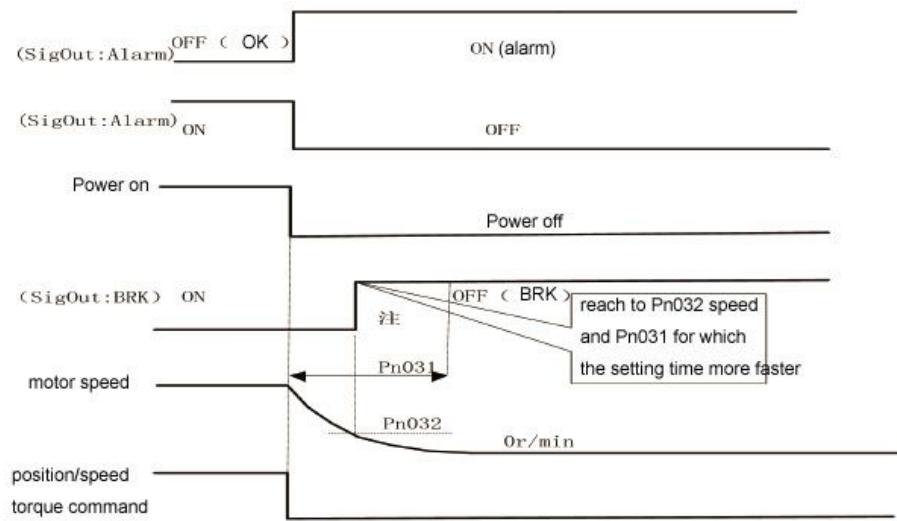
C.2 In the operation of the motor ON/OFF action sequence



Note 1: when using electromagnetic brake function, servo broken way can make Pn004 must be set to 2

Note 2: when the motor speed is not lower than Pn029 setting parameters, the electromagnetic brake action sequence.

C.3 When the servo ON alarm sequence



Note 1: when using electromagnetic brake function, servo broken way can make Pn005 must be set to 2

Appendix D electromagnetic brake

Electromagnetic brake (to keep the brakes, brake losing electricity, are connected to the motor is used to lock the vertical or inclined workbench, prevent the servo power after losing the workbench. Implement this function, you must choose and buy motor with brake. The brake can be used to keep the workbench, must not be used to slow down and stop the machine movement.

n004 parameter must be set using the electromagnetic brake, to 2, and specify the SigOut port function. Pn029 drive according to the speed of the motor running, according to the parameters setting, choose corresponding braking time sequence, perform the function of electromagnetic brake. Please refer to the appendix C for specific timing.

Appendix E regenerative braking resistor

When servo motor running in generator mode, electricity will flow by motor drives, called renewable electricity. The following usage, can make the servo motor running in generator (renewable) mode:

- (1) Servo motor, the deceleration is running by slowing down to stop.
- (2) When applied to the vertical load.
- (3) Driven by load operation of the servo motor.

The renewable electricity will be absorbed by the drive of the primary loop filter capacitor, but too much renewable electricity, filter capacitance cannot afford, regenerative resistor must be used to burn off excess renewable electricity. When there is a renewable energy is too large, the internal brake resistance cannot be fully absorbed, resulting in AL - 03 (overvoltage), AL - 08 (temperature) or AL - 16 (such as brake average power overload) call the police. According to the practical application, increase deceleration time, if still alarm, requires external braking resistance, enhance the braking effect. External braking resistance tolerance range of 40 ~ 200 ohms, 1000-50 w, the smaller the value, the braking current, the greater the power, the greater the braking resistance is required for braking energy is larger, but the value is too small may cause damage to the drive, resistance test method is from big to small, until the alarm is no longer present drives, running at the same time, the brake resistance temperature is not too high. When external braking resistor, down the internal regenerative

braking resistor. Because regenerative resistor in the consumption of renewable power, can produce high temperature above 100 ° C, please be careful, the connection of regenerative resistor wire please use of heat-resistant non-flammable cables, and confirm the regenerative resistor without touching anything.

Note: if the alarm when using regenerative resistor, please cut off power supply, cooling and a half hours. Due to the regenerative transistor failure, abnormal regeneration resistance heating, may cause a fire. Please be sure to choose according to applications, matching the braking resistor.

Appendix F origin point

F. 1 origin point operation steps

Looking for a reference point

After start origin regression function, looking for reference point at the origin and return to the first rate, can use SigIn input terminals REF, CCWL or.cwl as a reference point, can also be Z pulse as a reference point, can choose forward or reverse direction finding.

