

"LAZEEZ" Cold Flow 1

Cold Flow Test Operations Procedures

Cold Flow Test Operations Procedures

Contents

This document contains the following procedures:

- The Pressurant Regulation Test procedure comprises steps for determining the proper setting of the flow control valves.
- The *Fuel Flow Test* procedure comprises steps for conducting a flow test of the fuel components of the liquid engine.
- The Oxidizer Flow Test procedure comprises steps for conducting a flow test of the oxidizer components of the liquid engine.
- The *Cold Flow Test* procedure comprises steps for conducting a cold flow test of the liquid engine, code name LAZEEZ, using manual actuation of valves.

Personnel Required

The test operations team consists of nine personnel:

- ☐ The Secondary Fill Operator [SECONDARY] is the backup for PRIMARY, and communicates with OPS. If PRIMARY becomes incapacitated, SECONDARY is responsible for removing them from danger.
- 4 The DAQ Technician [DAQ] monitors and operates the test data acquisition system.
- 6 Perimeter Guard 1 [P1], Perimeter Guard 2 [P2], and Perimeter Guard 3 [P3] ensure that no unauthorized personnel enter the testing area during test operations.

Background Information

All personnel should familiarize themselves with the following information prior to test start:

- All valves have two names: an alphanumeric code used in the plumbing master system, and a descriptive name used in control system code and documentation. For this test, the correspondence is as follows:
 - BA-1 is the Supply Valve
 - BA-2 is the Supply Vent Valve
 - BA-3 is the Fuel Pressurant Valve
 - BA-4 is the Pressurant Vent Valve
 - BA-5 is the Oxidizer Pressurant Valve
 - BA-6 is the Oxidizer Vent Valve
 - IJ-1 is the Injector Valve
 - SC denotes a supply cylinder
 - R denotes a flow control valve

	Sign-Off		
	To be completed by all test personnel after reading and	familiarization with procedures	
1	□ Operations Director [OPS]		
2	☐ Primary Fill Operator [PRIMARY]		
3	☐ Secondary Fill Operator [SECONDARY]		
4	□ DAQ Technician [DAQ]		
5	☐ Perimeter Guard 1 [P1]		
6	☐ Perimeter Guard 2 [P2]		
7	☐ Perimeter Guard 3 [P3]		
8	☐ Control System Operator [CONTROL]		

Prior to Start

1	\square Ensure that the following procedures are complete:
2	☐ Oxidizer Tank Assembly procedure
3	☐ Plumbing Setup procedure
4	☐ Oxidizer Tank Stand Setup procedure
5	\square Test Stand Setup procedure
6	☐ Data Acquisition Setup procedure
7	□ RLCS Setup Procedure
8	\square Ensure that all technicians as defined above are available and have completed the sign-off.
9	\square Ensure that all spectators and test personnel are wearing safety glasses.
LO	☐ Ensure that PRIMARY and SECONDARY are wearing face shields and have no exposed skin.
11	☐ Ensure that PRIMARY is wearing thermal gloves.
12	☐ Ensure that the fuel tank TK-2 has been filled with water.