2: Find the origin

When find reference point, and then to find the origin at the second speed, can choose continue to forward or backward turn-back find Z pulse, may also directly to the reference point for the origin.

Origin point execution process, to avoid rapid changes of mechanical impact speed, can be set parameters for deceleration Pn040, Pn041. Find the origin and offset pulse as actual origin, the offset is: Pn036*10000+Pn037.

The origin return reference point mode (Pn034) and the origin (Pn035) has the following combination:

Pn034 Pn035	0°	1°	2°	3°	4°	5°
0°	✓ (A) °	✓ (B) °	✓ (A) °	✓ (B) °	X°	X°
1°	✓ (C) °	✓ (D) °	X°	X°	X°	X°
2°	✓ (E) °	✓ (F) °	X°	X°	✓ (G) °	✓ (H) °

✓ mean will work in correct for this combine

X mean will not work for this combine

F.2 The origin return to trigger sequence

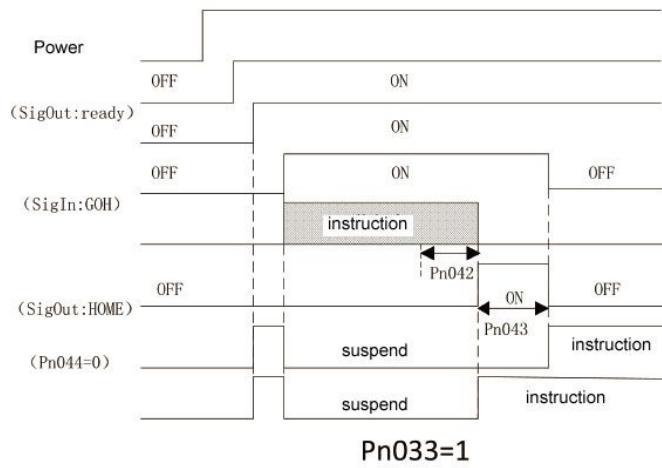
Pn033	The origin is triggered	0: Close the origin regression function 1: Triggered by the GOH SigIn input level 2: GOH edge triggered by SigIn input 3: Electricity automatically perform again
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Level trigger (Pn033 = 1)

Servo enabled, the input terminals GOH triggered the origin return to execute, GOH edge began to return to operation, the suspension of normal instruction execution, the end of the edge back to operation. GOH has kept ON, after the return to perform, position deviation reset (position control), the output terminal HOME ON. Until GOH is OFF, is HOME to OFF.

When Pn044 = 0, origin wait for after the completion of the HOME after the signal into a OFF again executes instructions, waiting for the motor during stay at the origin, not accept instructions; When Pn044 = 1, the origin return immediately after the completion of the instructions.

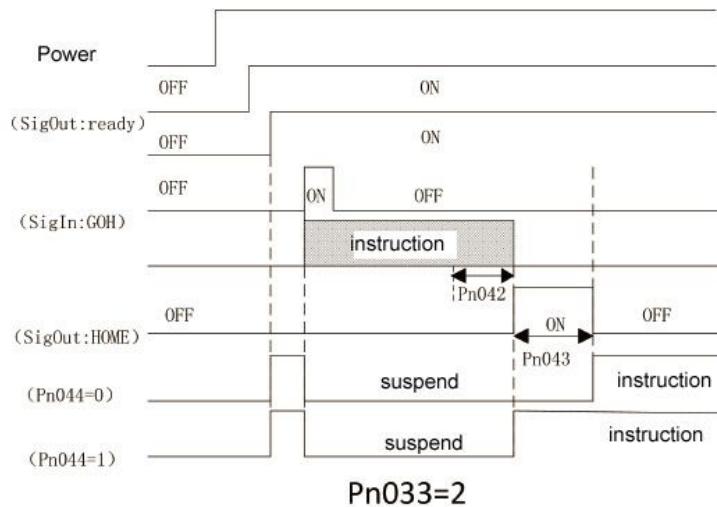
At the origin in the execution of regression, if cancel the servo can make SON, produce any alarm, GOH into OFF ahead of schedule, the origin of regression function suspension and output terminals HOME not action. In addition, if effective, no alarm, can make the son return in execution and there is no complete, even if the edge triggered (Pn033 = 2) repeat signals effectively, the drive will be completed the current return after operation, to detect edge trigger signal.



Pn033=1

Edge triggered (Pn033 = 2)

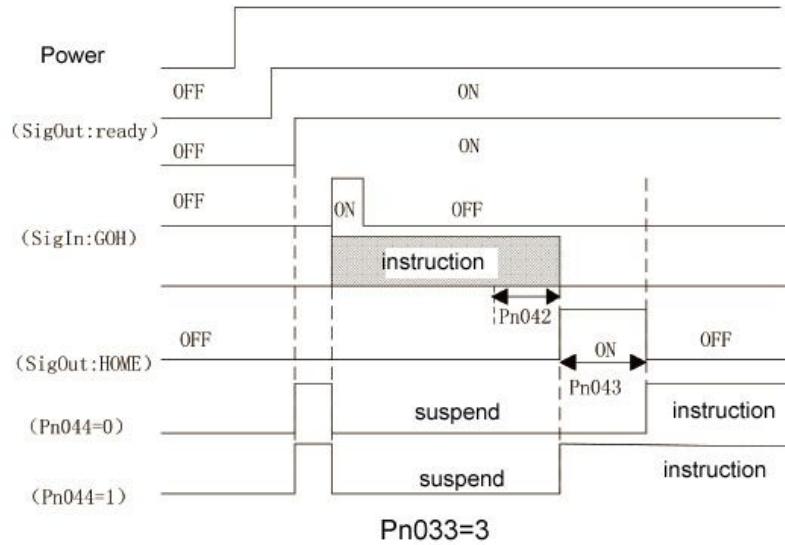
Servo enabled, the input terminals GOH rise triggered the origin return to perform, and suspension of normal instruction execution



Pn033=2

Electricity automatically perform (Pn033 = 3)

This function only in electric servo make effective for the first time after the execution time, later don't need to repeat the origin regression. Every time it with electricity, drive automatically perform an origin point operations. Use this feature can save one input terminal GOH.



F.3 The origin model time-series regression combination

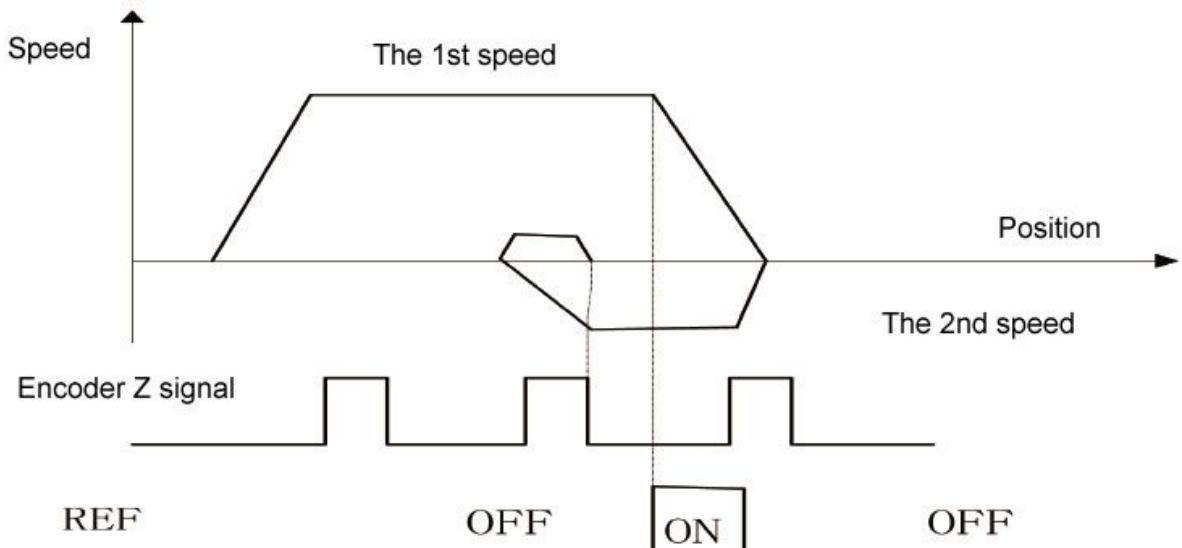
Pn034	The origin return reference point model	0: Forward looking for REF (rising along the trigger) as a reference point 1: Inversion for REF (rising along the trigger) as a reference point 2: Forward looking for CCWL falling edge (trigger) as a reference point 3: Inversion to find.cwl falling edge (trigger) for reference 4: Forward looking for Z pulse as a reference point 5: Pulse inversion for Z as a reference point	0~5	0
Pn035	The origin back to the origin model	0: Backward looking for Z pulse as the origin 1: Forward looking for Z pulse as the origin 2: Directly with reference point rise along the origin	0~2	0

Note 1: by combining Pn034 and Pn035 parameters, there are eight kinds of available ways of origin.