Pressurant Regulation Test Procedure

1	□ OPS : Wrote down starting pressure:
2	□ PRIMARY: Confirm that the following valves are initially closed:
3	□ BA-1
4	□ BA-2
5	□ BA-6
6	□ BA-5
7	□ BA-3
8	□ BA-4 □ IJ-1
10	□ DAQ: Confirm that all pressure transducers are reading atmospheric pressure.
11	□ DAQ: Confirm that all load cells are reading the determined zero point.
12	□ PAUSE POINT
13	□ P1, P2, and P3: Close the perimeter and do not allow any further personnel to enter the testing area.
14	□ SECONDARY: Confirm that no personnel are present in the testing area other than PRIMARY and SECONDARY.
15	□ PRIMARY: Connect SC-2 using the quick connect fitting.
16	□ PRIMARY: Connect SC-3 using the quick connect fitting.
17	□ PRIMARY: Connect SC-4 using the quick connect fitting.
18	\square PRIMARY : Slowly open SC-2 through $\frac{3}{4}$ of a turn.
19	☐ If leaks are observed:
20	□ PRIMARY: Close Sc-2.
21	☐ PRIMARY: Slowly open BA-4.
22	\square OPS : Abort test procedures and revisit the plumbing setup.
23	\square PRIMARY : Slowly open SC-3 through $\frac{3}{4}$ of a turn.
24	☐ If leaks are observed:
25	□ PRIMARY: Close Sc-3.
26	□ PRIMARY: Close SC-2.
27	□ PRIMARY: Slowly open BA-4.
28	□ OPS : Abort test procedures and revisit the plumbing setup.
29	\square PRIMARY : Slowly open SC-4 through $\frac{3}{4}$ of a turn.
30	☐ If leaks are observed:
31	□ PRIMARY: Close Sc-4.
32	□ PRIMARY: Close SC-3.
33	□ PRIMARY: Close SC-2.
34	□ PRIMARY: Slowly open BA-4.
35	OPS: Abort test procedures and revisit the plumbing setup.

36	□ PRIMARY: Communicate the pressure reading of PI-2.
37	□ DAQ: Communicate the pressure reading of PT-4.
38	\square OPS : Confirm that the pressure readings agree.
39	\square If the readings do not agree:
40	□ PRIMARY: Close Sc-2.
41	□ PRIMARY: Close SC-3.
42	□ PRIMARY: Close SC-4.
43	☐ PRIMARY: Slowly open BA-4.
44	□ OPS : Abort test procedures and revisit the plumbing setup.
45	\Box PRIMARY : Ensure that R-1 is at the minimum pressure by rotating the valve in the counter-clockwise direction.
46	□ PRIMARY: Open BA-5.
47	□ DAQ: Continuously communicate pressure readings from PT-3.
48	□ PRIMARY: Slowly turn R-1 clockwise to increase the pressure. Stop when PI-2 reads psi.
49	\Box PRIMARY : Mark the location of the knob relative to the body and communicate the number of full rotations.
50	□ OPS: Record the number of full rotations:
51	□ PRIMARY: Close Sc-2.
52	□ PRIMARY: Close SC-3.
53	□ PRIMARY: Close SC-4.
54	□ PRIMARY: Slowly open BA-4.
55	\square DAQ: Confirm that all pressure transducers are reading atmospheric pressure.
56	☐ PRIMARY: Disconnect SC-2 using the quick connect fitting.
57	☐ PRIMARY: Disconnect SC-3 using the quick connect fitting.
58	☐ PRIMARY: Disconnect SC-4 using the quick connect fitting.
59	□ P1, P2, and P3: Open the perimeter.
60	\square OPS : Proceed with tear-down and disassembly.

Fuel Flow Test Procedure

1	□ PRIMARY: Confirm that the following valves are initially closed:
2	□ BA-1
3	□ BA-2
4	□ BA-6
5	□ BA-5
6	□ BA-3
7	□ BA-4
8	□ IJ-1
9	□ DAQ: Confirm that all pressure transducers are reading atmospheric pressure.
10	□ DAQ: Confirm that all load cells are reading the determined zero point.
11	□ PAUSE POINT
12	□ P1, P2, and P3: Close the perimeter and do not allow any further personnel to enter the testing area.
13	□ SECONDARY: Confirm that no personnel are present in the testing area other than PRIMARY and SECONDARY.
14	□ PRIMARY: Connect SC-2 using the quick connect fitting.
15	☐ PRIMARY: Connect SC-3 using the quick connect fitting.
16	☐ PRIMARY: Connect SC-4 using the quick connect fitting.
17	\square PRIMARY : Slowly open SC-2 through $\frac{3}{4}$ of a turn.
18	☐ If leaks are observed:
19	□ PRIMARY: Close Sc-2.
20	□ PRIMARY: Slowly open BA-4.
21	\square OPS: Abort test procedures and revisit the plumbing setup.
22	\square PRIMARY : Slowly open SC-3 through $\frac{3}{4}$ of a turn.
23	☐ If leaks are observed:
24	□ PRIMARY: Close Sc-3.
25	□ PRIMARY: Close SC-2.
26	☐ PRIMARY: Slowly open BA-4.
27	□ OPS: Abort test procedures and revisit the plumbing setup.
28	\square PRIMARY : Slowly open SC-4 through $\frac{3}{4}$ of a turn.
29	☐ If leaks are observed:
30	□ PRIMARY: Close Sc-4.
31	□ PRIMARY: Close SC-3.
32	□ PRIMARY: Close SC-2.
33	□ PRIMARY: Slowly open BA-4.
34	□ OPS: Abort test procedures and revisit the plumbing setup.
35	□ PRIMARY: Communicate the pressure reading of PI-2.