Note 2: when operating at the origin regression will close/reverse driving ban function, until the exit to return to operation.

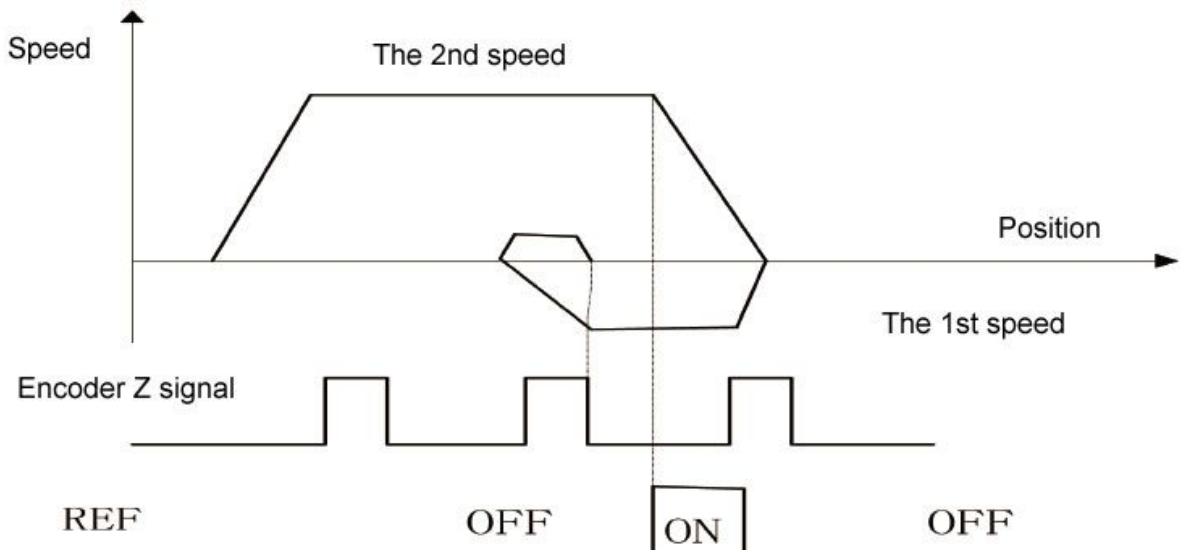
(A)Pn034=0 or 2,Pn035=0

parameter	set	instruction
Pn034	0 or 2	Origin starts, to return to the first speed forward looking for REF (rising along the trigger) or CCWL falling edge (trigger) as a reference point
Pn035	0	Arriving at reference points, the backward looking for Z pulse to return to the second speed as the origin



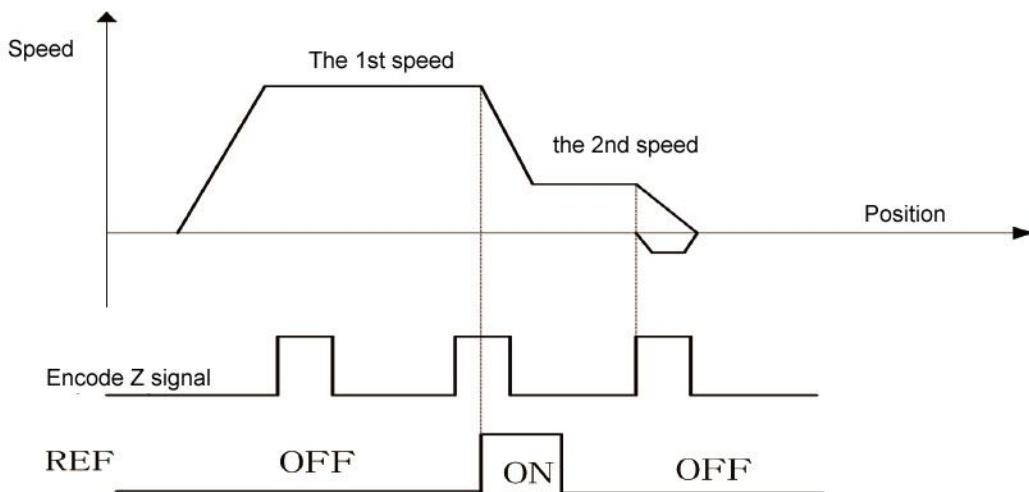
(B) Pn034=1or 3, Pn035=0

parameter	set	instruction
Pn034	1or 3	Origin starts, to return to the first speed inversion for REF (rising along the trigger) or .cwl falling edge (trigger) as a reference point
Pn035	0	Arriving at reference points, the backward looking for Z pulse to return to the second speed as the origin