36	□ DAQ: Communicate the pressure reading of PT-4.	
37	□ OPS : Confirm that the pressure readings agree.	
38	☐ If the readings do not agree:	
39	□ PRIMARY: Close Sc-2.	
40	□ PRIMARY: Close SC-3.	
41	□ PRIMARY: Close SC-4.	
42	□ PRIMARY: Slowly open BA-4.	
43	□ OPS : Abort test procedures and revisit the plumbing setup.	
44	□ PRIMARY: Open BA-3.	
45	□ DAQ: Confirm that PT-3 is reading psi.	
46	□ PRIMARY and SECONDARY: Retreat to mission control.	
47	□ CONTROL: Conduct the fuel flow test by opening the injector valve.	
48	□ OPS : Proceed when the graph steadies.	
49	□ CONTROL: Close the injector valve.	
50	□ OPS : Confirm mass of tank. If less than half of full value:	
51	□ PRIMARY: Close SC-4.	
52	□ PRIMARY: Close SC-3.	
53	□ PRIMARY: Close SC-2.	
54	□ PRIMARY: Slowly open BA-4.	
55 56	 DAQ: Confirm that all pressure transducers are reading atmospheric pressure. OPS: Restart the procedure. 	
57	☐ If over half:	
58 59	 □ PRIMARY and SECONDARY: Approach the plumbing. □ PRIMARY: Slowly turn R-1 clockwise to increase the pressure. Stop when PI-2 reads 	psi
03	higher.	_ psi
60	□ DAQ : Communicate the pressure reading of PT-3.	
61	□ OPS: Confirm the pressure readings are in agreement.	
62	OPS: Return to line 46.	
63	□ PRIMARY: Close SC-4.	
64	□ PRIMARY: Close SC-3.	
65	□ PRIMARY: Close SC-2.	
66	□ PRIMARY: Slowly open BA-4.	
67	□ PRIMARY: Disconnect SC-4.	
68	□ PRIMARY: Disconnect SC-3.	
69	□ PRIMARY: Disconnect SC-2.	
70	□ DAQ: Confirm that all pressure transducers are reading atmospheric pressure.	
71	□ P1, P2, and P3: Open the perimeter.	
72	□ OPS : Proceed to the oxidizer flow test.	

Oxidizer Flow Test Procedure

1	□ PRIMARY: Confirm that the following valves are initially closed:
2	□ BA-1
3	□ BA-2
4	□ BA-6
5	□ BA-5
6	□ BA-3
7	□ BA-4 □ IJ-1
9	□ DAQ: Confirm that all pressure transducers are reading atmospheric pressure.
10	□ DAQ: Confirm that all load cells are reading the determined zero point.
11	□ PAUSE POINT
12	□ P1, P2, and P3: Close the perimeter and do not allow any further personnel to enter the testing area.
13	□ SECONDARY: Confirm that no personnel are present in the testing area other than PRIMARY and SECONDARY.
14	□ PRIMARY: Connect SC-1 using the quick connect fitting.
15	□ PRIMARY: Connect SC-2 using the quick connect fitting.
16	☐ PRIMARY: Connect SC-3 using the quick connect fitting.
17	☐ PRIMARY: Connect SC-4 using the quick connect fitting.
18	\square PRIMARY : Slowly open SC-1 through $\frac{3}{4}$ of a turn.
19	☐ If leaks are observed:
20	□ PRIMARY: Close SC-1.
21	□ PRIMARY: Open BA-2.
22	□ OPS: Abort test procedures and revisit the plumbing setup.
23	□ PRIMARY: Communicate the pressure reading of PI-1.
24	□ DAQ: Communicate the pressure reading of PT-1.
25	□ OPS : Confirm that the pressure readings agree.
26	☐ If the readings do not agree:
27	□ PRIMARY: Close SC-1.
28	□ PRIMARY: Open BA-2.
29	□ OPS: Abort test procedures and revisit the test setup.
30	\square PRIMARY : Slowly open SC-2 through $\frac{3}{4}$ of a turn.
31	☐ If leaks are observed:
32	□ PRIMARY: Close Sc-2.
33	□ PRIMARY: Slowly open BA-4.
34	□ PRIMARY: Close SC-1.