(C)Pn034=0,Pn035=1

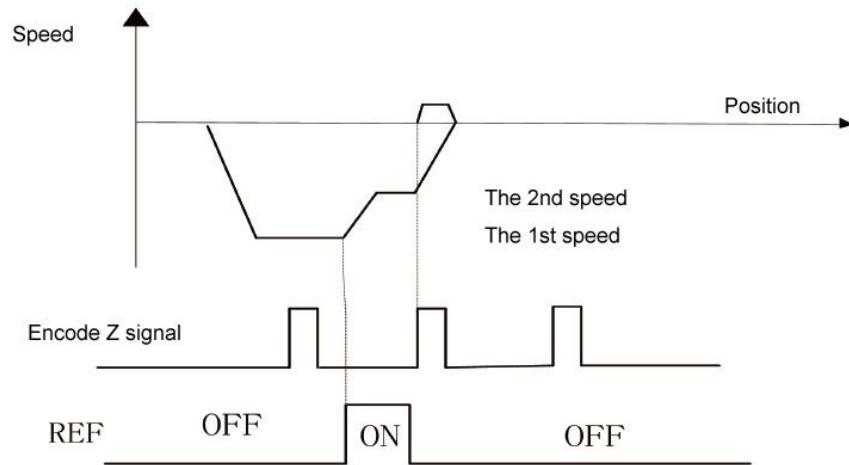
parameter	set	instruction
Pn034	0	Origin starts, to return to the first speed forward looking for REF (rising along the trigger) as a reference point
Pn035	1	Arrived at the reference point, to return to the second speed forward looking for Z pulse as the origin



(D)Pn034=1,Pn035=1

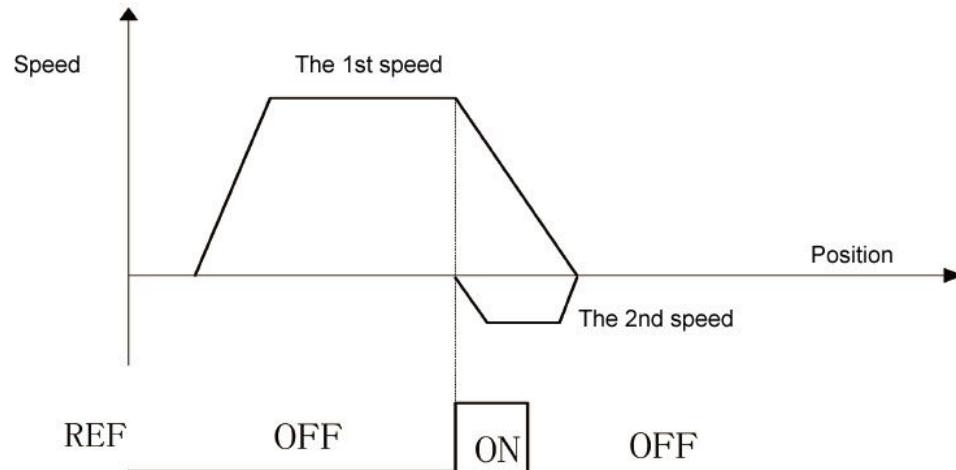
parameter	set	instruction
Pn034	1	Origin starts, to return to the first speed inversion to find the REF (rising along the trigger) as a reference point

Pn035	1	Arrived at the reference point, to return to the second speed forward looking for Z pulse as the origin
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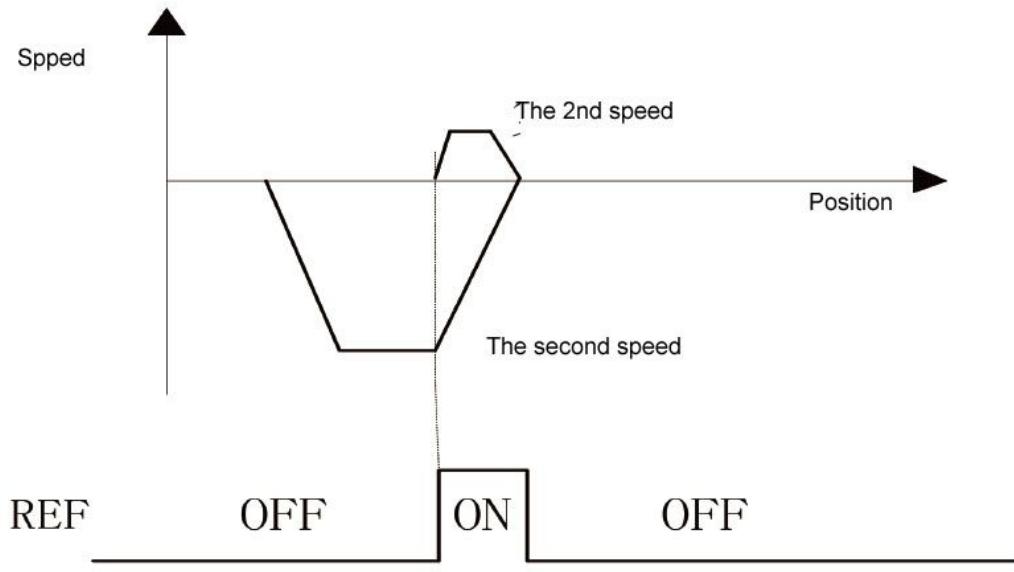
(E)Pn034=0,Pn035=2

parameter	set	instruction
Pn034	0	Origin starts, to return to the first speed forward looking for REF (rising along the trigger) as a reference point
Pn035	2	Arriving at reference points, the direct reference point as the origin



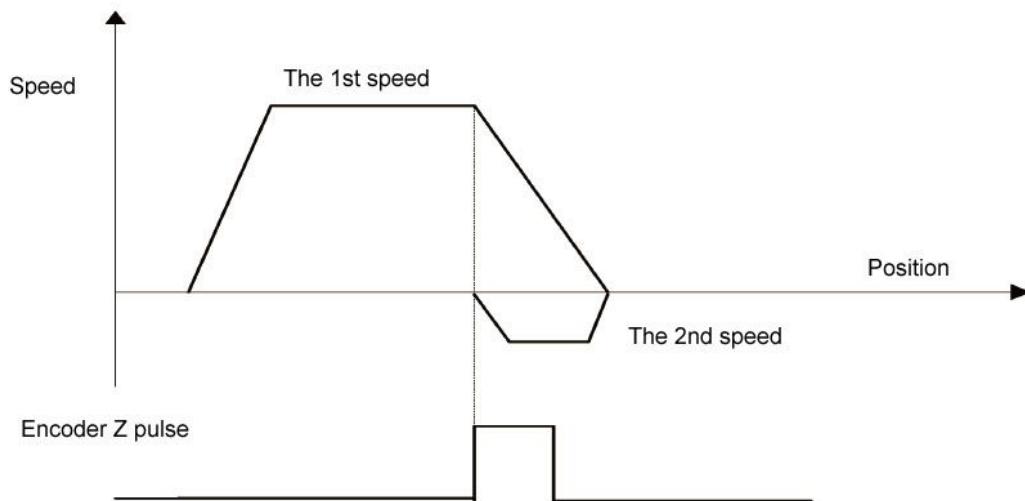
(F)Pn034=1,Pn035=2

parameter	set	instruction
Pn034	1	Origin starts, to return to the first speed inversion for REF (rising along the trigger) as a reference point
Pn035	2	Arriving at reference points, the direct reference point as the origin