35	☐ PRIMARY: Open BA-2.
36	$\hfill \Box$ OPS : Abort test procedures and revisit the plumbing setup.
37	\square PRIMARY : Slowly open SC-3 through $\frac{3}{4}$ of a turn.
38	\Box If leaks are observed:
39	☐ PRIMARY: Close Sc-3.
40	☐ PRIMARY: Close SC-2.
41	☐ PRIMARY: Slowly open BA-4.
42	☐ PRIMARY: Close SC-1.
43	☐ PRIMARY: Open BA-2.
44	□ OPS : Abort test procedures and revisit the plumbing setup.
45	\square PRIMARY : Slowly open SC-4 through $\frac{3}{4}$ of a turn.
46	☐ If leaks are observed:
47	☐ PRIMARY: Close Sc-4.
48	□ PRIMARY: Close SC-3.
49	□ PRIMARY: Close SC-2.
50	□ PRIMARY: Slowly open BA-4.
51	□ PRIMARY: Close SC-1.
52	□ PRIMARY: Open BA-2.
53	□ OPS : Abort test procedures and revisit the plumbing setup.
54	☐ PRIMARY: Communicate the pressure reading of PI-2.
55	□ DAQ: Communicate the pressure reading of PT-4.
56	□ OPS : Confirm that the pressure readings agree.
57	☐ If the readings do not agree:
58	□ PRIMARY: Close SC-1.
59	☐ PRIMARY: Open BA-2.
60	☐ PRIMARY: Close Sc-2.
61	□ PRIMARY: Close SC-3.
62	☐ PRIMARY: Close SC-4.
63	□ PRIMARY: Slowly open BA-4.
64	□ OPS : Abort test procedures and revisit the plumbing setup.
65	☐ PRIMARY: Open BA-6.
66	□ DAQ: Communicate the tank mass.
67	\square OPS : Record the tank mass $+$ 10 kg:
68	☐ PRIMARY: Open BA-1 by 10 degrees.
69	□ DAQ: Communicate when the desired mass is reached.
70	□ PRIMARY: Close BA-1.
71	\Box If the desired tank mass is surpassed:

72	□ DAQ: Continuously communicate tank mass readings.	
73	□ OPS : Continue when the desired tank mass is reached.	
74	□ PRIMARY: Close BA-6. If leaks are observed:	
75	□ PRIMARY: Close SC-1.	
76	□ PRIMARY: Open BA-2.	
77	□ PRIMARY: Close Sc-2.	
78	□ PRIMARY: Close SC-3.	
79	□ PRIMARY: Close SC-4.	
80	□ PRIMARY: Slowly open BA-4.	
81	□ OPS : Abort test procedures and revisit the plumbing setup.	
82	□ PRIMARY: Open BA-5.	
83	□ DAQ: Confirm that PT-2 is reading psi.	
84	□ PRIMARY and SECONDARY: Retreat to mission control.	
85	□ CONTROL: Conduct the cold flow test by opening the injector valve.	
86	□ OPS: Confirm mass of tank. If less than half of full value:	
87	☐ PRIMARY: Close SC-4.	
88	□ PRIMARY: Close SC-3.	
89	□ PRIMARY: Close SC-2.	
90	☐ PRIMARY: Slowly open BA-6.	
91	☐ PRIMARY: Slowly open BA-1 by 10 degrees.	
92	□ DAQ: Communicate when the desired mass is reached.	
93	□ PRIMARY: Close BA-1.	
94	□ PRIMARY: Close BA-6.	
95	□ PRIMARY: Open BA-5.	
96	☐ PRIMARY: Slowly turn R-1 clockwise to increase the pressure. Stop when PI-2 reads	psi
07	higher.	
97 98	□ DAQ: Communicate the pressure reading of PT-3.	
90	□ OPS: Confirm the pressure readings are in agreement.□ OPS: Return to line 46.	
100	☐ If over half:	
101	□ PRIMARY and SECONDARY: Approach the plumbing.	
102 103	□ PRIMARY: Open BA-5.	nci
103	☐ PRIMARY : Slowly turn R-1 clockwise to increase the pressure. Stop when PI-2 reads higher.	psi
104	□ DAQ: Communicate the pressure reading of PT-3.	
105	□ OPS : Confirm the pressure readings are in agreement.	
106	□ OPS : Return to line 46.	
107	□ PRIMARY: Close SC-4.	
108	□ PRIMARY: Close SC-3.	

- 109 **PRIMARY**: Close SC-2.
- 110 ☐ **PRIMARY**: Close SC-1.
- 111 ☐ **PRIMARY**: Open BA-2.
- 112 ☐ **PRIMARY**: Open BA-1.
- 113 ☐ **PRIMARY**: Open BA-6.
- □ PRIMARY: Slowly open BA-4.
- 115 **PRIMARY**: Disconnect SC-4.
- 116 ☐ **PRIMARY**: Disconnect SC-3.
- 118 **PRIMARY**: Disconnect SC-1.
- $\,$ $\,$ $\,$ $\,$ $\,$ $\,$ $\,$ $\,$ DAQ: Confirm that all pressure transducers are reading atmospheric pressure.
- 120 P1, P2, and P3: Open the perimeter.
- 121 OPS: Proceed with tear-down and disassembly.

Cold Flow Test Procedure

1	□ PRIMARY: Confirm that the following valves are initially closed:
2	□ BA-1
3	□ BA-2
4	□ BA-6
5	□ BA-5
6	□ BA-3
7	□ BA-4 □ IJ-1
9	□ DAQ: Confirm that all pressure transducers are reading atmospheric pressure.
10	□ DAQ: Confirm that all load cells are reading the determined zero point.
11	□ PAUSE POINT
12	□ P1, P2, and P3: Close the perimeter and do not allow any further personnel to enter the testing area.
13	□ SECONDARY: Confirm that no personnel are present in the testing area other than PRIMARY and SECONDARY.
14	☐ PRIMARY: Connect SC-1 using the quick connect fitting.
15	□ PRIMARY: Connect SC-2 using the quick connect fitting.
16	☐ PRIMARY: Connect SC-3 using the quick connect fitting.
17	☐ PRIMARY: Connect SC-4 using the quick connect fitting.
18	\square PRIMARY : Slowly open SC-1 through $\frac{3}{4}$ of a turn.
19	☐ If leaks are observed:
20	□ PRIMARY: Close SC-1.
21	□ PRIMARY: Open BA-2.
22	\square OPS: Abort test procedures and revisit the plumbing setup.
23	□ PRIMARY: Communicate the pressure reading of PI-1.
24	□ DAQ: Communicate the pressure reading of PT-1.
25	□ OPS : Confirm that the pressure readings agree.
26	\Box If the readings do not agree:
27	□ PRIMARY: Close SC-1.
28	☐ PRIMARY: Open BA-2.
29	□ OPS : Abort test procedures and revisit the test setup.
30	\square PRIMARY : Slowly open SC-2 through $\frac{3}{4}$ of a turn.
31	☐ If leaks are observed:
32	□ PRIMARY: Close Sc-2.
33	□ PRIMARY: Slowly open BA-4.
34	□ PRIMARY: Close SC-1.

35	☐ PRIMARY: Open BA-2.
36	$\hfill \Box$ OPS : Abort test procedures and revisit the plumbing setup.
37	\square PRIMARY : Slowly open SC-3 through $\frac{3}{4}$ of a turn.
38	\Box If leaks are observed:
39	☐ PRIMARY: Close Sc-3.
40	☐ PRIMARY: Close SC-2.
41	☐ PRIMARY: Slowly open BA-4.
42	□ PRIMARY: Close SC-1.
43	□ PRIMARY: Open BA-2.
44	□ OPS : Abort test procedures and revisit the plumbing setup.
45	\square PRIMARY : Slowly open SC-4 through $\frac{3}{4}$ of a turn.
46	☐ If leaks are observed:
47	☐ PRIMARY: Close Sc-4.
48	□ PRIMARY: Close SC-3.
49	□ PRIMARY: Close SC-2.
50	□ PRIMARY: Slowly open BA-4.
51	□ PRIMARY: Close SC-1.
52	□ PRIMARY: Open BA-2.
53	OPS: Abort test procedures and revisit the plumbing setup.
54	□ PRIMARY: Communicate the pressure reading of PI-2.
55	□ DAQ: Communicate the pressure reading of PT-4.
56	□ OPS : Confirm that the pressure readings agree.
57	☐ If the readings do not agree:
58	□ PRIMARY: Close SC-1.
59	☐ PRIMARY: Open BA-2.
60	□ PRIMARY: Close Sc-2.
61	□ PRIMARY: Close SC-3.
62	□ PRIMARY: Close SC-4.
63 64	□ PRIMARY: Slowly open BA-4.□ OPS: Abort test procedures and revisit the plumbing setup.
65	□ PRIMARY: Open BA-6.
66	□ DAQ: Communicate the tank mass.
67 68	□ OPS: Record the tank mass + 10 kg: □ PPIMAPY: Open RA 1 by 10 degrees
	□ PRIMARY: Open BA-1 by 10 degrees.
69	□ DAQ: Communicate when the desired mass is reached.
70	□ PRIMARY: Close BA-1.
71	\Box If the desired tank mass is surpassed:

72	☐ DAQ : Continuously communicate tank mass readings.
73	\square OPS : Continue when the desired tank mass is reached.
74	□ PRIMARY: Close BA-6. If leaks are observed:
75	□ PRIMARY: Close SC-1.
76	☐ PRIMARY: Open BA-2.
77	□ PRIMARY: Close Sc-2.
78	□ PRIMARY: Close SC-3.
79	□ PRIMARY: Close SC-4.
80 81	□ PRIMARY: Slowly open BA-4.□ OPS: Abort test procedures and revisit the plumbing setup.
82	□ PRIMARY: Open BA-5.
83	□ PRIMARY: Open BA-3.
84	□ DAQ: Confirm that PT-2 is reading psi.
85	□ DAQ: Confirm that PT-3 is reading psi.
86	☐ PRIMARY and SECONDARY: Retreat to mission control.
87	☐ CONTROL : Conduct the cold flow test by opening the injector valve.
88	\square All observe the plume.
89	□ PRIMARY: Close SC-4.
90	□ PRIMARY: Close SC-3.
91	□ PRIMARY: Close SC-2.
92	□ PRIMARY: Close SC-1.
93	□ PRIMARY: Open BA-2.
94	□ PRIMARY: Open BA-1.
95	□ PRIMARY: Open BA-6.
96	□ PRIMARY: Slowly open BA-4.
97	□ PRIMARY: Disconnect SC-4.
98	□ PRIMARY: Disconnect SC-3.
99	□ PRIMARY: Disconnect SC-2.
100	□ PRIMARY: Disconnect SC-1.
101	\square DAQ: Confirm that all pressure transducers are reading atmospheric pressure.
102	□ P1, P2, and P3: Open the perimeter.
103	□ OPS : Proceed with tear-down and disassembly.