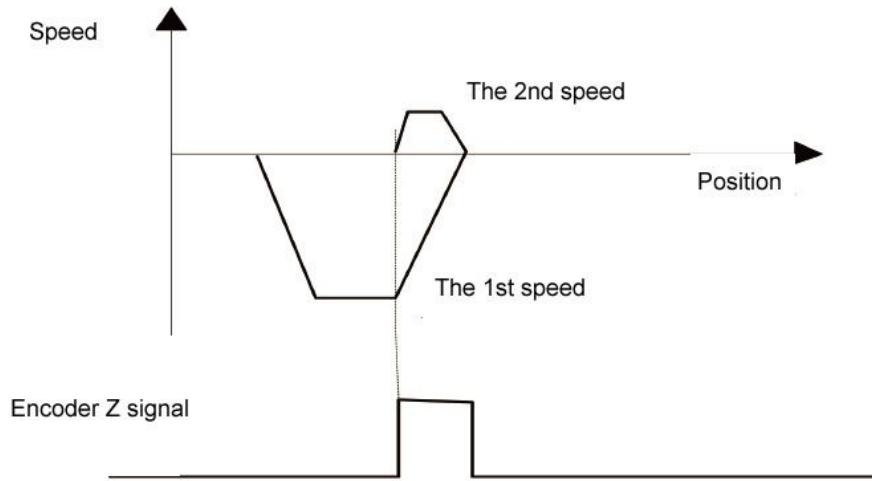
(G)Pn034=4,Pn035=2

parameter	set	instruction
Pn034	4	Origin starts, to return to the first speed forward looking for Z pulse as a reference point
Pn035	2	Arriving at reference points, the direct reference point as the origin



(H)Pn034=5,Pn035=2

parameter	set	instruction
Pn034	5	Origin starts, to return to the first speed pulse inversion for Z as a reference point
Pn035	2	Arriving at reference points, the direct reference point as the origin



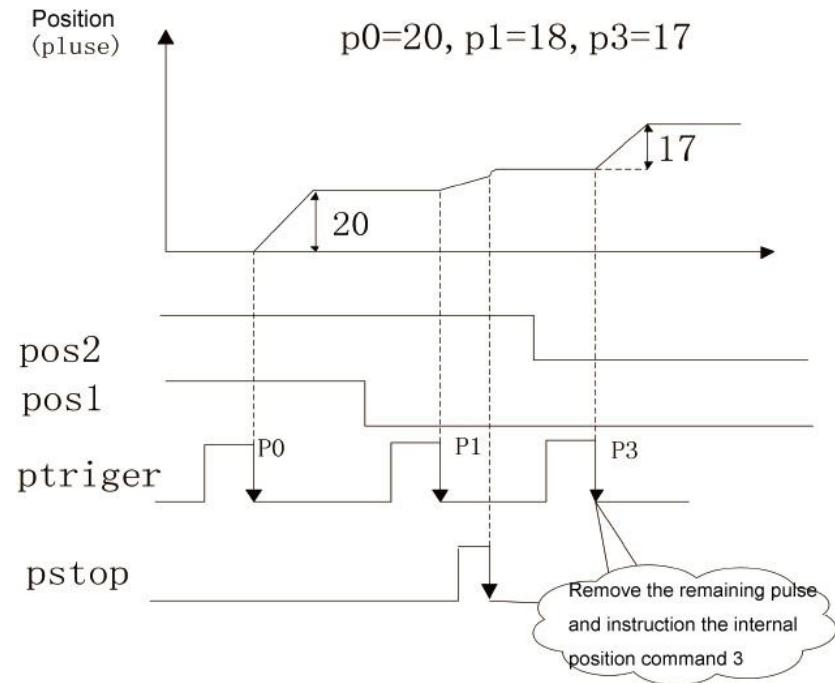
The appendix G internal position control

Internal position control, need to set Pn002 = 2, Pn117 = 1, and in Pn118 ~ Pn131 set up corresponding operation parameters. SigIn port pos1, pos2 choose internal position command N:

Pos2	Pos1	internal location instructions N
1	1	internal location instructions 0
1	0	internal location instructions 1
0	1	internal location instructions 2
0	0	internal location instructions 3

When using internal position control, make sure the input port pos1, pos2 state, Namely choose corresponding internal position command, and then trigger ptrigger input signal, each ptrigger (OFF -> ON) falling edge, the driver will read instruction N internal position, accumulate to the rest of the order the Number of pulses, continue to perform the corresponding operation.

If set Pn118 = 0, want to suspend the motor running, in the process of position when the trigger input port pstop signal, motor speed to stop, and then drive automatically remove residual position instruction, when the input port ptrigger fire again, the drive will be based on the current pos1, pos2 state, execute the position of the corresponding instructions, please refer to the following sequence diagram:



If set Pn118 = 1, want to pause in the process of the position the motor running, when the trigger input port pstop signal, motor speed to stop, when the input port ptrigger fire again, the location of the electricity opportunities continue to walk the remaining instructions, the input port pstop trigger issued before the target location, please refer to the following sequence diagram:

